



# THE DATASHEET OF HDSP-515E

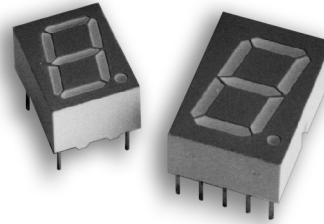


# HDSP-315x/316x Series

## 10 mm and 13 mm Slim Font Seven Segment Displays



### Data Sheet



#### Description

The HDSP-31xx Series of displays incorporates a new slim font character design. This slim font features narrow width, specially mitered segments to give a fuller appearance to the illuminated character. Faces of these displays are painted a neutral gray for enhanced on/off contrast.

All devices are available in either common anode or common cathode configuration with right hand decimal point. Low current versions are available in either AlGaAs red or HER.

#### Features

- Excellent appearance
- Slim font design
- Mitered corners, evenly illuminated segments
- Gray face for optimum on/off contrast
- Choice of colors: DH AlGaAs red, High Efficiency Red (HER), yellow, and green
- Low current available, AlGaAs red and HER choice of character size: 10 mm and 13 mm
- $\pm 50^\circ$  viewing angle
- Characterized for luminous intensity

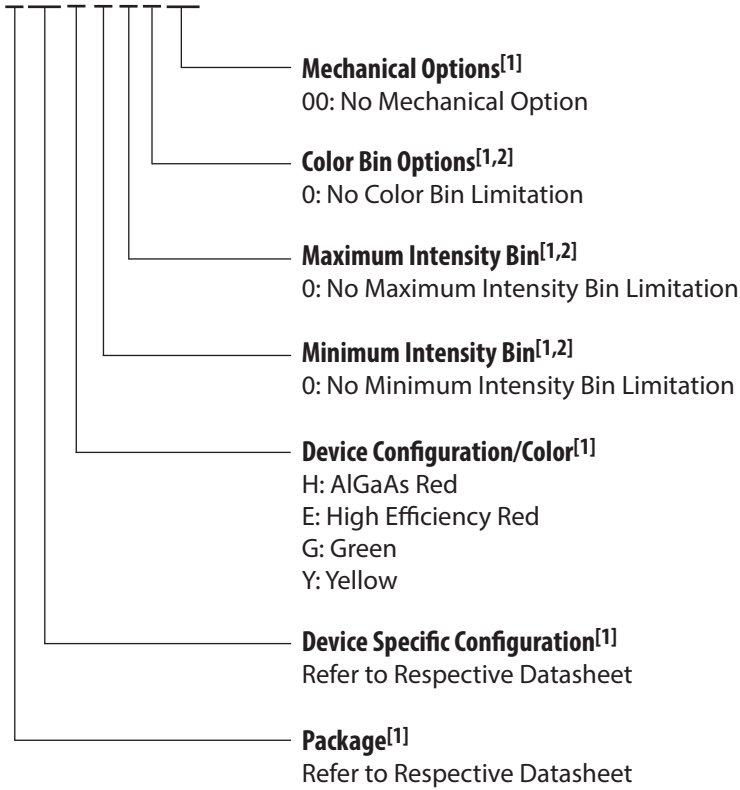
#### Devices

AlGaAs Red Low Current HDSP-	HER Std. Current HDSP-	HER Low Current HDSP-	Yellow Std. Current HDSP-	Green Std. Current HDSP-	Description	Package Drawing
315H	315E	315L	N.A.	315G	Common Anode, 10 mm Display	A
316H	316E	316L	316Y	316G	Common Cathode, 10 mm Display	B

## Part Numbering System

5082 - X X X X - X X X X X

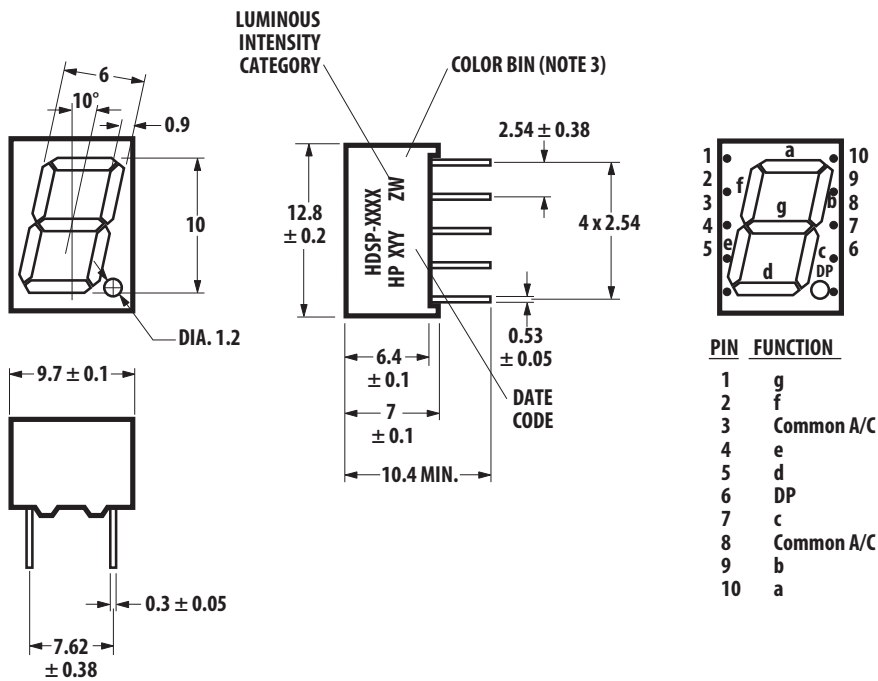
HDSP - X X X X - X X X X X



### Notes:

- For codes not listed in the figure, refer to the respective datasheet or contact your nearest Avago representative for details.
- Bin options refer to shippable bins for a part number. Color and Intensity Bins are typically restricted to 1 bin per tube (exceptions may apply). Refer to respective datasheet for specific bin limit information.

## HDSP-315x/316x Series



## Absolute Maximum Ratings

Description	AlGaAs Red Low Current	HER	HER Low Current	Yellow	Green	Units
Average Power per Segment or DP	37	105	52	105	105	mW
Peak Forward Current per Segment or DP	45	90 <sup>[2]</sup>	45	90 <sup>[5]</sup>	90 <sup>[7]</sup>	mA
DC Forward Current per Segment or DP	15 <sup>[1]</sup>	30 <sup>[3]</sup>	15 <sup>[4]</sup>	30 <sup>[6]</sup>	30 <sup>[8]</sup>	mA
Operating Temperature Range	-20 to 100		-40 to +100			°C
Storage Temperature Range			-40 to +100			°C
Reverse Voltage per Segment or DP			3.0			V
Wavesoldering Temperature for 3 seconds 1.59 mm below body			250			°C

### Notes:

1. Derate above 91°C at 0.53 mA/°C.
2. See Figure 9 to establish pulsed conditions.
3. Derate above 53°C at 0.45 mA/°C.
4. Derate above 80°C at 0.38 mA/°C.
5. See Figure 10 to establish pulsed conditions.
6. Derate above 81°C at 0.52 mA/°C.
7. See Figure 11 to establish pulsed conditions.
8. Derate above 39°C at 0.37 mA/°C.

## Electrical/Optical Characteristics at T<sub>A</sub> = 25°C

### AlGaAs Red Low Current

Device Series	Parameter	Symbol	Min.	Typ.	Max.	Units	Test Conditions
HDSP- 315/316H	Luminous Intensity/Segment <sup>[1,2]</sup> (Digit Average)	I <sub>V</sub>	180	650		μcd	I <sub>F</sub> = 1 mA
	Forward Voltage/Segment or DP	V <sub>F</sub>		1.8	2.2	V	I <sub>F</sub> = 1 mA
	Peak Wavelength	λ <sub>PEAK</sub>		645		nm	
	Dominant Wavelength <sup>[3]</sup>	λ <sub>d</sub>		637		nm	
	Reverse Voltage/Segment or DP <sup>[4]</sup>	V <sub>R</sub>	3	15		V	I <sub>R</sub> = 100 μA
	Thermal Resistance LED Junction-to-Pin	Rθ <sub>J-PIN</sub>			255		°C/W/Seg

### HER

Device Series	Parameter	Symbol	Min.	Typ.	Max.	Units	Test Conditions
HDSP- 315/316E	Luminous Intensity/Segment <sup>[1,2]</sup> (Digit Average)	I <sub>V</sub>	450	2600		μcd	I <sub>F</sub> = 10 mA
	Forward Voltage/Segment or DP	V <sub>F</sub>		1.9	2.5	V	I <sub>F</sub> = 10 mA
	Peak Wavelength	λ <sub>PEAK</sub>		635		nm	
	Dominant Wavelength <sup>[3]</sup>	λ <sub>d</sub>		626		nm	
	Reverse Voltage/Segment or DP <sup>[4]</sup>	V <sub>R</sub>	3	30		V	I <sub>R</sub> = 100 μA
	Thermal Resistance LED Junction-to-Pin	Rθ <sub>J-PIN</sub>			200		°C/W/Seg

## HER Low Current

Device Series	Parameter	Symbol	Min.	Typ.	Max.	Units	Test Conditions
315/316L	Luminous Intensity/Segment <sup>[1,2]</sup> (Digit Average)	$I_V$	180	370		$\mu\text{cd}$	$I_F = 2 \text{ mA}$
	Forward Voltage/Segment or DP	$V_F$		2.1	2.5	V	$I_F = 2 \text{ mA}$
	Peak Wavelength	$\lambda_{\text{PEAK}}$		635		nm	
	Dominant Wavelength <sup>[3]</sup>	$\lambda_d$		626		nm	
	Reverse Voltage/Segment or DP <sup>[4]</sup>	$V_R$	3	30		V	$I_R = 100 \mu\text{A}$
	Thermal Resistance LED Junction-to-Pin	$R\theta_{\text{J-PIN}}$		200		$^{\circ}\text{C/W/Seg}$	

## Yellow

Device Series	Parameter	Symbol	Min.	Typ.	Max.	Units	Test Conditions
316Y	Luminous Intensity/Segment <sup>[1,2]</sup> (Digit Average)	$I_V$	450	1800		$\mu\text{cd}$	$I_F = 10 \text{ mA}$
	Forward Voltage/Segment or DP	$V_F$		2.0	2.5	V	$I_F = 10 \text{ mA}$
	Peak Wavelength	$\lambda_{\text{PEAK}}$		583		nm	
	Dominant Wavelength <sup>[3]</sup>	$\lambda_d$		586		nm	
	Reverse Voltage/Segment or DP <sup>[4]</sup>	$V_R$	3	50		V	$I_R = 100 \mu\text{A}$
	Thermal Resistance LED Junction-to-Pin	$R\theta_{\text{J-PIN}}$		200		$^{\circ}\text{C/W/Seg}$	

## Green

Device Series	Parameter	Symbol	Min.	Typ.	Max.	Units	Test Conditions
315/316G	Luminous Intensity/Segment <sup>[1,2]</sup> (Digit Average)	$I_V$	450	5000		$\mu\text{cd}$	$I_F = 10 \text{ mA}$
	Forward Voltage/Segment or DP	$V_F$		2.1	2.5	V	$I_F = 10 \text{ mA}$
	Peak Wavelength	$\lambda_{\text{PEAK}}$		566		nm	
	Dominant Wavelength <sup>[3]</sup>	$\lambda_d$		571		nm	
	Reverse Voltage/Segment or DP <sup>[4]</sup>	$V_R$	3	50		V	$I_R = 100 \mu\text{A}$
	Thermal Resistance LED Junction-to-Pin	$R\theta_{\text{J-PIN}}$		200		$^{\circ}\text{C/W/Seg}$	

### Notes:

1. Case temperature of device immediately prior to the intensity measurement is 25°C.
2. The digits are categorized for luminous intensity. The intensity category is designated by a letter on the side of the package.
3. The dominant wavelength,  $\lambda$  is derived from the CIE chromaticity diagram and is that single wavelength which defines the color of the device.
4. Typical specification for reference only. Do not exceed absolute maximum ratings.

## AlGaAs Low Current

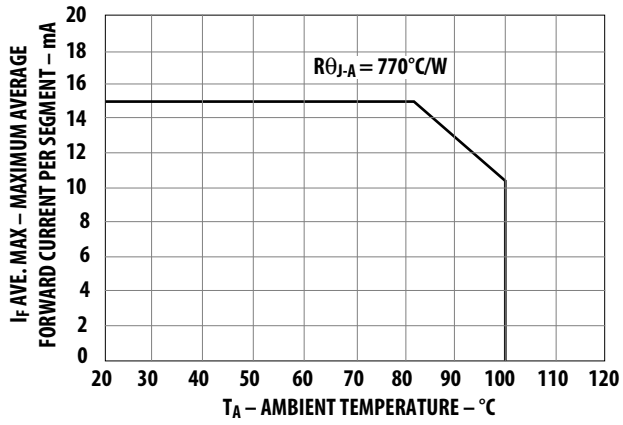


Figure 1. Maximum allowable average or DC current vs. ambient temperature.

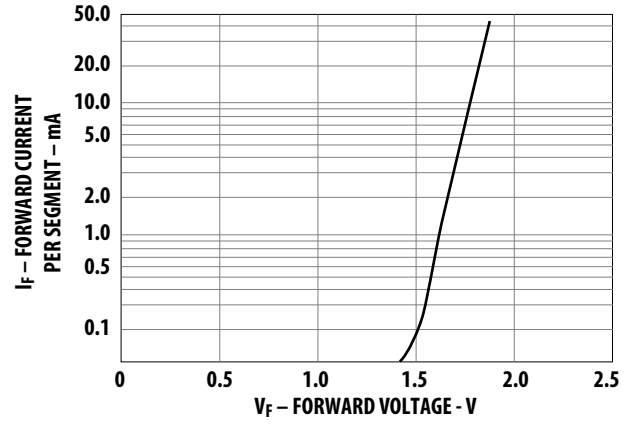


Figure 2. Forward current vs. forward voltage.

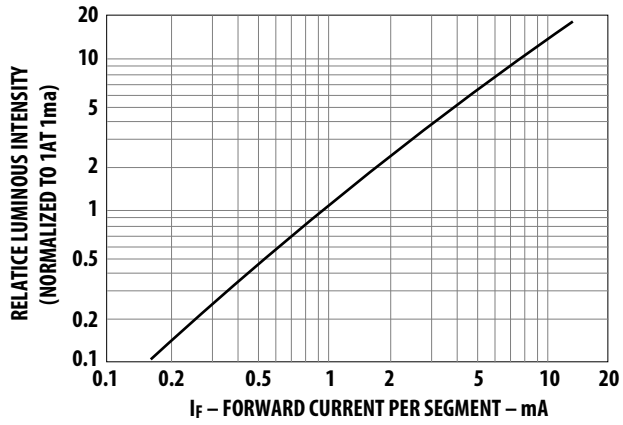


Figure 3. Relative luminous intensity vs DC forward current.

## HER, Yellow, and Green

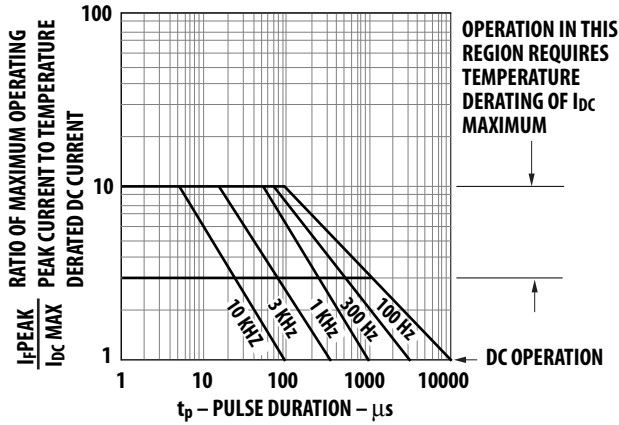


Figure 4. Maximum tolerable peak current vs. pulse duration – HER.

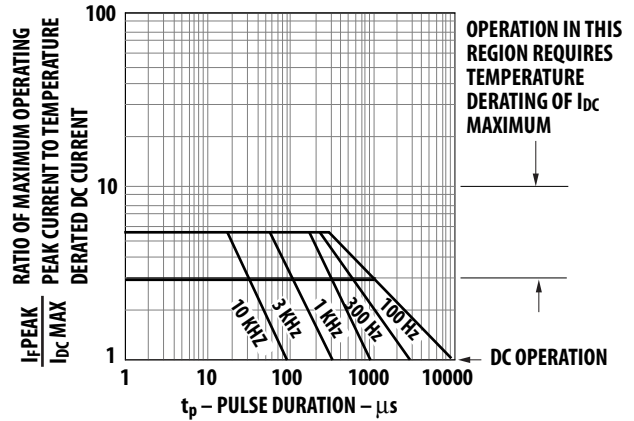


Figure 5. Maximum tolerable peak current vs. pulse duration – Yellow.

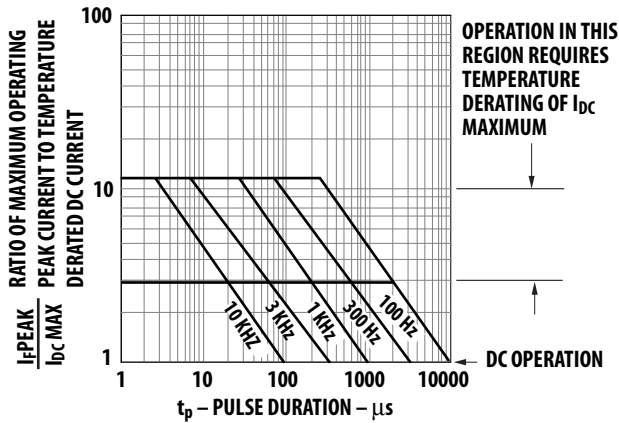


Figure 6. Allowable peak current vs. pulse duration – Green.

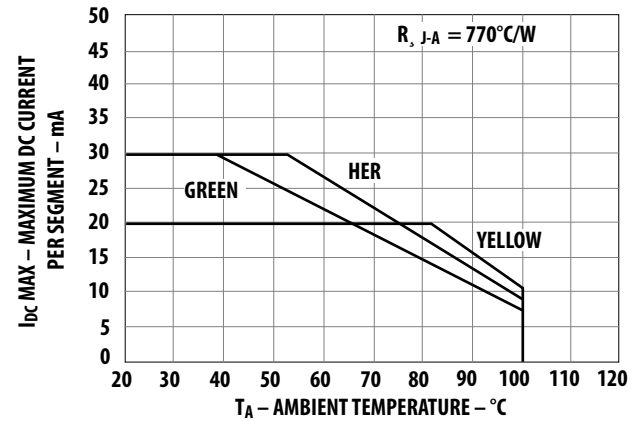


Figure 7. Maximum allowable DC current per segment as a function of ambient temperature.

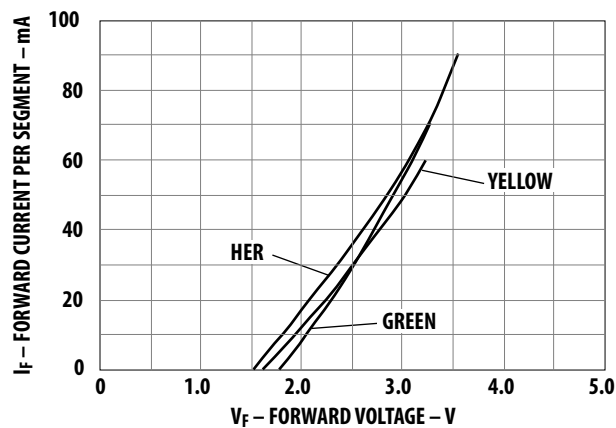


Figure 8. Forward current vs. forward voltage characteristics.

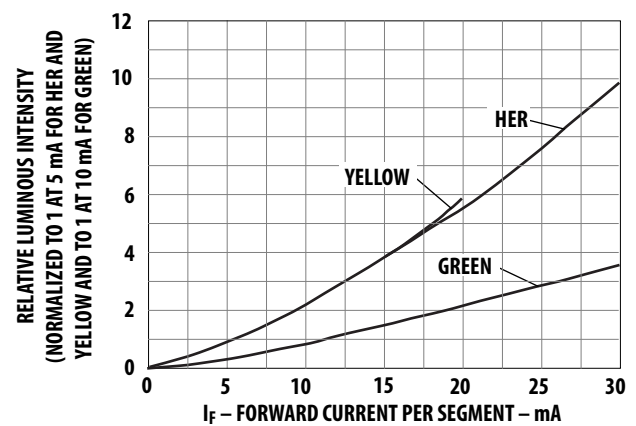


Figure 9. Relative luminous intensity vs. DC forward current.

## HER Low Current

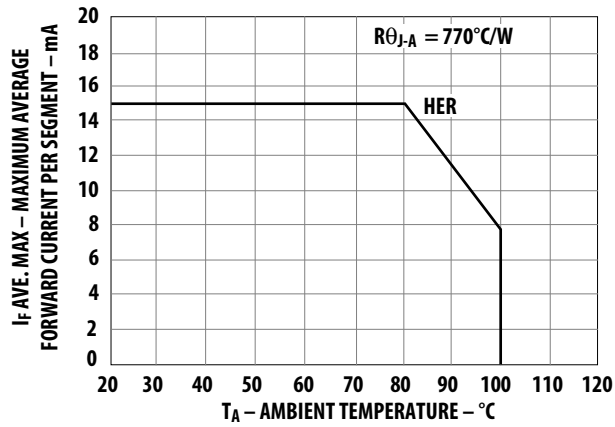


Figure 10. Maximum allowable average or DC current vs. ambient temperature.

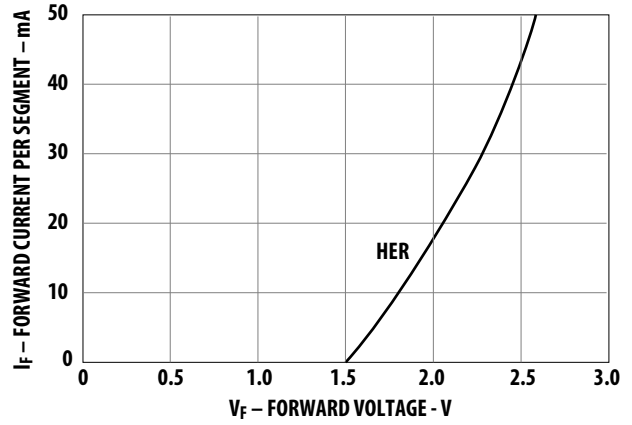


Figure 11. Forward current vs. forward voltage.

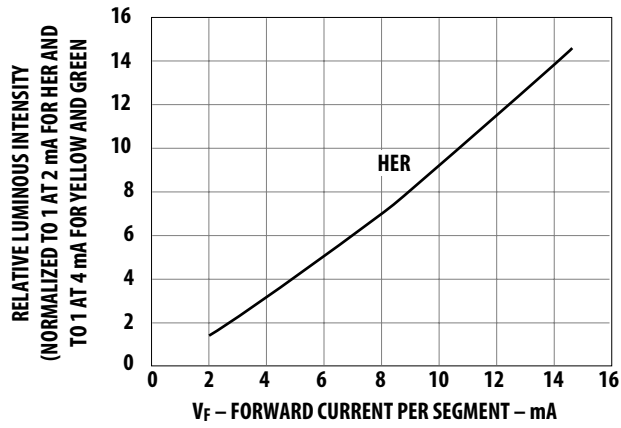


Figure 12. Relative luminous intensity vs. DC forward current.

## Intensity Bin Limits (mcd)

### HER Low Current, AlGaAs Red Low Current

HDSP-31xL/H		
IV Bin Category	Min.	Max.
E	0.180	0.360
F	0.280	0.560
G	0.450	0.900
H	0.700	1.400
I	1.100	2.200
K	1.800	3.600
L	2.800	5.600
M	4.500	9.000
N	7.000	15.000

### HER Std. Current, Green Std. Current, Yellow Std. Current

HDSP-31xE/G/Y		
IV Bin Category	Min.	Max.
G	0.450	0.900
H	0.700	1.400
I	1.100	2.200
K	1.800	3.600
L	2.800	5.600
M	4.500	9.000
N	7.000	15.000

## Electrical/Optical

For more information on electrical/optical characteristics, refer to Application Note 1005.

## Contrast Enhancement

For information on contrast enhancement, refer to Application Note 1015.

## Color Categories

Color	Bin	Dominant Wavelength (nm)	
		Min.	Max.
Yellow	1	581.50	585.00
	3	584.00	587.50
	2	586.50	590.00
	4	589.00	592.50
Green	2	573.00	577.00
	3	570.00	574.00
	4	567.00	571.00
	5	564.00	568.00

### Note:

All categories are established for classification of products. Products may not be available in all categories. Please contact your local Avago representatives for further clarification/information.

## Soldering/Cleaning

Cleaning agents from the ketone family (acetone, methyl ethyl ketone, etc.) and from the chlorinated hydrocarbon family (methylene chloride, trichloroethylene, carbon tetrachloride, etc.) are not recommended for cleaning LED parts. All of these various solvents attack or dissolve the encapsulating epoxies used to form the package of plastic LED parts.

For further information on soldering LEDs, refer to Application Note 1027.

For product information and a complete list of distributors, please go to our web site: [www.avagotech.com](http://www.avagotech.com)

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