



**THE DATASHEET OF
ESL-R5044TWCE049**





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DATA SHEET

ESL NO.. : ESL-R5044TWCE049

REV : A / 0

Producer: Eden Auditor: _____ Approver: Jack

CUSTOMER'S APPROVAL : _____ DCC : _____

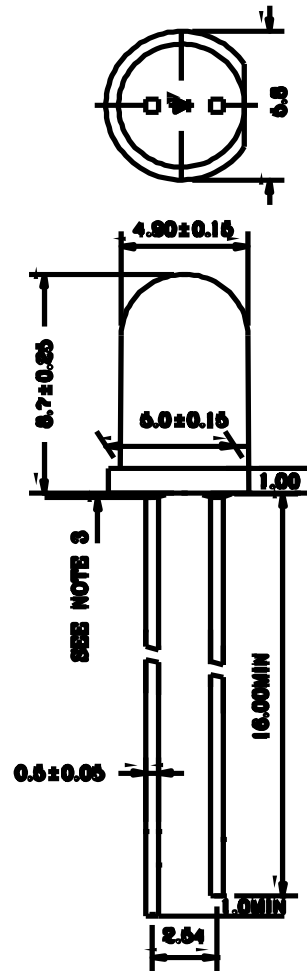


5.0 mm DIA LED LAMP

ESL-R5044TWCE049

REV:A / 0

PACKAGE DIMENSIONS



Note:

1. All Dimensions are in millimeters.
2. Tolerance is $\pm 0.25\text{mm}$ (0.010 ") Unless otherwise specified.
3. Protruded resin under flange is 1.5mm (0.059 ") max.
4. The lamps have sharp and hard points that may injure human eyes or fingers etc., so please pay enough care in the handling.
5. ESD $\leq 400\text{V}$



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FEATURES

- *5.0mm ROTUNDITY LED LAMP
- * LOW POWER CONSUMPTION.
- * I.C. COMPATIBLE.
- * LONG LIFE SOLID STATE RELIABILITY
- * PB FREE PRODUCT(Compliant with EU's RoHS.)

CHIP MATERIALS

- * Dice Material :GaInN/GaN
- * Light Color :Ultra White
- * Lens Color :Water Clear

ABSOLUTE MAXIMUM RATING : (Ta = 25°C)

SYMBOL	PARAMETER	Ultra White	UNIT
PAD	Power Dissipation Per Chip	120	mW
VR	Reverse Voltage Per Chip	5	V
IAF	Continuous Forward Current Per Chip	30	mA
IPF	Peak Forward Current Per Chip (Duty—0.1,1KHz)	120	mA
—	Derating Linear From 25°C Per Chip	0.4	mA/°C
Topr	Operating Temperature Range	-25°C to 85°C	
Tstg	Storage Temperature Range	-40°C to 85°C	

ELECTRO-OPTICAL CHARACTERISTICS : (Ta = 25°C)

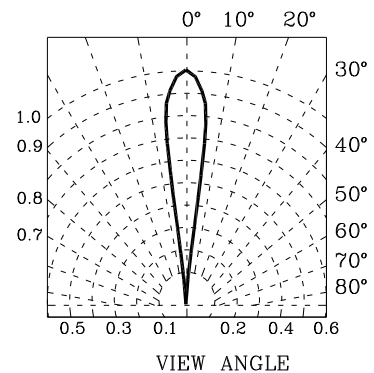
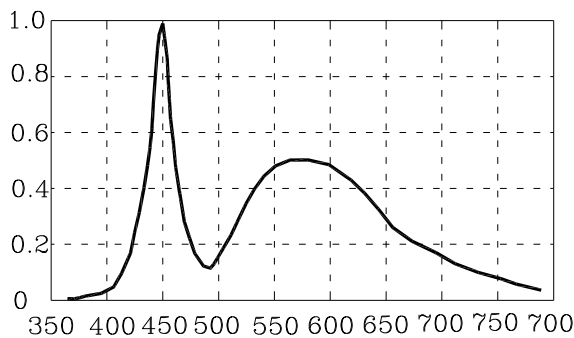
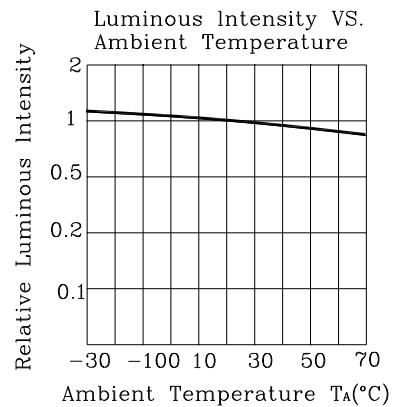
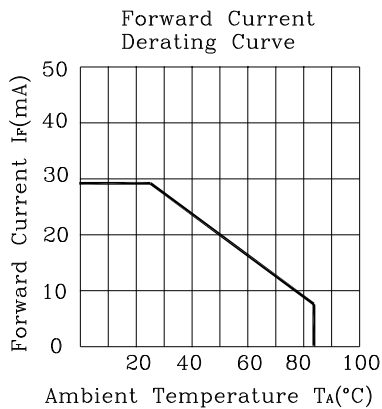
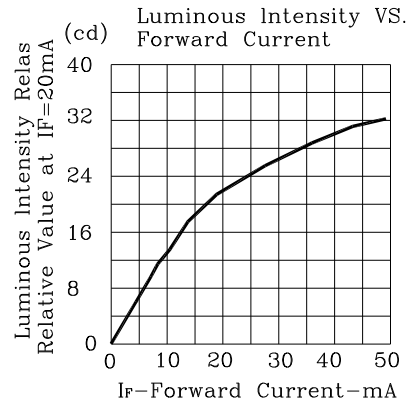
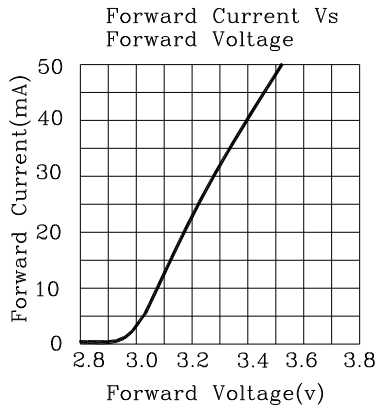
SYMBOL	DESCRIPTION	TEST CONDITION	MIN.	TYP.	MAX.	UNIT
VF	Forward Voltage	IF = 20mA	2.8		3.4	V
IR	Reverse Current	VR = 5V			10	µA
2θ1/2	Half Intensity Angle	IF = 20mA		15		deg
IV	Luminous Intensity	IF = 20mA	15000		25000	mcd
X	Chromaticity Coordinates	IF = 20mA		0.28		
Y		IF = 20mA		0.31		
CCT	Color Temperature	IF = 20mA	9000		12000	K



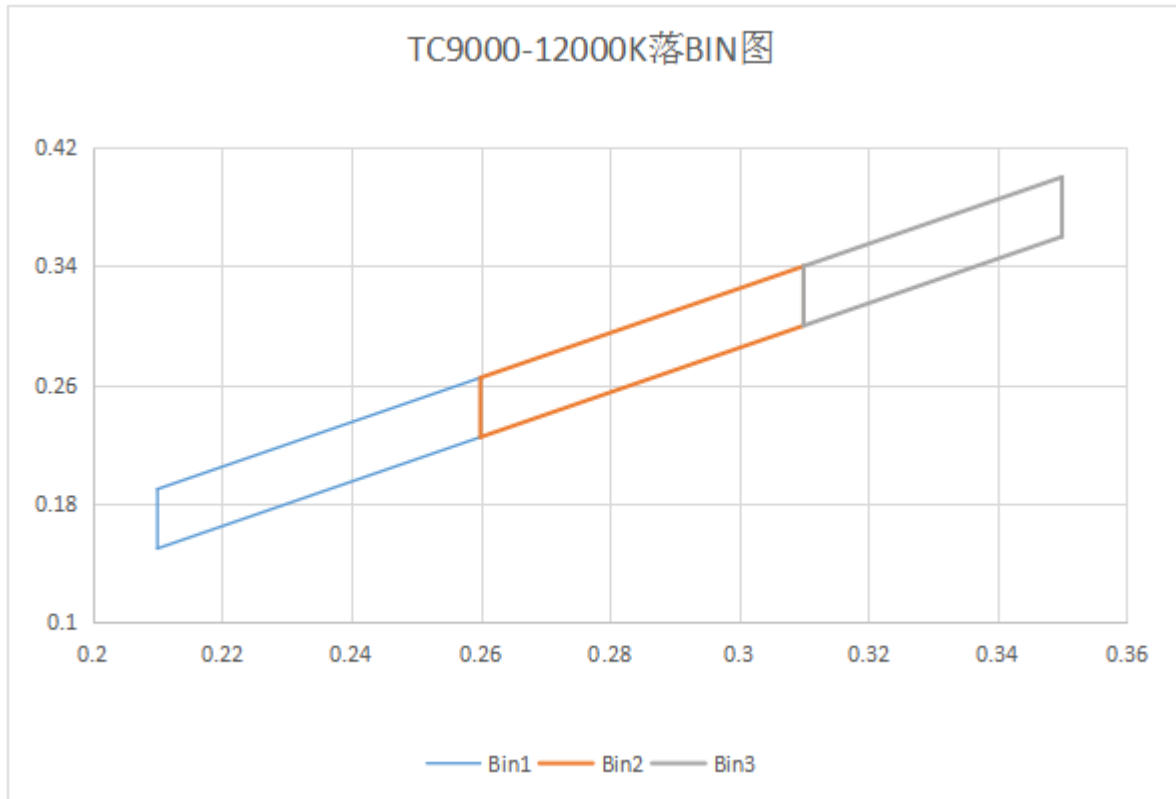
5.0 mm DIA LED LAMP

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Relative Intensity vs. Wavelength



•SOLDERING

METHOD	SOLDERING CONDITIONS	REMARK
DIP SOLDERING	Bath temperature: 240°C Immersion time: with 5 sec ,1time	<ul style="list-style-type: none"> • Solder no closer than 3mm from the base of the package • Using soldering flux, " RESIN FLUX" is recommended. • Attached data of temperature cure for your reference
SOLDERING IRON	Soldering iron: 30W or smaller Temperature at tip of iron: 260°C or lower Soldering time: within 5 sec.	<ul style="list-style-type: none"> • During soldering, take care not to press the tip of iron against the lead. (To prevent heat from being transferred directly to the lead, hold the lead with a pair of tweezers while soldering)

1) When soldering the lead of LED in a condition that the package is fixed with a panel (See Fig.1), be careful not to stress the leads with iron tip.

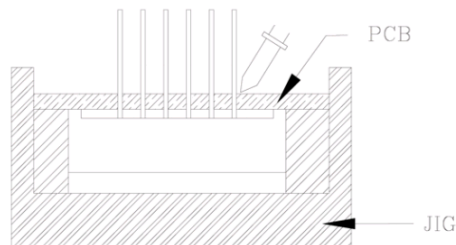


Fig.1

2) When soldering wire to the lead, work with a Fig (See Fig.2) to avoid stressing the package.

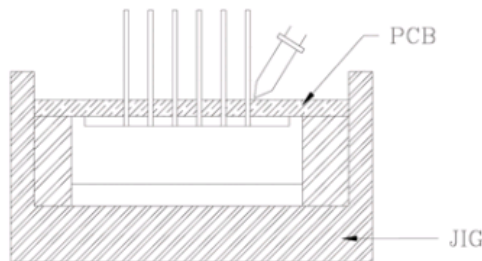
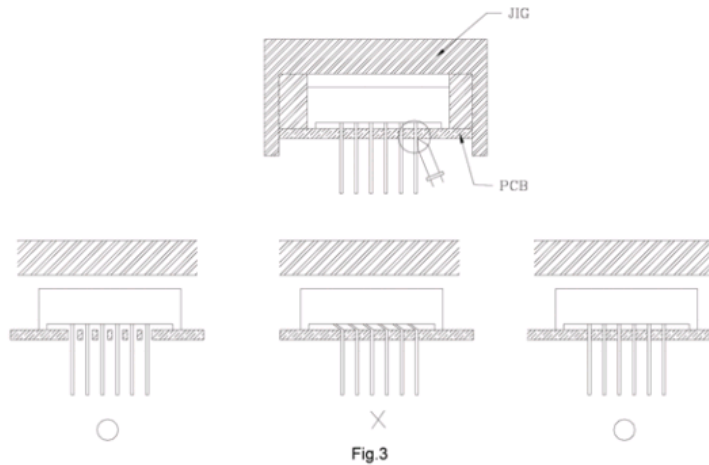


Fig.2

Regarding solution in the tinning oven for product-tinning, compound sub-solution made of tin & copper and silver is proposed with the temperature of Celsius 260. The proportion of the alloyed solution is tin 95.5: copper 3.5: silver 0.5 by percentage. The time of tinning is constantly 3 seconds.

- 3) Similarly, when a jig is used to solder the LED to PC board, take care as much as possible to avoid steering the leads (See Fig.3).



- 4) Repositioning after soldering should be avoided as much as possible. If inevitable, be sure to preserve the soldering conditions with irons stated above: select a best-suited method that assures the least stress to the LED.
- 5) Lead cutting after soldering should be performed only after the LED temperature has returned to normal temperature.

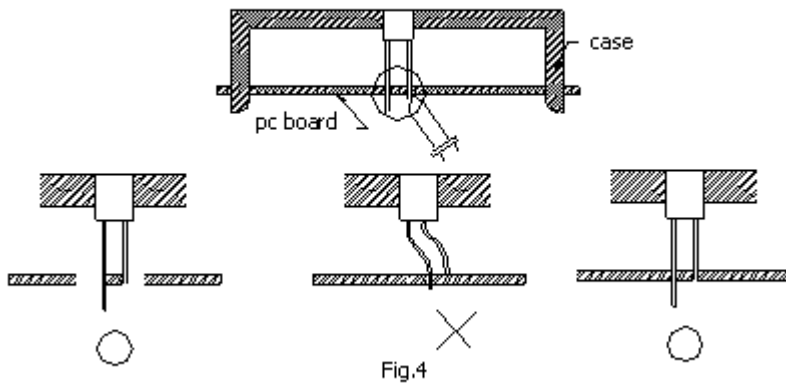
● STORAGE

- 1) The LEDs should be stored at 30°C or less and 70% RH or less after being shipped from EVERSTAR and the storage life limits are 3 months .
- 2) EVERSTAR LED lead frames are comprised of a stannum plated iron alloy. The silver surface may be affected by environments which contain corrosive gases and so on. Please avoid conditions which may cause the LEDs to corrode, tarnish or discolor. This corrosion or discoloration may cause difficulty during soldering operations. It is recommended that the LEDs be used as soon as possible.

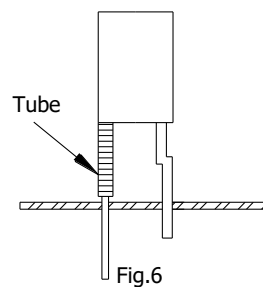
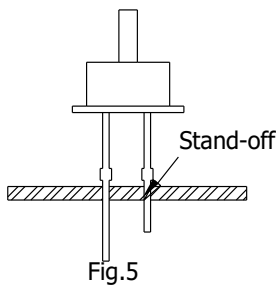
Please avoid rapid transitions in ambient temperature, especially, in high humidity environments where condensation can occur.

●LED MOUNTING METHOD

3) When mounting the LED by using a case, as shown Fig.4, ensure that the mounting holds on the PC board match the pitch of the leads correctly-tolerance of dimensions of the respective components including the LED should be taken into account especially when designing the case, PC board, etc. to prevent pitch misalignment between the leads and board holes, the diameter of the board holes should be slightly larger than the size of the lead. Alternatively, the shape of the holes should be made oval. (See Fig.4)



4) Use LEDs with stand-off (Fig.5) or the tube or spacer made of resin (Fig.6) to position the LEDs.



•FORMED LEAD

- 1) The lead should be bent at a point located at least 2mm away from the package. Bending should be performed with base fixed means of a jig or pliers (Fig.7)

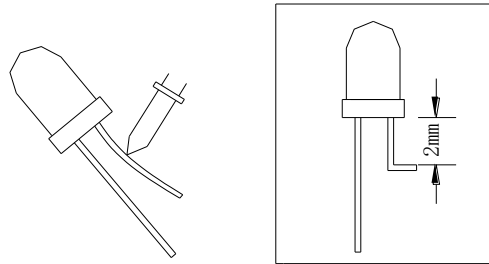


Fig. 7

- 2) Forming lead should be carried out prior to soldering and never during or after soldering.
- 3) Form the lead to ensure alignment between the leads and the hole on board, so that stress against the LED is prevented. (Fig.8)

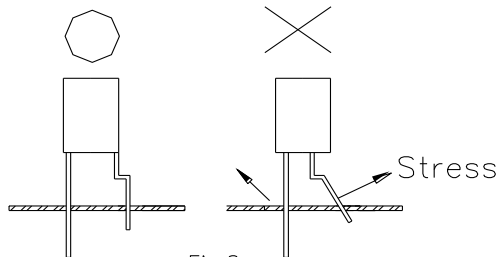


Fig.8

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