



**THE DATASHEET OF  
MOC208R1VM**



**MOC205-M**

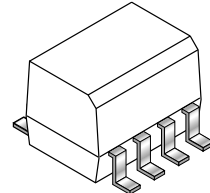
**MOC206-M**

**MOC207-M**

**MOC208-M**

**DESCRIPTION**

These devices consist of a gallium arsenide infrared emitting diode optically coupled to a monolithic silicon phototransistor detector, in a surface mountable, small outline, plastic package. They are ideally suited for high density applications, and eliminate the need for through - the - board mounting.

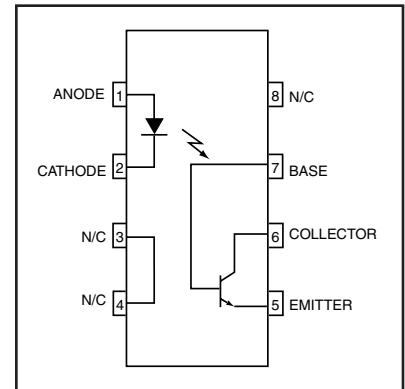


**FEATURES**

- U.L. Recognized (File #E90700, Volume 2)
- VDE Recognized (File #136616) (add option "V" for VDE approval, i.e, MOC205V-M)
- Closely Matched Current Transfer Ratios
- Convenient Plastic SOIC-8 Surface Mountable Package Style
- Minimum  $BV_{CEO}$  of 70 Volts Guaranteed
- Standard SOIC-8 Footprint, with 0.050" Lead Spacing
- Compatible with Dual Wave, Vapor Phase and IR Reflow Soldering
- High Input-Output Isolation of 2500  $V_{AC(rms)}$  Guaranteed

**APPLICATIONS**

- Feedback Control Circuits
- Interfacing and coupling systems of different potentials and impedances
- General Purpose Switching Circuits
- Monitor and Detection Circuits



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<b>ABSOLUTE MAXIMUM RATINGS (<math>T_A = 25^\circ\text{C}</math> Unless otherwise specified)</b>			
<b>Rating</b>	<b>Symbol</b>	<b>Value</b>	<b>Unit</b>
<b>EMITTER</b>			
Forward Current - Continuous	$I_F$	60	mA
Forward Current - Peak (PW = 100 $\mu\text{s}$ , 120 pps)	$I_F$ (pk)	1.0	A
Reverse Voltage	$V_R$	6.0	V
LED Power Dissipation @ $T_A = 25^\circ\text{C}$ Derate above $25^\circ\text{C}$	$P_D$	90 0.8	mW mW/ $^\circ\text{C}$
<b>DETECTOR</b>			
Collector-Emitter Voltage	$V_{CEO}$	70	V
Emitter-Collector Voltage	$V_{ECO}$	7.0	V
Collector-Base Voltage	$V_{CBO}$	70	V
Collector Current-Continuous	$I_C$	150	mA
Detector Power Dissipation @ $T_A = 25^\circ\text{C}$ Derate above $25^\circ\text{C}$	$P_D$	150 1.76	mW mW/ $^\circ\text{C}$
<b>TOTAL DEVICE</b>			
Input-Output Isolation Voltage (1,2,3) (f = 60 Hz, t = 1 min.)	$V_{ISO}$	2500	Vac(rms)
Total Device Power Dissipation @ $T_A = 25^\circ\text{C}$ Derate above $25^\circ\text{C}$	$P_D$	250 2.94	mW mW/ $^\circ\text{C}$
Ambient Operating Temperature Range	$T_A$	-40 to +100	$^\circ\text{C}$
Storage Temperature Range	$T_{stg}$	-40 to +150	$^\circ\text{C}$

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ELECTRICAL CHARACTERISTICS (T <sub>A</sub> = 25°C unless otherwise specified)						
Parameter	Test Conditions	Symbol	Min	Typ**	Max	Unit
<b>EMITTER</b>						
Input Forward Voltage	(I <sub>F</sub> = 10 mA)	V <sub>F</sub>	—	1.15	1.5	V
Reverse Leakage Current	(V <sub>R</sub> = 6.0 V)	I <sub>R</sub>	—	0.001	100	μA
Input Capacitance		C <sub>IN</sub>	—	18	—	pF
<b>DETECTOR</b>						
Collector-Emitter Dark Current	(V <sub>CE</sub> = 10 V, T <sub>A</sub> = 25°C)	I <sub>CEO1</sub>	—	1.0	50	nA
	(V <sub>CE</sub> = 10 V, T <sub>A</sub> = 100°C)	I <sub>CEO2</sub>	—	1.0	—	μA
Collector-Emitter Breakdown Voltage	(I <sub>C</sub> = 100 μA)	BV <sub>CEO</sub>	70	100	—	V
Emitter-Collector Breakdown Voltage	(I <sub>E</sub> = 100 μA)	BV <sub>ECCO</sub>	7.0	10	—	V
Collector-Emitter Capacitance	(f = 1.0 MHz, V <sub>CE</sub> = 0)	C <sub>CE</sub>	—	7.0	—	pF
<b>COUPLED</b>						
Collector-Output Current <sup>(4)</sup>	MOC205-M MOC206-M MOC207-M MOC208-M (I <sub>F</sub> = 10 mA, V <sub>CE</sub> = 10 V)	CTR	40 63 100 40	— — — —	80 125 200 125	%
Isolation Surge Voltage <sup>(1,2,3)</sup>	(f = 60 Hz AC Peak, t = 1 min.)	V <sub>ISO</sub>	2500	—	—	Vac(rms)
Isolation Resistance <sup>(2)</sup>	(V = 500 V)	R <sub>ISO</sub>	10 <sup>11</sup>	—	—	Ω
Collector-Emitter Saturation Voltage	(I <sub>C</sub> = 2 mA, I <sub>F</sub> = 10 mA)	V <sub>CE(sat)</sub>	—	—	0.4	V
Isolation Capacitance <sup>(2)</sup>	(V = 0 V, f = 1 MHz)	C <sub>ISO</sub>	—	0.2	—	pF
Turn-On Time	(I <sub>C</sub> = 2.0 mA, V <sub>CC</sub> = 10 V, R <sub>L</sub> = 100 Ω) (Fig. 6)	t <sub>on</sub>	—	7.5	—	μs
Turn-Off Time	(I <sub>C</sub> = 2.0 mA, V <sub>CC</sub> = 10 V, R <sub>L</sub> = 100 Ω) (Fig. 6)	t <sub>off</sub>	—	5.7	—	μs
Rise Time	(I <sub>C</sub> = 2.0 mA, V <sub>CC</sub> = 10 V, R <sub>L</sub> = 100 Ω) (Fig. 6)	t <sub>r</sub>	—	3.2	—	μs
Fall Time	(I <sub>C</sub> = 2.0 mA, V <sub>CC</sub> = 10 V, R <sub>L</sub> = 100 Ω) (Fig. 6)	t <sub>f</sub>	—	4.7	—	μs

\*\* Typical values at T<sub>A</sub> = 25°C

1. Isolation Surge Voltage, V<sub>ISO</sub>, is an internal device dielectric breakdown rating.
2. For this test, Pins 1 and 2 are common and Pins 5, 6 and 7 are common.
3. V<sub>ISO</sub> rating of 2500 V<sub>AC(rms)</sub> for t = 1 min. is equivalent to a rating of 3,000 V<sub>AC(rms)</sub> for t = 1 sec.
4. Current Transfer Ratio (CTR) = I<sub>C</sub>/I<sub>F</sub> x 100%.

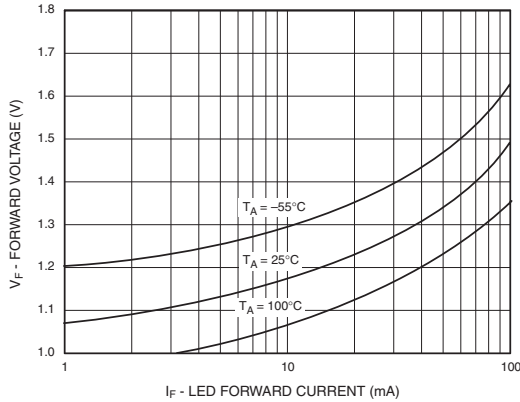
**MOC205-M**

**MOC206-M**

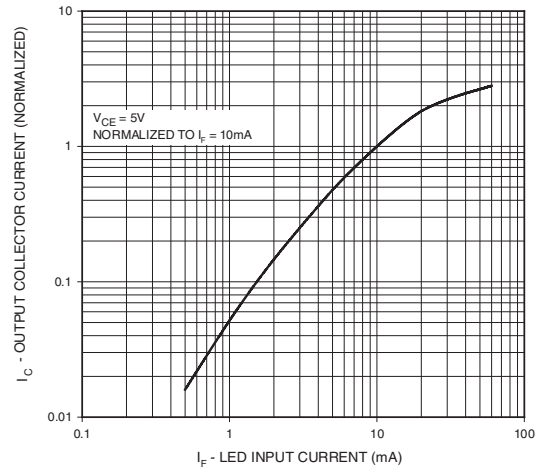
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**MOC208-M**

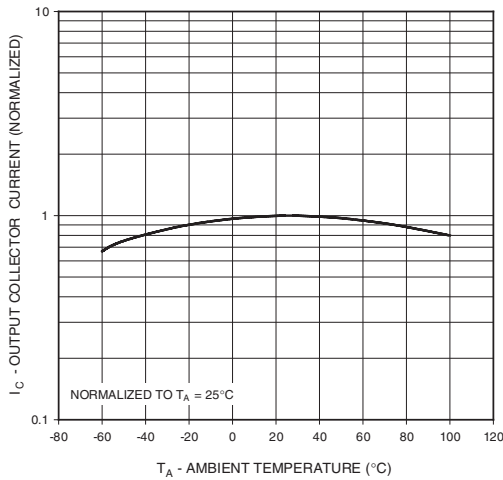
**Fig. 1 LED Forward Voltage vs. Forward Current**



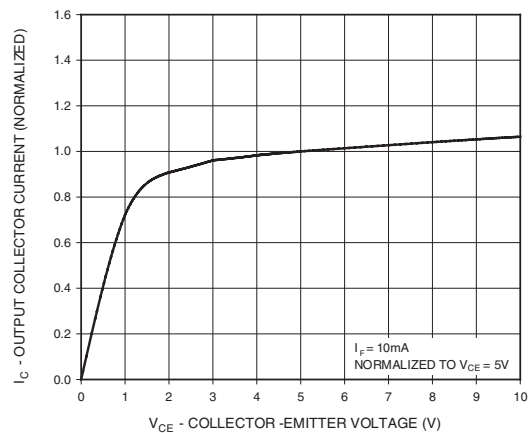
**Fig. 2 Output Current vs. Input Current**



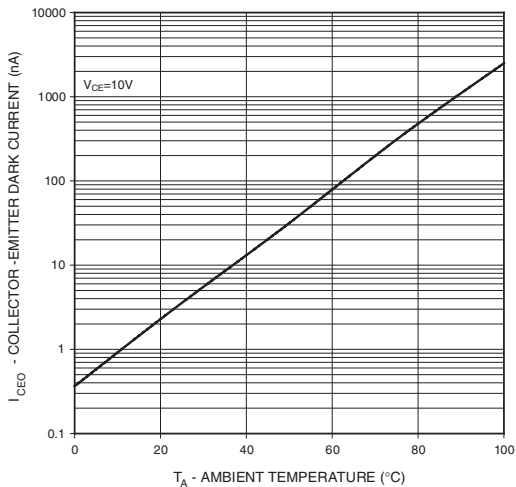
**Fig. 3 Output Current vs. Ambient Temperature**



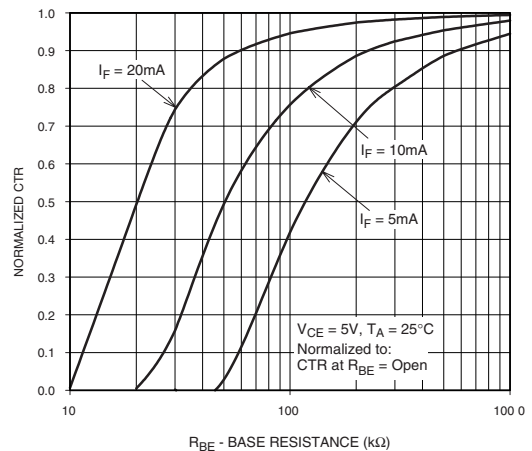
**Fig. 4 Output Current vs. Collector - Emitter Voltage**



**Fig. 5 Dark Current vs. Ambient Temperature**



**Fig. 6 CTR vs. RBE (Unsaturated)**



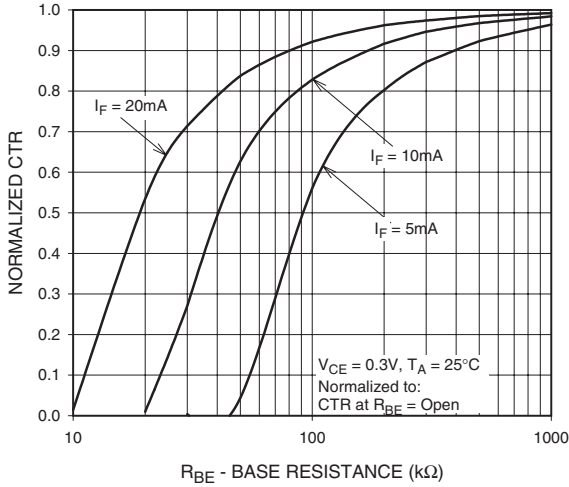
**MOC205-M**

**MOC206-M**

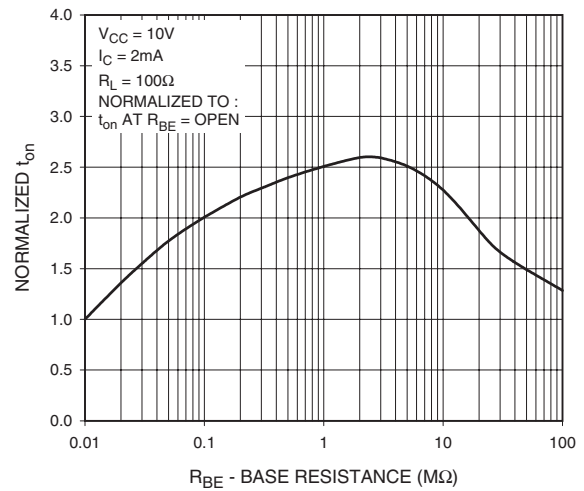
**MOC207-M**

**MOC208-M**

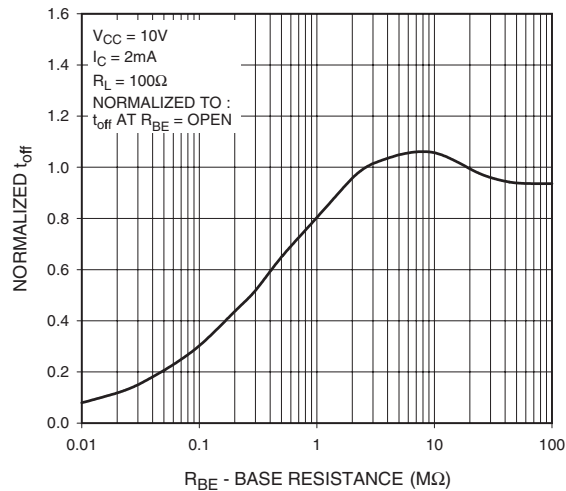
**Fig. 7 CTR vs. R<sub>BE</sub> (Saturated)**



**Fig. 8 Normalized t<sub>on</sub> vs. R<sub>BE</sub>**



**Fig. 9 Normalized t<sub>off</sub> vs. R<sub>BE</sub>**

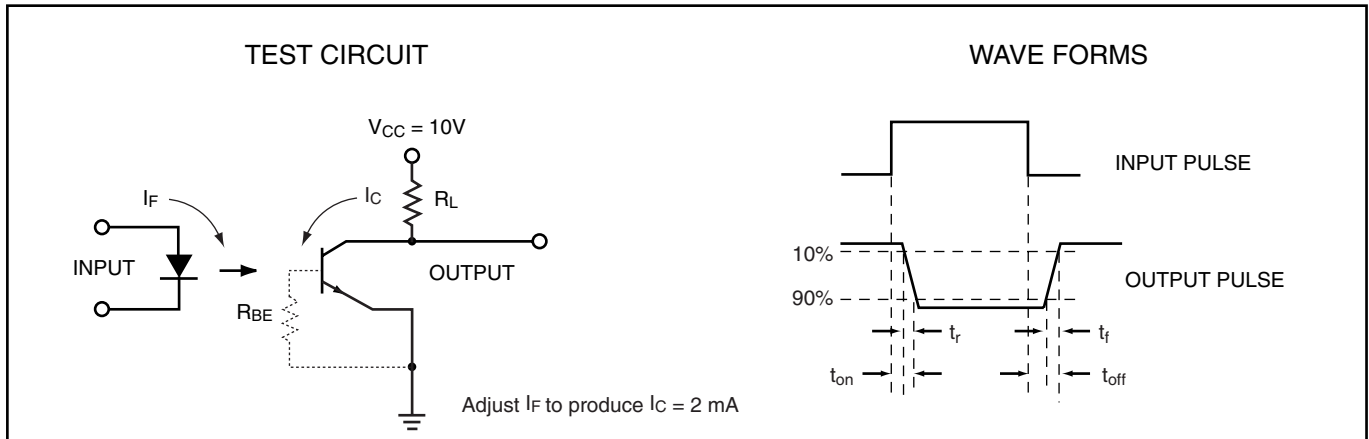


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**Figure 6. Switching Time Test Circuit and Waveforms**

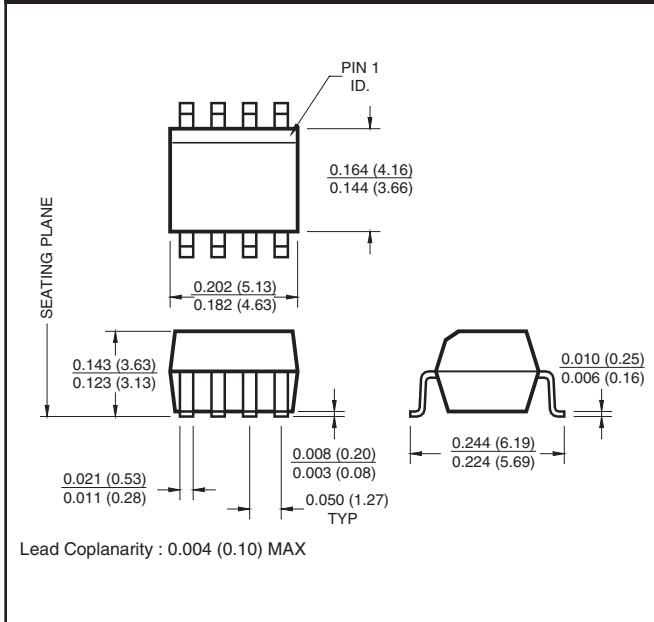
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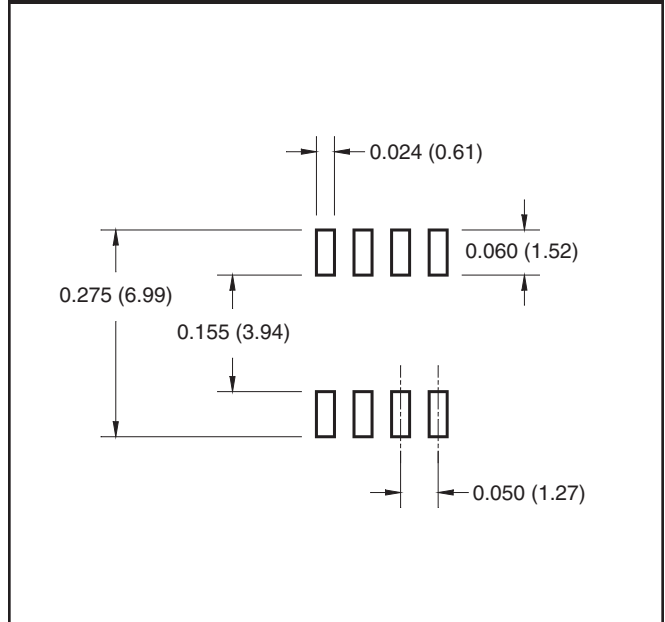
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**Package Dimensions (Surface Mount)**



**8-Pin Small Outline**



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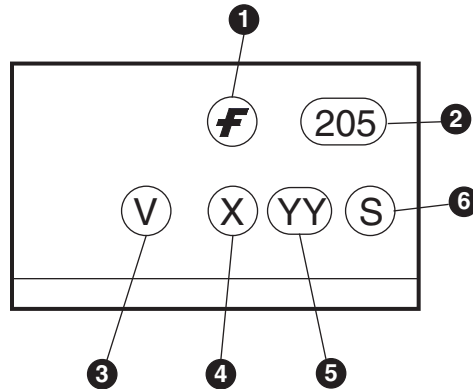
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**ORDERING INFORMATION**

Option	Order Entry Identifier	Description
V	V	VDE 0884
R1	R1	Tape and reel (500 units per reel)
R1V	R1V	VDE 0884, Tape and reel (500 units per reel)
R2	R2	Tape and reel (2500 units per reel)
R2V	R2V	VDE 0884, Tape and reel (2500 units per reel)

**MARKING INFORMATION**



Definitions	
1	Fairchild logo
2	Device number
3	VDE mark (Note: Only appears on parts ordered with VDE option – See order entry table)
4	One digit year code, e.g., '3'
5	Two digit work week ranging from '01' to '53'
6	Assembly package code

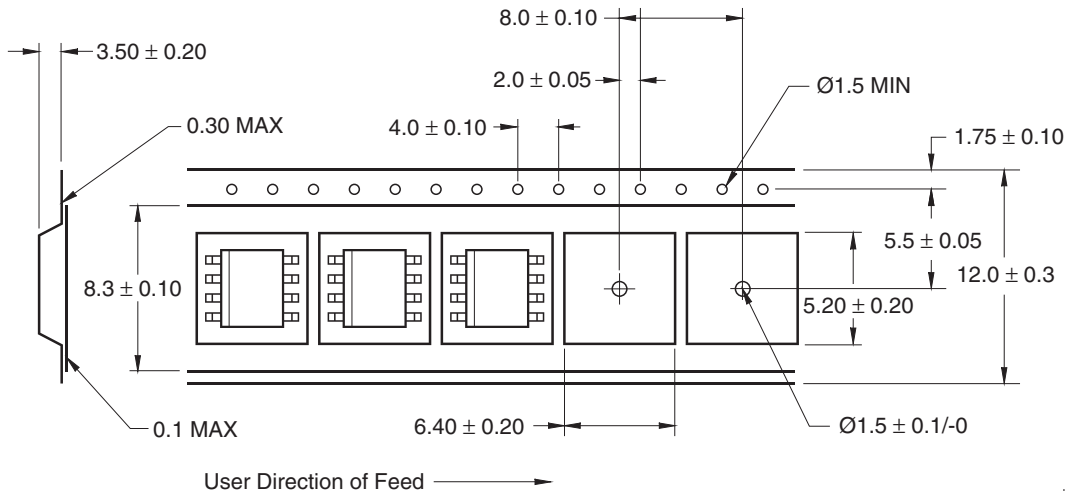
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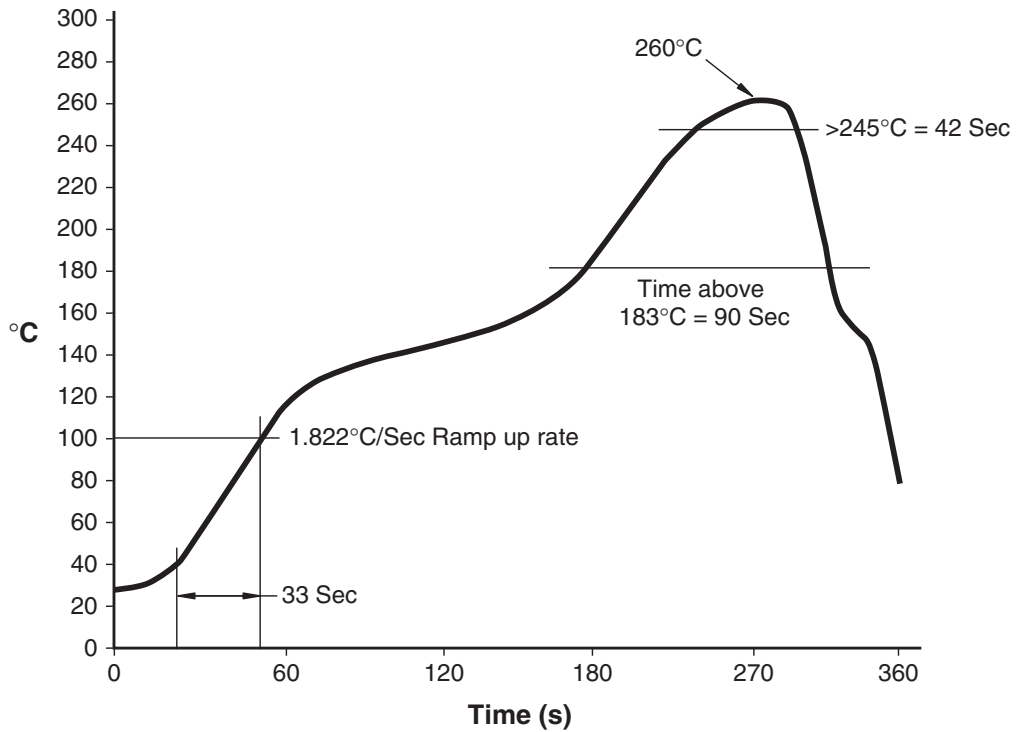
**MOC207-M**

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**Carrier Tape Specifications**



**Reflow Profile**



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