

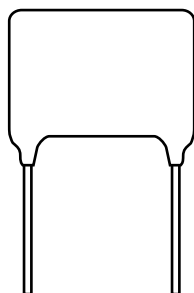


**THE DATASHEET OF  
BFC246959332**





## DC Film Capacitors MKT Radial Lacquered Type



### FEATURES

- Available taped and loose in box
- Material categorization:  
for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



**RoHS**  
COMPLIANT

### APPLICATIONS

Blocking and coupling, bypass and energy reservoir

QUICK REFERENCE DATA	
Capacitance range (E12 series)	0.001 $\mu$ F to 1.0 $\mu$ F
Capacitance tolerance	$\pm 10\%$ , $\pm 5\%$
Climatic testing class according to IEC 60068-1	55/105/56
Maximum application temperature	105 °C
Reference standards	IEC 60384-2
Dielectric	Polyester film
Electrodes	Metallized
Construction	Mono construction 
Encapsulation	Flame retardant epoxy material (UL-class 94 V-0)
Leads	Tinned wire
Marking	C-value; tolerance; rated voltage; code for manufacturer; manufacturer's type; manufacturer's logo
Rated (DC) voltage	100 V, 250 V, 400 V, 630 V
Rated (AC) voltage	63 V, 160 V, 220 V, 250 V
Rated temperature	85 °C

### Note

- For more detailed data and test requirements, contact [dc-film@vishay.com](mailto:dc-film@vishay.com)

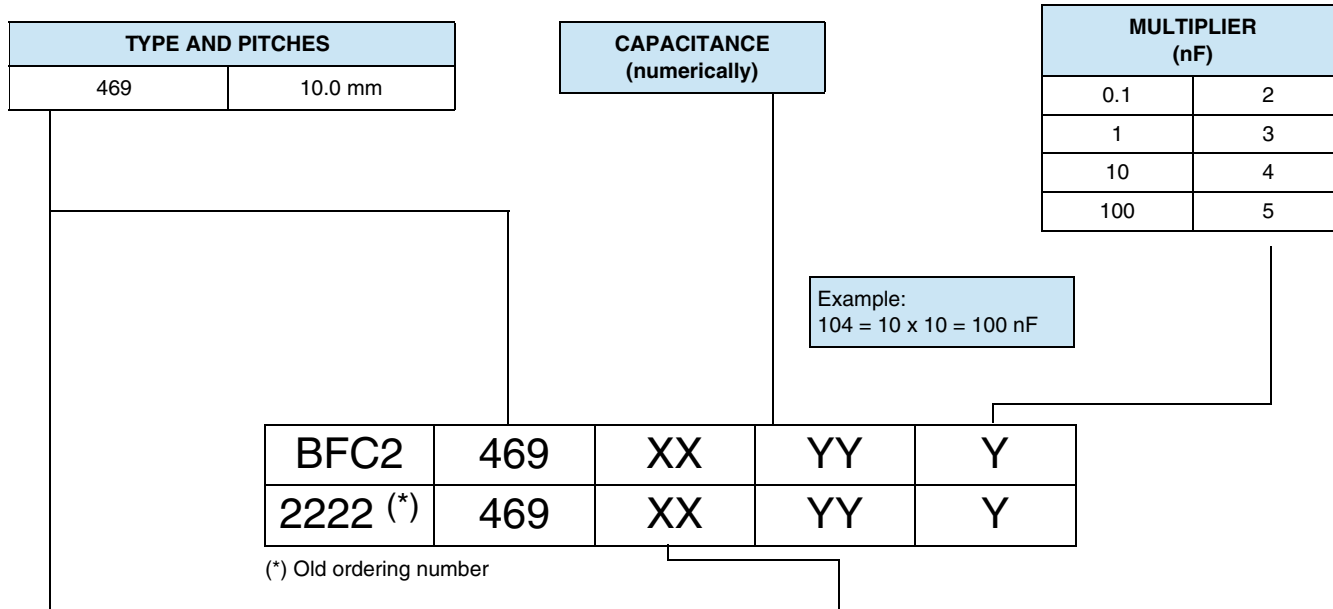
DIMENSIONS
<p style="text-align: center;"><b>Straight Leads</b></p>

### Note

- (1) Hole  $\varnothing 1.0$  for  $d_t = 0.6$  mm



**COMPOSITION OF CATALOG NUMBER**



TYPE	PACKAGING	LEAD CONFIGURATION	PREFERRED TYPES				
			C-TOL.	100 V	250 V	400 V	630 V
469	Loose in box	Lead length 4.0 mm + 1.0 mm/- 0.5 mm	± 10 %	25	45	55	65
			± 5 %	26	46	56	66
		Lead length 22.0 mm ± 4.0 mm	± 10 %	21	41	51	61
			± 5 %	22	42	52	62
	Taped on reel (1)	H = 18.5 mm; P <sub>0</sub> = 12.7 mm Reel diameter = 500 mm	± 10 %	28	48	58	68
			± 5 %	29	49	59	69

**Note**

(1) For detailed tape specifications refer to packaging information: [www.vishay.com/doc?28139](http://www.vishay.com/doc?28139)

SPECIFIC REFERENCE DATA				
DESCRIPTION	VALUE			
	at 1 kHz	at 10 kHz	at 100 kHz	
Tangent of loss angle:				
C ≤ 0.1 μF	≤ 75 x 10 <sup>-4</sup>	≤ 120 x 10 <sup>-4</sup>	≤ 200 x 10 <sup>-4</sup>	
0.1 μF < C ≤ 0.47 μF	≤ 75 x 10 <sup>-4</sup>	≤ 120 x 10 <sup>-4</sup>	≤ 225 x 10 <sup>-4</sup>	
0.47 μF < C ≤ 1.0 μF	≤ 75 x 10 <sup>-4</sup>	≤ 120 x 10 <sup>-4</sup>	-	
Rated voltage pulse slope (dU/dt) <sub>R</sub> at I <sub>max.</sub> = 12.5 mA	100 V <sub>DC</sub>	250 V <sub>DC</sub>	400 V <sub>DC</sub>	630 V <sub>DC</sub>
	30 V/μs	120 V/μs	170 V/μs	120 V/μs
R between leads, for C ≤ 0.33 μF at 100 V; 1 min at 500 V; 1 min	> 15 000 MΩ	> 30 000 MΩ	> 30 000 MΩ	> 30 000 MΩ
RC between leads, for C > 0.33 μF at 100 V; 1 min at 500 V; 1 min	> 5000 s	> 10 000 s	> 10 000 s	> 10 000 s
R between interconnecting leads and casing, at 100 V; 1 min at 500 V; 1 min	> 30 000 MΩ	> 30 000 MΩ	> 30 000 MΩ	> 30 000 MΩ
Withstanding (DC) voltage (cut off current 10 mA) (1); rise time ≤ 1000 V/s	160 V; 1 min	400 V; 1 min	640 V; 1 min	1008 V; 1 min
Withstanding (DC) voltage between leads and case	200 V; 1 min	500 V; 1 min	840 V; 1 min	1260 V; 1 min
Maximum application temperature	105 °C			

**Note**

(1) See "Voltage Proof Test for Metallized Film Capacitors": [www.vishay.com/doc?28169](http://www.vishay.com/doc?28169)



ELECTRICAL DATA AND ORDERING INFORMATION											
U <sub>RDC</sub> (V)	CAP. (μF)	DIMENSIONS W <sub>max.</sub> x h <sub>max.</sub> x l <sub>max.</sub> (mm)	MASS (g) <sup>(1)</sup>	CATALOG NUMBER BFC2 469 XXYYY AND PACKAGING							C-VALUE
				LOOSE IN BOX				REEL			
				l <sub>t</sub> = 4.0 mm + 1.0 mm / - 0.5 mm		l <sub>t</sub> = 22.0 mm ± 4.0 mm		H = 18.5 mm; P <sub>0</sub> = 12.7 mm			
				C-TOL. = ± 10 %	C-TOL. = ± 5 %	C-TOL. = ± 10 %	C-TOL. = ± 5 %	C-TOL. = ± 10 %	C-TOL. = ± 5 %		
XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	..YYY				
Pitch = 10.0 mm ± 0.4 mm; d <sub>t</sub> = 0.60 mm ± 0.06 mm (U <sub>RAC</sub> = 63 V)											
100	0.056 0.068 0.082 0.10	4.0 x 11.0 x 12.5	0.35	25... (2000)	26... (2000)	21... (1500)	22... (1500)	28... (1500)	29... (1500)	563 683 823 104	
	0.12	4.3 x 11.3 x 12.5	0.38	25... (2000)	26... (2000)	21... (1500)	22... (1500)	28... (1500)	29... (1500)	124	
	0.15	3.9 x 10.9 x 12.5	0.34	25... (2000)	26... (2000)	21... (1500)	22... (1500)	28... (1500)	29... (1500)	154	
	0.18	4.2 x 11.2 x 12.5	0.37	25... (2000)	26... (2000)	21... (1500)	22... (1500)	28... (1500)	29... (1500)	184	
	0.22	4.5 x 11.5 x 12.5	0.40	25... (2000)	26... (2000)	21... (1500)	22... (1500)	28... (1300)	29... (1300)	224	
	0.27	4.2 x 11.2 x 12.5	0.37	25... (2000)	26... (2000)	21... (1500)	22... (1500)	28... (1500)	29... (1500)	274	
	0.33	4.6 x 11.6 x 12.5	0.41	25... (2000)	26... (2000)	21... (1500)	22... (1500)	28... (1300)	29... (1300)	334	
	0.39	4.0 x 11.0 x 12.5	0.35	25... (2000)	26... (2000)	21... (1500)	22... (1500)	28... (1500)	29... (1500)	394	
	0.47	4.2 x 11.2 x 12.5	0.37	25... (2000)	26... (2000)	21... (1500)	22... (1500)	28... (1500)	29... (1500)	474	
	0.56	4.6 x 11.6 x 12.5	0.41	25... (2000)	26... (2000)	21... (1500)	22... (1500)	28... (1300)	29... (1300)	564	
	0.68	5.0 x 12.0 x 12.5	0.44	25... (1500)	26... (1500)	21... (1250)	22... (1250)	28... (1200)	29... (1200)	684	
	0.82	5.5 x 12.5 x 12.5	0.47	25... (1500)	26... (1500)	21... (1000)	22... (1000)	28... (1100)	29... (1100)	824	
1.0	6.0 x 13.0 x 12.5	0.55	25... (1250)	26... (1250)	21... (1000)	22... (1000)	28... (1000)	29... (1000)	105		
Pitch = 10.0 mm ± 0.4 mm; d <sub>t</sub> = 0.60 mm ± 0.06 mm (U <sub>RAC</sub> = 160 V)											
250	0.027	4.2 x 11.2 x 12.5	0.37	45... (2000)	46... (2000)	41... (1500)	42... (1500)	48... (1500)	49... (1500)	273	
	0.033	4.6 x 11.6 x 12.5	0.41	45... (2000)	46... (2000)	41... (1500)	42... (1500)	48... (1300)	49... (1300)	333	
	0.039	4.0 x 11.0 x 12.5	0.35	45... (2000)	46... (2000)	41... (1500)	42... (1500)	48... (1500)	49... (1500)	393	
	0.047	4.1 x 11.1 x 12.5	0.36	45... (2000)	46... (2000)	41... (1500)	42... (1500)	48... (1500)	49... (1500)	473	
	0.056	4.0 x 11.0 x 12.5	0.35	45... (2000)	46... (2000)	41... (1500)	42... (1500)	48... (1500)	49... (1500)	563	
	0.068	4.1 x 11.1 x 12.5	0.36	45... (2000)	46... (2000)	41... (1500)	42... (1500)	48... (1500)	49... (1500)	683	
	0.082	4.4 x 11.4 x 12.5	0.39	45... (2000)	46... (2000)	41... (1500)	42... (1500)	48... (1500)	49... (1500)	823	
	0.10	4.0 x 11.0 x 12.5	0.35	45... (2000)	46... (2000)	41... (1500)	42... (1500)	48... (1500)	49... (1500)	104	
	0.12	4.3 x 11.3 x 12.5	0.38	45... (2000)	46... (2000)	41... (1500)	42... (1500)	48... (1500)	49... (1500)	124	
	0.15	4.8 x 11.8 x 12.5	0.42	45... (2000)	46... (2000)	41... (1250)	42... (1250)	48... (1300)	49... (1300)	154	
	0.18	5.2 x 12.2 x 12.5	0.45	45... (1500)	46... (1500)	41... (1000)	42... (1000)	48... (1200)	49... (1200)	184	
	0.22	5.8 x 12.8 x 12.5	0.50	45... (1500)	46... (1500)	41... (1000)	42... (1000)	48... (1100)	49... (1100)	224	



ELECTRICAL DATA AND ORDERING INFORMATION											
U <sub>RDC</sub> (V)	CAP. (μF)	DIMENSIONS w <sub>max.</sub> x h <sub>max.</sub> x l <sub>max.</sub> (mm)	MASS (g) <sup>(1)</sup>	CATALOG NUMBER BFC2 469 XYYYY AND PACKAGING							C-VALUE
				LOOSE IN BOX				REEL			
				l <sub>t</sub> = 4.0 mm + 1.0 mm / - 0.5 mm		l <sub>t</sub> = 22.0 mm ± 4.0 mm		H = 18.5 mm; P <sub>0</sub> = 12.7 mm			
				C-TOL. = ± 10 %	C-TOL. = ± 5 %	C-TOL. = ± 10 %	C-TOL. = ± 5 %	C-TOL. = ± 10 %	C-TOL. = ± 5 %		
XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	..YYY			
Pitch = 10.0 mm ± 0.4 mm; d <sub>t</sub> = 0.60 mm ± 0.06 mm (U <sub>RAC</sub> = 220 V)											
400	0.0010 0.0012 0.0015 0.0018	4.5 x 11.5 x 12.5	0.40	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1300)	59... (1300)	102 122 152 182	
	0.0022	4.0 x 11.0 x 12.5	0.35	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1500)	59... (1500)	222	
	0.0027	4.3 x 11.3 x 12.5	0.38	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1500)	59... (1500)	272	
	0.0033	4.6 x 11.6 x 12.5	0.41	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1300)	59... (1300)	332	
	0.0039	4.0 x 11.0 x 12.5	0.35	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1500)	59... (1500)	392	
	0.0047	4.1 x 11.1 x 12.5	0.36	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1500)	59... (1500)	472	
	0.0056	4.6 x 11.6 x 12.5	0.41	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1300)	59... (1300)	562	
	0.0068	4.2 x 11.2 x 12.5	0.37	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1500)	59... (1500)	682	
	0.0082	4.6 x 11.6 x 12.5	0.41	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1300)	59... (1300)	822	
	0.010	4.1 x 11.1 x 12.5	0.36	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1500)	59... (1500)	103	
	0.012	4.5 x 11.5 x 12.5	0.40	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1300)	59... (1300)	123	
	0.015	4.1 x 11.1 x 12.5	0.36	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1500)	59... (1500)	153	
	0.018	4.5 x 11.5 x 12.5	0.40	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1300)	59... (1300)	183	
	0.022	4.0 x 11.0 x 12.5	0.35	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1500)	59... (1500)	223	
	0.027	4.2 x 11.2 x 12.5	0.37	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1500)	59... (1500)	273	
	0.033	4.6 x 11.6 x 12.5	0.41	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1300)	59... (1300)	333	
	0.039	5.0 x 12.0 x 12.5	0.44	55... (1500)	56... (1500)	51... (1250)	52... (1250)	58... (1200)	59... (1200)	393	
	0.047	4.1 x 11.1 x 12.5	0.36	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1500)	59... (1500)	473	
0.056	4.4 x 11.4 x 12.5	0.39	55... (2000)	56... (2000)	51... (1500)	52... (1500)	58... (1500)	59... (1500)	563		
0.068	4.8 x 11.8 x 12.5	0.42	55... (2000)	56... (2000)	51... (1250)	52... (1250)	58... (1300)	59... (1300)	683		
0.082	5.4 x 12.4 x 12.5	0.46	55... (1500)	56... (1500)	51... (1000)	52... (1000)	58... (1200)	59... (1200)	823		
0.10	5.7 x 12.7 x 12.5	0.48	55... (1500)	56... (1500)	51... (1000)	52... (1000)	58... (1100)	59... (1100)	104		



ELECTRICAL DATA AND ORDERING INFORMATION											
U <sub>RDC</sub> (V)	CAP. (μF)	DIMENSIONS w <sub>max.</sub> x h <sub>max.</sub> x l <sub>max.</sub> (mm)	MASS (g) <sup>(1)</sup>	CATALOG NUMBER BFC2 469 XXYYY AND PACKAGING							C-VALUE
				LOOSE IN BOX				REEL		C-VALUE	
				l <sub>t</sub> = 4.0 mm + 1.0 mm / - 0.5 mm		l <sub>t</sub> = 22.0 mm ± 4.0 mm		H = 18.5 mm; P <sub>0</sub> = 12.7 mm			
				C-TOL. = ± 10 %	C-TOL. = ± 5 %	C-TOL. = ± 10 %	C-TOL. = ± 5 %	C-TOL. = ± 10 %	C-TOL. = ± 5 %		
XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	..YYY					
Pitch = 10.0 mm ± 0.4 mm; d <sub>t</sub> = 0.60 mm ± 0.06 mm (U <sub>RAC</sub> = 250 V)											
630	0.010	4.1 x 11.1 x 12.5	0.36	65... (2000)	66... (2000)	61... (1500)	62... (1500)	68... (1500)	69... (1500)	103	
	0.012	4.5 x 11.5 x 12.5	0.40	65... (2000)	66... (2000)	61... (1500)	62... (1500)	68... (1300)	69... (1300)	123	
	0.015	4.9 x 11.9 x 12.5	0.43	65... (2000)	66... (2000)	61... (1250)	62... (1250)	68... (1200)	69... (1200)	153	
	0.018	5.4 x 12.4 x 12.5	0.46	65... (1500)	66... (1500)	61... (1000)	62... (1000)	68... (1100)	69... (1100)	183	
	0.022	4.8 x 11.8 x 12.5	0.42	65... (2000)	66... (2000)	61... (1250)	62... (1250)	68... (1300)	69... (1300)	223	
	0.027	5.3 x 12.3 x 12.5	0.46	65... (2000)	66... (2000)	61... (1000)	62... (1000)	68... (1200)	69... (1200)	273	
	0.033	5.9 x 12.9 x 12.5	0.52	65... (1500)	66... (1500)	61... (1000)	62... (1000)	68... (1100)	69... (1100)	333	

**Notes**

- SPQ = Standard Packing Quantity
- <sup>(1)</sup> Net weight for short lead product only

**MOUNTING****Normal Use**

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoleers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information: [www.vishay.com/doc?28139](http://www.vishay.com/doc?28139)

**Specific Method of Mounting to Withstand Vibration and Shock**

In order to withstand vibration and shock tests, it must be ensured that the underside and the kinks are in good contact with the printed-circuit board.

- For pitches ≤ 15 mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped

**Storage Temperature**

T<sub>stg</sub> = -25 °C to +35 °C with RH maximum 75 % without condensation

**SOLDERING**

For general soldering conditions and wave soldering profile, we refer to the application note:

“Soldering Guidelines for Film Capacitors”: [www.vishay.com/doc?28171](http://www.vishay.com/doc?28171)

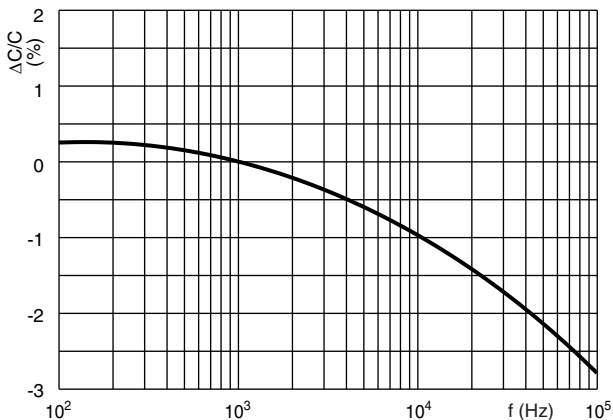
**Ratings and Characteristics Reference Conditions**

Unless otherwise specified, all electrical values apply to an ambient free air temperature of 23 °C ± 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % ± 2 %.

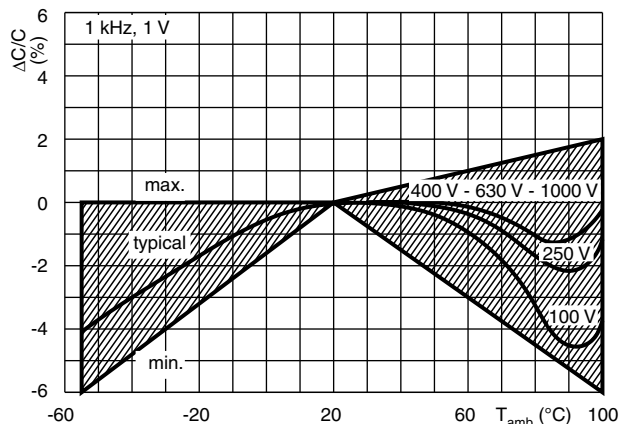
For reference testing, a conditioning period shall be applied over 96 h ± 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.



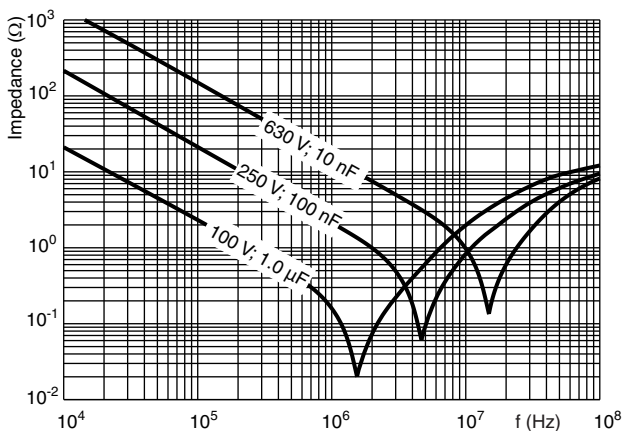
**CHARACTERISTICS**



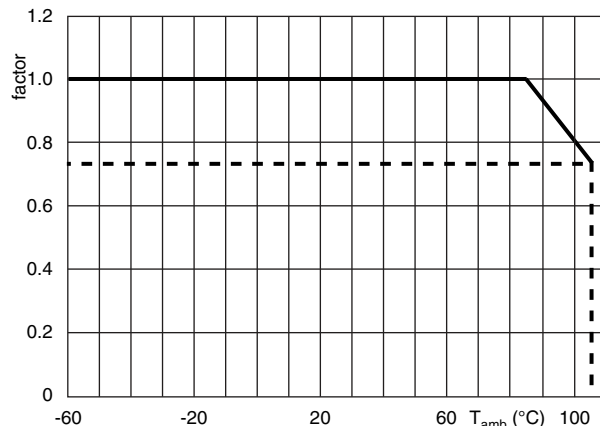
Capacitance as a function of frequency (typical curve)



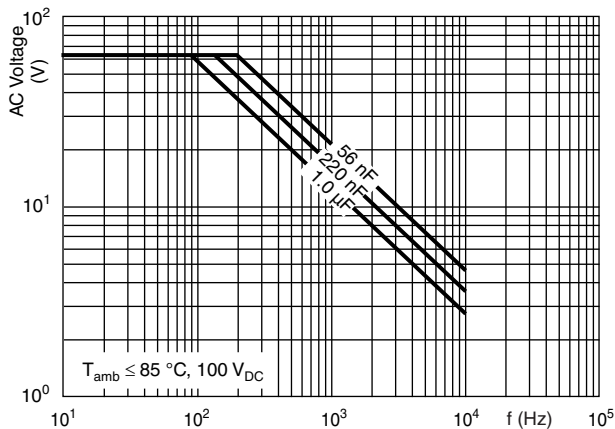
Capacitance as a function of ambient temperature (typical curve)



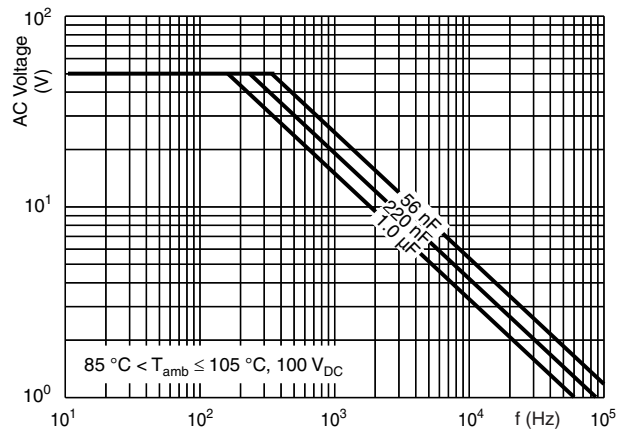
Impedance as a function of frequency (typical curve)



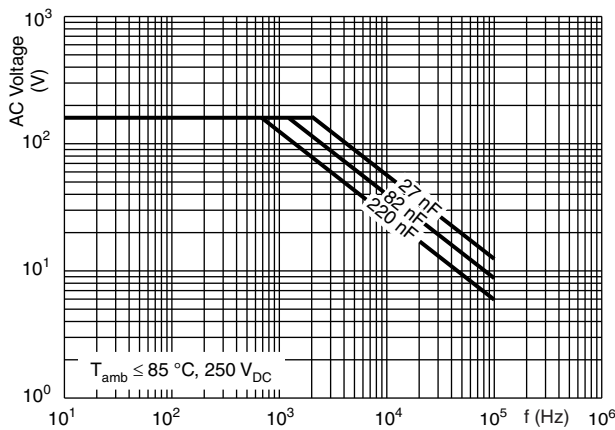
Max. DC and AC voltage as a function of temperature



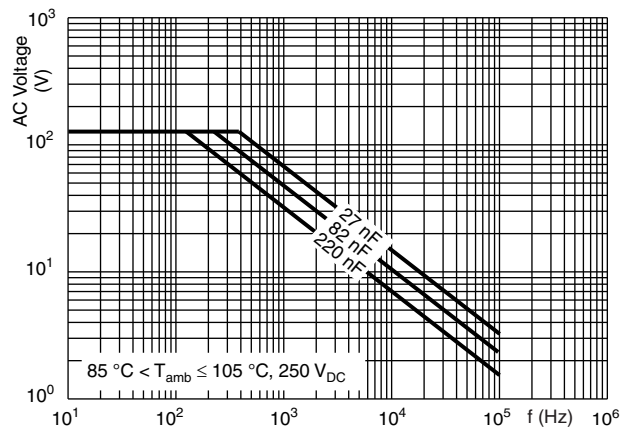
Max. RMS voltage as a function of frequency



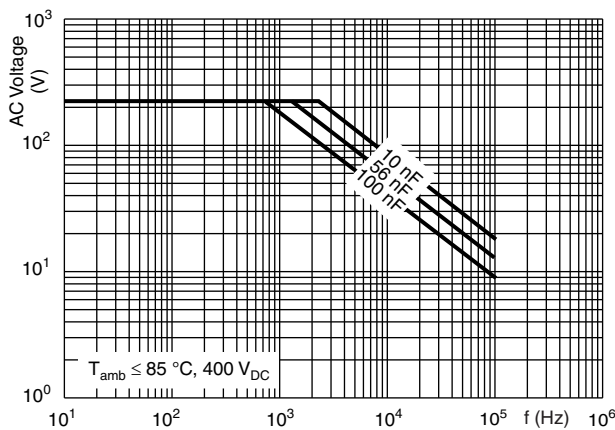
Max. RMS voltage as a function of frequency



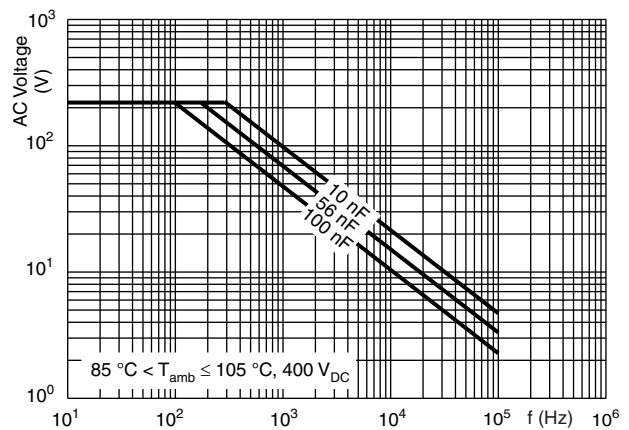
Max. RMS voltage as a function of frequency



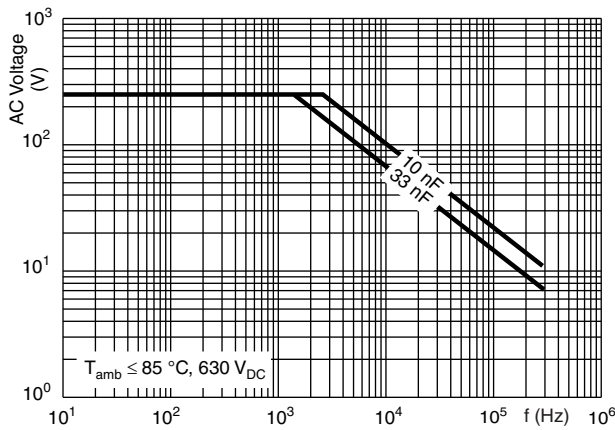
Max. RMS voltage as a function of frequency



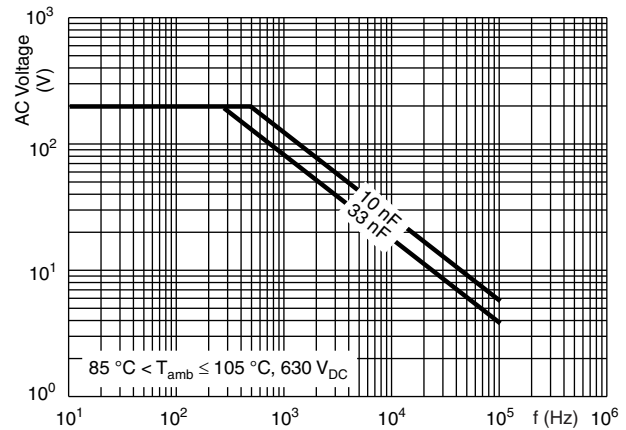
Max. RMS voltage as a function of frequency



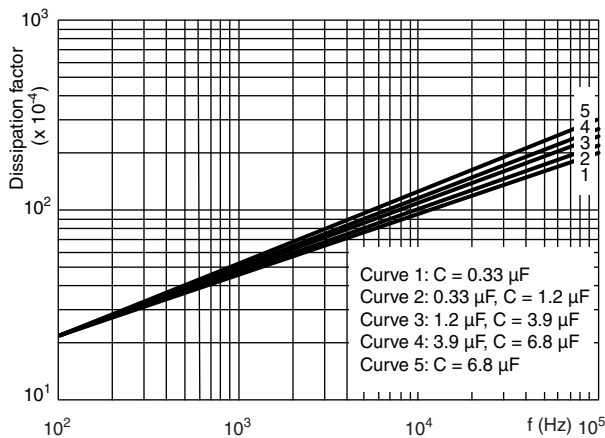
Max. RMS voltage as a function of frequency



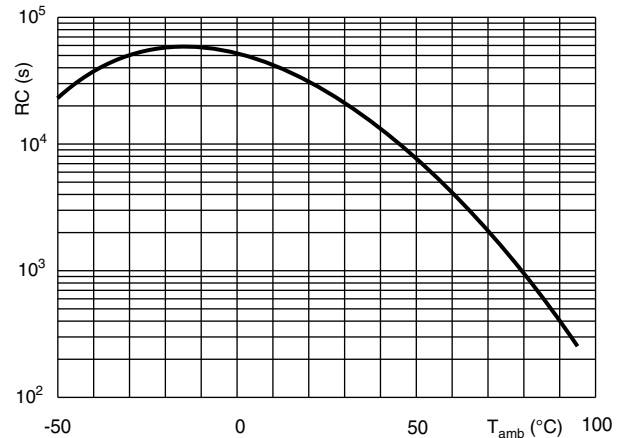
Max. RMS voltage as a function of frequency



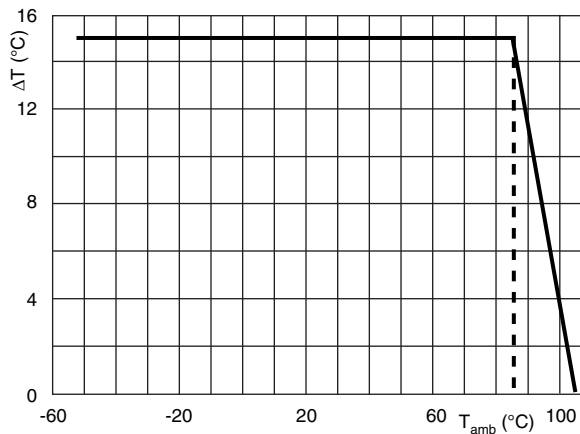
RMS voltage as a function of frequency



Tangent of loss angle as a function of frequency (typical curve)



Insulation resistance as a function of the ambient temperature (typical curve)



Maximum allowed component temperature rise ( $\Delta T$ ) as a function of the ambient temperature ( $T_{amb}$ )


**HEAT CONDUCTIVITY (G) AS A FUNCTION OF (ORIGINAL) PITCH AND CAPACITOR BODY THICKNESS IN mW/°C**

W <sub>max.</sub> (mm)	HEAT CONDUCTIVITY (mW/°C)			
	PITCH 10 mm	PITCH 15.5 mm	PITCH 22.5 mm	PITCH 27.5 mm
4.0	4.0	5.0	-	-
4.5	4.5	6.0	-	-
5.0	5.0	6.0	12.0	13.0
5.5	6.0	6.5	13.0	15.0
6.0	6.0	6.5	13.0	15.0
6.5	6.5	8.0	15.0	17.0
7.0	-	8.0	15.0	17.0
7.5	-	9.0	17.0	18.0
8.0	-	9.0	17.0	20.0
8.5	-	11.0	18.0	20.0
9.0	-	11.0	18.0	22.0
9.5	-	12.0	20.0	22.0
10.0	-	12.0	20.0	23.0
10.5	-	-	22.0	25.0
11.0	-	-	-	25.0
11.5	-	-	-	27.0
12.0	-	-	-	27.0
12.5	-	-	-	30.0
13.0	-	-	-	30.0
13.5	-	-	-	30.0
14.0	-	-	-	30.0
14.5	-	-	-	33.0
15.0	-	-	-	33.0
15.5	-	-	-	37.0
16.0	-	-	-	37.0

**POWER DISSIPATION AND MAXIMUM COMPONENT TEMPERATURE RISE**

The power dissipation must be limited in order not to exceed the maximum allowed component temperature rise as a function of the free ambient temperature.

The power dissipation can be calculated according type detail specification “HQN-384-01/101: Technical Information Film Capacitors”.

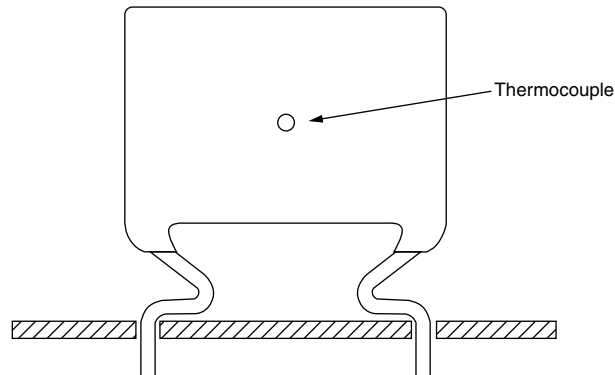
The component temperature rise ( $\Delta T$ ) can be measured (see section “Measuring the component temperature” for more details) or calculated by  $\Delta T = P/G$ :

- $\Delta T$  = component temperature rise (°C)
- P = power dissipation of the component (mW)
- G = heat conductivity of the component (mW/°C)



## MEASURING THE COMPONENT TEMPERATURE

A thermocouple must be attached to the capacitor body as in:



The temperature is measured in unloaded ( $T_{amb}$ ) and maximum loaded condition ( $T_C$ ).

The temperature rise is given by  $\Delta T = T_C - T_{amb}$ .

To avoid radiation or convection, the capacitor should be tested in a wind-free box.

## APPLICATION NOTE AND LIMITING CONDITIONS

These capacitors are not suitable for mains applications as across-the-line capacitors without additional protection, as described hereunder. These mains applications are strictly regulated in safety standards and therefore electromagnetic interference suppression capacitors conforming the standards must be used.

For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: [dc-film@vishay.com](mailto:dc-film@vishay.com)

To select the capacitor for a certain application, the following conditions must be checked:

1. The peak voltage ( $U_P$ ) shall not be greater than the rated DC voltage ( $U_{RDC}$ )
2. The peak-to-peak voltage ( $U_{P-P}$ ) shall not be greater than  $2\sqrt{2} \times U_{RAC}$  to avoid the ionization inception level
3. The voltage pulse slope ( $dU/dt$ ) shall not exceed the rated voltage pulse slope in an RC-circuit at rated voltage and without ringing. If the pulse voltage is lower than the rated DC voltage, the rated voltage pulse slope may be multiplied by  $U_{RDC}$  and divided by the applied voltage.

For all other pulses following equation must be fulfilled:

$$2 \times \int_0^T \left( \frac{dU}{dt} \right)^2 \times dt < U_{RDC} \times \left( \frac{dU}{dt} \right)_{rated}$$

T is the pulse duration.

The rated voltage pulse slope is valid for ambient temperatures up to 85 °C. For higher temperatures a derating factor of 3 % per K shall be applied.

4. The maximum component surface temperature rise must be lower than the limits (see graph "Max. allowed component temperature rise").
5. Since in circuits used at voltages over 280 V peak-to-peak the risk for an intrinsically active flammability after a capacitor breakdown (short circuit) increases, it is recommended that the power to the component is limited to 100 times the values mentioned in the table: "Heat Conductivity"
6. When using these capacitors as across-the-line capacitor in the input filter for mains applications or as series connected with an impedance to the mains the applicant must guarantee that the following conditions are fulfilled in any case (spikes and surge voltages from the mains included).



VOLTAGE CONDITIONS FOR 6 ABOVE		
ALLOWED VOLTAGES	$T_{amb} \leq 85\text{ }^{\circ}\text{C}$	$85\text{ }^{\circ}\text{C} < T_{amb} \leq 105\text{ }^{\circ}\text{C}$
Maximum continuous RMS voltage	$U_{RAC}$	$0.8 \times U_{RAC}$
Maximum temperature RMS-overvoltage (< 24 h)	$1.25 \times U_{RAC}$	$U_{RAC}$
Maximum peak voltage ( $V_{O-P}$ ) (< 2 s)	$1.6 \times U_{RAC}$	$1.3 \times U_{RAC}$

**Example**

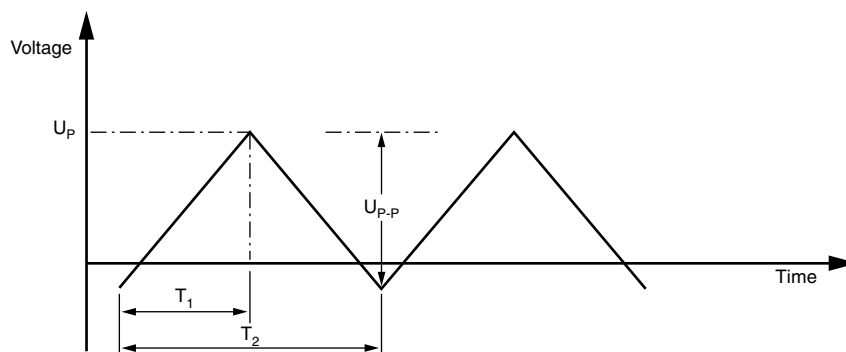
$C = 330\text{ nF} - 100\text{ V}$  used for the voltage signal shown in next drawing.

$U_{P-P} = 80\text{ V}$ ;  $U_P = 70\text{ V}$ ;  $T_1 = 0.5\text{ ms}$ ;  $T_2 = 1\text{ ms}$

The ambient temperature is  $35\text{ }^{\circ}\text{C}$

Checking conditions:

1. The peak voltage  $U_P = 70\text{ V}$  is lower than  $100\text{ V}_{DC}$
2. The peak-to-peak voltage  $80\text{ V}$  is lower than  $2\sqrt{2} \times 63\text{ V}_{AC} = 178\text{ V}_{P-P}$
3. The voltage pulse slope ( $dU/dt$ ) =  $80\text{ V}/500\text{ }\mu\text{s} = 0.16\text{ V}/\mu\text{s}$   
This is lower than  $20\text{ V}/\mu\text{s}$  (see specific reference data for each version)
4. The dissipated power is  $60\text{ mW}$  as calculated with fourier terms  
The temperature rise for  $W_{max.} = 8.5\text{ mm}$  and pitch =  $15\text{ mm}$  will be  $60\text{ mW}/11\text{ mW}/^{\circ}\text{C} = 5.5\text{ }^{\circ}\text{C}$   
This is lower than  $15\text{ }^{\circ}\text{C}$  temperature rise at  $35\text{ }^{\circ}\text{C}$ , according figure "Max. allowed component temperature rise"
5. Not applicable
6. Not applicable

**Voltage Signal**

**INSPECTION REQUIREMENTS****General Notes**

Sub-clause numbers of tests and performance requirements refer to the “Sectional Specification, Publication IEC 60384-2 and Specific Reference Data”.

<b>GROUP C INSPECTION REQUIREMENTS</b>		
<b>SUB-CLAUSE NUMBER AND TEST</b>	<b>CONDITIONS</b>	<b>PERFORMANCE REQUIREMENTS</b>
<b>SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1</b>		
4.1 Dimensions (detail)		As specified in chapters “General Data” of this specification
4.3.1 Initial measurements	Capacitance Tangent of loss angle: for C ≤ 470 nF at 100 kHz or for C > 470 nF at 10 kHz	
4.3 Robustness of terminations	Tensile: load 10 N; 10 s Bending: load 5 N; 4 x 90°	No visible damage
4.4 Resistance to soldering heat	Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s	
4.14 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: min. 1 h, max. 2 h	
4.4.2 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C  \leq 2\%$ of the value measured initially
	Tangent of loss angle	Increase of $\tan \delta$ ≤ 0.005 for: C ≤ 100 nF or ≤ 0.010 for: 100 nF < C ≤ 220 nF or ≤ 0.015 for: 220 nF < C ≤ 470 nF and ≤ 0.003 for: C > 470 nF Compared to values measured in 4.3.1
<b>SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1</b>		
4.6.1 Initial measurements	Capacitance Tangent of loss angle: for C ≤ 470 nF at 100 kHz or for C > 470 nF at 10 kHz	No visible damage
4.6 Rapid change of temperature	θA = -55 °C θB = +100 °C 5 cycles Duration t = 30 min	
4.7 Vibration	Visual examination Mounting: see section “Mounting” of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s <sup>2</sup> (whichever is less severe) Total duration 6 h	No visible damage
4.7.2 Final inspection	Visual examination	No visible damage



GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
4.9 Shock	Mounting: see section "Mounting" of this specification Pulse shape: half sine Acceleration: 490 m/s <sup>2</sup> Duration of pulse: 11 ms	
4.9.3 Final measurements	Visual examination  Capacitance  Tangent of loss angle  Insulation resistance	No visible damage  $ \Delta C/C  \leq 3\%$ of the value measured in 4.6.1  Increase of $\tan \delta$ $\leq 0.005$ for: $C \leq 100$ nF or $\leq 0.010$ for: $100$ nF $< C \leq 220$ nF or $\leq 0.015$ for: $220$ nF $< C \leq 470$ nF and $\leq 0.003$ for: $C > 470$ nF Compared to values measured in 4.6.1  As specified in section "Insulation Resistance" of this specification
<b>SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B</b>		
4.10 Climatic sequence		
4.10.2 Dry heat	Temperature: +105 °C Duration: 16 h	
4.10.3 Damp heat cyclic Test Db, first cycle		
4.10.4 Cold	Temperature: -55 °C Duration: 2 h	
4.10.6 Damp heat cyclic Test Db, remaining cycles		
4.10.6.2 Final measurements	Voltage proof = $U_{RDC}$ for 1 min within 15 min after removal from test chamber  Visual examination  Capacitance  Tangent of loss angle  Insulation resistance	No breakdown or flash-over  No visible damage Legible marking  $ \Delta C/C  \leq 5\%$ of the value measured in 4.4.2 or 4.9.3  Increase of $\tan \delta$ $\leq 0.007$ for: $C \leq 100$ nF or $\leq 0.010$ for: $100$ nF $< C \leq 220$ nF or $\leq 0.015$ for: $220$ nF $< C \leq 470$ nF and $\leq 0.005$ for: $C > 470$ nF Compared to values measured in 4.3.1 or 4.6.1  $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification



GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
<b>SUB-GROUP C2</b>		
4.11 Damp heat steady state	56 days, 40 °C, 90 % to 95 % RH	
4.11.1 Initial measurements	Capacitance Tangent of loss angle at 1 kHz	
4.11.3 Final measurements	Voltage proof = $U_{RDC}$ for 1 min within 15 min after removal from test chamber	No breakdown or flash-over
	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C  \leq 5\%$ of the value measured in 4.11.1.
	Tangent of loss angle	Increase of $\tan \delta \leq 0.005$ Compared to values measured in 4.11.1
	Insulation resistance	$\geq 50\%$ of values specified in section "Insulation Resistance" of this specification
<b>SUB-GROUP C3</b>		
4.12 Endurance	Duration: 2000 h $1.25 \times U_{RDC}$ at 85 °C $1.0 \times U_{RDC}$ at 105 °C	
4.12.1 Initial measurements	Capacitance Tangent of loss angle: for $C \leq 470$ nF at 100 kHz or for $C > 470$ nF at 10 kHz	
4.12.5 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C  \leq 5\%$ compared to values measured in 4.12.1
	Tangent of loss angle	Increase of $\tan \delta$ $\leq 0.005$ for: $C \leq 100$ nF or $\leq 0.010$ for: $100$ nF $< C \leq 220$ nF or $\leq 0.015$ for: $220$ nF $< C \leq 470$ nF and $\leq 0.003$ for: $C > 470$ nF Compared to values measured in 4.12.1
	Insulation resistance	$\geq 50\%$ of values specified in section "Insulation Resistance" of this specification
<b>SUB-GROUP C4</b>		
4.13 Charge and discharge	10 000 cycles Charged to $U_{RDC}$ Discharge resistance: $R = \frac{U_R}{C \times 2.5 \times (dU/dt)_R}$	
4.13.1 Initial measurements	Capacitance Tangent of loss angle: for $C \leq 470$ nF at 100 kHz or for $C > 470$ nF at 10 kHz	
4.13.3 Final measurements	Capacitance	$ \Delta C/C  \leq 3\%$ compared to values measured in 4.13.1
	Tangent of loss angle	Increase of $\tan \delta$ $\leq 0.005$ for: $C \leq 100$ nF or $\leq 0.010$ for: $100$ nF $< C \leq 220$ nF or $\leq 0.015$ for: $220$ nF $< C \leq 470$ nF and $\leq 0.003$ for: $C > 470$ nF Compared to values measured in 4.13.1
	Insulation resistance	$\geq 50\%$ of values specified in section "Insulation Resistance" of this specification



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