

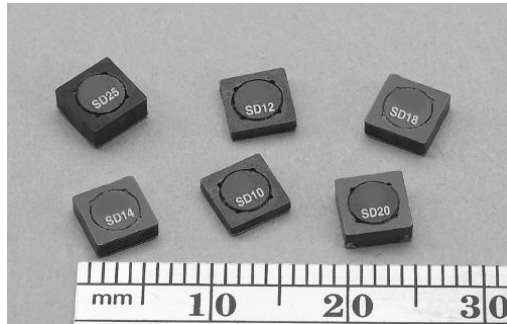


**THE DATASHEET OF
SD25-680-R**



SD

Low profile metalized shielded drum core power inductors



Product features

- Six sizes of shielded drum core inductors with low profiles (as low as 1.0mm) and high power density
- Inductance range from .47 uH to 1000 uH
- Current range from 0.88 A to 6.0 A
- Ferrite shielded, low EMI
- Ferrite core material

Applications

- Digital cameras
- Media players
- Mobile phones
- Hand held equipment
- PCMCIA cards
- GPS systems

Environmental data

- Storage temperature range (component): -40 °C to +125 °C
- Operating temperature range: -40 °C to +125 °C (ambient plus self-temperature rise)
- Solder reflow temperature: J-STD-020 (latest revision) compliant



Product specifications

Part Number	Rated Inductance (µH)	OCL (1) +/-20% (µH)	Part Marking	I _{rms} (2) (A)	I _{sat} (3) (A)	DCR (4) (Ω) Typ.	Volt u-sec Typ.
SD10-R47-R	0.470	0.453	A	2.59	3.54	0.0249	2.1
SD10-1R0-R	1.00	1.119	B	1.93	2.25	0.0448	3.3
SD10-1R5-R	1.50	1.563	C	1.60	1.91	0.0653	3.9
SD10-2R2-R	2.20	2.081	D	1.35	1.65	0.0912	4.5
SD10-3R3-R	3.30	3.339	E	1.24	1.31	0.1078	5.7
SD10-4R7-R	4.70	4.893	F	1.04	1.08	0.1535	6.9
SD10-6R2-R	6.20	6.743	G	0.94	0.92	0.218	8.1
SD10-8R2-R	8.20	8.889	H	0.800	0.800	0.2607	9.3
SD10-100-R	10.0	10.07	J	0.760	0.752	0.336	9.9
SD10-150-R	15.0	15.55	K	0.613	0.605	0.4429	12.3
SD10-220-R	22.0	22.21	L	0.498	0.506	0.6718	14.7
SD10-330-R	33.0	32.20	M	0.412	0.420	0.9807	17.7
SD10-470-R	47.0	46.63	N	0.337	0.349	1.47	21.3
SD10-680-R	68.0	70.01	O	0.301	0.285	1.84	26.1
SD10-820-R	82.0	83.48	P	0.258	0.261	2.50	28.5
SD10-101-R	100	102.0	Q	0.225	0.236	3.29	31.5
SD10-151-R	150	149.2	R	0.200	0.195	4.15	38.1
SD10-221-R	220	222.2	S	0.161	0.160	6.41	46.5
SD10-331-R	330	330.4	T	0.130	0.131	9.83	56.7
SD10-471-R	470	468.3	U	0.117	0.110	12.10	67.5
SD12-R47-R	0.470	0.490	A	3.19	3.86	0.0246	2.84
SD12-1R2-R	1.20	1.21	B	2.62	2.45	0.0366	4.47
SD12-1R5-R	1.50	1.69	C	2.19	2.08	0.0521	5.28
SD12-2R2-R	2.20	2.25	D	1.83	1.80	0.0747	6.09
SD12-3R3-R	3.30	3.61	E	1.55	1.42	0.1043	7.71
SD12-4R7-R	4.70	4.41	F	1.46	1.29	0.1177	8.53
SD12-6R2-R	6.20	6.25	G	1.21	1.08	0.1699	10.15
SD12-8R2-R	8.20	8.41	H	1.02	0.931	0.2399	11.77
SD12-100-R	10.0	10.89	J	0.938	0.818	0.2844	13.40
SD12-150-R	15.0	15.21	K	0.782	0.692	0.4089	15.83
SD12-220-R	22.0	22.09	L	0.628	0.574	0.6338	19.08
SD12-330-R	33.0	32.49	M	0.519	0.474	0.9289	23.14
SD12-470-R	47.0	47.61	N	0.428	0.391	1.37	28.01
SD12-680-R	68.0	68.89	O	0.341	0.325	2.16	33.70
SD12-820-R	82.0	82.81	P	0.326	0.297	2.36	36.95
SD12-101-R	100	98.0	Q	0.308	0.273	2.64	40.19
SD12-151-R	150	151.3	R	0.251	0.220	3.96	49.94
SD12-221-R	220	222.0	S	0.229	0.181	4.76	60.49
SD12-331-R	330	334.9	T	0.186	0.148	7.25	74.30
SD12-471-R	470	462.3	U	0.167	0.126	8.95	87.29
SD12-681-R	680	670.8	V	0.149	0.104	11.30	105
SD12-821-R	820	800.9	W	0.129	0.095	14.93	115
SD12-102-R	1000	992.3	X	0.121	0.086	17.20	128

(1) Open Circuit Inductance Test Parameters: 100 kHz, 0.25 V_{rms}, 0.0 Adc.

(2) RMS current for an approximate ΔT of 40 °C without core loss. It is recommended that the temperature of the part not exceed +125 °C.

(3) SD10,12,18,25 Peak current for approximate 30% rolloff at +20 °C.
SD14 Peak current for approximate 20% roll off at +20 °C.

(4) DCR limits @ +20 °C.

(5) Applied Volt-Time product (V-us) across the inductor at 100 kHz necessary to generate a core loss equal to 10% of the total losses for 40 °C temperature rise.

Product specifications

Part Number	Rated Inductance (μH)	OCL (1) +/-20% (μH)	Part Marking	I _{rms} (2) (A)	I _{sat} (3) (A)	DCR (4) (Ω) Typ.	Volt u-sec Typ.
SD14-R58-R	0.58	0.61	A	3.52	4.84	0.0220	3.38
SD14-R87-R	0.87	0.88	B	3.2	3.96	0.0243	4.13
SD14-1R2-R	1.2	1.23	C	2.7	3.35	0.0344	4.88
SD14-1R5-R	1.5	1.63	D	2.53	2.91	0.0390	5.63
SD14-2R0-R	2	2.09	E	2.37	2.56	0.0445	6.38
SD14-2R5-R	2.5	2.62	F	2.05	2.29	0.0595	7.1
SD14-3R2-R	3.2	3.19	G	1.94	2.08	0.0663	7.9
SD14-4R5-R	4.5	4.53	H	1.64	1.74	0.0935	9.4
SD14-6R9-R	6.9	6.98	J	1.35	1.41	0.1363	11.6
SD14-8R8-R	8.8	8.88	K	1.14	1.25	0.1913	13.1
SD14-100-R	10	9.93	L	1.1	1.18	0.2058	13.9
SD14-150-R	15	14.68	M	0.98	0.969	0.2609	16.9
SD14-220-R	22	21.93	N	0.806	0.793	0.3853	20.6
SD14-330-R	33	32.55	O	0.654	0.651	0.5852	25.1
SD14-470-R	47	47.57	P	0.525	0.538	0.9055	30.4
SD14-680-R	68	68.21	Q	0.474	0.449	1.11	36
SD14-820-R	82	83	R	0.408	0.407	1.50	40
SD14-101-R	100	99.25	S	0.386	0.373	1.68	44
SD14-151-R	150	152.4	T	0.315	0.301	2.52	54
SD14-221-R	220	222	U	0.258	0.249	3.77	66
SD14-331-R	330	335.1	V	0.206	0.203	5.92	81
SD14-471-R	470	471.4	W	0.173	0.171	8.34	96
SD14-681-R	680	683.3	X	0.156	0.142	10.3	115
SD14-821-R	820	823.4	Y	0.134	0.129	13.9	126
SD14-102-R	1000	1008	Z	0.126	0.117	15.8	140
SD18-R47-R	0.47	0.49	A	3.58	4.63	0.0201	2.35
SD18-R82-R	0.82	0.81	B	3.24	3.60	0.0247	3.02
SD18-1R2-R	1.20	1.21	C	2.97	2.95	0.0294	3.70
SD18-1R5-R	1.50	1.69	D	2.73	2.49	0.0345	4.37
SD18-2R2-R	2.20	2.25	E	2.55	2.16	0.0398	5.04
SD18-3R3-R	3.30	3.61	F	2.07	1.71	0.0605	6.38
SD18-4R7-R	4.70	4.41	G	1.77	1.54	0.0824	7.06
SD18-6R2-R	6.20	6.25	H	1.61	1.30	0.1000	8.40
SD18-8R2-R	8.20	8.41	J	1.38	1.12	0.1351	9.74
SD18-100-R	10.0	10.89	K	1.28	0.982	0.1584	11.09
SD18-150-R	15.0	15.21	L	1.06	0.831	0.2278	13.10
SD18-220-R	22.0	22.09	M	0.876	0.689	0.3366	15.79
SD18-330-R	33.0	32.49	N	0.715	0.568	0.5057	19.15
SD18-470-R	47.0	47.61	O	0.578	0.470	0.7732	23.18
SD18-680-R	68.0	68.89	P	0.514	0.390	0.9798	27.89
SD18-820-R	82.0	82.81	Q	0.446	0.356	1.30	30.58
SD18-101-R	100	102.01	R	0.419	0.321	1.47	33.94
SD18-151-R	150	151.29	S	0.345	0.263	2.18	41.33
SD18-221-R	220	222.01	T	0.296	0.217	2.95	50.06
SD18-331-R	330	334.89	U	0.248	0.177	4.20	61.49
SD18-471-R	470	479.61	V	0.201	0.148	6.39	73.58
SD18-681-R	680	681.21	W	0.167	0.124	9.28	87.70
SD18-821-R	820	823.69	X	0.145	0.113	12.35	96.43
SD18-102-R	1000	1004	Y	0.136	0.102	14.01	107

(1) Open Circuit Inductance Test Parameters: 100 kHz, 0.25 V_{rms}, 0.0 Adc.

(2) RMS current for an approximate ΔT of 40 °C without core loss. It is recommended that the temperature of the part not exceed +125 °C.

(3) SD10,12,18,25 Peak current for approximate 30% rolloff at +20 °C.
SD14 Peak current for approximate 20% roll off at +20 °C.

(4) DCR limits @ +20 °C.

5) Applied Volt-Time product (V-us) across the inductor at 100 kHz necessary to generate a core loss equal to 10% of the total losses for 40 °C temperature rise.

Product specifications

Part Number	Rated Inductance (μH)	OCL (1) +/-20% (μH)	Part Marking	I _{rms} (2) Amperes	I _{sat} (3) Amperes	DCR (4) (Ω) Typ.	Volt u-sec Typ.
SD20-R47-R	0.47	0.490	A	3.59	4.00	0.0200	2.28
SD20-1R2-R	1.20	1.21	B	3.07	2.55	0.0275	3.58
SD20-1R5-R	1.50	1.69	C	2.88	2.15	0.0312	4.23
SD20-2R2-R	2.20	2.25	D	2.45	1.87	0.0429	4.88
SD20-3R3-R	3.30	3.61	E	2.17	1.47	0.0547	6.18
SD20-4R7-R	4.70	4.41	F	2.05	1.33	0.0612	6.83
SD20-6R2-R	6.20	6.25	G	1.89	1.12	0.0720	8.13
SD20-8R2-R	8.20	8.41	H	1.61	0.966	0.1000	9.43
SD20-100-R	10.0	9.61	J	1.53	0.903	0.1100	10.08
SD20-150-R	15.0	15.21	K	1.25	0.718	0.1655	12.68
SD20-220-R	22.0	22.09	L	1.12	0.596	0.2053	15.28
SD20-330-R	33.0	32.49	M	0.913	0.491	0.3100	18.53
SD20-470-R	47.0	47.61	N	0.745	0.406	0.4650	22.43
SD20-680-R	68.0	68.89	O	0.610	0.337	0.6947	26.98
SD20-820-R	82.0	82.81	P	0.576	0.308	0.7785	29.58
SD20-101-R	100	98.01	Q	0.495	0.283	1.06	32.18
SD20-151-R	150	151.3	R	0.435	0.228	1.37	39.98
SD20-221-R	220	222.0	S	0.356	0.188	2.04	48.43
SD20-331-R	330	327.6	T	0.294	0.155	2.99	58.83
SD20-471-R	470	470.9	U	0.263	0.129	3.74	70.53
SD20-681-R	680	681.2	V	0.216	0.107	5.56	84.83
SD20-821-R	820	823.7	W	0.204	0.098	6.22	93.28
SD20-102-R	1000	1004.9	X	0.172	0.088	8.73	103
SD25-R47-R	0.47	0.466	A	3.88	6.00	0.0177	2.13
SD25-R82-R	0.82	0.770	B	3.58	4.67	0.0208	2.74
SD25-1R2-R	1.20	1.15	C	3.33	3.81	0.0240	3.34
SD25-1R5-R	1.50	1.61	D	3.12	3.23	0.0274	3.95
SD25-2R2-R	2.20	2.14	E	2.93	2.80	0.0311	4.56
SD25-3R3-R	3.30	3.43	F	2.64	2.21	0.0384	5.78
SD25-4R7-R	4.70	5.03	G	2.39	1.83	0.0467	6.99
SD25-6R8-R	6.80	6.93	H	2.19	1.56	0.0556	8.21
SD25-8R2-R	8.20	7.99	J	1.92	1.45	0.0724	8.82
SD25-100-R	10.0	10.35	K	1.80	1.27	0.0824	10.03
SD25-150-R	15.0	14.45	L	1.67	1.08	0.0956	11.86
SD25-220-R	22.0	22.81	M	1.34	0.857	0.1478	14.90
SD25-330-R	33.0	33.07	N	1.11	0.711	0.2149	17.94
SD25-470-R	47.0	47.89	O	0.919	0.592	0.3156	21.58
SD25-680-R	68.0	68.64	P	0.741	0.482	0.4850	25.84
SD25-820-R	82.0	82.17	Q	0.713	0.441	0.5242	28.27
SD25-101-R	100	100.79	R	0.670	0.398	0.5937	31.31
SD25-151-R	150	148.4	S	0.553	0.328	0.8723	38.00
SD25-221-R	220	222.4	T	0.446	0.268	1.34	46.51
SD25-331-R	330	332.2	U	0.359	0.219	2.07	56.85
SD25-471-R	470	472.4	V	0.293	0.184	3.10	67.79
SD25-681-R	680	677.2	W	0.262	0.154	3.88	81.17
SD25-821-R	820	826.7	X	0.230	0.139	5.04	89.68
SD25-102-R	1000	1003.4	Y	0.216	0.126	5.70	98.80

(1) Open Circuit Inductance Test Parameters: 100 kHz, 0.25 Vrms, 0.0 Adc.

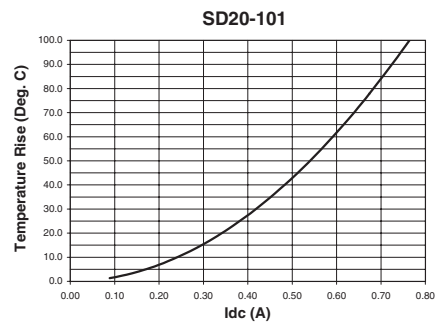
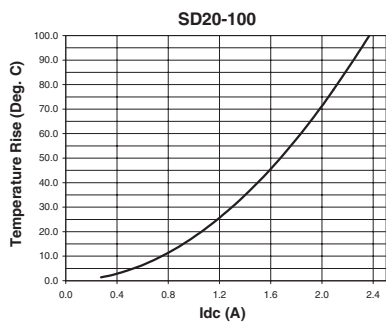
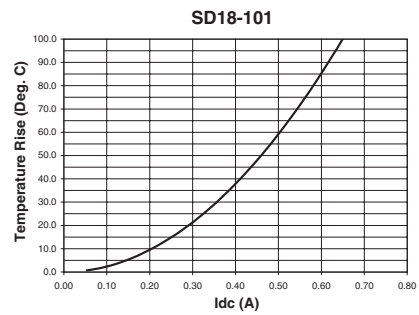
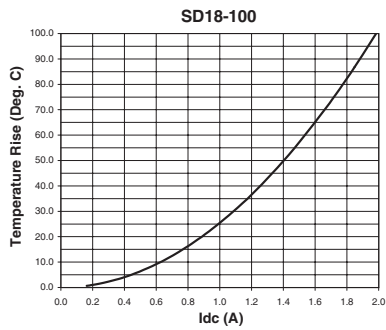
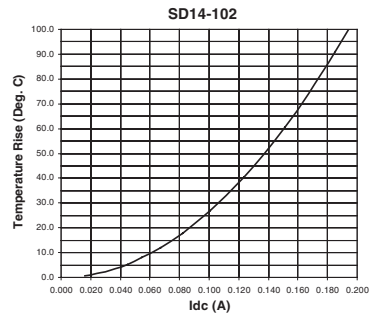
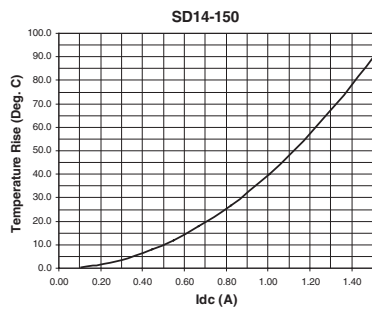
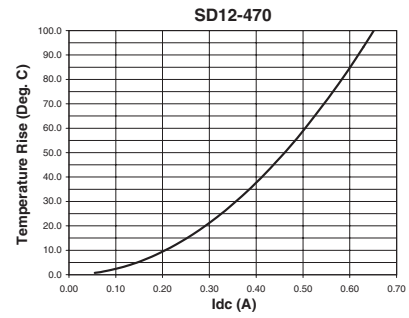
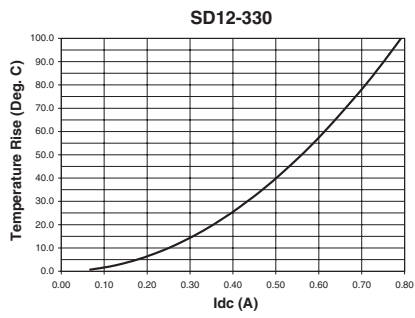
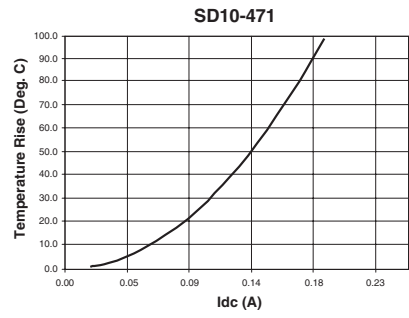
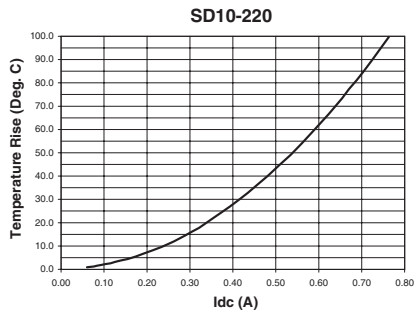
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SD14 Peak current for approximate 20% roll off at +20 °C.

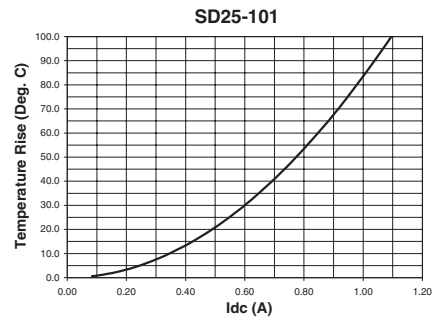
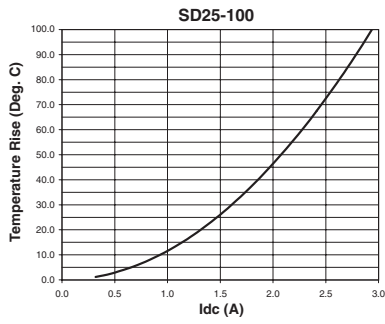
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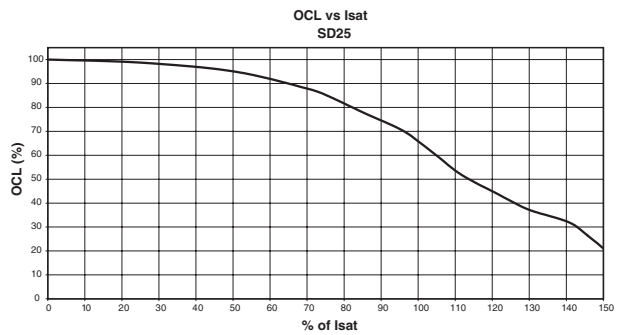
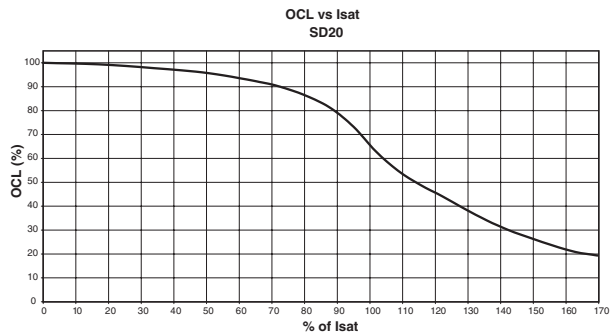
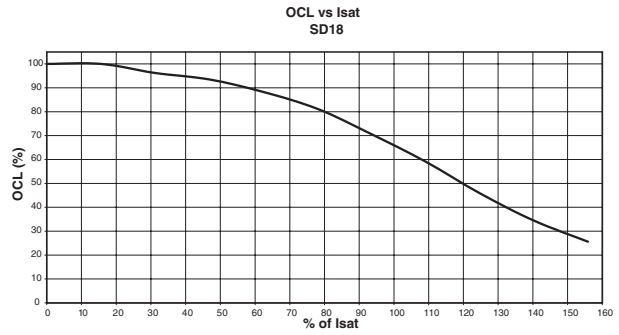
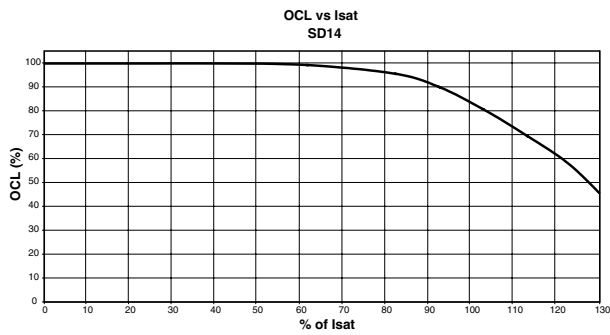
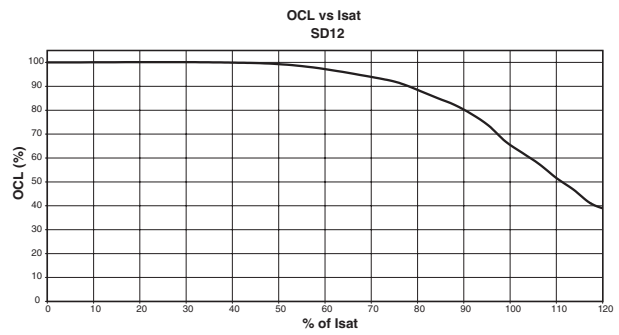
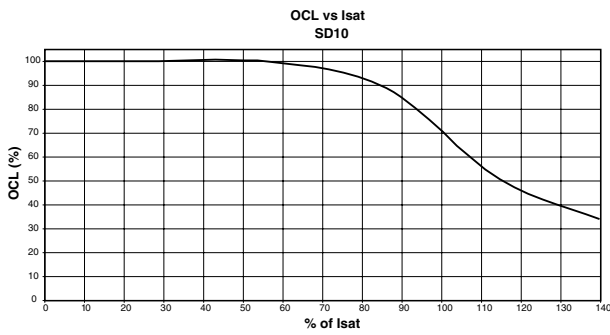
Temperature rise vs current



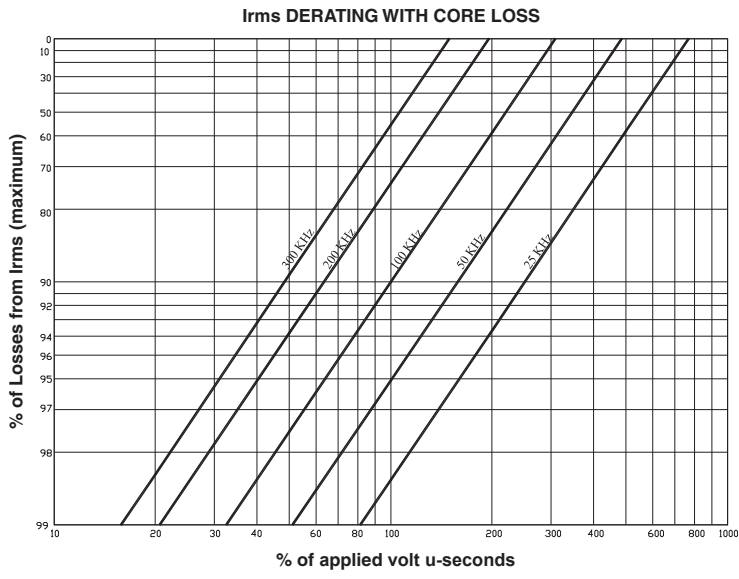
Temperature rise vs current



Inductance Characteristics



Core loss



Solder Reflow Profile

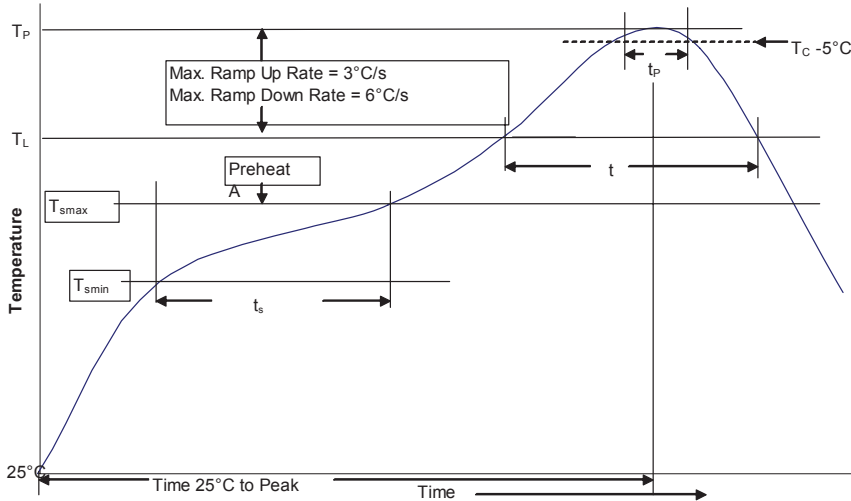


Table 1 - Standard SnPb Solder (T_p)

Package Thickness	Volume mm^3 <350	Volume mm^3 ≥ 350
<2.5mm	235°C	220°C
$\geq 2.5\text{mm}$	220°C	220°C

Table 2 - Lead (Pb) Free Solder (T_p)

Package Thickness	Volume mm^3 <350	Volume mm^3 350 - 2000	Volume mm^3 >2000
<1.6mm	260°C	260°C	260°C
1.6 – 2.5mm	260°C	250°C	245°C
>2.5mm	250°C	245°C	245°C

Reference JDEC J-STD-020

Profile Feature	Standard SnPb Solder	Lead (Pb) Free Solder
Preheat and Soak		
• Temperature min. (T_{smin})	100°C	150°C
• Temperature max. (T_{smax})	150°C	200°C
• Time (T_{smin} to T_{smax}) (t_s)	60-120 Seconds	60-120 Seconds
Average ramp up rate T_{smax} to T_p	3°C/ Second Max.	3°C/ Second Max.
Liquidous temperature (T_L)	183°C	217°C
Time at liquidous (t_l)	60-150 Seconds	60-150 Seconds
Peak package body temperature (T_p)*	Table 1	Table 2
Time (t_p)** within 5 °C of the specified classification temperature (T_c)	20 Seconds**	30 Seconds**
Average ramp-down rate (T_p to T_{smax})	6°C/ Second Max.	6°C/ Second Max.
Time 25°C to Peak Temperature	6 Minutes Max.	8 Minutes Max.

* Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum.

** Tolerance for time at peak profile temperature (t_p) is defined as a supplier minimum and a user maximum.

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Printed in USA
Publication No. PM4311
August 2017

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