



**THE DATASHEET OF
04025C681KAT2A**



X7R Dielectric

General Specifications



X7R formulations are called “temperature stable” ceramics and fall into EIA Class II materials. X7R is the most popular of these intermediate dielectric constant materials. Its temperature variation of capacitance is within $\pm 15\%$ from -55°C to $+125^{\circ}\text{C}$. This capacitance change is non-linear.

Capacitance for X7R varies under the influence of electrical operating conditions such as voltage and frequency.

X7R dielectric chip usage covers the broad spectrum of industrial applications where known changes in capacitance due to applied voltages are acceptable.



PART NUMBER (see page 2 for complete part number explanation)

0805

Size
(L" x W")

5

Voltage
4V = 4
6.3V = 6
10V = Z
16V = Y
25V = 3
50V = 5
100V = 1
200V = 2
500V = 7

C

Dielectric
X7R = C

103

Capacitance Code (In pF)
2 Sig. Digits + Number of Zeros

M

Capacitance Tolerance
J = $\pm 5\%$ *
K = $\pm 10\%$
M = $\pm 20\%$

* $\leq 1\mu\text{F}$ only,
contact factory for additional values

A

Failure Rate
A = Not Applicable

T

Terminations
T = Plated Ni and Sn
7 = Gold Plated*
Z = FLEXITERM®**

*Optional termination
**See FLEXITERM® X7R section

2

Packaging
2 = 7" Reel
4 = 13" Reel
Contact Factory For Multiples

A

Special Code
A = Std. Product

NOTE: Contact factory for availability of Termination and Tolerance Options for Specific Part Numbers. Contact factory for non-specified capacitance values.



X7R Dielectric

Specifications and Test Methods



Parameter/Test		X7R Specification Limits	Measuring Conditions	
Operating Temperature Range		-55°C to +125°C	Temperature Cycle Chamber	
Capacitance		Within specified tolerance	Freq.: 1.0 kHz ± 10% Voltage: 1.0Vrms ± .2V For Cap > 10µF, 05Vrm @ 120Hz	
Dissipation Factor		≤ 10% for ≥ 50V DC ratings ≤ 12.5% for 25V DC rating ≤ 12.5% for 25V and 16V DC rating ≤ 12.5% for ≤ 10V DC rating Contact Factory for DF by PN		
Insulation Resistance		100,000MΩ or 1000MΩ - µF, whichever is less	Charge device with rated voltage for 120 ± 5 secs @ room temp/humidity	
Dielectric Strength		No breakdown or visual defects	Charge device with 250% of rated voltage for 1-5 seconds, w/charge and discharge current limited to 50 mA (max) Note: Charge device with 150% of rated voltage for 500V devices.	
Resistance to Flexure Stresses	Appearance	No defects	Deflection: 2mm Test Time: 30 seconds	
	Capacitance Variation	≤ ±12%		
	Dissipation Factor	Meets Initial Values (As Above)		
	Insulation Resistance	≥ Initial Value x 0.3		
Solderability		≥ 95% of each terminal should be covered with fresh solder	Dip device in eutectic solder at 230 ± 5°C for 5.0 ± 0.5 seconds	
Resistance to Solder Heat	Appearance	No defects, <25% leaching of either end terminal	Dip device in eutectic solder at 260°C for 60seconds. Store at room temperature for 24 ± 2hours before measuring electrical properties.	
	Capacitance Variation	≤ ±7.5%		
	Dissipation Factor	Meets Initial Values (As Above)		
	Insulation Resistance	Meets Initial Values (As Above)		
	Dielectric Strength	Meets Initial Values (As Above)		
Thermal Shock	Appearance	No visual defects	Step 1: -55°C ± 2°	30 ± 3 minutes
	Capacitance Variation	≤ ±7.5%	Step 2: Room Temp	≤ 3 minutes
	Dissipation Factor	Meets Initial Values (As Above)	Step 3: +125°C ± 2°	30 ± 3 minutes
	Insulation Resistance	Meets Initial Values (As Above)	Step 4: Room Temp	≤ 3 minutes
	Dielectric Strength	Meets Initial Values (As Above)	Repeat for 5 cycles and measure after 24 ± 2 hours at room temperature	
Load Life	Appearance	No visual defects	Charge device with 1.5 rated voltage (≤ 10V) in test chamber set at 125°C ± 2°C for 1000 hours (+48, -0) If RV > 10V then Life Test voltage will be 2xRV but there are exceptions (please contact AVX for further details on exceptions) Remove from test chamber and stabilize at room temperature for 24 ± 2 hours before measuring.	
	Capacitance Variation	≤ ±12.5%		
	Dissipation Factor	≤ Initial Value x 2.0 (See Above)		
	Insulation Resistance	≥ Initial Value x 0.3 (See Above)		
	Dielectric Strength	Meets Initial Values (As Above)		
Load Humidity	Appearance	No visual defects	Store in a test chamber set at 85°C ± 2°C/ 85% ± 5% relative humidity for 1000 hours (+48, -0) with rated voltage applied. Remove from chamber and stabilize at room temperature and humidity for 24 ± 2 hours before measuring.	
	Capacitance Variation	≤ ±12.5%		
	Dissipation Factor	≤ Initial Value x 2.0 (See Above)		
	Insulation Resistance	≥ Initial Value x 0.3 (See Above)		
	Dielectric Strength	Meets Initial Values (As Above)		

X7R Dielectric Capacitance Range



PREFERRED SIZES ARE SHADED

SIZE	0101*	0201	0402	0603	0805	1206
Soldering	Reflow Only	Reflow Only	Reflow/Wave	Reflow/Wave	Reflow/Wave	Reflow/Wave
Packaging	Paper/Embossed	All Paper	All Paper	All Paper	Paper/Embossed	Paper/Embossed
(L) Length mm (in)	0.40 ± 0.02 (0.016 ± 0.0008)	0.60 ± 0.03 (0.024 ± 0.001)	1.00 ± 0.10 (0.040 ± 0.004)	1.60 ± 0.15 (0.063 ± 0.006)	2.01 ± 0.20 (0.079 ± 0.008)	3.20 ± 0.20 (0.126 ± 0.008)
(W) Width mm (in)	0.20 ± 0.02 (0.008 ± 0.0008)	0.30 ± 0.03 (0.011 ± 0.001)	0.50 ± 0.10 (0.020 ± 0.004)	0.81 ± 0.15 (0.032 ± 0.006)	1.25 ± 0.20 (0.049 ± 0.008)	1.60 ± 0.20 (0.063 ± 0.008)
(t) Terminal mm (in)	0.10 ± 0.04 (0.004 ± 0.0016)	0.15 ± 0.05 (0.006 ± 0.002)	0.25 ± 0.15 (0.010 ± 0.006)	0.35 ± 0.15 (0.014 ± 0.006)	0.50 ± 0.25 (0.020 ± 0.010)	0.50 ± 0.25 (0.020 ± 0.010)
WVDC	16	6.3 10 16 25 50	6.3 10 16 25 50	6.3 10 16 25 50 100 200 250	6.3 10 16 25 50 100 200 250	6.3 10 16 25 50 100 200 250 500
Cap 100 101	B	A A A A A	C C C	G G G		
(pF) 150 151	B	A A A A A	C C C	G G G		
220 221	B	A A A A A	C C C	G G G	E E E E E E E	
330 331	B	A A A A A	C C C	G G G	J J J J J J J	
470 471	B	A A A A A	C C C	G G G	J J J J J J J	
680 681	B	A A A A A	C C C	G G G	J J J J J J J	
1000 102	B	A A A A A	C C C C	G G G G	J J J J J J J J	J K
1500 152	B	A A A A A	C C C C	G G J G	J J J J J J J J	J J J J J J J M
2200 222	B	A A A A A	C C C C	G G J G	J J J J J J J J	J J J J J J J M
3300 332		A A A A A	C C C C	G G J G	J J J J J J J J	J J J J J J J M
4700 472		A A A A A	C C C C	G G J G	J J J J J J J J	J J J J J J J M
6800 682		A A A A A	C C C C	G G J G	J J J J J J J J	J J J J J J J P
Cap 0.01 103		A A A A A	C C C C	G G J G	J J J J J J J J	J J J J J J J P
(μF) 0.015 153			C C C C	G G G J	J J J J J J J N	J J J J J J M J Q
0.022 223			C C C C	G G G	J J J J J J N N	J J J J J J M J Q
0.033 333			C C C C	G G J	J J J J J N N N	J J J J J J M J Q
0.047 473			C C C C	G G G J	J J J J J N N N	J J J J J J M M
0.068 683			C C C C	G G G J	J J J J J N N	J J J J J J P M
0.1 104			C C C C	G G G G J	J J J J J N N	J J J J J P P P
0.15 154				G G G G J	J J J J N N	J J J J J Q Q Q
0.22 224			C C C	G G J J J	J J N N N	J J J J J Q Q Q
0.33 334				J J J J J	N N N N N	J J M P Q
0.47 474			C C	J J J J J	N N N N N	M M M P Q
0.68 684				J J J J J	N N N	M M
1.0 105			C	J J J J J	N N N N	M M
2.2 225				J J J	P P P P**	Q Q Q Q Q**
4.7 475				J	P P P	Q Q Q Z
10 106					P P P	Q Q X X
22 226						X Q Q
47 476						Q Q
100 107						
WVDC	16	6.3 10 16 25 50	6.3 10 16 25 50	6.3 10 16 25 50 100 200 250	6.3 10 16 25 50 100 200 250	6.3 10 16 25 50 100 200 250 500
SIZE	0101	0201	0402	0603	0805	1206

Letter	A	B	C	E	G	J	K	M	N	P	Q	X	Y	Z
Max. Thickness	0.33 (0.013)	0.22 (0.009)	0.56 (0.022)	0.71 (0.028)	0.90 (0.035)	0.94 (0.037)	1.02 (0.040)	1.27 (0.050)	1.40 (0.055)	1.52 (0.060)	1.78 (0.070)	2.29 (0.090)	2.54 (0.100)	2.79 (0.110)
	PAPER						EMBOSSSED							

NOTE: Contact factory for non-specified capacitance values

*EIA 01005

**Contact Factory for Specifications

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