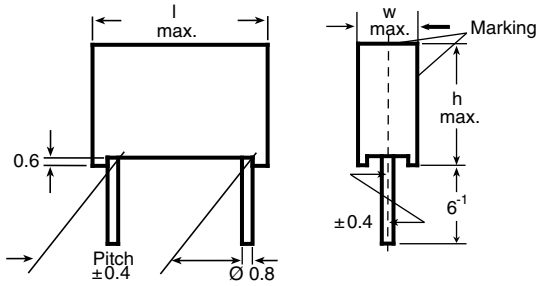
THE DATASHEET OF

MKP1840447104M

AC and Pulse Metallized Polypropylene Film Capacitors
MKP Radial Potted Type



Dimensions in millimeters

LEAD DIAMETER d_t (mm)	W (mm)	PITCH (mm)
0.5 ± 0.05	-	5
0.6 ± 0.06	-	7.5 to 10
0.8 ± 0.08	< 16	15 to 37.5
1.0 ± 0.1	≥ 16.5	15 to 37.5

APPLICATIONS

High frequency and pulse operations. Deflection circuits in TV-sets (S-correction), SMPS, loudspeaker crossover networks, electronic ballast, storage, filter, timing and sample and hold circuits.

REFERENCE STANDARDS

IEC 60384-16

MARKING

C-value; tolerance; rated voltage; manufacturer's type; code for dielectric material; manufacturer location; manufacturer's logo; year and week

DIELECTRIC

Polypropylene film

ELECTRODES

Metallized

CONSTRUCTION

Mono and internal series construction

RATED DC VOLTAGES

250 V, 400 V, 630 V, 1000 V

RATED AC VOLTAGES

160 V, 220 V, 250 V, 400 V, 500 V

FEATURES

5 mm to 37.5 mm lead pitch.
Supplied loose in box, taped on reel and ammopack.
RoHS compliant

Pb-free
e3
RoHS COMPLIANT

ENCAPSULATION

Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0

CLIMATIC TESTING CLASS ACC. TO EN 60068-1

55/100/56

CAPACITANCE RANGE

1000 pF to 6.8 µF

CAPACITANCE TOLERANCE

± 5 % , ± 2 % , ± 2.5 %

LEADS

Tinned wire

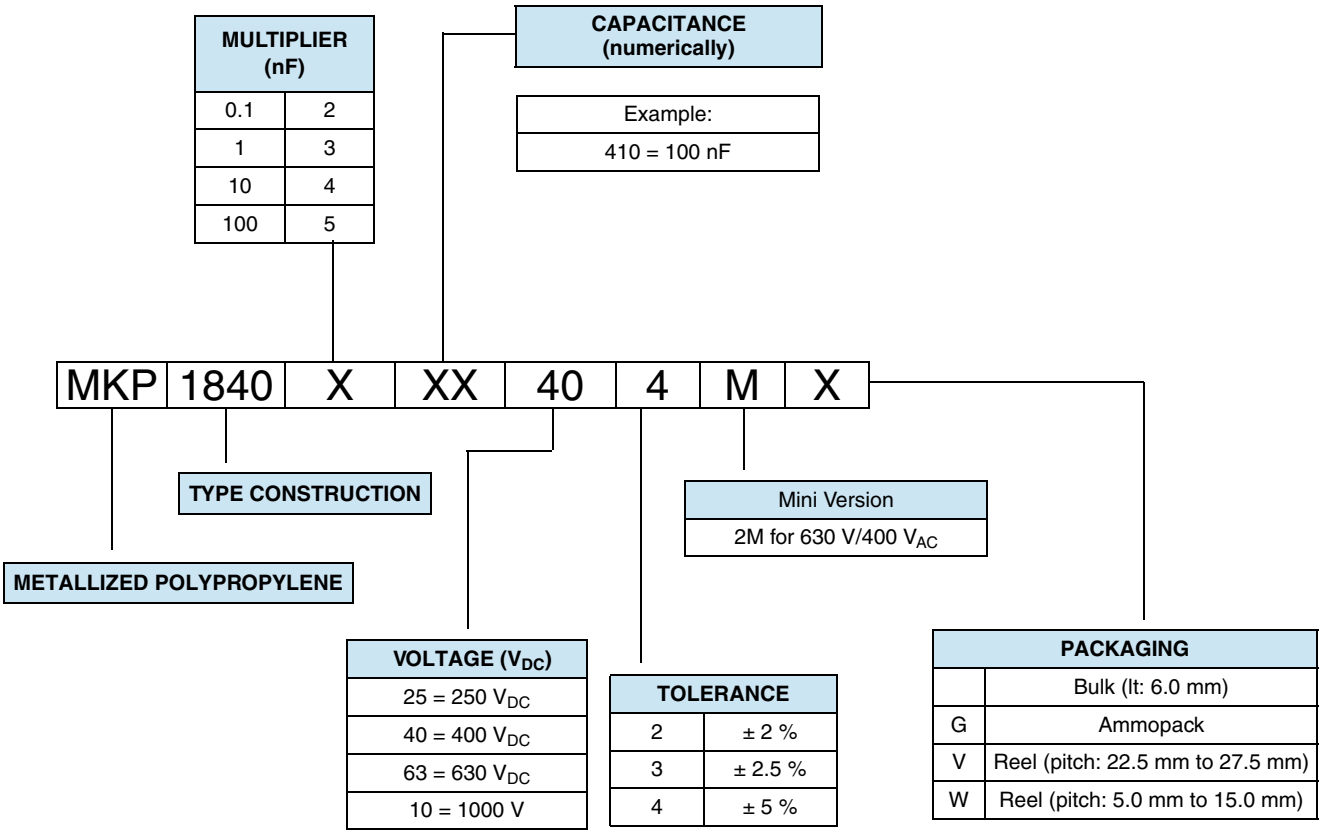
MAXIMUM APPLICATION TEMPERATURE

100 °C

DETAIL SPECIFICATION

For more detailed data and test requirements, contact: dc-film@vishay.com

COMPOSITION OF CATALOG NUMBER



Note

For detailed tape specifications refer to “Packaging Information” www.vishay.com/doc?28139 or end of catalog

SPECIFIC REFERENCE DATA

DESCRIPTION		VALUE		
Tangent of loss angle:		at 1 kHz	at 10 kHz	at 100 kHz
C ≤ 0.1 µF		4×10^{-4}	6×10^{-4}	40×10^{-4}
0.1 µF < C ≤ 1.0 µF		4×10^{-4}	10×10^{-4}	-
C > 1.0 µF		10×10^{-4}	-	-
Pitch (mm)		Maximum pulse rise time $(dU/dt)_R$ [V/µs]		
	250 V_{DC}	400 V_{DC}	630 V_{DC}	1000 V_{DC}
5	360	540	1080	-
7.5	215	325	510	-
10	150	240	340	1365
15	90	135	185	680
22.5	55	80	110	370
27.5	40	65	85	285
37.5	30	45	60	195
R between leads, for C ≤ 1.0 µF at 100 V, 1 min				> 100 000 MΩ
RC between leads, for C > 1.0 µF at 100 V, 1 min				> 100 000 s
R between leads and case, 100 V, 1 min				> 30 000 MΩ
Withstanding (DC) voltage (cut off current 10 mA) rise time 100 V/s				1.6 x U_{Rdc}, 1 min
Withstanding (DC) voltage between leads and case				500 V, 1 min
Maximum application temperature				100 °C

METALLIZED POLYPROPYLENE FILM CAPACITOR, MINI VERSION (M)

CAPACITANCE	CAPACITANCE CODE	VOLTAGE CODE 25 250 V_{DC}/160 V_{AC}				VOLTAGE CODE 40 400 V_{DC}/220 V_{AC} (2)				VOLTAGE CODE 63 630 V_{DC}/250 V_{AC} (2)			
		w (mm)	h (mm)	l (mm)	PITCH (mm)	w (mm)	h (mm)	l (mm)	PITCH (mm)	w (mm)	h (mm)	l (mm)	PITCH (mm)
1000 pF	-210	-	-	-	-	-	-	-	-	3.0	6.5	7.5	5.0
1500 pF	-215	-	-	-	-	-	-	-	-	3.0	6.5	7.5	5.0
2200 pF	-222	-	-	-	-	-	-	-	-	3.5	8.5	7.5	5.0
3300 pF	-233	-	-	-	-	-	-	-	-	3.0	8.5	10.0	7.5
4700 pF	-247	-	-	-	-	-	-	-	-	3.0	8.5	10.0	7.5
6800 pF	-268	-	-	-	-	3.0	6.5	7.5	5.0	3.0	8.5	10.0	7.5
0.01 µF	-310	3.0	6.5	7.5	5.0	3.5	8.5	7.5	5.0	4.0	9.0	10.0	7.5
0.015 µF	-315	3.0	6.5	7.5	5.0	3.0	8.5	10.0	7.5	4.5	9.5	10.3	7.5
0.022 µF	-322	3.5	8.5	7.5	5.0	4.0	9.0	10.0	7.5	4.5	9.5	13.0	10.0
0.033 µF	-333	3.5	8.5	7.5	5.0	4.5	9.5	10.3	7.5	5.5	10.5	13.0	10.0
0.047 µF	-347	4.0	9.0	10.0	7.5	5.0	10.5	10.3	7.5	6.5	11.5	13.0	10.0
0.068 µF	-368	4.0	9.0	10.0	7.5	5.7	11.5	10.3	7.5	6.0	12.0	18.0	15.0
0.10 µF	-410	5.0	10.5	10.3	7.5	5.5	10.5	18.0	15.0	6.0	12.0	18.0	15.0
0.15 µF	-415	5.5	10.5	13.0	10.0	6.0	12.0	18.0	15.0	8.5	14.5	18.0	15.0
0.22 µF	-422	6.5	11.5	13.0	10.0	7.5	13.5	18.0	15.0	8.5	17.5	18.0	15.0
0.33 µF	-433	6.5	12.5	18.0	15.0	8.5	17.5	18.0	15.0	9.0	17.0	26.5	22.5
0.47 µF	-447	7.5	13.5	18.0	15.0	7.5	15.5	26.5	22.5	10.5	18.5	26.5	22.5
0.68 µF	-468	8.5	14.5	18.0	15.0	10.5	18.5	26.5	22.5	11.0	21.0	31.0	27.5
1.0 µF	-510	8.5	16.5	16.5	22.5	11.0	21.0	26.5	22.5	13.5	23.5	31.5	27.5
1.5 µF	-515	10.5	18.5	26.5	22.5	13.5	23.5	31.5	27.5	16.5	29.5	31.5	27.5
2.2 µF	-522	11.0	21.0	26.5	22.5	15.0	24.5	31.5	27.5	18.0	33.0	31.5	27.5
3.3 µF	-533	13.5	23.5	31.5	27.5	18.0	28.0	31.5	27.5	20.0	40.0	42.5	37.5
4.7 µF	-547	15.0	24.5	31.5	27.5	18.0	32.5	41.5	37.5	20.0	40.0	42.5	37.5
6.8 µF	-568	14.5	24.5	41.5	37.5	20.0	40.0	42.5	37.5	-	-	-	-

CAPACITANCE	CAPACITANCE CODE	VOLTAGE CODE 63 630 V_{DC}/400 V_{AC} (2)				VOLTAGE CODE 10 1000 V_{DC}/500 V_{AC}(2)			
		w (mm)	h (mm)	l (mm)	PITCH (mm)	w (mm)	h (mm)	l (mm)	PITCH (mm)
1000 pF	-210	-	-	-	-	-	-	-	-
1500 pF	-215	-	-	-	-	-	-	-	-
2200 pF	-222	-	-	-	-	-	-	-	-
3300 pF	-233	-	-	-	-	-	-	-	-
4700 pF	-247	-	-	-	-	4.0	9.0	13.0	10.0
6800 pF	-268	-	-	-	-	4.0	9.0	13.0	10.0
0.01 µF	-310	4.5	9.5	13.0	10.0 (1)	5.5	10.5	13.0	10.0
0.015 µF	-315	5.5	10.5	13.0	10.0 (1)	6.5	11.5	13.0	10.0
0.022 µF	-322	6.5	11.5	13.0	10.0 (1)	5.5	10.5	18.0	15.0
0.033 µF	-333	5.5	10.5	18.0	15.0 (1)	6.0	12.0	18.0	15.0
0.047 µF	-347	6.5	12.5	18.0	15.0 (1)	7.5	13.5	18.0	15.0
0.068 µF	-368	7.5	13.5	18.0	15.0 (1)	8.5	14.5	18.0	15.0
0.10 µF	-410	6.5	14.5	26.5	22.5 (1)	7.5	15.5	26.5	22.5
0.15 µF	-415	7.5	15.5	26.5	22.5 (1)	9.0	17.0	26.5	22.5
0.22 µF	-422	8.5	16.5	26.5	22.5 (1)	10.5	18.5	26.5	22.5
0.33 µF	-433	11.0	21.0	26.5	22.5 (1)	11.0	21.0	31.0	27.5
0.47 µF	-447	11.0	21.0	31.0	27.5 (1)	13.5	23.5	31.5	27.5
0.68 µF	-468	13.5	23.5	31.5	27.5 (1)	16.5	29.5	31.5	27.5
1.0 µF	-510	16.5	29.5	31.5	27.5 (1)	18.0	33.0	31.5	27.5
1.5 µF	-515	-	-	-	-	18.0	32.5	41.5	37.5

Notes
(1) Ordering code -2M (e.g. MKP 1840 410 635-2M)
(2) Not suitable for mains applications
• Further C-values upon request
• Please refer to X-capacitors in our catalog “RFI Suppression Components”

RECOMMENDED PACKAGING

LETTER CODE	TYPE OF PACKAGING	HEIGHT (H) (mm)	REEL DIAMETER (mm)	ORDERING CODE EXAMPLES	PITCH ≤ 15	PITCH 22.5 - 27.5	PITCH 37.5
G	Ammo	18.5	S (1)	MKP1840410404MG	x	-	-
W	Reel	18.5	350	MKP1840410404MW	x	-	-
V	Reel	18.5	500	MKP1840510254MV	-	x	-
G	Ammo	18.5	L (2)	MKP1840510254MG	-	x	-
-	Bulk	-	-	MKP1840510254M	x	x	x

Notes
(1) S = box size 55 mm x 210 mm x 340 mm (w x h x l)
(2) L = box size 60 mm x 360 mm x 510 mm (w x h x l)

EXAMPLE OF ORDERING CODE

TYPE	CAPACITANCE CODE	VOLTAGE CODE	TOLERANCE CODE	MINI	PACKAGING CODE
MKP1840	447	63	4	M	G
Tolerance codes: **4** = 5 % (J); **3** = 2.5 % (H)					

METALLIZED POLYPROPYLENE FILM CAPACITOR, MKP 1840 PCM5, MINI VERSION (-5M)

CAPACITANCE	CAPACITANCE CODE	VOLTAGE CODE 25 250 V_{DC}/160 V_{AC}				VOLTAGE CODE 40 400 V_{DC}/220 V_{AC} (1)				VOLTAGE CODE 63 630 V_{DC}/250 V_{AC}(1)			
		w (mm)	h (mm)	l (mm)	PITCH (mm)	w (mm)	h (mm)	l (mm)	PITCH (mm)	w (mm)	h (mm)	l (mm)	PITCH (mm)
d_t = 0.5 ± 0.05													
3300 pF	-233	-	-	-	-	-	-	-	-	3.5	8.5	7.5	5.0
4700 pF	-247	-	-	-	-	-	-	-	-	3.5	8.5	7.5	5.0
6800 pF	-268	-	-	-	-	-	-	-	-	4.5	9.5	7.5	5.0
0.01 µF	-310	-	-	-	-	-	-	-	-	4.5	9.5	7.5	5.0
0.015 µF	-315	-	-	-	-	4.5	9.5	7.5	5.0	5.5	11.5	7.5	5.0
0.022 µF	-322	-	-	-	-	4.5	9.5	7.5	5.0	-	-	-	-
0.033 µF	-333	-	-	-	-	5.5	11.5	7.5	5.0	-	-	-	-
0.047 µF	-347	4.5	9.5	7.5	5	5.5	11.5	7.5	5.0	-	-	-	-
0.068 µF	-368	5.0	10.0	7.5	5	-	-	-	-	-	-	-	-
0.10 µF	-410	5.5	11.5	7.5	5	-	-	-	-	-	-	-	-

LETTER CODE	TYPE OF PACKAGING	HEIGHT (H) (mm)	REEL DIAMETER (mm)	ORDERING CODE EXAMPLE	PITCH 5
G	Ammo	18.5	S (2)	MKP18403104045MG	X
W	Reel	18.5	350	MKP18403104045MW	X
-	Bulk	-	-	MKP18403104045M	X

Notes
(1) Not suitable for mains applications
(2) S = box size 55 mm x 210 mm x 340 mm (w x h x l)
- Further C-values upon request

EXAMPLE OF ORDERING CODE

TYPE	CAPACITANCE CODE	VOLTAGE CODE	TOLERANCE CODE	MINI	PACKAGING CODE
MKP1840	347	25	4	5M	G
Tolerance codes: **4** = 5 % (J); **3** = 2.5 % (H)					

MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines**.**
For detailed tape specifications refer to “Packaging Information” www.vishay.com/doc?28139 or end of catalog

Specific Method of Mounting to Withstand Vibration and Shock

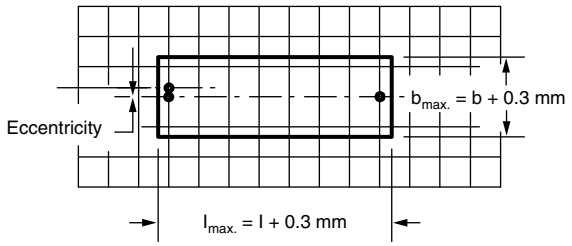
In order to withstand vibration and shock tests, it must be ensure that the stand-off pips are in good contact with the printed-circuit board:

- For pitches ≤ 15 mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped

Space Requirements on Printed-Circuit Board

The maximum length and width of film capacitors is shown in the drawing:

- Eccentricity as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned
- Product height with seating plane as given by “IEC 60717” as reference: $h_{max.} \leq h + 0.4$ mm or $h_{max.} \leq h' + 0.4$ mm



Storage Temperature

- Storage temperature: T_{stg} = - 25 °C to + 40 °C with RH maximum 80 % without condensation

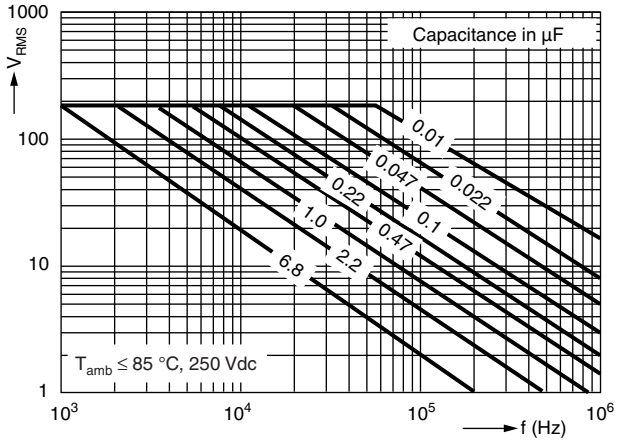
Ratings and Characteristics Reference Conditions

Unless otherwise specified, all electrical values apply to an ambient free temperature of 23 °C ± 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % ± 2 %.

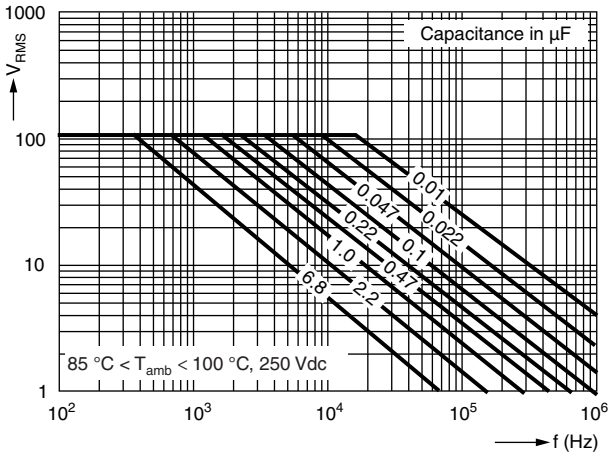
For reference testing, a conditioning period shall be applied over 96 h ± 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

CHARACTERISTICS

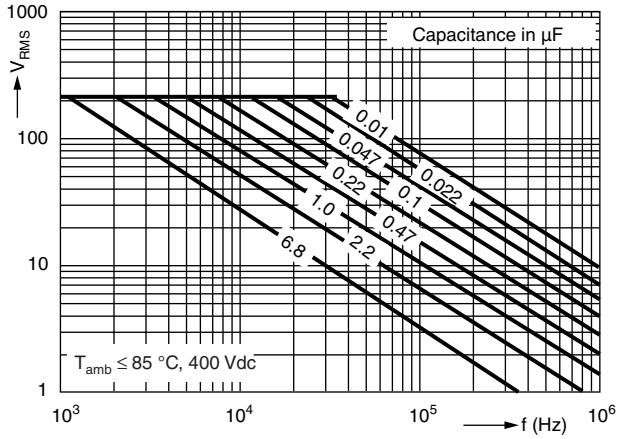
Max. RMS voltage as a function of frequency



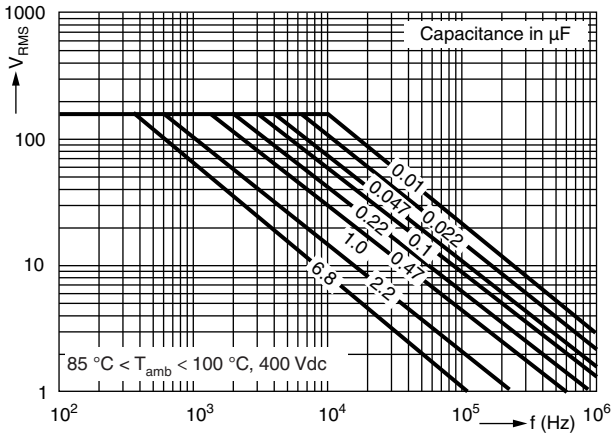
Max. RMS voltage as a function of frequency



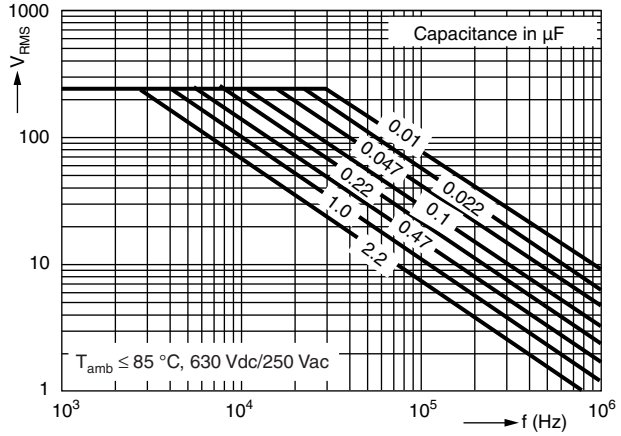
Max. RMS voltage as a function of frequency



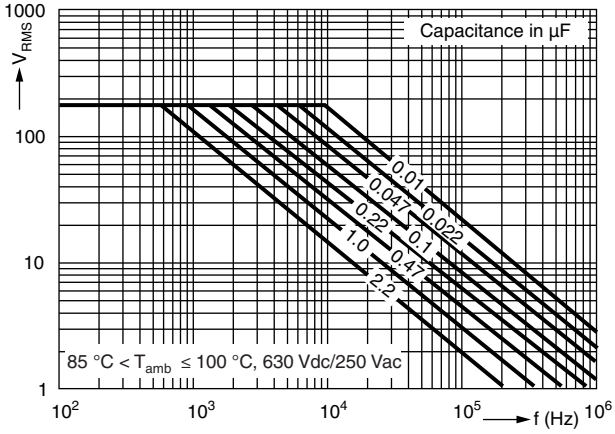
Max. RMS voltage as a function of frequency



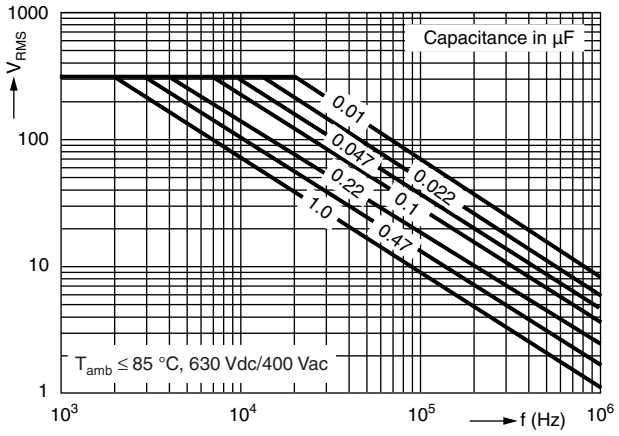
Max. RMS voltage as a function of frequency



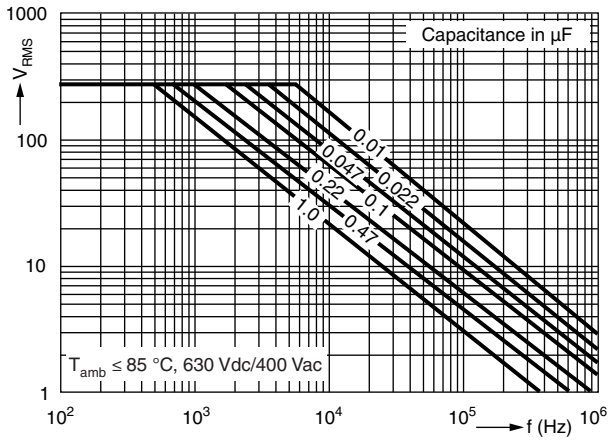
Max. RMS voltage as a function of frequency



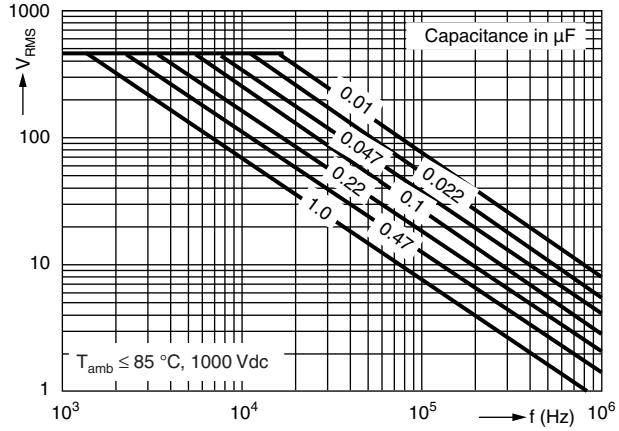
Max. RMS voltage as a function of frequency



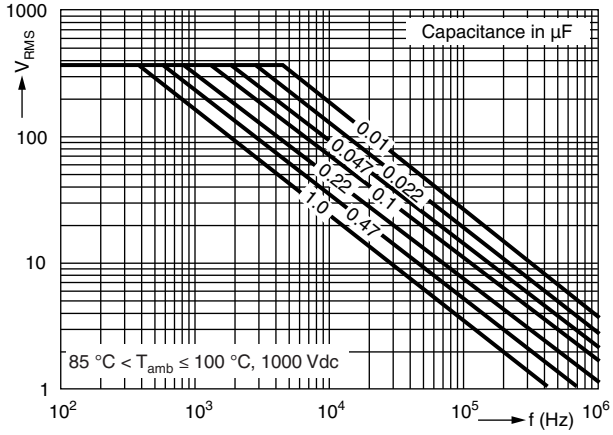
Max. RMS voltage as a function of frequency



Max. RMS voltage as a function of frequency



Max. RMS voltage as a function of frequency



HEAT CONDUCTIVITY (G) AS A FUNCTION OF ORIGINAL PITCH AND CAPACITOR BODY THICKNESS IN mW/°C

$W_{max.}$ (mm)	HEAT CONDUCTIVITY (mW/°C)						
	PITCH 5 mm	PITCH 7.5 mm	PITCH 10 mm	PITCH 15 mm	PITCH 22.5 mm	PITCH 27.5 mm	PITCH 37.5 mm
3.0	2.5	4.0	-	-	-	-	-
3.5	3.5	-	-	-	-	-	-
4.0	-	5.0	6.0	-	-	-	-
4.5	4.5	5.5	6.5	-	-	-	-
5.0	5.0	6.5	-	-	-	-	-
5.5	6.5	-	7.5	9.0	-	-	-
5.7	-	7.5	-	-	-	-	-
6.0	-	-	-	10.5	-	-	-
6.5	-	-	9.0	11.5	17.0	-	-
7.5	-	-	-	13.5	19.0	-	-
8.5	-	-	-	15.0	16.5	-	-
9.0	-	-	-	-	22.5	-	-
10.5	-	-	-	-	26.5	-	-
11.0	-	-	-	-	30.5	-	-
11.5	-	-	-	-	-	33.5	-
13.5	-	-	-	-	-	41.0	-
14.5	-	-	-	-	-	-	52.0
15.0	-	-	-	-	-	45.0	-
16.5	-	-	-	-	-	57.0	-
18.0	-	-	-	-	-	57.0	-
18.0	-	-	-	-	-	67.0	-
18.0	-	-	-	-	-	-	75.5
20.0	-	-	-	-	-	-	99.0

POWER DISSIPATION AND MAXIMUM COMPONENT TEMPERATURE RISE

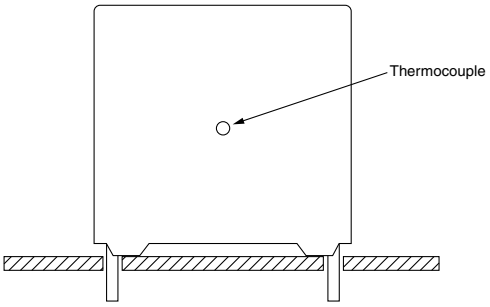
The power dissipation must be limited in order not to exceed the maximum allowed component temperature rise as a function of the free air ambient temperature.
The power dissipation can be calculated according type detail specification "HQN-384-01/101: Technical Information Film Capacitors" with the typical tgd of the curves.

The component temperature rise (ΔT) can be measured (see section "Measuring the Component Temperature" for more details) or calculated by $\Delta T = P/G$:

- ΔT = Component temperature rise (°C)
- P = Power dissipation of the component (mW)
- G = Heat conductivity of the component (mW/°C)

MEASURING THE COMPONENT TEMPERATURE

A thermocouple must be attached to the capacitor body as in:



The temperature is measured in unloaded (T_{amb}) and maximum loaded condition (T_C).
The temperature rise is given by $\Delta T = T_c - T_{amb}$.
To avoid radiation or convection, the capacitor should be tested in a wind-free box.

APPLICATION NOTE AND LIMITING CONDITIONS

These capacitors are not suitable for mains applications as across-the-line capacitors without additional protection, as described hereunder. These mains applications are strictly regulated in safety standards and therefore electromagnetic interference suppression capacitors conforming the standards must be used.

To select the capacitor for a certain application, the following conditions must be checked:

1. The peak voltage (U_P) shall not be greater than the rated DC voltage (U_{Rdc})
2. The peak-to-peak voltage (U_{P-P}) shall not be greater than the maximum (U_{p-p}) to avoid the ionisation inception level
3. The voltage peak slope (dU/dt) shall not exceed the rated voltage pulse slope in an RC-circuit at rated voltage and without ringing. If the pulse voltage is lower than the rated DC voltage, the rated voltage pulse slope may be multiplied by U_{Rdc} and divided by the applied voltage.

   For all other pulses following equation must be fulfilled:

$$2 \times \int_0^T \left(\frac{dU}{dt}\right)^2 \times dt < U_{Rdc} \times \left(\frac{dU}{dt}\right)_{rated}$$

   T is the pulse duration
4. The maximum component surface temperature rise must be lower than the limits (see graph max. allowed component temperature rise).
5. Since in circuits used at voltages over 280 V peak-to-peak the risk for an intrinsically active flammability after a capacitor breakdown (short circuit) increases, it is recommended that the power to the component is limited to 100 times the values mentioned in the table: “Heat conductivity”
6. When using these capacitors as across-the-line capacitor in the input filter for mains applications or as series connected with an impedance to the mains the applicant must guarantee that the following conditions are fulfilled in any case (spikes and surge voltages from the mains included).

Voltage Conditions for 6 Above

ALLOWED VOLTAGES	$T_{amb} \leq 85$ °C	85 °C < $T_{amb} \leq 100$ °C
Maximum continuous RMS voltage	U_{Rac}	U_{Rac}
Maximum temperature RMS-overvoltage (< 24 h)	1.25 x U_{Rac}	1.25 x U_{Rac}
Maximum peak voltage (V_{O-P}) (< 2 s)	1.6 x U_{Rdc}	1.1 x U_{Rdc}

INSPECTION REQUIREMENTS

General Notes:
Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-2 and Specific Reference Data".

Group C Inspection Requirements

SUB-CLAUSE NUMBER AND TEST		CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1			
4.1	Dimensions (detail)		As specified in chapter "General Data" of this specification
4.3.1	Initial measurements	Capacitance Tangent of loss angle at 10 kHz	
4.3	Robustness of terminations	Tensile and bending	No visible damage
4.4	Resistance to soldering heat	Method: 1A Solder bath: 280 °C ± 5 °C Duration: 5 s	
4.14	Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h	
4.4.2	Final measurements	Visual examination	No visible damage Legible marking
		Capacitance	$\lvert\Delta C/C\rvert \leq 2$ % of the value measured initially
		Tangent of loss angle	Increase of tan δ ≤ 0.002 Compared to values measured in 4.3.1
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1			
4.6.1	Initial measurements	Capacitance Tangent of loss angle: at 100 kHz	No visible damage
4.15	Solvent resistance of the marking	Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 min ± 0.5 min	No visible damage Legible marking
4.6	Rapid change of temperature	θA = lower category temperature θB = upper category temperature 5 cycles Duration t = 30 min	
4.7	Vibration	Visual examination Mounting: See section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s² (whichever is less severe) Total duration 6 h	No visible damage Legible marking
4.7.2	Final inspection	Visual examination	No visible damage
4.9	Shock	Mounting: See section "Mounting" for more information Pulse shape: Half sine Acceleration: 490 m/s² Duration of pulse: 11 ms	

SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1		
4.9.3 Final measurements	Visual examination Capacitance Tangent of loss angle Insulation resistance	No visible damage $\|\Delta C/C\| \leq 2$ % of the value measured in 4.6.1 Increase of tan $\delta \leq 0.002$ Compared to values measured in 4.6.1 As specified in section “Insulation Resistance” of this specification
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B		
4.10 Climatic sequence		
4.10.2 Dry heat	Temperature: upper category temperature Duration: 16 h	
4.10.3 Damp heat cyclic Test Db, first cycle		
4.10.4 Cold	Temperature: lower category temperature Duration: 2 h	
4.10.6 Damp heat cyclic Test Db, remaining cycles		
4.10.6.2 Final measurements	Visual examination Capacitance Tangent of loss angle Insulation resistance	No visible damage Legible marking $\|\Delta C/C\| \leq 3$ % of the value measured in 4.4.2 or 4.9.3 Increase of tan δ: ≤ 0.003 Compared to values measured in 4.3.1 or 4.6.1 ≥ 50 % of values specified in section “Insulation Resistance” of this specification
SUB-GROUP C2		
4.11 Damp heat steady state	Capacitance	
4.11.1 Initial measurements	Tangent of loss angle at 1 kHz	
4.11.3 Final measurements	Visual examination Capacitance Tangent of loss angle Insulation resistance	No visible damage Legible marking $\|\Delta C/C\| \leq 3$ % of the value measured in 4.11.1. Increase of tan $\delta \leq 0.002$ Compared to values measured in 4.11.1 ≥ 50 % of values specified in section “Insulation Resistance” of this specification
SUB-GROUP C3		
4.12 Endurance	Duration: 2000 h x U_{Rdc} at 85 °C 0.875 x U_{Rdc} at 100 °C	
4.12.1 Initial measurements	Capacitance Tangent of loss angle at 100 kHz	
4.12.5 Final measurements	Visual examination Capacitance Tangent of loss angle Insulation resistance	No visible damage Legible marking $\|\Delta C/C\| \leq 3$ % compared to values measured in 4.12.1 Increase of tan δ: ≤ 0.004 Compared to values measured in 4.12.1 ≥ 50 % of values specified in section “Insulation Resistance” of this specification

SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C4		
4.2.6 Temperature characteristics		
Initial measurements	Capacitance	
Intermediate measurements	Capacitance at lower category temperature Capacitance at 20 °C Capacitance at upper category temperature	For - 55 °C to + 20 °C: 0 % ≤ |ΔC/C| ≤ 2 % or For 20 °C to 85 °C - 3 % ≤ |ΔC/C| ≤ 0 % As specified in section " Capacitance" of this specification
Final measurements	Capacitance Insulation resistance	As specified in section "Insulation Resistance" of this specification
SUB-GROUP C4		
4.13 Charge and discharge	10 000 cycles Charged to U_{Rdc} Discharge resistance: $R = \frac{U_R}{2.5 \times C \times (dU/dt)}$	
4.13.1 Initial measurements	Capacitance Tangent of loss angle at 100 kHz	
4.13.3 Final measurements	Capacitance	|ΔC/C| ≤ 3 % compared to values measured in 4.13.1
	Tangent of loss angle	Increase of tan δ ≤ 0.005 Compared to values measured in 4.13.1
	Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification

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