

BACKUP-BATTERY SUPERVISORS FOR RAM RETENTION

Check for Samples: [TPS3619-33-EP](#), [TPS3619-50-EP](#), [TPS3620-33-EP](#), [TPS3620-50-EP](#)

FEATURES

- Supply Current of 40 μ A (Max)
- Battery-Supply Current of 100 nA (Max)
- Precision Supply-Voltage Monitor 3.3 V, 5 V, and Other Options on Request
- Backup-Battery Voltage Can Exceed V_{DD}
- Power-On Reset Generator with Fixed 100-ms Reset Delay Time
- Voltage Monitor for Power-Fail or Low-Battery Monitoring
- Battery Freshness Seal (TPS3619)
- Pin-to-Pin Compatible With MAX819, MAX703, and MAX704
- 8-Pin Mini Small-Outline Package (MSOP) Package

SUPPORTS DEFENSE, AEROSPACE, AND MEDICAL APPLICATIONS

- Controlled Baseline
- One Assembly/Test Site
- One Fabrication Site
- Available in Military ($-55^{\circ}\text{C}/125^{\circ}\text{C}$) Temperature Range⁽¹⁾
- Extended Product Life Cycle
- Extended Product-Change Notification
- Product Traceability

(1) Additional temperature ranges available - contact factory

APPLICATIONS

- Fax Machines
- Set-Top Boxes
- Advanced Voice-Mail Systems
- Portable Battery-Powered Equipment
- Computer Equipment
- Advanced Modems
- Automotive Systems
- Portable Long-Time Monitoring Equipment
- Point-of-Sale Equipment

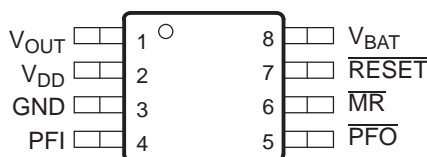
DESCRIPTION

The TPS3619 and TPS3620 families of supervisory circuits monitor and control processor activity by providing backup-battery switchover for data retention of CMOS RAM.

During power on, $\overline{\text{RESET}}$ is asserted when the supply voltage (V_{DD} or V_{BAT}) becomes higher than 1.1 V. Thereafter, the supply voltage supervisor monitors V_{DD} and keeps $\overline{\text{RESET}}$ output active as long as V_{DD} remains below the threshold voltage (V_{IT}). An internal timer delays the return of the output to the inactive state (high) to ensure proper system reset. The delay time starts after V_{DD} has risen above V_{IT} . When the supply voltage drops below V_{IT} , the output becomes active (low) again.

The product spectrum is designed for supply voltages of 3.3 V and 5 V. The TPS3619 and TPS3620 are available in an 8-pin MSOP package and are characterized for operation over a temperature range of -55°C to 125°C .

DGK PACKAGE
(TOP VIEW)




ACTUAL SIZE
3,05 mm x 4,98 mm



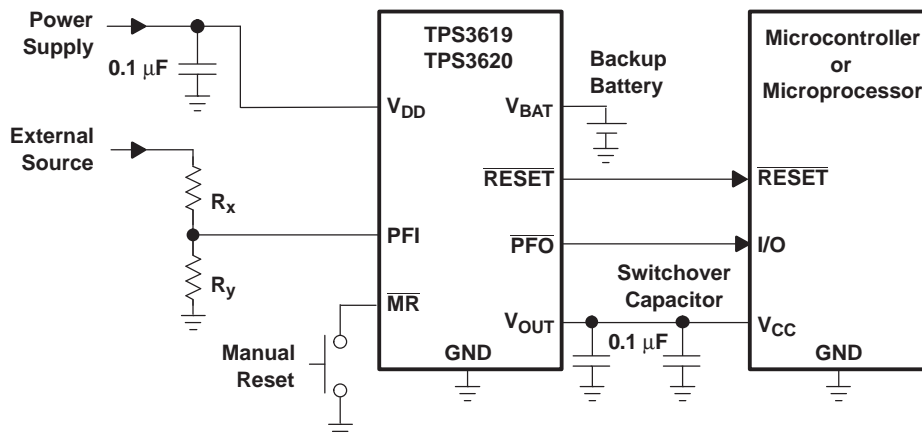
Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

TYPICAL OPERATING CIRCUIT



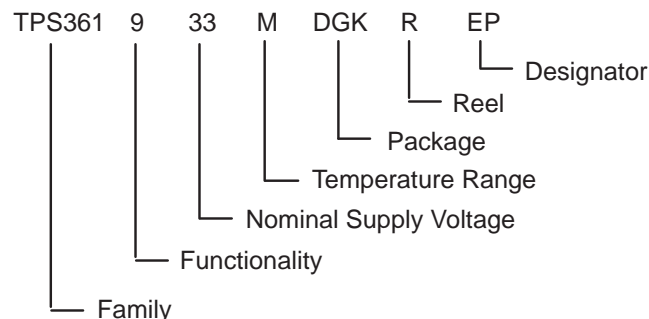
PACKAGE INFORMATION⁽¹⁾

T _A	PRODUCT	PACKAGE MARKING	ORDERABLE PART NUMBER	TRANSPORT MEDIA, QUANTITY
-55°C to 125°C	TPS3619-33	BZP	TPS3619-33MDGKEP ⁽²⁾	Tube, 80
			TPS3619-33MDGKREP	Tape and reel, 2500
	TPS3619-50	TBD	TPS3619-50MDGK ⁽²⁾	Tube, 80
			TPS3619-50MDGKREP ⁽²⁾	Tape and reel, 2500
	TPS3620-33	BTY	TPS3620-33MDGKTPEP	Tape and reel, 250
			TPS3620-33MDGKREP	Tape and reel, 2500
	TPS3620-50	TBD	TPS3620-50MDGKTPEP ⁽²⁾	Tape and reel, 250
			TPS3620-50MDGKREP ⁽²⁾	Tape and reel, 2500

(1) For the most current specifications and package information, see the Package Option Addendum located at the end of this data sheet or see the TI web site at www.ti.com.

(2) Product Preview. Parameters in electrical characteristics are subject to change.

Standard and Application-Specific Versions



DEVICE NAME	NOMINAL VOLTAGE ⁽¹⁾ , V _{NOM}
TPS3619-33 DGK	3.3 V
TPS3619-50 DGK	5 V
TPS3620-33 DGK	3.3 V
TPS3620-50 DGK	5 V

(1) For other threshold voltage versions, contact the local TI sales office for availability and lead time.

Absolute Maximum Ratings

over operating free-air temperature (unless otherwise noted)⁽¹⁾

		UNIT
Supply voltage	V_{DD} ⁽²⁾	7 V
	\overline{MR} and PFI pins ⁽²⁾	-0.3 V to ($V_{DD} + 0.3$ V)
Continuous output current, I_O	V_{OUT}	400 mA
	All other pins ⁽²⁾	±10 mA
Continuous total power dissipation		See Dissipation Ratings Table
Operating free-air temperature range, T_A		-55°C to 125°C
Storage temperature range, T_{stg}		-65°C to 150°C
Lead temperature soldering 1,6 mm (1/16 in) from case for 10 s		260°C

- (1) Stresses beyond those listed under *absolute maximum ratings* may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) All voltage values are with respect to GND. For reliable operation, the device must not be continuously operated at 7 V for more than $t = 1000$ h.

Dissipation Ratings

PACKAGE	$T_A < 25^\circ\text{C}$ POWER RATING	DERATING FACTOR ABOVE $T_A = 25^\circ\text{C}$	$T_A = 70^\circ\text{C}$ POWER RATING	$T_A = 85^\circ\text{C}$ POWER RATING	$T_A = 125^\circ\text{C}$ POWER RATING
DGK	470 mW	3.76 mW/°C	301 mW	241 mW	93.98 mW

Recommended Operating Conditions

at specified temperature range

		MIN	MAX	UNIT
V_{DD}	Supply voltage	1.65	5.5	V
V_{BAT}	Battery supply voltage	1.5	5.5	V
V_I	Input voltage	0	$V_{DD} + 0.3$	V
V_{IH}	High-level input voltage	$0.7 \times V_{DD}$		V
V_{IL}	Low-level input voltage		$0.3 \times V_{DD}$	V
I_O	Continuous output current at V_{OUT}		300	mA
	Input transition rise and fall rate at \overline{MR}		100	ns/V
$\Delta t/\Delta V$	Slew rate at V_{DD} or V_{BAT}		1	V/ μ s
T_A	Operating free-air temperature	-55	125	°C

Electrical Characteristics

over recommended operating conditions (unless otherwise noted)

PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT	
V _{OH}	High-level output voltage	$\overline{\text{RESET}}$	V _{DD} = 3.3 V, I _{OH} = -2 mA	V _{DD} - 0.4			V	
			V _{DD} = 5 V, I _{OH} = -3 mA	V _{DD} - 0.4				
		$\overline{\text{PFO}}$	V _{DD} = 1.8 V, I _{OH} = -20 μA	V _{DD} - 0.3				
			V _{DD} = 3.3 V, I _{OH} = -80 μA	V _{DD} - 0.4				
V _{OL}	Low-level output voltage	$\overline{\text{RESET}}, \overline{\text{PFO}}$	V _{DD} = 1.8 V, I _{OL} = -400 μA	0.2			V	
			V _{DD} = 3.3 V, I _{OL} = 2 mA	0.4				
			V _{DD} = 5 V, I _{OL} = 3 mA	0.4				
V _{res}	Power-up reset voltage ⁽¹⁾		I _{OL} = 20 μA, V _{BAT} > 1.1 V or V _{DD} > 1.1 V	0.4			V	
V _{OUT}	Normal mode		I _{OUT} = 8.5 mA, V _{BAT} = 0 V, V _{DD} = 1.8 V	V _{DD} - 50			mV	
			I _{OUT} = 125 mA, V _{BAT} = 0 V, V _{DD} = 3.3 V	V _{DD} - 150				
			I _{OUT} = 190 mA, V _{BAT} = 0 V, V _{DD} = 5 V	V _{DD} - 200				
	Battery-backup mode	I _{OUT} = 0.5 mA, V _{BAT} = 1.5 V, V _{DD} = 0 V	V _{BAT} - 50					
I _{OUT} = 7.5 mA, V _{BAT} = 3.3 V		V _{BAT} - 150						
r _{DS(on)}	V _{DD} to V _{OUT} on resistance		V _{DD} = 5 V	0.6 1			Ω	
	V _{BAT} to V _{OUT} on resistance		V _{DD} = 3.3 V	8 20				
V _{IT-}	Negative-going input threshold voltage ⁽²⁾	TPS36XX-33	T _A = -55°C to 125°C	2.88	2.93	3.05	V	
		TPS36XX-50		4.46	4.55	4.64		
V _{PFI}			T _A = -55°C to 125°C	1.13	1.15	1.185	V	
V _{hys}	Hysteresis	V _{IT}	1.65 V < V _{IT} < 2.5 V	20			mV	
			2.5 V < V _{IT} < 3.5 V	40				
			3.5 V < V _{IT} < 5.5 V	60				
		PFI	12					
		VBSW ⁽³⁾	V _{DD} = 1.8 V	55				
I _{IH}	High-level input current	$\overline{\text{MR}}$	$\overline{\text{MR}} = 0.7 \times V_{\text{DD}}$, V _{DD} = 5 V	-30 -76			μA	
I _{IL}	Low-level input current	$\overline{\text{MR}}$	$\overline{\text{MR}} = 0$ V, V _{DD} = 5 V	-110 -255			μA	
I _I	Input current	PFI		-25 25			nA	
I _{OS}	Short-circuit current	$\overline{\text{PFO}}$	$\overline{\text{PFO}} = 0$ V	V _{DD} = 1.8 V	-0.3			mA
				V _{DD} = 3.3 V	-1.1			
				V _{DD} = 5 V	-2.4			
I _{DD}	V _{DD} supply current		V _{OUT} = V _{DD}	40			μA	
			V _{OUT} = V _{BAT}	40				
I _(BAT)	V _{BAT} supply current		V _{OUT} = V _{DD}	-0.1 0.1			μA	
			V _{OUT} = V _{BAT}	0.5				
C _I	Input capacitance		V _I = 0 V to 5 V	5			pF	

(1) The lowest supply voltage at which $\overline{\text{RESET}}$ becomes active. t_{r,VDD} ≥ 15 μs/V.

(2) To ensure the best stability of the threshold voltage, a bypass capacitor (ceramic, 0.1 μF) should be placed near the supply terminals.

(3) For V_{DD} < 1.6 V, V_{OUT} switches to V_{BAT}, regardless of V_{BAT}.

Timing Requirements

 at $R_L = 1\text{ M}\Omega$, $C_L = 50\text{ pF}$, $T_A = 25^\circ\text{C}$

PARAMETER		TEST CONDITIONS	MIN	MAX	UNIT
t_w	Pulse width	at V_{DD}	$V_{IH} = V_{IT} + 0.2\text{ V}$, $V_{IL} = V_{IT} - 0.2\text{ V}$		μs
		at $\overline{\text{MR}}$	$V_{DD} = V_{IT} + 0.2\text{ V}$, $V_{IL} = 0.3 \times V_{DD}$, $V_{IH} = 0.7 \times V_{DD}$		ns

Switching Characteristics

 at $R_L = 1\text{ M}\Omega$, $C_L = 50\text{ pF}$, $T_A = -55^\circ\text{C}$ to 125°C

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
t_d	Delay time	$V_{DD} \geq V_{IT} + 0.2\text{ V}$, $\overline{\text{MR}} \geq 0.7 \times V_{DD}$, See timing diagram	60	100	140	ms
t_{PHL}	Propagation (delay) time, high-to-low-level output	V_{DD} to $\overline{\text{RESET}}$	$V_{IL} = V_{IT} - 0.4\text{ V}$, $V_{IH} = V_{IT} + 0.4\text{ V}$	2	5	μs
		PFI to $\overline{\text{PFO}}$ delay	$V_{IL} = V_{PFI} - 0.35\text{ V}$, $V_{IH} = V_{PFI} + 0.35\text{ V}$	3	5	
		$\overline{\text{MR}}$ to $\overline{\text{RESET}}$	$V_{DD} \geq V_{IT} + 0.2\text{ V}$, $V_{IL} = 0.3 \times V_{DD}$, $V_{IH} = 0.7 \times V_{DD}$	0.1	1	

Timing Diagram

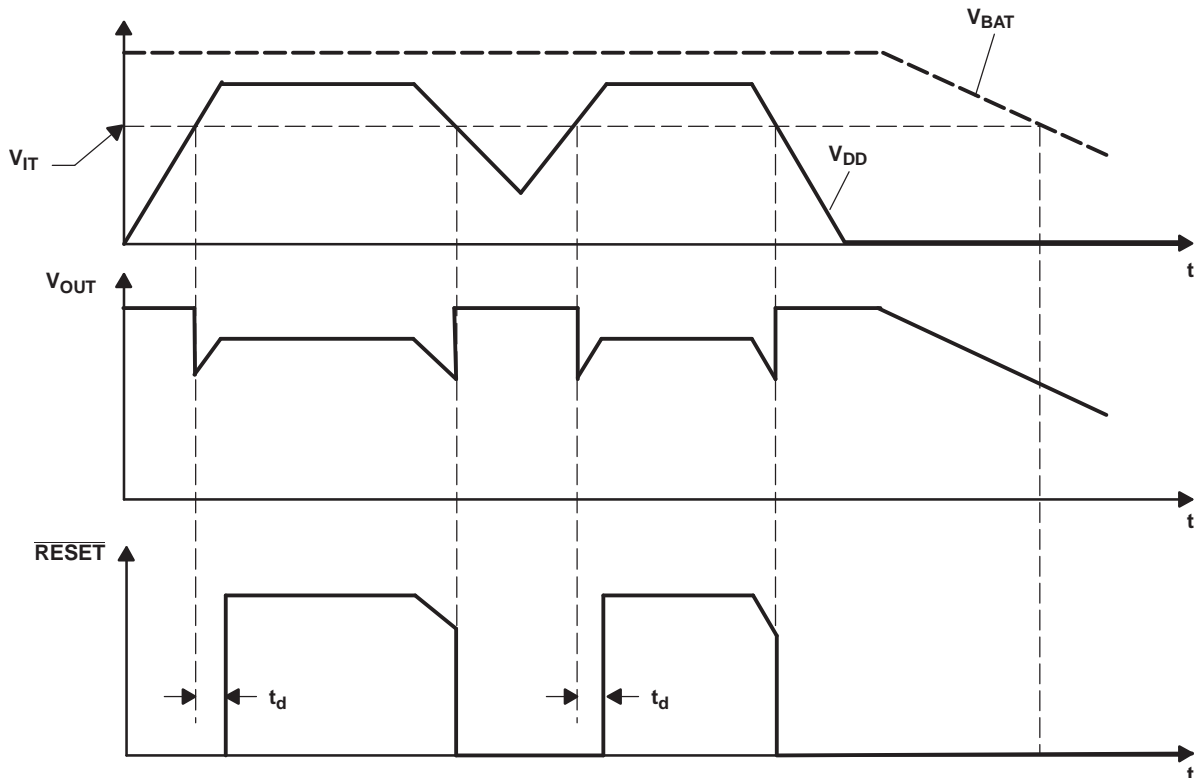


Table 1. FUNCTION TABLE

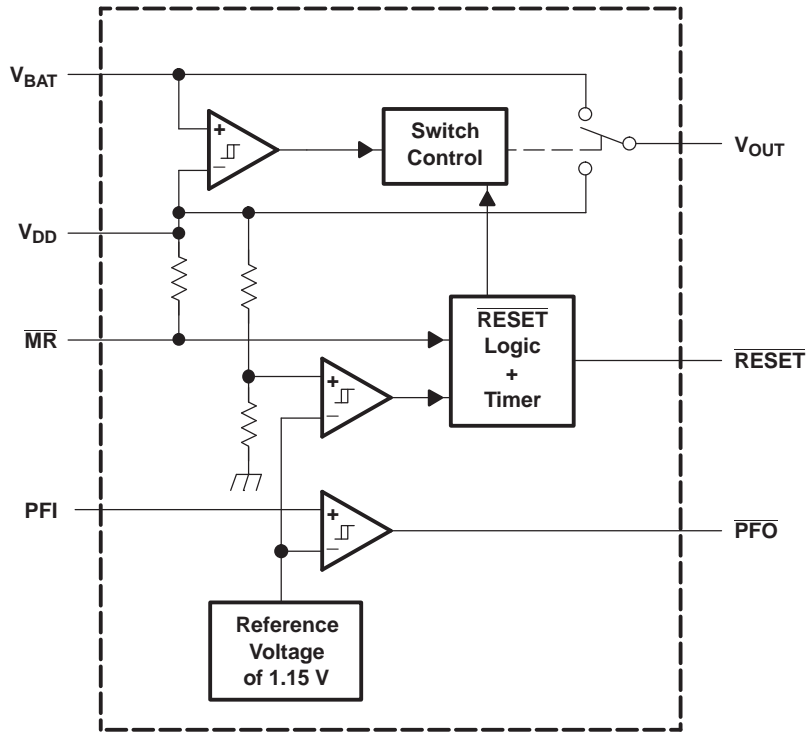
$V_{DD} > V_{IT}$	$V_{DD} > V_{BAT}$	\overline{MR}	V_{OUT}	\overline{RESET}
0	0	L	V_{BAT}	L
0	0	H	V_{BAT}	L
0	1	L	V_{DD}	L
0	1	H	V_{DD}	L
1	0	L	V_{DD}	L
1	0	H	V_{DD}	H
1	1	L	V_{DD}	L
1	1	H	V_{DD}	H

$PFI > V_{PFI}$	\overline{PFO}
0	L
1	H
CONDITION: $V_{DD} > V_{DD(MIN)}$	

TERMINAL FUNCTIONS

TERMINAL		I/O	DESCRIPTION
NAME	NO.		
GND	3	I	Ground
\overline{MR}	6	I	Manual reset
PFI	4	I	Power-fail comparator input
\overline{PFO}	5	O	Power-fail comparator output
\overline{RESET}	7	O	Active-low reset
V_{BAT}	8	I	Backup battery
V_{DD}	2	I	Supply input voltage
V_{OUT}	1	O	Supply output voltage

FUNCTIONAL BLOCK DIAGRAM



TYPICAL CHARACTERISTICS

STATIC DRAIN-SOURCE ON-STATE RESISTANCE
 (V_{DD} to V_{OUT})
 vs
OUTPUT CURRENT

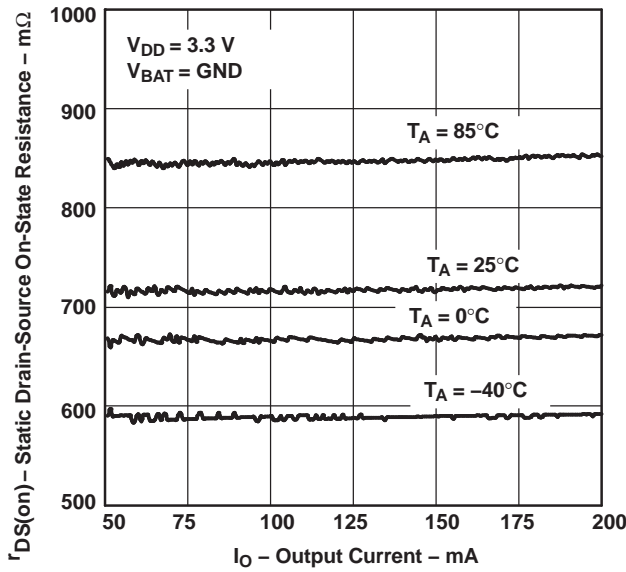


Figure 1.

STATIC DRAIN-SOURCE ON-STATE RESISTANCE
 (V_{BAT} to V_{OUT})
 vs
OUTPUT CURRENT

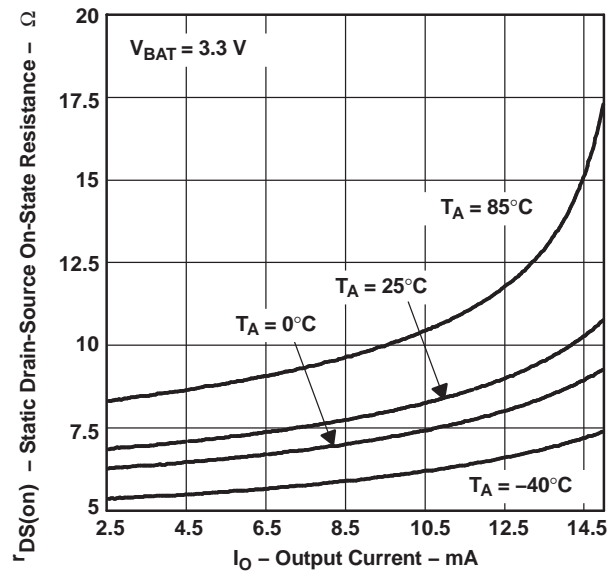


Figure 2.

SUPPLY CURRENT
 vs
SUPPLY VOLTAGE

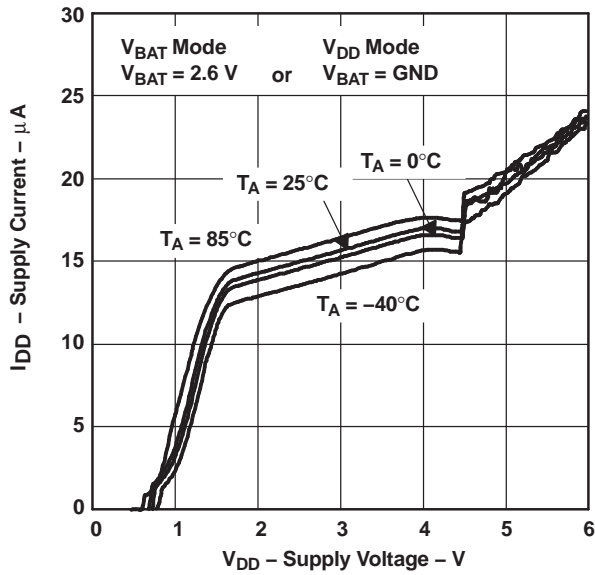


Figure 3.

NORMALIZED THRESHOLD AT RESET
 vs
FREE-AIR TEMPERATURE

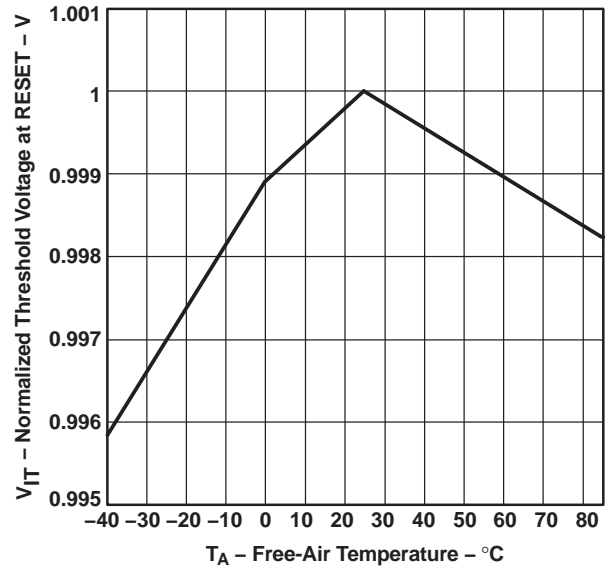


Figure 4.

TYPICAL CHARACTERISTICS (continued)

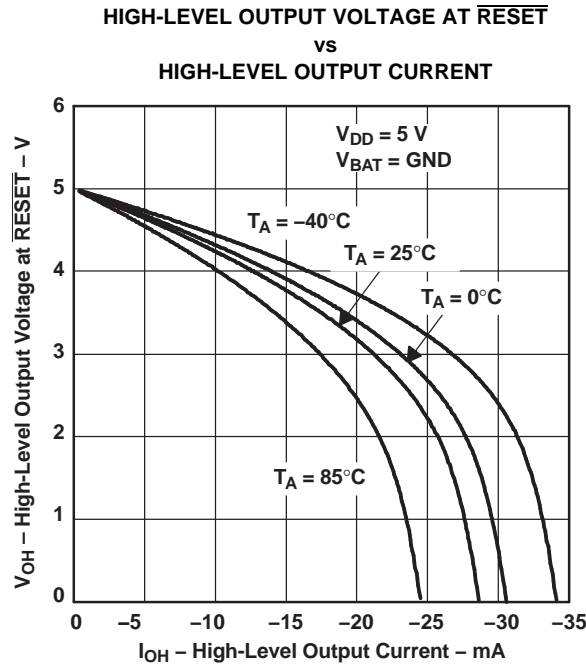


Figure 5.

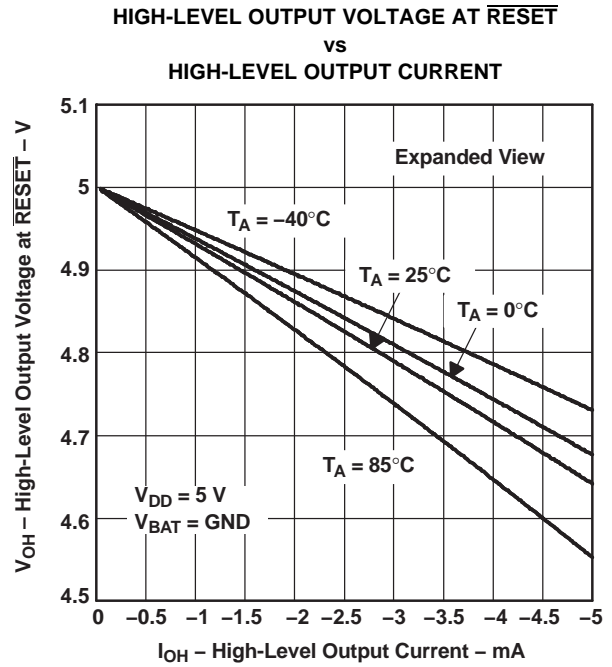


Figure 6.

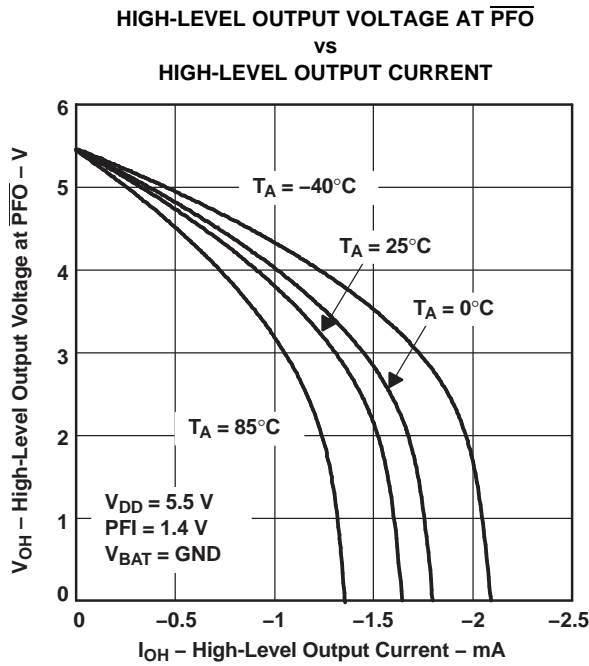


Figure 7.

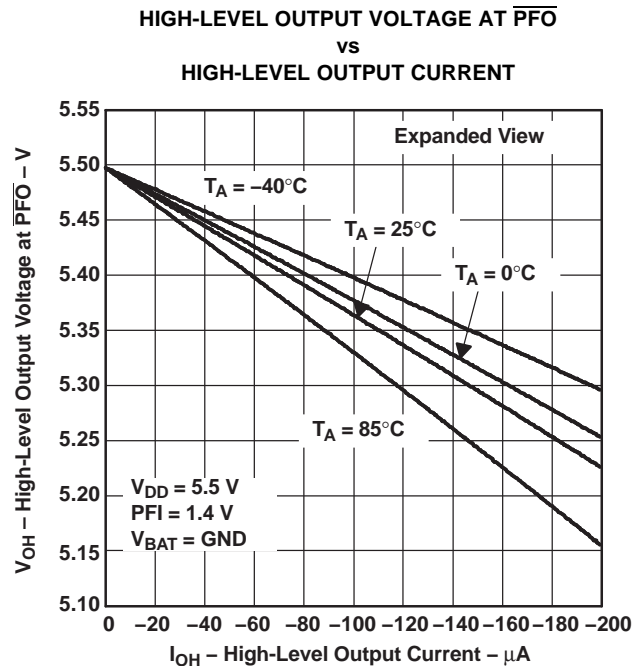


Figure 8.

TYPICAL CHARACTERISTICS (continued)

LOW-LEVEL OUTPUT VOLTAGE AT $\overline{\text{RESET}}$
 vs
LOW-LEVEL OUTPUT CURRENT

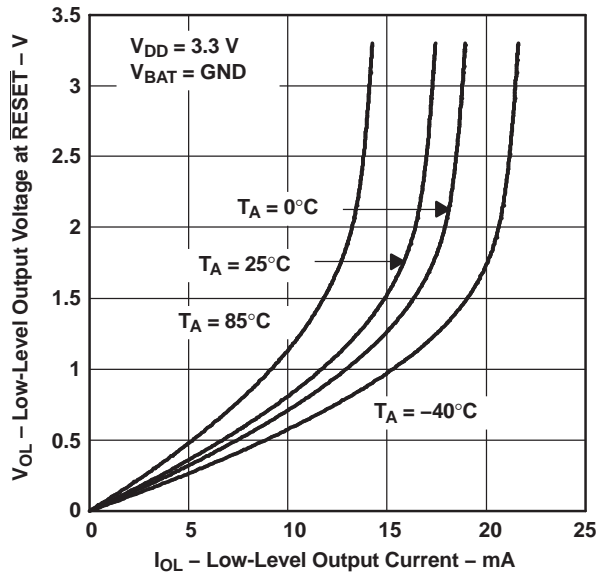


Figure 9.

LOW-LEVEL OUTPUT VOLTAGE AT $\overline{\text{RESET}}$
 vs
LOW-LEVEL OUTPUT CURRENT

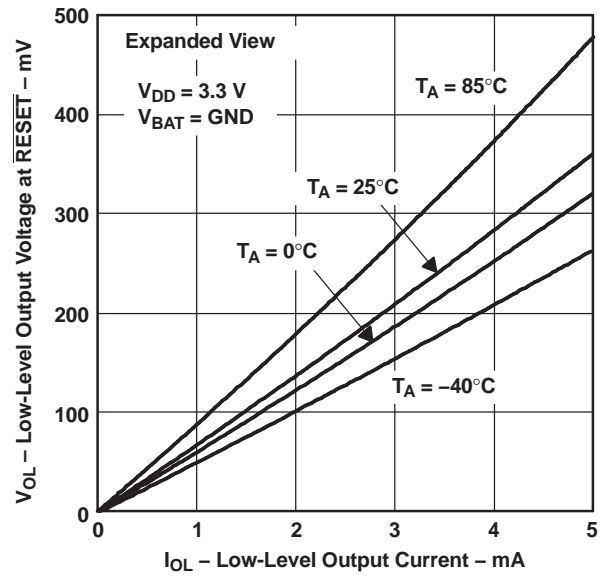


Figure 10.

MINIMUM PULSE DURATION AT V_{DD}
 vs
THRESHOLD OVERDRIVE AT V_{DD}

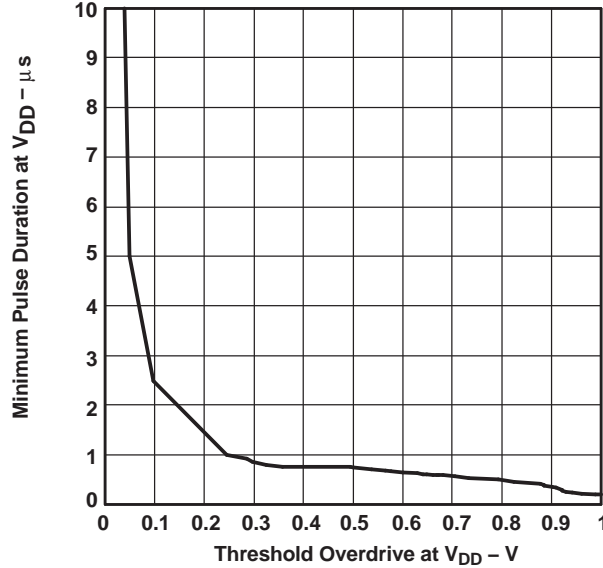


Figure 11.

MINIMUM PULSE DURATION AT PFI
 vs
THRESHOLD OVERDRIVE AT PFI

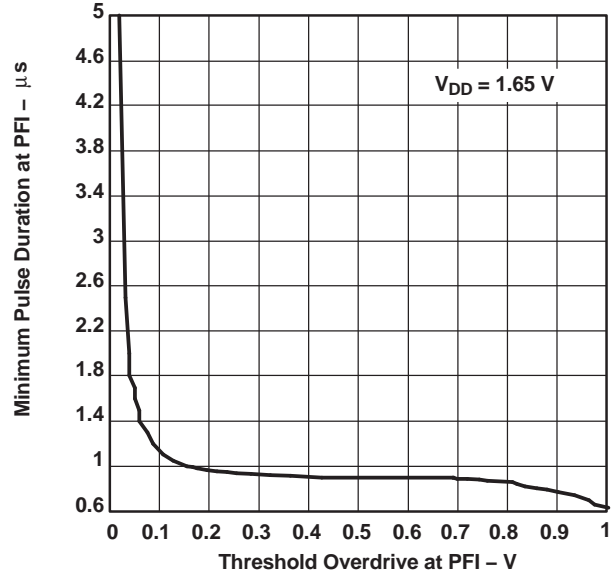


Figure 12.

DETAILED DESCRIPTION

Battery Freshness Seal (TPS3619)

The battery freshness seal of the TPS3619 family disconnects the backup battery from internal circuitry until it is needed. This function prevents the backup battery from being discharged until the final product is put to use. The following steps explain how to enable the freshness seal mode.

1. Connect V_{BAT} ($V_{BAT} > V_{BAT\ min}$)
2. Ground \overline{PFO}
3. Connect PFI to V_{DD} ($PFI = V_{DD}$)
4. Connect V_{DD} to power supply ($V_{DD} > V_{IT}$) and retain for $5\ ms < t < 35\ ms$

The battery freshness seal mode is removed automatically by the positive-going edge of \overline{RESET} when V_{DD} is applied.

Power-Fail Input/Output Comparator (PFI and \overline{PFO})

An additional comparator is provided to monitor voltages other than the nominal supply voltage. The PFI is compared with an internal voltage reference of 1.15 V. If the input voltage falls below the power-fail threshold ($V_{IT(PFI)}$) of 1.15 V (typ), the \overline{PFO} goes low. If $V_{IT(PFI)}$ goes above $V_{(PFI)}$ plus about 12-mV hysteresis, the output returns to high. By connecting two external resistors, it is possible to supervise any voltages above $V_{(PFI)}$. The sum of both resistors should be about 1 M Ω , to minimize power consumption and also to ensure that the current in the PFI pin can be ignored, compared with the current through the resistor network. The tolerance of the external resistors should be not more than 1%, to ensure minimal variation of sensed voltage. If the power-fail comparator is unused, PFI should be connected to ground and \overline{PFO} left unconnected.

Backup-Battery Switchover

In case of a brownout or power failure, it may be necessary to preserve the contents of RAM. If a backup battery is installed at V_{BAT} , the device automatically switches the connected RAM to backup power when V_{DD} fails. In order to allow the backup battery (e.g., a 3.6-V lithium cell) to have a higher voltage than V_{DD} , these supervisors do not connect V_{BAT} to V_{OUT} when V_{BAT} is greater than V_{DD} . V_{BAT} only connects to V_{OUT} (through a 15- Ω switch) when V_{DD} falls below the V_{IT} and V_{BAT} is greater than V_{DD} . When V_{DD} recovers, switchover is deferred, either until V_{DD} crosses V_{BAT} or until V_{DD} rises above V_{IT} . V_{OUT} connects to V_{DD} through a 1- Ω (max) PMOS switch when V_{DD} crosses the reset threshold.

Table 2. FUNCTION TABLE

$V_{DD} > V_{BAT}$	$V_{DD} > V_{IT}$	V_{OUT}
1	1	V_{DD}
1	0	V_{DD}
0	1	V_{DD}
0	0	V_{BAT}

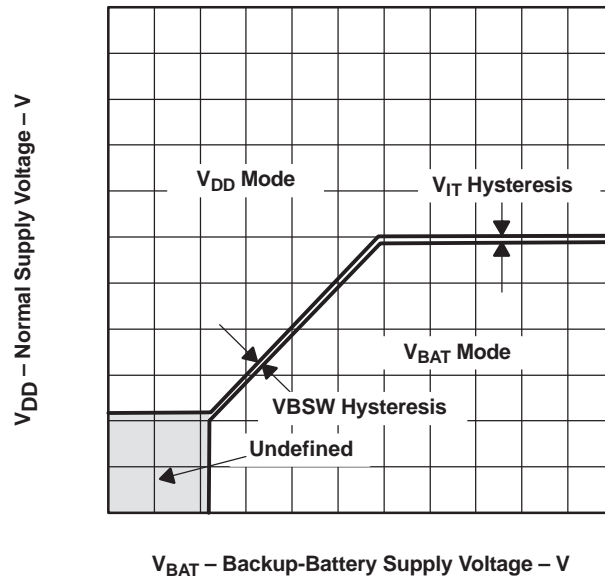


Figure 13. Normal Supply Voltage vs Backup-Battery Supply Voltage

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
TPS3619-33MDGKREP	ACTIVE	VSSOP	DGK	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-55 to 125	BZP	Samples
TPS3620-33MDGKREP	ACTIVE	VSSOP	DGK	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-55 to 125	BTY	Samples
TPS3620-33MDGKTEP	ACTIVE	VSSOP	DGK	8	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-55 to 125	BTY	Samples
V62/06670-01XE	ACTIVE	VSSOP	DGK	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-55 to 125	BZP	Samples
V62/06670-03XE	ACTIVE	VSSOP	DGK	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-55 to 125	BTY	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check <http://www.ti.com/productcontent> for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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OTHER QUALIFIED VERSIONS OF TPS3619-33-EP, TPS3620-33-EP :

- Catalog: [TPS3619-33](#), [TPS3620-33](#)

NOTE: Qualified Version Definitions:

- Catalog - TI's standard catalog product

TAPE AND REEL INFORMATION



QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS3619-33MDGKREP	VSSOP	DGK	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
TPS3620-33MDGKREP	VSSOP	DGK	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
TPS3620-33MDGKTEP	VSSOP	DGK	8	250	177.8	12.4	5.3	3.4	1.4	8.0	12.0	Q1

TAPE AND REEL BOX DIMENSIONS

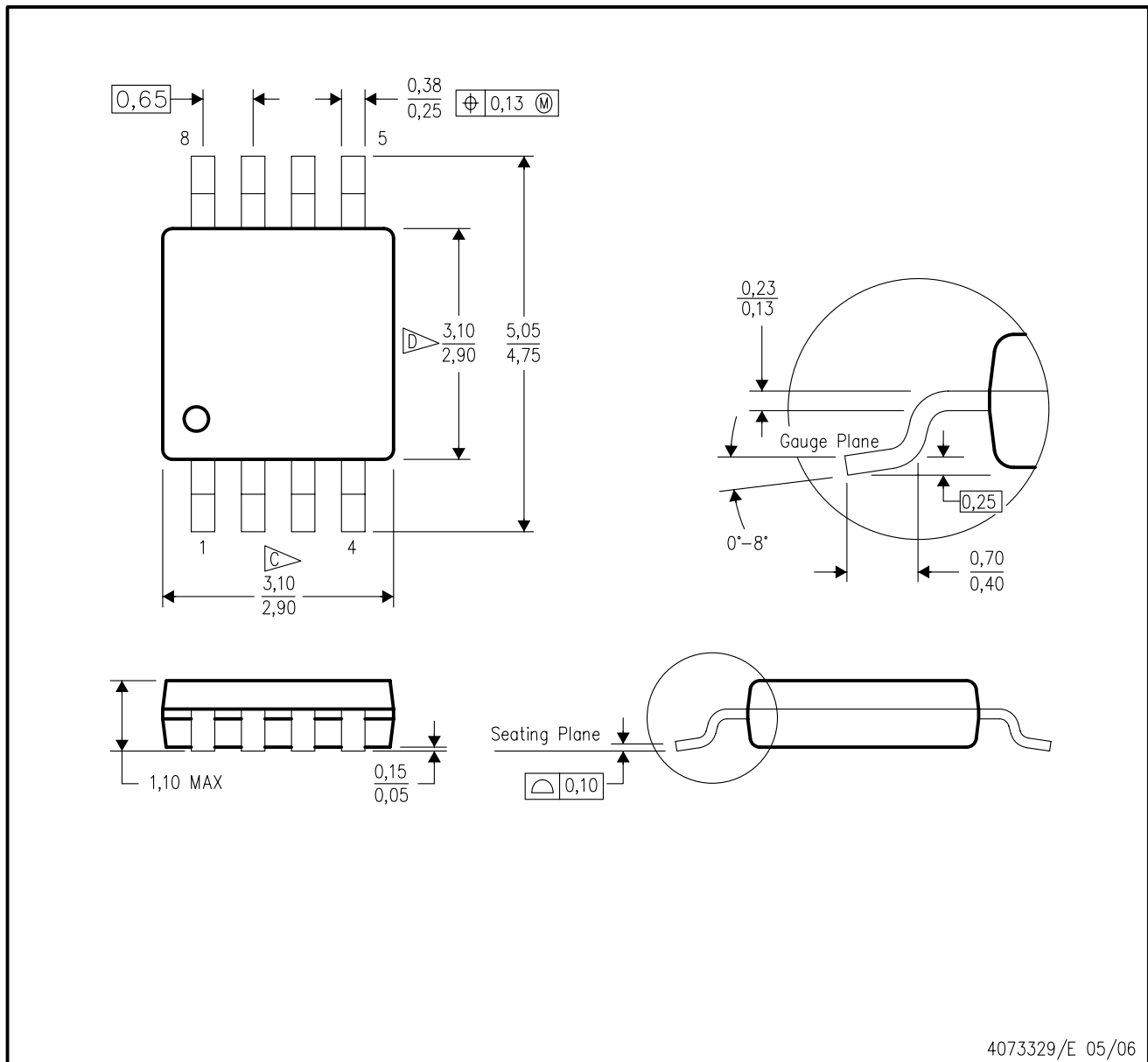


*All dimensions are nominal

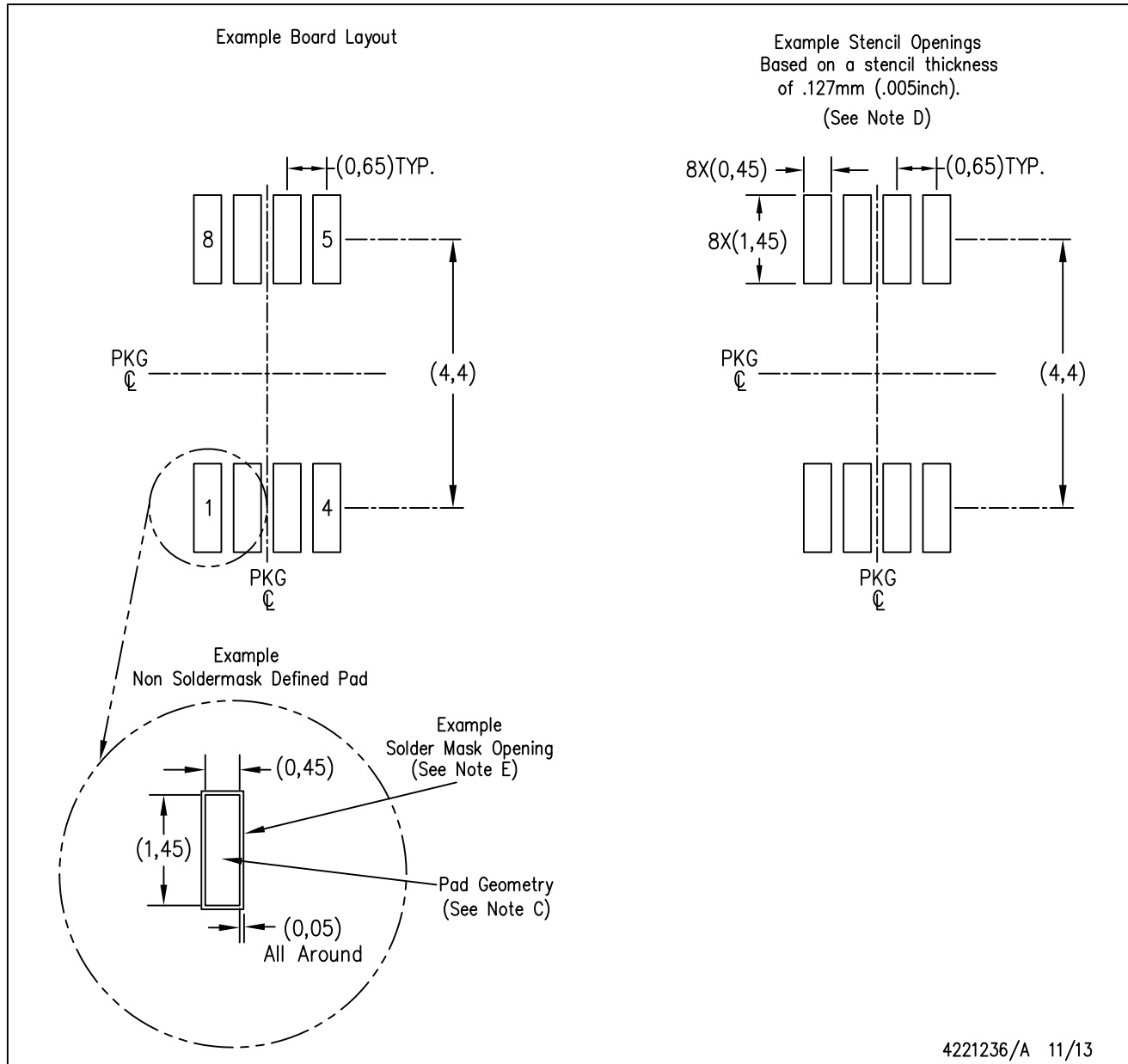
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS3619-33MDGKREP	VSSOP	DGK	8	2500	358.0	335.0	35.0
TPS3620-33MDGKREP	VSSOP	DGK	8	2500	358.0	335.0	35.0
TPS3620-33MDGKTPEP	VSSOP	DGK	8	250	202.0	201.0	28.0

DGK (S-PDSO-G8)

PLASTIC SMALL-OUTLINE PACKAGE



- NOTES:
- A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 per end.
 - D. Body width does not include interlead flash. Interlead flash shall not exceed 0.50 per side.
 - E. Falls within JEDEC MO-187 variation AA, except interlead flash.



- NOTES:
- A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Publication IPC-7351 is recommended for alternate designs.
 - D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
 - E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

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