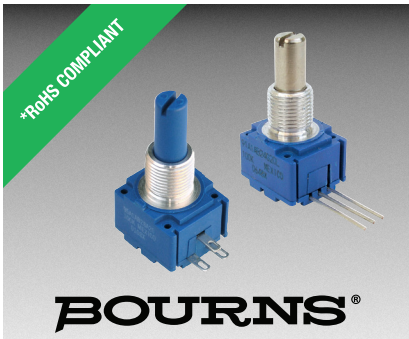




**THE DATASHEET OF**  
**91A1A-B28-B12L**





## Features

- Available in a variety of pin-out configurations
- Virtually infinite electrical circuit isolation
- Metal or plastic shaft options
- RoHS compliant\*

## Additional Information

Click these links for more information:



[PRODUCT SELECTOR](#)



[TECHNICAL LIBRARY](#)



[INVENTORY](#)



[SAMPLES](#)



[CONTACT](#)

## Model 91, 92, 93, 94 & 95 – 5/8" Square Single-Turn Panel Control

Initial Electrical Characteristics <sup>1</sup>	Conductive Plastic Element	Cermet Element
<b>Standard Resistance Range</b>		
Linear Tapers (A, B, E, & H).....	(B & E) 1 K ohms to 1 megohm.....	(A & H) 100 ohms to 1 megohm
Audio Tapers (C, D, F, G, S, & T).....	(D,G,S, & T) 1 K ohms to 1 megohm .....	(C & F) 1 K ohms to 1 megohm
Total Resistance Tolerance.....	10 % or 20 %.....	5% or 10%
Independent Linearity .....	±5 % .....	±5 %
Absolute Minimum Resistance .....	2 ohms maximum .....	2 ohms maximum
Effective Electrical Angle .....	(Linear tapers) 240 ° ± 5 ° .....	(Linear tapers) 240 ° ± 6 °
	(Audio tapers) 225 ° ± 5 ° .....	(Audio tapers) 225 ° ± 6 °
Contact Resistance Variation .....	±1 % .....	±1 % or 3 ohms (whichever is greater)
<b>Dielectric Withstanding Voltage (MIL-STD-202, Method 301)</b>		
Sea Level .....	1,500 VAC minimum.....	1,500 VAC minimum
70,000 Feet.....	500 VAC minimum.....	500 VAC minimum
Insulation Resistance (500 VDC) .....	1,000 megohms minimum.....	1,000 megohms minimum
<b>Power Rating (Voltage Limited By Power Dissipation or 350 VAC, Whichever Is Less)</b>		
+70 °C Single Section Assembly .....	(Linear tapers) 1 watt .....	(Linear tapers) 2 watts
	(Audio tapers) 0.5 watt .....	(Audio tapers) 1 watt
+70 °C Multiple Section Assembly .....	(Linear tapers) 0.5 watt/section .....	(Linear tapers) 1 watt/section
	(Audio tapers) 0.25 watt/section.....	(Audio tapers) 0.5 watt/section
+125 °C.....	0 watt.....	0 watt
Theoretical Resolution.....	Essentially infinite.....	Essentially infinite
<b>Environmental Characteristics<sup>1</sup></b>		
Operating Temperature Range .....	-40 °C to +125 °C.....	-40 °C to +125 °C
Storage Temperature Range .....	-55 °C to +125 °C.....	-55 °C to +125 °C
<b>Temperature Coefficient Over Storage</b>		
Temperature Range .....	±1,000 ppm/°C .....	±150 ppm/°C
Vibration (Single Section) .....	15 G .....	15 G
Total Resistance Shift.....	±2 % maximum .....	±2 % maximum
Voltage Ratio Shift.....	±5 % maximum .....	±5 % maximum
Shock (Single Section).....	30 G.....	30 G
Total Resistance Shift.....	±2 % maximum .....	±2 % maximum
Voltage Ratio Shift.....	±5 % maximum .....	±5 % maximum
Load Life.....	1,000 hours .....	1,000 hours
Total Resistance Shift.....	±10 % maximum .....	±5 % maximum
Rotational Life (No Load) .....	100,000 cycles .....	100,000 cycles
Total Resistance Shift.....	(Linear tapers) 10 ohms or ±15 % TRS max. ....	(All tapers) ±5 % TRS max.
	(whichever is greater)	
	(Audio tapers) ±20 % maximum	
<b>Contact Resistance Variation</b>		
@ 50,000 cycles.....	(Linear tapers) ±2 %.....	±2 %
	(Audio tapers) ±3 % .....	±3 %
<b>Moisture Resistance (MIL-STD-202, Method 103, Condition B)</b>		
Total Resistance Shift.....	(Linear tapers) ±10 % TRS maximum .....	(All tapers) ±5 % TRS maximum
	(Audio tapers) ±20 % TRS maximum	
Insulation Resistance (500 VDC).....	100 megohms minimum.....	100 megohms minimum
IP Rating .....	IP 40 .....	IP 40
Moisture Sensitivity Level .....	1.....	1
ESD Classification (HBM).....	N/A.....	N/A



**WARNING**  
**Cancer and Reproductive Harm**  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

\*RoHS Directive 2015/863, Mar 31, 2015 and Annex.

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**Mechanical Characteristics<sup>1</sup>**

Stop Strength (1/4" D shaft) .....	45.19 N-cm (4 lb.-in.)
(1/8" D shaft) .....	33.89 N-cm (3 lb.-in.)
Mechanical Angle .....	300 ° ±5 °
Torque	
Starting .....	0.3 max. above average running torque
Running Torque	
Single or Dual Section (A & R Bushings) .....	0.21 to 1.06 N-cm (0.3 to 1.5 oz.-in.)
Single or Dual Section (C & U Bushings) .....	0.14 to 1.06 N-cm (0.2 to 1.5 oz.-in.)
Mounting .....	1.7-2.0 N-m (15-18 lb.-in.) maximum
Variation .....	0.35 N-cm (0.5 oz.-in.) maximum in 45 ° shaft travel
Weight (Single Section, Metal Bushing) .....	12.7 grams nominal
(Each Additional Section) .....	4 grams nominal
Terminals .....	Printed circuit terminals, J-Hooks or solder lugs
Soldering Condition .....	Recommended hand soldering using Sn95/Ag5 no clean solder, 0.025" wire diameter.
	Maximum temperature 399 °C (750 °F) for 3 seconds. No wash process to be used with no clean flux.
Marking .....	Manufacturer's trademark, date code, resistance, manufacturer's part number.
Ganging (Multiple Section Potentiometers) .....	2 cups maximum
Hardware .....	One lockwasher and one mounting nut is shipped with each potentiometer (Bushing A: H-37-2 & H-38-2; Bushing C: H-37-1 & H-38-1; Bushing R: H-37-4 & H-38-9; Bushing U: H-37-3 & H-38-8)

NOTE: Performance specifications do not apply to units subjected to printed circuit board cleaning procedures.

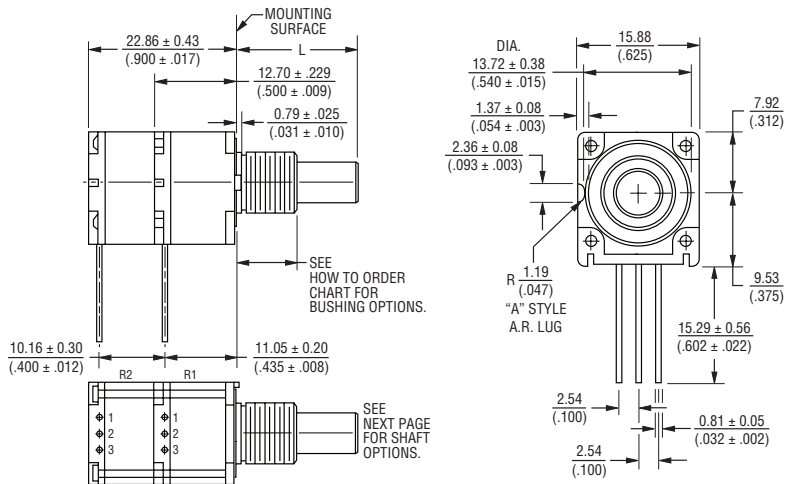
<sup>1</sup>Electrical specifications tested at 200 RPM, at room ambient: +25 °C nominal.

# Model 91, 92, 93, 94 & 95 – 5/8" Square Single-Turn Panel Control

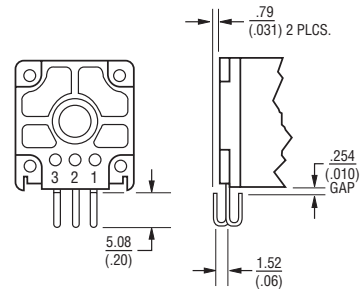
# BOURNS®

## Product Dimensions

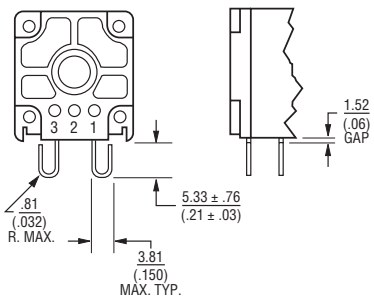
### Model 91 PC Pin Terminals, In-Line



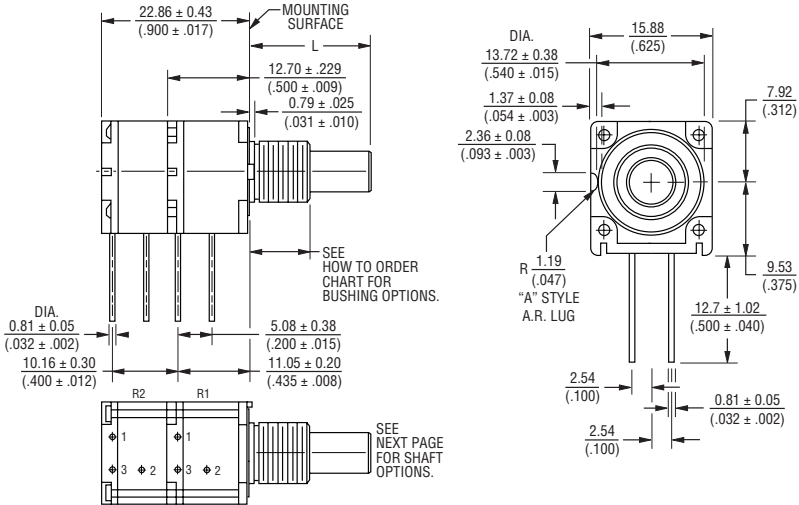
### Model 92 J-Hooked Terminals, In-Line



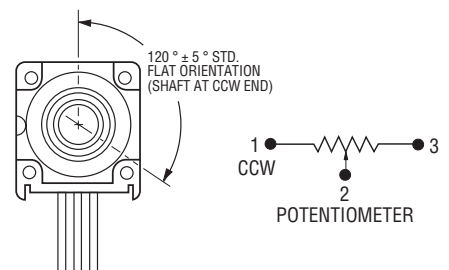
### Model 94 J-Hooked Terminals, "L" Pattern



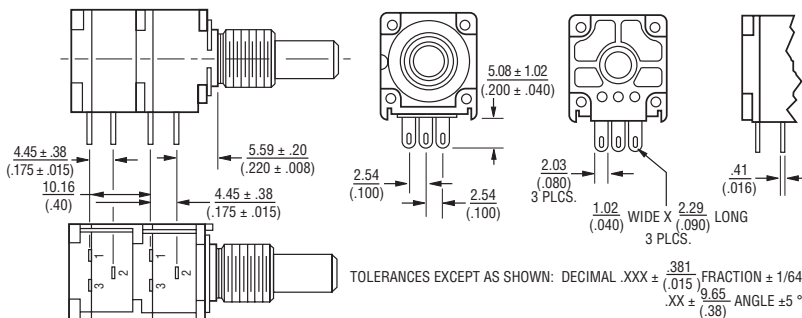
### Model 93 PC Pin Terminals, "L" Pattern



### Shaft Flat Orientation



### Model 95 Solder Lug Terminals, "Triangular" Pattern



DIMENSIONS:  $\frac{\text{MM}}{\text{(INCHES)}}$

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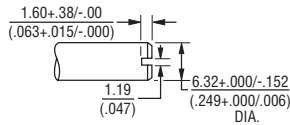
# Model 91, 92, 93, 94 & 95 – 5/8" Square Single-Turn Panel Control

# BOURNS®

## Product Dimensions

### Plastic Shaft Styles

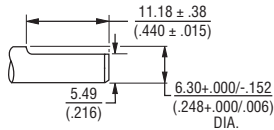
**SHAFT TYPE "B"** (USES BUSHING A)



STD. LENGTHS:

12.70 (.500)	15.88 (.625)	19.05 (.750)	22.23 (.875)
-----------------	-----------------	-----------------	-----------------

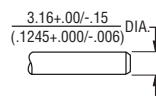
**SHAFT TYPE "C"** (USES BUSHING A)



STD. LENGTHS:

19.05 (.750)	22.23 (.875)
-----------------	-----------------

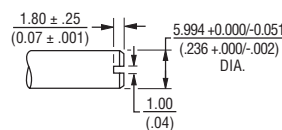
**SHAFT TYPE "D"** (USES BUSHING C)



STD. LENGTHS:

12.70 (.500)	15.88 (.625)	19.05 (.750)
-----------------	-----------------	-----------------

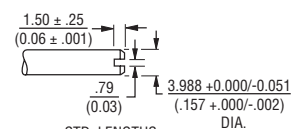
**SHAFT TYPE "R"** (USES BUSHING R)



STD. LENGTHS:

16.0 (.630)	22.0 (.866)
----------------	----------------

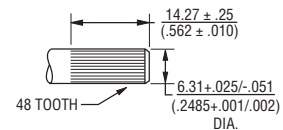
**SHAFT TYPE "T"** (USES BUSHING U)



STD. LENGTHS:

16.0 (.630)	22.0 (.866)
----------------	----------------

**SHAFT TYPE "W"** (USES BUSHING A)

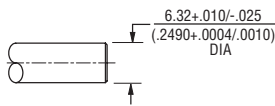


STD. LENGTHS:

25.40 (1.00)
-----------------

### Metal Shaft Styles

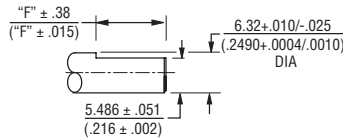
**SHAFT TYPE "A"** (USES BUSHING A)



STD. LENGTHS:

12.70 (.500)	15.88 (.625)	19.05 (.750)	22.23 (.875)	25.4 (1.000)
-----------------	-----------------	-----------------	-----------------	-----------------

**SHAFT TYPE "H"** (USES BUSHING A)



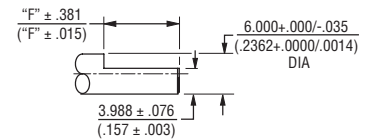
STD. LENGTHS:

19.05 (.750)	22.23 (.875)
-----------------	-----------------

FLAT LENGTH "F":

7.95 (.313)	11.13 (.438)
----------------	-----------------

**SHAFT TYPE "S"** (USES BUSHING R)



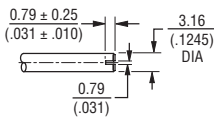
STD. LENGTHS:

16.0 (.630)	22.0 (.866)
----------------	----------------

FLAT LENGTH "F":

6.99 (.275)	12.98 (.511)
----------------	-----------------

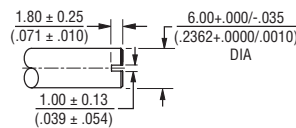
**SHAFT TYPE "E"** (USES BUSHING C)



STD. LENGTHS:

12.0 (.500)	16.0 (.625)	19.0 (.750)
----------------	----------------	----------------

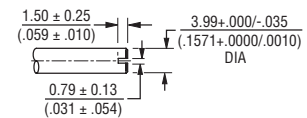
**SHAFT TYPE "J"** (USES BUSHING R)



STD. LENGTHS:

16.0 (.630)	22.0 (.866)
----------------	----------------

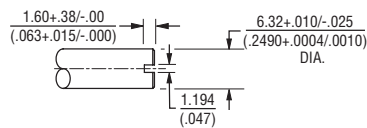
**SHAFT TYPE "V"** (USES BUSHING U)



STD. LENGTHS:

16.0 (.630)	22.0 (.866)
----------------	----------------

**SHAFT TYPE "G"** (USES BUSHING A)



STD. LENGTHS:

12.70 (.500)	15.88 (.625)	19.05 (.750)	22.23 (.875)
-----------------	-----------------	-----------------	-----------------

TOLERANCES EXCEPT AS SHOWN: .XX = ± .02  
 (.050)  
 .XXX = ± .005  
 (.127)  
 .XXXX = ± .0005  
 (.0127)

DIMENSIONS:  $\frac{\text{MM}}{\text{(INCHES)}}$

Specifications are subject to change without notice.

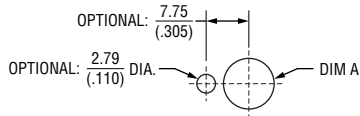
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# Model 91, 92, 93, 94 & 95 – 5/8" Square Single-Turn Panel Control

# BOURNS®

## Suggested Panel Layout



BUSHING	DIM A
A	$\frac{9.91}{(.39)}$
C	$\frac{6.73}{(.265)}$
R	$\frac{10.5}{(.413)}$
U	$\frac{7.5}{(.295)}$

DIMENSIONS:  $\frac{\text{MM}}{\text{(INCHES)}}$

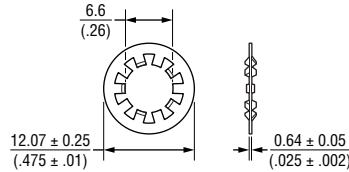
## Date Code Description

YYWWMM

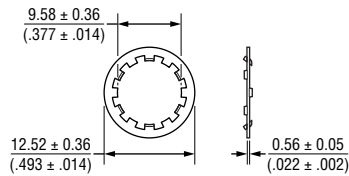
- M = COUNTRY OF MANUFACTURE (MEXICO)
- WW = WEEK NUMBER
- YY = LAST TWO DIGITS OF YEAR MANUFACTURED

## Hardware

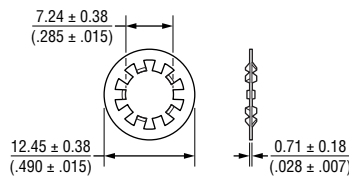
### LOCKWASHER H-37-1



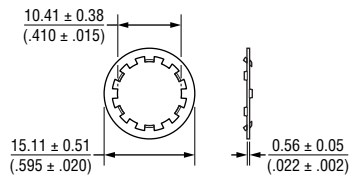
### LOCKWASHER H-37-2



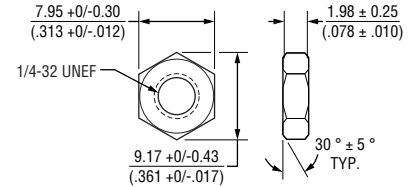
### LOCKWASHER H-37-3



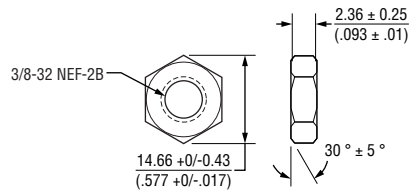
### LOCKWASHER H-37-4



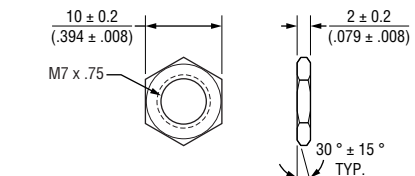
### NUT H-38-1



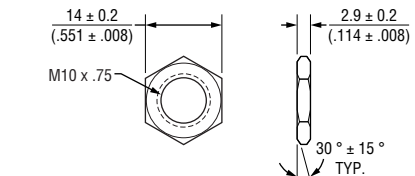
### NUT H-38-2



### NUT H-38-8



### NUT H-38-9



DIMENSIONS:  $\frac{\text{MM}}{\text{(INCHES)}}$

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# How to Order Model 91, 92, 93, 94 & 95 Panel Controls

# BOURNS®

91 A 2 A - A 28 - A 15 /

A15

L

Part number for multiple section potentiometers must have a taper and resistance value for each section.

ANTI-ROTATION LUG	
A	Single .305" (7.8 mm) R, 90° CW
D	No Lug

# SECTIONS	
1	Single
2	Dual

BUSHING	
A	Metal Plain 3/8" (9.53 mm) D x 3/8" (9.53 mm) L
C	Metal Plain 1/4" (6.35 mm) D x 1/4" (6.35 mm) L
R	Metal Plain 10 mm D x 9 mm L
U	Metal Plain 7 mm D x 9 mm L

MODEL	
91	Single-Turn, In-Line PC Pins
92	Single-Turn, In-Line J-Hooks
93	Single-Turn, L-Pattern PC Pins
94	Single-Turn, L-Pattern J-Hooks
95	Single-Turn, Triangle-Pattern Solder Lugs

SHAFT LENGTH (FMS)		AVAILABLE ONLY IN BUSHING
Code	Description	Code
16	1/2" L	A, C
20	5/8" L	A, C
24	3/4" L	A, C
28	7/8" L	A
32	1" L	A
METRIC		
16	16 mm L	R, U
22	22 mm L	R, U

RoHS IDENTIFIER	
L	Compliant

ELEMENT TAPER TYPE/TOLERANCE		RESISTANCE CODE VALUE IN OHMS	
<b>(A)</b> (H)	<b>Linear Cermet ±10 %</b> Linear Cermet ±5 %	(05) - 100	(30) - 15 K
		(28) - 150	(16) - 20 K
		(06) - 200	(17) - 25 K
		(07) - 250	<b>(18) - 50 K</b>
		(08) - 500	<b>(20) - 100 K</b>
<b>(B)</b> (E)	<b>Linear C-P ±20 %</b> Linear C-P ±10 %	<b>(10) - 1 K</b>	(21) - 200 K
		(11) - 2 K	(22) - 250 K
		(12) - 2.5 K	(23) - 500 K
		<b>(13) - 5 K</b>	(25) - 1 M
		<b>(15) - 10 K</b>	
		(10) - 1 K	<b>(18) - 50 K</b>
		(12) - 2.5 K	<b>(20) - 100 K</b>
(13) - 5 K	(22) - 250 K		
(15) - 10 K	(23) - 500 K		
(16) - 20 K	(25) - 1 M		
(17) - 25 K			
(C)	CW Audio Cermet ±10 %	(10) - 1 K	(18) - 50 K
(D)	CW Audio C-P ±20 %	(12) - 2.5 K	(20) - 100 K
(F)	CCW Audio Cermet ±10 %	(13) - 5 K	(22) - 250 K
(G)	CCW Audio C-P ±20 %	(15) - 10 K	(23) - 500 K
(S)	CW Audio C-P ±10 %	(17) - 25 K	(25) - 1 M
(T)	CCW Audio C-P ±10 %		

SHAFT TYPE	AVAILABLE ONLY IN	
	LENGTHS (CODE)	BUSHINGS (CODE)
<b>B</b> Plastic Single Slotted 1/4" (6.35 mm) D	16, 20, 24, 28	<b>A</b>
<b>C</b> Plastic Single Flatted 1/4" (6.35 mm) D	24, 28	<b>A</b>
D Plastic Single Plain 1/8" (3.18 mm) D	16, 20, 24	C
<b>R</b> Plastic Single Slotted 6 mm D	Metric 16, 22	R
<b>T</b> Plastic Single Slotted 4 mm D	Metric 16, 22	U
W Plastic Single Knurled 1/4" (6.35 mm) D	32	<b>A</b>
<b>A</b> Metal Single Plain 1/4" (6.35 mm) D	16, 20, 24	<b>A</b>
<b>E</b> Metal Single Slotted 1/8" (3.18 mm) D	16, 20, 24	<b>C</b>
<b>G</b> Metal Single Slotted 1/4" (6.35 mm) D	16, 20, 24, 28	<b>A</b>
<b>H</b> Metal Single Flatted 1/4" (6.35 mm) D	24, 28	<b>A</b>
<b>J</b> Metal Single Slotted 6 mm D	Metric 16, 22	R
<b>S</b> Metal Single Flatted 6 mm D	Metric 16, 22	R
<b>V</b> Metal Single Slotted 4 mm D	Metric 16, 22	U

*Boldface features are Bourns standard options. All others are available with higher minimum order quantities.*

REV. 04/25

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