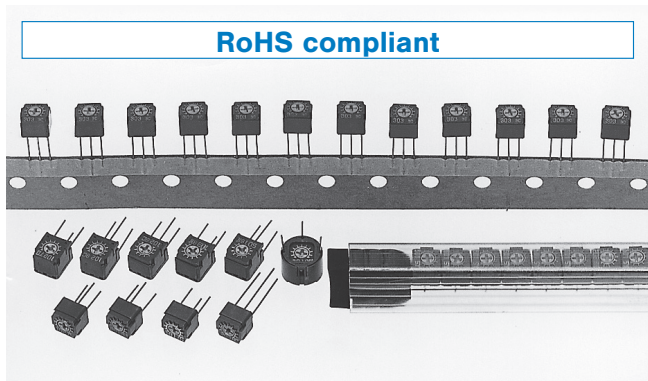




THE DATASHEET OF CT6ES104

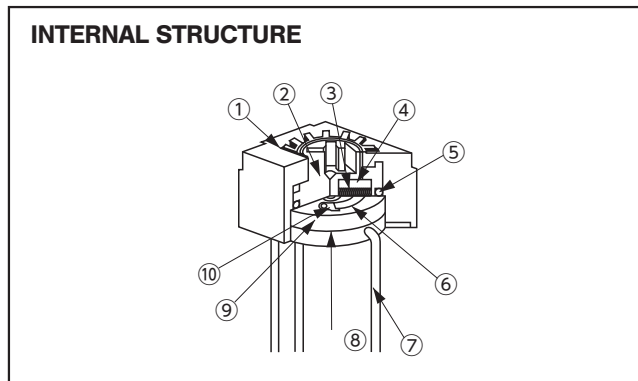


SINGLE TURN CERMET TRIMMERS **CT-6**



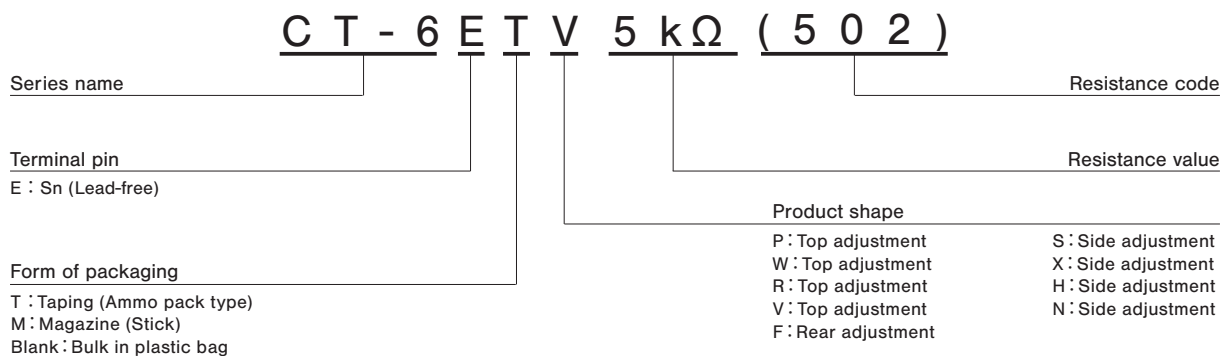
FEATURES

- RoHS compliant
- Various configurations to choose from
- Wide variety (14 types)
- "O" ring sealed and washable
- Resin material is UL Recognized 94V-0













Part name		Material
①	Housing	PBT (Polybutyleneterephthalate)
②	Rotor	
③	Wiper	Multi metal alloy
④	Rubber cushion	Silicone rubber
⑤	"O" ring	Silicone rubber
⑥	Resistive element	RuO ₂ cermet
⑦	Terminal pin	Copper, Tin-plated
⑧	Adhesive	Epoxy
⑨	Base element	Ceramic
⑩	Electrode	Ag-Pd cermet

PART NUMBER DESIGNATION



※ Please refer to the LIST OF PART NUMBERS when placing orders.

LIST OF PART NUMBERS

Adjustment position	Shape of terminal (Top view)	Form of packaging			Remarks
		Taping	Magazine (stick)	Plastic bag	
Top adjustment 		CT-6ETP (Ammo pack type)	CT-6EMP	CT-6EP	The pin length of CT-6ETP & CT-6EMP is different from CT-6EP.
				CT-6EW	—
				⊖CT-6ER	—
		CT-6ETV (Ammo pack type)		CT-6EV	—
Side adjustment (↑ Adjustment direction)			CT-6EMS	CT-6ES	The pin length of CT-6EMS is different from CT-6ES.
				CT-6EX	—
		CT-6ETH (Ammo pack type)		CT-6EH	The pin length of CT-6ETH is different from CT-6EH.
				CT-6EN	—
Rear adjustment				⊖CT-6EF	—
Pieces in package		1000 pcs./taping	75 pcs./stick	50 pcs./pack	—

: Not manufactured
 The products indicated by ⊖ mark are manufactured upon receipt of order basis.

<Nominal resistance values>

Fig. 1

⊖ 10 Ω	⊖ 20 Ω	50 Ω	100 Ω	200 Ω	500 Ω
1 kΩ	2 kΩ	5 kΩ	10 kΩ	20 kΩ	50 kΩ
100 kΩ	200 kΩ	500 kΩ	1 MΩ	2 MΩ	

- ※ The above part numbers are all available with the respective combination of <Nominal resistance values> (Fig. 1).
- ※ Verify the above part numbers when placing orders.
- ※ Taping and magazine specifications are not sold separately and must be purchased in taping or stick units.

CT-6

CERMET TRIMMERS

ELECTRICAL CHARACTERISTICS

Nominal resistance range	10 Ω ~ 2 MΩ
Resistance tolerance	± 10 %
Power ratings	0.5 W (70 °C) 0 W (120 °C)
Resistance law	Linear law (B)
Maximum input voltage	DC200 V or power rating, whichever is smaller
Maximum wiper current	100 mA or power rating, whichever is smaller
Effective electrical angle	220 ° (1 turn)
End resistance	1 % or 2 Ω, whichever is greater
C.R.V.	1 % or 3 Ω, whichever is greater
Operating temp. range	-55 ~ 120 °C
Temp. coefficient	10 Ω~ 20 Ω: ± 250 10 ⁻⁶ /°C maximum 50 Ω ~ 2 MΩ: ± 100 10 ⁻⁶ /°C maximum
Insulation resistance	1000 MΩ minimum (DC500 V)
Dielectric strength	AC900 V, 60 s
Net weight	Approx. 0.51 g (CT-6EP, EW, ER, EV) Approx. 0.65 g (CT-6ES, EX, EH, EN) Approx. 0.92 g (CT-6EF)

MECHANICAL CHARACTERISTICS

Mechanical angle	260 ° (1 turn)
Operating torque	2 ~ 20 mN·m {20 ~ 204 gf·cm}
Stop strength	50 mN·m {510 gf·cm} minimum
Rotational life	200 cycles [$\Delta R/R \leq \pm (2 \Omega + 3 \%)$]
Terminal strength	10 N {1.02 kgf} minimum (Tensile strength)
Thrust to rotor	10 N {1.02 kgf} minimum
Solderability	245 ± 3°C, 2 ~ 3 s

{ } : Reference only

ENVIRONMENTAL CHARACTERISTICS

Test item	Test conditions	Specifications
Thermal shock	-65 ~ 125 °C (0.5 h), 5 cycles	[$\Delta R/R \leq 1 \%$] [S.S. $\leq 1 \%$]
Humidity	-10 ~ 65 °C (Relative humidity 80 ~ 98 %), 10 cycles, 240 h	[$\Delta R/R \leq 2 \%$]
Shock	981 m/s ² , 6 ms 6 directions for 3 times each	[$\Delta R/R \leq 1 \%$] [S.S. $\leq 1 \%$]
Vibration	Amplitude 1.52 mm or Acceleration 196 m/s ² , 10 ~ 2000 Hz, 3 directions, 12 times each	[$\Delta R/R \leq 1 \%$] [S.S. $\leq 1 \%$]
Load life	70 °C, 0.5 W, 1000 h	[$\Delta R/R \leq 3 \%$] [S.S. $\leq 1 \%$]
Low temp. operation	-55 °C, 2 h	[$\Delta R/R \leq 2 \%$] [S.S. $\leq 2 \%$]
High temp. exposure	120 °C, 250 h	[$\Delta R/R \leq 3 \%$] [S.S. $\leq 2 \%$]
Immersion seal	85 °C, 60 s	No leaks (No continuous bubbles)
Soldering heat	Flow : 260 ± 3°C, 5 ~ 6 s, two times maximum Manual soldering : 380 ± 10 °C, 3 ~ 4 s	[$\Delta R/R \leq 1 \%$]

$\Delta R/R$: Change in total resistance
S.S. : Setting stability

MAXIMUM INPUT RATINGS

Nominal resistance values (Ω)	Resistance code	Maximum input voltage (V)	Maximum wiper current (mA)
⊕ 10	100	1.00	100
⊖ 20	200	2.00	100
50	500	5.00	100
100	101	7.07	70.7
200	201	10.0	50.0
500	501	15.8	31.6
1 k	102	22.4	22.4
2 k	202	31.6	15.8
5 k	502	50.0	10.0
10 k	103	70.7	7.07
20 k	203	100	5.00
50 k	503	158	3.16
100 k	104	200	2.00
200 k	204	200	1.00
500 k	504	200	0.40
1 M	105	200	0.20
2 M	205	200	0.10

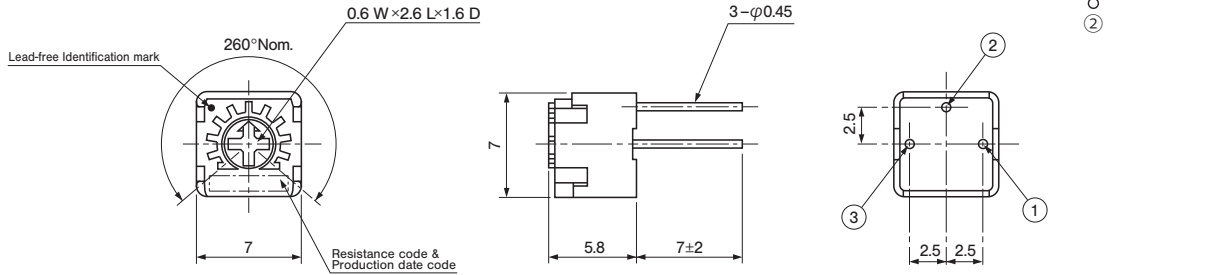
The products indicated by ⊕ mark are manufactured upon receipt of order basis.

CT-6 CERMET TRIMMERS

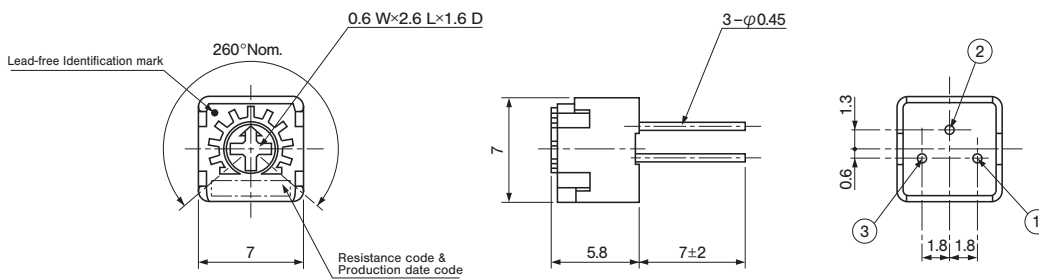
OUTLINE DIMENSIONS

Unless otherwise specified, tolerance: ± 0.3 (Unit: mm)

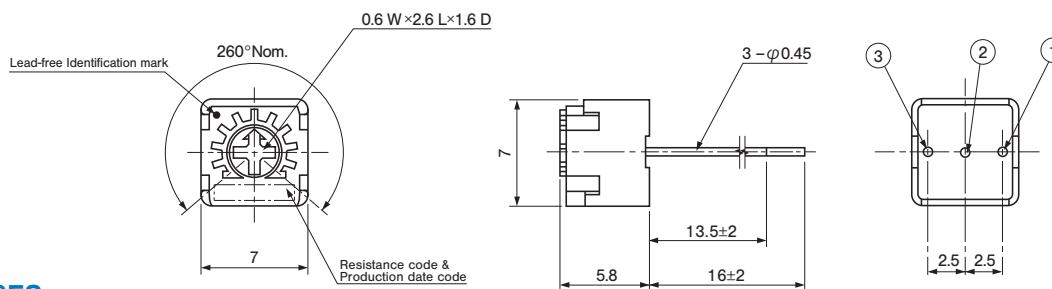
CT-6EP Top adjustment



CT-6EW Top adjustment

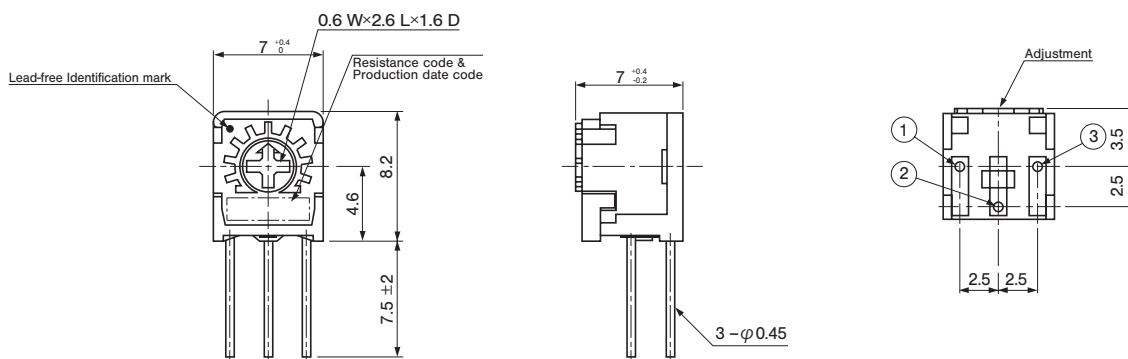


CT-6EV Top adjustment



★ Pin pitch in W type is different from P type.

CT-6ES Side adjustment

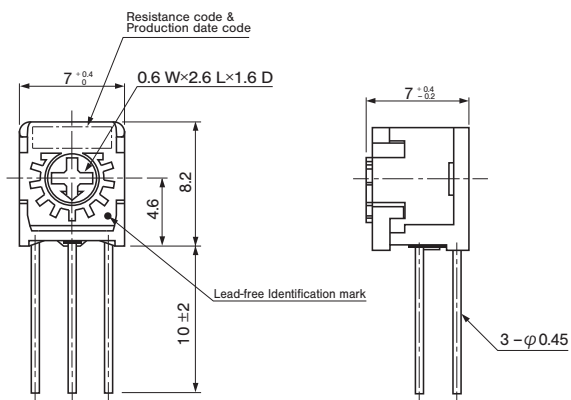


CT-6

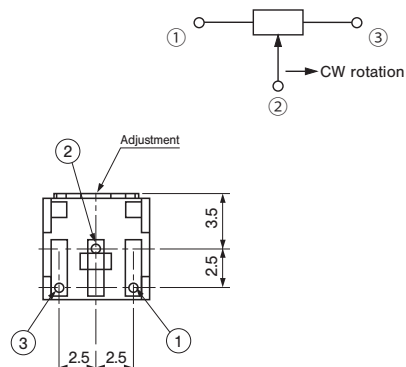
CERMET TRIMMERS

OUTLINE DIMENSIONS

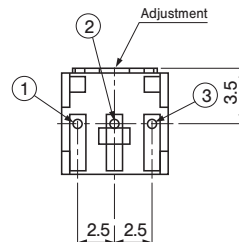
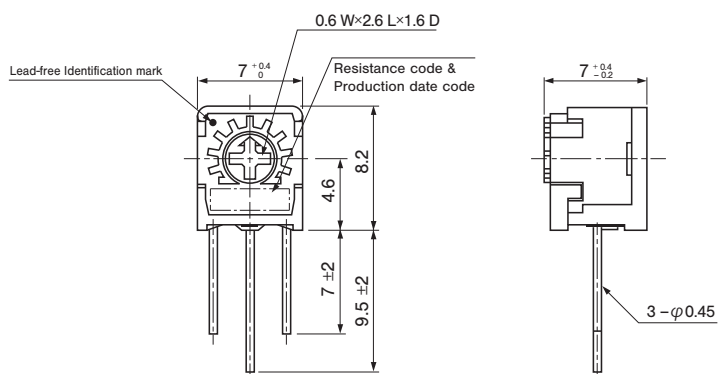
CT-6EX Side adjustment



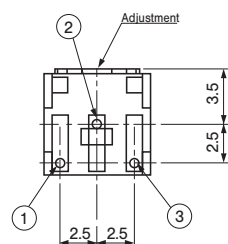
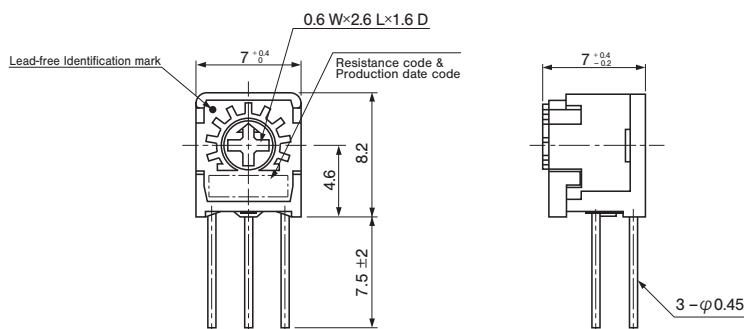
Unless otherwise specified, tolerance: ± 0.3 (Unit: mm)



CT-6EH Side adjustment



CT-6EN Side adjustment

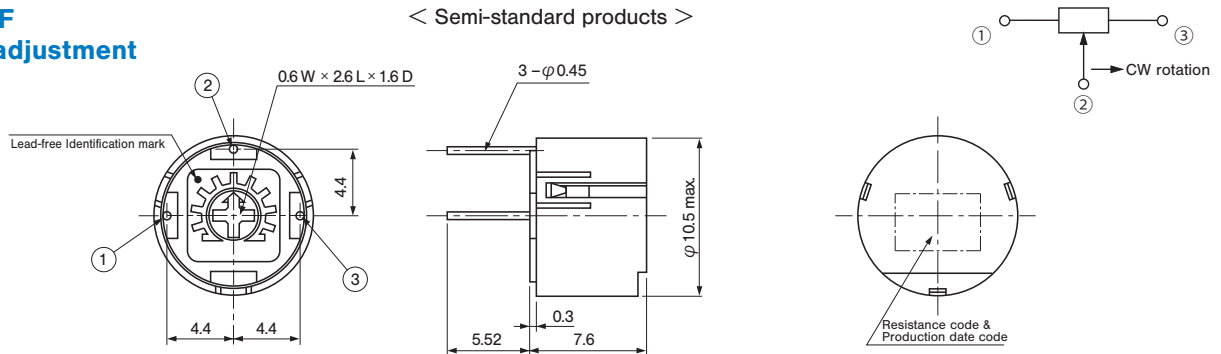


★ Terminals 1 & 3 position in N type is different from X type.

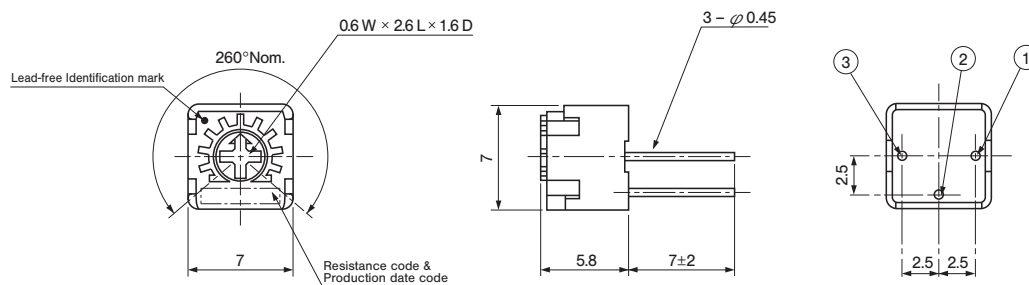
OUTLINE DIMENSIONS

Unless otherwise specified, tolerance: ± 0.3 (Unit: mm)

CT-6EF Rear adjustment



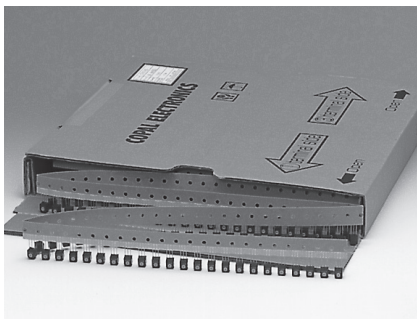
CT-6ER Top adjustment



PACKAGING SPECIFICATIONS

<Taping packaging specifications>

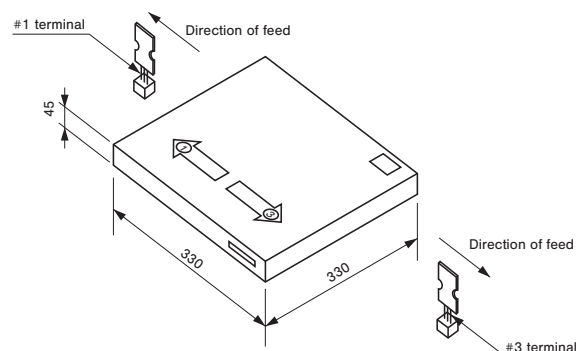
- Taping version is packaged in 1000 pcs. per reel. Orders will be accepted for units of 1000 pcs., i.e., 1000, 2000, 3000 pcs., etc.
- Taping version (ammo pack type) is boxed with one reel (1000 pcs.).



Ammo pack type

Ammo Pack

- Package size: 330 mm × 330 mm × 45 mm
- The leader and end of the tape have an empty part of minimum 300 mm respectively.
- There are two tape outlets on the package for different terminal alignment directions, for which details refer to the sketch above. (e.g.) When the tape is fed from the right outlet marked ③, #3 terminal comes out first.
- Gross weight of the boxing version
 ETV : Approx. 840 g
 ETH : Approx. 930 g
 ETP : Approx. 850 g

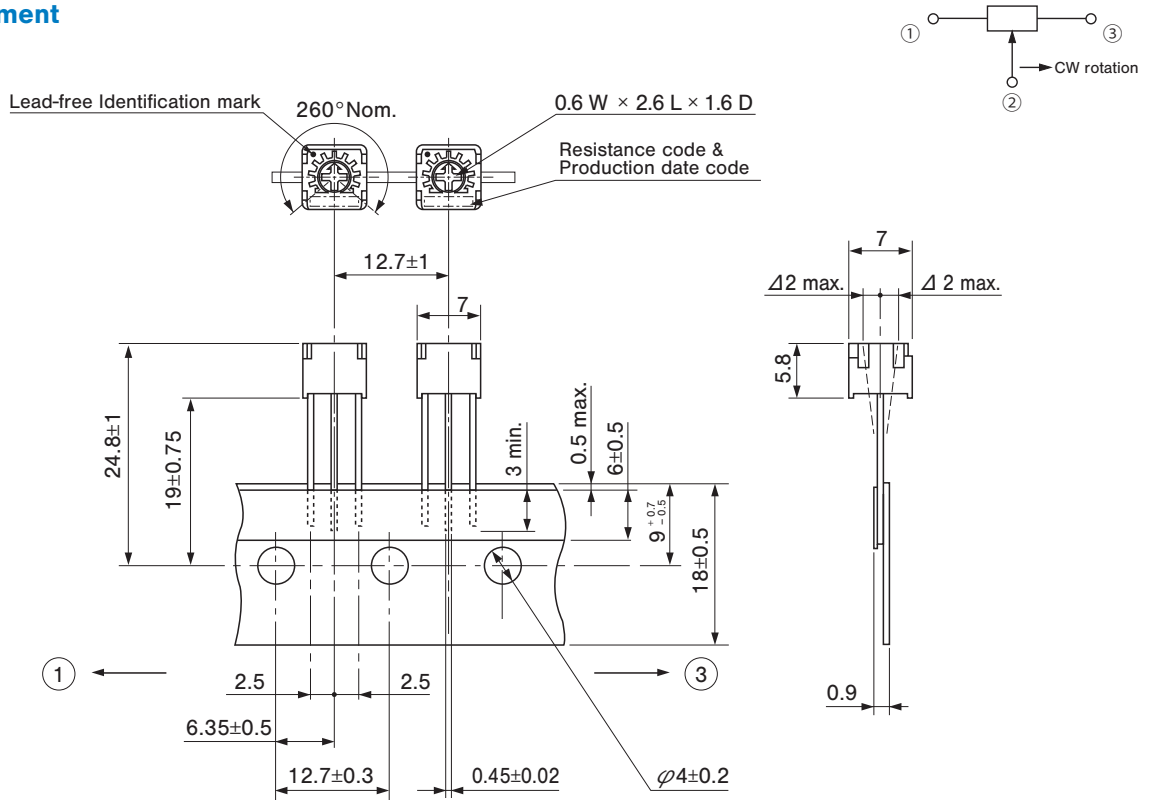


CT-6

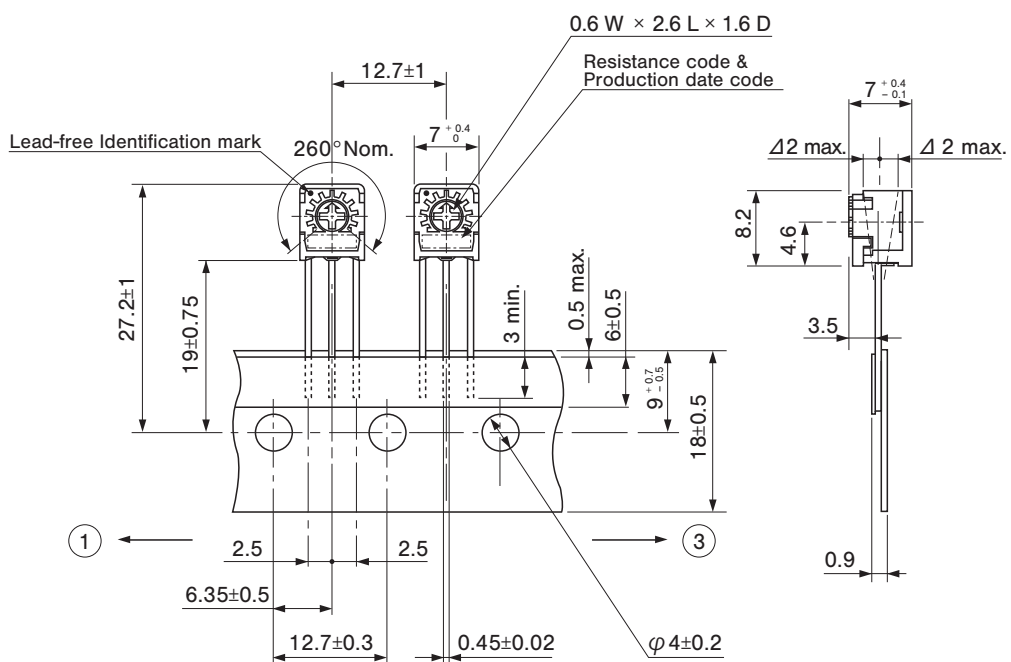
CERMET TRIMMERS

CT-6ETV Top adjustment

Unless otherwise specified, tolerance: ± 0.3 (Unit: mm)

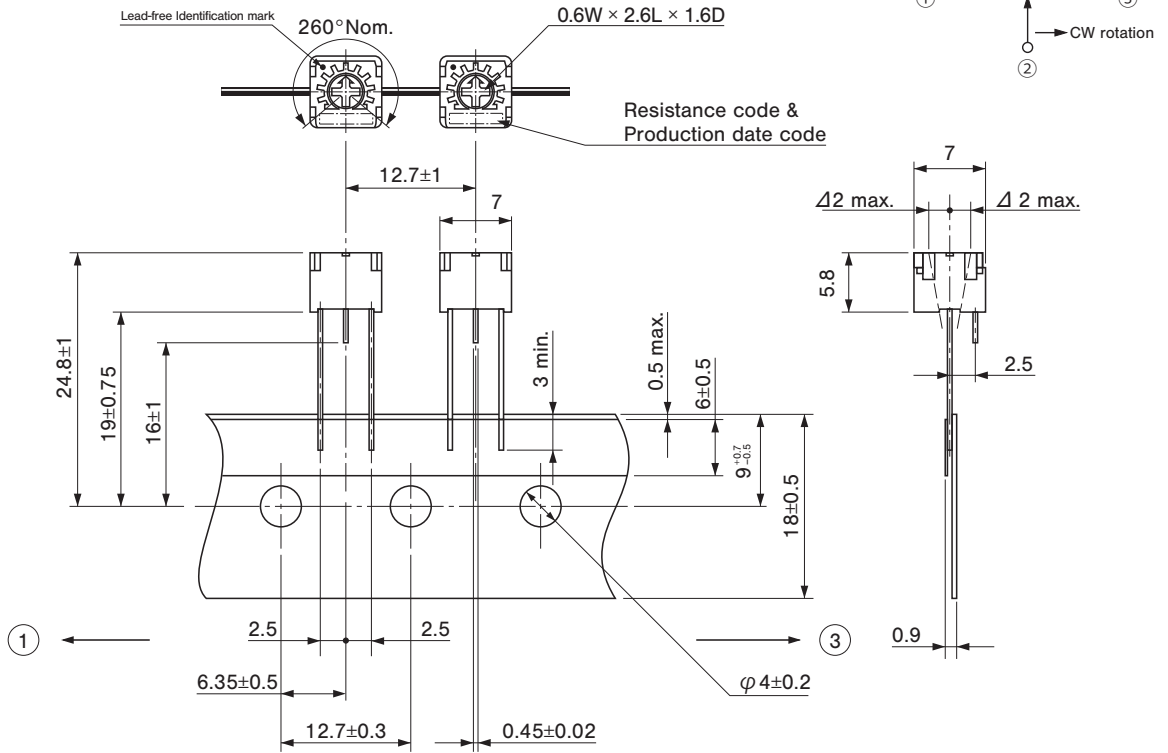


CT-6ETH Side adjustment



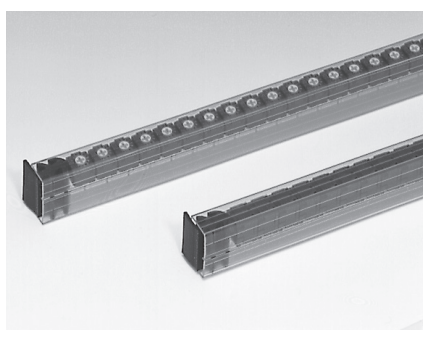
● **CT-6ETP**
Top adjustment

Unless otherwise specified, tolerance: ± 0.3 (Unit: mm)



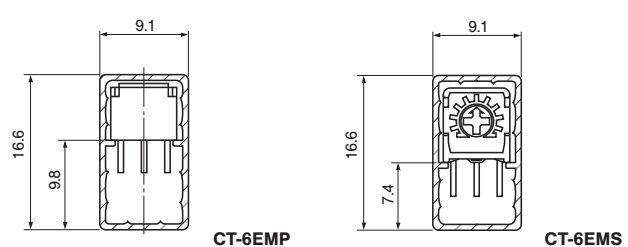
<Magazine packaging specifications>

- Magazine is packaged 75 pcs. per stick.
Orders will be accepted for units of 75 pcs. i.e., 150, 225 pcs., etc.
- Magazine is packed 3000 pcs. sticks per box.



Plastic magazine type

<Typical>
Plastic magazine length = 580 mm (Without rubber cap)



CT-6EMP

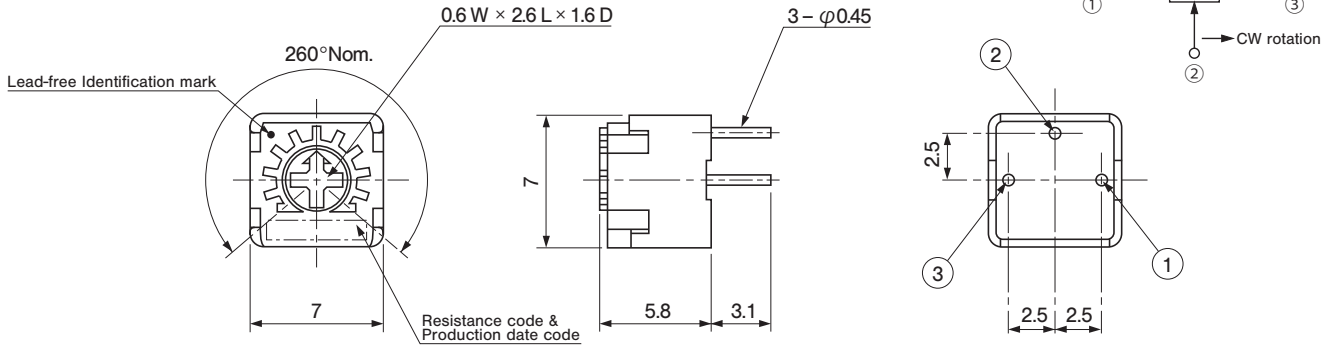
CT-6EMS

CT-6

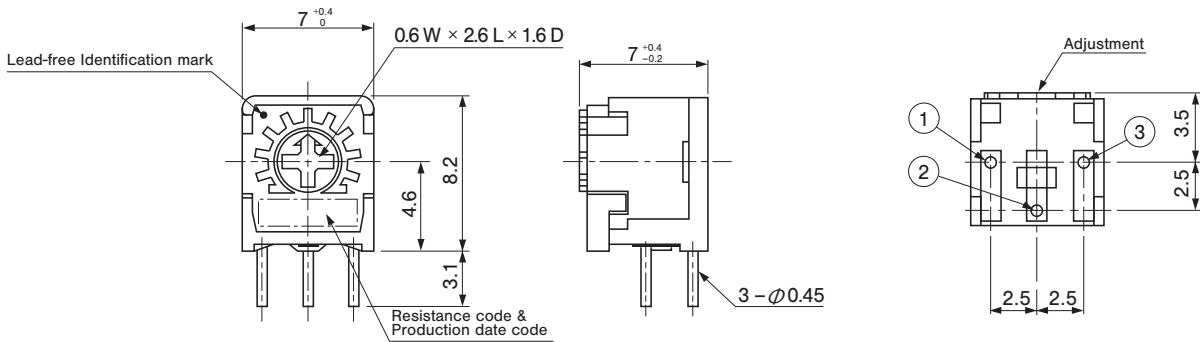
CERMET TRIMMERS

CT-6EMP Top adjustment

Unless otherwise specified, tolerance: ± 0.3 (Unit: mm)



CT-6EMS Side adjustment



<Bulk pack specifications>

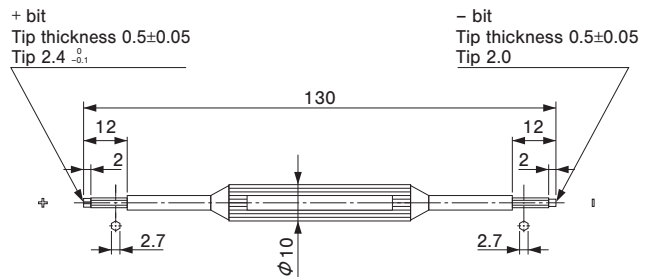
- Unit of bulk pack in a plastic bag is 50 pcs. per pack.
- Boxing of bulk in a plastic bag is performed with 200 pcs. (CT-6EF is 100 pcs.) per box.

ADJUSTMENT TOOL, MODEL TA-64

- Good for both minus and cross slot rotors / shafts.
- Recommended for use with the following copal trimmers.

Recommended models	
+ bit	- bit
CT-6	ST-4
FT-63	RJ-4
	RJ-6
	TM-7

Unless otherwise specified, tolerance: ± 0.3 (Unit: mm)





Material : Polyoxymethylene

※ Note : Please do not use the tool for purposes other than adjustment of electronic components.

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