



**THE DATASHEET OF
VLM13580T-R82M-D1**





Inductors for Power Circuits

Wound Ferrite

VLMseries (For automobiles)

VLM10555-2H

VLM10555-3H

VLM13580-D1

REMINDERS FOR USING THESE PRODUCTS

Before using these products, be sure to request the delivery specifications.

SAFETY REMINDERS

Please pay sufficient attention to the warnings for safe designing when using these products.

REMINDERS

- The storage period is less than 6 months. Be sure to follow the storage conditions (Temperature: 5 to 30°C, Humidity: 10 to 75% RH or less).
If the storage period elapses, the soldering of the terminal electrodes may deteriorate.
- Do not use or store in locations where there are conditions such as gas corrosion (salt, acid, alkali, etc.).
- Before soldering, be sure to preheat components.
The preheating temperature should be set so that the temperature difference between the solder temperature and chip temperature does not exceed 150°C.
- Soldering corrections after mounting should be within the range of the conditions determined in the specifications.
If overheated, a short circuit, performance deterioration, or lifespan shortening may occur.
- When embedding a printed circuit board where a chip is mounted to a set, be sure that residual stress is not given to the chip due to the overall distortion of the printed circuit board and partial distortion such as at screw tightening portions.
- Self heating (temperature increase) occurs when the power is turned ON, so the tolerance should be sufficient for the set thermal design.
- Carefully lay out the coil for the circuit board design of the non-magnetic shield type.
A malfunction may occur due to magnetic interference.
- Use a wrist band to discharge static electricity in your body through the grounding wire.
- Do not expose the products to magnets or magnetic fields.
- Do not use for a purpose outside of the contents regulated in the delivery specifications.
- The products listed on this catalog are intended for use in general electronic equipment (AV equipment, telecommunications equipment, home appliances, amusement equipment, computer equipment, personal equipment, office equipment, measurement equipment, industrial robots) under a normal operation and use condition.
The products are not designed or warranted to meet the requirements of the applications listed below, whose performance and/or quality require a more stringent level of safety or reliability, or whose failure, malfunction or trouble could cause serious damage to society, person or property.
If you intend to use the products in the applications listed below or if you have special requirements exceeding the range or conditions set forth in the each catalog, please contact us.

- (1) Aerospace/Aviation equipment
- (2) Transportation equipment (electric trains, ships, etc.)
- (3) Medical equipment
- (4) Power-generation control equipment
- (5) Atomic energy-related equipment
- (6) Seabed equipment
- (7) Transportation control equipment

- (8) Public information-processing equipment
- (9) Military equipment
- (10) Electric heating apparatus, burning equipment
- (11) Disaster prevention/crime prevention equipment
- (12) Safety equipment
- (13) Other applications that are not considered general-purpose applications

When designing your equipment even for general-purpose applications, you are kindly requested to take into consideration securing protection circuit/device or providing backup circuits in your equipment.

Inductors for Power Circuits

Product compatible with RoHS directive

Compatible with lead-free solders

AEC-Q200

Wound Ferrite

Overview of the VLM Series

FEATURES

- Low Rdc design using a rectangular wire.
- Design with low core loss, large current capability design Mn-Zn core, and compatible with low loss and high current.
- Compatible with vehicle-related equipment.

APPLICATION

- Equipment used for automobiles (ECM, HID, EPS, etc.)
- Vehicle accessory equipment (Vehicle AV equipment, car navigation, automobile air conditioners, etc.)

PART NUMBER CONSTRUCTION

VLM	10555	T	-	1R8	M	8R8	-	2H		
Series name	LxWxH Dimensions (mm)		Packaging style	Inductance (μH)		Inductance tolerance		Rated current (A)		Internal code
	10555	10.5x10.6x5.4	T Taping	1R8	1.8	M	±20%	8R8	8.8	
	13580	13.5x12.2x7.8		100	10			100	10	

OPERATING TEMPERATURE RANGE, PACKAGE QUANTITY, PRODUCT WEIGHT

Type	Temperature range		Package quantity (pieces/reel)	Individual weight (g)
	Operating temperature*	Storage temperature**		
	(°C)	(°C)		
VLM10555-2H	-40 to +125	-40 to +125	500	1.7
VLM10555-3H	-40 to +125	-40 to +125	500	1.7
VLM13580-D1	-40 to +150	-40 to +150	400	3.9

* Operating temperature range includes self-temperature rise.

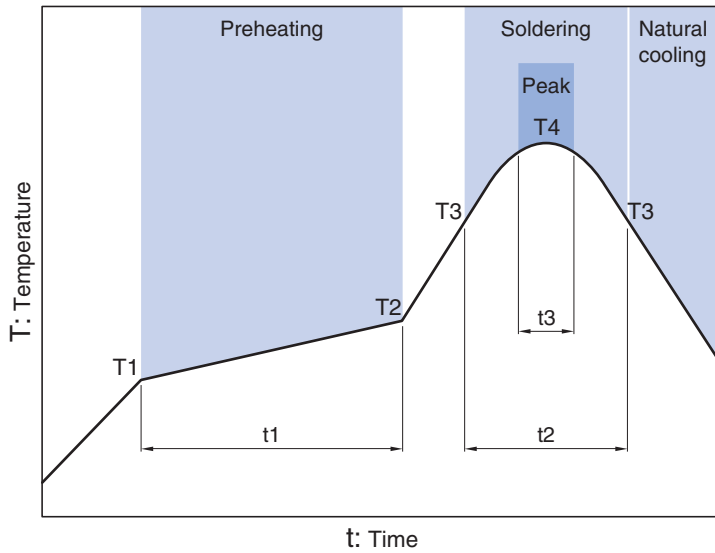
** The Storage temperature range is for after the circuit board is mounted.

○ RoHS Directive Compliant Product: See the following for more details related to RoHS Directive compliant products. <http://www.tdk.co.jp/rohs/>

• All specifications are subject to change without notice.

Overview of the VLM Series

RECOMMENDED REFLOW PROFILE



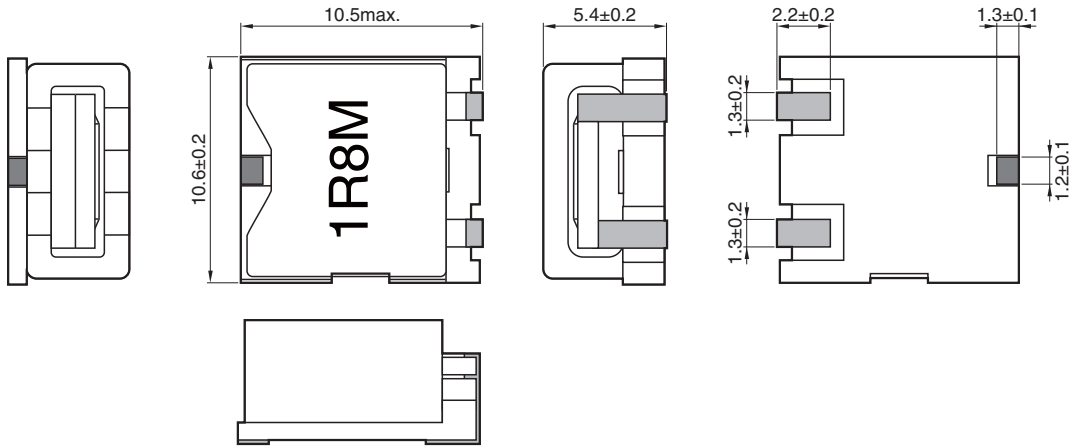
Preheating			Soldering		Peak	
Temp.	Temp.	Time	Temp.	Time	Temp.	Time
T1	T2	t1	T3	t2	T4	t3
150°C	180°C	60 to 120s	230°C	30s	250°C	5s

VLM series

VLM10555-2H Type

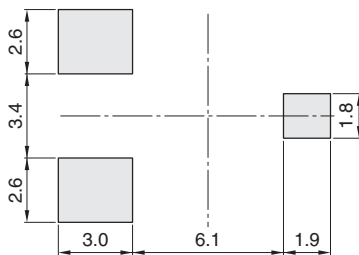


■ SHAPE & DIMENSIONS



Dimensions in mm

■ RECOMMENDED LAND PATTERN



Dimensions in mm

VLM series VLM10555-2H Type

■ ELECTRICAL CHARACTERISTICS

□ CHARACTERISTICS SPECIFICATION TABLE

L (μ H)	Tolerance	Measuring frequency (kHz)	DC resistance		Rated current(A)*		Part No.
			(m Ω)	(%)	max. Idc1	typ. Idc2	
1.8	\pm 20%	100	5.6	\pm 15	18	8.8	VLM10555T-1R8M8R8-2H
2.5	\pm 20%	100	6.7	\pm 15	15	8	VLM10555T-2R5M8R0-2H
3.3	\pm 20%	100	8.3	\pm 15	12	7.2	VLM10555T-3R3M7R2-2H
4.3	\pm 20%	100	8.3	\pm 15	9	7.2	VLM10555T-4R3M7R2-2H

* Rated current: smaller value of either Idc1 or Idc2.

Idc1: When based on the inductance change rate (25% below the initial value)

Idc2: When based on the temperature increase (Temperature increase of 40°C by self heating)

○ Measurement equipment

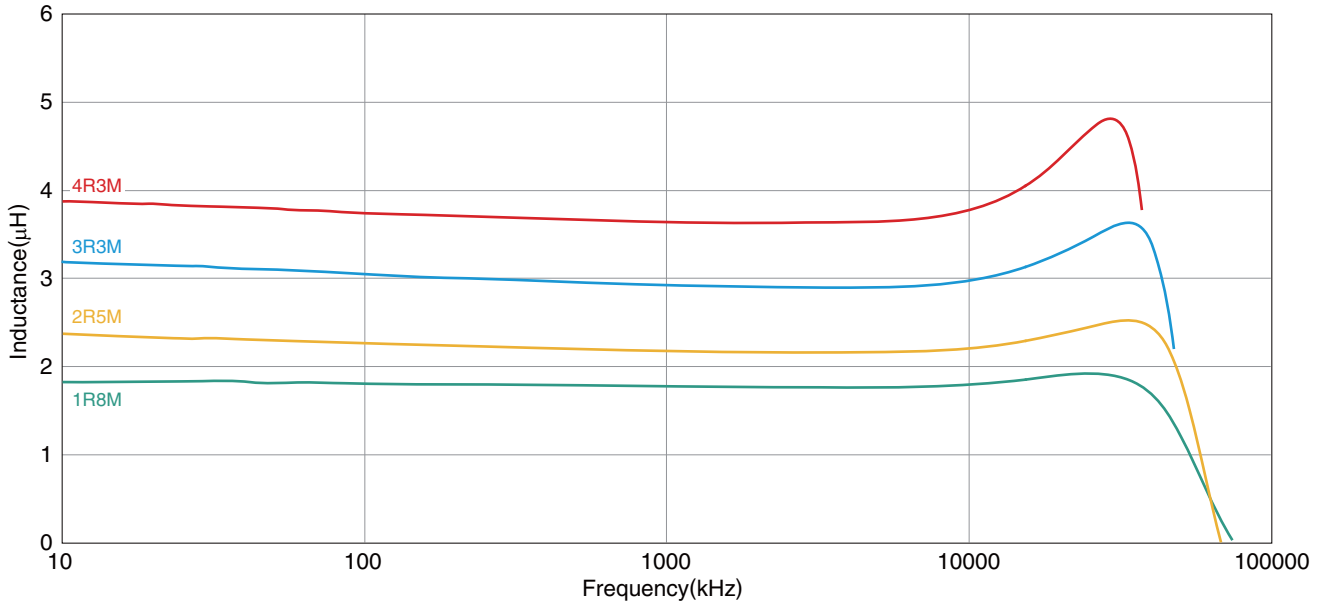
Measurement item	Product No.	Manufacturer
L	4194A	Agilent Technologies
DC resistance	3220	HIOKI
Rated current Idc1	3260B+3265B	Wayne Kerr Electronics

* Equivalent measurement equipment may be used.

VLM series **VLM10555-2H Type**

■ ELECTRICAL CHARACTERISTICS

□ L FREQUENCY CHARACTERISTICS GRAPH



○ Measurement equipment

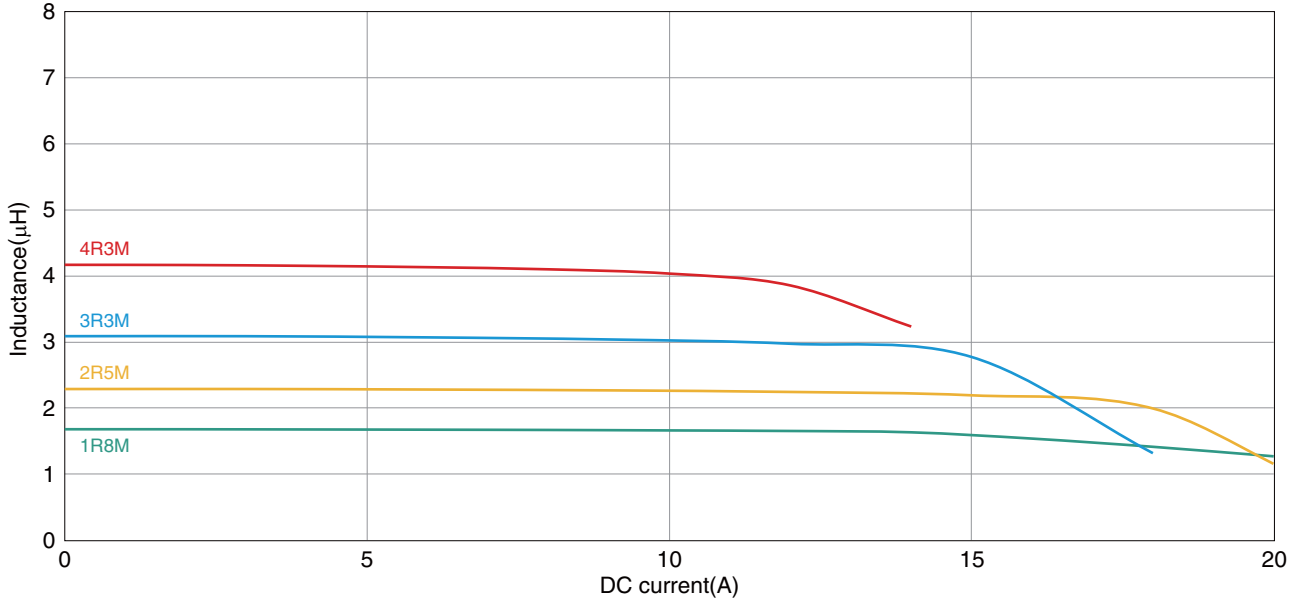
Product No.	Manufacturer
4294A	Agilent Technologies

* Equivalent measurement equipment may be used.

VLM series VLM10555-2H Type

■ ELECTRICAL CHARACTERISTICS

□ INDUCTANCE VS. DC BIAS CHARACTERISTICS GRAPH



○ Measurement equipment

Product No.	Manufacturer
3260B+3265B	Wayne Kerr Electronics

* Equivalent measurement equipment may be used.

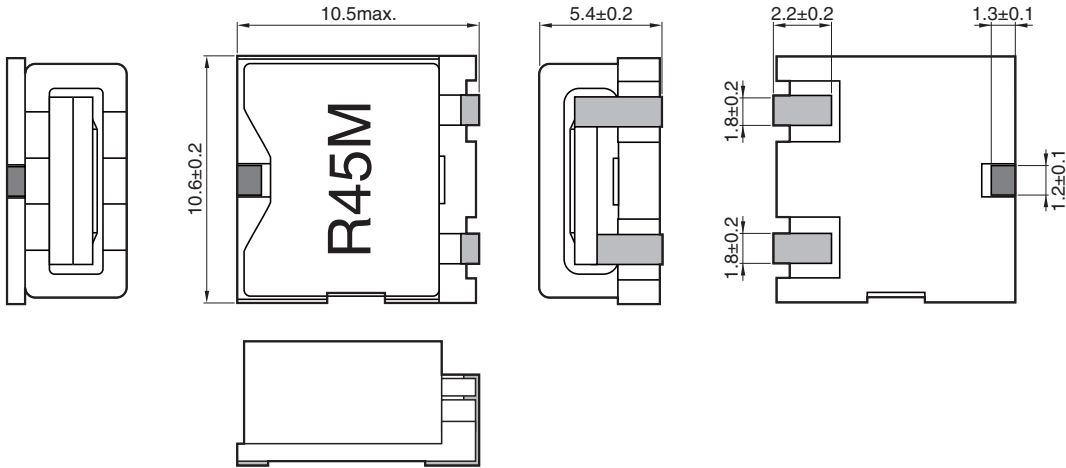
• All specifications are subject to change without notice.

VLM series

VLM10555-3H Type

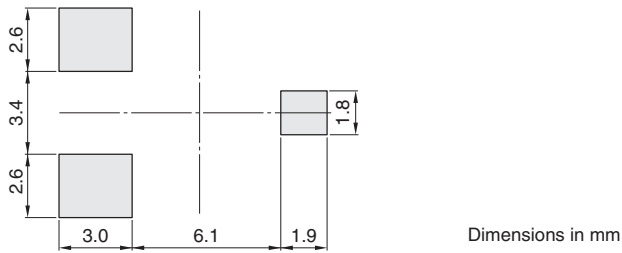


■ SHAPE & DIMENSIONS



Dimensions in mm

■ RECOMMENDED LAND PATTERN



Dimensions in mm

• All specifications are subject to change without notice.

VLM series VLM10555-3H Type

■ ELECTRICAL CHARACTERISTICS

□ CHARACTERISTICS SPECIFICATION TABLE

L (nH)	Tolerance	Measuring frequency (kHz)	DC resistance (mΩ)		Rated current* (A)		Part No.
			max.	typ.	max. Idc1	typ. Idc2	
330	±20%	100	1.2	0.95	34	18	VLM10555T-R33M180-3H
450	±20%	100	2.6	2.2	40	11	VLM10555T-R45M110-3H
560	±20%	100	2.5	2.1	34	12	VLM10555T-R56M120-3H
700	±20%	100	2.5	2.1	26	12	VLM10555T-R70M120-3H
1200	±20%	100	3.2	2.7	18	10	VLM10555T-1R2M100-3H

* Rated current: smaller value of either Idc1 or Idc2.

Idc1: When based on the inductance change rate (25% below the initial value)

Idc2: When based on the temperature increase (Temperature increase of 40°C by self heating)

○ Measurement equipment

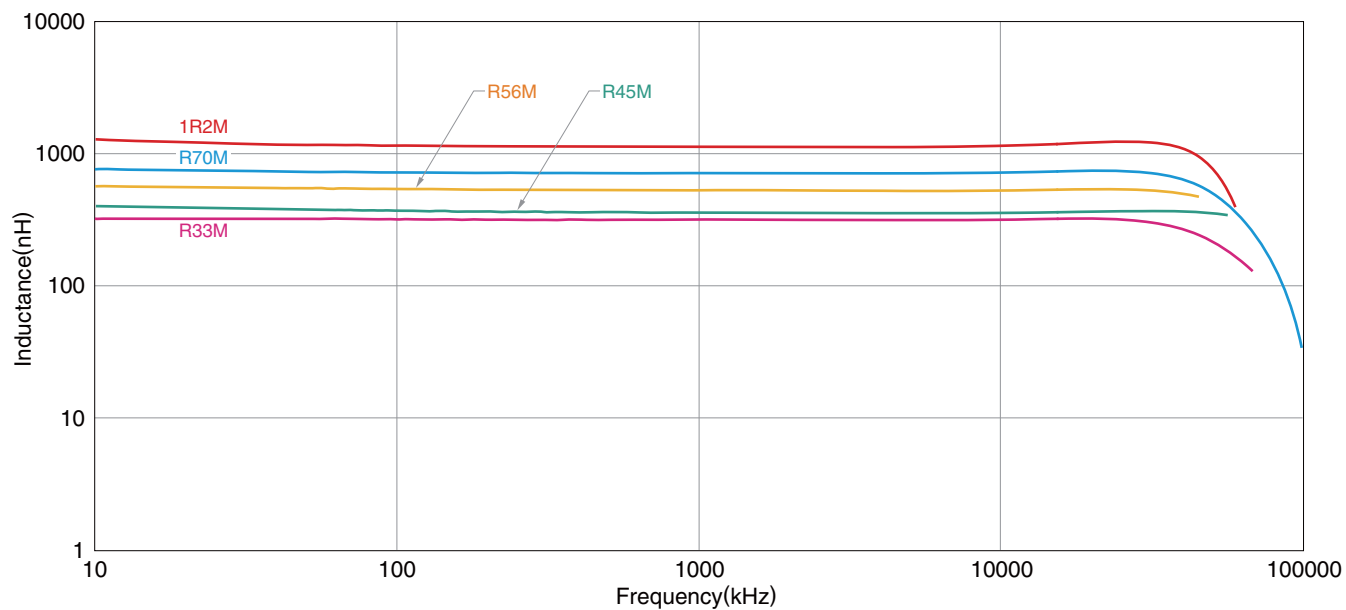
Measurement item	Product No.	Manufacturer
L	4194A	Agilent Technologies
DC resistance	3220	HIOKI
Rated current Idc1	3260B+3265B	Wayne Kerr Electronics

* Equivalent measurement equipment may be used.

VLM series VLM10555-3H Type

ELECTRICAL CHARACTERISTICS

L FREQUENCY CHARACTERISTICS GRAPH



○ Measurement equipment

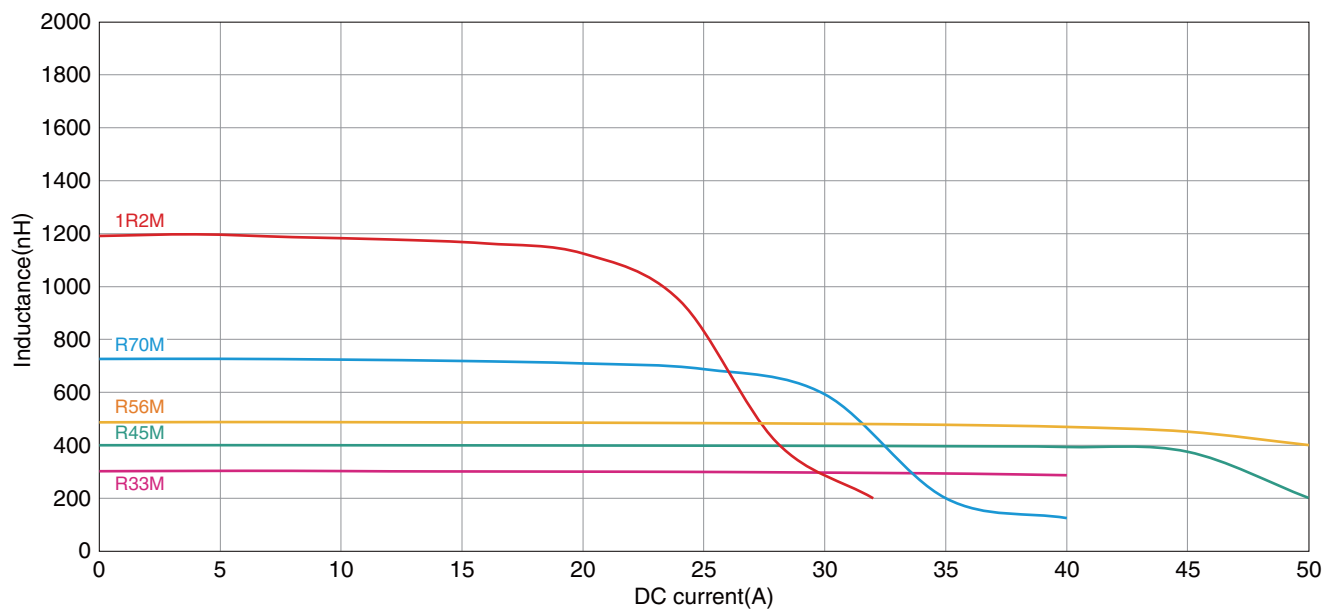
Product No.	Manufacturer
4294A	Agilent Technologies

* Equivalent measurement equipment may be used.

VLM series VLM10555-3H Type

■ ELECTRICAL CHARACTERISTICS

□ INDUCTANCE VS. DC BIAS CHARACTERISTICS GRAPH



○ Measurement equipment

Product No.	Manufacturer
3260B+3265B	Wayne Kerr Electronics

* Equivalent measurement equipment may be used.

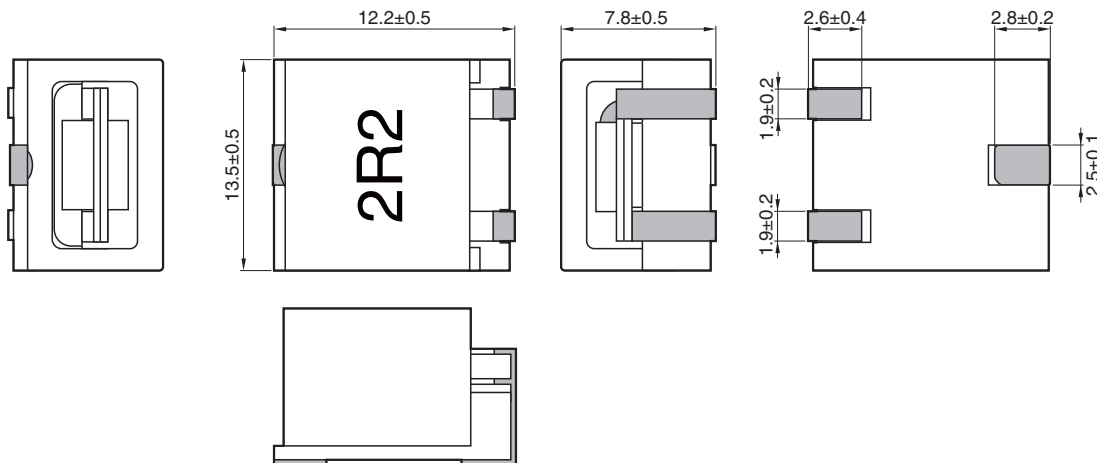
• All specifications are subject to change without notice.

VLM series

VLM13580-D1 Type

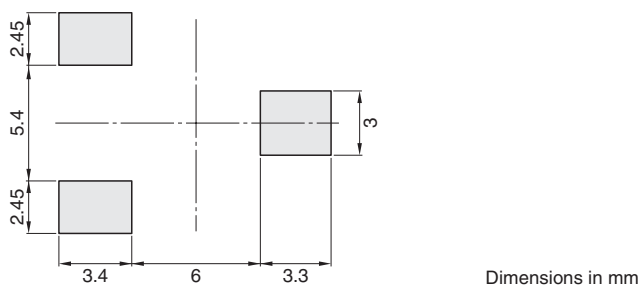


■ SHAPE & DIMENSIONS



Dimensions in mm

■ RECOMMENDED LAND PATTERN



Dimensions in mm

• All specifications are subject to change without notice.

VLM series VLM13580-D1 Type

■ ELECTRICAL CHARACTERISTICS

□ CHARACTERISTICS SPECIFICATION TABLE

L (μ H)	Tolerance(%)	Measuring frequency (kHz)	DC resistance ($m\Omega$)		Rated current(A)*		Part No.
			max.	typ.	max.	typ. Idc2 Self heating 20°C	
0.82	± 20	100	2	1.7	36	12.6	VLM13580T-R82M-D1
1.5	± 20	100	2.5	2.1	26	11.3	VLM13580T-1R5M-D1
2.2	± 20	100	3.9	3.3	20	10.5	VLM13580T-2R2M-D1
3.3	± 20	100	4.5	3.8	18	8.4	VLM13580T-3R3M-D1

* Rated current: smaller value of either Idc1 or Idc2.

Idc1: When based on the inductance change rate (30% below the nominal value)

Idc2: When based on the temperature increase (Temperature increase of 40°C by self heating)

○ Measurement equipment

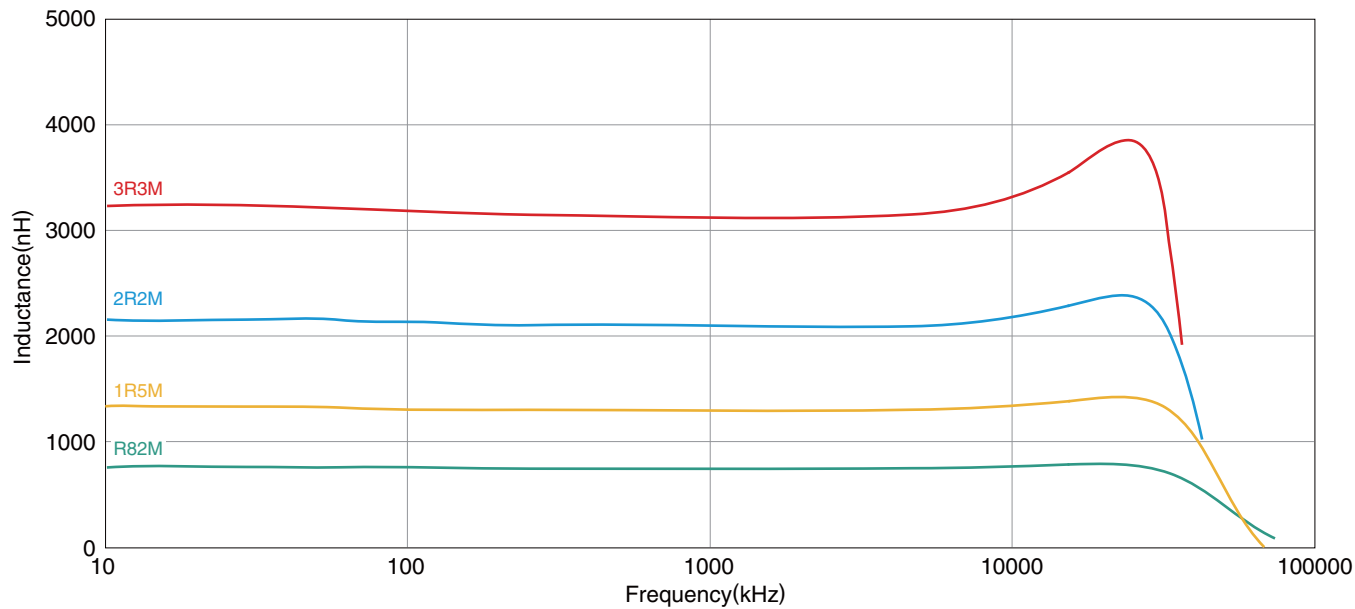
Measurement item	Product No.	Manufacturer
L	4194A	Agilent Technologies
DC resistance	VP-2941A	Panasonic
Rated current Idc1	4284A+42841A+42842C	Agilent Technologies

* Equivalent measurement equipment may be used.

VLM series **VLM13580-D1 Type**

■ ELECTRICAL CHARACTERISTICS

□ L FREQUENCY CHARACTERISTICS GRAPH



○ Measurement equipment

Product No.	Manufacturer
4294A	Agilent Technologies

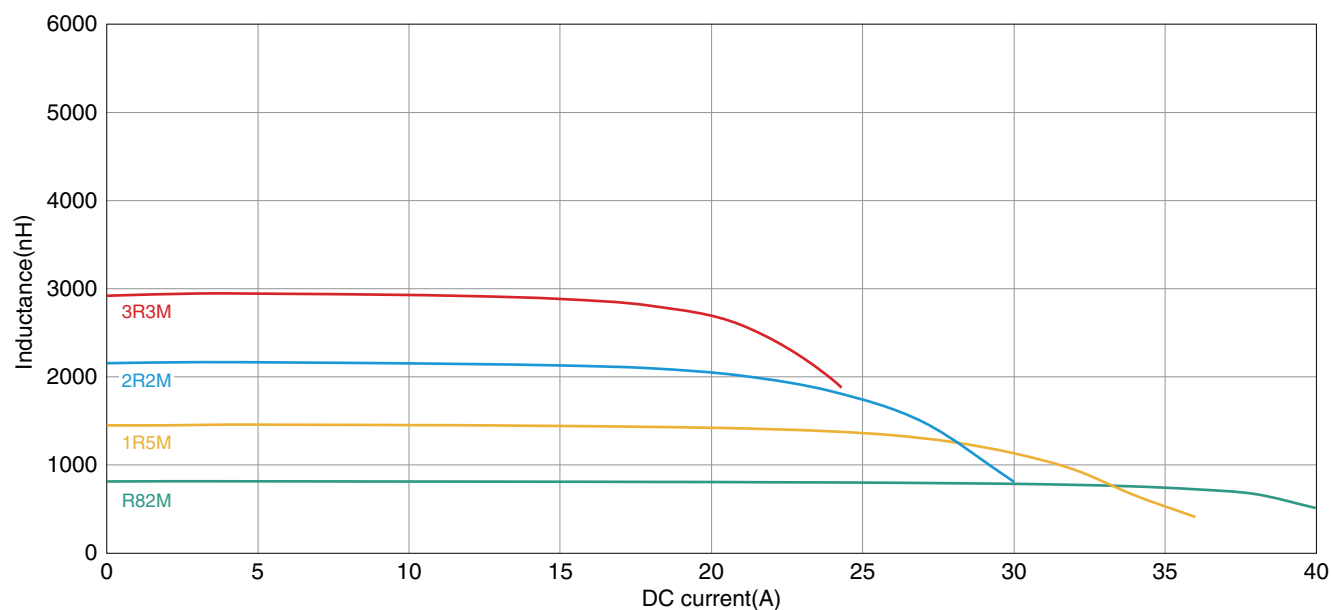
* Equivalent measurement equipment may be used.

• All specifications are subject to change without notice.

VLM series VLM13580-D1 Type

ELECTRICAL CHARACTERISTICS

INDUCTANCE VS. DC BIAS CHARACTERISTICS GRAPH



○ Measurement equipment

Product No.	Manufacturer
4284A+42841A+42842C	Agilent Technologies

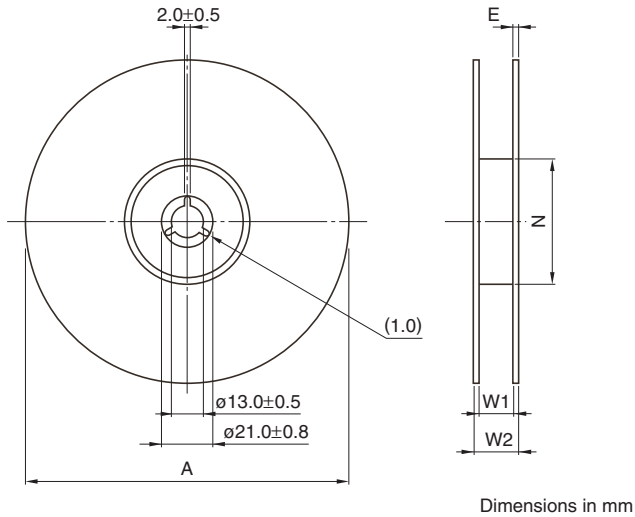
* Equivalent measurement equipment may be used.

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VLM series

Packaging Style

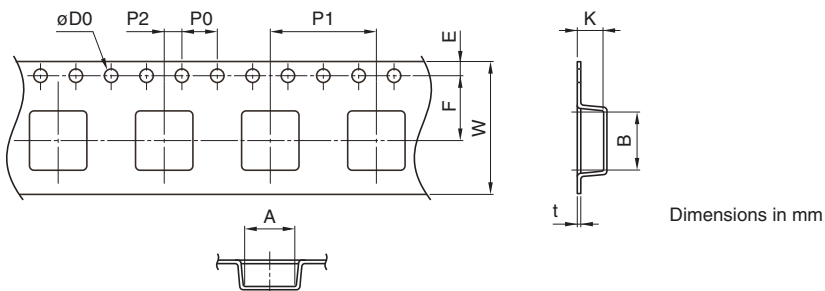
REEL DIMENSIONS



Type	A	W1	W2	N	E
VLM10555-2H	φ330	25.5	30.4	φ100	2
VLM10555-3H	φ330	25.5	30.4	φ100	2
VLM13580-D1	φ330	25.5	30.4	φ100	2

* These values are typical values.

TAPE DIMENSIONS





Type	A	B	φD0	E	F	P0	P1	P2	W	K	t
VLM10555-2H	11.5	11.5	1.5+0.1/-0	1.75±0.1	11.5±0.1	4.0±0.1	16.0±0.1	2.0±0.1	24.0±0.3	6.2	0.4
VLM10555-3H	11.5	11.5	1.5+0.1/-0	1.75±0.1	11.5±0.1	4.0±0.1	16.0±0.1	2.0±0.1	24.0±0.3	6.2	0.4
VLM13580-D1	13.5	13.5	1.5+0.1/-0	1.75±0.1	11.5±0.1	4.0±0.1	16.0±0.1	2.0±0.1	24.0±0.3	8.3	0.5

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-  Shortage Management
-  Alternative Solution
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