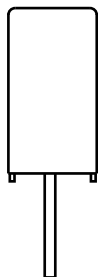
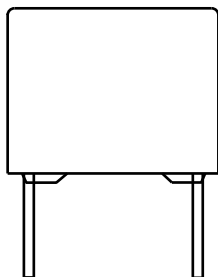




THE DATASHEET OF BFC237321685

DC Film Capacitors MKT Radial Potted Type



FEATURES

- 15 mm to 27.5 mm lead pitch.
Supplied loose in box and taped on reel
- Material categorization:
for definitions of compliance please see
www.vishay.com/doc?99912



RoHS
COMPLIANT
HALOGEN
FREE

APPLICATIONS

Blocking and coupling, bypass and energy reservoir

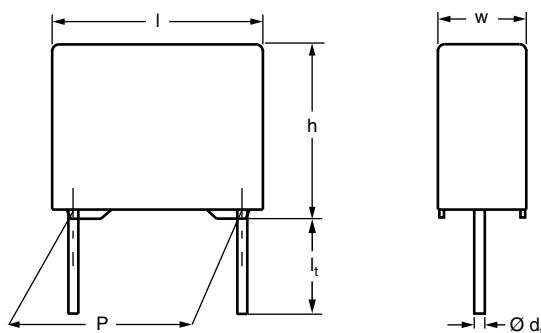
QUICK REFERENCE DATA

Capacitance tolerance	$\pm 10\%$, $\pm 5\%$
Capacitance range (E12 series)	0.047 μF to 15 μF
Rated DC voltage	100 V, 250 V, 400 V, 630 V
Rated AC voltage	63 V, 160 V, 220 V, 250 V
Climatic testing class (according to IEC 60068-1)	55/105/56
Rated temperature	85 °C
Maximum application temperature	105 °C
Performance grade	Grade 1 (long life)
Leads	Tinned wire
Reference standards	IEC 60384-2
Dielectric	Polyester film
Electrodes	Metallized
Construction	Mono construction
Encapsulation	Flame retardant plastic case and epoxy resin (UL-class 94 V-0)
Marking	C-value; tolerance; rated voltage; manufacturer's symbol; year and week of manufacturer; manufacturer's type

Note

- For more detailed data and test requirements, contact dc-film@vishay.com

DIMENSIONS





COMPOSITION OF CATALOG NUMBER

TYPE AND PITCHES		CAPACITANCE (numerically)		MULTIPLIER (nF)	
373	15.0 mm			0.1	2
	22.5 mm	1	3		
	27.5 mm	10	4		
				100	5

Example:
104 = 10 x 10 = 100 nF

BFC2	373	XX	YY	Y
2222 (*)	373	XX	YY	Y

(*) Old ordering number

TYPE	PACKAGING	LEAD CONFIGURATION	PREFERRED TYPES				
			C-TOL.	100 V	250 V	400 V	630 V
373 compact	Loose in box	Lead length 5.0 mm ± 1.0 mm	± 10 %	23	43	53	63
	Taped on reel ⁽¹⁾	H ⁽¹⁾ = 18.5 mm P ₀ = 12.7 mm Reel diameter = 500 mm	± 5 %	24	44	54	64
			± 10 %	27	47	57	67
373 standard	Loose in box	Lead length 5.0 mm ± 1.0 mm	± 10 %	21	41	51	-
			± 5 %	22	42	52	
	Taped on reel ⁽¹⁾	H ⁽¹⁾ = 18.5 mm P ₀ = 12.7 mm Reel diameter = 500 mm	± 10 %	25	45	55	
			± 5 %	26	46	56	

Note

⁽¹⁾ For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139

SPECIFIC REFERENCE DATA				
DESCRIPTION	VALUE			
Tangent of loss angle: C ≤ 0.1 μF 0.1 μF < C ≤ 0.47 μF 0.47 μF < C ≤ 1.0 μF 1.0 μF < C ≤ 10 μF C > 10 μF	at 1 kHz	at 10 kHz	at 100 kHz	
	≤ 75 x 10 ⁻⁴	≤ 130 x 10 ⁻⁴	≤ 250 x 10 ⁻⁴	
	≤ 75 x 10 ⁻⁴	≤ 130 x 10 ⁻⁴	≤ 300 x 10 ⁻⁴	
	≤ 75 x 10 ⁻⁴	≤ 130 x 10 ⁻⁴	-	
	≤ 75 x 10 ⁻⁴	≤ 150 x 10 ⁻⁴	-	
Rated voltage pulse slope (dU/dt) _R at P = 15 mm P = 22.5 mm P = 27.5 mm	100 V _{DC}	250 V _{DC}	400 V _{DC}	630 V _{DC}
	14 V/μs	16 V/μs	34 V/μs	90 V/μs
	5 V/μs	7 V/μs	14 V/μs	35 V/μs
	4 V/μs	6 V/μs	12 V/μs	30 V/μs
R between leads, for C ≤ 0.33 μF at 100 V; 1 min at 500 V; 1 min	> 15 000 MΩ	> 15 000 MΩ	> 30 000 MΩ	> 30 000 MΩ
RC between leads, for C > 0.33 μF at 100 V; 1 min at 500 V; 1 min	> 5000 s	> 10 000 s	> 10 000 s	> 10 000 s
R between interconnecting leads and case (foil method)	> 30 000 MΩ			
Withstanding (DC) voltage (cut off current 10 mA) ⁽¹⁾ ; rise time ≤ 1000 V/s	160 V; 1 min	400 V; 1 min	640 V; 1 min	1008 V; 1 min
Withstanding (DC) voltage between leads and case	200 V; 1 min	500 V; 1 min	800 V; 1 min	1260 V; 1 min
Maximum application temperature	105 °C			

Note

⁽¹⁾ See "Voltage Proof Test for Metallized Film Capacitors": www.vishay.com/doc?28169



ELECTRICAL DATA - COMPACT SIZE								
U _{RDC} (V)	CAP. (μF)	DIMENSIONS w x h x l (mm)	MASS (g) ⁽³⁾	CATALOG NUMBER BFC2 373 XYYYY AND PACKAGING				
				LOOSE IN BOX		REEL (500 mm) ⁽¹⁾⁽²⁾		C-VALUE
				l _t = 5.0 mm ± 1.0 mm		H = 18.5 mm; P ₀ = 12.7 mm		
				C-TOL. = ± 10 %	C-TOL. = ± 5 %	C-TOL. = ± 10 %	C-TOL. = ± 5 %	
				XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	..YYY
100	U _{RAC} = 63 V; PITCH = 15.0 mm ± 0.4 mm; d _t = 0.60 mm ± 0.06 mm							
	0.33	5.0 x 11.0 x 17.5	1.1	23... (1000)	24... (1000)	27... (1100)	28... (1100)	334
	0.39							394
	0.47							474
	0.56							564
	0.68							684
	0.82							824
	1.0							105
	1.2							125
	1.5							155
	1.8	185						
	2.2	6.0 x 12.0 x 17.5	1.5	23... (1000)	24... (1000)	27... (900)	28... (900)	225
	U _{RAC} = 63 V; PITCH = 15.0 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm							
2.7	7.0 x 13.5 x 17.5	2.0	23... (1000)	24... (1000)	27... (800)	28... (800)	275	
3.3							335	
3.9	8.5 x 15.0 x 17.5	2.7	23... (1000)	24... (1000)	27... (650)	28... (650)	395	
4.7							475	
250	U _{RAC} = 160 V; PITCH = 15.0 mm ± 0.40 mm; d _t = 0.60 mm ± 0.06 mm							
	0.15	5.0 x 11.0 x 17.5	1.1	43... (1000)	44... (1000)	47... (1100)	48... (1100)	154
	0.18							184
	0.22							224
	0.27							274
	0.32							334
	0.39	6.0 x 12.0 x 17.5	1.5	43... (1000)	44... (1000)	47... (900)	48... (900)	394
	0.47							474
	U _{RAC} = 160 V; PITCH = 15.0 mm ± 0.40 mm; d _t = 0.80 mm ± 0.08 mm							
	0.56	7.0 x 13.5 x 17.5	2.0	43... (1000)	44... (1000)	47... (800)	48... (800)	564
	0.68							684
	0.82	8.5 x 15.0 x 17.5	2.7	43... (1000)	44... (1000)	47... (650)	48... (650)	824
	1.0							105
	1.2	10.0 x 16.5 x 17.5	3.5	43... (500)	44... (500)	47... (600)	48... (600)	125
	U _{RAC} = 160 V; PITCH = 22.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm							
	1.5	8.5 x 18.0 x 26.0	4.5	43... (200)	44... (200)	47... (450)	48... (450)	155
	1.8							185
	2.2	10.0 x 19.5 x 26.0	5.7	43... (200)	44... (200)	47... (350)	48... (350)	225
	2.7							275
	U _{RAC} = 160 V; PITCH = 27.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm							
3.3	11.0 x 21.0 x 31.0	8.2	43... (100)	44... (100)	-	-	335	
3.9	13.0 x 23.0 x 31.0	10.2	43... (100)	44... (100)	-	-	395	
4.7							475	



ELECTRICAL DATA - COMPACT SIZE									
U _{RDC} (V)	CAP. (μF)	DIMENSIONS w x h x l (mm)	MASS (g) ⁽³⁾	CATALOG NUMBER BFC2 373 XXYYY AND PACKAGING					
				LOOSE IN BOX		REEL (500 mm) ⁽¹⁾⁽²⁾		C-VALUE	
				l _t = 5.0 mm ± 1.0 mm		H = 18.5 mm; P ₀ = 12.7 mm			
				C-TOL. = ± 10 %	C-TOL. = ± 5 %	C-TOL. = ± 10 %	C-TOL. = ± 5 %		
				XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)		..YYY
400	U _{RAC} = 220 V; PITCH = 15.0 mm ± 0.4 mm; d _t = 0.60 mm ± 0.06 mm								
	0.047 0.056 0.068 0.082 0.10 0.12 0.15	5.0 x 11.0 x 17.5	1.1	53... (1000)	54... (1000)	57... (1100)	58... (1100)	473 563 683 823 104 124 154	
	0.18 0.22	6.0 x 12.0 x 17.5	1.5	53... (1000)	54... (1000)	57... (900)	58... (900)	184 224	
	U _{RAC} = 220 V; PITCH = 15.0 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm								
	0.27 0.33	7.0 x 13.5 x 17.5	2.0	53... (1000)	54... (1000)	57... (800)	58... (800)	274 334	
	0.39 0.47	8.5 x 15.0 x 17.5	2.7	53... (1000)	54... (1000)	57... (650)	58... (650)	394 474	
	0.56	10.0 x 16.5 x 17.5	3.5	53... (500)	54... (500)	57... (600)	58... (600)	564	
	U _{RAC} = 220 V; PITCH = 22.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm								
	0.68 0.82	8.5 x 18.0 x 26.0	4.5	53... (200)	54... (200)	57... (450)	58... (450)	684 824	
	1.0 1.2	10.0 x 19.5 x 26.0	5.7	53... (200)	54... (200)	57... (350)	58... (350)	105 125	
	U _{RAC} = 220 V; PITCH = 27.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm								
	1.5	11.0 x 21.0 x 31.0	8.2	53... (100)	54... (100)	-	-	155	
	1.8 2.2	13.0 x 23.0 x 31.0	10.2	53... (100)	54... (100)	-	-	185 225	
	630	U _{RAC} = 250 V; PITCH = 15.0 mm ± 0.4 mm; d _t = 0.60 mm ± 0.06 mm							
		0.047 0.056	5.0 x 11.0 x 17.5	1.1	63... (1000)	64... (1000)	67... (1100)	68... (1100)	473 563
0.068 0.082		6.0 x 12.0 x 17.5	1.5	63... (1000)	64... (1000)	67... (900)	68... (900)	683 823	
U _{RAC} = 250 V; PITCH = 15.0 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm									
0.10 0.12		7.0 x 13.5 x 17.5	2.0	63... (1000)	64... (1000)	67... (800)	68... (800)	104 124	
0.15 0.18		8.5 x 15.0 x 17.5	2.7	63... (1000)	64... (1000)	67... (650)	68... (650)	154 184	
0.22		10.0 x 16.5 x 17.5	3.5	63... (500)	64... (500)	67... (600)	68... (600)	224	
U _{RAC} = 250 V; PITCH = 22.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm									
0.27 0.33		8.5 x 18.0 x 26.0	4.5	63... (200)	64... (200)	67... (450)	68... (450)	274 334	
0.39 0.47		10.0 x 19.5 x 26.0	5.7	63... (200)	64... (200)	67... (350)	68... (350)	394 474	
U _{RAC} = 250 V; PITCH = 27.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm									
0.56		11.0 x 21.0 x 31.0	8.2	63... (100)	64... (100)	-	-	564	
0.68 0.82		13.0 x 23.0 x 31.0	10.2	63... (100)	64... (100)	-	-	684 824	
1.00		15.0 x 25.0 x 31.5	13.4	63... (100)	64... (100)			105	

Notes

- SPQ = Standard Packing Quantity

(1) Reel diameter = 356 mm is available on request

(2) H = in-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139

(3) Weight for short lead product only



ELECTRICAL DATA - STANDARD SIZE																					
U _{RDC} (V)	C (μF)	DIMENSIONS w x h x l (mm)	MASS (g) ⁽³⁾	CATALOG NUMBER BFC2 373 XYYYY AND PACKAGING																	
				LOOSE IN BOX		REEL (500 mm) ⁽¹⁾⁽²⁾		C-VALUE													
				l _t = 5.0 mm ± 1.0 mm		H = 18.5 mm; P ₀ = 12.7 mm															
				C-TOL. = ± 10 %	C-TOL. = ± 5 %	C-TOL. = ± 10 %	C-TOL. = ± 5 %														
				XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)		..YYY												
100	U _{RAC} = 63 V; PITCH = 15.0 mm ± 0.4 mm; d _t = 0.60 mm ± 0.06 mm																				
	0.33 0.39 0.47 0.56 0.68	5.0 x 11.0 x 17.5	1.1	21... (1000)	22... (1000)	25... (1100)	26... (1100)	334 394 474 564 684													
	0.82 1.00							6.0 x 12.0 x 17.5	1.5	21... (1000)	22... (1000)	25... (900)	26... (900)	824 105							
	U _{RAC} = 63 V; PITCH = 15.0 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm																				
	1.2 1.5													7.0 x 13.5 x 17.5	2.0	21... (1000)	22... (1000)	25... (800)	26... (800)	125 155	
	1.8 2.2																			8.5 x 15.0 x 17.5	2.7
	U _{RAC} = 63 V; PITCH = 22.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm																				
	2.7 3.3	8.5 x 18.0 x 26.0	4.5	21... (200)	22... (200)	25... (450)	26... (450)	275 335													
	3.9 4.7							10.0 x 19.5 x 26.0	5.7	21... (200)	22... (200)	25... (350)	26... (350)	395 475							
	U _{RAC} = 63 V; PITCH = 27.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm																				
	5.6 6.8	11.0 x 21.0 x 31.0	8.2	21... (100)	22... (100)	-	-							565 685							
	8.2 10							13.0 x 23.0 x 31.0	10.2	21... (100)	22... (100)	-	-	825 106							
	12 15													18.0 x 28.0 x 31.5	18.4	21... (100)	22... (100)	-	-	126 156	
	250	U _{RAC} = 160 V; PITCH = 15.0 mm ± 0.4 mm; d _t = 0.60 mm ± 0.06 mm																			
		0.15 0.18 0.22	5.0 x 11.0 x 17.5	1.1	41... (1000)	42... (1000)	45... (1100)	46... (1100)	154 184 224												
		0.27 0.33 0.39 0.47							6.0 x 12.0 x 17.5	1.5	41... (1000)	42... (1000)	45... (900)	46... (900)	274 334 394 474						
		U _{RAC} = 160 V; PITCH = 15.0 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm																			
		0.56 0.68													7.0 x 13.5 x 17.5	2.0	41... (1000)	42... (1000)	45... (800)	46... (800)	564 684
		0.82 1.0																			8.5 x 15.0 x 17.5
		U _{RAC} = 160 V; PITCH = 22.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm																			
		1.2 1.5	8.5 x 18.0 x 26.0	4.5	41... (200)	42... (200)	45... (450)	46... (450)	125 155												
		1.8 2.2							10.0 x 19.5 x 26.0	5.7	41... (200)	42... (200)	45... (350)	46... (350)	185 225						
		U _{RAC} = 160 V; PITCH = 27.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm																			
		2.7 3.3	13.0 x 23.0 x 31.0	10.2	41... (100)	42... (100)	-	-							275 335						
		3.9 4.7							15.0 x 28.0 x 31.5	13.4	41... (100)	42... (100)	-	-	395 475						

ELECTRICAL DATA - STANDARD SIZE																				
U _{RDC} (V)	C (μF)	DIMENSIONS w x h x l (mm)	MASS (g) ⁽³⁾	CATALOG NUMBER BFC2 373 XYYYY AND PACKAGING																
				LOOSE IN BOX		REEL (500 mm) ⁽¹⁾⁽²⁾		C-VALUE												
				l _t = 5.0 mm ± 1.0 mm		H = 18.5 mm; P ₀ = 12.7 mm														
				C-TOL. = ± 10 %	C-TOL. = ± 5 %	C-TOL. = ± 10 %	C-TOL. = ± 5 %													
				XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)		..YYY											
400	U _{RAC} = 220 V; PITCH = 15.0 mm ± 0.4 mm; d _t = 0.60 mm ± 0.06 mm																			
	0.047 0.056 0.068 0.082 0.10	5.0 x 11.0 x 17.5	1.1	51... (1000)	52... (1000)	55... (1100)	56... (1100)	473 563 683 823 104												
	0.12 0.15							6.0 x 12.0 x 17.5	1.5	51... (1000)	52... (1000)	55... (900)	56... (900)	124 154						
	U _{RAC} = 220 V; PITCH = 15.0 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm																			
	0.18 0.22													7.0 x 13.5 x 17.5	2.0	51... (1000)	52... (1000)	55... (800)	56... (800)	184 224
	0.27 0.33							8.5 x 15.0 x 17.5	2.7	51... (1000)	52... (1000)	55... (650)	56... (650)							274 334
	U _{RAC} = 220 V; PITCH = 22.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm																			
	0.39 0.47	8.5 x 18.0 x 26.0	4.5	51... (200)	52... (200)	55... (450)	56... (450)							394 474						
	0.56 0.68							10.0 x 19.5 x 26.0	5.7	51... (200)	52... (200)	55... (350)	56... (350)	564 684						
	U _{RAC} = 220 V; PITCH = 27.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm																			
	0.82 1.0	13.0 x 23.0 x 31.0	10.2	51... (100)	52... (100)	-	-							824 105						
	1.2 1.5							15.0 x 25.0 x 31.5	13.4	51... (100)	52... (100)	-	-	125 125						

Notes

- SPQ = Standard Packing Quantity

⁽¹⁾ Reel diameter = 356 mm is available on request

⁽²⁾ H = in-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139

⁽³⁾ Weight for short lead product only

ELECTRICAL DATA - AVAILABLE ON REQUEST									
U _{RDC} (V)	C (μF)	DIMENSIONS w x h x l (mm)	MASS (g) ⁽³⁾	CATALOG NUMBER BFC2 373 XXYY AND PACKAGING					
				LOOSE IN BOX			REEL (500 mm) ⁽¹⁾⁽²⁾		
				l _t = 5.0 mm ± 1.0 mm			H = 18.5 mm		
				C-TOL. = ± 10 %	C-TOL. = ± 5 %	SPQ	C-TOL. = ± 10 %	C-TOL. = ± 5 %	SPQ
100	U _{RAC} = 63 V; PITCH = 22.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm								
	1.5	6.0 x 15.5 x 26.0	2.7	90012	90013	300	90018	90019	600
	1.8	7.0 x 16.5 x 26.0	3.3	90022	90023	200	90028	90029	550
	2.2			90002	90003		90008	90009	
	U _{RAC} = 63 V; PITCH = 27.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm								
4.7	9.0 x 19.0 x 31.0	6.1	90032	90033	100	-			
250	U _{RAC} = 160 V; PITCH = 22.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm								
	0.47	6.0 x 15.5 x 26.0	2.7	90042	90046	300	90048	90049	600
	0.56			90052	90053		90058	90059	
	0.68			90062	90063		90068	90069	
	0.82	7.0 x 16.5 x 26.0	3.3	90072	90073	200	90078	90079	550
	1.0			90082	90083		90088	90089	
	U _{RAC} = 160 V; PITCH = 27.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm								
	1.2	9.0 x 19.0 x 31.5	6.1	90172	90173	100	-		
	1.5			90092	90093				
	1.8	9.0 x 21.0 x 31.0	8.2	90102	90103	100	-		
2.2				90112	90113				
400	U _{RAC} = 220 V; PITCH = 22.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm								
	0.22	6.0 x 15.5 x 26.0	2.7	90122	90123	300	90128	90129	600
	0.27	7.0 x 16.5 x 26.0	3.3	90132	90133	200	90138	90139	550
	0.33			90142	90143		90148	90149	
	U _{RAC} = 220 V; PITCH = 27.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm								
	0.68	9.0 x 19.0 x 31.5	6.1	90152	90153	100	-		

Notes

- SPQ = Standard Packing Quantity

(1) Reel diameter = 356 mm is available on request

(2) H = in-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139

(3) Weight for short lead product only

MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139

Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that stand-off pips are in good contact with the printed-circuit board:

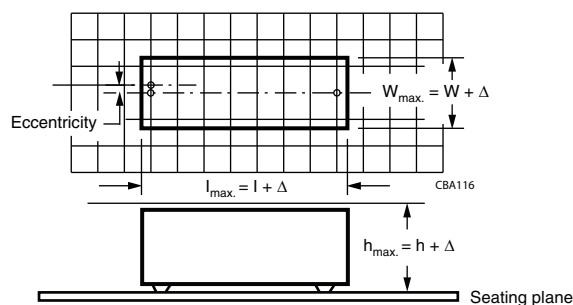
- For pitches ≤ 15 mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped

SPACE REQUIREMENTS FOR PRINTED-CIRCUIT BOARD APPLICATIONS AND DIMENSION TOLERANCES

The maximum space for length ($l_{max.}$), width ($w_{max.}$) and height ($h_{max.}$) of film capacitors to take in account on the printed-circuit board is shown in the drawing:

- For products with pitch ≤ 15 mm, $\Delta w = \Delta l = 0.3$ mm and $\Delta h = 0.1$ mm
- For products with $15 \text{ mm} < \text{pitch} \leq 27.5$ mm, $\Delta w = \Delta l = 0.5$ mm and $\Delta h = 0.1$ mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



For the minimum product dimensions for length ($l_{min.}$), width ($w_{min.}$), and height ($h_{min.}$) following tolerances of the components are valid:

$l_{min.} = l - \Delta l$, $w_{min.} = w - \Delta w$, and $h_{min.} = h - \Delta h$ following

- For products with pitch = 15 mm, $\Delta l = 0.5$ mm and $\Delta w = \Delta h = 0.5$ mm
- For products with $15 \text{ mm} < \text{pitch} \leq 27.5$ mm, $\Delta l = 1.0$ mm and $\Delta w = \Delta h = 0.5$ mm

SOLDERING

For general soldering conditions and wave soldering profile, we refer to the application note:

“Soldering Guidelines for Film Capacitors”: www.vishay.com/doc?28171

Storage Temperature

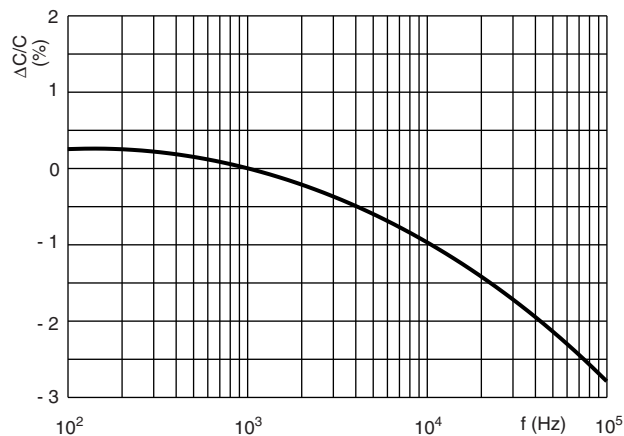
$T_{stg} = -25$ °C to $+35$ °C with RH maximum 75 % without condensation

Ratings and Characteristics Reference Conditions

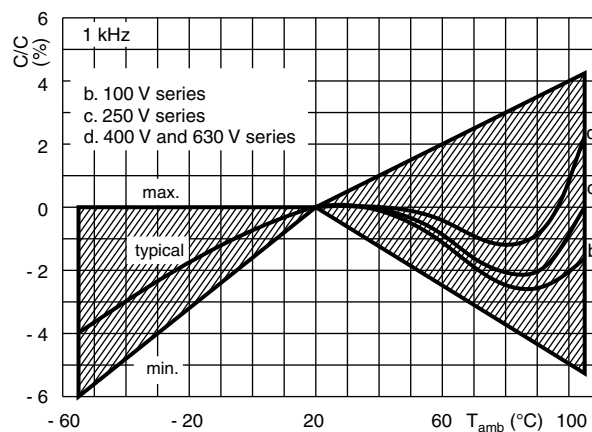
Unless otherwise specified, all electrical values apply to an ambient free air temperature of 23 °C ± 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % ± 2 %.

For reference testing, a conditioning period shall be applied over 96 h ± 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

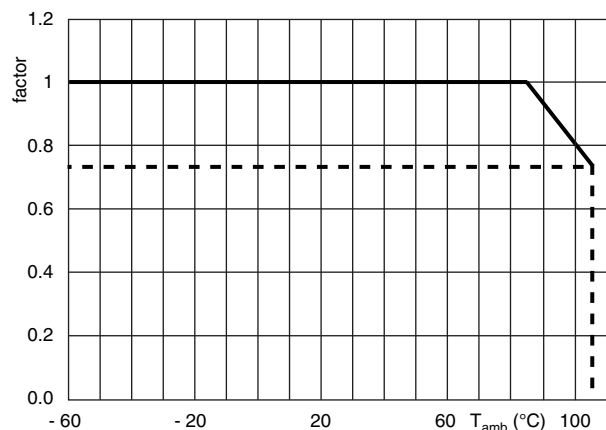
CHARACTERISTICS



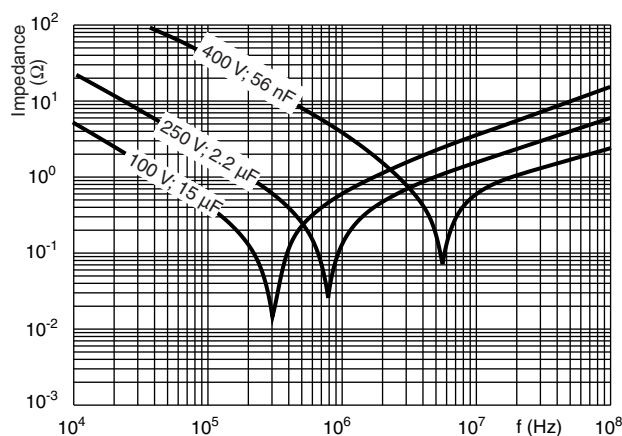
Capacitance as a function of frequency



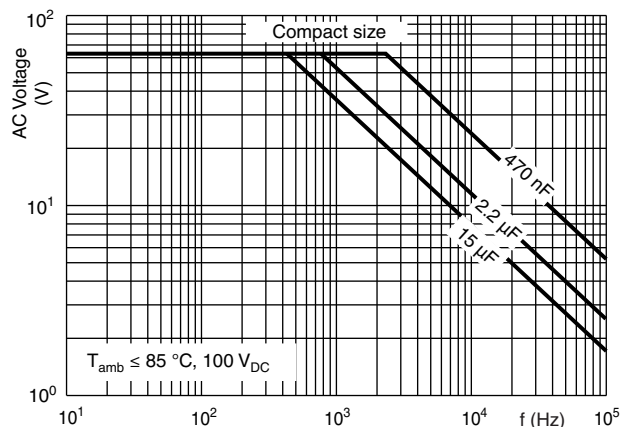
Capacitance as a function of ambient temperature



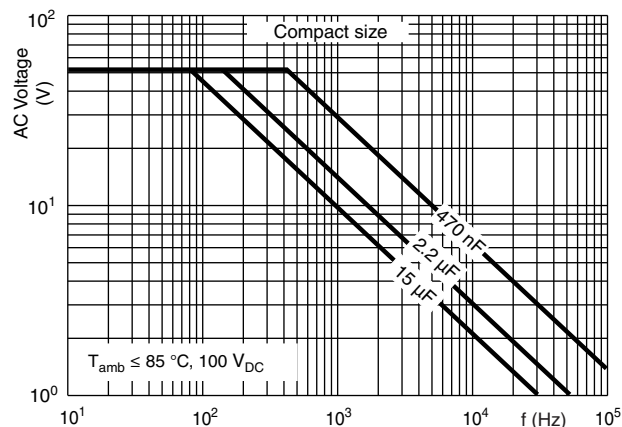
Max. DC and AC voltage as a function of temperature



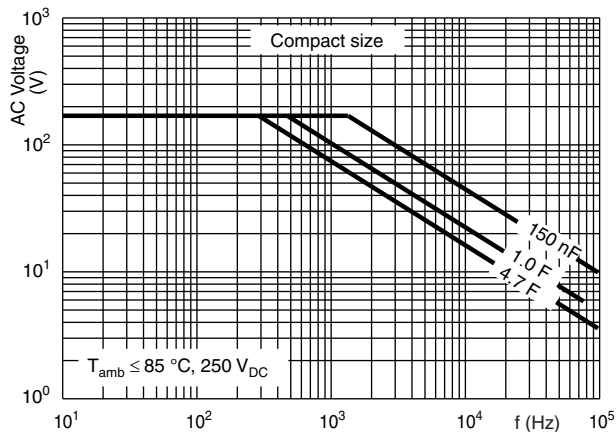
Impedance as a function of frequency



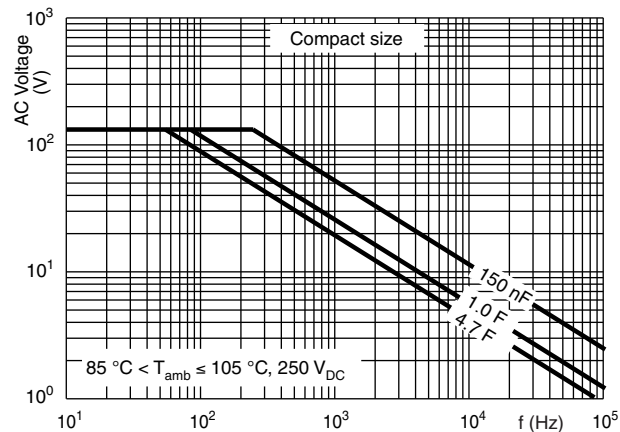
Max. AC voltage as a function of frequency



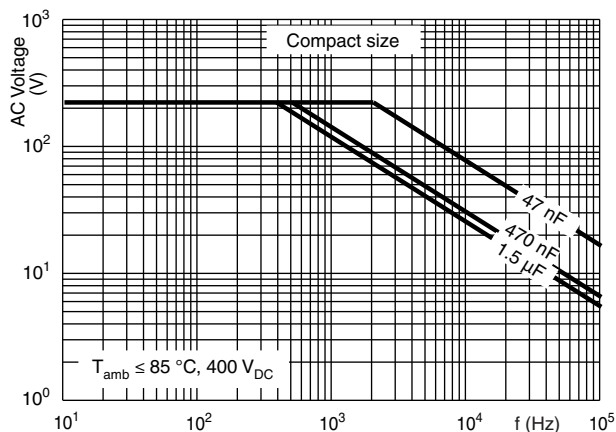
Max. AC voltage as a function of frequency



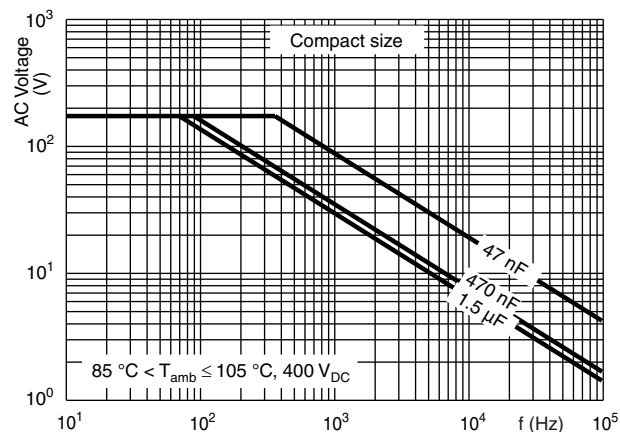
Max. AC voltage as a function of frequency



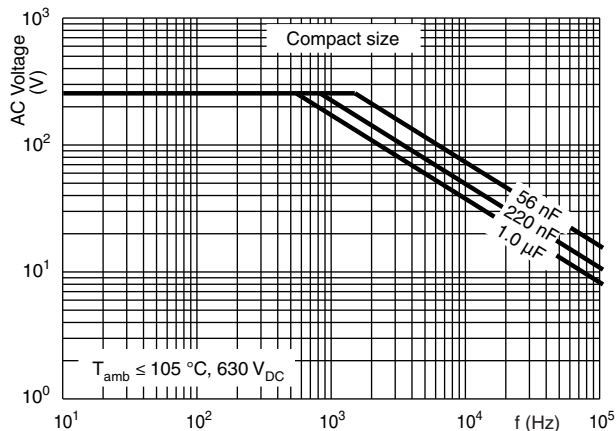
Max. AC voltage as a function of frequency



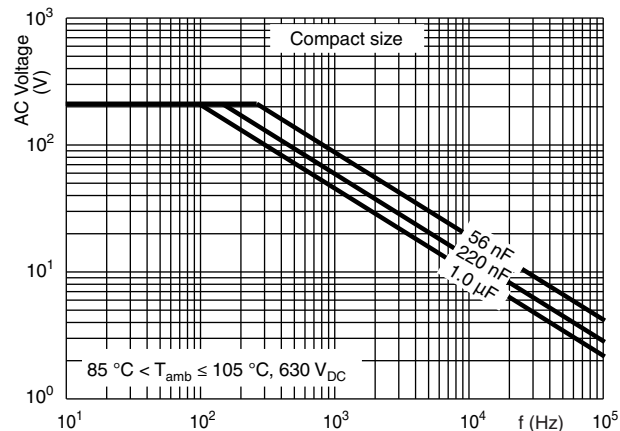
Max. AC voltage as a function of frequency



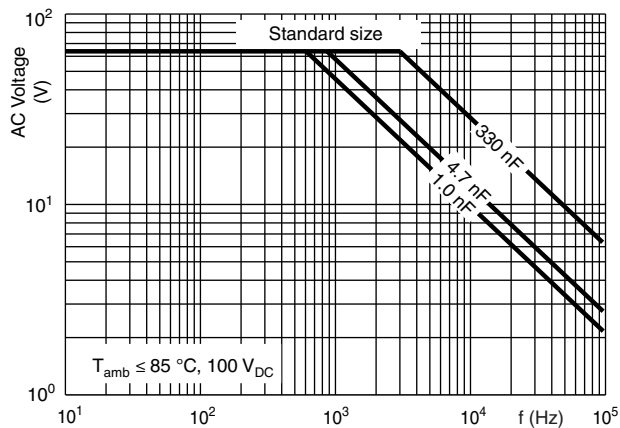
Max. AC voltage as a function of frequency



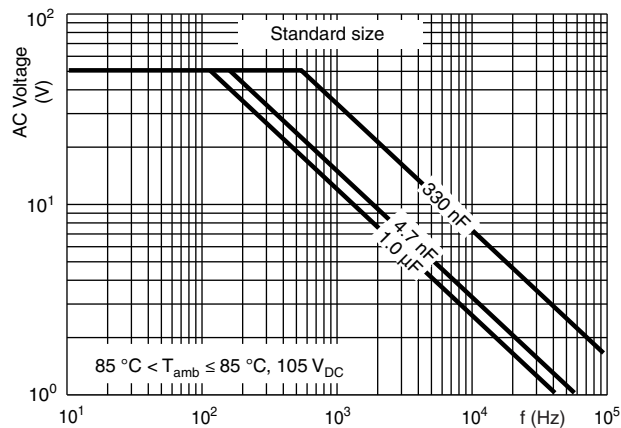
Max. AC voltage as a function of frequency



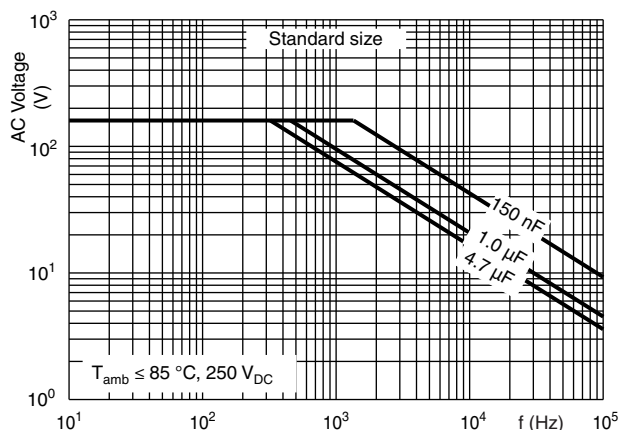
Max. AC voltage as a function of frequency



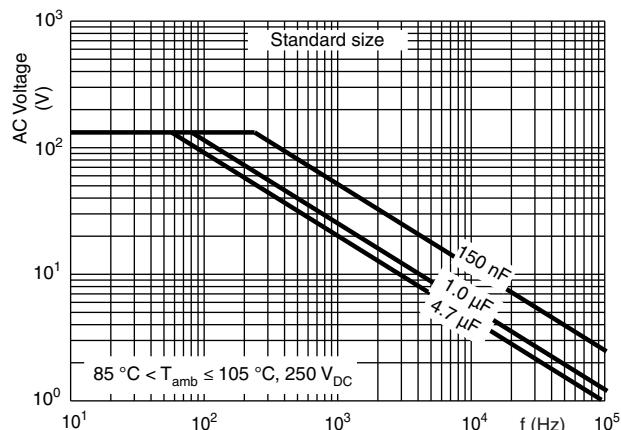
Max. AC voltage as a function of frequency



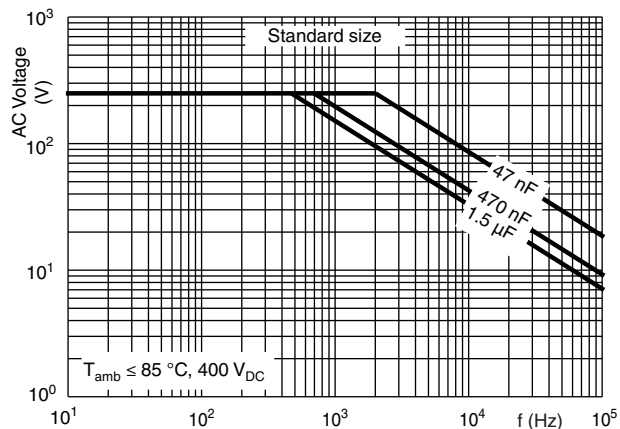
Max. AC voltage as a function of frequency



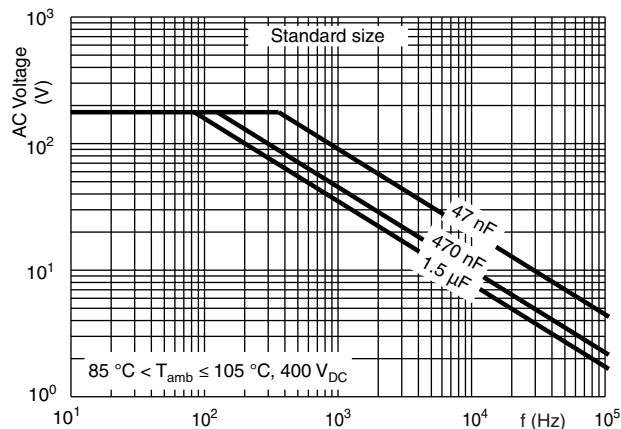
Max. AC voltage as a function of frequency



Max. AC voltage as a function of frequency



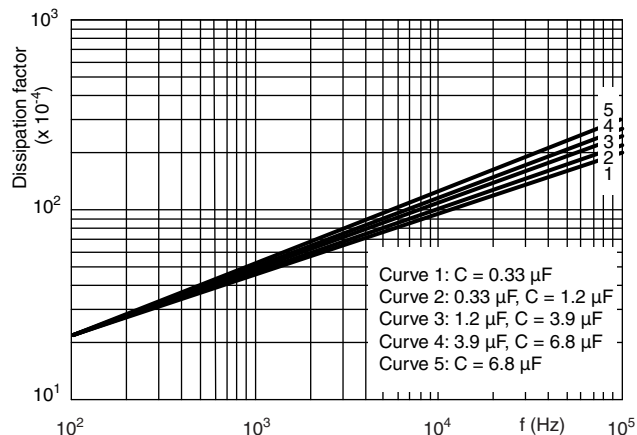
Max. AC voltage as a function of frequency



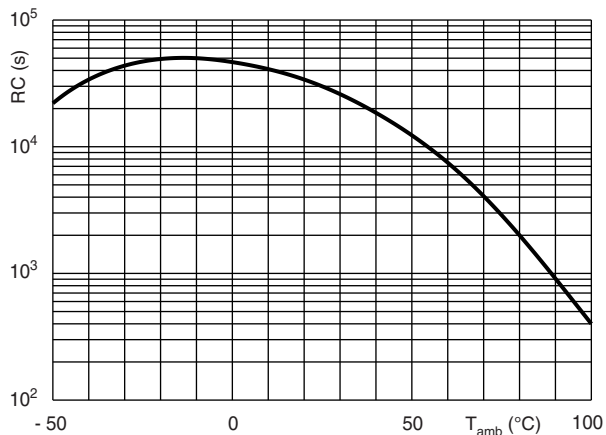
Max. AC voltage as a function of frequency

Maximum RMS current (sinewave) as a function of frequency

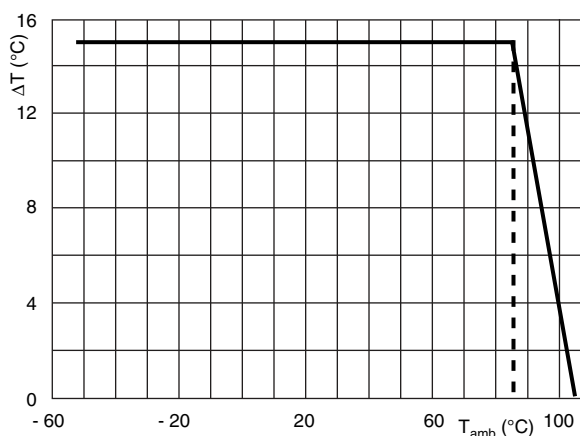
U_{AC} is the maximum AC voltage depending on the ambient temperature in the curves "Max. RMS voltage and AC current as a function of frequency".



Tangent of loss angle as a function of frequency



Insulation resistance as a function of the ambient temperature (typical curve)


Maximum allowed component temperature rise (ΔT) as a function of the ambient temperature T_{amb} (°C)

HEAT CONDUCTIVITY (G) AS A FUNCTION OF (ORIGINAL) PITCH AND CAPACITOR BODY THICKNESS IN mW/°C

$W_{MAX.}$ (mm)	HEAT CONDUCTIVITY (mW/°C)		
	PITCH 15.0 mm	PITCH 22.5 mm	PITCH 27.5 mm
5.0	10	-	-
6.0	11	19	-
7.0	12	21	-
8.5	16	25	-
10.0	18	28	-
11.0	-	-	36
13.0	-	-	42
15.0	-	-	48
18.0	-	-	57

POWER DISSIPATION AND MAXIMUM COMPONENT TEMPERATURE RISE

The power dissipation must be limited in order not to exceed the maximum allowed component temperature rise as a function of the free ambient temperature.

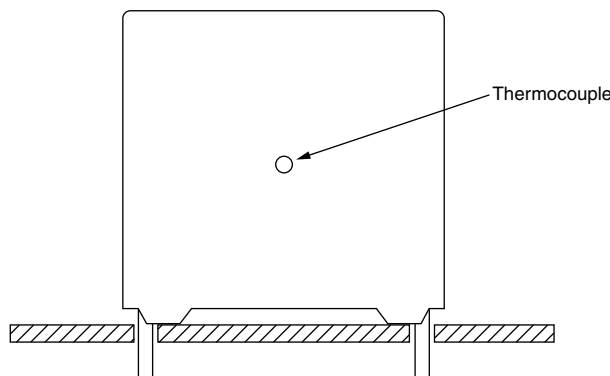
The power dissipation can be calculated according type detail specification "HQN-384-01/101: Technical Information Film Capacitors", www.vishay.com/doc?28147.

The component temperature rise (ΔT) can be measured (see section "Measuring the component temperature" for more details) or calculated by $\Delta T = P/G$:

- ΔT = component temperature rise ($^{\circ}\text{C}$)
- P = power dissipation of the component (mW)
- G = heat conductivity of the component ($\text{mW}/^{\circ}\text{C}$)

MEASURING THE COMPONENT TEMPERATURE

A thermocouple must be attached to the capacitor body as in:



The temperature is measured in unloaded (T_{amb}) and maximum loaded condition (T_C).

The temperature rise is given by $\Delta T = T_C - T_{\text{amb}}$.

To avoid radiation or convection, the capacitor should be tested in a wind-free box.

APPLICATION NOTE AND LIMITING CONDITIONS

These capacitors are not suitable for mains applications as across-the-line capacitors without additional protection, as described hereunder. These mains applications are strictly regulated in safety standards and therefore electromagnetic interference suppression capacitors conforming the standards must be used.

For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: dc-film@vishay.com

To select the capacitor for a certain application, the following conditions must be checked:

1. The peak voltage (U_P) shall not be greater than the rated DC voltage (U_{RDC})
2. The peak-to-peak voltage ($U_{\text{P-P}}$) shall not be greater than $2\sqrt{2} \times U_{\text{RAC}}$ to avoid the ionization inception level
3. The voltage peak slope (dU/dt) shall not exceed the rated voltage pulse slope in an RC-circuit at rated voltage and without ringing. If the pulse voltage is lower than the rated DC voltage, the rated voltage pulse slope may be multiplied by U_{RDC} and divided by the applied voltage.

For all other pulses following equation must be fulfilled:

$$2 \times \int_0^T \left(\frac{dU}{dt} \right)^2 \times \left(dt < U_{\text{RDC}} \times \left(\frac{dU}{dt} \right)_{\text{rated}} \right)$$

T is the pulse duration.

4. The maximum component surface temperature rise must be lower than the limits (see graph "Max. allowed component temperature rise").
5. Since in circuits used at voltages over 280 V peak-to-peak the risk for an intrinsically active flammability after a capacitor breakdown (short circuit) increases, it is recommended that the power to the component is limited to 100 times the values mentioned in the table: "Heat Conductivity"
6. When using these capacitors as across-the-line capacitor in the input filter for mains applications the applicant must guarantee that the following conditions are fulfilled in any case (spikes and surge voltages from the mains included).
7. For continuous use as series connection with an impedance to the mains, please refer to application note www.vishay.com/doc?28153.

VOLTAGE CONDITIONS FOR 6 ABOVE

ALLOWED VOLTAGES	$T_{amb} \leq 85^{\circ}\text{C}$	$85^{\circ}\text{C} < T_{amb} \leq 105^{\circ}\text{C}$
Maximum continuous RMS voltage	U_{RAC}	See "Max. AC voltage as function of temperature" per characteristics
Maximum temperature RMS-overvoltage (< 24 h)	$1.25 \times U_{RAC}$	U_{RAC}
Maximum peak voltage (V_{O-P}) (< 2 s)	$1.6 \times U_{RDC}$	$1.3 \times U_{RDC}$

Example

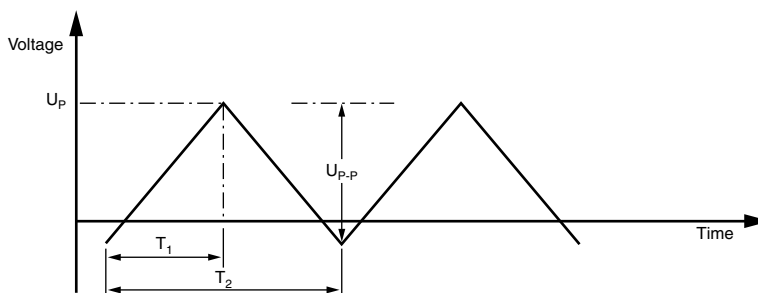
$C = 330 \text{ nF}$ - 63 V used for the voltage signal shown in next drawing.

$U_{P-P} = 40 \text{ V}$; $U_P = 35 \text{ V}$; $T_1 = 100 \mu\text{s}$; $T_2 = 200 \mu\text{s}$

The ambient temperature is 35°C

Checking conditions:

1. The peak voltage $U_P = 35 \text{ V}$ is lower than 63 V_{DC}
2. The peak-to-peak voltage 40 V is lower than $2\sqrt{2} \times 40 \text{ V}_{AC} = 113 \text{ V}_{P-P}$
3. The voltage pulse slope $(dU/dt) = 40 \text{ V}/100 \mu\text{s} = 0.4 \text{ V}/\mu\text{s}$
This is lower than $60 \text{ V}/\mu\text{s}$ (see specific reference data for each version)
4. The dissipated power is 16.2 mW as calculated with fourier terms
The temperature rise for $W_{max.} = 3.5 \text{ mm}$ and pitch = 5 mm will be $16.2 \text{ mW}/3.0 \text{ mW}/^{\circ}\text{C} = 5.4^{\circ}\text{C}$
This is lower than 15°C temperature rise at 35°C , according figure "Max. allowed component temperature rise"
5. Not applicable
6. Not applicable
7. Not applicable

Voltage Signal

INSPECTION REQUIREMENTS
General Notes

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-2 and Specific Reference Data".

GROUP C INSPECTION REQUIREMENTS

SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1		
4.1 Dimensions (detail)		As specified in chapters "General Data" of this specification
4.3.1 Initial measurements	Capacitance Tangent of loss angle: for $C \leq 470 \text{ nF}$ at 100 kHz for $470 \text{ nF} < C \leq 10 \mu\text{F}$ at 10 kHz for $C > 10 \mu\text{F}$ at 1 kHz	
4.3 Robustness of terminations	Tensile and bending	No visible damage
4.4 Resistance to soldering heat	Method: 1A Solder bath: $280^{\circ}\text{C} \pm 5^{\circ}\text{C}$ Duration: 10 s	



GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1		
4.14 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: min. 1 h, max. 2 h	
4.4.2 Final measurements	Visual examination Capacitance Tangent of loss angle	No visible damage Legible marking $ \Delta C/C \leq 2\%$ of the value measured initially Increase of $\tan \delta$ ≤ 0.005 for: $C \leq 100$ nF or ≤ 0.010 for: 100 nF < $C \leq 220$ nF or ≤ 0.015 for: 220 nF < $C \leq 470$ nF and ≤ 0.003 for: $C > 470$ nF Compared to values measured in 4.3.1
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1		
4.6.1 Initial measurements	Capacitance Tangent of loss angle: for $C \leq 470$ nF at 100 kHz for 470 nF < $C \leq 10$ μ F at 10 kHz for $C > 10$ μ F at 1 kHz	No visible damage
4.6 Rapid change of temperature	$\theta A = -55$ °C $\theta B = +105$ °C 5 cycles Duration $t = 30$ min	
4.7 Vibration	Visual examination Mounting: see section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 h	No visible damage
4.7.2 Final inspection	Visual examination	No visible damage
4.9 Shock	Mounting: see section "Mounting" of this specification Pulse shape: half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms	
4.9.3 Final measurements	Visual examination Capacitance Tangent of loss angle Insulation resistance	No visible damage $ \Delta C/C \leq 3\%$ of the value measured in 4.6.1 Increase of $\tan \delta$ ≤ 0.005 for: $C \leq 100$ nF or ≤ 0.010 for: 100 nF < $C \leq 220$ nF or ≤ 0.015 for: 220 nF < $C \leq 470$ nF and ≤ 0.003 for: $C > 470$ nF Compared to values measured in 4.6.1 As specified in section "Insulation Resistance" of this specification



GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B		
4.10 Climatic sequence		
4.10.2 Dry heat	Temperature: +105 °C Duration: 16 h	
4.10.3 Damp heat cyclic Test Db, first cycle		
4.10.4 Cold	Temperature: -55 °C Duration: 2 h	
4.10.6 Damp heat cyclic Test Db, remaining cycles		
4.10.6.2 Final measurements	Voltage proof = U_{RDC} for 1 min within 15 min after removal from testchamber	No breakdown of flash-over
	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C \leq 3\%$ of the value measured in 4.4.2 or 4.9.3
	Tangent of loss angle	Increase of $\tan \delta$ ≤ 0.005 for: $C \leq 100$ nF or ≤ 0.010 for: 100 nF $< C \leq 220$ nF or ≤ 0.015 for: 220 nF $< C \leq 470$ nF and ≤ 0.005 for: $C > 470$ nF Compared to values measured in 4.3.1 or 4.6.1
	Insulation resistance	$\geq 50\%$ of values specified in section "Insulation Resistance" of this specification
SUB-GROUP C2		
4.11 Damp heat steady state	56 days, 40 °C, 90 % to 95 % RH	
4.11.1 Initial measurements	Capacitance Tangent of loss angle at 1 kHz	
4.11.3 Final measurements	Voltage proof = U_{RDC} for 1 min within 15 min after removal from testchamber	No breakdown of flash-over
	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C \leq 5\%$ of the value measured in 4.11.1.
	Tangent of loss angle	Increase of $\tan \delta \leq 0.005$ Compared to values measured in 4.11.1
	Insulation resistance	$\geq 50\%$ of values specified in section "Insulation Resistance" of this specification



GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB GROUP C3		
4.12 Endurance	Duration: 2000 h 1.25 x U_{RDC} at 85 °C 0.8 x 1.25 U_{RDC} at 105 °C	
4.12.1 Initial measurements	Capacitance Tangent of loss angle: for $C \leq 470$ nF at 100 kHz for 470 nF < $C \leq 10$ μ F at 10 kHz for $C > 10$ μ F at 1 kHz	
4.12.5 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C \leq 5$ % compared to values measured in 4.12.1
	Tangent of loss angle	Increase of $\tan \delta$ ≤ 0.005 for: $C \leq 100$ nF or ≤ 0.010 for: 100 nF < $C \leq 220$ nF or ≤ 0.015 for: 220 nF < $C \leq 470$ nF and ≤ 0.003 for: $C > 470$ nF Compared to values measured in 4.12.1
	Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification
SUB-GROUP C4		
4.13 Charge and discharge	10 000 cycles Charged to U_{RDC} Discharge resistance: $R = \frac{U_R}{C \times 2.5 \times (dU/dt)_R}$	
4.13.1 Initial measurements	Capacitance Tangent of loss angle: for $C \leq 470$ nF at 100 kHz for 470 nF < $C \leq 10$ μ F at 10 kHz for $C > 10$ μ F at 1 kHz	
4.13.3 Final measurements	Capacitance	$ \Delta C/C \leq 3$ % compared to values measured in 4.13.1
	Tangent of loss angle	Increase of $\tan \delta$ ≤ 0.005 for: $C \leq 100$ nF or ≤ 0.010 for: 100 nF < $C \leq 220$ nF or ≤ 0.015 for: 220 nF < $C \leq 470$ nF and ≤ 0.003 for: $C > 470$ nF Compared to values measured in 4.13.1
	Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification



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