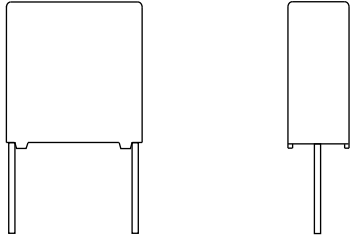




**THE DATASHEET OF
BFC233860332**



Interference Suppression Film Capacitor - Class Y2 Radial MKP 300 V_{AC} - Line to Ground Application



FEATURES


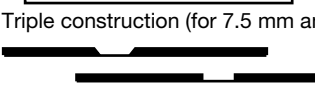
- AEC-Q200 qualified (rev. C) up to 105 °C
- Compliant with IEC 60381-14: AMD1 grade IIB for pitch \geq 15 mm
 - THB: 85 °C / 85 % RH, 500 h at U_{RAC}
- Compliant with IEC 60381-14: AMD1 grade IA for pitch < 15 mm
 - THB: 40 °C / 93 % RH, 21 days at U_{RAC}
- High temperature capabilities, up to 125 °C
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

 AUTOMOTIVE
GRADE

RoHS
COMPLIANT

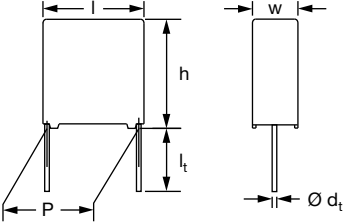
APPLICATIONS

- Standard line bypass (between line and ground) Y2 applications
 - Line bypass application for continuous operation
- See also application note: www.vishay.com/doc?28153

| QUICK REFERENCE DATA | |
|--------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Capacitance range (E12 series) | 0.001 μ F to 0.47 μ F (preferred values acc. to E6) |
| Capacitance tolerance | \pm 20 %, \pm 10 %, \pm 5 % |
| Rated AC voltage | 300 V _{AC} ; 50 Hz to 60 Hz |
| Permissible DC voltage | 1000 V _{DC} at 105 °C 1500 V _{DC} at 85 °C |
| Climatic testing class acc. to IEC 60068-1 | 55/105/56/C for product volumes \leq 1750 mm ³ 55/105/56/B for volumes > 1750 mm ³ |
| Rated temperature | 105 °C |
| Maximum permissible temperature | 125 °C for limited time |
| Reference standards | IEC 60384-14:2013; IEC 60384-14:2013 / AMD1:2016 EN 60384-14:2013 + AMD1:2016 IEC 60065 requires pass. flamm. class B for volumes > 1750 mm ³ UL 60384-14 2 nd edition; ENEC; CSA E60384-1:14 3 rd edition |
| Dielectric | Polypropylene film |
| Electrodes | Metallized film |
| Construction | Series construction (for > 10 mm pitch)  Triple construction (for 7.5 mm and 10 mm pitch)  |
| Encapsulation | Plastic case, epoxy resin sealed, flame retardant class UL 94 V-0 |
| Leads | Tinned wire |
| Marking | C-value; tolerance; rated voltage; sub-class; manufacturer's type designation; code for dielectric material; manufacturer location, year and week; manufacturer's logo or name; safety approvals |

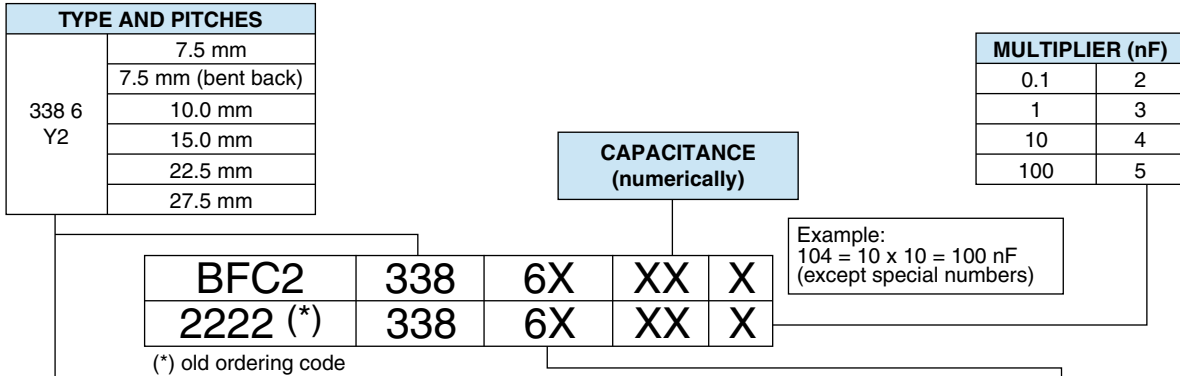
Note

- For more detailed data and test requirements, contact rfi@vishay.com

| DIMENSIONS |
|-------------------------------------------------------------------------------------|
|  |



COMPOSITION OF CATALOG NUMBER



| TYPE | PACKAGING | LEAD CONFIGURATION (see tables for details) | C-TOL. | PREFERRED TYPES |
|---------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|--------|-----------------------|
| 338 6 Y2 | Loose in box | Lead length 3.5 mm + 1 mm / - 0.5 mm (pitch 7.5 mm and 10 mm) Lead length 3.5 mm ± 0.3 mm (pitch > 10 mm) | ± 20 % | BFC2 338 60... |
| | | Lead length 5.0 mm ± 1.0 mm | | BFC2 338 62... |
| | | Lead length 25.0 mm ± 2.0 mm | | BFC2 338 64... |
| | Taped ammo ⁽¹⁾ | Pitch = 7.5 mm H = 18.5 mm; P ₀ = 12.7 mm | | BFC2 338 66... |
| | Taped reel | Pitch 7.5 mm only to 15 mm; H = 18.5 mm | | BFC2 338 68... |
| | | ALTERNATIVE PITCH SIZES | | ON REQUEST |
| 338 6 Y2 | Loose in box | Lead length 3.5 mm + 1 mm / - 0.5 mm (pitch 7.5 mm and 10 mm) Lead length 3.5 mm ± 0.3 mm (pitch > 10 mm) | ± 20 % | See tables for detail |
| | | Lead length 5.0 mm ± 1.0 mm | | |
| | | Lead length 25.0 mm ± 2.0 mm | | |
| | | ALTERNATIVE TAPED VERSIONS | | ON REQUEST |
| 338 6 Y2 | Taped reel ⁽¹⁾ | Pitch = 7.5 mm and 10.0 mm H = 18.5 mm; P ₀ = 12.7 mm; reel diameter = 500 mm | ± 20 % | See tables for detail |
| | | Pitch bent back to 7.5 mm H = 16.0 mm; P ₀ = 15.0 mm; reel diameter = 500 mm | | |
| | | ALTERNATIVE C-TOL. | | ON REQUEST |
| 338 6 Y2 | Loose in box | Lead length 3.5 mm + 1 mm / - 0.5 mm (pitch 7.5 mm and 10 mm) Lead length 3.5 mm ± 0.3 mm (pitch > 10 mm) | ± 10 % | See tables for detail |
| | | | ± 5 % | |
| | | Lead length 5.0 mm ± 1.0 mm | ± 10 % | |
| | | ± 5 % | | |
| | Lead length 25.0 mm ± 2.0 mm | ± 10 % | | |
| | | ± 5 % | | |
| | Taped ammo ⁽¹⁾ | Pitch = 7.5 mm H = 18.5 mm; P ₀ = 12.7 mm | ± 10 % | |
| | | | ± 5 % | |
| Taped reel ⁽¹⁾ | Pitch bent back to 7.5 mm H = 16.0 mm; P ₀ = 15.0 mm; reel diameter = 500 mm | ± 10 % | | |
| | Pitch = 7.5 mm and 10 mm H = 18.5 mm; P ₀ = 12.7 mm; reel diameter = 500 mm | ± 10 % | | |
| | | ± 5 % | | |

Note

⁽¹⁾ For detailed tape specification refer to "Packaging Information" www.vishay.com/doc?28139



| SPECIFIC REFERENCE DATA | | |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|--------------------------|
| DESCRIPTION | VALUE | |
| Rated AC voltage (U_{RAC}) | 300 V | |
| Permissible DC voltage (U_{RDC}) | 1000 V _{DC} at 105 °C 1500 V _{DC} at 85 °C | |
| Tangent of loss angle | at 1 kHz | at 10 kHz |
| $C \leq 470$ nF | $\leq 10 \times 10^{-4}$ | $\leq 20 \times 10^{-4}$ |
| Rated voltage pulse slope (dU/dt) _R at 420 V _{DC} Pitch = 7.5 mm Pitch = 10 mm Pitch = 15 mm Pitch = 22.5 mm Pitch = 27.5 mm | 1500 V/ μ s 1000 V/ μ s 750 V/ μ s 600 V/ μ s 450 V/ μ s | |
| R between leads, for $C \leq 0.33$ μ F at 100 V; 1 min | $> 15\ 000$ M Ω | |
| RC between leads, for $C > 0.33$ μ F at 100 V; 1 min | > 5000 s | |
| R between leads and case; 100 V; 1 min | $> 30\ 000$ M Ω | |
| Withstanding (DC) voltage (cut off current 10 mA) ⁽¹⁾ ; rise time ≤ 1000 V/s | 3400 V; 1 min | |
| Withstanding (AC) voltage between leads and case | 2100 V; 1 min | |
| Rated temperature | 105 °C | |
| Maximum permissible temperature | 125 °C up to 500 h | |

Note

⁽¹⁾ See "Voltage Proof Test for Metalized Film Capacitors": www.vishay.com/doc?28169

| ELECTRICAL DATA AND ORDERING INFORMATION - PITCH 7.5 mm | | | | | | | | | | | | | |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|----------------------------|----------------------------------------------|--------------------------------|-------|---------------------------------|-------|------------------------------------------|----------|------------------------------------------|--------------------------------------------------|------|
| U_{RAC} (V) | CAP. (μ F) | DIMENSIONS w x h x l (mm) ⁽⁴⁾ | MASS (g) ⁽³⁾ | CATALOG NUMBER BFC2 338 6X XXX AND PACKAGING | | | | | | | | | |
| | | | | LOOSE IN BOX | | | | | | AMMOPACK | | REEL $\varnothing = 500$ mm ⁽¹⁾⁽²⁾ | |
| | | | | SHORT LEADS | | | LONG LEADS | | | | | | |
| | | | | $l_t = 3.5$ mm + 1 mm / - 0.5 mm | $l_t = 5.0$ mm ± 1.0 mm | SPQ | $l_t = 25.0$ mm ± 2.0 mm | SPQ | H = 18.5 mm; P ₀ = 12.7 mm | SPQ | H = 18.5 mm; P ₀ = 12.7 mm | SPQ | |
| PITCH = 7.5 mm \pm 0.4 mm; $d_t = 0.50$ mm \pm 0.05 mm; C-TOL. = ± 20 % ($U_{RDC} = 1000$ V) | | | | | | | | | | | | | |
| 300 | 0.0010 | 4.0 x 9.0 x 10.0 | 0.4 | 60102 | 62102 | 1500 | 64102 | 1000 | 66102 | 1250 | 68129 | 2500 | |
| | 0.0012 | | | 60122 | 62122 | | 64122 | | 66122 | | 68131 | | |
| | 0.0015 | | | 60152 | 62152 | | 64152 | | 66152 | | 68132 | | |
| | 0.0018 | | | 60182 | 62182 | | 64182 | | 66182 | | 68133 | | |
| | 0.0022 | | | 60222 | 62222 | | 64222 | | 66222 | | 68134 | | |
| | 0.0027 | | | 60272 | 62272 | | 64272 | | 66272 | | 68135 | | |
| | 0.0033 | 5.0 x 10.5 x 10.0 | 0.4 | 60332 | 62332 | 1000 | 64332 | 1250 | 66332 | 1000 | 68136 | 2000 | |
| | 0.0039 | | | 60392 | 62392 | | 64392 | | 66392 | | 68137 | | |
| | 0.0047 | 6.0 x 11.5 x 10.0 | 0.8 | 60472 | 62472 | 750 | 64472 | 1000 | 66472 | 750 | 68138 | 1900 | |
| | 0.0056 | | | 60562 | 62562 | | 64562 | | 66562 | | 68139 | | |
| | PITCH = 7.5 mm \pm 0.4 mm; $d_t = 0.50$ mm \pm 0.05 mm; C-TOL. = ± 10 % ($U_{RDC} = 1000$ V) | | | | | | | | | | | | |
| | 300 | 0.0010 | 4.0 x 9.0 x 10.0 | 0.4 | 61102 | 63102 | 1500 | 65102 | 1000 | 67102 | 1250 | 68179 | 2500 |
| | | 0.0012 | | | 61122 | 63122 | | 65122 | | 67122 | | 68181 | |
| | | 0.0015 | | | 61152 | 63152 | | 65152 | | 67152 | | 68182 | |
| 0.0018 | | 61182 | | | 63182 | 65182 | | 67182 | | 68183 | | | |
| 0.0022 | | 61222 | | | 63222 | 65222 | | 67222 | | 68184 | | | |
| 0.0027 | | 61272 | | | 63272 | 65272 | | 67272 | | 68185 | | | |
| 0.0033 | | 5.0 x 10.5 x 10.0 | 0.4 | 61332 | 63332 | 1000 | 65332 | 1250 | 67332 | 1000 | 68186 | 2000 | |
| 0.0039 | | | | 61392 | 63392 | | 65392 | | 67392 | | 68187 | | |
| 0.0047 | | 6.0 x 11.5 x 10.0 | 0.8 | 61472 | 63472 | 750 | 65472 | 1000 | 67472 | 750 | 68188 | 1900 | |
| 0.0056 | | | | 61562 | 63562 | | 65562 | | 67562 | | 68189 | | |



| ELECTRICAL DATA AND ORDERING INFORMATION - PITCH 7.5 mm | | | | | | | | | | | | |
|---------------------------------------------------------------------------------------------------------|--------------|------------------------------------------------|----------------------------|-------------------------------------------------|-------------------------------------|------|-----------------------------------------|------|------------------------------------------|------|------------------------------------------|------|
| U _{RAC} (V) | CAP. (μF) | DIMENSIONS w x h x l (mm) ⁽⁴⁾ | MASS (g) ⁽³⁾ | CATALOG NUMBER BFC2 338 6X XXX AND PACKAGING | | | | | | | | |
| | | | | LOOSE IN BOX | | | | | AMMOPACK | | REEL Ø = 500 mm ⁽¹⁾⁽²⁾ | |
| | | | | SHORT LEADS | | | LONG LEADS | | | | | |
| | | | | l _t = 3.5 mm + 1 mm / - 0.5 mm | l _t = 5.0 mm ± 1.0 mm | SPQ | l _t = 25.0 mm ± 2.0 mm | SPQ | H = 18.5 mm; P ₀ = 12.7 mm | SPQ | H = 18.5 mm; P ₀ = 12.7 mm | SPQ |
| PITCH = 7.5 mm ± 0.4 mm; d _t = 0.50 mm ± 0.05 mm; C-TOL. = ± 5 % (U _{RDC} = 1000 V) | | | | | | | | | | | | |
| 300 | 0.0010 | 4.0 x 9.0 x 10.0 | 0.4 | 68215 | 68225 | 1500 | 68235 | 1000 | 68335 | 1250 | 68346 | 2500 |
| | 0.0012 | | | 68216 | 68226 | | 68236 | | 68336 | | 68347 | |
| | 0.0015 | | | 68217 | 68227 | | 68237 | | 68337 | | 68348 | |
| | 0.0018 | | | 68218 | 68228 | | 68238 | | 68338 | | 68349 | |
| | 0.0022 | | | 68219 | 68229 | | 68239 | | 68339 | | 68351 | |
| | 0.0027 | | | 68221 | 68231 | | 68241 | | 68341 | | 68352 | |
| | 0.0033 | 5.0 x 10.5 x 10.0 | 0.4 | 68222 | 68232 | 1000 | 68242 | 1250 | 68342 | 1000 | 68353 | 2000 |
| | 0.0039 | 6.0 x 11.5 x 10.0 | 0.8 | 68223 | 68233 | 750 | 68243 | 1000 | 68343 | 750 | 68354 | 1900 |
| | 0.0047 | | | 68224 | 68234 | | 68244 | | 68344 | | 68355 | |

Notes

- SPQ = Standard Packing Quantity
- (1) H = in-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139
- (2) Reel diameter = 365 mm is available on request
- (3) Weight for short lead product only
- (4) For tolerances see section "Space Requirements for Printed-Circuit Board Applications and Dimension Tolerances"

| ELECTRICAL DATA AND ORDERING INFORMATION - PITCH 10 mm | | | | | | | | | | | | | | | | | | | | |
|-----------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|------------------------------------------------|----------------------------|-------------------------------------------------|-------------------------------------|-------|-----------------------------------------|-------|------------------------------------------|-----|------------------------------------------|-------|------|-------|-------|------|--|-------|-------|------|
| U _{RAC} (V) | CAP. (μF) | DIMENSIONS w x h x l (mm) ⁽⁴⁾ | MASS (g) ⁽³⁾ | CATALOG NUMBER BFC2 338 6X XXX AND PACKAGING | | | | | | | | | | | | | | | | |
| | | | | LOOSE IN BOX | | | | | AMMOPACK | | REEL Ø = 500 mm ⁽¹⁾⁽²⁾ | | | | | | | | | |
| | | | | SHORT LEADS | | | LONG LEADS | | | | | | | | | | | | | |
| | | | | l _t = 3.5 mm + 1 mm / - 0.5 mm | l _t = 5.0 mm ± 1.0 mm | SPQ | l _t = 25.0 mm ± 2.0 mm | SPQ | H = 18.5 mm; P ₀ = 12.7 mm | SPQ | H = 18.5 mm; P ₀ = 12.7 mm | SPQ | | | | | | | | |
| PITCH = 10.0 mm ± 0.4 mm; d _t = 0.60 mm ± 0.06 mm; C-TOL. = ± 20 % (U _{RDC} = 1000 V) | | | | | | | | | | | | | | | | | | | | |
| 300 | 0.0010 | 4.0 x 10.0 x 12.5 | 0.6 | 68392 | 68401 | 1000 | 68409 | 1250 | | | 68418 | 1400 | | | | | | | | |
| | 0.0012 | | | 68393 | 68402 | | 68411 | | | | 68419 | | | | | | | | | |
| | 0.0015 | | | 68394 | 68403 | | 68412 | | | | 68421 | | | | | | | | | |
| | 0.0018 | | | 68395 | 68404 | | 68413 | | | | 68422 | | | | | | | | | |
| | 0.0022 | | | 68396 | 68405 | | 68414 | | | | 68423 | | | | | | | | | |
| | 0.0027 | | | 68397 | 68406 | | 68415 | | | | 68424 | | | | | | | | | |
| | 0.0033 | | | 68398 | 68407 | | 68416 | | | | 68425 | | | | | | | | | |
| | 0.0039 | | | 68399 | 68408 | | 68417 | | | | 68426 | | | | | | | | | |
| | 0.0047 | | | 5.0 x 11.0 x 12.5 | 0.82 | | 68101 | | | | 68106 | | 1000 | 68112 | 1000 | | | 68141 | 1100 | |
| | 0.0056 | | | | | | 68102 | | | | 68107 | | | 68113 | | | | 68142 | | |
| | 0.0068 | | | | | | 68103 | | | | 68108 | | | 68114 | | | | 68143 | | |
| | 0.0082 | | | 6.0 x 12.0 x 12.5 | 1.1 | | 68104 | | | | 68109 | | 750 | 68115 | 750 | | | 68144 | 900 | |
| | 0.010 | 68105 | 68111 | | | 68116 | 68145 | | | | | | | | | | | | | |
| | PITCH = 10.0 mm ± 0.4 mm; d _t = 0.60 mm ± 0.06 mm; C-TOL. = ± 10 % (U _{RDC} = 1000 V) | | | | | | | | | | | | | | | | | | | |
| | | 0.0010 | 4.0 x 10.0 x 12.5 | 0.6 | 68436 | 68445 | 1000 | 68454 | 1250 | | | 68463 | 1400 | | | | | | | |
| | | 0.0012 | | | 68437 | 68446 | | 68455 | | | | 68464 | | | | | | | | |
| | | 0.0015 | | | 68438 | 68447 | | 68456 | | | | 68465 | | | | | | | | |
| | | 0.0018 | | | 68439 | 68448 | | 68457 | | | | 68466 | | | | | | | | |
| | | 0.0022 | | | 68441 | 68449 | | 68458 | | | | 68467 | | | | | | | | |
| | | 0.0027 | | | 68442 | 68451 | | 68459 | | | | 68468 | | | | | | | | |
| | | 0.0033 | | | 68443 | 68452 | | 68461 | | | | 68469 | | | | | | | | |
| | | 0.0039 | | | 68444 | 68453 | | 68462 | | | | 68471 | | | | | | | | |
| | | 0.0047 | | | 5.0 x 11.0 x 12.5 | 0.82 | | 68159 | | | | 68164 | | 1000 | 68168 | 1000 | | | 68191 | 1100 |
| | | 0.0056 | | | | | | 68161 | | | | 68165 | | | 68169 | | | | 68192 | |
| 0.0068 | | 68162 | | | | | | 68166 | | | | 68171 | | | 68193 | | | | | |
| 0.0082 | | 6.0 x 12.0 x 12.5 | | | 1.1 | 68163 | | 68167 | | | | 750 | | 68172 | 750 | | | 68194 | 900 | |



| ELECTRICAL DATA AND ORDERING INFORMATION - PITCH 10 mm | | | | | | | | | | | | |
|---------------------------------------------------------------------------------------------------------------|-------------------|------------------------------------------------|----------------------------|-------------------------------------------------|-------------------------------------|-------|-----------------------------------------|------|------------------------------------------|-------|------------------------------------------|------|
| U _{RAC} (V) | CAP. (μF) | DIMENSIONS w x h x l (mm) ⁽⁴⁾ | MASS (g) ⁽³⁾ | CATALOG NUMBER BFC2 338 6X XXX AND PACKAGING | | | | | | | | |
| | | | | LOOSE IN BOX | | | | | AMMOPACK | | REEL Ø = 500 mm ⁽¹⁾⁽²⁾ | |
| | | | | SHORT LEADS | | | LONG LEADS | | | | | |
| | | | | l _t = 3.5 mm + 1 mm / - 0.5 mm | l _t = 5.0 mm ± 1.0 mm | SPQ | l _t = 25.0 mm ± 2.0 mm | SPQ | H = 18.5 mm; P ₀ = 12.7 mm | SPQ | H = 18.5 mm; P ₀ = 12.7 mm | SPQ |
| PITCH = 10.0 mm ± 0.4 mm; d_t = 0.60 mm ± 0.06 mm; C-TOL. = ± 5 % (U_{RDC} = 1000 V) | | | | | | | | | | | | |
| 300 | 0.0010 | 4.0 x 10.0 x 12.5 | 0.6 | 68481 | 68489 | 1000 | 68498 | 1250 | | | 68507 | 1400 |
| | 0.0012 | | | 68482 | 68491 | | 68499 | | | | 68508 | |
| | 0.0015 | | | 68483 | 68492 | | 68501 | | | | 68509 | |
| | 0.0018 | | | 68484 | 68493 | | 68502 | | | | 68511 | |
| | 0.0022 | | | 68485 | 68494 | | 68503 | | | | 68512 | |
| | 0.0027 | | | 68486 | 68495 | | 68504 | | | | 68513 | |
| | 0.0033 | | | 68487 | 68496 | | 68505 | | | | 68514 | |
| | 0.0039 | | | 68488 | 68497 | | 68506 | | | | 68515 | |
| | 0.0047 | 5.0 x 11.0 x 12.5 | 0.82 | 68245 | 68249 | 1000 | 68254 | 1000 | | | 68357 | 1100 |
| | 0.0056 | | | 68246 | 68251 | | 68255 | | | | 68358 | |
| 0.0068 | 6.0 x 12.0 x 12.5 | 1.1 | 68247 | 68252 | 750 | 68256 | 750 | | | 68359 | 900 | |
| 0.0082 | | | 68248 | 68253 | | 68257 | | | | 68361 | | |

Notes

- SPQ = Standard Packing Quantity
- (1) H = in-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139
- (2) Reel diameter = 365 mm is available on request
- (3) Weight for short lead product only
- (4) For tolerances see section "Space Requirements for Printed-Circuit Board Applications and Dimension Tolerances"

| ELECTRICAL DATA AND ORDERING INFORMATION - PITCH 15 mm | | | | | | | | | | | | |
|----------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|------------------------------------------------|----------------------------|----------------------------------------------|-------------------------------------|-------|-----------------------------------------|------|------------------------------------------|-------|------------------------------------------|------|
| U _{RAC} (V) | CAP. (μF) | DIMENSIONS w x h x l (mm) ⁽⁴⁾ | MASS (g) ⁽³⁾ | CATALOG NUMBER BFC2 338 6X XXX AND PACKAGING | | | | | | | | |
| | | | | LOOSE IN BOX | | | | | AMMOPACK | | REEL Ø = 500 mm ⁽¹⁾⁽²⁾ | |
| | | | | SHORT LEADS | | | LONG LEADS | | | | | |
| | | | | l _t = 3.5 mm ± 0.3 mm | l _t = 5.0 mm ± 1.0 mm | SPQ | l _t = 25.0 mm ± 2.0 mm | SPQ | H = 18.5 mm; P ₀ = 12.7 mm | SPQ | H = 18.5 mm; P ₀ = 12.7 mm | SPQ |
| PITCH = 15.0 mm ± 0.4 mm; d_t = 0.60 mm ± 0.06 mm; C-TOL. = ± 20 % (U_{RDC} = 1000 V) | | | | | | | | | | | | |
| 300 | 0.0068 | 5.0 x 11.0 x 17.5 | 1.0 | 60682 | 62682 | 1000 | 64682 | 1000 | | | 68146 | 1100 |
| | 0.0082 | | | 60822 | 62822 | | 64822 | | | | 68147 | |
| | 0.010 | | | 60103 | 62103 | | 64103 | | | | 68148 | |
| | 0.012 | | | 60123 | 62123 | | 64123 | | | | 68149 | |
| | 0.015 | 6.0 x 12.0 x 17.5 | 1.4 | 60153 | 62153 | 1000 | 64153 | 1000 | | | 68151 | 900 |
| | 0.018 | | | 60183 | 62183 | | 64183 | | | | 68152 | |
| | PITCH = 15.0 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-TOL. = ± 20 % (U_{RDC} = 1000 V) | | | | | | | | | | | |
| | 0.022 | 7.0 x 13.5 x 17.5 | 1.8 | 60223 | 62223 | 750 | 64223 | 500 | | | 68153 | 800 |
| | 0.027 | | | 60273 | 62273 | | 64273 | | | | 68154 | |
| | 0.033 | 8.5 x 15.0 x 17.5 | 2.4 | 60333 | 62333 | 750 | 64333 | 500 | | | 68155 | 650 |
| 0.039 | 60393 | | | 62393 | 64393 | | 68156 | | | | | |
| 0.047 | 10.0 x 16.5 x 17.5 | 3.0 | 60473 | 62473 | 500 | 64473 | 450 | | | 68157 | 600 | |
| 0.056 | | | 60563 | 62563 | | 64563 | | | | 68158 | | |



| ELECTRICAL DATA AND ORDERING INFORMATION - PITCH 15 mm | | | | | | | | | | | | |
|-----------------------------------------------------------------------------------------------------------|--------------------|------------------------------------------------|----------------------------|----------------------------------------------|-------------------------------------|-------|-----------------------------------------|-----|------------------------------------------|-------|------------------------------------------|-----|
| U _{RAC} (V) | CAP. (μF) | DIMENSIONS w x h x l (mm) ⁽⁴⁾ | MASS (g) ⁽³⁾ | CATALOG NUMBER BFC2 338 6X XXX AND PACKAGING | | | | | | | | |
| | | | | LOOSE IN BOX | | | | | AMMOPACK | | REEL Ø = 500 mm ⁽¹⁾⁽²⁾ | |
| | | | | SHORT LEADS | | | LONG LEADS | | H = 18.5 mm; P ₀ = 12.7 mm | SPQ | H = 18.5 mm; P ₀ = 12.7 mm | SPQ |
| | | | | l _t = 3.5 mm ± 0.3 mm | l _t = 5.0 mm ± 1.0 mm | SPQ | l _t = 25.0 mm ± 2.0 mm | SPQ | | | | |
| PITCH = 15.0 mm ± 0.4 mm; d _t = 0.60 mm ± 0.06 mm; C-TOL. = ± 10 % (U _{RDC} = 1000 V) | | | | | | | | | | | | |
| 0.0068 | 5.0 x 11.0 x 17.5 | 1.0 | 61682 | 63682 | 1000 | 65682 | 1000 | - | - | 68202 | 1100 | |
| 0.0082 | | | 61822 | 63822 | | 65822 | | | | 68203 | | |
| 0.010 | | | 61103 | 63103 | | 65103 | | | | 68204 | | |
| 0.012 | | | 61123 | 63123 | | 65123 | | | | 68205 | | |
| 0.015 | 6.0 x 12.0 x 17.5 | 1.4 | 61153 | 63153 | - | 65153 | - | - | 68206 | 900 | | |
| 0.018 | | | 61183 | 63183 | | 65183 | | | 68207 | | | |
| PITCH = 15.0 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-TOL. = ± 10 % (U _{RDC} = 1000 V) | | | | | | | | | | | | |
| 0.022 | 7.0 x 13.5 x 17.5 | 1.8 | 61223 | 63223 | 750 | 65223 | 500 | - | - | 68208 | 800 | |
| 0.027 | 8.5 x 15.0 x 17.5 | 2.4 | 61273 | 63273 | | 65273 | | | | 68209 | | |
| 0.033 | | | 61333 | 63333 | 65333 | 68211 | 650 | | | | | |
| 0.039 | 10.0 x 16.5 x 17.5 | 3 | 61393 | 63393 | 500 | 65393 | 450 | - | - | 68212 | 600 | |
| 0.047 | | | 61473 | 63473 | | 65473 | | | | 68213 | | |
| PITCH = 15.0 mm ± 0.4 mm; d _t = 0.60 mm ± 0.06 mm; C-TOL. = ± 5 % (U _{RDC} = 1000 V) | | | | | | | | | | | | |
| 0.0068 | 5.0 x 11.0 x 17.5 | 1.0 | 68258 | 68284 | 1000 | 68309 | 1000 | - | - | 68381 | 1100 | |
| 0.0082 | | | 68259 | 68285 | | 68311 | | | | 68382 | | |
| 0.010 | | | 68261 | 68286 | | 68312 | | | | 68383 | | |
| 0.012 | 6.0 x 12.0 x 17.5 | 1.4 | 68262 | 68287 | - | 68313 | - | - | 68384 | 900 | | |
| 0.015 | | | 68263 | 68288 | | 68314 | | | 68385 | | | |
| PITCH = 15.0 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-TOL. = ± 5 % (U _{RDC} = 1000 V) | | | | | | | | | | | | |
| 0.018 | 7.0 x 13.5 x 17.5 | 1.8 | 68264 | 68289 | 750 | 68315 | 500 | - | - | 68386 | 800 | |
| 0.022 | | | 68265 | 68291 | | 68316 | | | | 68387 | | |
| 0.027 | 8.5 x 15.0 x 17.5 | 2.4 | 68266 | 68292 | - | 68317 | - | - | 68388 | 650 | | |
| 0.033 | | | 68267 | 68293 | | 68318 | | | 68389 | | | |
| 0.039 | 10.0 x 16.5 x 17.5 | 3.0 | 68268 | 68294 | 500 | 68319 | 450 | - | - | 68391 | 600 | |

Notes

- SPQ = Standard Packing Quantity
- (1) H = in-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139
- (2) Reel diameter = 365 mm is available on request
- (3) Weight for short lead product only
- (4) For tolerances see section "Space Requirements for Printed-Circuit Board Applications and Dimension Tolerances"



| ELECTRICAL DATA AND ORDERING INFORMATION - PITCH 22.5 mm | | | | | | | | | | | | |
|-----------------------------------------------------------------------------------------------------------|--------------------|------------------------------------------------|----------------------------|----------------------------------------------|-------------------------------------|-------|-----------------------------------------|-----|------------------------------------------|-----|------------------------------------------|-----|
| U _{RAC} (V) | CAP. (μF) | DIMENSIONS w x h x l (mm) ⁽⁴⁾ | MASS (g) ⁽³⁾ | CATALOG NUMBER BFC2 338 6X XXX AND PACKAGING | | | | | | | | |
| | | | | LOOSE IN BOX | | | | | AMMOPACK | | REEL Ø = 500 mm ⁽¹⁾⁽²⁾ | |
| | | | | SHORT LEADS | | | LONG LEADS | | | | | |
| | | | | l _t = 3.5 mm ± 0.3 mm | l _t = 5.0 mm ± 1.0 mm | SPQ | l _t = 25.0 mm ± 2.0 mm | SPQ | H = 18.5 mm; P ₀ = 12.7 mm | SPQ | H = 18.5 mm; P ₀ = 12.7 mm | SPQ |
| PITCH = 22.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-TOL. = ± 20 % (U _{RDC} = 1000 V) | | | | | | | | | | | | |
| 0.047 | 7.0 x 16.5 x 26.0 | 2.9 | 68123 | 68125 | 200 | 68127 | 250 | | | | | |
| 0.056 | | | 68124 | 68126 | | 68128 | | | | | | |
| 0.068 | 8.5 x 18.0 x 26.0 | 3.8 | 60683 | 62683 | 200 | 64683 | 250 | | | | | |
| 0.082 | | | 60823 | 62823 | | 64823 | | | | | | |
| 0.10 | 10.0 x 19.5 x 26.0 | 6.8 | 60104 | 62104 | 200 | 64104 | 200 | | | | | |
| 0.12 | 12.0 x 22.0 x 26.0 | 7.8 | 60124 | 62124 | 150 | 64124 | 200 | | | | | |
| 0.15 | | | 60154 | 62154 | | 64154 | | | | | | |
| PITCH = 22.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-TOL. = ± 10 % (U _{RDC} = 1000 V) | | | | | | | | | | | | |
| 0.047 | 7.0 x 16.5 x 26.0 | 2.9 | 68173 | 68175 | 200 | 68177 | 250 | | | | | |
| 0.056 | 8.5 x 18.0 x 26.0 | 3.8 | 68174 | 68176 | | 68178 | | | | | | |
| 0.068 | | | 61683 | 63683 | 65683 | | | | | | | |
| 0.082 | 10.0 x 19.5 x 26.0 | 6.8 | 61823 | 63823 | 200 | 65823 | 200 | | | | | |
| 0.10 | | | 61104 | 63104 | | 65104 | | | | | | |
| 0.12 | 12.0 x 22.0 x 26.0 | 7.8 | 61124 | 63124 | 150 | 65124 | 200 | | | | | |
| 0.15 | | | 61154 | 63154 | | 65154 | | | | | | |
| PITCH = 22.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-TOL. = ± 5 % (U _{RDC} = 1000 V) | | | | | | | | | | | | |
| 0.047 | 7.0 x 16.5 x 26.0 | 2.9 | 68269 | 68295 | 200 | 68321 | 250 | | | | | |
| 0.056 | 8.5 x 18.0 x 26.0 | 3.8 | 68271 | 68296 | | 68322 | | | | | | |
| 0.068 | | | 68272 | 68297 | 68323 | | | | | | | |
| 0.082 | 10.0 x 19.5 x 26.0 | 6.8 | 68273 | 68298 | 200 | 68324 | 200 | | | | | |
| 0.10 | 12.0 x 22.0 x 26.0 | 7.8 | 68274 | 68299 | | 68325 | | | | | | |
| 0.12 | | | 68275 | 68301 | 68326 | | | | | | | |

Notes

- SPQ = Standard Packing Quantity

(1) H = in-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139

(2) Reel diameter = 365 mm is available on request

(3) Weight for short lead product only

(4) For tolerances see section "Space Requirements for Printed-Circuit Board Applications and Dimension Tolerances"

| ELECTRICAL DATA AND ORDERING INFORMATION - PITCH 27.5 mm | | | | | | | | | | | | |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|-------------------------------------|-----------------|----------------------------------------------|--------------------------------|-------|---------------------------------|-----|------------------------------------------|-----|------------------------------------------|-----|
| U_{RAC} (V) | CAP. (μ F) | DIMENSIONS w x h x l (mm) (4) | MASS (g) (3) | CATALOG NUMBER BFC2 338 6X XXX AND PACKAGING | | | | | | | | |
| | | | | LOOSE IN BOX | | | | | AMMOPACK | | REEL $\varnothing = 500$ mm (1)(2) | |
| | | | | SHORT LEADS | | | LONG LEADS | | | | | |
| | | | | $l_t = 3.5$ mm ± 0.3 mm | $l_t = 5.0$ mm ± 1.0 mm | SPQ | $l_t = 25.0$ mm ± 2.0 mm | SPQ | H = 18.5 mm; P ₀ = 12.7 mm | SPQ | H = 18.5 mm; P ₀ = 12.7 mm | SPQ |
| PITCH = 27.5 mm \pm 0.4 mm; $d_t = 0.80$ mm \pm 0.08 mm; C-TOL. = \pm 20 % ($U_{RDC} = 1000$ V) | | | | | | | | | | | | |
| 0.18 | 13.0 x 23.0 x 31.0 | 9.2 | 60184 | 62184 | 100 | 64184 | 125 | - | - | - | | |
| 0.22 | | | 60224 | 62224 | | 64224 | | | | | | |
| 0.27 | 15.0 x 25.0 x 31.0 | 12.3 | 60274 | 62274 | 100 | 64274 | 125 | | | | | |
| 0.33 | 18.0 x 28.0 x 31.0 | 16.1 | 60334 | 62334 | 100 | 64334 | 100 | | | | | |
| 0.39 | | | 60394 | 62394 | | 64394 | | | | | | |
| 0.47 | 21.0 x 31.0 x 31.0 | 20.3 | 60474 | 62474 | 50 | 64474 | 75 | | | | | |
| PITCH = 27.5 mm \pm 0.4 mm; $d_t = 0.80$ mm \pm 0.08 mm; C-TOL. = \pm 10 % ($U_{RDC} = 1000$ V) | | | | | | | | | | | | |
| 0.18 | 13.0 x 23.0 x 31.0 | 9.2 | 61184 | 63184 | 100 | 65184 | 125 | - | - | - | | |
| 0.22 | 15.0 x 25.0 x 31.0 | 12.3 | 61224 | 63224 | | 65224 | | | | | | |
| 0.27 | 18.0 x 28.0 x 31.0 | 16.1 | 61274 | 63274 | 100 | 65274 | 100 | | | | | |
| 0.33 | | | 61334 | 63334 | | 65334 | | | | | | |
| 0.39 | 21.0 x 31.0 x 31.0 | 20.3 | 61394 | 63394 | 50 | 65394 | 75 | | | | | |
| 0.47 | | | 61474 | 63474 | | 65474 | | | | | | |
| PITCH = 27.5 mm \pm 0.4 mm; $d_t = 0.80$ mm \pm 0.08 mm; C-TOL. = \pm 5 % ($U_{RDC} = 1000$ V) | | | | | | | | | | | | |
| 0.15 | 13.0 x 23.0 x 31.0 | 9.2 | 68276 | 68302 | 100 | 68327 | 125 | - | - | - | | |
| 0.18 | | | 68277 | 68303 | | 68328 | | | | | | |
| 0.22 | 15.0 x 25.0 x 31.5 | 12.3 | 68278 | 68304 | 100 | 68329 | 100 | | | | | |
| 0.27 | 18.0 x 28.0 x 31.5 | 16.1 | 68279 | 68305 | | 68331 | | | | | | |
| 0.33 | | | 68281 | 68306 | 68332 | | | | | | | |
| 0.39 | 21.0 x 31.0 x 31.0 | 20.3 | 68282 | 68307 | 50 | 68333 | 75 | | | | | |

Notes

- SPQ = Standard Packing Quantity

(1) H = in-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139

(2) Reel diameter = 365 mm is available on request

(3) Weight for short lead product only

(4) For tolerances see section "Space Requirements for Printed-Circuit Board Applications and Dimension Tolerances"

| APPROVALS | | | | |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------|-----------------------|------------------------------------------------------------------------|
| SAFETY APPROVALS Y2 | VOLTAGE | VALUE | FILE NUMBERS | LINK |
| EN 60384-14 (ENEC) (= IEC 60384-14 ed-4 (2013)) | 300 V _{AC} | 1 nF to 470 nF | ENEC16/FI/21/01048/A2 | www.vishay.com/doc?28212 |
| UL 60384-14 2 nd edition | 300 V _{AC} | 1 nF to 470 nF | E354331 | www.vishay.com/doc?28189 |
| CSA E60384-1:14 3 rd edition | 300 V _{AC} | 1 nF to 470 nF | E354331 | |
| CB-test certificate | 300 V _{AC} | 1 nF to 470 nF | FI-39810/A1 | www.vishay.com/doc?28213 |
| The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Switzerland and United Kingdom. | | | | |
| | | | | |

MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoleers are designed for mounting in printed circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139

Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

- For pitches ≤ 15 mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped

SPACE REQUIREMENTS FOR PRINTED-CIRCUIT BOARD APPLICATIONS AND DIMENSION TOLERANCES

The maximum space for length ($l_{max.}$), width ($w_{max.}$), and height ($h_{max.}$) of film capacitors to take in account on the printed-circuit board is shown in the drawings:

- For products with pitch ≤ 15 mm, $\Delta w = \Delta l = 0.3$ mm; $\Delta h = 0.1$ mm
- For products with 15 mm $<$ pitch, ≤ 27.5 mm, $\Delta w = \Delta l = 0.5$ mm; $\Delta h = 0.1$ mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



For the minimum product dimensions for length ($l_{min.}$), width ($w_{min.}$), and height ($h_{min.}$) following tolerances of the components are valid:

$l_{min.} = l - \Delta l$, $w_{min.} = w - \Delta w$, and $h_{min.} = h - \Delta h$ following

- For products with pitch ≤ 10 mm, $\Delta l = 0.3$ mm and $\Delta w = \Delta h = 0.3$ mm
- For products with pitch = 15 mm, $\Delta l = 0.5$ mm and $\Delta w = \Delta h = 0.5$ mm
- For products with 15 mm $<$ pitch ≤ 27.5 mm, $\Delta l = 1.0$ mm and $\Delta w = \Delta h = 0.5$ mm

SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile, we refer to the application note:

“Soldering Guidelines for Film Capacitors”: www.vishay.com/doc?28171

Storage Temperature

$T_{stg} = -25$ °C to $+35$ °C with RH maximum 75 % without condensation

Ratings and Characteristics Reference Conditions

Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C ± 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % ± 2 %.

For reference testing, a conditioning period shall be applied over 96 h ± 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.



CHARACTERISTICS



Capacitance as a function of ambient temperature (typical curve)



Tangent of loss angle as a function of frequency (typical curve)



Impedance as a function of frequency (typical curve)



Resonant frequency as a function of capacitance (typical curve)



Max. RMS voltage as a function of frequency



Max. RMS current as a function of frequency



Insulation resistance as a function of ambient temperature

APPLICATION NOTES

- For Y2 electromagnetic interference suppression in **standard line bypass applications** (between line and ground) (50 Hz / 60 Hz) with a maximum mains voltage of 300 V_{AC}.
- For series impedance applications we refer to the application note: www.vishay.com/doc?28153
- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact rfi@vishay.com
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse program must be used.
- The maximum ambient temperature must not exceed 105 °C.
- Rated voltage pulse slope:
if the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 420 V_{DC} and divided by the applied voltage.

INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the “Sectional Specification, Publication IEC 60384-14 ed-4 (2013) and Specific Reference Data.”

| GROUP C INSPECTION REQUIREMENTS | | |
|-----------------------------------------------------|-----------------------------------------------------------------------------|---------------------------------------------------------------|
| SUB-CLAUSE NUMBER AND TEST | CONDITIONS | PERFORMANCE REQUIREMENTS |
| SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1 | | |
| 4.1 Dimensions (detail) | | As specified in chapters “General Data” of this specification |
| Initial measurements | Capacitance Tangent of loss angle: at 10 kHz | |
| 4.3 Robustness of terminations | Tensile: load 10 N; 10 s Bending: load 5 N; 4 x 90° | No visible damage |
| 4.4 Resistance to soldering heat | No pre-drying Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s | |



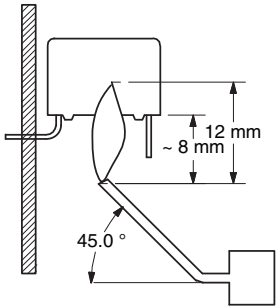
| GROUP C INSPECTION REQUIREMENTS | | |
|-----------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| SUB-CLAUSE NUMBER AND TEST | CONDITIONS | PERFORMANCE REQUIREMENTS |
| SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1 | | |
| 4.19 Component solvent resistance | Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: min. 1 h, max. 2 h | |
| 4.4.2 Final measurements | Visual examination Capacitance Tangent of loss angle Insulation resistance | No visible damage Legible marking $ \Delta C/C \leq 5\%$ of the value measured initially Increase of $\tan \delta \leq 0.008$ Compared to values measured initially As specified in section "Insulation Resistance" of this specification |
| SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1 | | |
| Initial measurements | Capacitance Tangent of loss angle: at 10 kHz | |
| 4.20 Solvent resistance of the marking: | Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 min ± 0.5 min | No visible damage Legible marking |
| 4.6 Rapid change of temperature | $\theta A = -55\text{ }^\circ\text{C}$ $\theta B = +105\text{ }^\circ\text{C}$ 5 cycles Duration $t = 30\text{ min}$ | |
| 4.6.1 Inspection | Visual examination | No visible damage |
| 4.7 Vibration | Mounting: see section "Mounting" of this specification Procedure B4: Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 h | |
| 4.7.2 Final inspection | Visual examination | No visible damage |
| 4.9 Shock | Mounting: see section "Mounting" for more information Pulse shape: half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms | |
| 4.9.2 Final measurements | Visual examination Capacitance Tangent of loss angle Insulation resistance | No visible damage $ \Delta C/C \leq 5\%$ of the value measured initially Increase of $\tan \delta \leq 0.008$ Compared to values measured initially As specified in section "Insulation Resistance" of this specification |



| GROUP C INSPECTION REQUIREMENTS | | |
|----------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| SUB-CLAUSE NUMBER AND TEST | CONDITIONS | PERFORMANCE REQUIREMENTS |
| SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B | | |
| 4.11 Climatic sequence | | |
| 4.11.1 Initial measurements | Capacitance measured in 4.4.2 and 4.9.2 Tangent of loss angle: measured initially in C1A and C1B | |
| 4.11.2 Dry heat | Temperature: 105 °C Duration: 16 h | |
| 4.11.3 Damp heat cyclic Test Db First cycle | | |
| 4.11.4 Cold | Temperature: -55 °C Duration: 2 h | |
| 4.11.5 Damp heat cyclic Test Db remaining cycles | | |
| 4.11.6 Final measurements | Visual examination Capacitance Tangent of loss angle Voltage proof 2250 V _{DC} ; 1 min between terminations Insulation resistance | No visible damage Legible marking $ \Delta C/C \leq 5\%$ of the value measured in 4.11.1. Increase of $\tan \delta \leq 0.008$ Compared to values measured in 4.11.1 No permanent breakdown or flash-over $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification |
| SUB-GROUP C2 | | |
| 4.12 Damp heat steady state | 56 days, 40 °C, 90 % to 95 % RH, no load Capacitance | |
| 4.12.1 Initial measurements | Tangent of loss angle at 1 kHz | |
| 4.12.3 Final measurements | Visual examination Capacitance Tangent of loss angle Voltage proof 2250 V _{DC} ; 1 min between terminations Insulation resistance | No visible damage Legible marking $ \Delta C/C \leq 5\%$ of the value measured in 4.12.1. Increase of $\tan \delta \leq 0.007$ Compared to values measured in 4.12.1. No permanent breakdown or flash-over $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification |



| GROUP C INSPECTION REQUIREMENTS | | |
|-------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|
| SUB-CLAUSE NUMBER AND TEST | CONDITIONS | PERFORMANCE REQUIREMENTS |
| SUB-GROUP C3 | | |
| 4.13.1 Initial measurements | Capacitance Tangent of loss angle: at 10 kHz | |
| 4.13 Impulse voltage | 3 successive impulses, full wave, peak voltage: X1: 5 kV Max. 24 pulses | No selfhealing breakdowns or flash-over |
| 4.14 Endurance | Duration: 1000 h 1.7 x U _{RAC} at 105 °C Once in every hour the voltage is increased to 1000 V _{RMS} for 0.1 s via resistor of 47 Ω ± 5 % | |
| 4.14.7 Final measurements | Visual examination | No visible damage Legible marking |
| | Capacitance | $ \Delta C/C \leq 10\%$ compared to values measured in 4.13.1. |
| | Tangent of loss angle | Increase of $\tan \delta \leq 0.008$ Compared to values measured in 4.13.1. |
| | Voltage proof 2250 V _{DC} ; 1 min between terminations 2100 V _{AC} ; 1 min between terminations and case | No permanent breakdown or flash-over |
| | Insulation resistance | $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification |
| SUB-GROUP C4 | | |
| 4.15 Charge and discharge | 10 000 cycles charged to 420 V _{DC} Discharge resistance: $R = \frac{420 V_{DC}}{1.5 \times C (dU/dt)}$ | |
| 4.15.1 Initial measurements | Capacitance Tangent of loss angle: at 10 kHz | |
| 4.15.3 Final measurements | Capacitance | $ \Delta C/C \leq 10\%$ compared to values measured in 4.15.1. |
| | Tangent of loss angle | Increase of $\tan \delta \leq 0.008$ Compared to values measured in 4.15.1. |
| | Insulation resistance | $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification |
| SUB-GROUP C5 | | |
| 4.16 Radio frequency characteristic | Resonance frequency | ≥ 0.9 times the value as specified in section "Resonant Frequency" of this specification |

| GROUP C INSPECTION REQUIREMENTS | | |
|------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| SUB-CLAUSE NUMBER AND TEST | CONDITIONS | PERFORMANCE REQUIREMENTS |
| SUB-GROUP C6 | | |
| 4.17 Passive flammability Class B | Bore of gas jet: \varnothing 0.5 mm Fuel: Butane Test duration for actual volume V in mm ³ : V ≤ 250: 10 s 250 < V ≤ 500: 20 s 500 < V ≤ 1750: 30 s V > 1750: 60 s One flame application  | After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample. |
| SUB-GROUP C7 | | |
| 4.18 Active flammability | 20 cycles of 5 kV discharges on the test capacitor connected to U _{RAC} . | The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required. |
| SUB-GROUP ADDITIONAL TEST (FOR PITCH ≥ 15 mm) | | |
| Damp heat steady state with voltage | RH: 85 %, temperature: 85 °C; Voltage: 300 V _{AC} , duration: 500 h | |
| Initial measurements | Capacitance Tangent of loss angle: at 10 kHz | |
| Final measurements | Visual examination Capacitance Tangent of loss angle Insulation resistance | No visible damage Legible marking $ \Delta C/C \leq 10$ % of the value with initial measurement Increase of $\tan \delta \leq 0.024$ Compared to values with initial measurement ≥ 50 % of values specified in section "Insulation Resistance" of this specification |
| SUB-GROUP ADDITIONAL TEST | | |
| Damp heat steady state with voltage | RH: 40 %, temp.: 93 °C Voltage: 300 V _{AC} , duration: 21 days | |
| Initial measurements | Capacitance Tangent of loss angle: at 10 kHz | |
| Final measurements | Visual examination Capacitance Tangent of loss angle Insulation resistance | No visible damage Legible marking $ \Delta C/C \leq 10$ % of the value with initial measurement Increase of $\tan \delta \leq 0.024$ Compared to values with initial measurement ≥ 50 % of values specified in section "Insulation Resistance" of this specification |



| TEST CONDITIONS AND REQUIREMENTS ACCORDING AEC-Q200 REVISION C | | | | |
|----------------------------------------------------------------|--------------------------------------|------------------------|-----------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|
| NO. | TEST NAME | REFERENCE | TEST CONDITIONS | PERFORMANCE REQUIREMENTS |
| 1 | Pre- and post-stress electrical test | - | - | User spec. |
| 2 | High temperature exposure (storage) | MIL-STD 202 method 108 | 1000 h; 105 °C; unpowered | $ \Delta C/C \leq \pm 5 \%$ Increase of $\tan \delta$ 0.008 for $C \leq 1 \mu\text{F}$ at 10 kHz $IR \geq 50 \%$ of initial requirement |
| 3 | Temperature cycling | JESD22 method JA-104 | 1000 cycles: -55 °C to +105 °C 10 min. dwell time each | $ \Delta C/C \leq \pm 5 \%$ Increase of $\tan \delta = 0.008$ at 10 kHz $IR \geq 50 \%$ of initial requirement |
| 4 | Moisture resistance | MIL-STD 202 method 106 | 10 cycles at 24 h/cycle, unpowered | $ \Delta C/C \leq \pm 5 \%$ Increase of $\tan \delta$ 0.008 for $C \leq 1 \mu\text{F}$ at 10 kHz $IR \geq 50 \%$ of initial requirement |
| 5 | Biased humidity | MIL-STD 202 method 103 | 1000 h; 40 °C; 93 % RH with U_{RAC} | $ \Delta C/C \leq \pm 10 \%$ Increase of $\tan \delta$ 0.008 for $C \leq 1 \mu\text{F}$ at 10 kHz $IR \geq 50 \%$ of initial requirement |
| 6 | Operational life | MIL-STD 202 method 108 | $T_{amb} = 105 \text{ °C}$; 1000 h; $U_{test} = 1 \times U_{RAC}$ | $ \Delta C/C \leq \pm 10 \%$ Increase of $\tan \delta$ 0.008 for $C \leq 1 \mu\text{F}$ at 10 kHz $IR \geq 50 \%$ of initial requirement |
| 7 | Terminal strength (lead) | MIL-STD 202 method 211 | Leaded device lead integrity only. | $ \Delta C/C \leq \pm 5 \%$ Increase of $\tan \delta$ 0.008 for $C \leq 1 \mu\text{F}$ at 10 kHz $IR = \text{initial requirement}$ |
| 8 | Resistance to solvents | MIL-STD 202 method 215 | Short term | No visual damage Legible marking |
| 9 | Mechanical shock | MIL-STD 202 method 213 | Figure a of method 213, condition C | No visual damage |
| 10 | Vibration | MIL-STD 202 method 204 | 5 g's for 20 min; 12 cycles, 3 orientations | No visual damage |
| 11 | Resistance to soldering heat | MIL-STD 202 method 210 | 260 °C; 10 s | $ \Delta C/C \leq \pm 5 \%$ Increase of $\tan \delta$ 0.008 for $C \leq 1 \mu\text{F}$ at 10 kHz $IR = \text{initial requirement}$ |
| 12 | Solderability | J-STD-002 | 235 °C / 5 s | Good tinning as evidence by free flowing of the solder with wetting of terminations > 95 % |
| 13 | Electrical characterization | User spec. | - | User spec. |
| 14 | Flammability | UL 94 | Electrical test not required | Maximum permitted burning time < 10 s |



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