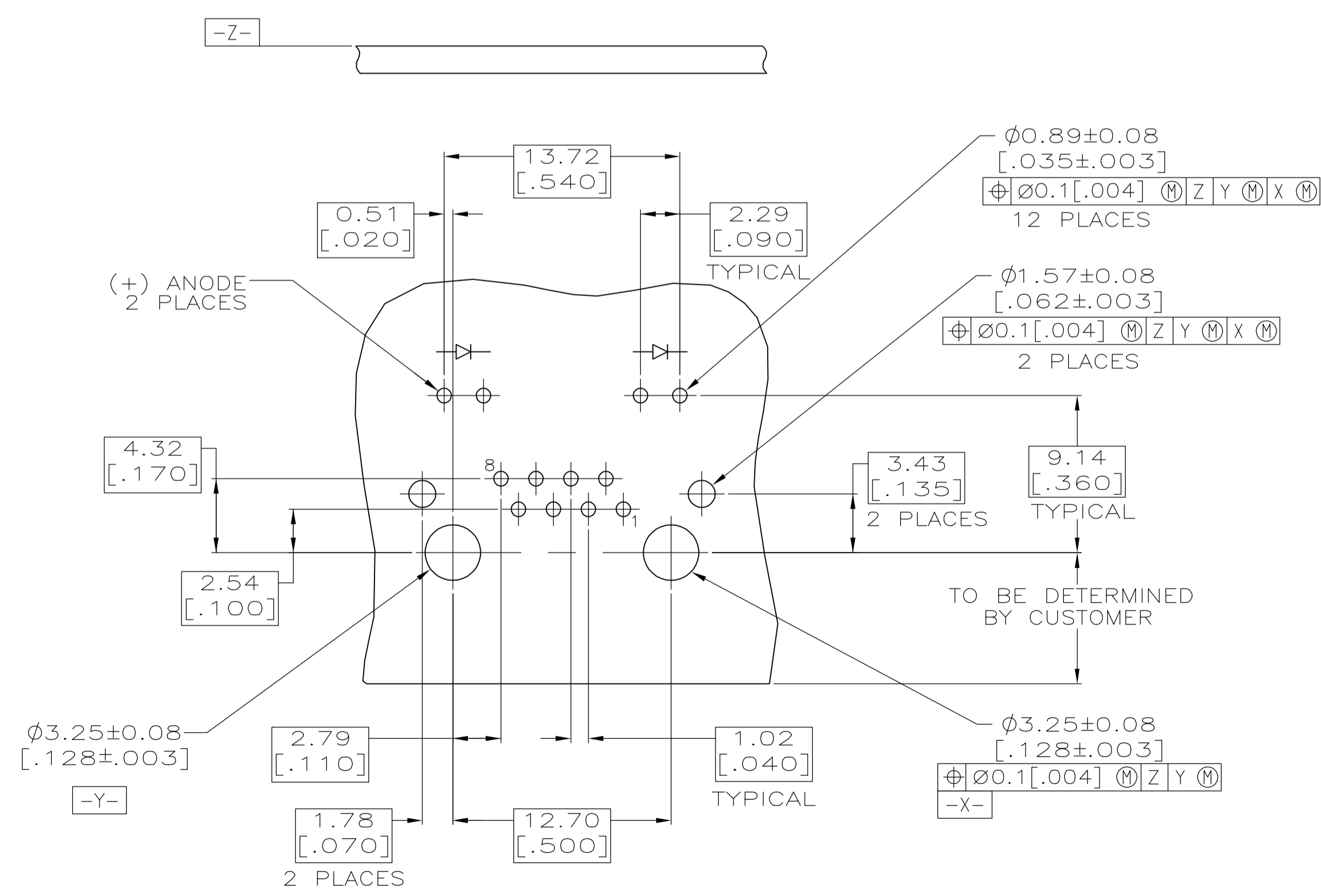


- MATERIAL:**
 HOUSING - HIGH TEMPERATURE THERMOPLASTIC, BLACK, UL94V-0.
 TERMINALS - 0.36[.014] THICK PHOS BRONZE PLATED WITH 3.81µm[.000150] MINIMUM THICK MATTE TIN IN SOLDER AREA. 1.27µm [0.00050] MINIMUM GOLD IN LOCALIZED PLATE AREA. ENTIRE TERMINAL PLATED WITH 1.27µm [0.00050] MINIMUM THICK NICKEL.
 SHIELD - 0.196[.0077] THICK COPPER ZINC ALLOY PREPLATED WITH 1.27µm[.000050] MINIMUM SATIN NICKEL WITH 2.03µm[.000080] MINIMUM TIN POST DIPPED ON PCB GROUND TABS.
 LIGHT EMITTING DIODE (LED) - DIFFUSED EPOXY LENS, 0.51 x 0.51[.020 x .020] CARBON STEEL WIREFRAME LEADS PREPLATED WITH 8.89 µm[.0003500] THICK Sn/Cu OVER 2.03 µm[.000080] THICK Ag OVER 1.02µm[.000040] THICK Cu OVER 3.56 µm[.000140] THICK Ni OVER 1.02µm[.000040] Cu UNDERPLATE
- JACK CAVITY CONFORMS TO FCC RULES AND REGULATIONS PART 68, SUBPART F.
 - SUGGESTED PANEL OPENING DIMENSIONS.
 - SUGGESTED CLEARANCE BETWEEN TOP OF CONNECTOR AND TOP PANEL OPENING.
 - 0.051[.002] WHITE POLYESTER INSULATOR APPLIED TO BACK OF HOUSING.
 - SEE TABLE FOR COLOR OF LEDS AND NUMBER REQUIRED.
 - THIS MODULAR JACK WITH INTEGRATED LED IS NOT IR REFLOW SOLDERING PROCESS COMPATIBLE.



SUGGESTED PRINTED CIRCUIT BOARD LAYOUT
 (COMPONENT SIDE)

GREEN	GREEN	6116173-5
GREEN	YELLOW	6116173-4
YELLOW	GREEN	6116173-1
POSITION 2	POSITION 1	PART NUMBER
INDICATOR COLOR		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. VARELA - DOCKS 09JUN2005	Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: mm [INCHES]		CHK J. WESTMAN 09JUN2005	NAME S. FLICKINGER	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APD S. FLICKINGER	PRODUCT SPEC 108-1163-4	
0 PLC ± -	1 PLC ± -	APD S. FLICKINGER	APPLICATION SPEC 114-2154	
2 PLC ± 0.25[.01]	3 PLC ± 0.13[.005]	SIZE A1	CAGE CODE 00779	DRAWING NO 6116173
4 PLC ± -	ANGLES ± -	FINISH	RESTRICTED TO	
MATERIAL		WEIGHT	CUSTOMER DRAWING	
		SCALE	SHEET 1 of 1	
		REV	A	

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