



**THE DATASHEET OF
MF-R185**





Features

- Radial Leaded Devices
- Cured, flame retardant epoxy polymer insulating material meets UL 94V-0 requirements
- RoHS compliant* and halogen free**
- Agency recognition: us

Applications

- Almost anywhere there is a low voltage power supply and a load to be protected, including:
- Computers & peripherals
 - General electronics

MF-R Series - PTC Resettable Fuses

Electrical Characteristics

Model	V max. Volts	I max. Amps	Ihold	Itrip	Initial Resistance		1 Hour (R ₁) Post-Trip Resistance	Max. Time to Trip		Tripped Power Dissipation	Agency Recognition	
			Amperes at 23 °C		Ohms at 23 °C		Ohms at 23 °C	Amperes at 23 °C	Seconds at 23 °C	Watts at 23 °C	cUL	TÜV
			Hold	Trip	Min.	Max.	Max.			Typ.	E174545	R50366745
MF-R005	60	40	0.05	0.10	7.3	11.1	22.0	0.5	5.0	0.22	✓	✓
MF-R010	60	40	0.10	0.20	2.50	4.50	7.50	0.5	4.0	0.38	✓	✓
MF-R017	60	40	0.17	0.34	2.00	3.20	8.00	0.85	3.0	0.48	✓	✓
MF-R020	60	40	0.20	0.40	1.50	2.84	4.40	1.0	2.2	0.40	✓	✓
MF-R025	60	40	0.25	0.50	1.00	1.95	3.00	1.25	2.5	0.45	✓	✓
MF-R030	60	40	0.30	0.60	0.76	1.36	2.10	1.5	3.0	0.50	✓	✓
MF-R040	60	40	0.40	0.80	0.52	0.86	1.29	2.0	3.8	0.55	✓	✓
MF-R050	60	40	0.50	1.00	0.41	0.77	1.17	2.5	4.0	0.75	✓	✓
MF-R065	60	40	0.65	1.30	0.27	0.48	0.72	3.25	5.3	0.90	✓	✓
MF-R075	60	40	0.75	1.50	0.18	0.40	0.60	3.75	6.3	0.90	✓	✓
MF-R090	60	40	0.90	1.80	0.14	0.31	0.47	4.5	7.2	1.00	✓	✓
MF-R090-0-9	30	40	0.90	1.80	0.07	0.12	0.22	4.5	5.9	0.60	✓	✓
MF-R110	30	40	1.10	2.20	0.10	0.18	0.27	5.5	6.6	0.70	✓	✓
MF-R135	30	40	1.35	2.70	0.065	0.115	0.17	6.75	7.3	0.80	✓	✓
MF-R160	30	40	1.60	3.20	0.055	0.105	0.15	8.0	8.0	0.90	✓	✓
MF-R185	30	40	1.85	3.70	0.040	0.07	0.11	9.25	8.7	1.00	✓	✓
MF-R250	30	40	2.50	5.00	0.025	0.048	0.07	12.5	10.3	1.20	✓	✓
MF-R250-0-10	30	40	2.50	5.00	0.025	0.048	0.07	12.5	10.3	1.20	✓	✓
MF-R300	30	40	3.00	6.00	0.020	0.05	0.08	15.0	10.8	2.00	✓	✓
MF-R400	30	40	4.00	8.00	0.010	0.03	0.05	20.0	12.7	2.50	✓	✓
MF-R500	30	40	5.00	10.00	0.010	0.03	0.05	25.0	14.5	3.00	✓	✓
MF-R600	30	40	6.00	12.00	0.005	0.02	0.04	30.0	16.0	3.50	✓	✓
MF-R700	30	40	7.00	14.00	0.005	0.02	0.03	35.0	17.5	3.80	✓	✓
MF-R800	30	40	8.00	16.00	0.005	0.02	0.03	40.0	18.8	4.00	✓	✓
MF-R900	30	40	9.00	18.00	0.005	0.01	0.02	40.0	20.0	4.20	✓	✓
MF-R1100	16	100	11.00	22.00	0.003	0.01	0.014	40.0	20.0	4.50	✓	✓

Environmental Characteristics

Operating Temperature.....	-40 °C to +85 °C
Recommended Storage.....	+40 °C max. / 70 % R.H. max.
Passive Aging.....	+85 °C, 1000 hours..... ±5 % typical resistance change
Humidity Aging.....	+85 °C, 85 % R.H. 1000 hours..... ±5 % typical resistance change
Thermal Shock.....	-40 °C to +85 °C, 10 times..... ±10 % typical resistance change
Solvent Resistance.....	MIL-STD-202, Method 215..... No change (marking still legible)
Vibration.....	MIL-STD-883C, Method 2007.1..... No change (R _{min} <R<R _{1max}) Condition A
Moisture Sensitivity Level (MSL).....	See Note
ESD Classification.....	Class 6 (per AEC-Q200-2, HBM)

Test Procedures and Requirements

Test	Test Conditions	Accept/Reject Criteria
Visual/Mech.....	Verify dimensions and materials.....	Per MF physical description
Resistance.....	In still air @ 23 °C.....	R _{min} ≤ R ≤ R _{max}
Time to Trip.....	5 times Ihold, Vmax, 23 °C.....	T ≤ max. time to trip (seconds)
Hold Current.....	30 min. at Ihold.....	No trip
Trip Cycle Life.....	Vmax, Imax, 100 cycles.....	No arcing or burning
Trip Endurance.....	Vmax, 48 hours.....	No arcing or burning
Solderability.....	245 °C ±5 °C, 5 seconds.....	95 % min. coverage



WARNING Cancer and Reproductive Harm - www.P65Warnings.ca.gov

* RoHS Directive 2015/863, Mar 31, 2015 and Annex.
 ** Bourns follows the prevailing definition of "halogen free" in the industry. Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.
 Specifications are subject to change without notice.
 Users should verify actual device performance in their specific applications.
 The products described herein and this document are subject to specific disclaimers as set forth on the last page of this document, and at www.bourns.com/legal/disclaimer.pdf.

Additional Features

- Bulk packaging, tape and reel and Ammo-Pak available on most models

MF-R Series - PTC Resettable Fuses

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Product Dimensions (see next page for outline drawing)

Model	A Max.	B Max.	C		D Min.	E Max.	Physical Characteristics		
			Nom.	Tol. ±			Style	Lead Dia.	Material
MF-R005	$\frac{8.0}{(0.315)}$	$\frac{8.3}{(0.327)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.1}{(0.122)}$	4	$\frac{0.405}{(0.016)}$	Sn/NiCu
MF-R010	$\frac{7.4}{(0.291)}$	$\frac{12.7}{(0.5)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.1}{(0.122)}$	1	$\frac{0.51}{(0.020)}$	Sn/NiCu
MF-R017	$\frac{7.4}{(0.291)}$	$\frac{12.7}{(0.5)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.1}{(0.122)}$	1	$\frac{0.51}{(0.020)}$	Sn/CuFe
MF-R020	$\frac{7.4}{(0.291)}$	$\frac{12.7}{(0.5)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.1}{(0.122)}$	1	$\frac{0.51}{(0.020)}$	Sn/CuFe
MF-R025	$\frac{7.4}{(0.291)}$	$\frac{12.7}{(0.5)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.1}{(0.122)}$	1	$\frac{0.51}{(0.020)}$	Sn/CuFe
MF-R030	$\frac{7.4}{(0.291)}$	$\frac{13.4}{(0.528)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.1}{(0.122)}$	1	$\frac{0.51}{(0.020)}$	Sn/CuFe
MF-R040	$\frac{7.4}{(0.291)}$	$\frac{13.7}{(0.539)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.1}{(0.122)}$	1	$\frac{0.51}{(0.020)}$	Sn/CuFe
MF-R050	$\frac{7.9}{(0.311)}$	$\frac{13.7}{(0.539)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.1}{(0.122)}$	1	$\frac{0.51}{(0.020)}$	Sn/Cu
MF-R065	$\frac{9.7}{(0.382)}$	$\frac{15.2}{(0.598)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.1}{(0.122)}$	1	$\frac{0.51}{(0.020)}$	Sn/Cu
MF-R075	$\frac{10.4}{(0.409)}$	$\frac{16.0}{(0.630)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.1}{(0.122)}$	1	$\frac{0.51}{(0.020)}$	Sn/Cu
MF-R090	$\frac{11.7}{(0.461)}$	$\frac{16.7}{(0.657)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.1}{(0.122)}$	1	$\frac{0.51}{(0.020)}$	Sn/Cu
MF-R090-0-9	$\frac{7.4}{(0.291)}$	$\frac{12.2}{(0.480)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.0}{(0.118)}$	3	$\frac{0.51}{(0.020)}$	Sn/CuFe
MF-R110	$\frac{8.9}{(0.350)}$	$\frac{14.0}{(0.551)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.0}{(0.118)}$	1	$\frac{0.51}{(0.020)}$	Sn/Cu
MF-R135	$\frac{8.9}{(0.350)}$	$\frac{18.9}{(0.744)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.0}{(0.118)}$	1	$\frac{0.51}{(0.020)}$	Sn/Cu
MF-R160	$\frac{10.2}{(0.402)}$	$\frac{16.8}{(0.661)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.0}{(0.118)}$	1	$\frac{0.51}{(0.020)}$	Sn/Cu
MF-R185	$\frac{12.0}{(0.472)}$	$\frac{18.4}{(0.724)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.0}{(0.118)}$	1	$\frac{0.51}{(0.020)}$	Sn/Cu
MF-R250	$\frac{12.0}{(0.472)}$	$\frac{18.3}{(0.720)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.0}{(0.118)}$	2	$\frac{0.81}{(0.032)}$	Sn/Cu
MF-R250-0-10	$\frac{12.0}{(0.472)}$	$\frac{18.3}{(0.720)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.0}{(0.118)}$	3	$\frac{0.51}{(0.020)}$	Sn/CuFe
MF-R300	$\frac{12.0}{(0.472)}$	$\frac{18.3}{(0.720)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.0}{(0.118)}$	2	$\frac{0.81}{(0.032)}$	Sn/Cu
MF-R400	$\frac{14.4}{(0.567)}$	$\frac{24.8}{(0.976)}$	$\frac{5.1}{(0.201)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.0}{(0.118)}$	2	$\frac{0.81}{(0.032)}$	Sn/Cu
MF-R500	$\frac{17.4}{(0.685)}$	$\frac{24.9}{(0.980)}$	$\frac{10.2}{(0.402)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.0}{(0.118)}$	2	$\frac{0.81}{(0.032)}$	Sn/Cu
MF-R600	$\frac{19.3}{(0.760)}$	$\frac{31.9}{(1.256)}$	$\frac{10.2}{(0.402)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.0}{(0.118)}$	2	$\frac{0.81}{(0.032)}$	Sn/Cu
MF-R700	$\frac{22.1}{(0.870)}$	$\frac{29.8}{(1.173)}$	$\frac{10.2}{(0.402)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.0}{(0.118)}$	2	$\frac{0.81}{(0.032)}$	Sn/Cu
MF-R800	$\frac{24.2}{(0.953)}$	$\frac{32.9}{(1.295)}$	$\frac{10.2}{(0.402)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.0}{(0.118)}$	2	$\frac{0.81}{(0.032)}$	Sn/Cu
MF-R900	$\frac{24.2}{(0.953)}$	$\frac{32.9}{(1.295)}$	$\frac{10.2}{(0.402)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.0}{(0.118)}$	2	$\frac{0.81}{(0.032)}$	Sn/Cu
MF-R1100	$\frac{24.2}{(0.953)}$	$\frac{32.9}{(1.295)}$	$\frac{10.2}{(0.402)}$	$\frac{0.7}{(0.028)}$	$\frac{7.6}{(0.299)}$	$\frac{3.0}{(0.118)}$	2	$\frac{0.81}{(0.032)}$	Sn/Cu

DIMENSIONS: $\frac{\text{MM}}{\text{(INCHES)}}$

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

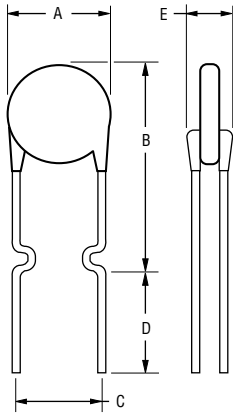
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MF-R Series - PTC Resettable Fuses

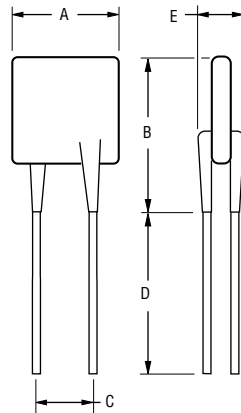
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Product Dimensions (see previous page for dimensions)

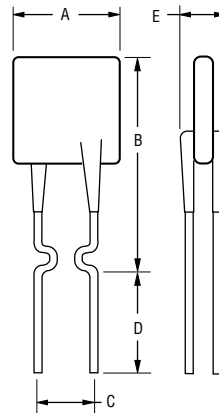
Style 1



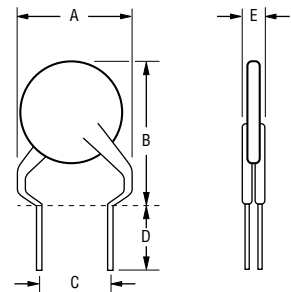
Style 2



Style 3



Style 4



NOTE: Kinked lead option is available for board standoff. Contact factory for details.

NOTE: Also available with straight leads. Contact factory for details.

Thermal Derating Chart - I_{hold} / I_{trip} (Amps)

Model	Ambient Operating Temperature								
	-40 °C	-20 °C	0 °C	23 °C	40 °C	50 °C	60 °C	70 °C	85 °C
MF-R005	0.08 / 0.16	0.07 / 0.14	0.06 / 0.12	0.05 / 0.10	0.04 / 0.08	0.04 / 0.08	0.03 / 0.07	0.03 / 0.07	0.02 / 0.05
MF-R010	0.16 / 0.32	0.14 / 0.28	0.12 / 0.24	0.10 / 0.20	0.08 / 0.16	0.07 / 0.14	0.06 / 0.12	0.05 / 0.10	0.04 / 0.08
MF-R017	0.26 / 0.52	0.23 / 0.46	0.20 / 0.40	0.17 / 0.34	0.14 / 0.28	0.12 / 0.24	0.11 / 0.22	0.09 / 0.18	0.07 / 0.14
MF-R020	0.31 / 0.62	0.27 / 0.54	0.24 / 0.48	0.20 / 0.40	0.16 / 0.32	0.14 / 0.28	0.13 / 0.26	0.11 / 0.22	0.08 / 0.16
MF-R025	0.39 / 0.78	0.34 / 0.68	0.30 / 0.60	0.25 / 0.50	0.20 / 0.40	0.18 / 0.36	0.16 / 0.32	0.14 / 0.28	0.10 / 0.20
MF-R030	0.47 / 0.94	0.41 / 0.82	0.36 / 0.72	0.30 / 0.60	0.24 / 0.48	0.22 / 0.44	0.19 / 0.38	0.16 / 0.32	0.12 / 0.24
MF-R040	0.62 / 1.24	0.54 / 1.08	0.48 / 0.96	0.40 / 0.80	0.32 / 0.64	0.29 / 0.58	0.25 / 0.50	0.22 / 0.44	0.16 / 0.32
MF-R050	0.78 / 1.56	0.68 / 1.36	0.60 / 1.20	0.50 / 1.00	0.41 / 0.82	0.36 / 0.72	0.32 / 0.64	0.27 / 0.54	0.20 / 0.40
MF-R065	1.01 / 2.02	0.88 / 1.76	0.77 / 1.54	0.65 / 1.30	0.53 / 1.06	0.47 / 0.94	0.41 / 0.82	0.35 / 0.70	0.26 / 0.52
MF-R075	1.16 / 2.32	1.02 / 2.04	0.89 / 1.78	0.75 / 1.50	0.61 / 1.22	0.54 / 1.08	0.47 / 0.94	0.41 / 0.82	0.30 / 0.60
MF-R090	1.40 / 2.80	1.22 / 2.44	1.07 / 2.14	0.90 / 1.80	0.73 / 1.46	0.65 / 1.30	0.57 / 1.14	0.49 / 0.98	0.36 / 0.72
MF-R090-0-9	1.40 / 2.80	1.22 / 2.44	1.07 / 2.14	0.90 / 1.80	0.73 / 1.46	0.65 / 1.30	0.57 / 1.14	0.49 / 0.98	0.36 / 0.72
MF-R110	1.60 / 3.20	1.43 / 2.86	1.27 / 2.54	1.10 / 2.20	0.91 / 1.82	0.85 / 1.70	0.75 / 1.50	0.67 / 1.34	0.57 / 1.14
MF-R135	1.96 / 3.92	1.76 / 3.52	1.55 / 3.10	1.35 / 2.70	1.12 / 2.24	1.04 / 2.08	0.92 / 1.84	0.82 / 1.64	0.70 / 1.40
MF-R160	2.32 / 4.64	2.08 / 4.16	1.84 / 3.68	1.60 / 3.20	1.33 / 2.66	1.23 / 2.46	1.09 / 2.18	0.98 / 1.96	0.83 / 1.66
MF-R185	2.68 / 5.36	2.41 / 4.82	2.13 / 4.26	1.85 / 3.70	1.54 / 3.08	1.42 / 2.84	1.26 / 2.52	1.13 / 2.26	0.96 / 1.92
MF-R250	3.63 / 7.26	3.25 / 6.50	2.88 / 5.76	2.50 / 5.00	2.08 / 4.16	1.93 / 3.86	1.70 / 3.40	1.53 / 3.06	1.30 / 2.60
MF-R250-0-10	3.63 / 7.26	3.25 / 6.50	2.88 / 5.76	2.50 / 5.00	2.08 / 4.16	1.93 / 3.86	1.70 / 3.40	1.53 / 3.06	1.30 / 2.60
MF-R300	4.35 / 8.70	3.90 / 7.80	3.45 / 6.90	3.00 / 6.00	2.49 / 4.98	2.31 / 4.62	2.04 / 4.08	1.83 / 3.66	1.56 / 3.12
MF-R400	5.80 / 11.6	5.20 / 10.4	4.60 / 9.20	4.00 / 8.00	3.32 / 6.64	3.08 / 6.16	2.72 / 5.44	2.44 / 4.88	2.08 / 4.16
MF-R500	7.25 / 14.5	6.50 / 13.0	5.75 / 11.5	5.00 / 10.0	4.15 / 8.30	3.85 / 7.70	3.40 / 6.80	3.05 / 6.10	2.60 / 5.20
MF-R600	8.70 / 17.4	7.80 / 15.6	6.90 / 13.8	6.00 / 12.0	4.98 / 9.96	4.62 / 9.24	4.08 / 8.16	3.66 / 7.32	3.12 / 6.24
MF-R700	10.1 / 20.3	9.10 / 18.2	8.05 / 16.1	7.00 / 14.0	5.81 / 11.6	5.39 / 10.7	4.76 / 9.52	4.27 / 9.44	3.64 / 7.28
MF-R800	11.6 / 23.2	10.4 / 20.8	9.20 / 18.4	8.00 / 16.0	6.64 / 13.2	6.16 / 12.3	5.44 / 10.8	4.88 / 9.76	4.16 / 8.32
MF-R900	13.0 / 26.1	11.7 / 23.4	10.3 / 20.7	9.00 / 18.0	7.47 / 14.9	6.93 / 12.7	6.12 / 12.2	5.49 / 10.9	4.68 / 9.36
MF-R1100	16.1 / 32.0	14.6 / 29.2	13.1 / 26.2	11.0 / 22.1	9.40 / 18.4	8.80 / 17.6	7.80 / 15.6	6.90 / 13.8	5.20 / 10.4

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Users should verify actual device performance in their specific applications.

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MF-R Series - PTC Resettable Fuses



Typical Time to Trip at 23 °C



How to Order

MF - R 110 - 0 - 14

Multifuse®
 Product Designator _____
 Series _____
 R = Radial Leaded Component
 Hold Current, I_{hold} _____
 005-1100 (0.05 Amps - 11.0 Amps)
 Packaging Options _____

- _ = Bulk Packaging without part number suffix option
- 0 = Bulk Packaging with part number suffix option
- 2 = Tape and Reel
- AP = Ammo-Pak*

Part Number Suffix Option _____

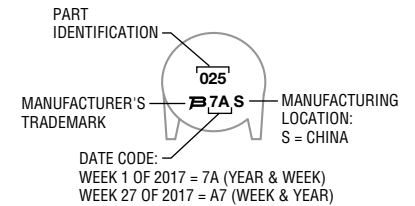
- 14 = Kinked leads where straight leads are standard
- 17 = Straight leads where kinked leads are standard
- 99 = RoHS Compliance

As of date code April 1, 2005 all MF-R models are RoHS compliant. The suffix "-99" was originally provided to help customers distinguish between RoHS compliant and non-RoHS compliant products, but the -99 suffix option is no longer necessary. The -99 suffix option will no longer be available starting January 1, 2020. See [Note](#) for more details.

*Packaged per EIA-468

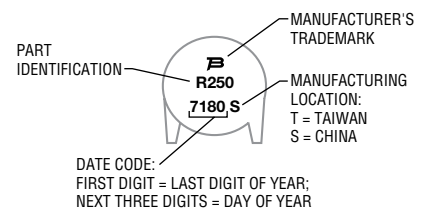
Typical Part Marking: MF-R005 - R025

Represents total content. Layout may vary.



Typical Part Marking: MF-R030 - R1100

Represents total content. Layout may vary.



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MF-R Series - PTC Resettable Fuses

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Packaging Quantity

Packaging options:

BULK: All models = 500 pcs. per bag

TAPE & REEL: MF-R005 ~ MF-R160 12.7 mm device pitch = 3000 pcs. per reel
MF-R185 ~ MF-R400 25.4 mm device pitch = 1500 pcs. per reel
MF-R500 ~ MF-R1100 25.4 mm device pitch = 1000 pcs. per reel

AMMO-PACK: MF-R005 ~ MF-R160 12.7 mm device pitch = 2000 pcs. per pack
MF-R185 ~ MF-R400 25.4 mm device pitch = 1000 pcs. per pack
MF-R500 ~ MF-R1100 25.4 mm device pitch = 500 pcs. per pack

MF-R SERIES, REV. AI, 05/19

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MF-R Series Tape and Reel Specifications

BOURNS®

Devices taped using EIA-468/IEC 60286-2 standards. See table below and Figures 1~4 for details.

Dimension Description	IEC Mark	EIA Mark	Dimensions	
			Dimensions	Tolerance
Carrier tape width	W	W	$\frac{18}{(.709)}$	$\frac{-0.5/+1.0}{(-0.02/+0.039)}$
Hold down tape width	W_0	W_0	$\frac{5}{(.197)}$	min.
Hold down tape			No protrusion	
Adhesive tape position	W_2	W_2	$\frac{3}{(.118)}$	max.
Sprocket hole position	W_1	W_1	$\frac{9}{(.354)}$	$\frac{-0.5/+0.75}{(-0.02/+0.03)}$
Sprocket hole diameter	D_0	D_0	$\frac{4}{(.157)}$	$\frac{\pm 0.2}{(\pm .0078)}$
Height to seating plane (straight lead)	H	H	$\frac{18 \sim 20}{(.709 \sim .787)}$	
Height to seating plane (formed lead)	H_0	H_0	$\frac{16}{(.63)}$	$\frac{\pm 0.5}{(\pm .02)}$
Overall height above abscissa	H_1	H_1	$\frac{38.5}{(1.516)}$	max.
Lead protrusion	L	L_1	$\frac{1.0}{(.039)}$	max.
Cutout Length		L	$\frac{11}{(.433)}$	max.
Protrusion beyond hold-down tape, l_2			Not specified	
Sprocket hole pitch	P_0	P_0	$\frac{12.7}{(0.5)}$	$\frac{\pm 0.3}{(\pm .012)}$
Device pitch: MF-R005 ~ MF-R160	P	P	$\frac{12.7}{(0.5)}$	$\frac{\pm 0.3}{(\pm .012)}$
Device pitch: MF-R185 ~ MF-R1100	P	P	$\frac{25.4}{(1.0)}$	$\frac{\pm 0.6}{(\pm .024)}$
Pitch tolerance			20 consecutive	$\frac{\pm 1}{(\pm .039)}$
Composite tape thickness	t	t	$\frac{0.9}{(.035)}$	max.
Overall tape and lead thickness: MF-R005 ~ MF-R185	t_1	t_1	$\frac{2.0}{(0.079)}$	max.
Overall tape and lead thickness: MF-R250 ~ MF-R1100	t_1	t_1	$\frac{2.3}{(0.091)}$	max.
Splice sprocket hole alignment			0	$\frac{\pm 0.3}{(\pm .012)}$
Front-to-back deviation	Δ_h	Δ_h	0	$\frac{\pm 1.0}{(\pm .039)}$
Side-to-side deviation	Δ_p	Δ_p	0	$\frac{\pm 1.3}{(\pm .051)}$

— Continued on next page —

DIMENSIONS: $\frac{\text{MM}}{\text{(INCHES)}}$

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MF-R Series Tape and Reel Specifications

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Dimension Description	IEC Mark	EIA Mark	Dimensions	
			Dimensions	Tolerance
Ordinate to adjacent component lead	P_1	P_1	$\frac{3.81}{(0.150)}$	$\frac{\pm 0.7}{(\pm 0.028)}$
Lead spacing: MF-R005 ~ MF-R400	F	F	$\frac{5.08}{(0.2)}$	$\frac{+0.6/-0.2}{(+0.024/-0.008)}$
Lead spacing: MF-R500 ~ MF-R1100	F	F	$\frac{10.2}{(0.4)}$	$\frac{+0.6/-0.2}{(+0.024/-0.008)}$
Reel width including flanges and hub	W_4	w_2	$\frac{62.0}{(2.44)}$	max.
Dimension between flanges (measured at hub)	W_3	w_1	allow proper reeling and unreeling	
Reel diameter	A	a	$\frac{370.0}{(14.57)}$	max.
Space between flanges (at hub, excluding device)			$\frac{4.75}{(.187)}$	$\frac{\pm 3.25}{(\pm .128)}$
Arbor hole diameter	C	c	$\frac{26.0}{(1.024)}$	$\frac{\pm 12.0}{(\pm .472)}$
Core diameter	N	n	$\frac{80}{(3.15)}$	min.
Box dimensions			$\frac{62}{(2.44)}$ $\frac{372}{(14.6)}$ $\frac{372}{(14.6)}$	max.
Consecutive missing places			3	max.
Empty places per reel			Not specified	

Taped Component Dimensions per EIA Mark - Figure 1

Applies to Models:

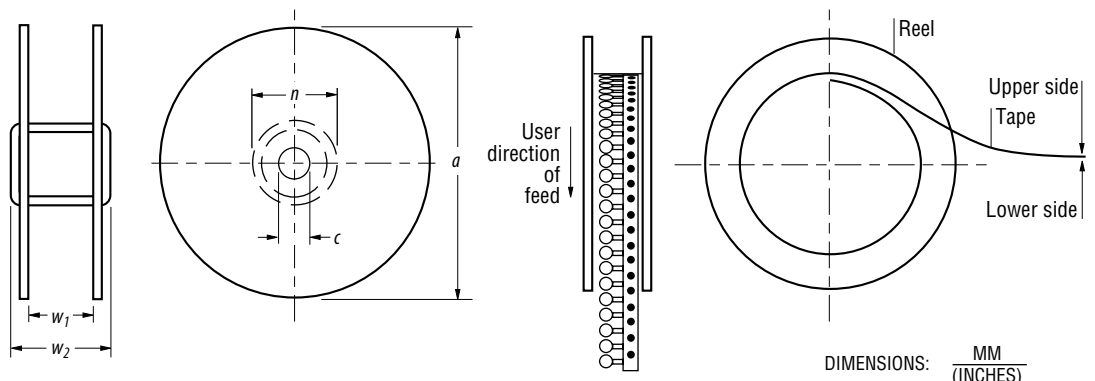
MF-R500
MF-R600
MF-R700
MF-R800
MF-R900
MF-R1100



Reel Dimensions per EIA Mark - Figure 2

Applies to Models:

MF-R500
MF-R600
MF-R700
MF-R800
MF-R900
MF-R1100



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MF-R Series Tape and Reel Specifications

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Taped Component Dimensions - per EIA Mark - Figure 3

Applies to Models:

MF-R005 ~ MF-R400



Reel Dimensions - per EIA Mark - Figure 4

Applies to Models:

MF-R005 ~ MF-R400



DIMENSIONS: $\frac{\text{MM}}{\text{(INCHES)}}$

Application Notice

- Users are responsible for independent and adequate evaluation of Bourns® Multifuse® Polymer PTC devices in the user's application, including the PPTC device characteristics stated in the applicable data sheet.
- Polymer PTC devices must not be allowed to operate beyond their stated maximum ratings. Operation in excess of such maximum ratings could result in damage to the PTC device and possibly lead to electrical arcing and/or fire. Circuits with inductance may generate a voltage above the rated voltage of the polymer PTC device and should be thoroughly evaluated within the user's application during the PTC selection and qualification process.
- Polymer PTC devices are intended to protect against adverse effects of temporary overcurrent or overtemperature conditions up to rated limits and are not intended to serve as protective devices where overcurrent or overvoltage conditions are expected to be repetitive or prolonged.
- In normal operation, polymer PTC devices experience thermal expansion under fault conditions. Thus, a polymer PTC device must be protected against mechanical stress, and must be given adequate clearance within the user's application to accommodate such thermal expansion. Rigid potting materials or fixed housings or coverings that do not provide adequate clearance should be thoroughly examined and tested by the user, as they may result in the malfunction of polymer PTC devices if the thermal expansion is inhibited.
- Exposure to lubricants, silicon-based oils, solvents, gels, electrolytes, acids, and other related or similar materials may adversely affect the performance of polymer PTC devices.
- Aggressive solvents may adversely affect the performance of polymer PTC devices. Conformal coating, encapsulating, potting, molding, and sealing materials may contain aggressive solvents including but not limited to xylene and toluene, which are known to cause adverse effects on the performance of polymer PTCs. Such aggressive solvents must be thoroughly cured or baked to ensure their complete removal from polymer PTCs to minimize the possible adverse effect on the device.
- Recommended storage conditions should be followed at all times. Such conditions can be found on the applicable data sheet and on the Multifuse® Polymer PTC Moisture/Reflow Sensitivity Classification (MSL) note:
https://www.bourns.com/docs/RoHS-MSL/msl_mf.pdf

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The characteristics and parameters of a Bourns® product set forth in its data sheet are based on laboratory conditions, and statements regarding the suitability of products for certain types of applications are based on Bourns' knowledge of typical requirements in generic applications. The characteristics and parameters of a Bourns® product in a user application may vary from the data sheet characteristics and parameters due to (i) the combination of the Bourns® product with other components in the user's application, or (ii) the environment of the user application itself. The characteristics and parameters of a Bourns® product also can and do vary in different applications and actual performance may vary over time. Users should always verify the actual performance of the Bourns® product in their specific devices and applications, and make their own independent judgments regarding the amount of additional test margin to design into their device or application to compensate for differences between laboratory and real world conditions.

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