

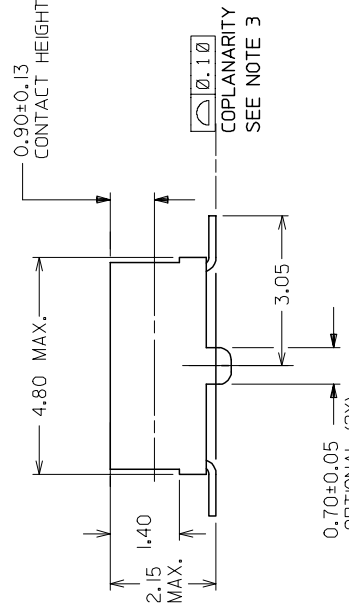
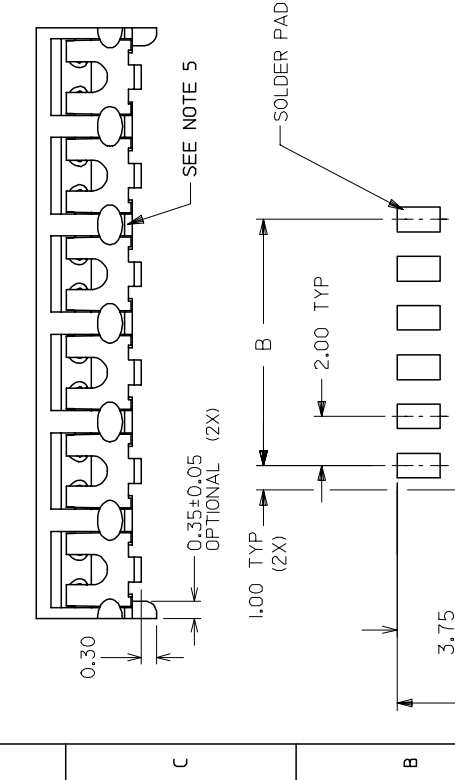
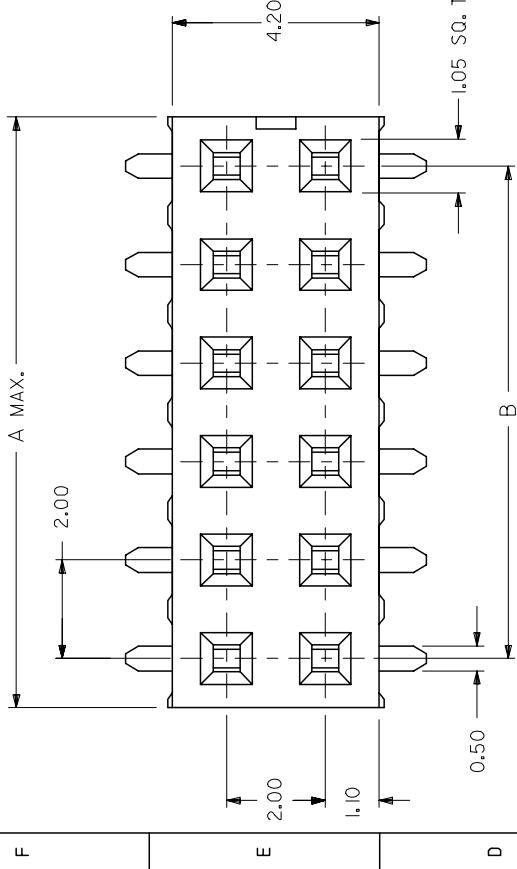


THE DATASHEET OF
87340-0622

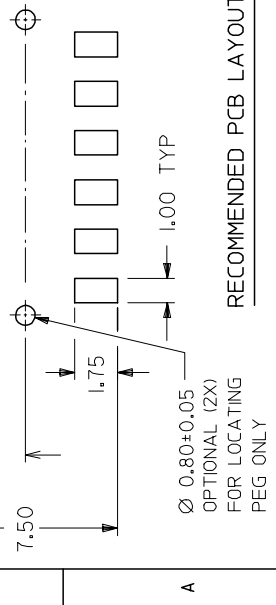


NOTES:

1. 12 CIRCUIT SIZE SHOWN FOR ILLUSTRATION ONLY. SEE CHART FOR AVAILABLE PART SIZES.
2. PLATING FINISH:
 - 1 - 0.76um/30uin MIN. GOLD IN CONTACT AREA
1.90um/75uin MIN. TIN/LEAD IN SOLDER TAIL AREA
BOTH OVER 1.30um/50uin MIN. NICKEL OVERALL
 - 2 - 0.38um/15uin MIN. GOLD IN CONTACT AREA
1.90um/75uin MIN. TIN/LEAD IN SOLDER TAIL AREA
BOTH OVER 1.30um/50uin MIN. NICKEL OVERALL
 - 3 - 0.76um/30uin MIN. GOLD IN CONTACT AREA
1.90um/75uin MIN. TIN IN SOLDER TAIL AREA
BOTH OVER 1.30um/50uin MIN. NICKEL OVERALL
 - 4 - 0.38um/15uin MIN. GOLD IN CONTACT AREA
1.90um/75uin MIN. TIN IN SOLDER TAIL AREA
BOTH OVER 1.30um/50uin MIN. NICKEL OVERALL
3. COPLANARITY OF SOLDER TAIL IS TO BE MEASURED BY RESTING THE PART ON A FLAT GAUGE SURFACE.
4. PRODUCT SPECIFICATION PS-87340 APPLIES.
5. THIS AREA OF PART TO BE HEAT STAKED TO RETAIN CONTACTS
6. PART IS MATEABLE TO ALL MILLI-GRID HEADERS WITH MINIMUM PIN LENGTHS OF 1.90mm FOR TOP ENTRY.



- CIRCUIT SIZES
- 1 - WITHOUT LOCATING PEGS (HOUSING - NA)
 - 2 - WITH LOCATING PEGS (HOUSING - BLA)
 - 5 - WITHOUT LOCATING PEGS (HOUSING - NA)
 - 6 - WITH LOCATING PEGS (HOUSING - NA)



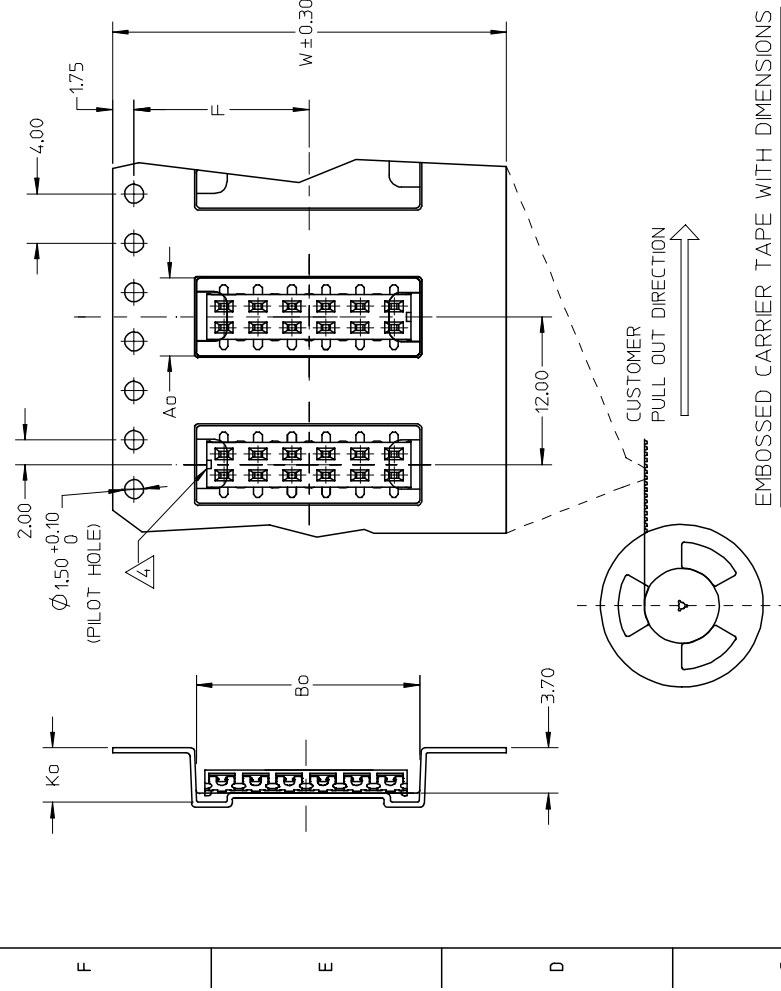
PDR No. : S-001004-00-00	J2
EC NO: S2006-0170	DRWN:YL01A0
2005/08/30	CHKD:80KOK
2005/08/30	APPR:PTLM
2005/09/08	

QUALITY SYMBOLS	DESCRIPTION	REV
▲=0		
△=0		

GENERAL TOLERANCES (UNLESS SPECIFIED)	
4 PLACES ± ---	INCH
3 PLACES ± ---	MM
2 PLACES ± 0.20	ANGULAR ± 3 °
1 PLACE ± ---	

DIMENSION STYLE	
MM ONLY	
DRAWN BY	JKACHL1
CHECKED BY	JNG
APPROVED BY	TYAP
DATE	1991/07/09
MATERIAL NO.	SEE TABLE
SIZE	THIS DRAWING CONTAINS INMATERIAL INCORPORATED AND SHOULD

10	9	8	7	6	5	4	3
F	E	D	C	B	A	PLA OPT	CKT SIZE
					PART NO. IN TUBE	PART NO. TAPE/REEL	
					87340-1014	87340-1019	10
					87340-1613	87340-1618	16



TAPE AND REEL ASSEMBLY SHOWN

EMBOSSD CARRIER TAPE WITH DIMENSIONS

NOTES:

- LEADER AND TRAILER TAPE
160MIN. TOP TAPE TRAILER
390 MIN. TOP TAPE
160MIN. TAIL PART (EMPTY)
230MIN. LEADER PART (EMPTY)
PULL OUT DIRECTION
- PEELING OFF FORCE OF THE TOP TAPE: 20-80gf.
(PEELING DIRECTION AS SHOWN IN FOLLOWING FIGURE)
15° MAX.
PEEL OFF DIRECTION
PULL OUT DIRECTION
- PACKAGING STANDARD IS AS PER EIA-481.
NO FIX ORIENTATION OF ASSEMBLY PART IN T&R.
- TAPE & REEL QUANTITY : 1000 PCS / REEL

PDR No. : S-001004-00-00	FC NO: S2006-0170	DRWN: YL01A0	2005/08/30	CHKD: BOKOK	2005/08/30	APPR: PTLIM	2005/09/08
J2	DESCRIPTION	REV	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALING	NTS
			▶=0	MM ONLY	MM ONLY	DATE	TITLE
			◁=0	4 PLACES ± --- ± --- INCH	DRAWN BY JKACHL I	1991/07/02	
				3 PLACES ± --- ± ---	CHECKED BY JNG	1991/07/09	
				2 PLACES ± 0.20 ± ---	APPROVED BY YTYAP	1991/07/09	
				1 PLACE ± --- ± ---	MATERIAL NO.		
				ANGULAR ± 3 °	SEE TABLE		
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	THIS DRAWING CONTAINS INFORMATION INCORPORATED AND SHOULD		

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