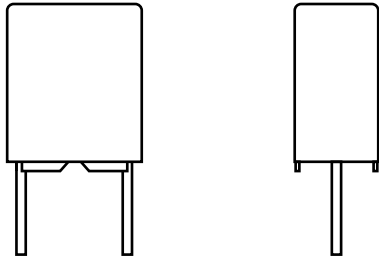




**THE DATASHEET OF  
BFC237051272**



## DC Film Capacitors MKT Radial Potted Type


**FEATURES**



- 5.08 mm lead pitch
- Supplied loose in box, taped on ammpack or reel
- AEC-Q200 qualified (rev. D)
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)

 AUTOMOTIVE  
GRADE

**RoHS**  
COMPLIANT

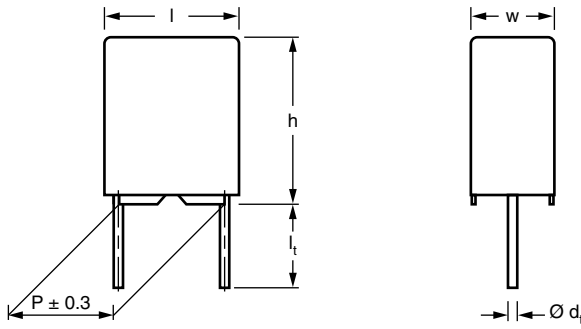
**APPLICATIONS**

Blocking and coupling, bypass and energy reservoir, telecom, industrial, consumer.

| QUICK REFERENCE DATA                       |   |
|--|---|
| Capacitance range (E12 series)             | 0.001 $\mu$ F to 1.5 $\mu$ F  |
| Capacitance tolerance                      | $\pm 10\%$ , $\pm 5\%$  |
| Rated DC voltage                           | 50 V, 63 V, 250 V, 400 V, 630 V   |
| Rated AC voltage                           | 32 V, 40 V, 63 V, 160 V, 220 V  |
| Climatic testing class acc. to IEC 60068-1 | 55/100/56 for rated voltage 50 V and 63 V<br>55/105/56 for rated voltage > 63 V   |
| Maximum application temperature            | 100 °C for rated voltage 50 V and 63 V<br>105 °C for rated voltage > 63 V   |
| Rated temperature                          | 85 °C   |
| Reference standards                        | IEC 60384-2   |
| Dielectric                                 | Polyester film  |
| Electrodes                                 | Metallized  |
| Construction                               | Mono construction<br><br>Triple construction for 630 V, 0.00068 $\mu$ F to 0.0018 $\mu$ F<br> |
| Encapsulation                              | Flame retardant plastic case and epoxy resin (UL-class 94 V-0)  |
| Leads                                      | Tinned wire   |
| Marking                                    | C-value; tolerance; rated voltage; manufacturer's symbol; year and week of manufacture; manufacturer's type   |
| Performance grade                          | Grade 1 (long life)   |

**Note**

- For more detailed data and test requirements, contact [dc-film@vishay.com](mailto:dc-film@vishay.com)

| DIMENSIONS in millimeters  |
|--|
|  |

**COMPOSITION OF CATALOG NUMBER**


| TYPE                   | PACKAGING                             | LEAD CONFIGURATION   | PREFERRED TYPES |      |       |       |       |
|------------------------|---------------------------------------|--|-----------------|------|-------|-------|-------|
|                        |                                       |  | C-TOL.          | 63 V | 100 V | 250 V | 400 V |
| 370<br>(standard size) | Loose in box                          | Lead length<br>4.0 mm + 1.0 mm/- 0.5 mm                          | ± 10 %          | 11   | 21    | 41    | 51    |
|                        |                                       |  | ± 5 %           | 12   | 22    | 42    | 52    |
|                        | Taped on reel (1)                     | Lead length 26.0 mm ± 2.0 mm                                     | ± 10 %          | 15   | 25    | 45    | 55    |
|                        |                                       |  | ± 5 %           | 16   | 26    | 46    | 56    |
|                        |                                       | H = 18.5 mm; P <sub>0</sub> = 12.7 mm;<br>Reel diameter = 356 mm | ± 10 %          | 18   | 28    | 48    | 58    |
|                        |                                       |  | ± 5 %           | 19   | 29    | 49    | 59    |
| Ammopack (2)           | H = 18.5 mm; P <sub>0</sub> = 12.7 mm | ± 10 %   | 75              | 85   | 35    | 65    |       |
|                        |                                       | ± 5 %  | 76              | 86   | 36    | 66    |       |

| TYPE                  | PACKAGING         | LEAD CONFIGURATION   | PREFERRED TYPES |       |       |       |       |
|-----------------------|-------------------|--|-----------------|-------|-------|-------|-------|
|                       |                   |  | C-TOL.          | 100 V | 250 V | 400 V | 630 V |
| 370<br>(compact size) | Loose in box      | Lead length<br>4.0 mm + 1.0 mm/- 0.5 mm                          | ± 10 %          | CE    | EE    | FE    | GE    |
|                       |                   |  | ± 5 %           | CF    | EF    | FF    | GF    |
|                       | Taped on reel (1) | Lead length 26.0 mm ± 2.0 mm                                     | ± 10 %          | CH    | EH    | FH    | GH    |
|                       |                   |  | ± 5 %           | CI    | EI    | FI    | GI    |
|                       |                   | H = 18.5 mm; P <sub>0</sub> = 12.7 mm;<br>Reel diameter = 356 mm | ± 10 %          | CL    | EL    | FL    | GL    |
|                       |                   |  | ± 5 %           | CM    | EM    | FM    | GM    |
|                       | Ammopack (2)      | H = 18.5 mm; P <sub>0</sub> = 12.7 mm                            | ± 10 %          | CB    | EB    | FB    | GB    |
|                       |                   |  | ± 5 %           | CC    | EC    | FC    | GC    |

**Notes**

- For detailed tape specifications refer to packaging information: [www.vishay.com/doc?28139](http://www.vishay.com/doc?28139) or end of catalog
- (1) Reel diameter = 356 mm is available on request
- (2) H = in-tape height; P<sub>0</sub> = sprocket hole distance; for detailed specifications refer to packaging information



| SPECIFIC REFERENCE DATA (Standard Size)   |                             |                             |                             |                             |
|---|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
| DESCRIPTION   | VALUE                       |                             |                             |                             |
|   | at 1 kHz                    | at 10 kHz                   | at 100 kHz                  |                             |
| Tangent of loss angle:  |                             |                             |                             |                             |
| $C \leq 0.1 \mu\text{F}$  | $\leq 75 \times 10^{-4}$    | $\leq 130 \times 10^{-4}$   | $\leq 220 \times 10^{-4}$   |                             |
| $0.1 \mu\text{F} < C \leq 0.47 \mu\text{F}$   | $\leq 75 \times 10^{-4}$    | $\leq 130 \times 10^{-4}$   | $\leq 300 \times 10^{-4}$   |                             |
| $0.47 \mu\text{F} < C \leq 1.5 \mu\text{F}$   | $\leq 75 \times 10^{-4}$    | $\leq 130 \times 10^{-4}$   | -                           |                             |
| Rated voltage pulse slope $(dU/dt)_R$ at  | $50 V_{DC}/63 V_{DC}$       | $100 V_{DC}$                | $250 V_{DC}$                | $400 V_{DC}$                |
|   | $60 \text{ V}/\mu\text{s}$  | $110 \text{ V}/\mu\text{s}$ | $330 \text{ V}/\mu\text{s}$ | $630 \text{ V}/\mu\text{s}$ |
| R between leads, for $C \leq 0.33 \mu\text{F}$  |                             |                             |                             |                             |
| at 10 V; 1 min  | $> 15\,000 \text{ M}\Omega$ |                             |                             |                             |
| at 100 V; 1 min   |                             | $> 15\,000 \text{ M}\Omega$ | $> 30\,000 \text{ M}\Omega$ | $> 30\,000 \text{ M}\Omega$ |
| RC between leads  |                             |                             |                             |                             |
| $0.33 \mu\text{F} < C \leq 1.0 \mu\text{F}$ at 10 V; 1 min  | $> 5000 \text{ s}$          |                             |                             |                             |
| $C > 1.0 \mu\text{F}$ at 10 V; 1 min  | $> 1000 \text{ s}$          |                             |                             |                             |
| $C > 0.33 \mu\text{F}$ at 100 V; 1 min  |                             | $> 5000 \text{ s}$          |                             |                             |
| R between interconnecting leads and case (foil method)  | $> 30\,000 \text{ M}\Omega$ | $> 30\,000 \text{ M}\Omega$ | $> 30\,000 \text{ M}\Omega$ | $> 30\,000 \text{ M}\Omega$ |
| Withstanding (DC) voltage (cut off current 10 mA) <sup>(1)</sup> ; rise time $\leq 1000 \text{ V/s}$<br>rise time 100 V/s | 100 V; 1 min                | 160 V; 1 min                | 400 V; 1 min                | 640 V; 1 min                |
| Withstanding (DC) voltage between leads and case  | 200 V; 1 min                | 200 V; 1 min                | 500 V; 1 min                | 800 V; 1 min                |
| Maximum application temperature   | 100 °C                      | 105 °C                      |                             |                             |

**Note**

<sup>(1)</sup> See "Voltage Proof Test for Metallized Film Capacitors": [www.vishay.com/doc?28169](http://www.vishay.com/doc?28169)

| SPECIFIC REFERENCE DATA (Compact Size)  |                             |                             |                             |                             |
|---|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
| DESCRIPTION   | VALUE                       |                             |                             |                             |
|   | at 1 kHz                    | at 10 kHz                   | at 100 kHz                  |                             |
| Tangent of loss angle:  |                             |                             |                             |                             |
| $C \leq 0.1 \mu\text{F}$  | $\leq 75 \times 10^{-4}$    | $\leq 130 \times 10^{-4}$   | $\leq 220 \times 10^{-4}$   |                             |
| $0.1 \mu\text{F} < C \leq 0.47 \mu\text{F}$   | $\leq 75 \times 10^{-4}$    | $\leq 130 \times 10^{-4}$   | $\leq 300 \times 10^{-4}$   |                             |
| $C > 0.47 \mu\text{F}$  | $\leq 75 \times 10^{-4}$    | $\leq 130 \times 10^{-4}$   | -                           |                             |
| Rated voltage pulse slope $(dU/dt)_R$ at  | $100 V_{DC}$                | $250 V_{DC}$                | $400 V_{DC}$                | $630 V_{DC}$                |
|   | $37 \text{ V}/\mu\text{s}$  | $44 \text{ V}/\mu\text{s}$  | $200 \text{ V}/\mu\text{s}$ | $540 \text{ V}/\mu\text{s}$ |
| R between leads, for $C \leq 0.33 \mu\text{F}$  |                             |                             |                             |                             |
| at 100 V; 1 min   | $> 15\,000 \text{ M}\Omega$ | $> 30\,000 \text{ M}\Omega$ | $> 30\,000 \text{ M}\Omega$ | $> 30\,000 \text{ M}\Omega$ |
| RC between leads  |                             |                             |                             |                             |
| $C > 0.33 \mu\text{F}$ at 100 V; 1 min  | $> 5000 \text{ s}$          |                             |                             |                             |
| R between interconnecting leads and case (foil method)  | $> 30\,000 \text{ M}\Omega$ | $> 30\,000 \text{ M}\Omega$ | $> 30\,000 \text{ M}\Omega$ | $> 30\,000 \text{ M}\Omega$ |
| Withstanding (DC) voltage (cut off current 10 mA) <sup>(1)</sup> ; rise time $\leq 1000 \text{ V/s}$<br>rise time 100 V/s | 160 V; 1 min                | 400 V; 1 min                | 640 V; 1 min                | 1008 V; 1 min               |
| Withstanding (DC) voltage between leads and case  | 200 V; 1 min                | 500 V; 1 min                | 800 V; 1 min                | 1260 V; 1 min               |
| Maximum application temperature   | 100 °C                      | 105 °C                      |                             |                             |

**Note**

<sup>(1)</sup> See "Voltage Proof Test for Metallized Film Capacitors": [www.vishay.com/doc?28169](http://www.vishay.com/doc?28169)



| ELECTRICAL DATA AND ORDERING INFORMATION (Standard Size)                               |  |  |                            |   |                   |                    |                   |                    |                   |                    |                   |   |   |
|--|--|--|----------------------------|---|-------------------|--------------------|-------------------|--------------------|-------------------|--------------------|-------------------|---|---|
| U <sub>RDC</sub><br>(V)  | CAP.<br>(μF)   | DIMENSIONS<br>w x h x l<br>(mm)  | MASS<br>(g) <sup>(1)</sup> | CATALOG NUMBER BFC2 370 XXYYY AND PACKAGING |                   |                    |                   |                    |                   |                    |                   |   | C-VALUE<br><br>..YYY  |
|  |  |  |                            | AMMOPACK                                    |                   | LOOSE IN BOX       |                   |                    |                   | REEL               |                   |   |   |
|  |  |  |                            | H = 18.5 mm;<br>P <sub>0</sub> = 12.7 mm    |                   | SHORT LEADS        |                   | LONG LEADS         |                   |                    |                   |   |   |
|  |  |  |                            | C-TOL. =<br>± 10 %                          | C-TOL. =<br>± 5 % | C-TOL. =<br>± 10 % | C-TOL. =<br>± 5 % | C-TOL. =<br>± 10 % | C-TOL. =<br>± 5 % | C-TOL. =<br>± 10 % | C-TOL. =<br>± 5 % |   |   |
| XX<br>(SPQ)  | XX<br>(SPQ)  | XX<br>(SPQ)  | XX<br>(SPQ)                | XX<br>(SPQ)                                 | XX<br>(SPQ)       | XX<br>(SPQ)        | XX<br>(SPQ)       | XX<br>(SPQ)        | XX<br>(SPQ)       |                    |                   |   |   |
| U <sub>RAC</sub> = 32 V; PITCH = 5.08 mm ± 0.30 mm; d <sub>t</sub> = 0.50 mm ± 0.05 mm |  |  |                            |   |                   |                    |                   |                    |                   |                    |                   |   |   |
| 50   | 1.2<br>1.5   | 6.0 x 11.0 x 7.2   | 0.64                       | 75...<br>(750)                              | 76...<br>(750)    | 11...<br>(2000)    | 12...<br>(2000)   | 15...<br>(1000)    | 16...<br>(1000)   | 18...<br>(1000)    | 19...<br>(1000)   | 125<br>155                                    |   |
| U <sub>RAC</sub> = 40 V; PITCH = 5.08 mm ± 0.30 mm; d <sub>t</sub> = 0.50 mm ± 0.05 mm |  |  |                            |   |                   |                    |                   |                    |                   |                    |                   |   |   |
| 63   | 0.056<br>0.068<br>0.082<br>0.10<br>0.12<br>0.15<br>0.18                                | 2.5 x 6.5 x 7.2  | 0.18                       | 75...<br>(2000)                             | 76...<br>(2000)   | 11...<br>(2000)    | 12...<br>(2000)   | 15...<br>(1000)    | 16...<br>(1000)   | 18...<br>(2000)    | 19...<br>(2000)   | 563<br>683<br>823<br>104<br>124<br>154<br>184 |   |
|  | 0.22<br>0.27<br>0.33<br>0.39<br>0.47   | 3.5 x 8.0 x 7.2  | 0.3                        | 75...<br>(1500)                             | 76...<br>(1500)   | 11...<br>(2000)    | 12...<br>(2000)   | 15...<br>(1000)    | 16...<br>(1000)   | 18...<br>(1500)    | 19...<br>(1500)   | 224<br>274<br>334<br>394<br>474               |   |
|  | 0.56<br>0.68   | 4.5 x 9.0 x 7.2  | 0.42                       | 75...<br>(1000)                             | 76...<br>(1000)   | 11...<br>(2000)    | 12...<br>(2000)   | 15...<br>(1000)    | 16...<br>(1000)   | 18...<br>(1000)    | 19...<br>(1000)   | 564<br>684                                    |   |
|  | 0.82<br>1.0  | 6.0 x 11.0 x 7.2   | 0.64                       | 75...<br>(750)                              | 76...<br>(750)    | 11...<br>(2000)    | 12...<br>(2000)   | 15...<br>(1000)    | 16...<br>(1000)   | 18...<br>(1000)    | 19...<br>(1000)   | 824<br>105                                    |   |
|  | U <sub>RAC</sub> = 63 V; PITCH = 5.08 mm ± 0.30 mm; d <sub>t</sub> = 0.50 mm ± 0.05 mm |  |                            |   |                   |                    |                   |                    |                   |                    |                   |   |   |
|  | 100  | 0.0010<br>0.0012<br>0.0015<br>0.0018<br>0.0022<br>0.0027<br>0.0033<br>0.0039<br>0.0047<br>0.0056<br>0.0068<br>0.0082 | 2.5 x 6.5 x 7.2            | 0.18  | 85...<br>(2000)   | 86...<br>(2000)    | 21...<br>(2000)   | 22...<br>(2000)    | 25...<br>(1000)   | 26...<br>(1000)    | 28...<br>(2000)   | 29...<br>(2000)                               | 102<br>122<br>152<br>182<br>222<br>272<br>332<br>392<br>472<br>562<br>682<br>822        |
|  |  | 0.010<br>0.012<br>0.015<br>0.018<br>0.022<br>0.027<br>0.033<br>0.039<br>0.047<br>0.056<br>0.068<br>0.082<br>0.10     | 2.5 x 6.5 x 7.2            | 0.18  | 85...<br>(2000)   | 86...<br>(2000)    | 21...<br>(2000)   | 22...<br>(2000)    | 25...<br>(1000)   | 26...<br>(1000)    | 28...<br>(2000)   | 29...<br>(2000)                               | 103<br>123<br>153<br>183<br>223<br>273<br>333<br>393<br>473<br>563<br>683<br>823<br>104 |
|  |  | 0.12<br>0.15<br>0.18   | 3.5 x 8.0 x 7.2            | 0.30  | 85...<br>(1500)   | 86...<br>(1500)    | 21...<br>(2000)   | 22...<br>(2000)    | 25...<br>(1000)   | 26...<br>(1000)    | 28...<br>(1500)   | 29...<br>(1500)                               | 124<br>154<br>184   |
|  |  | 0.22<br>0.27<br>0.33   | 4.5 x 9.0 x 7.2            | 0.42  | 85...<br>(1000)   | 86...<br>(1000)    | 21...<br>(2000)   | 22...<br>(2000)    | 25...<br>(1000)   | 26...<br>(1000)    | 28...<br>(1000)   | 29...<br>(1000)                               | 224<br>274<br>334   |
|  |  | 0.39<br>0.47   | 6.0 x 11.0 x 7.2           | 0.64  | 85...<br>(750)    | 86...<br>(750)     | 21...<br>(2000)   | 22...<br>(2000)    | 25...<br>(1000)   | 26...<br>(1000)    | 28...<br>(1000)   | 29...<br>(1000)                               | 394<br>474  |



| ELECTRICAL DATA AND ORDERING INFORMATION (Standard Size)                                     |              |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|--|--------------|---------------------------------|----------------------------|---|-------------------|--------------------|-------------------|--------------------|-------------------|--------------------|-------------------|------------------|
| U <sub>RDC</sub><br>(V)  | CAP.<br>(μF) | DIMENSIONS<br>w x h x l<br>(mm) | MASS<br>(g) <sup>(1)</sup> | CATALOG NUMBER BFC2 370 XXYYY AND PACKAGING |                   |                    |                   |                    |                   |                    |                   | C-VALUE<br>..YYY |
|  |              |                                 |                            | AMMOPACK                                    |                   | LOOSE IN BOX       |                   |                    |                   | REEL               |                   |                  |
|  |              |                                 |                            | H = 18.5 mm;<br>P <sub>0</sub> = 12.7 mm    |                   | SHORT LEADS        |                   | LONG LEADS         |                   |                    |                   |                  |
|  |              |                                 |                            | C-TOL. =<br>± 10 %                          | C-TOL. =<br>± 5 % | C-TOL. =<br>± 10 % | C-TOL. =<br>± 5 % | C-TOL. =<br>± 10 % | C-TOL. =<br>± 5 % | C-TOL. =<br>± 10 % | C-TOL. =<br>± 5 % |                  |
| XX<br>(SPQ)  | XX<br>(SPQ)  | XX<br>(SPQ)                     | XX<br>(SPQ)                | XX<br>(SPQ)                                 | XX<br>(SPQ)       | XX<br>(SPQ)        | XX<br>(SPQ)       | XX<br>(SPQ)        | XX<br>(SPQ)       | XX<br>(SPQ)        |                   |                  |
| <b>U<sub>RAC</sub> = 160 V; PITCH = 5.08 mm ± 0.30 mm; d<sub>t</sub> = 0.50 mm ± 0.05 mm</b> |              |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 250  | 0.0010       | 2.5 x 6.5 x 7.2                 | 0.18                       | 35...<br>(2000)                             | 36...<br>(2000)   | 41...<br>(2000)    | 42...<br>(2000)   | 45...<br>(1000)    | 46...<br>(1000)   | 48...<br>(2000)    | 49...<br>(2000)   | 102              |
|  | 0.0012       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 122              |
|  | 0.0015       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 152              |
|  | 0.0018       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 182              |
|  | 0.0022       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 222              |
|  | 0.0027       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 272              |
|  | 0.0033       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 332              |
|  | 0.0039       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 392              |
|  | 0.0047       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 472              |
|  | 0.0056       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 562              |
|  | 0.0068       | 682                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|  | 0.0082       | 822                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|  | 0.010        | 103                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|  | 0.012        | 123                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|  | 0.015        | 153                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|  | 0.018        | 183                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|  | 0.022        | 223                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|  | 0.027        | 273                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 0.033  | 333          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 0.039  | 393          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 0.047  | 473          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 0.056  | 563          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 0.068  | 683          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 0.082  | 823          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 0.10   | 104          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| <b>U<sub>RAC</sub> = 220 V; PITCH = 5.08 mm ± 0.30 mm; d<sub>t</sub> = 0.50 mm ± 0.05 mm</b> |              |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 400  | 0.0010       | 2.5 x 6.5 x 7.2                 | 0.18                       | 65...<br>(2000)                             | 66...<br>(2000)   | 51...<br>(2000)    | 52...<br>(2000)   | 55...<br>(1000)    | 56...<br>(1000)   | 58...<br>(2000)    | 59...<br>(2000)   | 102              |
|  | 0.0012       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 122              |
|  | 0.0015       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 152              |
|  | 0.0018       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 182              |
|  | 0.0022       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 222              |
|  | 0.0027       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 272              |
|  | 0.0033       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 332              |
|  | 0.0039       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 392              |
|  | 0.0047       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 472              |
|  | 0.0056       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 562              |
|  | 0.0068       | 682                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|  | 0.0082       | 822                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|  | 0.010        | 103                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|  | 0.012        | 123                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|  | 0.015        | 153                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|  | 0.018        | 183                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|  | 0.022        | 223                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|  | 0.027        | 273                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 0.033  | 333          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 0.039  | 393          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 0.047  | 473          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 0.056  | 563          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 0.068  | 683          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 0.082  | 823          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 0.10   | 104          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |

**Notes**

- SPQ = Standard Packing Quantity
- <sup>(1)</sup> Weight for short lead product only



| <b>ELECTRICAL DATA AND ORDERING INFORMATION (Compact Size)</b>                               |                  |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |     |                      |
|--|------------------|---------------------------------|----------------------------|---|-------------------|--------------------|-------------------|--------------------|-------------------|--------------------|-------------------|-----|----------------------|
| U <sub>RDC</sub><br>(V)  | CAP.<br>(μF)     | DIMENSIONS<br>w x h x l<br>(mm) | MASS<br>(g) <sup>(1)</sup> | CATALOG NUMBER BFC2 370 XXYYY AND PACKAGING |                   |                    |                   |                    |                   |                    |                   |     | C-VALUE<br><br>..YYY |
|  |                  |                                 |                            | AMMOPACK                                    |                   | LOOSE IN BOX       |                   |                    |                   | REEL               |                   |     |                      |
|  |                  |                                 |                            | H = 18.5 mm;<br>P <sub>0</sub> = 12.7 mm    |                   | SHORT LEADS        |                   | LONG LEADS         |                   |                    |                   |     |                      |
|  |                  |                                 |                            | C-TOL. =<br>± 10 %                          | C-TOL. =<br>± 5 % | C-TOL. =<br>± 10 % | C-TOL. =<br>± 5 % | C-TOL. =<br>± 10 % | C-TOL. =<br>± 5 % | C-TOL. =<br>± 10 % | C-TOL. =<br>± 5 % |     |                      |
| XX<br>(SPQ)  | XX<br>(SPQ)      | XX<br>(SPQ)                     | XX<br>(SPQ)                | XX<br>(SPQ)                                 | XX<br>(SPQ)       | XX<br>(SPQ)        | XX<br>(SPQ)       | XX<br>(SPQ)        | XX<br>(SPQ)       |                    |                   |     |                      |
| <b>U<sub>RAC</sub> = 40 V; PITCH = 5.08 mm ± 0.30 mm; d<sub>t</sub> = 0.50 mm ± 0.05 mm</b>  |                  |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |     |                      |
| 100  | 0.12             | 3.5 x 8.0 x 7.2                 | 0.30                       |   |                   |                    |                   |                    |                   |                    |                   | 124 |                      |
|  | 0.15             |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 154 |                      |
|  | 0.18             |                                 |                            | <b>CB...</b>                                | <b>CC...</b>      | <b>CE...</b>       | <b>CF...</b>      | <b>CH...</b>       | <b>CI...</b>      | <b>CL...</b>       | <b>CM...</b>      | 184 |                      |
|  | 0.22             |                                 |                            | (1500)                                      | (1500)            | (2000)             | (2000)            | (1000)             | (1000)            | (1500)             | (1500)            | 224 |                      |
|  | 0.27             |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 274 |                      |
|  | 0.33             |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 334 |                      |
| 0.39   | 4.5 x 9.0 x 7.2  | 0.42                            | <b>CB...</b>               | <b>CC...</b>                                | <b>CE...</b>      | <b>CF...</b>       | <b>CH...</b>      | <b>CI...</b>       | <b>CL...</b>      | <b>CM...</b>       | 394               |     |                      |
| 0.47   |                  |                                 | (1000)                     | (1000)                                      | (2000)            | (2000)             | (1000)            | (1000)             | (1000)            | (1000)             | 474               |     |                      |
| 0.56   | 6.0 x 11.0 x 7.2 | 0.64                            | <b>CB...</b>               | <b>CC...</b>                                | <b>CE...</b>      | <b>CF...</b>       | <b>CH...</b>      | <b>CI...</b>       | <b>CL...</b>      | <b>CM...</b>       | 564               |     |                      |
|  |                  |                                 | (750)                      | (750)                                       | (2000)            | (2000)             | (1000)            | (1000)             | (1000)            | (1000)             |                   |     |                      |
| <b>U<sub>RAC</sub> = 63 V; PITCH = 5.08 mm ± 0.30 mm; d<sub>t</sub> = 0.50 mm ± 0.05 mm</b>  |                  |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |     |                      |
| 250  | 0.022            | 2.5 x 6.5 x 7.2                 | 0.18                       | <b>EB...</b>                                | <b>EC...</b>      | <b>EE...</b>       | <b>EF...</b>      | <b>EH...</b>       | <b>EI...</b>      | <b>EL...</b>       | <b>EM...</b>      | 223 |                      |
|  | 0.027            |                                 |                            | (2000)                                      | (2000)            | (2000)             | (2000)            | (1000)             | (1000)            | (2000)             | (2000)            | 273 |                      |
|  | 0.033            | 3.5 x 8.0 x 7.2                 | 0.30                       |   |                   |                    |                   |                    |                   |                    |                   | 333 |                      |
|  | 0.039            |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 393 |                      |
|  | 0.047            |                                 |                            | <b>EB...</b>                                | <b>EC...</b>      | <b>EE...</b>       | <b>EF...</b>      | <b>EH...</b>       | <b>EI...</b>      | <b>EL...</b>       | <b>EM...</b>      | 473 |                      |
|  | 0.056            |                                 |                            | (1500)                                      | (1500)            | (2000)             | (2000)            | (1000)             | (1000)            | (1500)             | (1500)            | 563 |                      |
|  | 0.068            |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 683 |                      |
|  | 0.082            | 4.5 x 9.0 x 7.2                 | 0.42                       | <b>EB...</b>                                | <b>EC...</b>      | <b>EE...</b>       | <b>EF...</b>      | <b>EH...</b>       | <b>EI...</b>      | <b>EL...</b>       | <b>EM...</b>      | 823 |                      |
|  | 0.10             |                                 |                            | (1000)                                      | (1000)            | (2000)             | (2000)            | (1000)             | (1000)            | (1000)             | (1000)            | 104 |                      |
|  | 0.12             | 6.0 x 11.0 x 7.2                | 0.64                       | <b>EB...</b>                                | <b>EC...</b>      | <b>EE...</b>       | <b>EF...</b>      | <b>EH...</b>       | <b>EI...</b>      | <b>EL...</b>       | <b>EM...</b>      | 124 |                      |
|  | 0.15             |                                 |                            | (750)                                       | (750)             | (2000)             | (2000)            | (1000)             | (1000)            | (1000)             | (1000)            | 154 |                      |
|  | 0.18             |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 184 |                      |
| 0.22   |                  |                                 |                            |   |                   |                    |                   |                    |                   |                    | 224               |     |                      |
| <b>U<sub>RAC</sub> = 160 V; PITCH = 5.08 mm ± 0.30 mm; d<sub>t</sub> = 0.50 mm ± 0.05 mm</b> |                  |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |     |                      |
| 400  | 0.010            | 2.5 x 6.5 x 7.2                 | 0.18                       | <b>FB...</b>                                | <b>FC...</b>      | <b>FE...</b>       | <b>FF...</b>      | <b>FH...</b>       | <b>FI...</b>      | <b>FL...</b>       | <b>FM...</b>      | 103 |                      |
|  | 0.012            |                                 |                            | (2000)                                      | (2000)            | (2000)             | (2000)            | (1000)             | (1000)            | (2000)             | (2000)            | 123 |                      |
|  | 0.015            |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 153 |                      |
|  | 0.018            |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 183 |                      |
|  | 0.022            | 3.5 x 8.0 x 7.2                 | 0.30                       |   |                   |                    |                   |                    |                   |                    |                   | 223 |                      |
|  | 0.027            |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 273 |                      |
|  | 0.033            |                                 |                            | <b>FB...</b>                                | <b>FC...</b>      | <b>FE...</b>       | <b>FF...</b>      | <b>FH...</b>       | <b>FI...</b>      | <b>FL...</b>       | <b>FM...</b>      | 333 |                      |
|  | 0.039            |                                 |                            | (1500)                                      | (1500)            | (2000)             | (2000)            | (1000)             | (1000)            | (1500)             | (1500)            | 393 |                      |
|  | 0.047            | 4.5 x 9.0 x 7.2                 | 0.42                       | <b>FB...</b>                                | <b>FC...</b>      | <b>FE...</b>       | <b>FF...</b>      | <b>FH...</b>       | <b>FI...</b>      | <b>FL...</b>       | <b>FM...</b>      | 473 |                      |
|  | 0.056            |                                 |                            | (1000)                                      | (1000)            | (2000)             | (2000)            | (1000)             | (1000)            | (1000)             | (1000)            | 563 |                      |
|  | 0.068            | 6.0 x 11.0 x 7.2                | 0.64                       | <b>FB...</b>                                | <b>FC...</b>      | <b>FE...</b>       | <b>FF...</b>      | <b>FH...</b>       | <b>FI...</b>      | <b>FL...</b>       | <b>FM...</b>      | 683 |                      |
|  | 0.082            |                                 |                            | (750)                                       | (750)             | (2000)             | (2000)            | (1000)             | (1000)            | (1000)             | (1000)            | 823 |                      |
|  | 0.10             |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 104 |                      |



| ELECTRICAL DATA AND ORDERING INFORMATION (Compact Size)                                 |              |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|---|--------------|---------------------------------|----------------------------|---|-------------------|--------------------|-------------------|--------------------|-------------------|--------------------|-------------------|------------------|
| U <sub>RDC</sub><br>(V)   | CAP.<br>(μF) | DIMENSIONS<br>w x h x l<br>(mm) | MASS<br>(g) <sup>(1)</sup> | CATALOG NUMBER BFC2 370 XXYYY AND PACKAGING |                   |                    |                   |                    |                   |                    |                   | C-VALUE<br>..YYY |
|   |              |                                 |                            | AMMOPACK                                    |                   | LOOSE IN BOX       |                   |                    |                   | REEL               |                   |                  |
|   |              |                                 |                            | H = 18.5 mm;<br>P <sub>0</sub> = 12.7 mm    |                   | SHORT LEADS        |                   | LONG LEADS         |                   |                    |                   |                  |
|   |              |                                 |                            | C-TOL. =<br>± 10 %                          | C-TOL. =<br>± 5 % | C-TOL. =<br>± 10 % | C-TOL. =<br>± 5 % | C-TOL. =<br>± 10 % | C-TOL. =<br>± 5 % | C-TOL. =<br>± 10 % | C-TOL. =<br>± 5 % |                  |
| XX<br>(SPQ)   | XX<br>(SPQ)  | XX<br>(SPQ)                     | XX<br>(SPQ)                | XX<br>(SPQ)                                 | XX<br>(SPQ)       | XX<br>(SPQ)        | XX<br>(SPQ)       | XX<br>(SPQ)        | XX<br>(SPQ)       | XX<br>(SPQ)        |                   |                  |
| U <sub>RAC</sub> = 220 V; PITCH = 5.08 mm ± 0.30 mm; d <sub>t</sub> = 0.50 mm ± 0.05 mm |              |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 630   | 0.0010       | 3.5 x 8.0 x 7.2                 | 0.35                       | GB...<br>(1500)                             | GC...<br>(1500)   | GE...<br>(2000)    | GF...<br>(2000)   | GH...<br>(1000)    | GI...<br>(1000)   | GL...<br>(1500)    | GM...<br>(1500)   | 102              |
|   | 0.0012       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 122              |
|   | 0.0015       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 152              |
|   | 0.0018       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 182              |
|   | 0.0020       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 202              |
|   | 0.0022       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 222              |
|   | 0.0024       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 242              |
|   | 0.0027       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 272              |
|   | 0.0033       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 332              |
|   | 0.0039       |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 392              |
|   | 0.0047       | 472                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|   | 0.0056       | 562                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|   | 0.0068       | 682                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|   | 0.0082       | 822                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|   | 0.010        | 103                             |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
|   | 0.012        | 4.5 x 9.0 x 7.2                 | 0.45                       | GB...<br>(1000)                             | GC...<br>(1000)   | GE...<br>(2000)    | GF...<br>(2000)   | GH...<br>(1000)    | GI...<br>(1000)   | GL...<br>(1000)    | GM...<br>(1000)   | 123              |
|   | 0.015        |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   | 153              |
|   | 0.018        | 6.0 x 11.0 x 7.2                | 0.65                       | GB...<br>(750)                              | GC...<br>(750)    | GE...<br>(2000)    | GF...<br>(2000)   | GH...<br>(1000)    | GI...<br>(1000)   | GL...<br>(1000)    | GM...<br>(1000)   | 183              |
| 0.022   | 223          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 0.027   | 273          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |
| 0.033   | 333          |                                 |                            |   |                   |                    |                   |                    |                   |                    |                   |                  |

Notes

- SPQ = Standard Packing Quantity
- <sup>(1)</sup> Weight for short lead product only

## MOUNTING

### Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information: [www.vishay.com/doc?28139](http://www.vishay.com/doc?28139) or end of catalog.

### Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that stand-off pips are in good contact with the printed-circuit board:

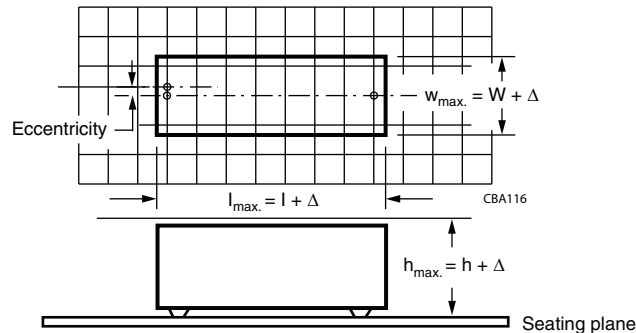
- For pitches  $\leq 15$  mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped

### Space Requirements on Printed Circuit Board

The maximum space for length ( $l_{max.}$ ), width ( $w_{max.}$ ) and height ( $h_{max.}$ ) of film capacitors to take in account on the printed circuit board is shown in the drawings.

- For products with pitch  $\leq 15$  mm,  $\Delta w = \Delta l = 0.3$  mm;  $\Delta h = 0.1$  mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



## SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile, we refer to the application note: "Soldering Guidelines for Film Capacitors": [www.vishay.com/doc?28171](http://www.vishay.com/doc?28171)

### Storage Temperature

$T_{stg} = -25$  °C to  $+35$  °C with with relative humidity of maximum 75 % without condensation

### Ratings and Characteristics Reference Conditions

Unless otherwise specified, all electrical values apply to an ambient temperature of  $23$  °C  $\pm 1$  °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of  $50$  %  $\pm 2$  %.

For reference testing, a conditioning period shall be applied over  $96$  h  $\pm 4$  h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

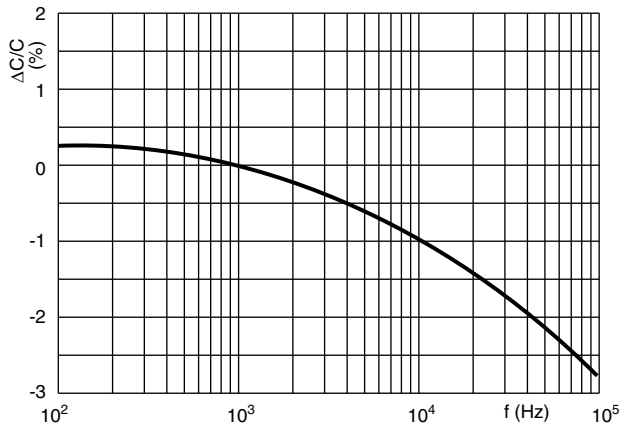
**CHARACTERISTICS**



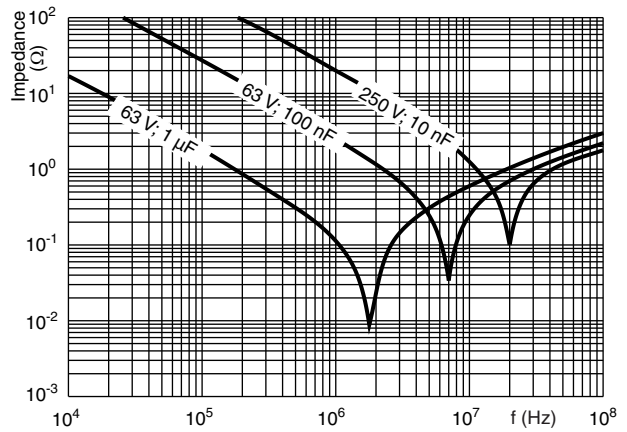
Capacitance as a function of ambient temperature (typical curve) for voltage 63 V



Capacitance as a function of ambient temperature (typical curve) for voltages > 63 V



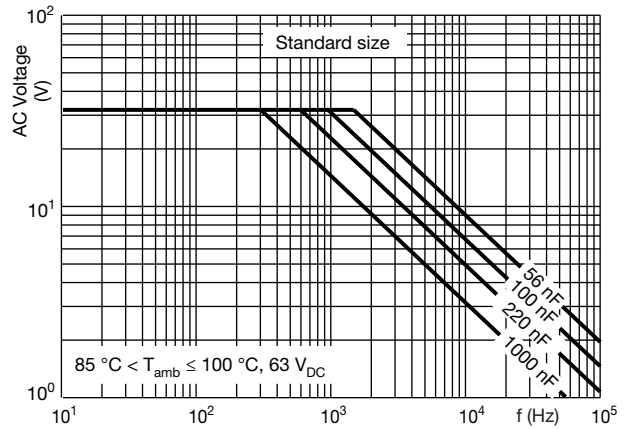
Capacitance as a function of frequency (typical curve)



Impedance as a function of frequency



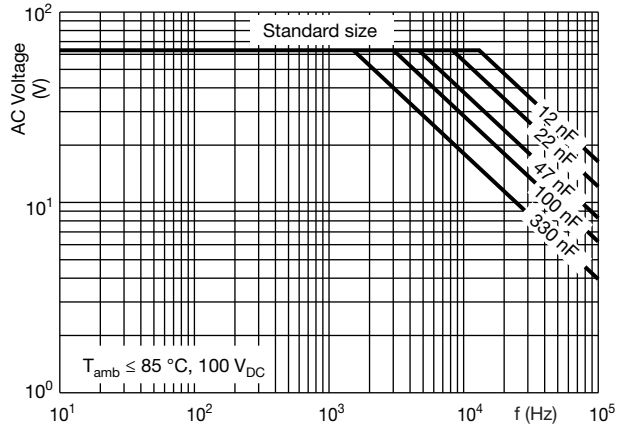
Max. AC voltage as a function of frequency



Max. AC voltage as a function of frequency



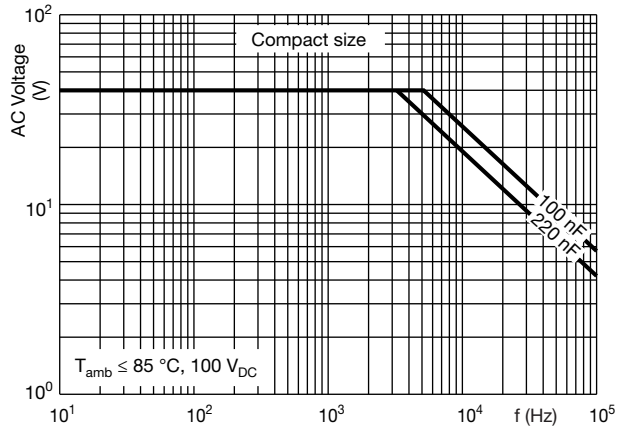
CHARACTERISTICS



Max. AC voltage as a function of frequency



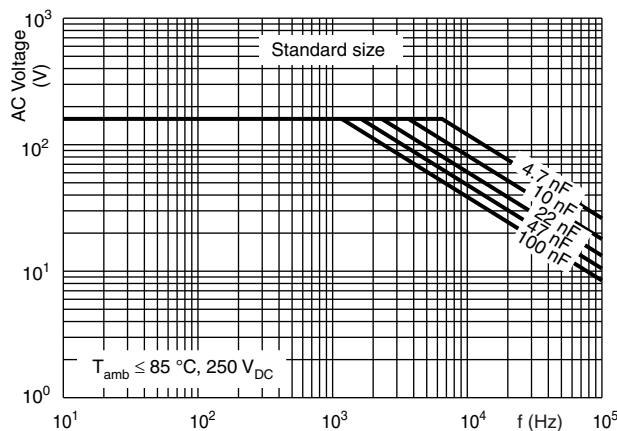
Max. AC voltage as a function of frequency



Max. AC voltage as a function of frequency



Max. AC voltage as a function of frequency



Max. AC voltage as a function of frequency



Max. AC voltage as a function of frequency



CHARACTERISTICS



Max. AC voltage as a function of frequency



Max. AC voltage as a function of frequency



Max. AC voltage as a function of frequency



Max. AC voltage as a function of frequency



Max. AC voltage as a function of frequency



Max. AC voltage as a function of frequency



**CHARACTERISTICS**



Max. AC voltage as a function of frequency

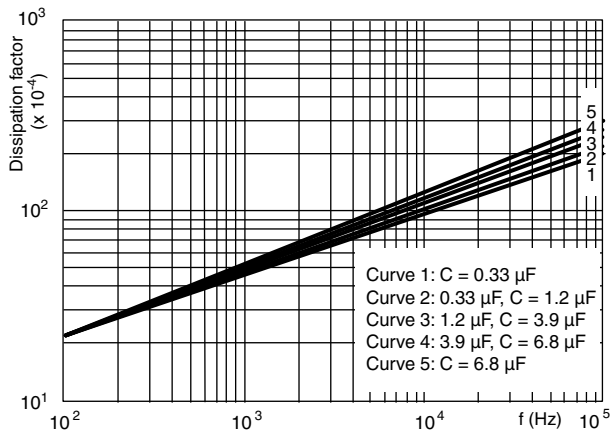


Max. AC voltage as a function of frequency

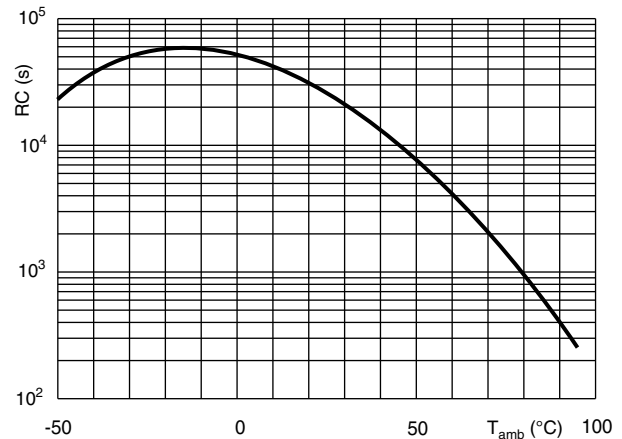
**Maximum RMS current (sinewave) as a function of frequency**

The maximum RMS current is defined by  $I_{AC} = \omega \times C \times U_{AC}$ .

$U_{AC}$  is the maximum AC voltage depending on the ambient temperature in the curves "Max. RMS voltage and AC current as a function of frequency".



Tangent of loss angle as a function of frequency (typical curve)



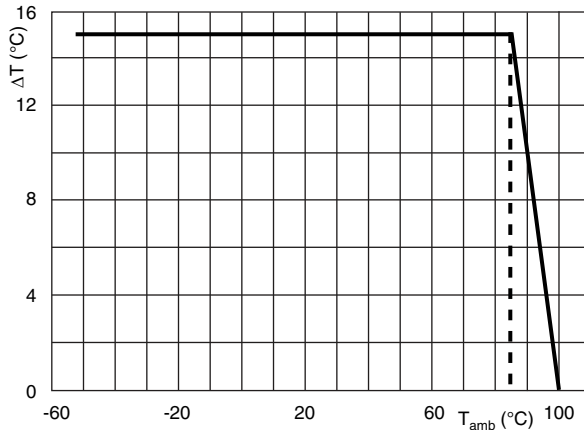
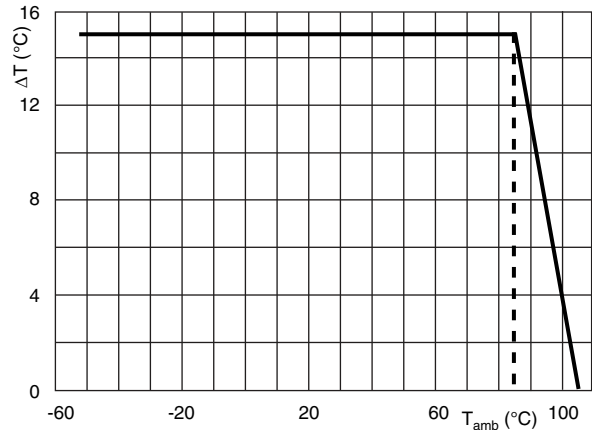
Insulation resistance as a function of the ambient temperature (typical curve)



Max. DC and AC voltage as a function of frequency for voltage 63 V



Max. DC and AC voltage as a function of frequency for voltages > 63 V

**CHARACTERISTICS**

 Maximum allowed component temperature rise ( $\Delta T$ ) as a function of the ambient temperature ( $T_{amb}$ ) for voltage 63 V

 Maximum allowed component temperature rise ( $\Delta T$ ) as a function of the ambient temperature ( $T_{amb}$ ) for voltages > 63 V

**HEAT CONDUCTIVITY (G) AS A FUNCTION OF (ORIGINAL) PITCH AND CAPACITOR BODY THICKNESS IN mW/°C**

| $W_{max}$<br>(mm) | HEAT CONDUCTIVITY (mW/°C) |  |
|-------------------|---------------------------|--|
|                   | PITCH 5 mm                |  |
| 2.5               | 2.5                       |  |
| 3.5               | 3.0                       |  |
| 4.5               | 4.0                       |  |
| 6.0               | 5.5                       |  |

**POWER DISSIPATION AND MAXIMUM COMPONENT TEMPERATURE RISE**

The power dissipation must be limited in order not to exceed the maximum allowed component temperature rise as a function of the free ambient temperature.

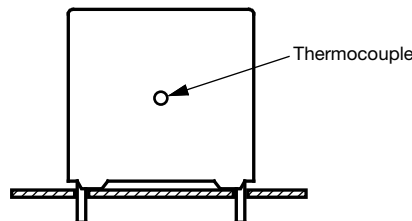
The power dissipation can be calculated according type detail specification “HQN-384-01/101: Technical Information Film Capacitors”, [www.vishay.com/doc?28147](http://www.vishay.com/doc?28147).

The component temperature rise ( $\Delta T$ ) can be measured (see section “Measuring the component temperature” for more details) or calculated by  $\Delta T = P/G$ :

- $\Delta T$  = component temperature rise (°C)
- $P$  = power dissipation of the component (mW)
- $G$  = heat conductivity of the component (mW/°C)

**MEASURING THE COMPONENT TEMPERATURE**

A thermocouple must be attached to the capacitor body as in:



The temperature is measured in unloaded ( $T_{amb}$ ) and maximum loaded condition ( $T_C$ ).

The temperature rise is given by  $\Delta T = T_C - T_{amb}$ .

To avoid radiation or convection, the capacitor should be tested in a wind-free box.

**APPLICATION NOTE AND LIMITING CONDITIONS**

These capacitors are not suitable for mains applications as across-the-line capacitors without additional protection, as described hereunder. These mains applications are strictly regulated in safety standards and therefore electromagnetic interference suppression capacitors conforming the standards must be used.

For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: [dc-film@vishay.com](mailto:dc-film@vishay.com)

To select the capacitor for a certain application, the following conditions must be checked:

1. The peak voltage ( $U_P$ ) shall not be greater than the rated DC voltage ( $U_{RDC}$ )
2. The peak-to-peak voltage ( $U_{P-P}$ ) shall not be greater than  $2\sqrt{2} \times U_{RAC}$  to avoid the ionization inception level
3. The voltage peak slope ( $dU/dt$ ) shall not exceed the rated voltage pulse slope in an RC-circuit at rated voltage and without ringing. If the pulse voltage is lower than the rated DC voltage, the rated voltage pulse slope may be multiplied by  $U_{RDC}$  and divided by the applied voltage.

For all other pulses following equation must be fulfilled:

$$2 \times \int_0^T \left( \frac{dU}{dt} \right)^2 \times dt < U_{RDC} \times \left( \frac{dU}{dt} \right)_{rated}$$

T is the pulse duration.

4. The maximum component surface temperature rise must be lower than the limits (see figure max. allowed component temperature rise).
5. Since in circuits used at voltages over 280 V peak-to-peak the risk for an intrinsically active flammability after a capacitor breakdown (short circuit) increases, it is recommended that the power to the component is limited to 100 times the values mentioned in the table: "Heat conductivity"
6. When using these capacitors as across-the-line capacitor in the input filter for mains applications the applicant must guarantee that the following conditions are fulfilled in any case (spikes and surge voltages from the mains included).
7. For continuous use as series connection with an impedance to the mains, please refer to application note [www.vishay.com/doc?28153](http://www.vishay.com/doc?28153).

**VOLTAGE CONDITIONS FOR 6 ABOVE**

| ALLOWED VOLTAGES                             | $T_{amb} \leq 85^\circ C$ | $85^\circ C < T_{amb} \leq 100^\circ C$ FOR 63 V                            |
|--|---------------------------|---|
|  |                           | $85^\circ C < T_{amb} \leq 105^\circ C$ FOR > 63 V                          |
| Maximum continuous RMS voltage               | $U_{RAC}$                 | See "Max. AC voltage as function of temperature CBB952" per characteristics |
| Maximum temperature RMS-overvoltage (< 24 h) | $1.25 \times U_{RAC}$     | $U_{RAC}$   |
| Maximum peak voltage ( $V_{O-P}$ ) (< 2 s)   | $1.6 \times U_{RDC}$      | $1.3 \times U_{RDC}$  |

**EXAMPLE**

$C = 330 \text{ nF}$  - 63 V used for the voltage signal shown in next drawing.

$U_{P-P} = 40 \text{ V}$ ;  $U_P = 35 \text{ V}$ ;  $T_1 = 100 \mu\text{s}$ ;  $T_2 = 200 \mu\text{s}$

The ambient temperature is  $35^\circ C$

Checking conditions:

1. The peak voltage  $U_P = 35 \text{ V}$  is lower than  $63 \text{ V}_{DC}$
2. The peak-to-peak voltage  $40 \text{ V}$  is lower than  $2\sqrt{2} \times 40 \text{ V}_{AC} = 113 \text{ V}_{P-P}$
3. The voltage pulse slope ( $dU/dt$ ) =  $40 \text{ V}/100 \mu\text{s} = 0.4 \text{ V}/\mu\text{s}$   
This is lower than  $60 \text{ V}/\mu\text{s}$  (see specific reference data for each version)
4. The dissipated power is  $16.2 \text{ mW}$  as calculated with fourier terms  
The temperature rise for  $W_{max.} = 3.5 \text{ mm}$  and pitch =  $5 \text{ mm}$  will be  $16.2 \text{ mW}/3.0 \text{ mW}/^\circ C = 5.4^\circ C$   
This is lower than  $15^\circ C$  temperature rise at  $35^\circ C$ , according figure max. allowed component temperature rise
5. Not applicable
6. Not applicable
7. Not applicable

**Voltage Signal**




INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-2 and Specific Reference Data".

| GROUP C INSPECTION REQUIREMENTS                           |   |   |
|---|---|---|
| SUB-CLAUSE NUMBER AND TEST                                | CONDITIONS  | PERFORMANCE REQUIREMENTS  |
| <b>SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1</b>       |   |   |
| 4.1 Dimensions (detail)                                   |   | As specified in chapters "MKT 370 General Data" of this specification   |
| 4.3.1 Initial measurements                                | Capacitance<br>Tangent of loss angle:<br>for C ≤ 470 nF at 100 kHz or<br>for C > 470 nF at 10 kHz   |   |
| 4.3 Robustness of terminations                            | Tensile and bending   | No visible damage   |
| 4.4 Resistance to soldering heat                          | Method: 1A<br>Solder bath: 280 °C ± 5 °C<br>Duration: 10 s  |   |
| 4.14 Component solvent resistance                         | Isopropylalcohol at room temperature<br>Method: 2<br>Immersion time: 5 min ± 0.5 min<br>Recovery time: min. 1 h, max. 2 h   |   |
| 4.4.2 Final measurements                                  | Visual examination<br><br>Capacitance<br><br>Tangent of loss angle  | No visible damage<br>Legible marking<br><br> ΔC/C  ≤ 2 % of the value measured initially<br><br>Increase of tan δ<br>≤ 0.005 for: C ≤ 100 nF or<br>≤ 0.010 for: 100 nF < C ≤ 220 nF or<br>≤ 0.015 for: 220 nF < C ≤ 470 nF and<br>≤ 0.003 for: C > 470 nF<br>Compared to values measured in 4.3.1 |
| <b>SUB-GROUP C1B OTHER PART OF SAMPLE OF SUB-GROUP C1</b> |   |   |
| 4.6.1 Initial measurements                                | Capacitance<br>Tangent of loss angle:<br>for C ≤ 470 nF at 100 kHz or<br>for C > 470 nF at 10 kHz   |   |
| 4.6 Rapid change of temperature                           | θA = -55 °C<br>θB = +100 °C for rated voltage 63 V<br>+105 °C for rated voltage > 63 V<br>5 cycles<br>Duration t = 30 min   |   |
| 4.7 Vibration   | Visual examination<br>Mounting:<br>see section "Mounting" of this specification<br>Procedure B4<br>Frequency range: 10 Hz to 55 Hz<br>Amplitude: 0.75 mm or<br>Acceleration 98 m/s <sup>2</sup><br>(whichever is less severe)<br>Total duration 6 h | No visible damage   |
| 4.7.2 Final inspection                                    | Visual examination  | No visible damage   |



| GROUP C INSPECTION REQUIREMENTS  |   |   |
|--|---|---|
| SUB-CLAUSE NUMBER AND TEST   | CONDITIONS  | PERFORMANCE REQUIREMENTS  |
| <b>SUB-GROUP C1B OTHER PART OF SAMPLE OF SUB-GROUP C1</b>                  |   |   |
| 4.9 Shock  | Mounting:<br>see section "Mounting" of this specification<br>Pulse shape: half sine<br>Acceleration: 490 m/s <sup>2</sup><br>Duration of pulse: 11 ms |   |
| 4.9.3 Final measurements   | Visual examination<br><br>Capacitance<br><br>Tangent of loss angle<br><br><br>Insulation resistance   | No visible damage<br><br>$ \Delta C/C  \leq 3\%$ of the value measured in 4.6.1<br><br>Increase of $\tan \delta$<br>$\leq 0.010$ for: $C \leq 220$ nF or<br>$\leq 0.015$ for: $220$ nF < $C \leq 470$ nF and<br>$\leq 0.003$ for: $C > 470$ nF<br>Compared to values measured in 4.6.1<br><br>As specified in section "Specific Reference Data 370" of this specification   |
| <b>SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B</b> |   |   |
| 4.10 Climatic sequence   |   |   |
| 4.10.2 Dry heat  | Temperature:<br>+100 °C for rated voltage 63 V<br>+105 °C for rated voltage > 63 V<br>Duration: 16 h  |   |
| 4.10.3 Damp heat cyclic Test Db, first cycle                               |   |   |
| 4.10.4 Cold  | Temperature: -55 °C<br>Duration: 2 h  |   |
| 4.10.6 Damp heat cyclic Test Db, remaining cycles                          | Voltage proof = $U_{RDC}$ for 1 min within 15 min after removal from testchamber  | No breakdown of flash-over  |
| 4.10.6.2 Final measurements  | Visual examination<br><br>Capacitance<br><br>Tangent of loss angle<br><br><br>Insulation resistance   | No visible damage<br>Legible marking<br><br>$ \Delta C/C  \leq 5\%$ of the value measured in 4.4.2 or 4.9.3<br><br>Increase of $\tan \delta$<br>$\leq 0.010$ for: $C \leq 220$ nF or<br>$\leq 0.015$ for: $220$ nF < $C \leq 470$ nF and<br>$\leq 0.005$ for: $C > 470$ nF<br>Compared to values measured in 4.3.1 or 4.6.1<br><br>$\geq 50\%$ of values specified in section "Specific Reference Data 370" of this specification |
| <b>SUB-GROUP C2</b>  |   |   |
| 4.11 Damp heat steady state  | 56 days, 40 °C, 90 % to 95 % RH   |   |
| 4.11.1 Initial measurements  | Capacitance<br>Tangent of loss angle at 1 kHz   |   |



| GROUP C INSPECTION REQUIREMENTS |   |  |
|---------------------------------|---|--|
| SUB-CLAUSE NUMBER AND TEST      | CONDITIONS  | PERFORMANCE REQUIREMENTS   |
| <b>SUB-GROUP C2</b>             |   |  |
| 4.11.3 Final measurements       | Voltage proof = $U_{RDC}$ for 1 min within 15 min after removal from testchamber<br><br>Visual examination<br><br>Capacitance<br><br>Tangent of loss angle<br><br>Insulation resistance | No breakdown of flash-over<br><br>No visible damage<br>Legible marking<br><br>$ \Delta C/C  \leq 5\%$ of the value measured in 4.11.1.<br><br>Increase of $\tan \delta \leq 0.005$<br>Compared to values measured in 4.11.1<br><br>$\geq 50\%$ of values specified in section "Specific Reference Data 370" of this specification  |
| <b>SUB-GROUP C3</b>             |   |  |
| 4.12 Endurance                  | Duration: 2000 h<br>$1.25 \times U_{RDC}$ at 85 °C<br>$0.8 \times 1.25 U_{RDC}$ at +100 °C for rated voltage 63 V<br>$0.8 \times 1.25 U_{RDC}$ at +105 °C for rated voltage > 63 V      |  |
| 4.12.1 Initial measurements     | Capacitance<br>Tangent of loss angle:<br>For $C \leq 470$ nF at 100 kHz or<br>for $C > 470$ nF at 10 kHz  |  |
| 4.12.5 Final measurements       | Visual examination<br><br>Capacitance<br><br>Tangent of loss angle<br><br>Insulation resistance   | No visible damage<br>Legible marking<br><br>$ \Delta C/C  \leq 5\%$ compared to values measured in 4.12.1<br><br>Increase of $\tan \delta$<br>$\leq 0.005$ for at 85 °C<br>$\leq 0.010$ for at 100 °C for: $C \leq 220$ nF or<br>$\leq 0.015$ for: $220$ nF < $C \leq 470$ nF and<br>$\leq 0.003$ for: $C > 470$ nF<br>Compared to values measured in 4.12.1<br><br>$\geq 50\%$ of values specified in section "Specific Reference Data 370" of this specification |
| <b>SUB-GROUP C4</b>             |   |  |
| 4.13 Charge and discharge       | 10 000 cycles<br>Charged to $U_{RDC}$<br>Discharge resistance:<br>$R = \frac{U_R}{C \times (2.5 \times (dU/dt)_R)}$   |  |
| 4.13.1 Initial measurements     | Capacitance<br>Tangent of loss angle:<br>For $C \leq 470$ nF at 100 kHz or<br>for $C > 470$ nF at 10 kHz  |  |
| 4.13.3 Final measurements       | Capacitance<br><br>Tangent of loss angle<br><br>Insulation resistance   | $ \Delta C/C  \leq 3\%$ compared to values measured in 4.13.1<br><br>Increase of $\tan \delta$<br>$\leq 0.005$ for: $C \leq 100$ nF or<br>$\leq 0.010$ for: $100$ nF < $C \leq 220$ nF or<br>$\leq 0.015$ for: $220$ nF < $C \leq 470$ nF and<br>$\leq 0.003$ for: $C > 470$ nF<br>Compared to values measured in 4.13.1<br><br>$\geq 50\%$ of values specified in section "Specific Reference Data 370" of this specification                                     |



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