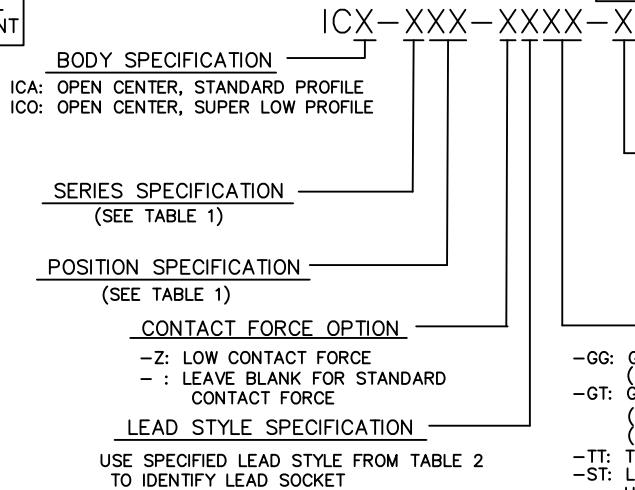


REVISION CR

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:	TITLE:	DWG NO:
ONE PLACE DECIMALS ±	THREE PLACE DECIMALS ±		ANGLES ±	IC ASSEMBLY	ICX-XXX-XXXX-X
TWO PLACE DECIMALS ±	FOUR PLACE DECIMALS ±				SHEET 1 OF 2

DO NOT SCALE FROM THIS PRINT

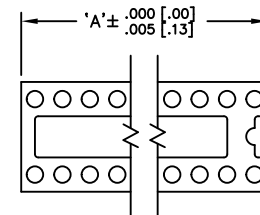


- NOTES:
1. MINIMUM PUSHOUT FORCES:
ICA ASSEMBLY: 5 LBS.
ICO ASSEMBLY: 5 LBS.
 2. MAXIMUM ALLOWABLE BOW:
.003 [.08] INCH PER INCH.
 3. -GG PLATING OPTION NOT AVAILABLE ON EZ-1S1-XX.
-GT PLATING OPTION NOT AVAILABLE ON SC-1S1-XX, SC-1P3-XX & EZ-1S1-XX.
 4. EZ-2P3-GG AND EZ-2P3-GT AVAILABLE TO EXISTING CUSTOMERS ONLY.

TABLE 1 (* : CUT TO LENGTH IN FIG 1)

SERIES	POSITION	ICA	ICO
-3	06	N/R	
	08	SBOA-308	
	10	N/R	
	12	N/R	
	14	SBOA-314	
	16	SBOA-316	
	18	SBOA-318	SBO-318
	20	SBOA-320	SBO-320
	22	SBOA-324*	SBO-324*
-4	24	SBOA-324	SBO-324
	22	SBOA-422	SBO-422
	24	N/R	N/R
-6	10	N/R	N/R
	14	N/R	N/R
	16	N/R	N/R
	18	N/R	N/R
	20	N/R	N/R
	22	N/R	N/R
	24	SBOA-624	SBO-624
	28	SBOA-628	SBO-628
	32	SBOA-632	SBO-632
	40	SBOA-640	SBO-640
-9	48	SBOA-648	SBO-648
	14	N/R	N/R
	24	N/R	N/R
	28	N/R	N/R
	32	N/R	N/R
	40	N/R	N/R
	48	N/R	N/R
	50	N/R	N/R
64	N/R	N/R	

FIGURE 1



REF. PART No.	'A'
ICA-322-XXX	1.100 [27.94]
ICO-322-XXX	1.100 [27.94]

MATERIAL:
INSULATOR:
BLACK G.F. POLYESTER
UL RATED 94V-0
SOCKET:
CONTACT: 1/4 HARD BeCu
SHELL: 1/2 HARD BRASS

samtec

EXISPROD\ASSEMBLY\DIP
ICX-ASM1
520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: JORDAN 10-29-86	ENG. APPROVAL:	ICX-XXX-XXXX-X
CHECKED BY: FARNLEY 11-10-86		SHEET 1 OF 2

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