



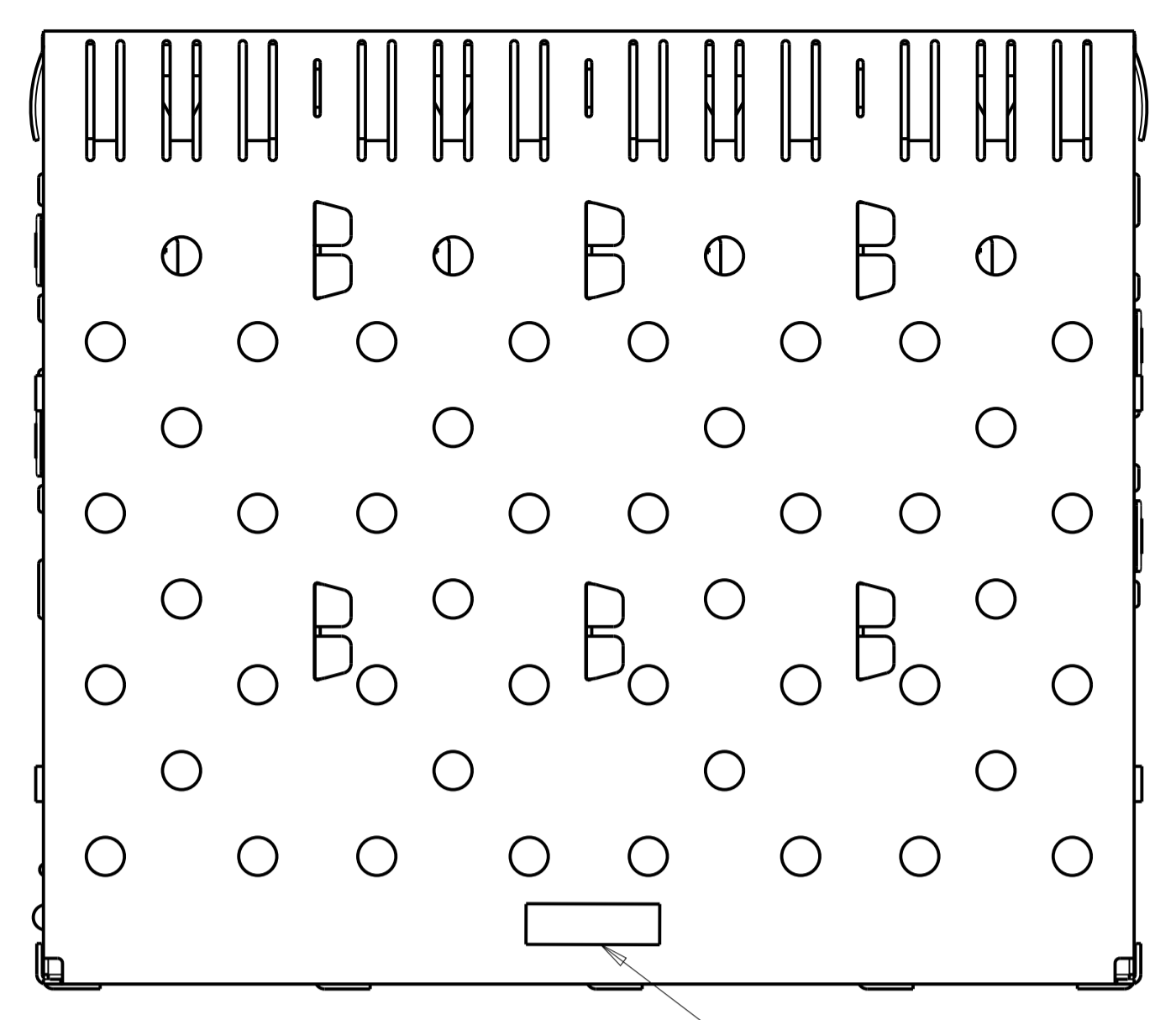
**THE DATASHEET OF**  
**1658744-1**



LOC	DIST	REV	DATE	BY	CHKD	APVD
GP	00					

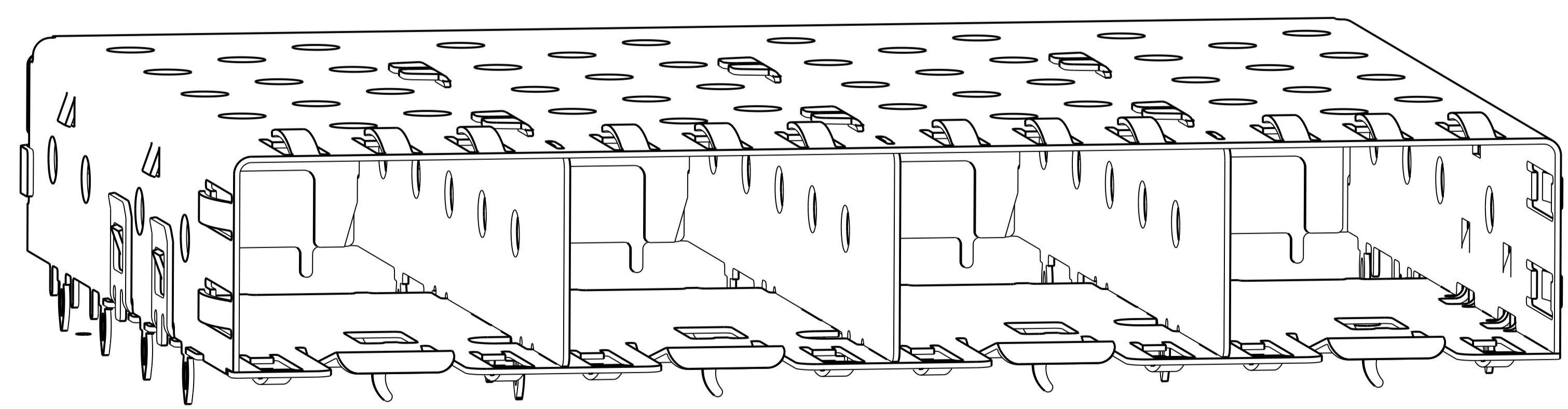
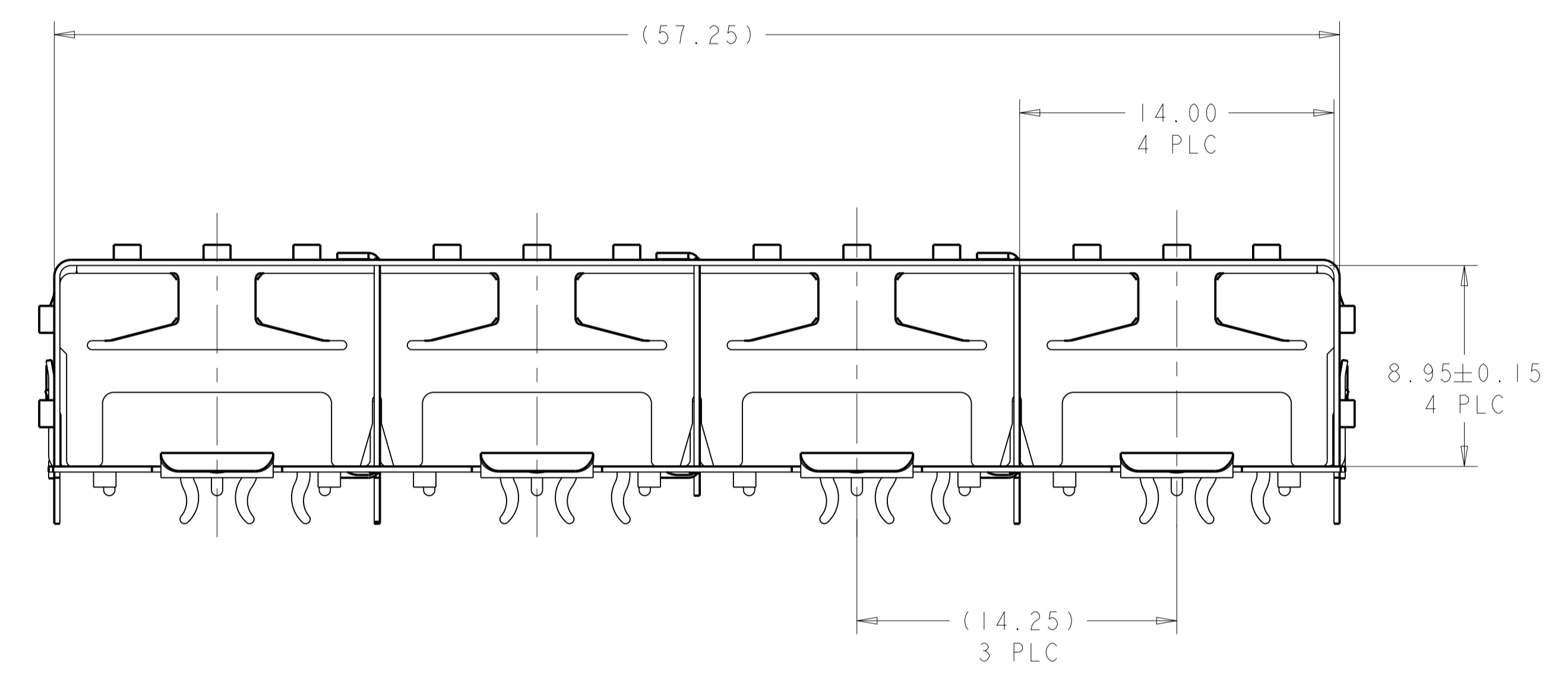
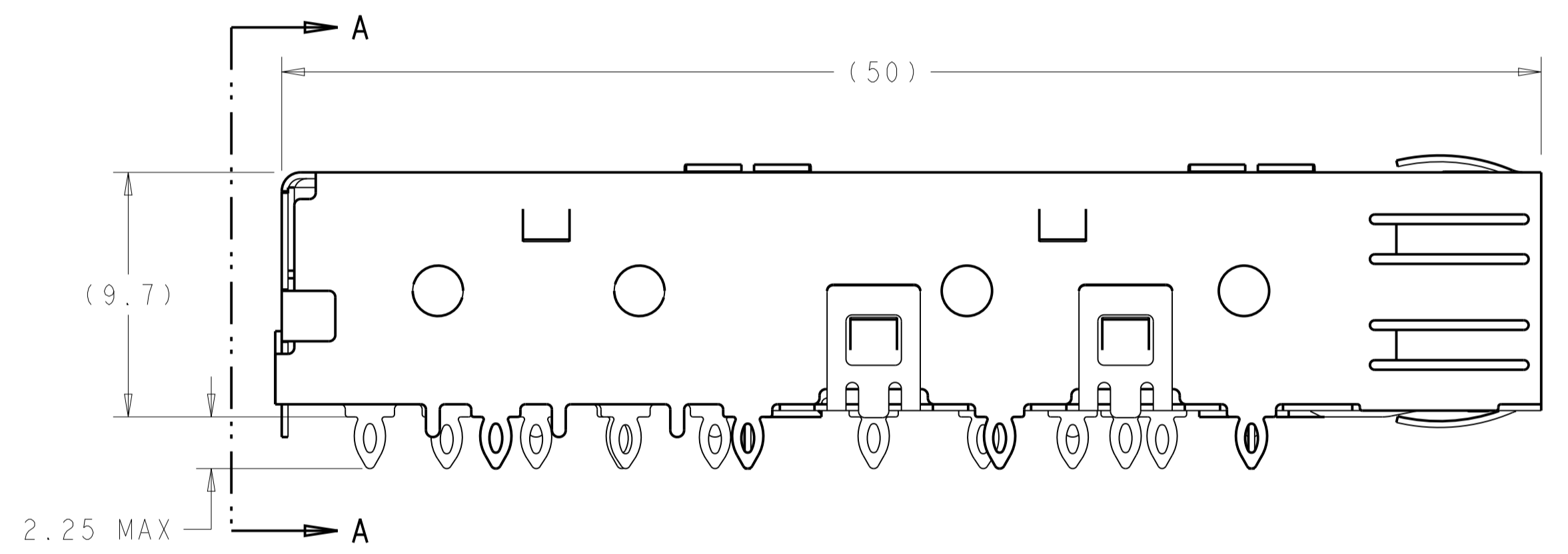
  

REVISIONS						
REV	LTN	DESCRIPTION	DATE	BY	CHKD	APVD
G1		REVISED PER ECO-11-003319	01APR2011	JY	CW	
H		REVISED PER ECO-12-011010	13JUN2012	JY	AC	
J		REVISED PER ECO-14-000886	20FEB2014	JW	SH	
J1		REVISED PER ECO-14-010419	11JUL2014	JW	SH	

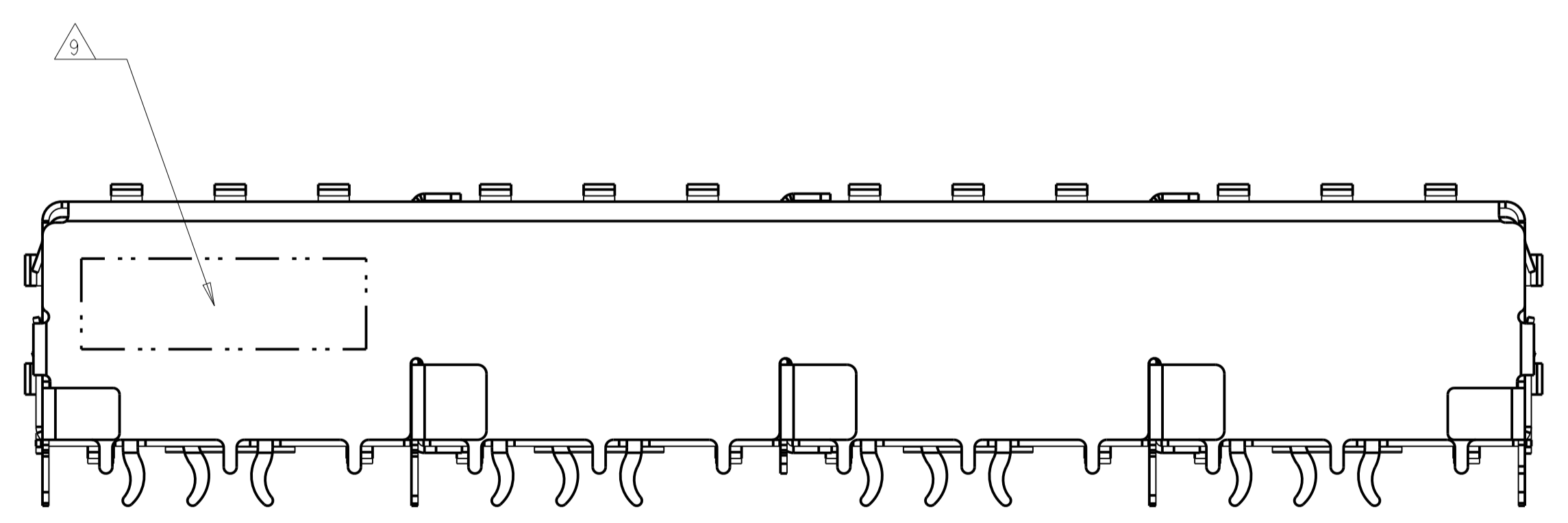


SCALE 3:1 △7

- △1 MATERIAL: 0.25 THICK COPPER ALLOY.
- △2 FINISH: TIN PLATING PER ASTM B 545, 1.25um MINIMUM THICKNESS ALL OVER NICKEL FLASH PER QQ-N-290. NONPLATED EDGES PERMISSIBLE.
- △3 PADS AND VIAS CHASSIS GROUND.
- △4 DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.
- △5 REFERENCE APPLICATION SPEC 114-13120, HOLE A, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESSES.
- △6 REFERENCE APPLICATION SPEC 114-13120, HOLE B, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESSES.
- △7 COMPANY LOGO IN APPROXIMATE AREA SHOWN
- △8 PATTERN REPEATS FOR EACH PORT. SPACING BETWEEN PORTS IS 14.25 mm.
- △9 DATE CODE AND PART NUMBER IN APPROXIMATE AREA SHOWN.
- △10 MATERIAL: 0.25 THICK NICKEL SILVER ALLOY(NO PLATING).



1658744-1&-3  
 1X4 CAGE ASSEMBLY  
 SCALE 6:1



SECTION A-A

NO	△10	1X4	1658744-3
△2	△1	1X4	1658744-1
FINISH	MATERIAL	POSITION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: M. SHIRK 04JUN03	TE Connectivity	
DIMENSIONS: mm		CHK: J. KOPPENHEFFER 06MAY04		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: M. WALMSLEY 06MAY04	NAME: CAGE ASSEMBLY, 1X4 PRESS FIT, SFP	
0 PLC ±	1 PLC ±0.1	PRODUCT SPEC: 108-1950	SIZE: CAGE CODE DRAWING NO: A100779	
2 PLC ±	3 PLC ±	APPLICATION SPEC: 114-13120	RESTRICTED TO: -	
4 PLC ±	ANGLES ±	WEIGHT: -	SCALE: 5:1 SHEET 1 OF 2 REV J1	
MATERIAL: △1	FINISH: △2	CUSTOMER DRAWING	C=1658744	



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 [TE Connectivity](#) Information

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