



Aluminum electrolytic capacitors

Single-ended capacitors

Series/Type: B41895

Date: December 2019

Long-life grade capacitors

Applications

- Automotive electronics

Features

- Very compact design
- High operating temperature capability
- Long useful life
- High ripple current capability
- Low ESR
- RoHS-compatible

Construction

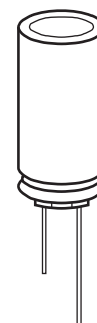
- Radial leads
- Charge-discharge proof, polar
- Aluminum case with PET insulating sleeve
- Minus pole marking on the insulating sleeve
- Case with safety vent

Delivery mode

Terminal configurations and packing:

- Bulk
- Taped, Ammo pack
- Cut
- Kinked
- PAPER (Protection Against Polarity Reversal):
crimped leads, J leads, bent leads

Refer to chapter "Single-ended capacitors – Taping, packing and lead configurations" for further details.




Specifications and characteristics in brief

Rated voltage V_R Surge voltage V_S	25 ... 75 V DC 1.15 · V_R for ≤ 50 V DC 1.1 · V_R for ≥ 63 V DC					
Rated capacitance C_R Capacitance tolerance	330 ... 6800 μF $\pm 20\%$ \triangleq M					
Dissipation factor $\tan \delta$ (20 °C, 120 Hz)	For capacitance higher than 1000 μF add 0.02 for every increase of 1000 μF .					
	V_R (V DC)	25	35	50	63	75
	$\tan \delta$ (max.)	0.14	0.12	0.10	0.10	0.08
Leakage current I_{leak} (20 °C, 5 min)	$I_{\text{leak}} = 0.01 \mu\text{A} \cdot \left(\frac{C_R}{\mu\text{F}} \cdot \frac{V_R}{\text{V}} \right)$ or 3 μA , whichever is greater					
Self-inductance ESL	Diameter (mm)	12.5	16	18		
	ESL (nH)	20	26	34		
Useful life ¹⁾ 125 °C; V_R ; $I_{\text{AC,R}}$	> 3000 h for $l \leq 25$ mm > 5000 h for $l > 25$ mm			Requirements: $ \Delta C/C \leq 30\%$ of initial value $\tan \delta \leq 3$ times initial specified limit $I_{\text{leak}} \leq$ initial specified limit		
Voltage endurance test 125 °C, V_R	3000 h for $l \leq 25$ mm 5000 h for $l > 25$ mm			Post test requirements: $ \Delta C/C \leq 25\%$ of initial value $\tan \delta \leq 2$ times initial specified limit $I_{\text{leak}} \leq$ initial specified limit		
Vibration resistance test	To IEC 60068-2-6, test Fc: Frequency range 10 Hz ... 2 kHz, displacement amplitude max. 1.5 mm, acceleration max. 20 g, duration 3 × 2 h. Capacitor rigidly clamped by the aluminum case e.g. using our standard fixture					
IEC climatic category	To IEC 60068-1: 40/125/56 (–40 °C/+125 °C/56 days damp heat test)					
Sectional specification	IEC 60384-4					
Reference standard	AEC-Q200 ²⁾					

1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

2) Refer to chapter "General technical information, 2.3 AEC-Q200 standard" for further details.



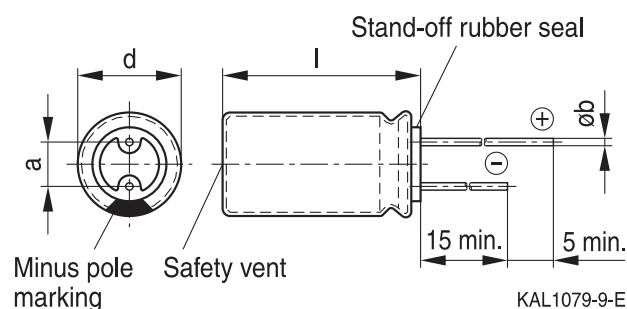
B41895

Low ESR, compact – 125 °C

Dimensional drawing

With stand-off rubber seal

Diameters (mm): 12.5, 16, 18



Dimensions and weights

Dimensions (mm)				Approx. weight
d +0.5	l	a ±0.5	b	g
12.5	20 +2.0	5.0	0.60 ±0.05	3.6
12.5	25 +2.0	5.0	0.60 ±0.05	4.5
16	20 +2.0	7.5	0.80 ±0.05	5.5
16	25 +2.0	7.5	0.80 ±0.05	7.5
16	31.5 +2.0	7.5	0.80 ±0.05	7.8
16	35.5 +2.0	7.5	0.80 ±0.05	9.2
18	20 +2.0	7.5	0.80 ±0.1	8.0
18	25 +2.0	7.5	0.80 ±0.1	9.0
18	31.5 +2.0	7.5	0.80 ±0.1	11.0
18	35 +2.0	7.5	0.80 ±0.1	13.0
18	40 +2.5	7.5	0.80 ±0.1	16.0


Overview of available types

Other voltage and capacitance ratings are available upon request.

V_R (V DC)	25	35	50	63	75
	Case dimensions $d \times l$ (mm)				
C_R (μ F)					
330					16 × 20
470		12.5 × 20	12.5 × 20	16 × 20	16 × 25 18 × 20
560					16 × 31.5 18 × 25
680		12.5 × 20	12.5 × 25 16 × 20	16 × 25 18 × 20	16 × 35.5 18 × 31.5
820				16 × 31.5	18 × 35
1000		12.5 × 25	16 × 25 18 × 20	16 × 35.5 18 × 25	
1200	12.5 × 20	16 × 20	16 × 31.5 18 × 25	18 × 31.5	18 × 40
1500		18 × 20	16 × 35.5	18 × 35	
1800	12.5 × 25 16 × 20	16 × 25	18 × 31.5	18 × 40	
2200		16 × 31.5 18 × 25	18 × 35		
2700	16 × 25 18 × 20	16 × 35.5 18 × 31.5	18 × 40		
3300	16 × 31.5	18 × 35			
3900	16 × 35.5 18 × 25				
4700	18 × 31.5	18 × 40			
5600	18 × 35				
6800	18 × 40				


B41895
Low ESR, compact – 125 °C
Technical data and ordering codes

C_R	Case dimensions	ESR_{max} 10 kHz	ESR_{max} 10 kHz	Z_{max} 100 kHz	$I_{AC,R}$ 100 kHz	Ordering code (composition see below)
120 Hz	$d \times l$	–40 °C	20 °C	20 °C	125 °C	
20 °C	mm	Ω	Ω	Ω	mA	
μF						
$V_R = 25 V DC$						
1200	12.5 × 20	0.384	0.048	0.044	1820	B41895G5128M***
1800	12.5 × 25	0.296	0.037	0.033	2400	B41895G5188M***
1800	16 × 20	0.296	0.037	0.034	2280	B41895H5188M***
2700	16 × 25	0.232	0.029	0.026	2860	B41895H5278M***
2700	18 × 20	0.280	0.035	0.032	2490	B41895J5278M***
3300	16 × 31.5	0.208	0.026	0.023	3160	B41895H5338M***
3900	16 × 35.5	0.184	0.023	0.020	3590	B41895G5398M***
3900	18 × 25	0.216	0.027	0.024	3200	B41895H5398M***
4700	18 × 31.5	0.200	0.025	0.022	3390	B41895G5478M***
5600	18 × 35	0.176	0.022	0.019	4200	B41895G5568M***
6800	18 × 40	0.152	0.019	0.016	4600	B41895G5688M***
$V_R = 35 V DC$						
470	12.5 × 20	0.384	0.048	0.044	1820	B41895G7477M***
680	12.5 × 20	0.384	0.048	0.044	1820	B41895G7687M***
1000	12.5 × 25	0.296	0.037	0.033	2400	B41895G7108M***
1200	16 × 20	0.296	0.037	0.034	2280	B41895H7128M***
1500	18 × 20	0.280	0.035	0.032	2490	B41895H7158M***
1800	16 × 25	0.232	0.029	0.026	2860	B41895H7188M***
2200	16 × 31.5	0.208	0.026	0.023	3160	B41895G7228M***
2200	18 × 25	0.216	0.027	0.024	3200	B41895H7228M***
2700	16 × 35.5	0.184	0.023	0.020	3590	B41895G7278M***
2700	18 × 31.5	0.200	0.025	0.022	3390	B41895H7278M***
3300	18 × 35	0.176	0.022	0.019	4200	B41895G7338M***
4700	18 × 40	0.152	0.019	0.016	4600	B41895G7478M***

Composition of ordering code

*** = Version

- 000 = for standard leads, bulk
- 001 = for kinked leads, bulk
- 002 = for cut leads, bulk
- 003 = for crimped leads, blister (for \varnothing 16 ... 18 mm)
- 004 = for J leads, blister (for \varnothing 12.5 ... 18 mm, excluding $d \times l = 18 \times 40$ mm)
- 008 = for taped leads, Ammo pack, lead spacing $F = 5.0$ mm (for \varnothing 12.5 mm)
- 009 = for taped leads, Ammo pack, lead spacing $F = 7.5$ mm (for $d \times l = 16 \times 20$... 16×31.5 mm and 18×20 ... 18×31.5 mm)
- 012 = for bent 90° leads, blister (for \varnothing 16 ... 18 mm)


Technical data and ordering codes

C_R	Case dimensions	ESR_{max} 10 kHz	ESR_{max} 10 kHz	Z_{max} 100 kHz	$I_{AC,R}$ 100 kHz	Ordering code (composition see below)
120 Hz	$d \times l$	–40 °C	20 °C	20 °C	125 °C	
20 °C	mm	Ω	Ω	Ω	mA	
μF						
$V_R = 50 V DC$						
470	12.5 × 20	0.552	0.069	0.065	1500	B41895G6477M***
680	12.5 × 25	0.416	0.052	0.048	1900	B41895G6687M***
680	16 × 20	0.368	0.046	0.043	2040	B41895H6687M***
1000	16 × 25	0.272	0.034	0.031	2620	B41895H6108M***
1000	18 × 20	0.336	0.042	0.039	2240	B41895J6108M***
1200	16 × 31.5	0.240	0.030	0.027	2940	B41895H6128M***
1200	18 × 25	0.256	0.032	0.029	2750	B41895J6128M***
1500	16 × 35.5	0.208	0.026	0.023	3300	B41895G6158M***
1800	18 × 31.5	0.232	0.029	0.026	3140	B41895G6188M***
2200	18 × 35	0.200	0.025	0.022	3510	B41895G6228M***
2700	18 × 40	0.168	0.021	0.018	3940	B41895G6278M***
$V_R = 63 V DC$						
470	16 × 20	0.792	0.091	0.085	1790	B41895A8477M***
680	16 × 25	0.583	0.067	0.061	2030	B41895A8687M***
680	18 × 20	0.652	0.075	0.070	1910	B41895B8687M***
820	16 × 31.5	0.513	0.059	0.053	2330	B41895A8827M***
1000	16 × 35.5	0.435	0.050	0.044	2580	B41895A8108M***
1000	18 × 25	0.470	0.054	0.049	2280	B41895B8108M***
1200	18 × 31.5	0.400	0.046	0.041	2580	B41895A8128M***
1500	18 × 35	0.348	0.040	0.035	2890	B41895A8158M***
1800	18 × 40	0.304	0.035	0.030	3210	B41895A8188M***

Composition of ordering code

*** = Version

- 000 = for standard leads, bulk
- 001 = for kinked leads, bulk
- 002 = for cut leads, bulk
- 003 = for crimped leads, blister (for \varnothing 16 ... 18 mm)
- 004 = for J leads, blister (for \varnothing 12.5 ... 18 mm, excluding $d \times l = 18 \times 40$ mm)
- 008 = for taped leads, Ammo pack, lead spacing $F = 5.0$ mm (for \varnothing 12.5 mm)
- 009 = for taped leads, Ammo pack, lead spacing $F = 7.5$ mm (for $d \times l = 16 \times 20$... 16×31.5 mm and 18×20 ... 18×31.5 mm)
- 012 = for bent 90° leads, blister (for \varnothing 16 ... 18 mm)



B41895

Low ESR, compact – 125 °C

Technical data and ordering codes

C_R 120 Hz 20 °C μF	Case dimensions $d \times l$ mm	ESR_{max} 10 kHz –40 °C Ω	ESR_{max} 10 kHz 20 °C Ω	Z_{max} 100 kHz 20 °C Ω	$I_{\text{AC,R}}$ 100 kHz 125 °C mA	Ordering code (composition see below)
$V_R = 75 \text{ V DC}$						
330	16 × 20	0.957	0.110	0.102	1790	B41895A0337M***
470	16 × 25	0.696	0.080	0.073	2030	B41895A0477M***
470	18 × 20	0.783	0.090	0.084	1910	B41895B0477M***
560	16 × 31.5	0.618	0.071	0.064	2330	B41895A0567M***
560	18 × 25	0.565	0.065	0.059	2280	B41895B0567M***
680	16 × 35.5	0.522	0.060	0.053	2580	B41895A0687M***
680	18 × 31.5	0.478	0.055	0.049	2580	B41895B0687M***
820	18 × 35	0.418	0.048	0.042	2890	B41895A0827M***
1200	18 × 40	0.365	0.042	0.036	3210	B41895A0128M***

Composition of ordering code

*** = Version

000 = for standard leads, bulk

001 = for kinked leads, bulk

002 = for cut leads, bulk

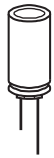
003 = for crimped leads, blister (for \varnothing 16 ... 18 mm)

004 = for J leads, blister (for \varnothing 12.5 ... 18 mm, excluding $d \times l = 18 \times 40$ mm)

008 = for taped leads, Ammo pack, lead spacing $F = 5.0$ mm (for \varnothing 12.5 mm)

009 = for taped leads, Ammo pack, lead spacing $F = 7.5$ mm (for $d \times l = 16 \times 20$... 16×31.5 mm and 18×20 ... 18×31.5 mm)

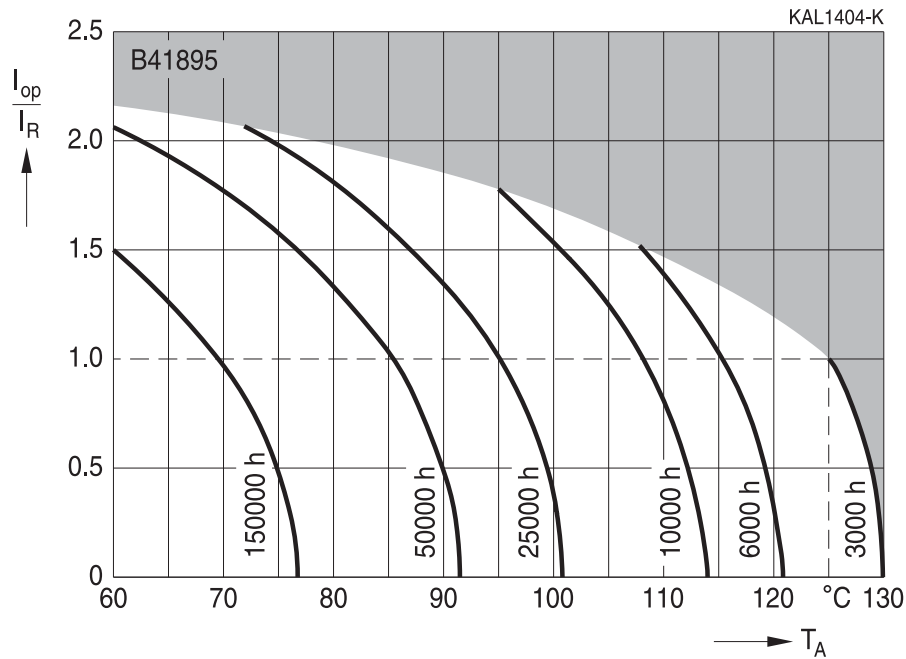
012 = for bent 90° leads, blister (for \varnothing 16 ... 18 mm)



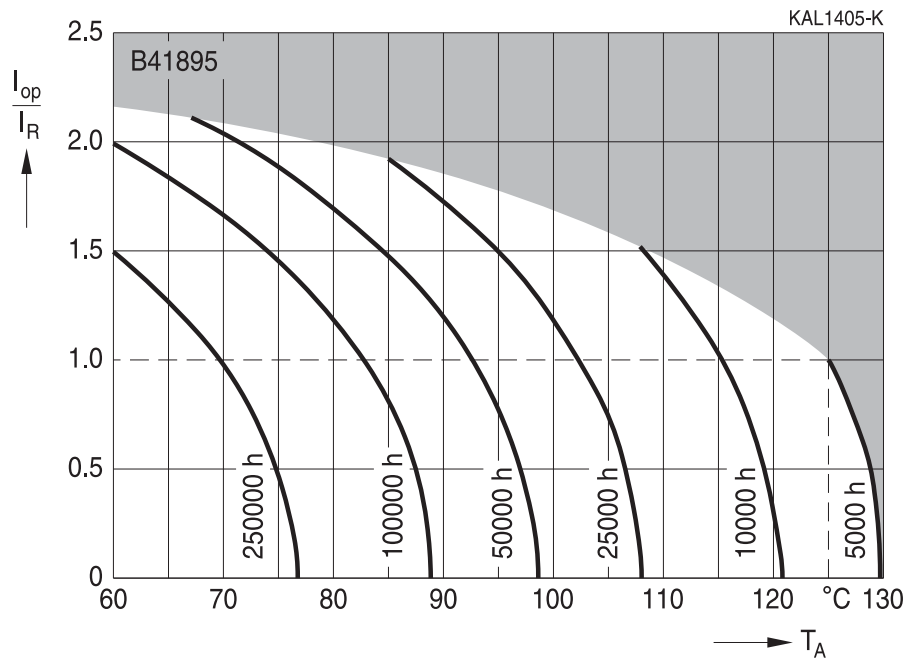
Useful life¹⁾

depending on ambient temperature T_A under ripple current operating conditions

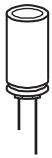
$l \leq 25 \text{ mm}$



$l > 25 \text{ mm}$



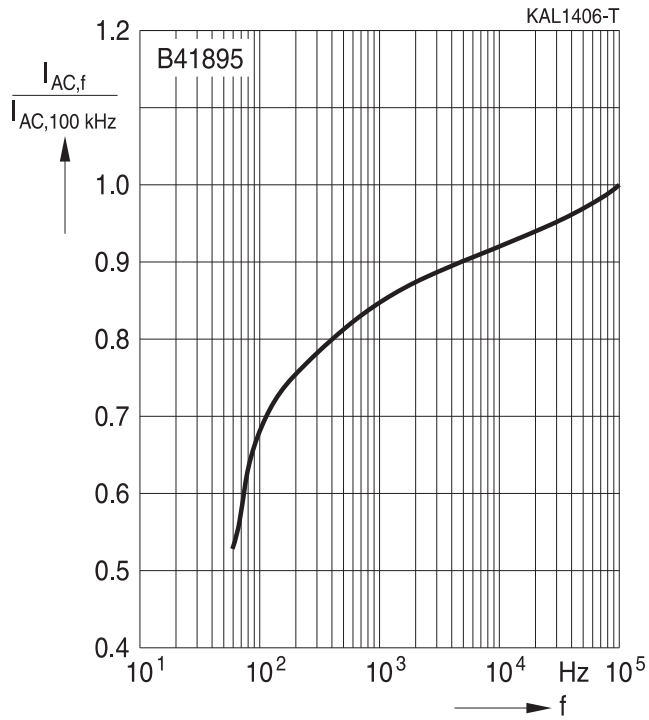
1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.



B41895

Low ESR, compact – 125 °C

Frequency factor of permissible ripple current I_{AC} versus frequency f





Taping

Single-ended capacitors are available taped in Ammo pack from diameter 8 to 18 mm as follows:

Lead spacing $F = 3.5$ mm ($\varnothing d = 8$ mm)

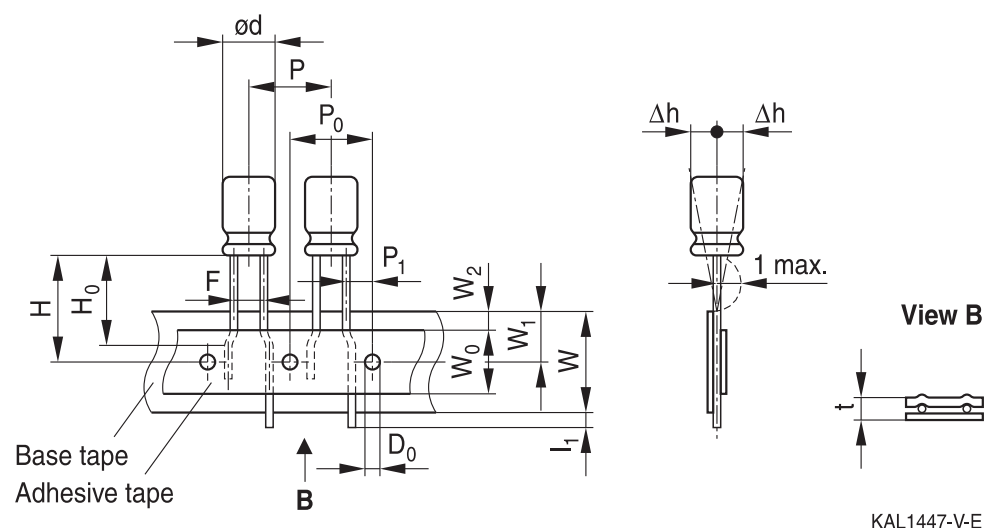
Lead spacing $F = 5.0$ mm ($\varnothing d = 8 \dots 12.5$ mm)

Lead spacing $F = 7.5$ mm ($\varnothing d = 16 \dots 18$ mm).

The dimensions for F , P_1 and 1 max. are specified with reference to the center of the terminal wires.

Lead spacing 3.5 mm ($\varnothing d = 8$ mm)

Last 3 digits of ordering code: 006



Dimensions in mm

$\varnothing d$	F	H	W	W_0	W_1	W_2	P	P_0	P_1	l_1	t	Δh	D_0
8	3.5	18.5	18.0	9.5	9.0	3.0	12.7	12.7	4.6	1.0	0.7	1.0	4.0
Tolerance	+0.8 -0.2	± 1.0	± 0.5	min.	± 0.5	max.	± 1.0	± 0.3	± 0.6	max.	± 0.2	max.	± 0.2

Leads can also run straight through the taping area.

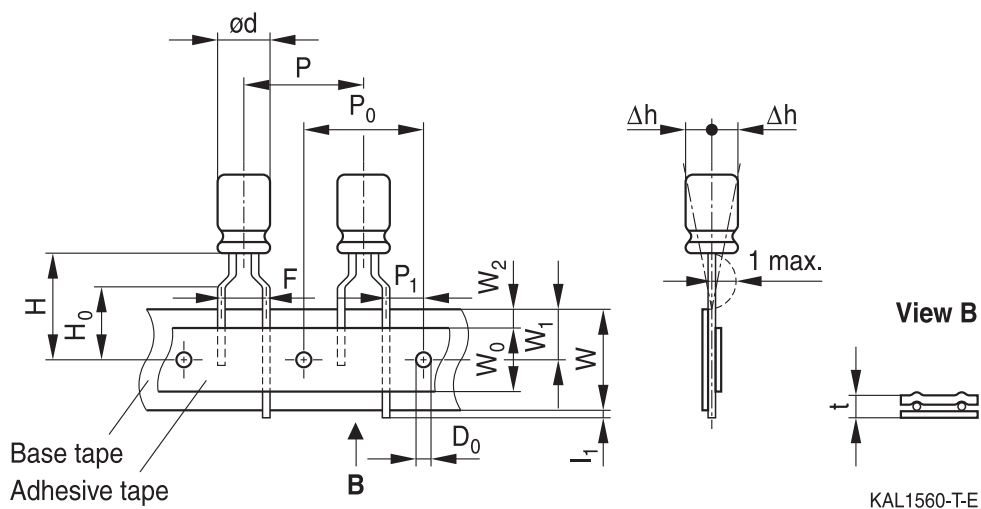


B41895

Low ESR, compact – 125 °C

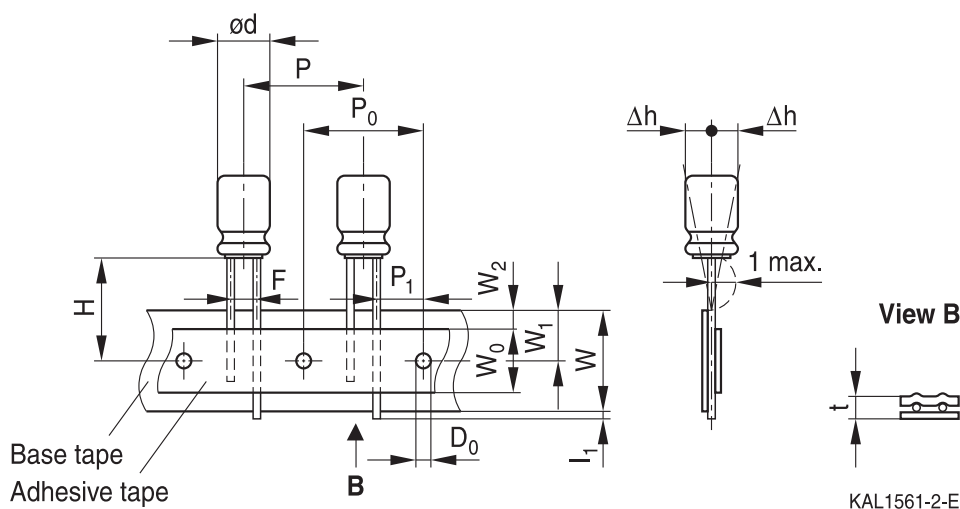
Lead spacing 5.0 mm (∅ d = 8 mm)

Last 3 digits of ordering code: 008



Lead spacing 5.0 mm (∅ d = 10 ... 12.5 mm)

Last 3 digits of ordering code: 008



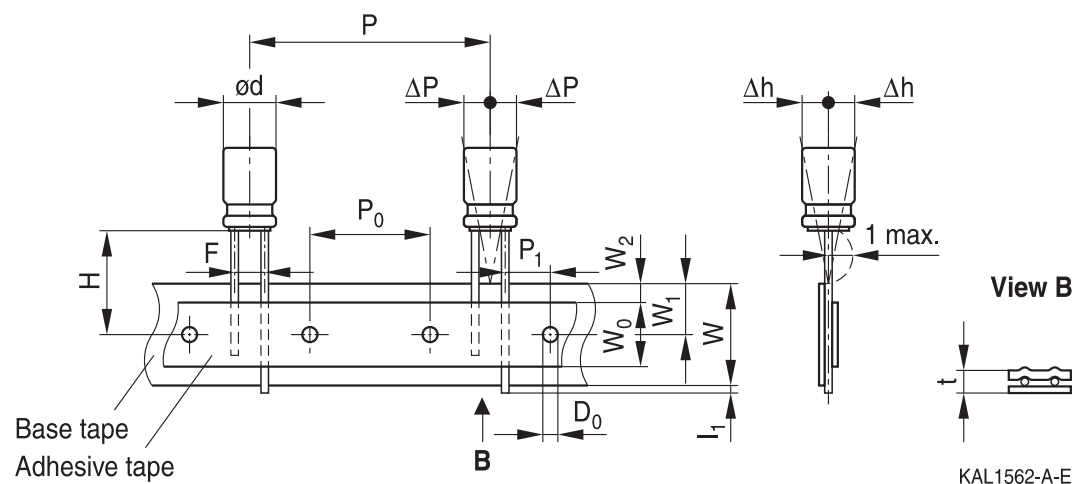
Dimensions in mm

∅ d	F	H	W	W ₀	W ₁	W ₂	H ₀	P	P ₀	P ₁	l ₁	t	Δh	D ₀
8		20.0		9.5			16.0	12.7	12.7	3.85				
10	5.0	19.0	18.0	9.5	9.0	1.5	—	12.7	12.7	3.85	1.0	0.6	1.0	4.0
12.5		19.0		11.5			—	15.0	15.0	5.0				
Tolerance	+0.8 -0.2	±0.75	±0.5	min.	±0.5	max.	±0.5	±1.0	±0.2	±0.5	max.	+0.3 -0.2	max.	±0.2

Taping is available up to dimensions d × l = 12.5 × 25 mm.


Lead spacing 7.5 mm ($\varnothing d = 16 \dots 18$ mm)

Last 3 digits of ordering code: 009


Dimensions in mm

$\varnothing d$	F	H	W	W_0	W_1	W_2	P	P_0	P_1	l_1	t	ΔP	Δh	D_0
16	7.5	18.5	18.0	12.5	9.0	1.5	30.0	15.0	3.75	1.0	0.7	0	0	4.0
18														
Tolerance	± 0.8	-0.5 $+0.75$	± 0.5	min.	± 0.5	max.	± 1.0	± 0.2	± 0.5	max.	± 0.2	± 1.0	± 1.0	± 0.2

 Taping is available up to dimensions $d \times l = 16 \times 31.5$ mm and 18×31.5 mm.



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Low ESR, compact – 125 °C

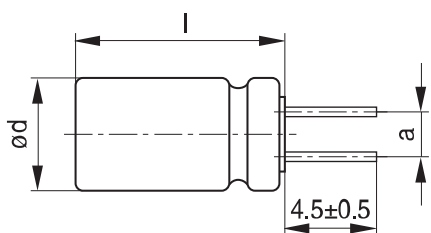
Cut or kinked leads

Single-ended capacitors are available with cut or kinked leads. Other lead configurations also available upon request.

Cut leads

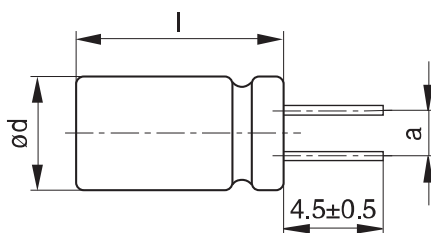
Last 3 digits of ordering code: 002

With stand-off rubber seal



KAL1085-I

With flat rubber seal

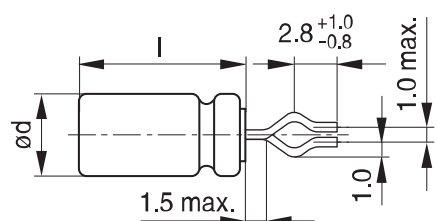


KAL1086-R

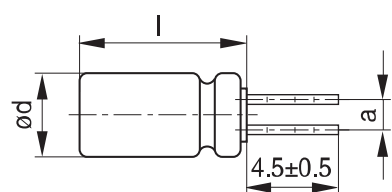
Case size d × l (mm)	Dimensions (mm) a ±0.5
10 × 12.5	5.0
10 × 16	5.0
10 × 20	5.0
12.5 × 20	5.0
12.5 × 25	5.0
16 × 20	7.5
16 × 25	7.5
16 × 31.5	7.5
16 × 35.5	7.5
16 × 40	7.5
18 × 20	7.5
18 × 25	7.5
18 × 31.5	7.5
18 × 35	7.5
18 × 40	7.5


Kinked leads

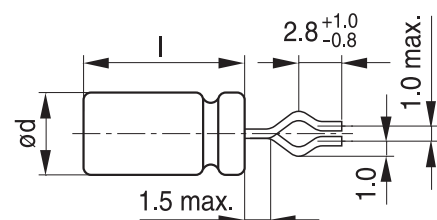
Last 3 digits of ordering code: 001

With stand-off rubber seal


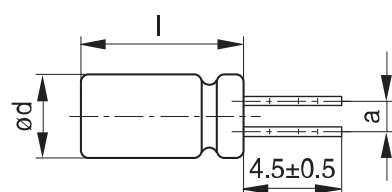
KAL1081-K



KAL1083-2

With flat rubber seal


KAL1082-T



KAL1084-A

Case size d × l (mm)	Dimensions (mm) a ±0.5
10 × 20	5.0
12.5 × 20	5.0
12.5 × 25	5.0
16 × 20	7.5
16 × 25	7.5
16 × 31.5	7.5
16 × 35.5	7.5
18 × 20	7.5
18 × 25	7.5
18 × 31.5	7.5
18 × 35	7.5
18 × 40	7.5



B41895

Low ESR, compact – 125 °C

PAPR leads (Protection Against Polarity Reversal)

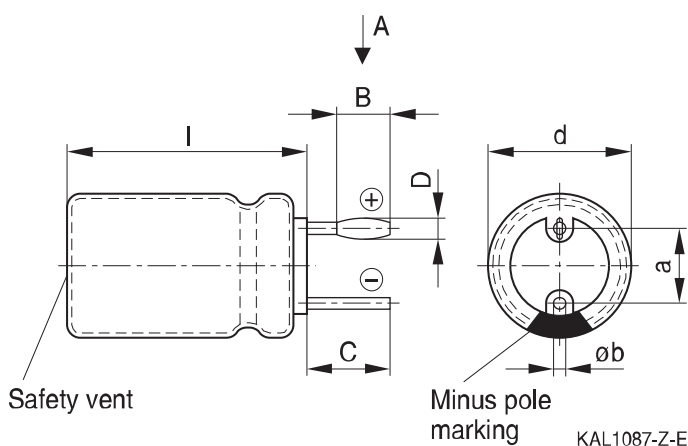
These lead configurations ensure correct placement of the capacitor on the PCB with regard to polarity. PAPR leads are available for diameters from 10 mm up to 18 mm.

There are three configurations available: Crimped leads, J leads, bent 90° leads.

Crimped leads

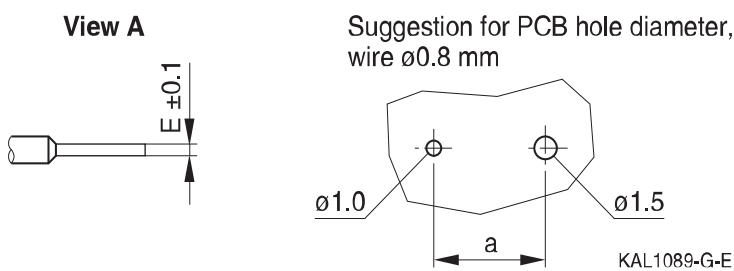
Last 3 digits of ordering code: 003

With stand-off rubber seal



The series B41897 and B41898 have no sleeve nor minus pole marking, the positive pole is marked on the aluminum case side instead.

Suggestion for PCB hole diameter

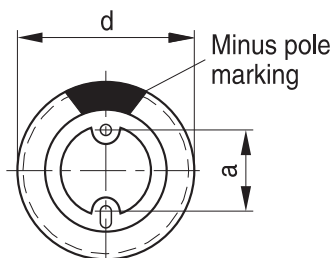
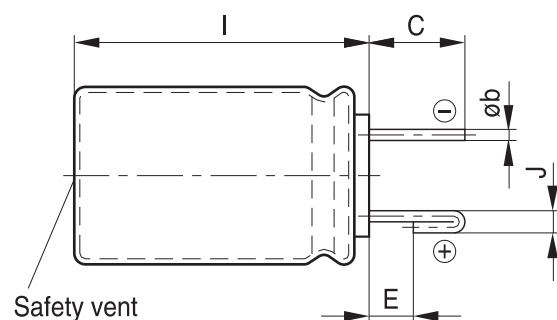


Case size d × l (mm)	Dimensions (mm)					
	B ±0.2	C ±0.5	D ±0.1	E ±0.1	a ±0.5	Øb
16 × 20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16 × 31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16 × 35.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
18 × 20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 35	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 40	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1



J leads

Last 3 digits of ordering code: 004

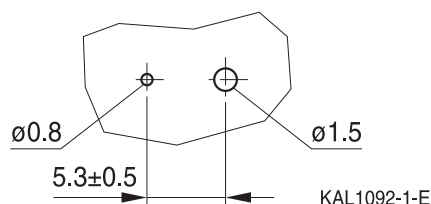


KAL1091-S-E

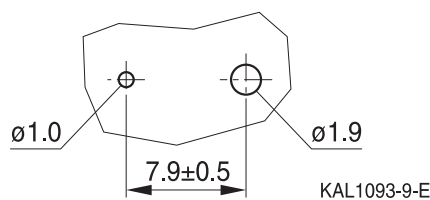
The series B41897 and B41898 have no sleeve nor minus pole marking, the positive pole is marked on the aluminum case side instead.

Suggestion for PCB hole diameter

Suggestion for PCB hole diameter, wire $\varnothing 0.6$ mm



Suggestion for PCB hole diameter, wire $\varnothing 0.8$ mm



Case size d × l (mm)	Dimensions (mm)				
	C ±0.5	E ±0.5	J ±0.2	a ±0.5	Øb
10 × 12.5	3.2	0.7	1.2	5.0	0.6 ±0.05
10 × 16	3.2	0.7	1.2	5.0	0.6 ±0.05
10 × 20	3.2	0.7	1.2	5.0	0.6 ±0.05
12.5 × 20	3.2	0.7	1.2	5.0	0.6 ±0.05
12.5 × 25	3.2	0.7	1.2	5.0	0.6 ±0.05
16 × 20	3.5	0.7	1.6	7.5	0.8 ±0.05
16 × 25	3.5	0.7	1.6	7.5	0.8 ±0.05
16 × 31.5	3.5	0.7	1.6	7.5	0.8 ±0.05
16 × 35.5	3.5	0.7	1.6	7.5	0.8 ±0.05
16 × 40	3.5	0.7	1.6	7.5	0.8 ±0.05
18 × 20	3.5	0.7	1.6	7.5	0.8 ±0.1
18 × 25	3.5	0.7	1.6	7.5	0.8 ±0.1
18 × 31.5	3.5	0.7	1.6	7.5	0.8 ±0.1
18 × 35	3.5	0.7	1.6	7.5	0.8 ±0.1

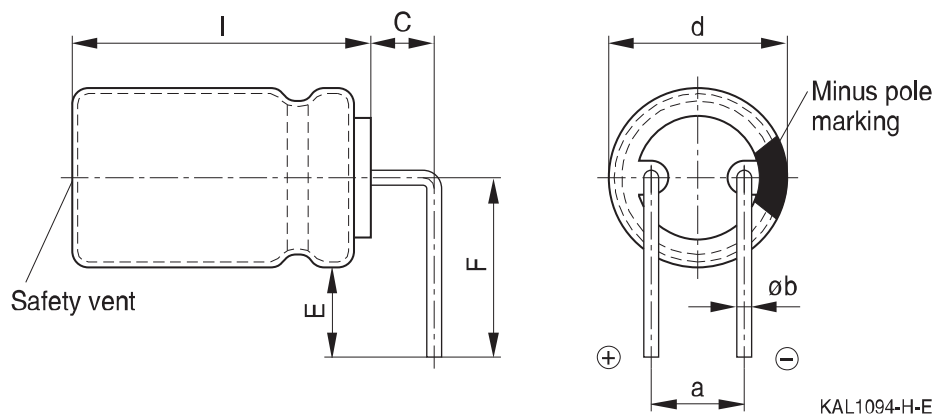


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Bent 90° leads for horizontal mounting pinning

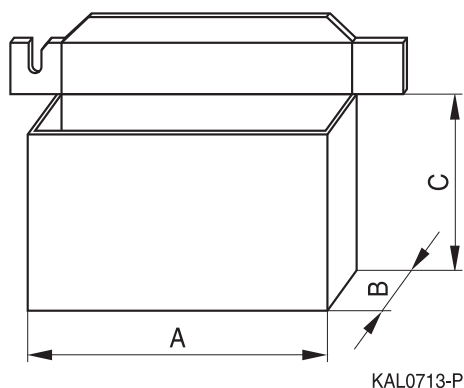
Last 3 digits of ordering code: 012



The series B41897 and B41898 have no sleeve nor minus pole marking, the positive pole is marked on the aluminum case side instead.

Case size d × l (mm)	Dimensions (mm)				
	C ±0.5	E ±0.5	F ±0.5	a ±0.5	Øb
16 × 20	4.0	4.0	12.0	7.5	0.8 ±0.05
16 × 25	4.0	4.0	12.0	7.5	0.8 ±0.05
16 × 31.5	4.0	4.0	12.0	7.5	0.8 ±0.05
16 × 35.5	4.0	4.0	12.0	7.5	0.8 ±0.05
16 × 40	4.0	4.0	13.0	7.5	0.8 ±0.05
18 × 20	4.0	4.0	13.0	7.5	0.8 ±0.1
18 × 25	4.0	4.0	13.0	7.5	0.8 ±0.1
18 × 31.5	4.0	4.0	13.0	7.5	0.8 ±0.1
18 × 35	4.0	4.0	13.0	7.5	0.8 ±0.1
18 × 40	4.0	4.0	13.0	7.5	0.8 ±0.1

Bent leads for diameter 12.5 mm available upon request.


Packing units and box dimensions
Ammo pack


Case size d × l mm	Dimensions (mm)			Packing units pcs.
	A _{max}	B _{max}	C _{max}	
8 × 11.5	345	60	240	1000
10 × 12.5	345	60	280	750
10 × 16	345	65	200	500
10 × 20	345	65	200	500
12.5 × 20	345	65	260	500
12.5 × 25	345	70	260	500
16 × 20	325	65	285	300
16 × 25	325	65	285	300
16 × 31.5	325	80	275	300
18 × 20	325	65	285	250
18 × 25	325	65	285	250
18 × 31.5	325	80	275	250



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Overview of packing units and code numbers

Case size d × l mm	Standard, bulk pcs.	Taped, Ammo pack pcs.	Kinked leads, bulk pcs.	Cut leads, bulk pcs.	PAPR				
					Crimped leads, blister pcs.	J leads, blister pcs.	Bent 90° leads, blister pcs.		
8 × 11.5	1000	1000	–	–	–	–			
10 × 12.5	1000	750	–	1000	–	900			
10 × 16	1000	500	–	1000	–	675			
10 × 20	500	500	500	500	–	500			
12.5 × 20	350	500	350	350	–	300	1)		
12.5 × 25	250	500	500	500	–	225	1)		
16 × 20	250	300	200	200	200	200	420		
16 × 25	250	300	200	200	216	216	216		
16 × 31.5	200	300	250	250	180	180	180		
16 × 35.5	100	–	100	100	150	150	150		
16 × 40	125	–	100	100	72	72	72		
18 × 20	175	250	175	175	200	200	420		
18 × 25	150	250	150	150	200	200	200		
18 × 31.5	100	250	100	100	150	150	150		
18 × 35	100	–	100	100	150	150	150		
18 × 40	125	–	100	100	72	–	72		
The last three digits of the complete ordering code state the lead configuration	000	Code	F (mm)	d (mm)	001	002	003	004	012
		006	3.5	8					
		008	5	8...12.5					
		009	7.5	16...18					

1) Available upon request



Cautions and warnings

Personal safety

The electrolytes used have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC). Furthermore, some of the high-voltage electrolytes used are self-extinguishing.

As far as possible, we do not use any dangerous chemicals or compounds to produce operating electrolytes, although in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. We do, however, restrict the amount of dangerous materials used in our products to an absolute minimum.

Materials and chemicals used in our aluminum electrolytic capacitors are continuously adapted in compliance with the TDK Electronics Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on our website for all types listed in the data book. MDS for customer specific capacitors are available upon request.

MSDS (Material Safety Data Sheets) are available for our electrolytes upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



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Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of separate file chapter "General technical information".

Topic	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages of opposite polarity should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Mounting position of screw-terminal capacitors	Screw terminal capacitors must not be mounted with terminals facing down unless otherwise specified.	11.1. "Mounting positions of capacitors with screw terminals"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm	11.3 "Mounting torques"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Upper category temperature	Do not exceed the upper category temperature.	7.2 "Maximum permissible operating temperature"
Passive flammability	Avoid external energy, e.g. fire.	8.1 "Passive flammability"



Topic	Safety information	Reference chapter "General technical information"
Active flammability	Avoid overload of the capacitors.	8.2 "Active flammability"
Maintenance	Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the capacitors. Do not apply excessive mechanical stress to the capacitor terminals when mounting.	10 "Maintenance"
Storage	Do not store capacitors at high temperatures or high humidity. Capacitors should be stored at +5 to +35 °C and a relative humidity of ≤ 75%.	7.3 "Shelf life and storage conditions"
		Reference chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals – accessories"

Display of ordering codes for TDK Electronics products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications, on the company website, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products.

Detailed information can be found on the Internet under www.tdk-electronics.tdk.com/orderingcodes.



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Symbols and terms

Symbol	English	German
C	Capacitance	Kapazität
C_R	Rated capacitance	Nennkapazität
C_S	Series capacitance	Serienkapazität
$C_{S,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C_f	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
d_{max}	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR_f	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR_T	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I_{AC}	Alternating current (ripple current)	Wechselstrom
$I_{AC,RMS}$	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
$I_{AC,f}$	Ripple current at frequency f	Wechselstrom bei Frequenz f
$I_{AC,max}$	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
$I_{AC,R}$	Rated ripple current	Nennwechselstrom
I_{leak}	Leakage current	Reststrom
$I_{leak,op}$	Operating leakage current	Betriebsreststrom
l	Case length, nominal dimension	Gehäuselänge, Nennmaß
l_{max}	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
R_{ins}	Insulation resistance	Isolationswiderstand
R_{symm}	Balancing resistance	Symmetrierwiderstand
T	Temperature	Temperatur
ΔT	Temperature difference	Temperaturdifferenz
T_A	Ambient temperature	Umgebungstemperatur
T_C	Case temperature	Gehäusetemperatur
T_B	Capacitor base temperature	Temperatur des Gehäusebodens
t	Time	Zeit
Δt	Period	Zeitraum
t_b	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)



Symbol	English	German
V	Voltage	Spannung
V _F	Forming voltage	Formierspannung
V _{op}	Operating voltage	Betriebsspannung
V _R	Rated voltage, DC voltage	Nennspannung, Gleichspannung
V _S	Surge voltage	Spitzenspannung
X _C	Capacitive reactance	Kapazitiver Blindwiderstand
X _L	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Z _T	Impedance at temperature T	Scheinwiderstand bei Temperatur T
tan δ	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ε ₀	Absolute permittivity	Elektrische Feldkonstante
ε _r	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; 2 · π · f	Kreisfrequenz; 2 · π · f

Note

All dimensions are given in mm.

Important notes

The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule, we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
2. We also point out that **in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified**. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or lifesaving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
3. **The warnings, cautions and product-specific notes must be observed.**
4. In order to satisfy certain technical requirements, **some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous)**. Useful information on this will be found in our Material Data Sheets on the Internet (www.tdk-electronics.tdk.com/material). Should you have any more detailed questions, please contact our sales offices.
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Important notes

7. **Our manufacturing sites serving the automotive business apply the IATF 16949 standard.** The IATF certifications confirm our compliance with requirements regarding the quality management system in the automotive industry. Referring to customer requirements and customer specific requirements (“CSR”) TDK always has and will continue to have the policy of respecting individual agreements. Even if IATF 16949 may appear to support the acceptance of unilateral requirements, we hereby like to emphasize that **only requirements mutually agreed upon can and will be implemented in our Quality Management System.** For clarification purposes we like to point out that obligations from IATF 16949 shall only become legally binding if individually agreed upon.
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Release 2018-10

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