

# DELIVERY SPECIFICATION

SPEC. No. C-General-p

D A T E : August,2025

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To

**Non-Controlled Copy**

CUSTOMER'S PRODUCT NAME

TDK'S PRODUCT NAME

Multilayer Ceramic Chip Capacitors

Tape packaging **【RoHS2 compliant】**

C0603,C1005,C1608,C2012,C3216,C3225, C4532,C5750 Type

C0G,NP0,X5R,X6S,X7R,X7S,X7T,X8R,X8L Characteristics

Please return this specification to TDK representatives with your signature.

If orders are placed without returned specification, please allow us to judge that specification is accepted by your side.

## RECEIPT CONFIRMATION

DATE:                      YEAR                      MONTH                      DAY

TDK Corporation  
Sales  
Electronic Components  
Sales & Marketing Group

Engineering  
Electronic Components Business Company  
Ceramic Capacitors Business Group

APPROVED	Person in charge

APPROVED	CHECKED	Person in charge

**SCOPE**

This delivery specification shall be applied to Multilayer ceramic chip capacitors to be delivered to \_\_\_\_\_.

**PRODUCTION PLACES**

Production places defined in this specification shall be TDK Corporation, TDK(Suzhou)Co.,Ltd and TDK Components U.S.A.,Inc.

**PRODUCT NAME**

The name of the product to be defined in this specifications shall be C◇◇◇◇○○○△△□□□ ×.

**REFERENCE STANDARD**

JIS C 5101-1 : 2010	Fixed capacitors for use in electronic equipment-Part 1: Generic specification
C 5101-21 : 2014	Fixed capacitors for use in electronic equipment-Part 21 : Sectional specification : Fixed surface mount multilayer capacitors of ceramic dielectric,Class1
C 5101-22 : 2014	Fixed capacitors for use in electronic equipment-Part 22 : Sectional specification : Fixed surface mount multilayer capacitors of ceramic dielectric,Class2
C 0806-3 : 2014	Packaging of components for automatic handling - Part 3: Packaging of surface mount components on continuous tapes
JEITA RCR-2335 C 2014	Safety application guide for fixed ceramic capacitors for use in electronic equipment

**CONTENTS**

1. CODE CONSTRUCTION
2. COMBINATION OF RATED CAPACITANCE AND TOLERANCE
3. OPERATING TEMPERATURE RANGE
4. STORING CONDITION AND TERM
5. P.C. BOARD
6. INDUSTRIAL WASTE DISPOSAL
7. PERFORMANCE
8. INSIDE STRUCTURE AND MATERIAL
9. PACKAGING
10. RECOMMENDATION
11. SOLDERING CONDITION
12. CAUTION
13. TAPE PACKAGING SPECIFICATION

**<EXPLANATORY NOTE>**

When the mistrust in the spec arises, this specification is given priority. And it will be confirmed by written spec change after conference of both posts involved.

This specification warrants the quality of the ceramic chip capacitor. Capacitors should be evaluated or confirmed a state of mounted on your product.

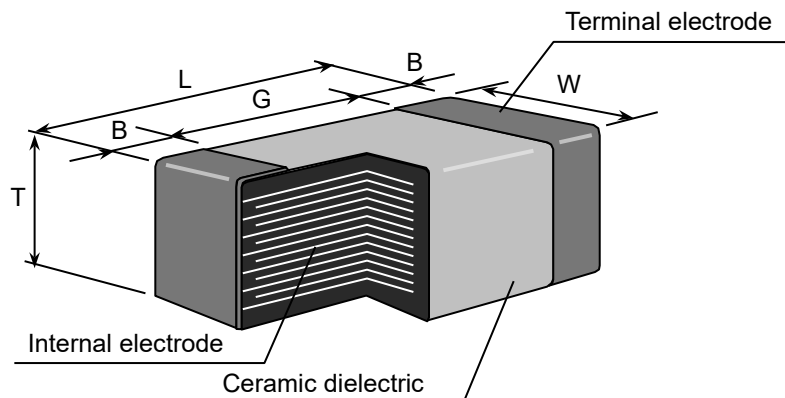
If the use of the capacitors goes beyond the bounds of this specification, we can not afford to guarantee.

Division	Date	SPEC. No.
Ceramic Capacitors Business Group	August, 2025	C-General-p

## 1. CODE CONSTRUCTION

(Example) C2012 X7R 1E 225 K T 0000  
 (1) (2) (3) (4) (5) (6) (7)

(1) Case size



Case size [EIA style]	Dimensions (mm)				
	L	W	T	B	G
C0603 [CC0201]	0.60±0.03	0.30±0.03	0.30±0.03	0.10 min.	0.20 min.
	0.60±0.05	0.30±0.05	0.30±0.05		
C1005 [CC0402]	1.00±0.05	0.50±0.05	0.50±0.05	0.10 min.	0.30 min.
	1.00±0.10	0.50±0.10	0.50±0.10		
	1.00 <sup>+0.15</sup> <sub>-0.10</sub>	0.50 <sup>+0.15</sup> <sub>-0.10</sub>	0.50 <sup>+0.15</sup> <sub>-0.10</sub>		
C1608 [CC0603]	1.60±0.10	0.80±0.10	0.80±0.10	0.20 min.	0.30 min.
	1.60 <sup>+0.15</sup> <sub>-0.10</sub>	0.80 <sup>+0.15</sup> <sub>-0.10</sub>	0.80 <sup>+0.15</sup> <sub>-0.10</sub>		
	1.60±0.15	0.80±0.15	0.80±0.15		
	1.60 <sup>+0.20</sup> <sub>-0.10</sub>	0.80 <sup>+0.20</sup> <sub>-0.10</sub>	0.80 <sup>+0.20</sup> <sub>-0.10</sub>		
	1.60±0.20	0.80±0.20	0.80±0.20		
	1.60 <sup>+0.30</sup> <sub>-0.10</sub>	0.80 <sup>+0.30</sup> <sub>-0.10</sub>	0.80 <sup>+0.30</sup> <sub>-0.10</sub>		
C2012 [CC0805]	2.00±0.20	1.25±0.20	0.60±0.15	0.20 min.	0.50 min.
			0.85±0.15		
			1.25±0.20		
			1.25 <sup>+0.25</sup> <sub>-0.15</sub>		
C3216 [CC1206]	3.20±0.20	1.60±0.20	0.60±0.15	0.20 min.	1.00 min.
			0.85±0.15		
			1.15±0.15		
			1.30±0.20		
			1.60±0.20		
3.20 <sup>+0.30</sup> <sub>-0.10</sub>	1.60 <sup>+0.30</sup> <sub>-0.10</sub>	1.60 <sup>+0.30</sup> <sub>-0.10</sub>			
C3225 [CC1210]	3.20±0.40	2.50±0.30	1.25±0.20	0.20 min.	—
			1.60±0.20		
			2.00±0.20		
			2.30±0.20		
			2.50±0.30		
			3.20 <sup>+0.45</sup> <sub>-0.40</sub>		
3.20±0.40	2.50 <sup>+0.40</sup> <sub>-0.30</sub>	2.50 <sup>+0.40</sup> <sub>-0.30</sub>			

\* As for each item, please refer to detail page on TDK web.

Case size [EIA style]	Dimensions (mm)				
	L	W	T	B	G
C4532 [CC1812]	4.50±0.40	3.20±0.40	1.60±0.20	0.20 min.	—
			2.00±0.20		
			2.30±0.20		
			2.50±0.30		
			2.80±0.30		
			3.20±0.30		
C5750 [CC2220]	5.70±0.40	5.00±0.40	1.60±0.20	0.20 min.	—
			2.00±0.20		
			2.30±0.20		
			2.50±0.30		
			2.80±0.30		
			2.80±0.30		

\* As for each item, please refer to detail page on TDK web.

## (2) Temperature Characteristics

\* Details are shown in table 1 No.6 and No.7 at 7.PERFORMANCE

## (3) Rated Voltage

Symbol	Rated Voltage	Symbol	Rated Voltage
2 J	DC 630 V	1 V	DC 35 V
2 W	DC 450 V	1 E	DC 25 V
2 V	DC 350 V	1 C	DC 16 V
2 E	DC 250 V	1 A	DC 10 V
2 A	DC 100 V	0 J	DC 6.3 V
1 N	DC 75 V	0 G	DC 4 V
1 H	DC 50 V		

## (4) Rated Capacitance

Stated in three digits and in units of pico farads (pF).  
The first and Second digits identify the first and second significant figures of the capacitance, the third digit identifies the multiplier.  
R is designated for a decimal point.

(Example)

Symbol	Rated Capacitance
2R2	2.2 pF
225	2,200,000 pF

## (5) Capacitance tolerance

\* M tolerance shall be standard for over 10uF.

Symbol	Tolerance	Capacitance
C	± 0.25 pF	10pF and under
D	± 0.5 pF	
G	± 2 %	Over 10pF
J	± 5 %	
K	± 10 %	
* M	± 20 %	

## (6) Packaging

Symbol	Packaging
T	Taping

## (7) TDK internal code

## 2. COMBINATION OF RATED CAPACITANCE AND TOLERANCE

Class	Temperature Characteristics	Capacitance tolerance		Rated capacitance
1	C0G NP0	10pF and under	C ( $\pm 0.25\text{pF}$ )	1, 2, 3, 4, 5
			D ( $\pm 0.5\text{pF}$ )	6, 7, 8, 9, 10
		12pF to 10,000pF	G ( $\pm 2\%$ ) J ( $\pm 5\%$ )	E – 12 series
		Over 10pF		E – 6 series
2	X5R X6S X7R X7S X7T X8R X8L	10 $\mu\text{F}$ and under	K ( $\pm 10\%$ ) M ( $\pm 20\%$ )	E – 6 series
		Over 10 $\mu\text{F}$	M ( $\pm 20\%$ )	

Capacitance Step in E series

E series	Capacitance Step											
E-6	1.0		1.5		2.2		3.3		4.7		6.8	
E-12	1.0	1.2	1.5	1.8	2.2	2.7	3.3	3.9	4.7	5.6	6.8	8.2

## 3. OPERATING TEMPERATURE RANGE

T.C.	Min. operating Temperature	Max. operating Temperature	Reference Temperature
X5R	-55°C	85°C	25°C
X6S	-55°C	105°C	25°C
C0G/X7R/X7S/X7T	-55°C	125°C	25°C
NP0/X8R/X8L	-55°C	150°C	25°C

## 4. STORING CONDITION AND TERM

Storing temperature	Storing humidity	Storing term
5~40°C	20~70%RH	Within 6 months upon receipt.

## 5. P.C. BOARD

When mounting on an aluminum substrate, the capacitors are more likely to be affected by heat stress from the substrate.

Please inquire separate specification when mounted on the substrate.

## 6. INDUSTRIAL WASTE DISPOSAL

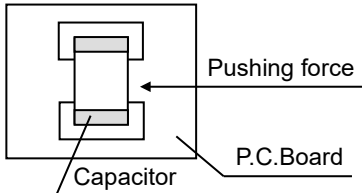
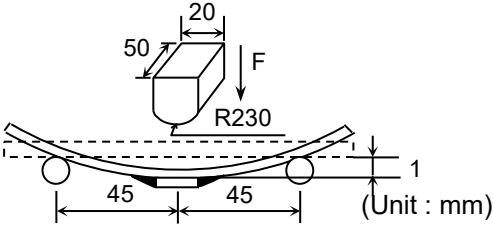
Dispose this product as industrial waste in accordance with the Industrial Waste Law.

## 7. PERFORMANCE

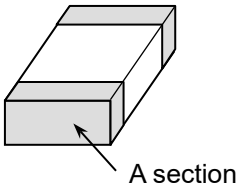
table 1

No.	Item	Performance	Test or inspection method																				
1	External Appearance	No defects which may affect performance.	Inspect with magnifying glass (3×), in case of C0603 type, with magnifying glass (10×)																				
2	Insulation Resistance	Please refer to detail page on TDK web.	Measuring voltage : Rated voltage (As for the capacitor of rated voltage 630V DC, apply 500V DC.) Voltage application time : 60s.																				
3	Voltage Proof	Withstand test voltage without insulation breakdown or other damage.	<table border="1"> <thead> <tr> <th>Class</th> <th>Rated voltage(RV)</th> <th>Apply voltage</th> </tr> </thead> <tbody> <tr> <td rowspan="2">1</td> <td><math>RV \leq 100V</math></td> <td>3 × rated voltage</td> </tr> <tr> <td><math>100V &lt; RV</math></td> <td>1.5 × rated voltage</td> </tr> <tr> <td rowspan="4">2</td> <td><math>RV \leq 100V</math></td> <td>2.5 × rated voltage</td> </tr> <tr> <td>C1608X7R2A105K C2012X7R2A225K C3216X7R2A475K C3225X7R2A106K</td> <td>2 × rated voltage</td> </tr> <tr> <td><math>100V &lt; RV \leq 500V</math></td> <td>1.5 × rated voltage</td> </tr> <tr> <td><math>500V &lt; RV</math></td> <td>1.3 × rated voltage</td> </tr> <tr> <td></td> <td>C2012X5R2A475K C3216X6S2A106K</td> <td>1.25 × rated voltage</td> </tr> </tbody> </table> <p>Voltage application time : 1s. Charge / discharge current : 50mA or lower</p>	Class	Rated voltage(RV)	Apply voltage	1	$RV \leq 100V$	3 × rated voltage	$100V < RV$	1.5 × rated voltage	2	$RV \leq 100V$	2.5 × rated voltage	C1608X7R2A105K C2012X7R2A225K C3216X7R2A475K C3225X7R2A106K	2 × rated voltage	$100V < RV \leq 500V$	1.5 × rated voltage	$500V < RV$	1.3 × rated voltage		C2012X5R2A475K C3216X6S2A106K	1.25 × rated voltage
Class	Rated voltage(RV)	Apply voltage																					
1	$RV \leq 100V$	3 × rated voltage																					
	$100V < RV$	1.5 × rated voltage																					
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	$500V < RV$	1.3 × rated voltage																					
	C2012X5R2A475K C3216X6S2A106K	1.25 × rated voltage																					
4	Capacitance	Within the specified tolerance.	Please contact with our sales representative.																				
5	Q	Class1	Please refer to detail page on TDK web.																				
	Dissipation Factor	Class2																					
			See No.4 in this table for measuring condition.																				

(continued)

No.	Item	Performance	Test or inspection method																								
6	Temperature Characteristics of Capacitance (Class1)	<table border="1"> <tr> <td>T.C.</td> <td>Temperature Coefficient (ppm/°C)</td> </tr> <tr> <td>C0G</td> <td>0 ± 30</td> </tr> <tr> <td>NPO</td> <td>0 ± 30</td> </tr> <tr> <td>Capacitance drift</td> <td>Within ± 0.2% or ± 0.05pF, whichever larger.</td> </tr> </table>	T.C.	Temperature Coefficient (ppm/°C)	C0G	0 ± 30	NPO	0 ± 30	Capacitance drift	Within ± 0.2% or ± 0.05pF, whichever larger.	<p>Temperature coefficient shall be calculated based on values at 25°C and 85°C temperature.</p> <p>Measuring temperature below 25°C shall be -10°C and -25°C.</p>																
T.C.	Temperature Coefficient (ppm/°C)																										
C0G	0 ± 30																										
NPO	0 ± 30																										
Capacitance drift	Within ± 0.2% or ± 0.05pF, whichever larger.																										
7	Temperature Characteristics of Capacitance (Class2)	<p>Capacitance Change (%)</p> <p>No voltage applied</p> <table border="1"> <tr> <td>X5R</td> <td>: ±15</td> </tr> <tr> <td>X6S</td> <td>: ±22</td> </tr> <tr> <td>X7R</td> <td>: ±15</td> </tr> <tr> <td>X7S</td> <td>: ±22</td> </tr> <tr> <td>X7T</td> <td>: +22 - 33</td> </tr> <tr> <td>X8R</td> <td>: ±15</td> </tr> <tr> <td>X8L</td> <td>: +15 - 40</td> </tr> </table>	X5R	: ±15	X6S	: ±22	X7R	: ±15	X7S	: ±22	X7T	: +22 - 33	X8R	: ±15	X8L	: +15 - 40	<p>Capacitance shall be measured by the steps shown in the following table after thermal equilibrium is obtained for each step. <math>\Delta C</math> be calculated ref. STEP3 reading</p> <table border="1"> <tr> <td>Step</td> <td>Temperature(°C)</td> </tr> <tr> <td>1</td> <td>Reference temp. ± 2</td> </tr> <tr> <td>2</td> <td>Min. operating temp. ± 2</td> </tr> <tr> <td>3</td> <td>Reference temp. ± 2</td> </tr> <tr> <td>4</td> <td>Max. operating temp. ± 2</td> </tr> </table> <p>As for Min./Max. operating temp and Reference temp., please refer to "3. OPERATING TEMPERATURE RANGE" As for measuring voltage, please contact with our sales representative.</p>	Step	Temperature(°C)	1	Reference temp. ± 2	2	Min. operating temp. ± 2	3	Reference temp. ± 2	4	Max. operating temp. ± 2
X5R	: ±15																										
X6S	: ±22																										
X7R	: ±15																										
X7S	: ±22																										
X7T	: +22 - 33																										
X8R	: ±15																										
X8L	: +15 - 40																										
Step	Temperature(°C)																										
1	Reference temp. ± 2																										
2	Min. operating temp. ± 2																										
3	Reference temp. ± 2																										
4	Max. operating temp. ± 2																										
8	Robustness of Terminations	No sign of termination coming off, breakage of ceramic, or other abnormal signs.	<p>Reflow solder the capacitors on a P.C.Board shown in Appendix 2.</p> <p>Apply a pushing force gradually at the center of a specimen in a horizontal direction of P.C.board.</p> <p>Pushing force : 5N (2N is applied for C0603,C1005 type.) Holding time : 10±1s</p> 																								
9	Bending	External appearance	<p>No mechanical damage.</p> <p>Reflow solder the capacitors on a P.C.Board shown in Appendix1 and bend it for 1mm.</p>  <p>(Unit : mm)</p>																								

(continued)

No.	Item	Performance	Test or inspection method							
10	Solderability	<p>New solder to cover over 75% of termination. 25% may have pin holes or rough spots but not concentrated in one spot. Ceramic surface of A sections shall not be exposed due to melting or shifting of termination material.</p> 	<p>Solder : Sn-3.0Ag-0.5Cu Flux : Isopropyl alcohol (JIS K 8839) Rosin (JIS K 5902) 25% solid solution. Solder temp. : 245±5°C Dwell time : 3±0.3s. Solder position : Until both terminations are completely soaked.</p>							
11	Resistance to solder heat	External appearance	<p>Solder : Sn-3.0Ag-0.5Cu Flux : Isopropyl alcohol (JIS K 8839) Rosin (JIS K 5902) 25% solid solution. Solder temp. : 260±5°C Dwell time : 10±1s. Solder position : Until both terminations are completely soaked. Pre-heating : Temp. — 110~140°C Time — 30~60s. Leave the capacitors in ambient condition for Class 1 : 6~24h Class 2 : 24±2h before measurement.</p>							
		Capacitance								
		Q (Class1)								
		D.F. (Class2)								
		Voltage proof								
		<table border="1"> <thead> <tr> <th colspan="2">Characteristics</th> <th>Change from the value before test</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Class1</td> <td>C0G NP0</td> <td>Capacitance drift within ±2.5% or ±0.25pF, whichever larger.</td> </tr> <tr> <td>X5R X6S X7R X7S X7T X8R X8L</td> <td>± 7.5 %</td> </tr> </tbody> </table>	Characteristics		Change from the value before test	Class1	C0G NP0	Capacitance drift within ±2.5% or ±0.25pF, whichever larger.	X5R X6S X7R X7S X7T X8R X8L	± 7.5 %
Characteristics		Change from the value before test								
Class1	C0G NP0	Capacitance drift within ±2.5% or ±0.25pF, whichever larger.								
	X5R X6S X7R X7S X7T X8R X8L	± 7.5 %								

(continued)

No.	Item	Performance	Test or inspection method															
12	Vibration	External appearance	Frequency : 10~55~10Hz Reciprocating sweep time : 1 min. Amplitude : 1.5mm Repeat this for 2h each in 3 perpendicular directions(Total 6h).  Reflow solder the capacitors on a P.C.Board shown in Appendix 2 before testing.															
		Capacitance		<table border="1"> <thead> <tr> <th colspan="2">Characteristics</th> <th>Change from the value before test</th> </tr> </thead> <tbody> <tr> <td>Class1</td> <td>C0G NP0</td> <td>Capacitance drift within <math>\pm 2.5\%</math> or <math>\pm 0.25\text{pF}</math>, whichever larger.</td> </tr> <tr> <td>Class2</td> <td>X5R X6S X7R X7S X7T X8R X8L</td> <td><math>\pm 7.5\%</math></td> </tr> </tbody> </table>	Characteristics		Change from the value before test	Class1	C0G NP0	Capacitance drift within $\pm 2.5\%$ or $\pm 0.25\text{pF}$ , whichever larger.	Class2	X5R X6S X7R X7S X7T X8R X8L	$\pm 7.5\%$					
				Characteristics		Change from the value before test												
		Class1		C0G NP0	Capacitance drift within $\pm 2.5\%$ or $\pm 0.25\text{pF}$ , whichever larger.													
		Class2		X5R X6S X7R X7S X7T X8R X8L	$\pm 7.5\%$													
Q (Class1)	Meet the initial spec.																	
D.F. (Class2)	Meet the initial spec.																	
13	Temperature cycle	External appearance	Expose the capacitors in the condition step1 through step 4 listed in the following table.  Temp. cycle : 5 cycles <table border="1"> <thead> <tr> <th>Step</th> <th>Temperature(<math>^{\circ}\text{C}</math>)</th> <th>Time (min.)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Min. operating temp.<math>\pm 3</math></td> <td><math>30 \pm 3</math></td> </tr> <tr> <td>2</td> <td>Ambient Temp.</td> <td>2 ~ 5</td> </tr> <tr> <td>3</td> <td>Max. operating temp.<math>\pm 2</math></td> <td><math>30 \pm 2</math></td> </tr> <tr> <td>4</td> <td>Ambient Temp.</td> <td>2 ~ 5</td> </tr> </tbody> </table> As for Min./Max. operating temp., please refer to "3. OPERATING TEMPERATURE RANGE"  Leave the capacitors in ambient condition for Class 1 : 6~24h Class 2 : 24 $\pm$ 2h before measurement.  Reflow solder the capacitors on a P.C.Board shown in Appendix2 before testing.	Step	Temperature( $^{\circ}\text{C}$ )	Time (min.)	1	Min. operating temp. $\pm 3$	$30 \pm 3$	2	Ambient Temp.	2 ~ 5	3	Max. operating temp. $\pm 2$	$30 \pm 2$	4	Ambient Temp.	2 ~ 5
		Step		Temperature( $^{\circ}\text{C}$ )	Time (min.)													
		1		Min. operating temp. $\pm 3$	$30 \pm 3$													
		2		Ambient Temp.	2 ~ 5													
		3		Max. operating temp. $\pm 2$	$30 \pm 2$													
		4		Ambient Temp.	2 ~ 5													
		Capacitance		<table border="1"> <thead> <tr> <th colspan="2">Characteristics</th> <th>Change from the value before test</th> </tr> </thead> <tbody> <tr> <td>Class1</td> <td>C0G NP0</td> <td rowspan="2">Please contact with our sales representative.</td> </tr> <tr> <td>Class2</td> <td>X5R X6S X7R X7S X7T X8R X8L</td> </tr> </tbody> </table>	Characteristics		Change from the value before test	Class1	C0G NP0	Please contact with our sales representative.	Class2	X5R X6S X7R X7S X7T X8R X8L						
		Characteristics		Change from the value before test														
Class1	C0G NP0	Please contact with our sales representative.																
Class2	X5R X6S X7R X7S X7T X8R X8L																	
Q (Class1)	Meet the initial spec.																	
D.F. (Class2)	Meet the initial spec.																	
Insulation Resistance	Meet the initial spec.																	
Voltage proof	No insulation breakdown or other damage.																	

(continued)

No.	Item		Performance	Test or inspection method								
14	Moisture Resistance (Steady State)	External appearance	No mechanical damage.	Test temp. : 40±2°C Test humidity : 90~95%RH Test time : 500 +24,0h Leave the capacitors in ambient condition for Class 1 : 6~24h Class 2 : 24±2h before measurement.  Reflow solder the capacitors on a P.C.Board shown in Appendix2 before testing.								
		Capacitance	<table border="1" data-bbox="549 304 941 645"> <thead> <tr> <th colspan="2" data-bbox="549 304 724 371">Characteristics</th> <th data-bbox="724 304 941 371">Change from the value before test</th> </tr> </thead> <tbody> <tr> <td data-bbox="549 371 638 439">Class1</td> <td data-bbox="638 371 724 439">C0G NP0</td> <td data-bbox="724 371 941 439"></td> </tr> <tr> <td data-bbox="549 439 638 645">Class2</td> <td data-bbox="638 439 724 645">X5R X6S X7R X7S X7T X8R X8L</td> <td data-bbox="724 439 941 645">Please contact with our sales representative.</td> </tr> </tbody> </table>		Characteristics		Change from the value before test	Class1	C0G NP0		Class2	X5R X6S X7R X7S X7T X8R X8L
	Characteristics		Change from the value before test									
	Class1	C0G NP0										
	Class2	X5R X6S X7R X7S X7T X8R X8L	Please contact with our sales representative.									
Q (Class1)	<table border="1" data-bbox="549 689 941 887"> <thead> <tr> <th data-bbox="549 689 756 734">Capacitance</th> <th data-bbox="756 689 941 734">Q</th> </tr> </thead> <tbody> <tr> <td data-bbox="549 734 756 779">30pF and over</td> <td data-bbox="756 734 941 779">350 min.</td> </tr> <tr> <td data-bbox="549 779 756 846">10pF and over under 30pF</td> <td data-bbox="756 779 941 846">275+5/2×C min.</td> </tr> <tr> <td data-bbox="549 846 756 887">Under 10pF</td> <td data-bbox="756 846 941 887">200+10×C min.</td> </tr> </tbody> </table> C : Rated capacitance (pF)	Capacitance	Q	30pF and over	350 min.	10pF and over under 30pF	275+5/2×C min.	Under 10pF	200+10×C min.			
Capacitance	Q											
30pF and over	350 min.											
10pF and over under 30pF	275+5/2×C min.											
Under 10pF	200+10×C min.											
D.F. (Class2)	200% of initial spec. max.											
Insulation Resistance	Please contact with our sales representative.											

(continued)

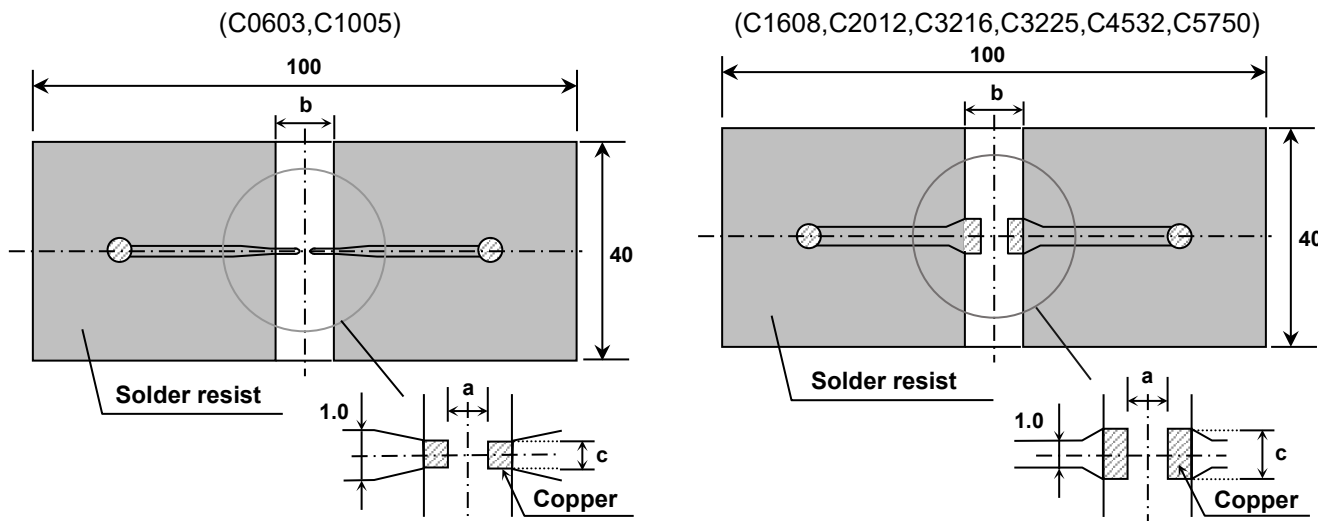
No.	Item		Performance		Test or inspection method									
15	Moisture Resistance	External appearance	No mechanical damage.		Test temp. : 40±2°C Test humidity : 90~95%RH Applied voltage : Rated voltage Test time : 500 +24,0h Charge/discharge current : 50mA or lower Leave the capacitors in ambient condition for Class 1 : 6~24h Class 2 : 24±2h before measurement.  Reflow solder the capacitors on a P.C.Board shown in Appendix2 before testing.  Initial value setting (only for class 2) Voltage conditioning «After voltage treat the capacitors under testing temperature and voltage for 1 hour.» leave the capacitors in ambient condition for 24±2h before measurement. Use this measurement for initial value.									
		Capacitance	<table border="1"> <thead> <tr> <th colspan="2" data-bbox="552 324 730 369">Characteristics</th> <th data-bbox="730 324 970 369">Change from the value before test</th> </tr> </thead> <tbody> <tr> <td data-bbox="552 369 638 436">Class1</td> <td data-bbox="638 369 730 436">C0G NPO</td> <td data-bbox="730 369 970 436"></td> </tr> <tr> <td data-bbox="552 436 638 667">Class2</td> <td data-bbox="638 436 730 667">X5R X6S X7R X7S X7T X8R X8L</td> <td data-bbox="730 436 970 667">Please contact with our sales representative.</td> </tr> </tbody> </table>	Characteristics		Change from the value before test	Class1	C0G NPO		Class2	X5R X6S X7R X7S X7T X8R X8L	Please contact with our sales representative.		
		Characteristics		Change from the value before test										
		Class1	C0G NPO											
		Class2	X5R X6S X7R X7S X7T X8R X8L	Please contact with our sales representative.										
Q (Class1)	<table border="1"> <thead> <tr> <th data-bbox="552 701 746 734">Capacitance</th> <th data-bbox="746 701 970 734">Q</th> </tr> </thead> <tbody> <tr> <td data-bbox="552 734 746 779">30pF and over</td> <td data-bbox="746 734 970 779">200 min.</td> </tr> <tr> <td data-bbox="552 779 746 824">Under 30pF</td> <td data-bbox="746 779 970 824">100+10/3×C min.</td> </tr> </tbody> </table> C : Rated capacitance (pF)		Capacitance	Q	30pF and over	200 min.	Under 30pF	100+10/3×C min.						
Capacitance	Q													
30pF and over	200 min.													
Under 30pF	100+10/3×C min.													
D.F. (Class2)	200% of initial spec. max.													
Insulation Resistance	Please contact with our sales representative.													

(continued)

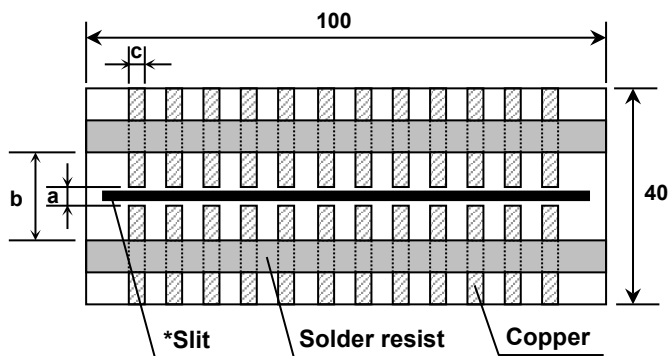
No.	Item	Performance	Test or inspection method													
16	Life	External appearance	Test temp. : Maximum operating temperature $\pm 2^{\circ}\text{C}$ Applied voltage : Please contact with our sales representative. Test time : 1,000 +48,0h Charge/discharge current : 50mA or lower Leave the capacitors in ambient condition for Class 1 : 6~24h Class 2 : 24 $\pm$ 2h before measurement.  Reflow solder the capacitors on a P.C.Board shown in Appendix2 before testing.  Initial value setting (only for class 2) Voltage conditioning «After voltage treat the capacitors under testing temperature and voltage for 1 hour,» leave the capacitors in ambient condition for 24 $\pm$ 2h before measurement. Use this measurement for initial value.													
	Capacitance	<table border="1"> <thead> <tr> <th colspan="2">Characteristics</th> <th>Change from the value before test</th> </tr> </thead> <tbody> <tr> <td>Class1</td> <td>C0G NP0</td> <td rowspan="6">Please contact with our sales representative.</td> </tr> <tr> <td rowspan="6">Class2</td> <td>X5R</td> </tr> <tr> <td>X6S</td> </tr> <tr> <td>X7R</td> </tr> <tr> <td>X7S</td> </tr> <tr> <td>X7T</td> </tr> <tr> <td>X8R X8L</td> </tr> </tbody> </table>		Characteristics		Change from the value before test	Class1	C0G NP0	Please contact with our sales representative.	Class2	X5R	X6S	X7R	X7S	X7T	X8R X8L
	Characteristics			Change from the value before test												
	Class1	C0G NP0		Please contact with our sales representative.												
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Capacitance	Q															
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Under 10pF	200+10 $\times$ C min.															
D.F. (Class2)	200% of initial spec. max.															
Insulation Resistance	Please contact with our sales representative.															

\*As for the initial measurement of capacitors (Class2) on number 7,11,12,13 and 14, leave capacitors at 150 0,-10°C for 1 hour and measure the value after leaving capacitors for 24  $\pm$  2h in ambient condition.

### Appendix1 P.C.Board for bending test



### Appendix2 P.C. Board for reliability test



\* It is recommended to provide a slit on P.C.Board for C3225,C4532 and C5750.

(Unit : mm)

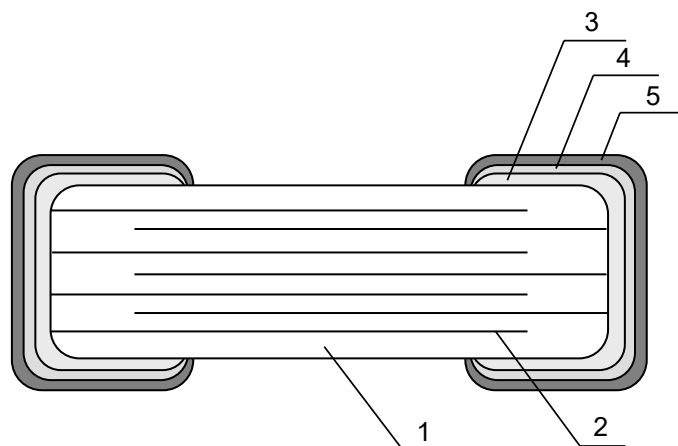
Case size / Symbol	a	b	c
C0603 [CC0201]	0.3	0.8	0.3
C1005 [CC0402]	0.4	1.5	0.5
C1608 [CC0603]	1.0	3.0	1.2
C2012 [CC0805]	1.2	4.0	1.65
C3216 [CC1206]	2.2	5.0	2.0
C3225 [CC1210]	2.2	5.0	2.9
C4532 [CC1812]	3.5	7.0	3.7
C5750 [CC2220]	4.5	8.0	5.6

1. Material : Glass Epoxy(As per JIS C6484 GE4)

2. Thickness : Appendix 1 — 0.8mm (C0603,C1005)  
 — 1.6mm (C1608,C2012,C3216,C3225,C4532,C5750)  
 : Appendix 2 — 1.6mm

Copper(Thickness:0.035mm)  
 Solder resist

## 8. INSIDE STRUCTURE AND MATERIAL



No.	NAME	MATERIAL	
		Class1	Class2
1	Dielectric	CaZrO <sub>3</sub>	BaTiO <sub>3</sub>
2	Electrode	Nickel (Ni)	
3	Termination	Copper (Cu)	
4		Nickel (Ni)	
5		Tin (Sn)	

## 9. PACKAGING

Packaging shall be done to protect the components from the damage during transportation and storing, and a label which has the following information shall be attached.

Tape packaging is as per 13. TAPE PACKAGING SPECIFICATION.

- 1) Inspection No.\*
- 2) TDK P/N
- 3) Customer's P/N
- 4) Quantity

\*Composition of Inspection No.

Example     F 5 A - 23 - 001  
                   (a) (b) (c)     (d)     (e)

- (a) Line code
- (b) Last digit of the year
- (c) Month and A for January and B for February and so on. (Skip I)
- (d) Inspection Date of the month.
- (e) Serial No. of the day

\*Composition of new Inspection No.

(Implemented on and after May 1, 2019 in sequence)

Example     

I	F	5	E	2	3	A	0	0	1
---	---	---	---	---	---	---	---	---	---

  
                   (a) (b) (c) (d)     (e)     (f)     (g)

- (a) Prefix
- (b) Line code
- (c) Last digit of the year
- (d) Month and A for January and B for February and so on. (Skip I)
- (e) Inspection Date of the month.
- (f) Serial No. of the day(00 ~ ZZ)
- (g) Suffix(00 ~ ZZ)

\* It was shifted to the new inspection No. on and after May 2019, but the implementation timing may be different depending on shipment bases. Until the shift is completed, either current or new composition of inspection No. will be applied.


## 10. RECOMMENDATION


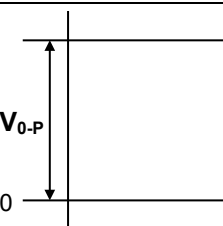
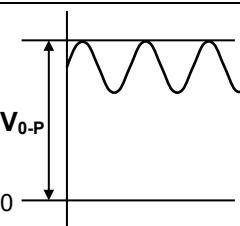
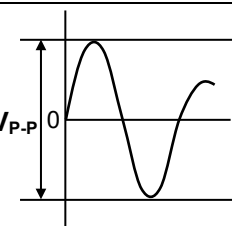
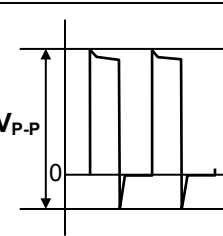
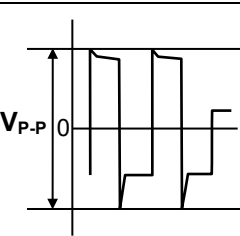
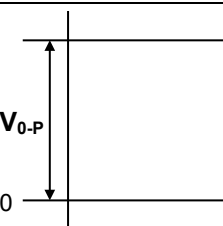
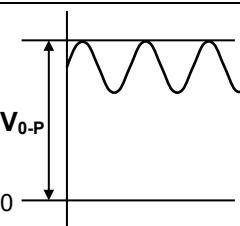
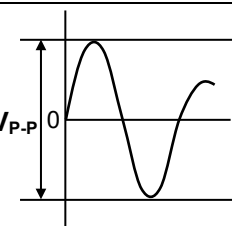
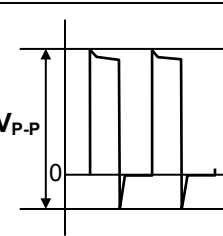
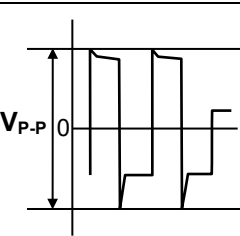
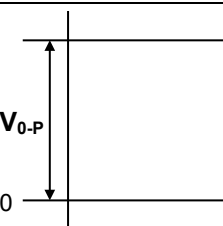
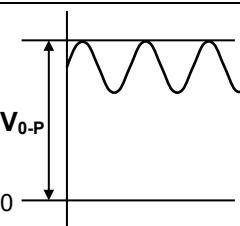
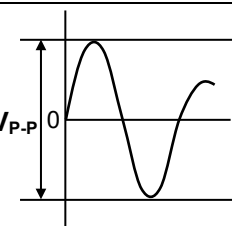
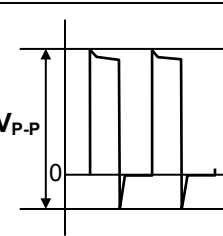
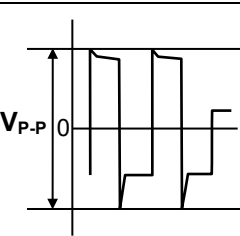
As for C3225[CC1210] and larger, It is recommended to provide a slit (about 1mm width) in the board under the components to improve washing Flux. And please make sure to dry detergent up completely before.

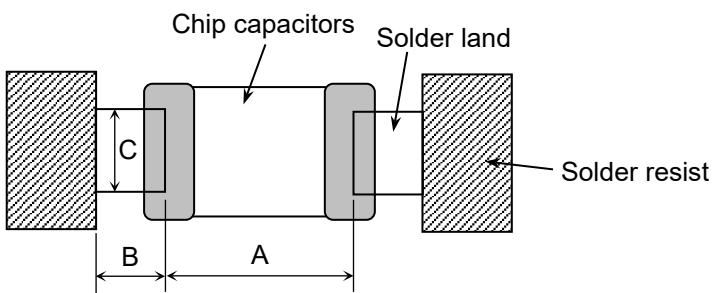
## 11. SOLDERING CONDITION

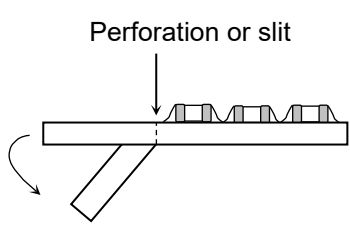
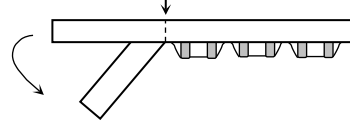
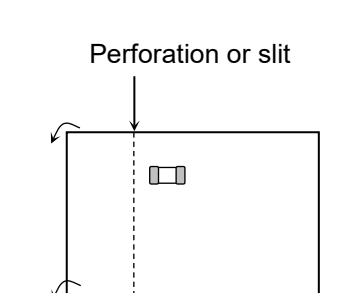
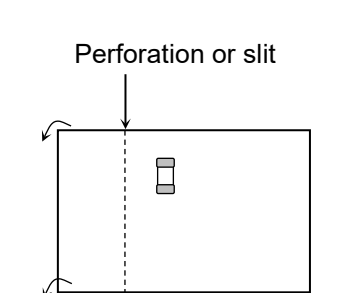
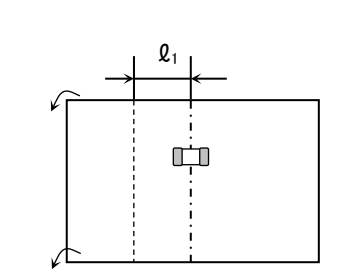
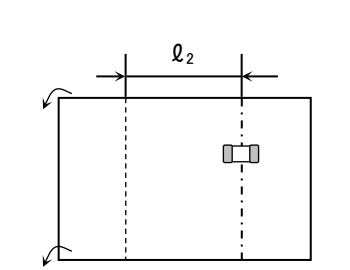
As for C0603 [CC0201], C1005[CC0402], C3225[CC1210] and larger, reflow soldering only. For other case sizes than the above, reflow soldering is recommended.

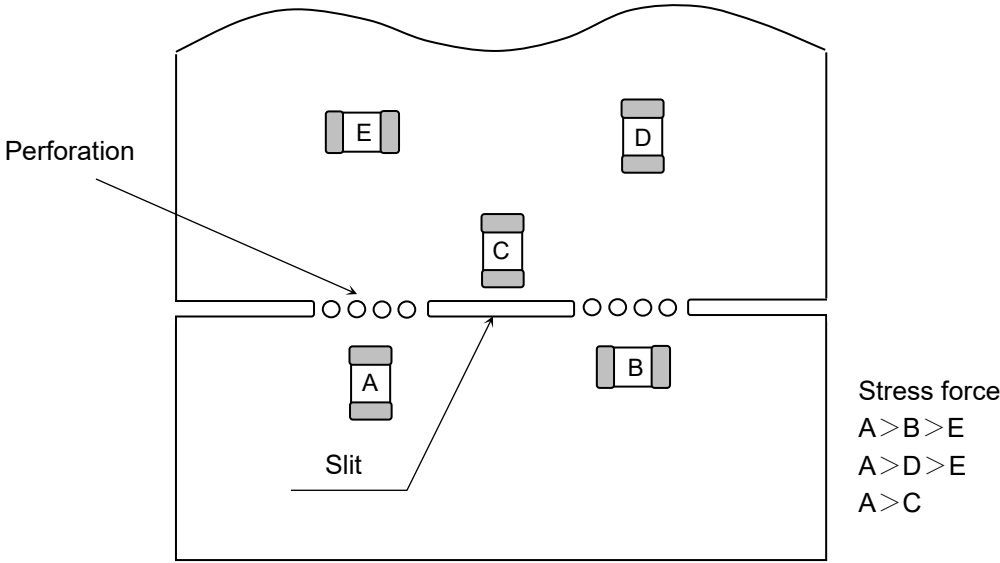
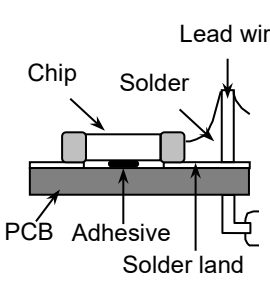
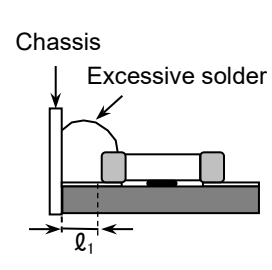
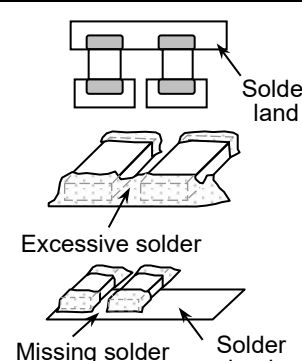
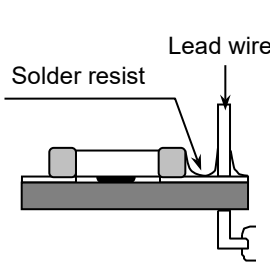
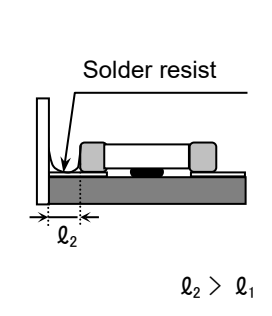
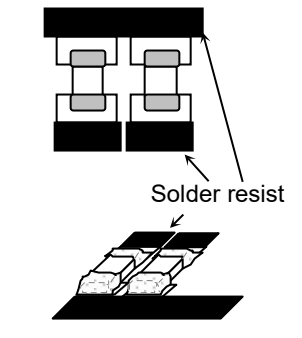
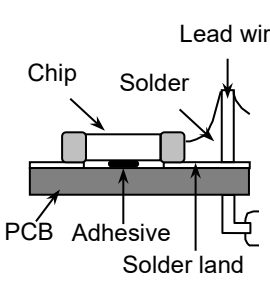
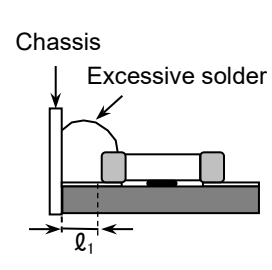
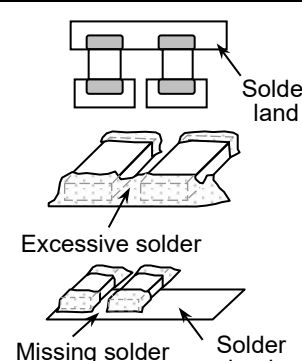
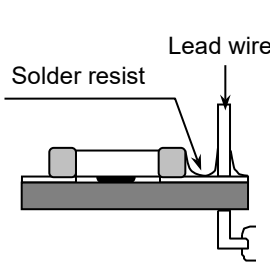
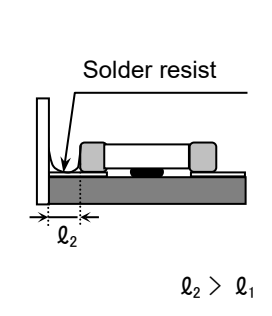
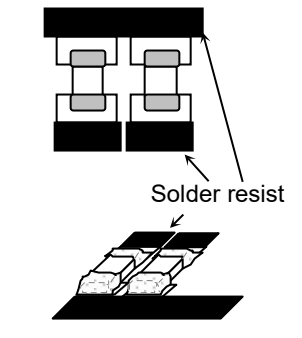
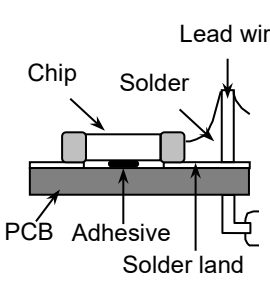
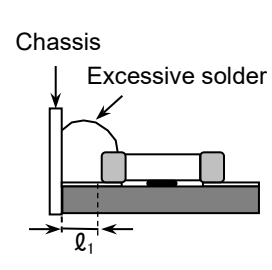
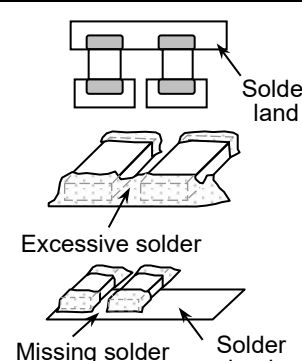
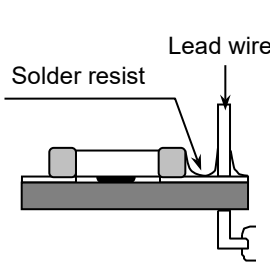
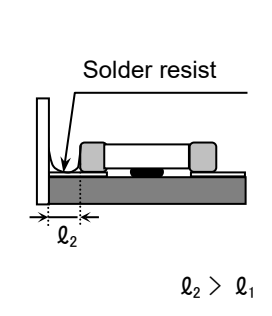
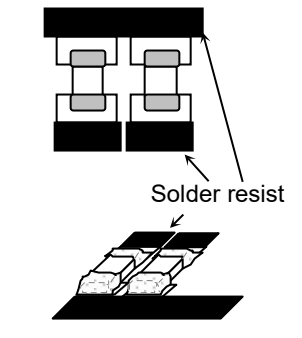
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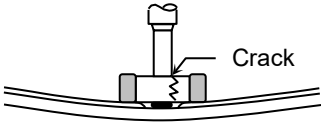
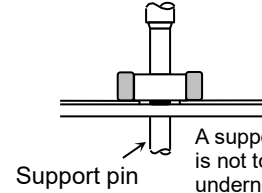
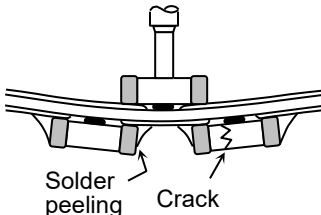
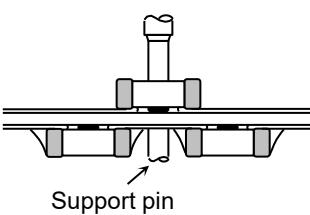
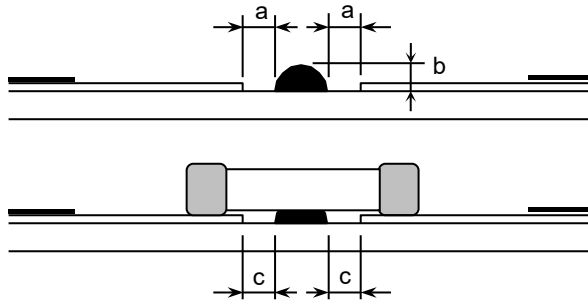
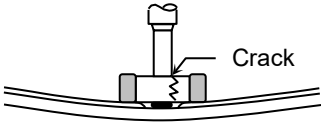
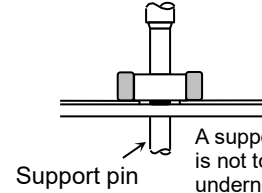
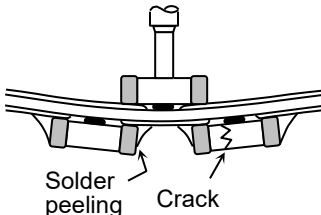
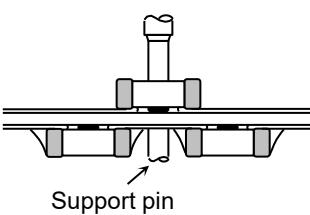
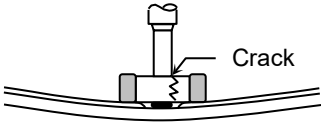
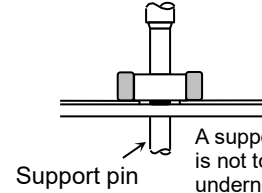
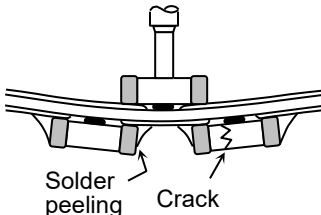
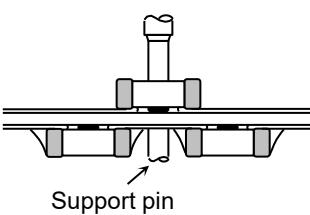
No.	Process	Condition
1	Operating Condition (Storage, Use, Transportation)	<p>1-1. Storage, Use            The capacitors must be stored in an ambient temperature of 5 to 40°C with a relative humidity of 20 to 70%RH. JIS C 60721-3-1 Class 1K2 should be followed for the other climatic conditions.</p> <ol style="list-style-type: none"> <li>1) High temperature and humidity environment may affect a capacitor's solder ability because it accelerates terminal oxidization. They also deteriorate performance of taping and packaging. Therefore, SMD capacitors shall be used within 6 months. For capacitors with terminal electrodes consisting of silver or silver-palladium which tend to become oxidized or sulfurized, use as soon as possible, such as within one month after opening the bag.</li> <li>2) When capacitors are stored for a longer time period than 6 months, confirm the solderability of the capacitors prior to use. During storage, keep the minimum packaging unit in its original packaging without opening it. Do not deviate from the above temperature and humidity conditions even for a short term.</li> <li>3) Corrosive gasses in the air or atmosphere may result in deterioration of the reliability, such as poor solderability of the terminal electrodes. Do not store capacitors where they will be exposed to corrosive gas (e.g., hydrogen sulfide, sulfur dioxide, chlorine ammonia etc.)</li> <li>4) Solderability and electrical performance may deteriorate due to photochemical change in the terminal electrode if stored in direct sunlight, or due to condensation from rapid changes in humidity. The capacitors especially which use resin material must be operated and stored in an environment free of dew condensation, as moisture absorption due to condensation may affect the performance.</li> <li>5) Refer to JIS C 60721-3-1, class 1K2 for other climate conditions.</li> </ol> <p>1-2. Handling in transportation            In case of the transportation of the capacitors, the performance of the capacitors may be deteriorated depending on the transportation condition.            (Refer to JEITA RCR-2335C 9.2 Handling in transportation)</p>
2	Circuit design  Caution	<p>2-1. Operating temperature</p> <ol style="list-style-type: none"> <li>1) Upper category temperature (maximum operating temperature) is specified. It is necessary to select a capacitor whose rated temperature is higher than the operating temperature. Also, it is necessary to consider the temperature distribution in the equipment and seasonal temperature variation.</li> <li>2) Surface temperature including self heating should be below maximum operating temperature. Due to dielectric loss, capacitors will heat itself when AC is applied due to ESR. Especially at high frequencies, please be careful that the heat might be so extreme. Also, even if the surface temperature of the capacitor includes self-heating and is the maximum operating temperature or lower, excessive heating of the capacitor due to self-heating may cause deterioration of the characteristics and reliability of the capacitor. The self-heating temperature rise of the capacitor changes depending on the difference in heat radiation due to the mounting method to the device, the ambient temperature, the cooling method of the device and circuit board material and the design, etc. The load should be contained so that the self-heating temperature rise of the capacitor body in a natural convection environment at an ambient temperature of 25°C remain below 20°C. When using in a high-frequency circuit or a circuit in which a capacitor generates heat, such as when a high-frequency ripple current flows, pay attention to the above precautions. (Note that accurate measurement may not be possible with self-heating measurement when the equipment applies cooling other than natural convection such as a cooling fan.)</li> <li>3) The electrical characteristics of the capacitors will vary depending on the temperature. The capacitors should be selected and designed in taking the temperature into consideration.</li> </ol>

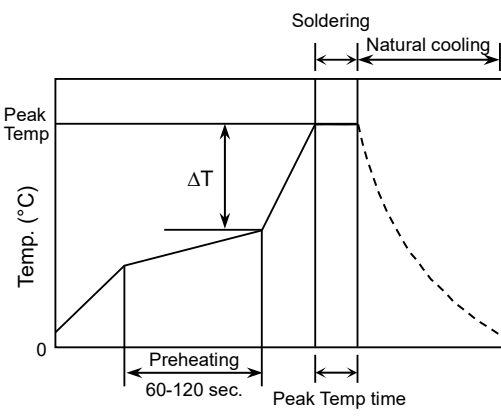
No.	Process	Condition														
2	Circuit design  Caution	<p>2-2. When overvoltage is applied                      Applying overvoltage to a capacitor may cause dielectric breakdown and result in a short circuit. The duration until dielectric breakdown depends on the applied voltage and the ambient temperature.</p> <p>2-3. Operating voltage</p> <p>1) Operating voltage across the terminals should be below the rated voltage.                      When AC and DC are super imposed, <math>V_{0-P}</math> must be below the rated voltage.                      — (1) and (2)                      AC or pulse with overshooting, <math>V_{P-P}</math> must be below the rated voltage.                      — (3), (4) and (5)                      When the voltage is started to apply to the circuit or it is stopped applying, the irregular voltage may be generated for a transit period because of resonance or switching. Be sure to use the capacitors within rated voltage containing these Irregular voltage.</p> <table border="1" data-bbox="462 638 1444 907"> <thead> <tr> <th data-bbox="462 638 662 683">Voltage</th> <th data-bbox="662 638 917 683">(1) DC voltage</th> <th data-bbox="917 638 1189 683">(2) DC+AC voltage</th> <th data-bbox="1189 638 1444 683">(3) AC voltage</th> </tr> </thead> <tbody> <tr> <td data-bbox="462 683 662 907">Positional Measurement (Rated voltage)</td> <td data-bbox="662 683 917 907">  </td> <td data-bbox="917 683 1189 907">  </td> <td data-bbox="1189 683 1444 907">  </td> </tr> </tbody> </table> <table border="1" data-bbox="462 940 1189 1220"> <thead> <tr> <th data-bbox="462 940 662 985">Voltage</th> <th data-bbox="662 940 917 985">(4) Pulse voltage (A)</th> <th data-bbox="917 940 1189 985">(5) Pulse voltage (B)</th> </tr> </thead> <tbody> <tr> <td data-bbox="462 985 662 1220">Positional Measurement (Rated voltage)</td> <td data-bbox="662 985 917 1220">  </td> <td data-bbox="917 985 1189 1220">  </td> </tr> </tbody> </table> <p>2) Even below the rated voltage, if repetitive high frequency AC or pulse is applied, the reliability of the capacitors may be reduced.</p> <p>3) The effective capacitance will vary depending on applied DC and AC voltages. The capacitors should be selected and designed in taking the voltages into consideration.</p> <p>4) Abnormal voltage (surge voltage, static electricity, pulse voltage, etc.) shall not exceed the rated voltage.</p> <p>5) When capacitors are used in a series connection, it is necessary to add a balancing circuit such as voltage dividing resistors in order to avoid an imbalance in the voltage applied to each capacitor.</p> <p>2-4. Frequency                      When the capacitors (Class 2) are used in AC and/or pulse voltages, the capacitors may vibrate themselves and generate audible sound.</p>	Voltage	(1) DC voltage	(2) DC+AC voltage	(3) AC voltage	Positional Measurement (Rated voltage)				Voltage	(4) Pulse voltage (A)	(5) Pulse voltage (B)	Positional Measurement (Rated voltage)		
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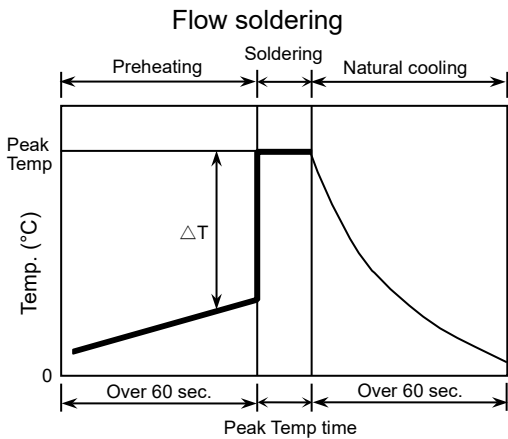
No.	Process	Condition																																																																						
3	Designing P.C.board	<p>The amount of solder at the terminations has a direct effect on the reliability of the capacitors.</p> <ol style="list-style-type: none"> <li>1) The greater the amount of solder, the higher the stress on the chip capacitors, and the more likely that it will break. When designing a P.C.board, determine the shape and size of the solder lands to have proper amount of solder on the terminations.</li> <li>2) Avoid using common solder land for multiple terminations and provide individual solder land for each terminations.</li> <li>3) Size and recommended land dimensions.</li> </ol> <div style="text-align: center;">  </div> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="4" style="text-align: left;">Reflow soldering</th> <th style="text-align: right;">(Unit : mm)</th> </tr> <tr> <th style="text-align: center;">Case size</th> <th style="text-align: center;">C0603 [CC0201]</th> <th style="text-align: center;">C1005 [CC0402]</th> <th style="text-align: center;">C1608 [CC0603]</th> <th style="text-align: center;">C2012 [CC0805]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">A</td> <td style="text-align: center;">0.25 ~ 0.35</td> <td style="text-align: center;">0.3 ~ 0.5</td> <td style="text-align: center;">0.6 ~ 0.8</td> <td style="text-align: center;">0.9 ~ 1.2</td> </tr> <tr> <td style="text-align: center;">B</td> <td style="text-align: center;">0.20 ~ 0.30</td> <td style="text-align: center;">0.35 ~ 0.45</td> <td style="text-align: center;">0.6 ~ 0.8</td> <td style="text-align: center;">0.7 ~ 0.9</td> </tr> <tr> <td style="text-align: center;">C</td> <td style="text-align: center;">0.25 ~ 0.35</td> <td style="text-align: center;">0.4 ~ 0.6</td> <td style="text-align: center;">0.6 ~ 0.8</td> <td style="text-align: center;">0.9 ~ 1.2</td> </tr> </tbody> </table> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: center;">Case size</th> <th style="text-align: center;">C3216 [CC1206]</th> <th style="text-align: center;">C3225 [CC1210]</th> <th style="text-align: center;">C4532 [CC1812]</th> <th style="text-align: center;">C5750 [CC2220]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">A</td> <td style="text-align: center;">2.0 ~ 2.4</td> <td style="text-align: center;">2.0 ~ 2.4</td> <td style="text-align: center;">3.1 ~ 3.7</td> <td style="text-align: center;">4.1 ~ 4.8</td> </tr> <tr> <td style="text-align: center;">B</td> <td style="text-align: center;">1.0 ~ 1.2</td> <td style="text-align: center;">1.0 ~ 1.2</td> <td style="text-align: center;">1.2 ~ 1.4</td> <td style="text-align: center;">1.2 ~ 1.4</td> </tr> <tr> <td style="text-align: center;">C</td> <td style="text-align: center;">1.1 ~ 1.6</td> <td style="text-align: center;">1.9 ~ 2.5</td> <td style="text-align: center;">2.4 ~ 3.2</td> <td style="text-align: center;">4.0 ~ 5.0</td> </tr> </tbody> </table> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="4" style="text-align: left;">Flow soldering (Unrecommend)</th> <th style="text-align: right;">(Unit : mm)</th> </tr> <tr> <th style="text-align: center;">Case size</th> <th style="text-align: center;">C1608 [CC0603]</th> <th style="text-align: center;">C2012 [CC0805]</th> <th style="text-align: center;">C3216 [CC1206]</th> <th></th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">A</td> <td style="text-align: center;">0.7 ~ 1.0</td> <td style="text-align: center;">1.0 ~ 1.3</td> <td style="text-align: center;">2.1 ~ 2.5</td> <td></td> </tr> <tr> <td style="text-align: center;">B</td> <td style="text-align: center;">0.8 ~ 1.0</td> <td style="text-align: center;">1.0 ~ 1.2</td> <td style="text-align: center;">1.1 ~ 1.3</td> <td></td> </tr> <tr> <td style="text-align: center;">C</td> <td style="text-align: center;">0.6 ~ 0.8</td> <td style="text-align: center;">0.8 ~ 1.1</td> <td style="text-align: center;">1.0 ~ 1.3</td> <td></td> </tr> </tbody> </table>	Reflow soldering				(Unit : mm)	Case size	C0603 [CC0201]	C1005 [CC0402]	C1608 [CC0603]	C2012 [CC0805]	A	0.25 ~ 0.35	0.3 ~ 0.5	0.6 ~ 0.8	0.9 ~ 1.2	B	0.20 ~ 0.30	0.35 ~ 0.45	0.6 ~ 0.8	0.7 ~ 0.9	C	0.25 ~ 0.35	0.4 ~ 0.6	0.6 ~ 0.8	0.9 ~ 1.2	Case size	C3216 [CC1206]	C3225 [CC1210]	C4532 [CC1812]	C5750 [CC2220]	A	2.0 ~ 2.4	2.0 ~ 2.4	3.1 ~ 3.7	4.1 ~ 4.8	B	1.0 ~ 1.2	1.0 ~ 1.2	1.2 ~ 1.4	1.2 ~ 1.4	C	1.1 ~ 1.6	1.9 ~ 2.5	2.4 ~ 3.2	4.0 ~ 5.0	Flow soldering (Unrecommend)				(Unit : mm)	Case size	C1608 [CC0603]	C2012 [CC0805]	C3216 [CC1206]		A	0.7 ~ 1.0	1.0 ~ 1.3	2.1 ~ 2.5		B	0.8 ~ 1.0	1.0 ~ 1.2	1.1 ~ 1.3		C	0.6 ~ 0.8	0.8 ~ 1.1	1.0 ~ 1.3	
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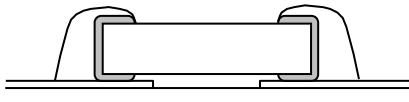
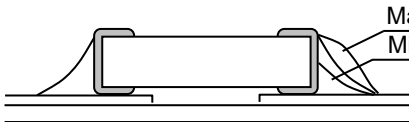
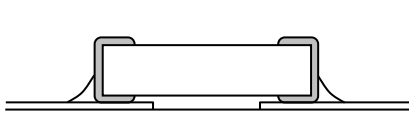
No.	Process	Condition	
3	Designing P.C.board	4) Recommended chip capacitors layout is as following.	
		Disadvantage against bending stress	Advantage against bending stress
Mounting face	<p data-bbox="742 421 949 448">Perforation or slit</p>  <p data-bbox="686 683 941 750">Break P.C.board with mounted side up.</p>	<p data-bbox="1125 421 1332 448">Perforation or slit</p>  <p data-bbox="1077 683 1332 750">Break P.C.board with mounted side down.</p>	
Chip arrangement (Direction)	<p data-bbox="742 891 949 918">Perforation or slit</p> 	<p data-bbox="1125 891 1332 918">Perforation or slit</p> 	
Distance from slit	<p data-bbox="662 1227 997 1254">Closer to slit is higher stress</p>  <p data-bbox="885 1601 997 1628"><math>(l_1 &lt; l_2)</math></p>	<p data-bbox="1045 1227 1380 1254">Away from slit is less stress</p>  <p data-bbox="1276 1601 1388 1628"><math>(l_1 &lt; l_2)</math></p>	

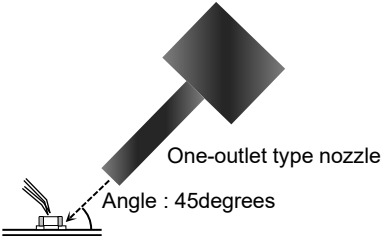
No.	Process	Condition												
3	Designing P.C.board	<p>5) Mechanical stress varies according to location of chip capacitors on the P.C.board.</p>  <p>When dividing printed wiring boards, the intensities of mechanical stress applied to capacitors are different according to each dividing method in the order of : Push-back &lt; Slit &lt; V-groove &lt; Perforation. Therefore consider not only position of capacitors, but also the way of the dividing the printed wiring boards.</p> <p>6) Layout recommendation</p> <table border="1" data-bbox="367 1093 1468 2060"> <thead> <tr> <th data-bbox="367 1093 531 1205">Example</th> <th data-bbox="531 1093 837 1205">Use of common solder land</th> <th data-bbox="837 1093 1144 1205">Soldering with chassis</th> <th data-bbox="1144 1093 1468 1205">Use of common solder land with other SMD</th> </tr> </thead> <tbody> <tr> <td data-bbox="367 1205 531 1590">Need to avoid</td> <td data-bbox="531 1205 837 1590">  </td> <td data-bbox="837 1205 1144 1590">  </td> <td data-bbox="1144 1205 1468 1590">  </td> </tr> <tr> <td data-bbox="367 1590 531 2060">Recommendation</td> <td data-bbox="531 1590 837 2060">  </td> <td data-bbox="837 1590 1144 2060">  </td> <td data-bbox="1144 1590 1468 2060">  </td> </tr> </tbody> </table>	Example	Use of common solder land	Soldering with chassis	Use of common solder land with other SMD	Need to avoid				Recommendation			
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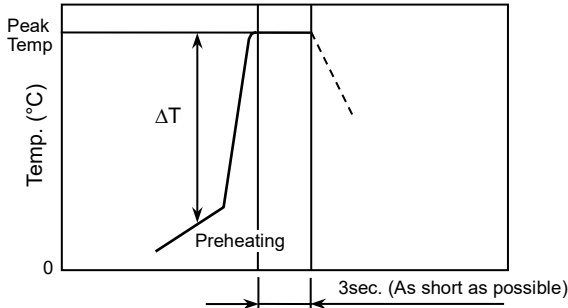
No.	Process	Condition															
4	Mounting	<p>4-1. Stress from mounting head                      If the mounting head is adjusted too low, it may induce excessive stress in the chip capacitors to result in cracking. Please take following precautions.</p> <ol style="list-style-type: none"> <li>1) Adjust the bottom dead center of the mounting head to reach on the P.C.board surface and not press it.</li> <li>2) Adjust the mounting head pressure to be 1 to 3N of static weight.</li> <li>3) To minimize the impact energy from mounting head, it is important to provide support from the bottom side of the P.C.board.                      See following examples.</li> </ol> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 30%;"></th> <th style="width: 35%;">Not recommended</th> <th style="width: 35%;">Recommended</th> </tr> </thead> <tbody> <tr> <td style="text-align: center; vertical-align: middle;">Single-sided mounting</td> <td style="text-align: center;">  </td> <td style="text-align: center;">  <p>A support pin is not to be underneath the capacitor.</p> </td> </tr> <tr> <td style="text-align: center; vertical-align: middle;">Double-sides mounting</td> <td style="text-align: center;">  </td> <td style="text-align: center;">  </td> </tr> </tbody> </table> <p>When the centering jaw is worn out, it may give mechanical impact on the capacitors to cause crack. Please control the close up dimension of the centering jaw and provide sufficient preventive maintenance and replacement of it.</p> <p>4-2. Amount of adhesive</p> <div style="text-align: center;">  </div> <p style="text-align: center;">Example : C2012 [CC0805], C3216 [CC1206]</p> <table border="1" style="width: 100%; border-collapse: collapse; margin-left: auto; margin-right: auto;"> <tbody> <tr> <td style="width: 15%; text-align: center;">a</td> <td style="text-align: center;">0.2mm min.</td> </tr> <tr> <td style="text-align: center;">b</td> <td style="text-align: center;">70 ~ 100μm</td> </tr> <tr> <td style="text-align: center;">c</td> <td style="text-align: center;">Do not touch the solder land</td> </tr> </tbody> </table>		Not recommended	Recommended	Single-sided mounting		 <p>A support pin is not to be underneath the capacitor.</p>	Double-sides mounting			a	0.2mm min.	b	70 ~ 100μm	c	Do not touch the solder land
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5	Soldering	<p>5-1. Flux selection Flux can seriously affect the performance of capacitors. Confirm the following to select the appropriate flux.</p> <ol style="list-style-type: none"> <li>1) It is recommended to use a mildly activated rosin flux (less than 0.1wt% chlorine). Strong flux is not recommended.</li> <li>2) Excessive flux must be avoided. Please provide proper amount of flux.</li> <li>3) When water-soluble flux is used, enough washing is necessary.</li> </ol> <p>5-2. Recommended soldering profile : Reflow method Refer to the following temperature profile at Reflow soldering.</p> <p style="text-align: center;">Reflow soldering</p>  <p>Reflow soldering is recommended for C1608,C2012,C3216 types, but only reflow soldering is allowed for other case sizes.</p> <p>5-3. Recommended soldering peak temp and peak temp duration for Reflow soldering Pb free solder is recommended, but if Sn-37Pb must be used, refer to below.</p> <table border="1" data-bbox="590 1254 1332 1489"> <thead> <tr> <th rowspan="2" style="text-align: center;">Temp./Duration</th> <th colspan="2" style="text-align: center;">Reflow soldering</th> </tr> <tr> <th style="text-align: center;">Peak temp(°C)</th> <th style="text-align: center;">Duration(sec.)</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">Solder</td> <td></td> <td></td> </tr> <tr> <td style="text-align: center;">Lead Free Solder</td> <td style="text-align: center;">260 max.</td> <td style="text-align: center;">10 max.</td> </tr> <tr> <td style="text-align: center;">Sn-Pb Solder</td> <td style="text-align: center;">230 max.</td> <td style="text-align: center;">20 max.</td> </tr> </tbody> </table> <p>Recommended solder compositions Lead Free Solder : Sn-3.0Ag-0.5Cu</p>	Temp./Duration	Reflow soldering		Peak temp(°C)	Duration(sec.)	Solder			Lead Free Solder	260 max.	10 max.	Sn-Pb Solder	230 max.	20 max.
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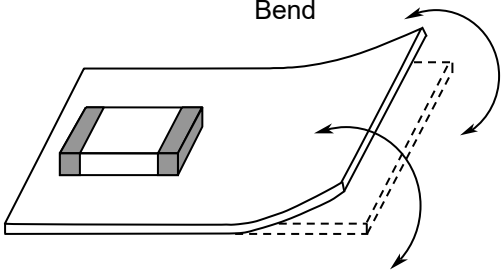
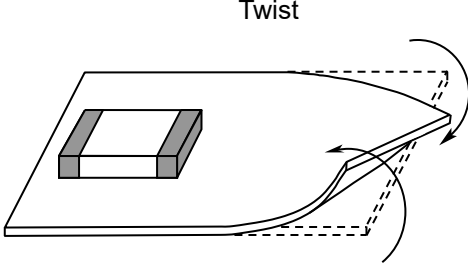
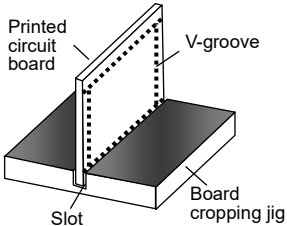
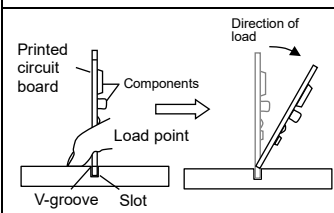
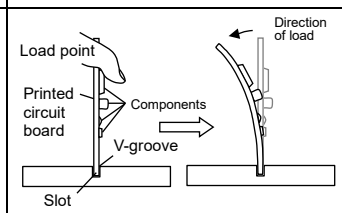
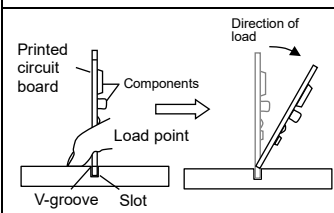
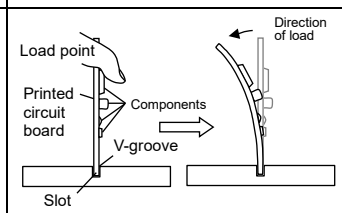
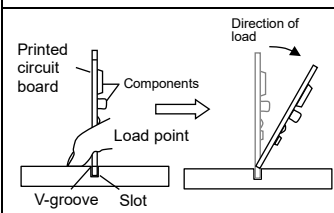
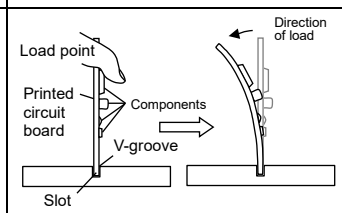
No.	Process	Condition																									
5	Soldering	<p>5-4. Soldering profile : Flow method (Unrecommend) Refer to the following temperature profile at Flow soldering.</p> <div style="text-align: center;">  <p>The graph shows a temperature profile for flow soldering. The y-axis is labeled 'Temp. (°C)' and the x-axis is labeled 'Peak Temp time'. The profile is divided into three phases: 'Preheating', 'Soldering', and 'Natural cooling'. The 'Preheating' phase shows a linear increase in temperature from 0 to a peak temperature, with a duration of 'Over 60 sec.'. The 'Soldering' phase is a constant temperature plateau at the 'Peak Temp', with a duration of 'Over 60 sec.'. The 'Natural cooling' phase shows a non-linear decrease in temperature from the peak temperature back to 0, also with a duration of 'Over 60 sec.'. A vertical double-headed arrow indicates the temperature difference <math>\Delta T</math> between the peak temperature and the start of the soldering phase.</p> </div> <p>Reflow soldering is recommended for C1608,C2012,C3216 types.</p> <p>5-5. Recommended soldering peak temp and peak temp duration for Flow soldering Pb free solder is recommended, but if Sn-37Pb must be used, refer to below.</p> <table border="1" data-bbox="590 907 1332 1153"> <thead> <tr> <th rowspan="2">Temp./Duration</th> <th colspan="2">Flow soldering</th> </tr> <tr> <th>Peak temp(°C)</th> <th>Duration(sec.)</th> </tr> </thead> <tbody> <tr> <td>Solder</td> <td></td> <td></td> </tr> <tr> <td>Lead Free Solder</td> <td>260 max.</td> <td>5 max.</td> </tr> <tr> <td>Sn-Pb Solder</td> <td>250 max.</td> <td>3 max.</td> </tr> </tbody> </table> <p>Recommended solder compositions Lead Free Solder : Sn-3.0Ag-0.5Cu</p> <p>5-6. Avoiding thermal shock</p> <p>1) Preheating condition</p> <table border="1" data-bbox="534 1400 1412 1680"> <thead> <tr> <th>Soldering</th> <th>Case size</th> <th>Temp. (°C)</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Reflow soldering</td> <td>C0603(CC0201),C1005(CC0402), C1608(CC0603),C2012(CC0805), C3216(CC1206)</td> <td><math>\Delta T \leq 150</math></td> </tr> <tr> <td>C3225(CC1210), C4532(CC1812), C5750(CC2220)</td> <td><math>\Delta T \leq 130</math></td> </tr> <tr> <td>Flow soldering</td> <td>C1608(CC0603),C2012(CC0805), C3216(CC1206)</td> <td><math>\Delta T \leq 150</math></td> </tr> </tbody> </table> <p>2) Cooling condition Natural cooling using air is recommended. If the chips are dipped into a solvent for cleaning, the temperature difference (<math>\Delta T</math>) must be less than 100°C.</p>	Temp./Duration	Flow soldering		Peak temp(°C)	Duration(sec.)	Solder			Lead Free Solder	260 max.	5 max.	Sn-Pb Solder	250 max.	3 max.	Soldering	Case size	Temp. (°C)	Reflow soldering	C0603(CC0201),C1005(CC0402), C1608(CC0603),C2012(CC0805), C3216(CC1206)	$\Delta T \leq 150$	C3225(CC1210), C4532(CC1812), C5750(CC2220)	$\Delta T \leq 130$	Flow soldering	C1608(CC0603),C2012(CC0805), C3216(CC1206)	$\Delta T \leq 150$
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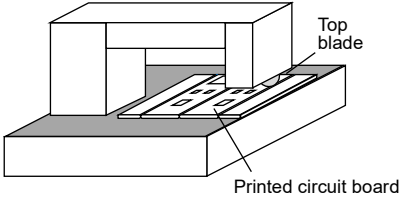
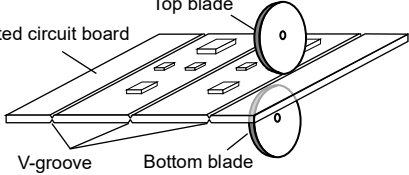
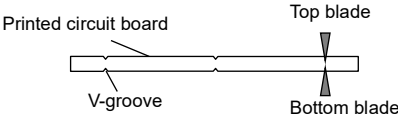
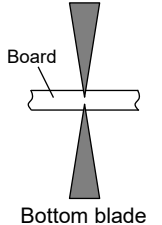
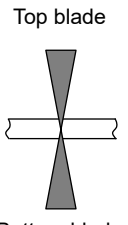
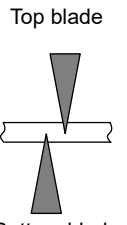
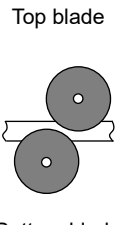
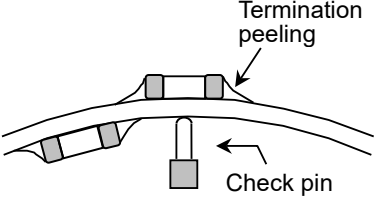
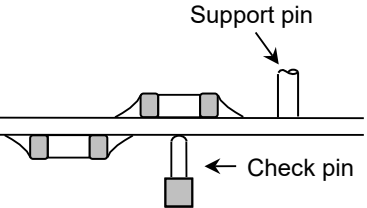
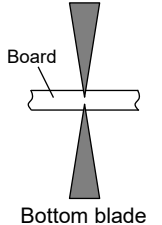
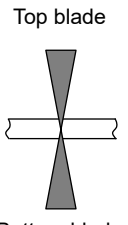
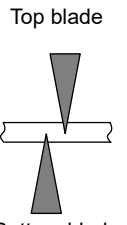
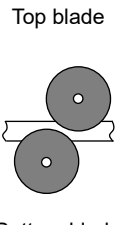
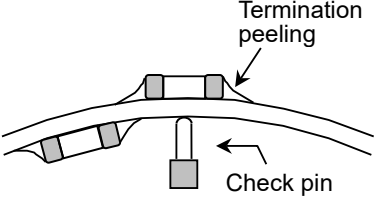
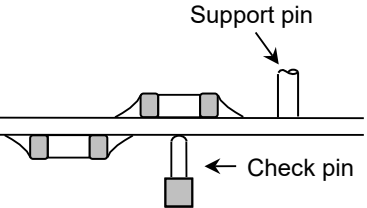
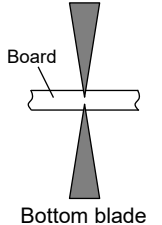
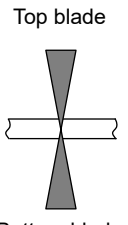
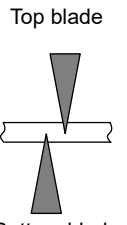
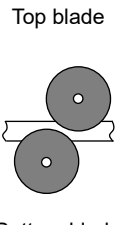
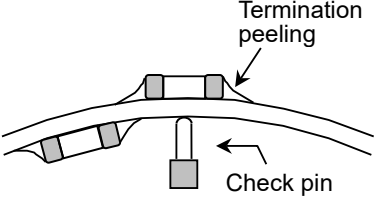
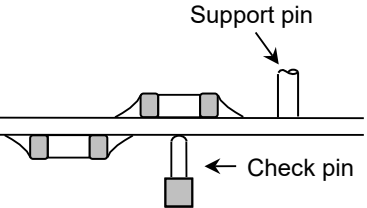
No.	Process	Condition
5	Soldering	<p data-bbox="437 203 695 230">5-7. Amount of solder</p> <p data-bbox="520 237 1461 324">Excessive solder will induce higher tensile force in chip capacitors when temperature changes and it may result in chip cracking. In sufficient solder may detach the capacitors from the P.C.board.</p> <hr/> <div data-bbox="493 371 1414 459"> <p data-bbox="493 383 619 450">Excessive solder</p>  <p data-bbox="1118 371 1414 459">Higher tensile force in chip capacitors to cause crack</p> </div> <hr/> <div data-bbox="493 501 1241 622"> <p data-bbox="493 555 612 582">Adequate</p>  <p data-bbox="1043 501 1241 555">Maximum amount Minimum amount</p> </div> <hr/> <div data-bbox="493 665 1414 786"> <p data-bbox="493 689 628 757">Insufficient solder</p>  <p data-bbox="1118 665 1414 786">Low robustness may cause contact failure or chip capacitors come off the P.C.board.</p> </div> <hr/> <p data-bbox="437 848 647 875">5-8. Sn-Zn solder</p> <p data-bbox="464 882 1155 943">Sn-Zn solder affects product reliability. Please contact TDK in advance when utilize Sn-Zn solder.</p> <p data-bbox="437 981 863 1008">5-9. Countermeasure for tombstone</p> <p data-bbox="464 1014 1449 1200">The misalignment between the mounted positions of the capacitors and the land patterns should be minimized. The tombstone phenomenon may occur especially the capacitors are mounted (in longitudinal direction) in the same direction of the reflow soldering. (Refer to JEITA RCR-2335C Annex A (Informative), Recommendations to prevent the tombstone phenomenon.)</p>

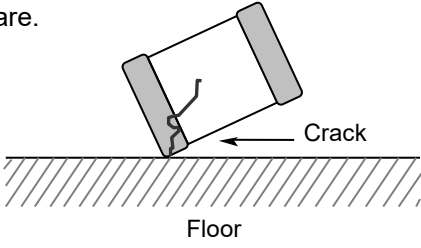
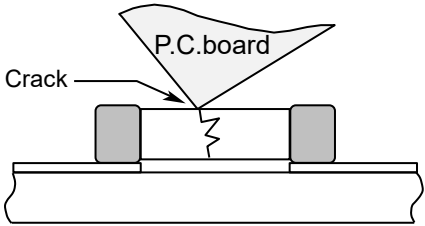
No.	Process	Condition												
6	Solder repairing	<p>Solder repairing is unavoidable, refer to below.</p> <p>6-1.Soldering rework using spot heater Heat stress during rework may possibly be reduced by using a spot heater (also called a “blower”) rather than a soldering iron. It is applied only to adding solder in the case of insufficient solder amount.</p> <p>1) Reworking using a spot heater may suppress the occurrence of cracks in the capacitor compared to using a soldering iron. A spot heater can heat up a capacitor uniformly with a small heat gradient which leads to lower thermal stress caused by quick heating and cooling or localized heating. Moreover, where ultra-small capacitors are mounted close together on a printed circuit board, reworking with a spot heater can eliminate the risk of direct contact between the tip of a soldering iron and a capacitor.</p> <p>2) Rework condition If the blower nozzle of a spot heater is too close to a capacitor, a crack in the capacitor may occur due to heat stress. Below are recommendations for avoiding such an occurrence. Keep more than 5mm between a capacitor and a spot heater nozzle. The blower temperature of the spot heater shall be lower than 400°C. The airflow shall be set as weak as possible. The diameter of the nozzle is recommended to be 2mm(one-outlet type).The size is standard and common. Duration of blowing hot air is recommended to be 10s or less for C1608(CC0603), C2012(CC0805) and C3216(CC1206), and 30s or less for C3225(CC1210), C4532(CC1812) and C5750(CC2220), considering surface area of the capacitor and melting temperature of solder. The angle between the nozzle and the capacitor is recommended to be 45degrees in order to work easily and to avoid partial area heating. As is the case when using a soldering iron, preheating reduces thermal stress on capacitors and improves operating efficiency.</p> <ul style="list-style-type: none"> <li>Recommended rework condition (Consult the component manufactures for details.)</li> </ul> <table border="1" data-bbox="507 1160 1453 1512"> <tbody> <tr> <td>Distance from nozzle</td> <td>5mm and over</td> </tr> <tr> <td>Nozzle angle</td> <td>45degrees</td> </tr> <tr> <td>Nozzle temp.</td> <td>400°C and less</td> </tr> <tr> <td>Airflow</td> <td>Set as weak as possible (The airflow shall be the minimum value necessary for solder to melt in the conditions mentioned above.)</td> </tr> <tr> <td>Nozzle diameter</td> <td>ø2mm (one-outlet type)</td> </tr> <tr> <td>Blowing duration</td> <td>10s and less (C1608[CC0603], C2012[CC0805], C3216[CC1206]) 30s and less (C3225[CC1210], C4532[CC1812], C5750[CC2220])</td> </tr> </tbody> </table> <ul style="list-style-type: none"> <li>Example of recommended spot heater use</li> </ul>  <p>The diagram illustrates the recommended use of a spot heater nozzle. It shows a dark, diamond-shaped nozzle attached to a handle. The nozzle is positioned at a 45-degree angle relative to a small component on a substrate. A dashed line indicates the 45-degree angle. Labels include 'One-outlet type nozzle' and 'Angle : 45degrees'.</p> <p>3) Amount of solder should be suitable to form a proper fillet shape. Excess solder causes mechanical and thermal stress on a capacitor and results in cracks. Insufficient solder causes weak adherence of the capacitor to the substrate and may result in detachment of a capacitor and deteriorate reliability of the printed wiring board. See the example of appropriate solder fillet shape for 5-7.Amount of solder.</p>	Distance from nozzle	5mm and over	Nozzle angle	45degrees	Nozzle temp.	400°C and less	Airflow	Set as weak as possible (The airflow shall be the minimum value necessary for solder to melt in the conditions mentioned above.)	Nozzle diameter	ø2mm (one-outlet type)	Blowing duration	10s and less (C1608[CC0603], C2012[CC0805], C3216[CC1206]) 30s and less (C3225[CC1210], C4532[CC1812], C5750[CC2220])
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No.	Process	Condition																									
6	Solder repairing	<p data-bbox="432 203 810 232">6-2. Solder repair by solder iron</p> <p data-bbox="432 248 863 277">1) Selection of the soldering iron tip</p> <p data-bbox="488 284 1369 344">Tip temperature of solder iron varies by its type, P.C.board material and solder land size. The higher the tip temperature, the quicker the operation.</p> <p data-bbox="488 351 1235 380">However, heat shock may cause a crack in the chip capacitors.</p> <p data-bbox="488 387 1406 445">Please make sure the tip temp. before soldering and keep the peak temp and time in accordance with following recommended condition.</p> <div data-bbox="668 461 1238 831" style="text-align: center;"> <p>Manual soldering (Solder iron)</p>  </div> <table border="1" data-bbox="477 909 1425 1211" style="width: 100%; text-align: center;"> <thead> <tr> <th colspan="5">Recommended solder iron condition (Sn-Pb Solder and Lead Free Solder)</th> </tr> <tr> <th>Case size</th> <th>Temp. (°C)</th> <th>Duration (sec.)</th> <th>Wattage (W)</th> <th>Shape (mm)</th> </tr> </thead> <tbody> <tr> <td>C0603(CC0201) C1005(CC0402) C1608(CC0603) C2012(CC0805) C3216(CC1206)</td> <td>350 max.</td> <td rowspan="2">3 max.</td> <td rowspan="2">20 max.</td> <td rowspan="2">ø3.0 max.</td> </tr> <tr> <td>C3225(CC1210) C4532(CC1812) C5750(CC2220)</td> <td>280 max.</td> </tr> </tbody> </table> <p data-bbox="432 1223 1433 1252">* Please preheat the chip capacitors with the condition in 6-3 to avoid the thermal shock.</p> <p data-bbox="432 1301 1414 1384">2) Direct contact of the soldering iron with ceramic dielectric of chip capacitors may cause crack. Do not touch the ceramic dielectric and the terminations by solder iron.</p> <p data-bbox="432 1424 1142 1453">3) It is not recommended to reuse dismantled capacitors.</p> <p data-bbox="432 1503 762 1532">6-3. Avoiding thermal shock</p> <p data-bbox="477 1547 724 1576">Preheating condition</p> <table border="1" data-bbox="531 1576 1406 1778" style="width: 100%; text-align: center;"> <thead> <tr> <th>Soldering</th> <th>Case size</th> <th>Temp. (°C)</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Manual soldering</td> <td>C0603(CC0201), C1005(CC0402), C1608(CC0603), C2012(CC0805), C3216(CC1206)</td> <td><math>\Delta T \leq 150</math></td> </tr> <tr> <td>C3225(CC1210), C4532(CC1812), C5750(CC2220)</td> <td><math>\Delta T \leq 130</math></td> </tr> </tbody> </table>	Recommended solder iron condition (Sn-Pb Solder and Lead Free Solder)					Case size	Temp. (°C)	Duration (sec.)	Wattage (W)	Shape (mm)	C0603(CC0201) C1005(CC0402) C1608(CC0603) C2012(CC0805) C3216(CC1206)	350 max.	3 max.	20 max.	ø3.0 max.	C3225(CC1210) C4532(CC1812) C5750(CC2220)	280 max.	Soldering	Case size	Temp. (°C)	Manual soldering	C0603(CC0201), C1005(CC0402), C1608(CC0603), C2012(CC0805), C3216(CC1206)	$\Delta T \leq 150$	C3225(CC1210), C4532(CC1812), C5750(CC2220)	$\Delta T \leq 130$
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No.	Process	Condition
7	Cleaning	<p>1) If an unsuitable cleaning fluid is used, flux residue or some foreign articles may stick to chip capacitors surface to deteriorate especially the insulation resistance.</p> <p>2) If cleaning condition is not suitable, it may damage the chip capacitors.</p> <p>2)-1. Insufficient washing</p> <p>(1) Terminal electrodes may corrode by Halogen in the flux.</p> <p>(2) Halogen in the flux may adhere on the surface of capacitors, and lower the insulation resistance.</p> <p>(3) Water soluble flux has higher tendency to have above mentioned problems (1) and (2).</p> <p>2)-2. Excessive washing</p> <p>When ultrasonic cleaning equipment is used, excessive ultrasonic power or direct vibration transfer to a printed wiring board may generate a resonant vibration in the board. This may cause a crack in a capacitor or its solder joints to the board and degradation in the terminal strength of the capacitor. In order to avoid this, the following cleaning conditions are recommended.</p> <p style="text-align: center;">Power : 20 W/l max. Frequency : 40 kHz max. Washing time : 5 minutes max.</p> <p>2)-3. If the cleaning fluid is contaminated, density of Halogen increases, and it may bring the same result as insufficient cleaning.</p>
8	Coating and molding of the P.C.board	<p>1) When the P.C.board is coated, please verify the quality influence on the product.</p> <p>2) Please verify carefully that there is no harmful decomposing or reaction gas emission during curing which may damage the chip capacitors.</p> <p>3) Please verify the curing temperature.</p>

No.	Process	Condition				
9	Handling after chip mounted  Caution	<p>1) Please pay attention not to bend or distort the P.C.board after soldering in handling otherwise the chip capacitors may crack.</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;"> <p>Bend</p>  </div> <div style="text-align: center;"> <p>Twist</p>  </div> </div> <p>2) Printed circuit board cropping should not be carried out by hand, but by using the proper tooling. Printed circuit board cropping should be carried out using a board cropping jig as shown in the following figure or a board cropping apparatus to prevent inducing mechanical stress on the board.</p> <p>(1) Example of a board cropping jig</p> <p>Recommended example: The board should be pushed from the back side, close to the cropping jig so that the board is not bent and the stress applied to the capacitor is compressive.</p> <p>Unrecommended example: If the pushing point is far from the cropping jig and the pushing direction is from the front side of the board, large tensile stress is applied to the capacitor, which may cause cracks.</p> <div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;"> <p>Outline of jig</p>  </div> <table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th data-bbox="767 1021 1102 1070">Recommended</th> <th data-bbox="1102 1021 1445 1070">Unrecommended</th> </tr> </thead> <tbody> <tr> <td data-bbox="767 1070 1102 1281">  </td> <td data-bbox="1102 1070 1445 1281">  </td> </tr> </tbody> </table> </div>	Recommended	Unrecommended		
Recommended	Unrecommended					
						

No.	Process	Condition																		
9	Handling after chip mounted  Caution	<p>(2)Example of a board cropping machine</p> <p>An outline of a printed circuit board cropping machine is shown below. The top and bottom blades are aligned with one another along the lines with the V-grooves on printed circuit board when cropping the board.</p> <p>Unrecommended example: Misalignment of blade position between top and bottom, right and left, or front and rear blades may cause a crack in the capacitor.</p> <div style="display: flex; justify-content: space-around;"> <div data-bbox="564 499 965 763"> <p>Outline of machine</p>  </div> <div data-bbox="1007 499 1417 741"> <p>Principle of operation</p>  </div> </div> <div style="text-align: center; margin-top: 10px;"> <p>Cross-section diagram</p>  </div> <table border="1" style="width: 100%; text-align: center; margin-top: 20px;"> <thead> <tr> <th data-bbox="646 981 826 1066">Recommended</th> <th colspan="3" data-bbox="826 981 1358 1025">Unrecommended</th> </tr> <tr> <th></th> <th data-bbox="826 1025 1002 1111">Top-bottom misalignment</th> <th data-bbox="1002 1025 1177 1111">Left-right misalignment</th> <th data-bbox="1177 1025 1358 1111">Front-rear misalignment</th> </tr> </thead> <tbody> <tr> <td data-bbox="646 1111 826 1406">  </td> <td data-bbox="826 1111 1002 1406">  </td> <td data-bbox="1002 1111 1177 1406">  </td> <td data-bbox="1177 1111 1358 1406">  </td> </tr> </tbody> </table> <p>3) When functional check of the P.C.board is performed, check pin pressure tends to be adjusted higher for fear of loose contact. But if the pressure is excessive and bend the P.C.board, it may crack the chip capacitors or peel the terminations off. Please adjust the check pins not to bend the P.C.board.</p> <table border="1" style="width: 100%; text-align: center; margin-top: 20px;"> <thead> <tr> <th data-bbox="480 1653 619 1715">Item</th> <th data-bbox="619 1653 1038 1715">Not recommended</th> <th data-bbox="1038 1653 1437 1715">Recommended</th> </tr> </thead> <tbody> <tr> <td data-bbox="480 1715 619 1944">Board bending</td> <td data-bbox="619 1715 1038 1944">  </td> <td data-bbox="1038 1715 1437 1944">  </td> </tr> </tbody> </table>	Recommended	Unrecommended				Top-bottom misalignment	Left-right misalignment	Front-rear misalignment					Item	Not recommended	Recommended	Board bending		
Recommended	Unrecommended																			
	Top-bottom misalignment	Left-right misalignment	Front-rear misalignment																	
																				
Item	Not recommended	Recommended																		
Board bending																				

No.	Process	Condition
10	Handling of loose chip capacitors	<p>1) If dropped the chip capacitors may crack. Once dropped do not use it. Especially, the large case sized chip capacitors are tendency to have cracks easily, so please handle with care.</p>  <p>2) Piling the P.C.board after mounting for storage or handling, the corner of the P.C. board may hit the chip capacitors of another board to cause crack.</p> 
11	Capacitance aging	The capacitors (Class 2) have aging in the capacitance. They may not be used in precision time constant circuit. In case of the time constant circuit, the evaluation should be done well.
12	Estimated life and estimated failure rate of capacitors	As per the estimated life and the estimated failure rate depend on the temperature and the voltage. This can be calculated by the equation described in JEITA RCR-2335C Annex F (Informative) Calculation of the estimated lifetime and the estimated failure rate ( Voltage acceleration coefficient : 3 multiplication rule, Temperature acceleration coefficient : 10°C rule) The failure rate can be decreased by reducing the temperature and the voltage but they will not be guaranteed.

No.	Process	Condition
13	Caution during operation of equipment	<p>1) A capacitor shall not be touched directly with bare hands during operation in order to avoid electric shock. Electric energy held by the capacitor may be discharged through the human body when touched with a bare hand. Even when the equipment is off, a capacitor may stay charged. The capacitor should be handled after being completely discharged using a resistor.</p> <p>2) The terminals of a capacitor shall not be short-circuited by any accidental contact with a conductive object. A capacitor shall not be exposed to a conductive liquid such as an acid or alkali solution. A conductive object or liquid, such as acid and alkali, between the terminals may lead to the breakdown of a capacitor due to short circuit.</p> <p>3) Confirm that the environment to which the equipment will be exposed during transportation and operation meets the specified conditions. Do not to use the equipment in the following environments.</p> <p>(1) Environment where a capacitor is splattered with water or oil  (2) Environment where a capacitor is exposed to direct sunlight  (3) Environment where a capacitor is exposed to Ozone, ultraviolet rays or radiation  (4) Environment where a capacitor exposed to corrosive gas(e.g. hydrogen sulfide, sulfur dioxide, chlorine. ammonia gas etc.)  (5) Environment where a capacitor exposed to vibration or mechanical shock exceeding the specified limits.  (6) Atmosphere change with causes condensation</p>
14	Others  Caution	<p>The products listed on this specification sheet are intended for use in general electronic equipment (AV equipment, telecommunications equipment, home appliances, amusement equipment, computer equipment, personal equipment, office equipment, measurement equipment, industrial robots) under a normal operation and use condition.</p> <p>The products are not designed or warranted to meet the requirements of the applications listed below, whose performance and/or quality require a more stringent level of safety or reliability, or whose failure, malfunction or trouble could cause serious damage to society, person or property. Please understand that we are not responsible for any damage or liability caused by use of the products in any of the applications below or for any other use exceeding the range or conditions set forth in this specification sheet. If you intend to use the products in the applications listed below or if you have special requirements exceeding the range or conditions set forth in this specification, please contact us.</p> <p>(1) Aerospace/Aviation equipment  (2) Transportation equipment (cars, electric trains, ships, etc.)  (3) Medical equipment (Excepting Pharmaceutical Affairs Law classification Class1, 2)  (4) Power-generation control equipment  (5) Atomic energy-related equipment  (6) Seabed equipment  (7) Transportation control equipment  (8) Public information-processing equipment  (9) Military equipment  (10) Electric heating apparatus, burning equipment  (11) Disaster prevention/crime prevention equipment  (12) Safety equipment  (13) Other applications that are not considered general-purpose applications</p> <p>When designing your equipment even for general-purpose applications, you are kindly requested to take into consideration securing protection circuit/device or providing backup circuits in your equipment.</p>

## 13. TAPE PACKAGING SPECIFICATION

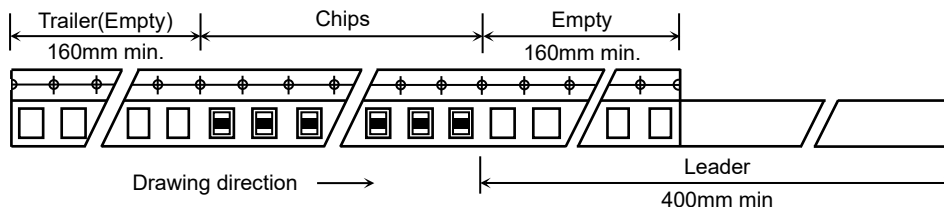
### 1. CONSTRUCTION AND DIMENSION OF TAPING

#### 1-1. Dimensions of carrier tape

Dimensions of paper tape shall be according to Appendix 3, 4, 5.

Dimensions of plastic tape shall be according to Appendix 6, 7.

#### 1-2. Empty part and leader of taping

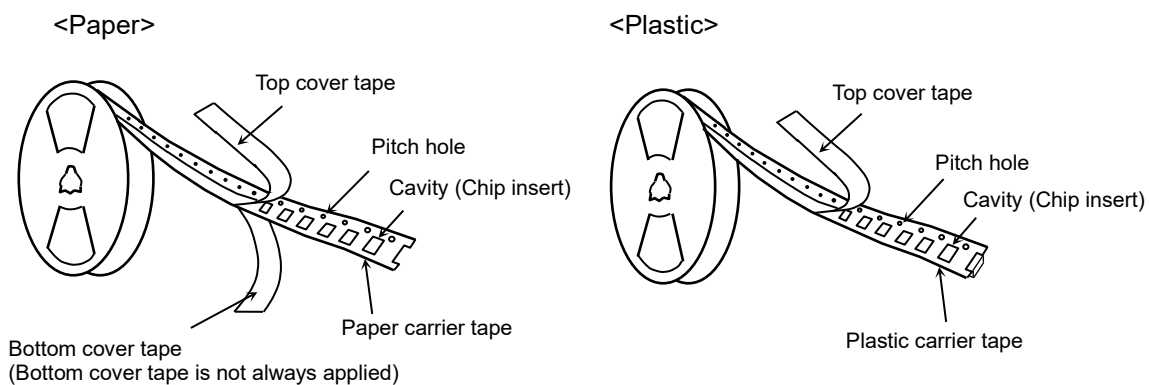


#### 1-3. Dimensions of reel

Dimensions of  $\varnothing 178$  reel shall be according to Appendix 8, 9.

Dimensions of  $\varnothing 330$  reel shall be according to Appendix 10, 11.

#### 1-4. Structure of taping



### 2. CHIP QUANTITY

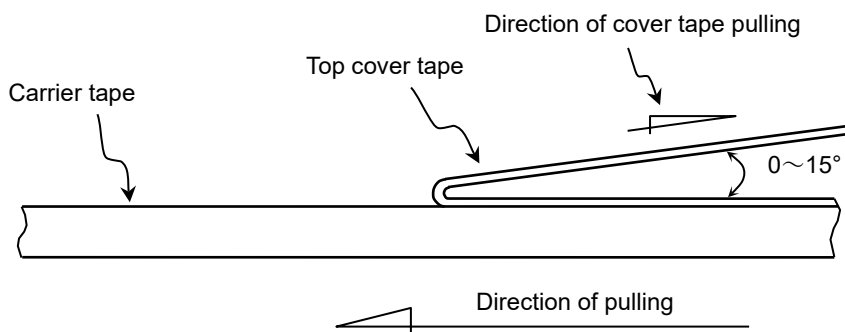
Please refer to detail page on TDK web.

### 3. PERFORMANCE SPECIFICATIONS

#### 3-1. Fixing peeling strength (top tape)

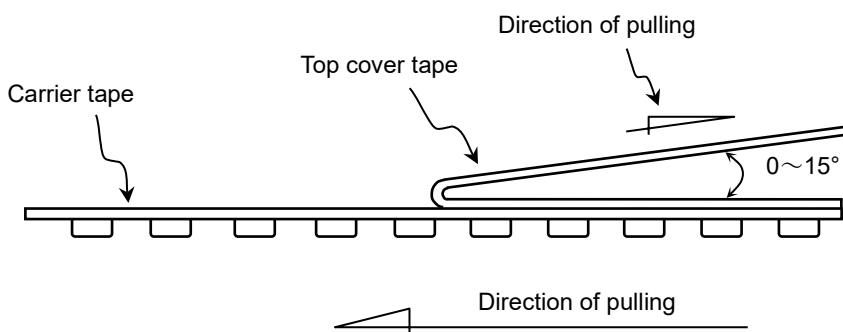
$$0.05\text{N} < \text{Peeling strength} < 0.7\text{N}$$

<Paper>



[ Paper tape should not adhere to top cover tape when pull the cover tape. ]

<Plastic>



3-2. Carrier tape shall be flexible enough to be wound around a minimum radius of 30mm with components in tape.

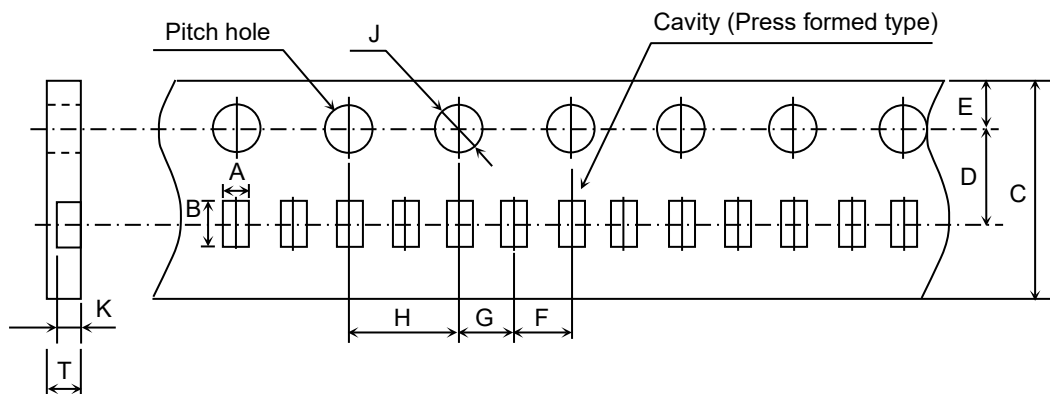
3-3. The missing of components shall be less than 0.1%

3-4. Components shall not stick to fixing tape.

3-5. When removing the cover tape, there shall not be difficulties by unfitting clearance gap, burrs and crushes of cavities. Also the sprocket holes shall not be covered by absorbing dust into the suction nozzle.

### Appendix 3

#### Paper Tape



(Unit : mm)

Symbol	A	B	C	D	E	F
Case size						
C0603 (CC0201)	( 0.38 ) *( 0.40 )	( 0.68 ) *( 0.70 )	8.00±0.30	3.50±0.05	1.75±0.10	2.00±0.05

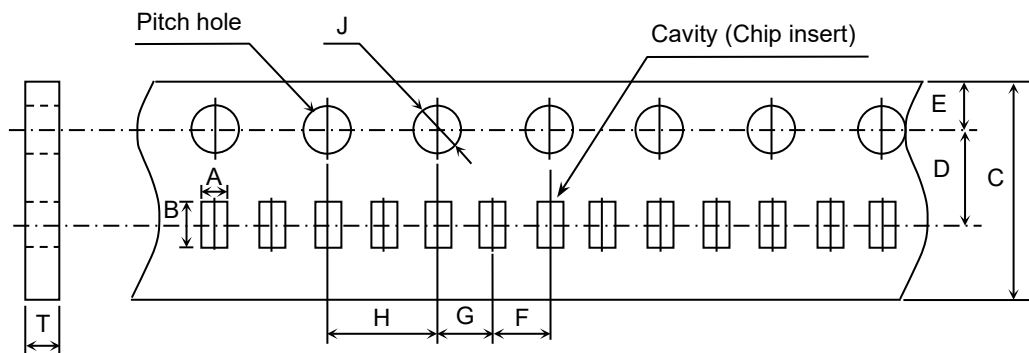
Symbol	G	H	J	K	T
Case size					
C0603 (CC0201)	2.00±0.05	4.00±0.10	∅ 1.50 <sup>+0.10</sup> <sub>0</sub>	0.35±0.02 *0.38±0.02	0.40 min.

( ) Reference value.

\* Applied to thickness, 0.30±0.05mm products.

### Appendix 4

#### Paper Tape



(Unit : mm)

Symbol	A	B	C	D	E	F
Case size						
C1005 [CC0402]	( 0.65 ) *( 0.73 )	( 1.15 ) *( 1.23 )	8.00 ± 0.30	3.50 ± 0.05	1.75 ± 0.10	2.00 ± 0.05

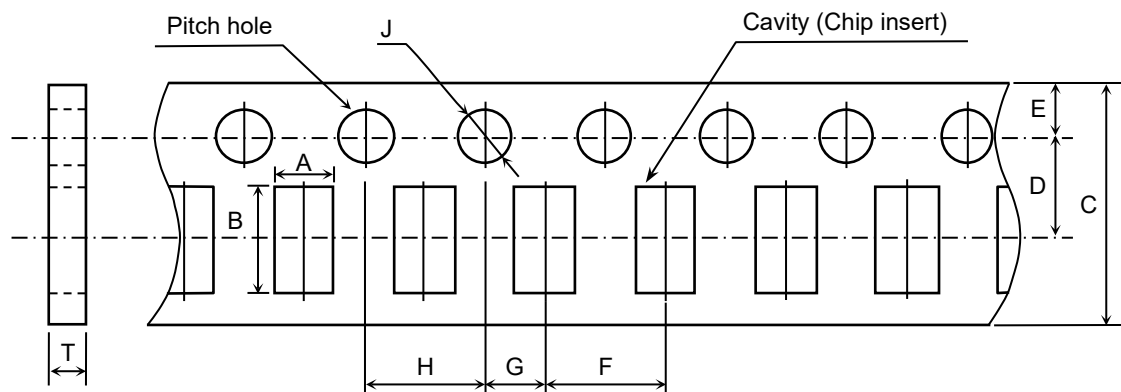
Symbol	G	H	J	T
Case size				
C1005 [CC0402]	2.00 ± 0.05	4.00 ± 0.10	∅ 1.50 <sup>+0.10</sup> <sub>0</sub>	0.60±0.05 * 0.68±0.05

( ) Reference value.

\* Applied to thickness, 0.50±0.10mm and 0.50 +0.15,-0.10mm products.

## Appendix 5

### Paper Tape



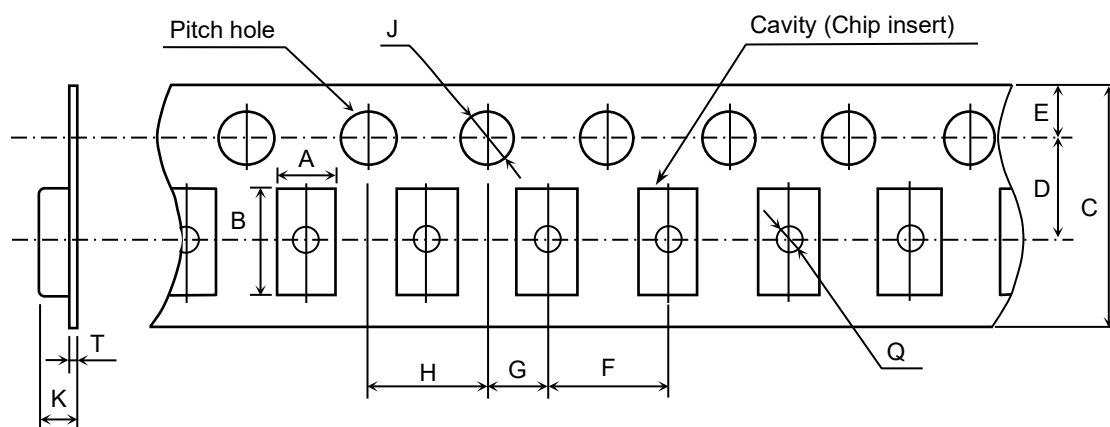
(Unit : mm)

Symbol	A	B	C	D	E	F
Case size						
C1608 [CC0603]	( 1.10 )	( 1.90 )	8.00 ± 0.30	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10
C2012 [CC0805]	( 1.50 )	( 2.30 )				
C3216 [CC1206]	( 1.90 )	( 3.50 )				
Symbol	G	H	J	T		
Case size						
C1608 [CC0603]	2.00 ± 0.05	4.00 ± 0.10	∅ 1.50 $\begin{matrix} +0.10 \\ 0 \end{matrix}$	1.20 max.		
C2012 [CC0805]						
C3216 [CC1206]						

( ) Reference value.

## Appendix 6

### Plastic Tape



(Unit : mm)

Symbol	A	B	C	D	E	F
Case size						
C1608 [CC0603]	( 1.10 )	( 1.90 )	8.00 ± 0.30 *12.00 ± 0.30	3.50 ± 0.05 *5.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10
C2012 [CC0805]	( 1.50 )	( 2.30 )				
C3216 [CC1206]	( 1.90 )	( 3.50 )				
C3225 [CC1210]	( 2.90 )	( 3.60 )				
Symbol	G	H	J	K	T	Q
Case size						
C1608 [CC0603]	2.00 ± 0.05	4.00 ± 0.10	∅ 1.50 $\begin{smallmatrix} +0.10 \\ 0 \end{smallmatrix}$	1.60 max.	0.60 max.	∅ 0.50 min.
C2012 [CC0805]				2.50 max.		
C3216 [CC1206]				3.40 max.		
C3225 [CC1210]						

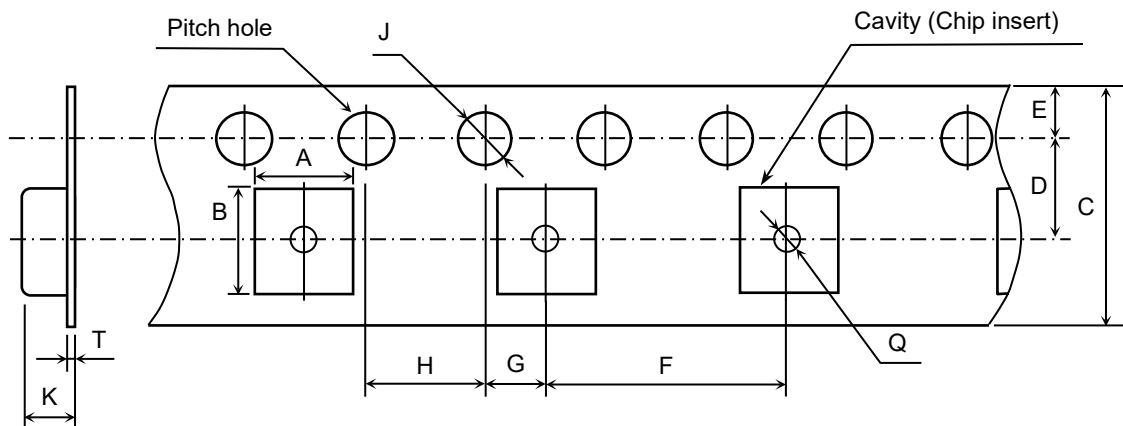
( ) Reference value.

\* Applied to thickness, 2.5mm products.

Exceptionally no hole in the cavity is applied. Please inquire if hole in cavity is mandatory.

### Appendix 7

#### Plastic Tape



(Unit : mm)

Symbol	A	B	C	D	E	F
Case size						
C4532 [CC1812]	( 3.60 )	( 4.90 )	12.00 ± 0.30	5.50 ± 0.05	1.75 ± 0.10	8.00 ± 0.10
C5750 [CC2220]	( 5.40 )	( 6.10 )				

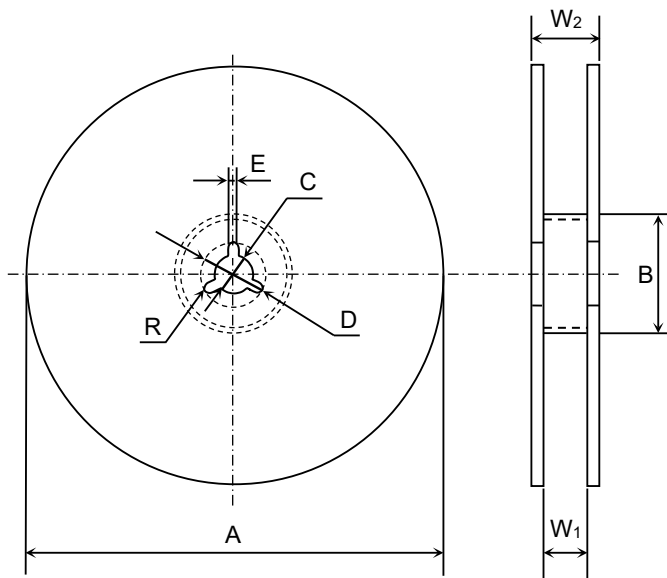
Symbol	G	H	J	K	T	Q
Case size						
C4532 [CC1812]	2.00 ± 0.05	4.00 ± 0.10	∅ 1.50 <sup>+0.10</sup> <sub>0</sub>	6.50 max.	0.60 max.	∅ 1.50 min.
C5750 [CC2220]						

( ) Reference value.

Exceptionally no hole in the cavity is applied. Please inquire if hole in cavity is mandatory.

## Appendix 8

Dimensions of reel (Material : Polystyrene)  
C0603, C1005, C1608, C2012, C3216, C3225

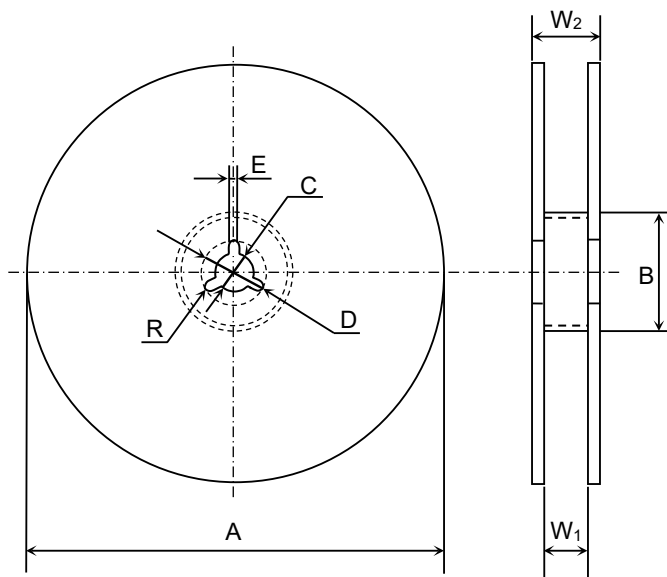


(Unit : mm)

Symbol	A	B	C	D	E	W <sub>1</sub>
Dimension	$\varnothing 178 \pm 2.0$	$\varnothing 60 \pm 2.0$	$\varnothing 13 \pm 0.5$	$\varnothing 21 \pm 0.8$	$2.0 \pm 0.5$	$9.0 \pm 0.3$
Symbol	W <sub>2</sub>	R				
Dimension	$13.0 \pm 1.4$	1.0				

## Appendix 9

Dimensions of reel (Material : Polystyrene)  
C3225(2.5mm thickness products), C4532, C5750

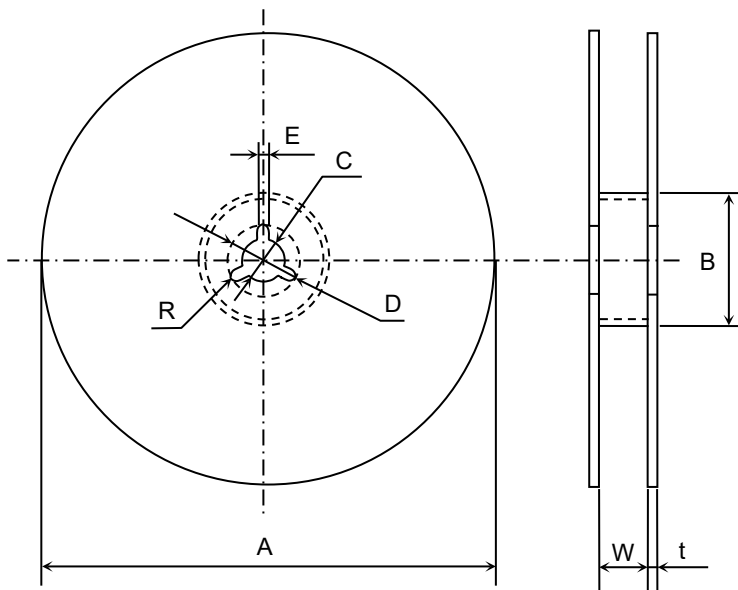


(Unit : mm)

Symbol	A	B	C	D	E	W <sub>1</sub>
Dimension	$\varnothing 178 \pm 2.0$	$\varnothing 60 \pm 2.0$	$\varnothing 13 \pm 0.5$	$\varnothing 21 \pm 0.8$	$2.0 \pm 0.5$	$13.0 \pm 0.3$
Symbol	W <sub>2</sub>	R				
Dimension	$17.0 \pm 1.4$	1.0				

### Appendix 10

Dimensions of reel (Material : Polystyrene)  
C0603, C1005, C1608, C2012, C3216, C3225

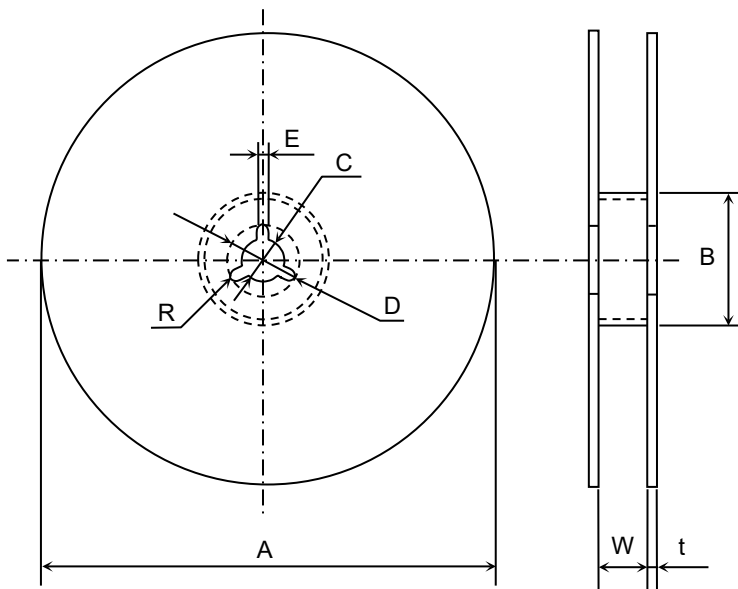


(Unit : mm)

Symbol	A	B	C	D	E	W
Dimension	∅ 382 max. (Nominal ∅ 330)	∅ 50 min.	∅ 13 ± 0.5	∅ 21 ± 0.8	2.0 ± 0.5	10.0 ± 1.5
Symbol	t	R				
Dimension	2.0 ± 0.5	1.0				

### Appendix 11

Dimensions of reel (Material : Polystyrene)  
C3225(2.5mm thickness products), C4532, C5750





(Unit : mm)

Symbol	A	B	C	D	E	W
Dimension	∅ 382 max. (Nominal ∅ 330)	∅ 50 min.	∅ 13 ± 0.5	∅ 21 ± 0.8	2.0 ± 0.5	14.0 ± 1.5
Symbol	t	R				
Dimension	2.0 ± 0.5	1.0				

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