THE DATASHEET OF

E5EC-RR2ASM-800

www.win-source.net 0086-755-83957316

New Product

OMRON

Digital Temperature Controller
E5□C/E5□C-T

The E5□C Series Temperature Controller provides a wide lineup of models to meet a variety of applications. These controllers are easy to setup and operate, have unique performance capabilities and offer excellent visibility.

Digital Temperature Controllers: E5□C Series

1/32 DIN Panel Mount 48 × 24 mm	Models with Screw Terminal Blocks/ Models with Screwless Clamp Terminal Blocks	E5GC	page 2
1/16 DIN Panel Mount 48 × 48 mm	Models with Screw Terminal Blocks	E5CC	page 18
	Models with Push-In Plus Terminal Blocks (Value Design for Panel)	E5CC-B	page 18
	Plug-in Models	E5CC-U	page 18
1/8 DIN Panel Mount 48 × 96 mm	Models with Screw Terminal Blocks	E5EC	page 40
	Models with Push-In Plus Terminal Blocks (Value Design for Panel)	E5EC-B	page 40
1/4 DIN Panel Mount 96 × 96 mm	Models with Screw Terminal Blocks	E5AC	page 40
DIN 22.5 mm wide Controllers That Mount to DIN Track	Models with Screw Terminal Blocks	E5DC	page 58
	Models with Push-In Plus Terminal Blocks (Value Design for Panel)	E5DC-B	page 58

Programmable Digital Temperature Controllers: E5□C-T Series

1/16 DIN Panel Mount 48 × 48 mm	Models with Screw Terminal Blocks	E5CC-T	page 78
1/8 DIN Panel Mount 48 × 96 mm	Models with Screw Terminal Blocks	E5EC-T	page 96
1/4 DIN Panel Mount 96 × 96 mm	Models with Screw Terminal Blocks	E5AC-T	page 96

Digital Temperature Controller

E5GC (48 × 24 mm)

Easy operation and high performance in a compact 1/32 DIN Panel Mount body

* CSA conformance

- A compact body of 48 × 24 × 90 mm (W × H × D) that is ideal for small equipment, laboratory instruments, and others.
- White PV display with a height of 10.5 mm for high visibility even with the compact body.
- Removable terminal block to simplify maintenance. Select from screw terminal blocks or screwless clamp terminal blocks for the wiring method.
- High-speed sampling at 50 ms.
- Easy connections to a PLC with programless communications.
- Set up the Controller without wiring the power supply by connecting to the computer with a Communications Conversion Cable (sold separately). Setup is easy with the CX-Thermo (sold separately).

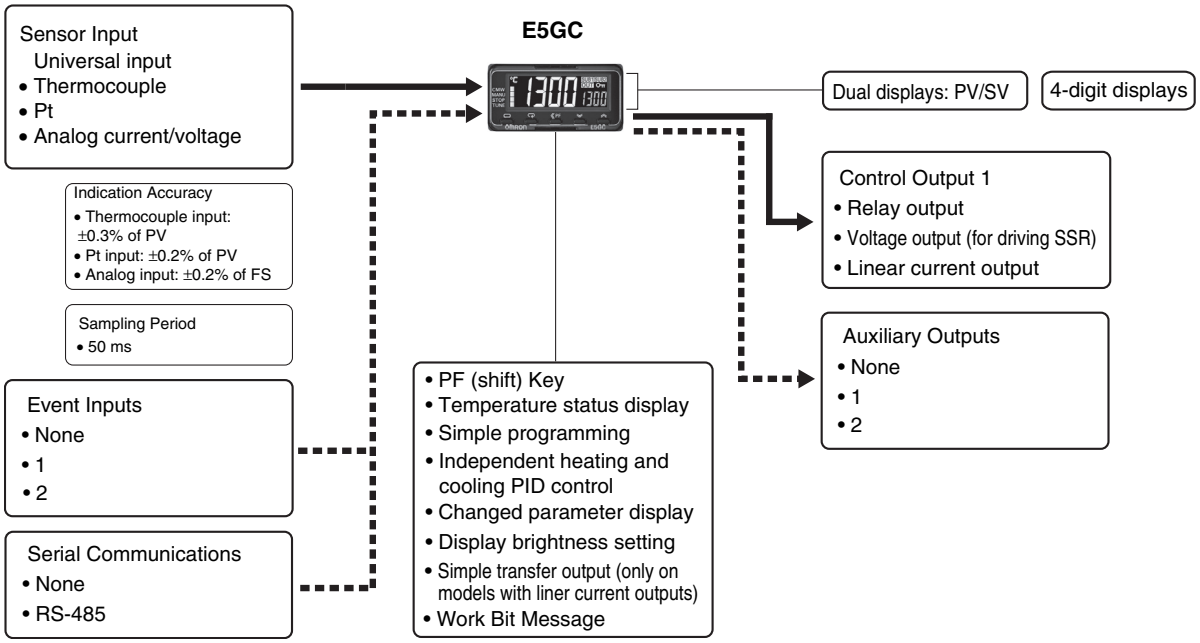
48 × 24 mm
Models with Screw Terminal Blocks
E5GC- □6

48 × 24 mm
Models with Screwless Clamp Terminal Blocks
E5GC- □C

Refer to your OMRON website for the most recent information on applicable safety standards.

⚠ **Refer to *Safety Precautions* on 122.**

Main I/O Functions



This datasheet is provided as a guideline for selecting products.
Be sure to refer to the following manuals for application precautions and other information required for operation before attempting to use the product.
E5□C Digital Temperature Controllers User's Manual (Cat. No. H174)
E5□C Digital Temperature Controllers Communications Manual (Cat. No. H175)

Model Number Legend and Standard Models

Model Number Legend

E5GC-□□ □ □ □ M-□□□ (Example: E5GC-RX1A6M-015)

① ② ③ ④ ⑤ ⑥

Model	① Control outputs 1 and 2	② No. of auxiliary outputs	③ Power supply voltage	④ Terminal type	⑤ Input type	⑥ Options	Meaning		
E5GC							48 × 24 mm		
							Control output 1	Control output 2	
	RX						Relay output	None	
	QX						Voltage output (for driving SSR)	None	
✻1	CX						Linear current output	None	
	✻2	0					None		
		1					1		
		2					2		
			A				100 to 240 VAC		
			D				24 VAC/DC		
				6			Screw terminal blocks (with cover)		
				C			Screwless clamp terminal blocks ✻6		
					M		Universal input		
								HB alarm and HS alarm	Communications	Event inputs
						000	---	---	---
						015	---	RS-485	---
						✻3 016	---	---	1
						✻3, ✻4 023	1	---	---
						✻5 024	---	---	2

✻1. The control output can be used as a simple transfer output.
✻2. Only option 000 can be selected if an auxiliary output is zero.
✻3. Option 016 and 023 can be selected only if two auxiliary outputs are selected.
✻4. Option with HB and HS alarms (023) cannot be selected if a linear current output is selected for the control output.
✻5. Option 024 can be selected only if one auxiliary output is selected.
✻6. The specifications are different for Temperature Controllers with Push-In Plus terminal blocks. Refer to *Precautions when Wiring* on page 131.

Heating and Cooling Control

Using Heating and Cooling Control

① Control Output Assignment
An auxiliary output is used as the cooling control output.
② Control
If PID control is used, you can set PID control separately for heating and cooling.
This allows you to handle control systems with different heating and cooling response characteristics.

Optional Products (Order Separately)

USB-Serial Conversion Cable

Model
E58-CIFQ2

Communications Conversion Cable

Model
E58-CIFQ2-E

Note: Always use this product together with the E58-CIFQ2. This Cable is used to connect to the bottom-panel Setup Tool port.

Current Transformers (CTs)

Hole diameter	Model
5.8 mm	E54-CT1
5.8 mm	E54-CT1L✻
12.0 mm	E54-CT3
12.0 mm	E54-CT3L✻

✻Lead wires are included with these CTs. If UL certification is required, use these CTs.

Mounting Adapter

Model
Y92F-53 (2pcs)

Note: This Mounting Adapter is provided with the Digital Temperature Controller.

Waterproof Packing

Model
Y92S-P12

Note: This Waterproof Packing is provided with the Digital Temperature Controller.

Draw-out Jig

Model
Y92F-55

CX-Thermo Support Software

Model
EST2-2C-MV4

Note: CX-Thermo version 4.62 or higher is required for the E5GC. For the system requirements for the CX-Thermo, refer to information on the EST2-2C-MV4 on the OMRON website (www.ia.omron.com).

Terminal Covers (for E5GC-□6)

Model
E53-COV27

Note: This Terminal Covers is provided with the Digital Temperature Controller.

Specifications

Ratings

Power supply voltage		A in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC
Operating voltage range		85 to 110% of rated supply voltage
Power consumption		5.9 VA max. at 100 to 240 VAC, and 3.2 VA max. at 24 VAC or 1.8 W max. at 24 VDC
Sensor input		Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, C/W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V
Input impedance		Current input: 150 Ω max., Voltage input: 1 MΩ min. (Use a 1:1 connection when connecting the ES2-HB-N/THB-N.)
Control method		ON/OFF control or 2-PID control (with auto-tuning)
Control output	**Relay output**	SPST-NO, 250 VAC, 2 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value)
	Voltage output (for driving SSR)	Output voltage 12 VDC ±20% (PNP), max. Load current: 21 mA, with short-circuit protection circuit
	Linear current output	4 to 20 mA DC/0 to 20 mA DC, load: 500 Ω max., resolution: Approx. 10,000
Auxiliary output	**Number of outputs**	1 or 2 (depends on model)
	Output specifications	SPST-NO relay outputs, 250 VAC, 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value)
Event input	**Number of inputs**	1 or 2 (depends on model)
	External contact input specifications	Contact input ON: 1 kΩ max., OFF: 100 kΩ min.
		Non-contact input ON: Residual voltage 1.5 V max.; OFF: Leakage current 0.1 mA max.
		Current flow: approx. 7 mA per contact
Setting method		Digital setting using front panel keys
Indication method		11-segment digital displays and individual indicators Character height: PV: 10.5 mm, SV: 5.0 mm
Multi SP		Up to eight set points (SP0 to SP7) can be saved and selected using the event inputs, key operations, or serial communications. ✻
Bank switching		None
Other functions		Manual output, heating/cooling control, loop burnout alarm, SP ramp, other alarm functions, heater burnout (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, self tuning, robust tuning, PV input shift, run/stop, protection functions, extraction of square root, MV change rate limit, logic operations, temperature status display, simple programming, moving average of input value, display brightness setting, simple transfer output, and work bit message
Ambient operating temperature		−10 to 55°C (with no condensation or icing), For 3-year warranty: −10 to 50°C with standard mounting (with no condensation or icing)
Ambient operating humidity		25 to 85%
Storage temperature		−25 to 65°C (with no condensation or icing)
Altitude		2,000 m max.
Recommended fuse		T2A, 250 VAC, time-lag, low-breaking capacity
Installation environment		Overvoltage category II, Pollution Degree 2 (EN/IEC/UL 61010-1)

✻ There are up to four event inputs.

Input Ranges

Thermocouple/Platinum Resistance Thermometer (Universal inputs)

Sensor type	Platinum resistance thermometer					Thermocouple															Infrared temperature sensor			
Sensor specification	Pt100			JPt100		K		J		T		E	L	U		N	R	S	B	C/W	PLII	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
Temperature range (°C)	850	500.0	100.0 / 0.0	500.0	100.0 / 0.0	1300 / -200	500.0 / -20.0	850 / -100	400.0 / -20.0	400 / -200	400.0 / -199.9	600 / -200	850 / -100	400 / -200	400.0 / -199.9	1300 / -200	1700 / 0	1700 / 0	1800 / 100	2300 / 0	1300 / 0	90 / 0	120 / 0	165 / 0	260 / 0
Set value	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS C 1602-2015, IEC 60584-1

L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985

C/W: W5Re/W26Re, JIS C 1602-2015, ASTM E988-1990

JPt100: JIS C 1604-1989, JIS C 1606-1989

Pt100: JIS C 1604-1997, IEC 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

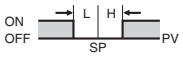
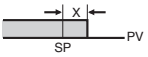
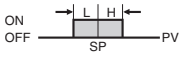
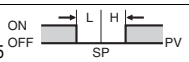
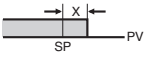
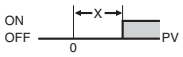
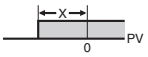
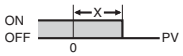
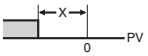
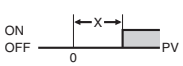
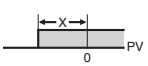
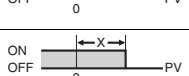
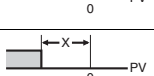
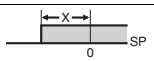
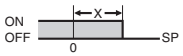
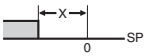
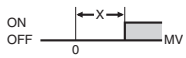
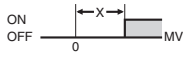
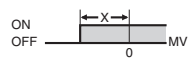
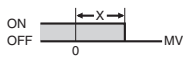
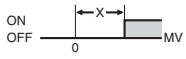
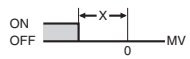
Analog input

Input type	Current		Voltage		
Input specification	4 to 20 mA	0 to 20 mA	1 to 5 V	0 to 5 V	0 to 10 V
Setting range	Usable in the following ranges by scaling: -1999 to 9999, -199.9 to 999.9, -19.99 to 99.99 or -1.999 to 9.999				
Set value	25	26	27	28	29

Alarm Types

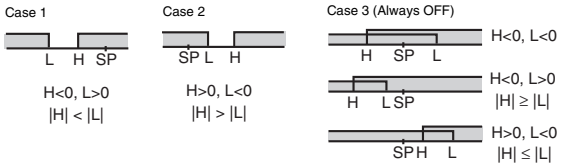
Each alarm can be independently set to one of the following 17 alarm types. The default is 2: Upper limit. (See note.)
Auxiliary outputs are allocated to alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

Note: In the default settings for models with HB or HS alarms, alarm 1 is set to a heater alarm (HA) and the Alarm Type 1 parameter is not displayed. To use alarm 1, set the output assignment to alarm 1.

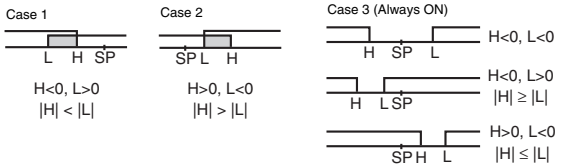
Set value	Alarm type	Alarm output operation		Description of function
		When alarm value X is positive	When alarm value X is negative	
0	Alarm function OFF	Output OFF		No alarm
1	Upper- and lower-limit ✻1		✻2	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range.
2 (default)	Upper-limit			Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more.
3	Lower-limit			Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more.
4	Upper- and lower-limit range ✻1		✻3	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range.
5	Upper- and lower-limit with standby sequence ✻1	✻5 	✻4	A standby sequence is added to the upper- and lower-limit alarm (1). ✻6
6	Upper-limit with standby sequence			A standby sequence is added to the upper-limit alarm (2). ✻6
7	Lower-limit with standby sequence			A standby sequence is added to the lower-limit alarm (3). ✻6
8	Absolute-value upper-limit			The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.
9	Absolute-value lower-limit			The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.
10	Absolute-value upper-limit with standby sequence			A standby sequence is added to the absolute-value upper-limit alarm (8). ✻6
11	Absolute-value lower-limit with standby sequence			A standby sequence is added to the absolute-value lower-limit alarm (9). ✻6
12	LBA (alarm 1 type only)	-		✻7
13	PV change rate alarm	-		✻8
14	SP absolute-value upper-limit alarm			This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X).
15	SP absolute-value lower-limit alarm			This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X).
16	MV absolute-value upper-limit alarm ✻9	Standard Control  Heating/Cooling Control (Heating MV) 	Standard Control  Heating/Cooling Control (Heating MV) Always ON	This alarm type turns ON the alarm when the manipulated variable (MV) is higher than the alarm value (X).
17	MV absolute-value lower-limit alarm ✻9	Standard Control  Heating/Cooling Control (Cooling MV) 	Standard Control  Heating/Cooling Control (Cooling MV) Always ON	This alarm type turns ON the alarm when the manipulated variable (MV) is lower than the alarm value (X).

***1.** With set values 1, 4, and 5, the upper- and lower-limit values can be set independently for each alarm type, and are expressed as "L" and "H."

***2.** Set value: 1, Upper- and lower-limit alarm



***3.** Set value: 4, Upper- and lower-limit range



***4.** Set value: 5, Upper- and lower-limit with standby sequence
For Upper- and Lower-Limit Alarm Described Above at *2
- In cases 1 and 2 above, the alarm is always OFF if the upper- and lower-limit hysteresis overlaps.
- In case 3, the alarm is always OFF.

***5.** Set value: 5, Upper- and lower-limit alarm with standby sequence
The alarm is always OFF if upper- and lower-limit hysteresis overlaps.

***6.** Refer to the *E5□C Digital Temperature Controllers User's Manual* (Cat. No. H174) for information on the operation of the standby sequence.

***7.** Refer to the *E5□C Digital Temperature Controllers User's Manual* (Cat. No. H174) for information on the LBA.

***8.** Refer to the *E5□C Digital Temperature Controllers User's Manual* (Cat. No. H174) for information on the PV change rate alarm.

***9.** When heating/cooling control is performed, the MV absolute-value upper-limit alarm functions only for the heating operation and the MV absolute-value lower-limit alarm functions only for the cooling operation.

Characteristics

Indication accuracy (at the temperature of 23°C)		Thermocouple: (±0.3 % of indication value or ±1°C, whichever is greater) ±1 digit max.✻1 Platinum resistance thermometer: (±0.2 % of indication value or ±0.8°C, whichever is greater) ±1 digit max. Analog input: ±0.2% FS ±1 digit max. CT input: ±5% FS ±1 digit max.
Simple transfer output accuracy		±0.3% FS max.✻2
Influence of temperature ✻3		Thermocouple input (R, S, B, C/W, PL II): (±1% of indication value or ±10°C, whichever is greater) ±1 digit max. Other thermocouple input: (±1% of indication value or ±4°C, whichever is greater) ±1 digit max. ✻4 Platinum resistance thermometer: (±1% of indication value or ±2°C, whichever is greater) ±1 digit max. Analog input: ±1% FS ±1 digit max. CT input: ±5% FS ±1 digit max.
Influence of voltage ✻3		
Influence of EMS. (at EN 61326-1)		
Input sampling period		50 ms
Hysteresis		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.01% to 99.99% FS (in units of 0.01% FS)
Proportional band (P)		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)
Integral time (I)		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻5
Derivative time (D)		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻5
Proportional band (P) for cooling		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)
Integral time (I) for cooling		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻5
Derivative time (D) for cooling		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻5
Control period		0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s)
Manual reset value		0.0% to 100.0% (in units of 0.1%)
Alarm setting range		−1,999 to 9,999 (decimal point position depends on input type)
Influence of signal source resistance		Thermocouple: 0.1°C/Ω max. (100 Ω max.), Platinum resistance thermometer: 0.1°C/Ω max. (10 Ω max.)
Insulation resistance		20 MΩ min. (at 500 VDC)
Dielectric strength		100 to 240 VAC: 3,000 VAC, 50/60 Hz for 1 min between terminals of different charge 24 VAC/DC: 2,300 VAC, 50/60 Hz for 1 min between terminals of different charge
Vibration	**Malfunction**	10 to 55 Hz, 20 m/s^2 for 10 min each in X, Y and Z directions
	Resistance	10 to 55 Hz, 20 m/s^2 for 2 hr each in X, Y, and Z directions
Shock	**Malfunction**	100 m/s^2, 3 times each in X, Y, and Z directions
	Resistance	300 m/s^2, 3 times each in X, Y, and Z directions
Weight		Controller: Approx. 80 g, Mounting Adapter: Approx. 4 g × 2
Degree of protection		Front panel: IP66, Rear case: IP20, Terminals: IP00
Memory protection		Non-volatile memory (number of writes: 1,000,000 times)
Setup Tool		CX-Thermo version 4.62 or higher
Setup Tool port		E5GC side panel: An E58-CIFQ2 USB-Serial Conversion Cable is used to connect a USB port on the computer. ✻6 E5GC bottom panel: An E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Conversion Cable are used together to connect a USB port on the computer. ✻6
Standards	**Approved standards**	cULus: UL 61010-1/CSA C22.2 No.61010-1, Korean wireless regulations (Radio law: KC Mark) (Some models only.) ✻7, EAC
	Conformed standards	EN 61010-1 (IEC 61010-1), RCM
EMC		EMI: EN61326-1 ✻8 Radiated Interference Electromagnetic Field Strength: EN55011 Group 1, class A Noise Terminal Voltage: EN55011 Group 1, class A EMS: EN61326-1 ✻8 ESD Immunity: EN61000-4-2 Electromagnetic Field Immunity: EN61000-4-3 Burst Noise Immunity: EN61000-4-4 Conducted Disturbance Immunity: EN61000-4-6 Surge Immunity: EN61000-4-5 Voltage Dip/Interrupting Immunity: EN61000-4-11

✻1. The indication accuracy of K thermocouples in the −200 to 1,300°C range, T and N thermocouples at a temperature of −100°C max., and U and L thermocouples at any temperature is ±2°C ±1 digit max. The indication accuracy of B thermocouples at a temperature of 400°C max. is not specified. The indication accuracy of B thermocouples at a temperature of 400 to 800°C is ±3°C max.
The indication accuracy of R and S thermocouples at a temperature of 200°C max. is ±3°C ±1 digit max. The indication accuracy of C/W thermocouples is (±0.3% of PV or ±3°C, whichever is greater) ±1 digit max.
The indication accuracy of PLII thermocouples is (±0.3% of PV or ±2°C, whichever is greater) ±1 digit max.
✻2. However, the precision between 0 and 4 mA for a 0 to 20 mA output is ±1% FS max.
✻3. Ambient temperature: −10°C to 23°C to 55°C, Voltage range: −15% to 10% of rated voltage
✻4. K thermocouple at −100°C max.: ±10°C max.
✻5. The unit is determined by the setting of the Integral/Derivative Time Unit parameter.
✻6. External serial communications (RS-485) and USB-Serial Conversion Cable communications can be used at the same time.
✻7. Refer to your OMRON website for the most recent information on applicable models.
✻8. Industrial electromagnetic environment (EN/IEC 61326-1 Table 2)

USB-Serial Conversion Cable

Applicable OS	Windows XP/Vista/7/8/10 ✻1
Applicable software	CX-Thermo version 4.62 or higher
Applicable models	E5□C-T Series, E5□C Series, and E5CB Series
USB interface standard	Conforms to USB Specification 2.0
DTE speed	38,400 bps
Connector specifications	Computer: USB (Type A plug) Digital Temperature Controller: Special serial connector
Power supply	Bus power (Supplied from the USB host controller) ✻2
Power supply voltage	5 VDC
Current consumption	450 mA max.
Output voltage	4.7±0.2 VDC (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Output current	250 mA max. (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Ambient operating temperature	0 to 55°C (with no condensation or icing)
Ambient operating humidity	10% to 80%
Storage temperature	−20 to 60°C (with no condensation or icing)
Storage humidity	10% to 80%
Altitude	2,000 m max.
Weight	Approx. 120 g

Windows is a registered trademark of Microsoft Corporation in the United States and or other countries.

✻**1.** CX-Thermo version 4.65 or higher runs on Windows 10.

✻**2.** Use a high-power port for the USB port.

Note: A driver must be installed on the computer. Refer to the *Instruction Manual* included with the Cable for the installation procedure.

Communications Specifications

Transmission line connection method	RS-485: Multidrop
Communications	RS-485 (two-wire, half duplex)
Synchronization method	Start-stop synchronization
Protocol	CompoWay/F, or Modbus
Baud rate ✻	9,600, 19,200, 38,400, or 57,600 bps
Transmission code	ASCII
Data bit length ✻	7 or 8 bits
Stop bit length ✻	1 or 2 bits
Error detection	Vertical parity (none, even, odd) Block check character (BCC) with CompoWay/F or CRC-16 with Modbus
Flow control	None
Interface	RS-485
Retry function	None
Communications buffer	217 bytes
Communications response wait time	0 to 99 ms Default: 20 ms

✻ The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

Communications Functions

Programless communications	You can use the memory in the PLC to read and write E5□C parameters, start and stop operation, etc. The E5□C automatically performs communications with PLCs. No communications programming is required. Number of connected Digital Temperature Controllers: 32 max. (Up to 16 for the FX Series) Applicable PLCs OMRON PLCs: CS Series, CJ Series, CP Series, NJ Series, or NX1P Mitsubishi Electric PLCs: MELSEC Q Series, L Series, FX3 Series, or iQ-R Series KEYENCE PLCs: KEYENCE KV Series
Component Communications	When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master)
Copying ✻	When Digital Temperature Controllers are connected, the parameters can be copied from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves.

MELSEC is a registered trademark of Mitsubishi Electric Corporation.

KEYENCE is a registered trademark of Keyence Corporation.

✻ Both the programless communications and the component communications support the copying.

Current Transformer (Order Separately) Ratings

	E54-CT1 E54-CT3	E54-CT1L E54-CT3L
Dielectric strength	1,000 VAC for 1 min	1,500 VAC for 1 min
Vibration resistance	50 Hz, 98 m/s^2	
Weight	E54-CT1: Approx. 11.5 g E54-CT3: Approx. 50 g	E54-CT1L: Approx. 14 g E54-CT3L: Approx. 57 g
Accessories	E54-CT3 Only Armatures (2) Plugs (2)	None

Heater Burnout Alarms and SSR Failure Alarms

CT input (for heater current detection)	Models with detection for single-phase heaters: One input
Maximum heater current	50 A AC
Input current indication accuracy	±5% FS ±1 digit max.
Heater burnout alarm setting range ✻1	0.1 to 49.9 A (in units of 0.1 A) Minimum detection ON time: 100 ms ✻3
SSR failure alarm setting range ✻2	0.1 to 49.9 A (in units of 0.1 A) Minimum detection OFF time: 100 ms ✻4

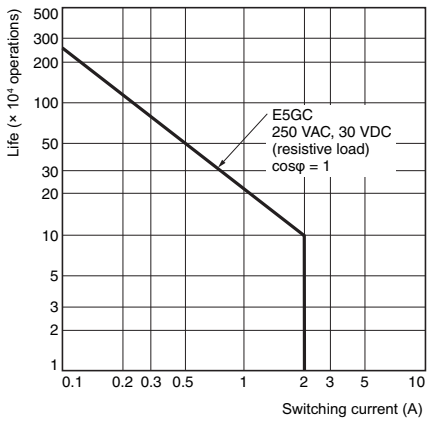
✻**1.** For heater burnout alarms, the heater current will be measured when the control output is ON, and the output will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).

✻**2.** For SSR failure alarms, the heater current will be measured when the control output is OFF, and the output will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).

✻**3.** The value is 30 ms for a control period of 0.1 s or 0.2 s.

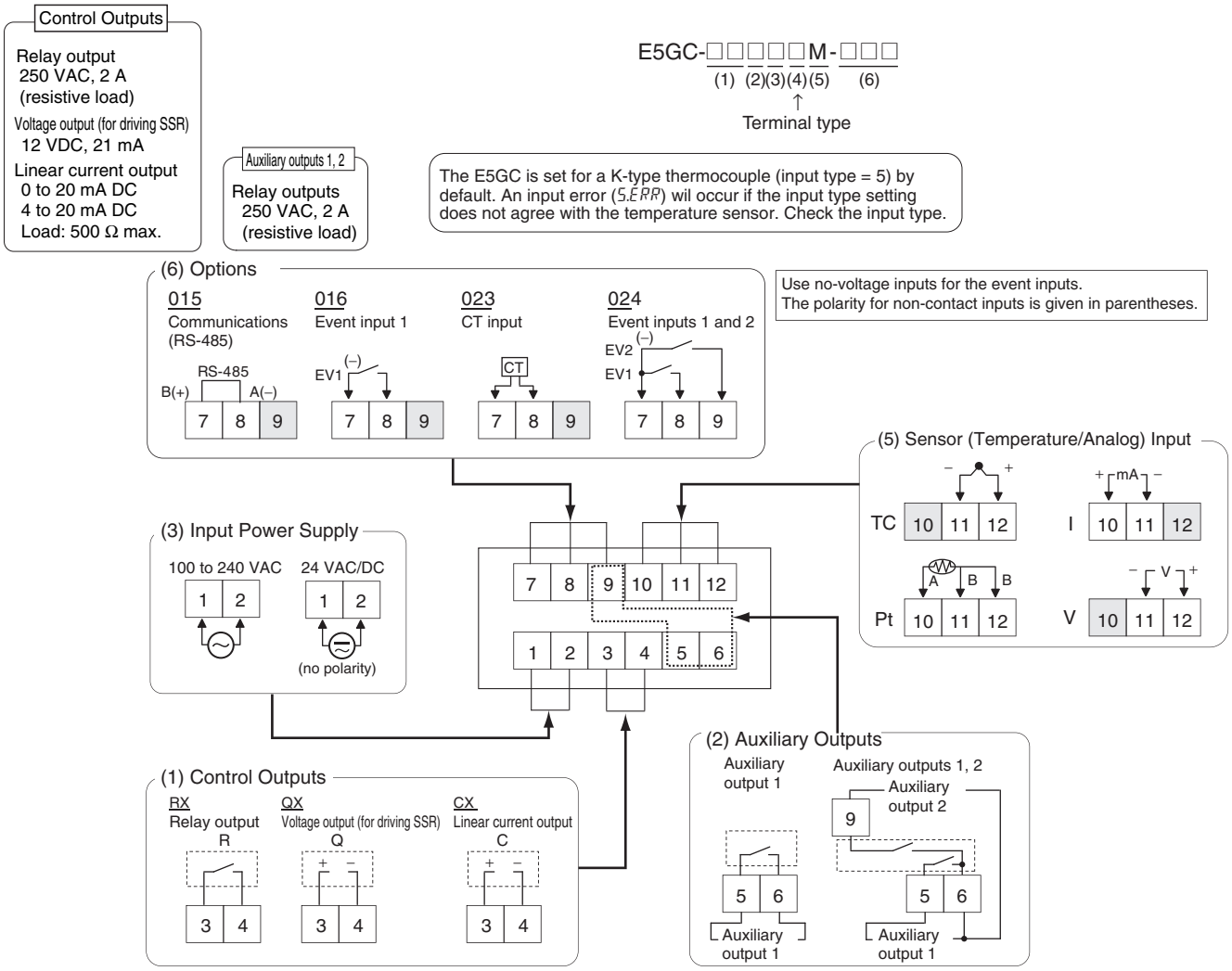
✻**4.** The value is 35 ms for a control period of 0.1 s or 0.2 s.

Electrical Life Expectancy Curve for Control Output Relay (Reference Values)



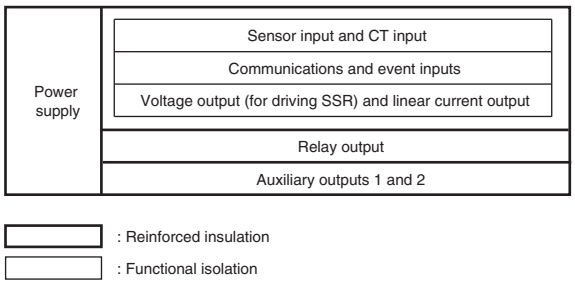
External Connections

E5GC



Note: 1. The application of the terminals depends on the model.
2. Do not wire the terminals that are shown with a gray background.
3. When complying with EMC standards, the cable that connects the sensor must be 30 m or less. If the cable length exceeds 30 m, compliance with EMC standards will not be possible.
4. Connect M3 crimped terminals.
5. Due to UL Listing requirements, use the E54-CT1L or E54-CT3L Current Transformer with the factory wiring (internal wiring). Use a UL category XOBA or XOBA7 current transformer that is UL Listed for field wiring (external wiring) and not the factory wiring (internal wiring).

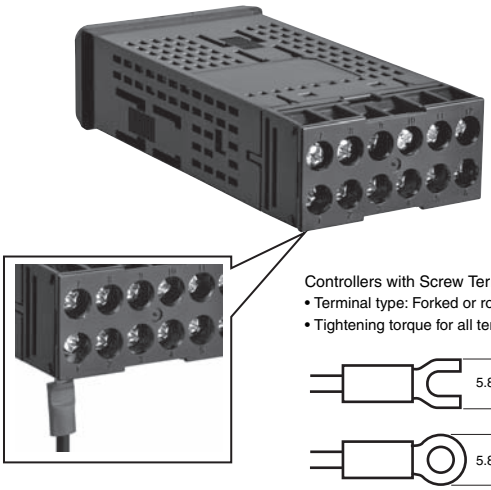
Isolation/Insulation Block Diagrams



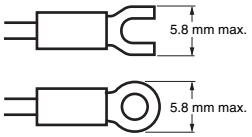
Note: Auxiliary outputs 1 to 2 are not insulated.

Terminal Block Appearance

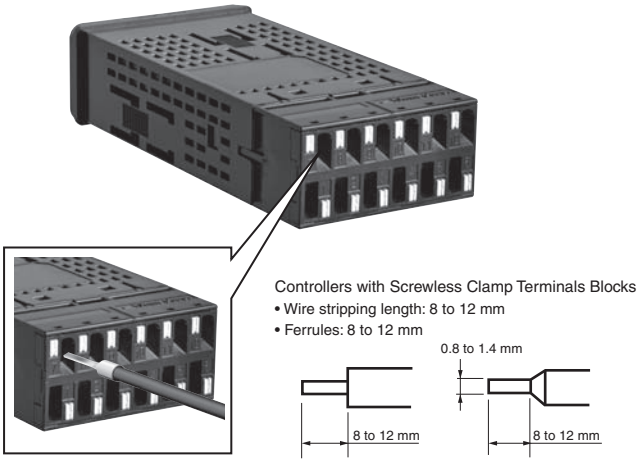
E5GC-□6
Controllers with Screw Terminal Blocks (M3 Screws)



Controllers with Screw Terminal Blocks
- Terminal type: Forked or round crimped terminals
- Tightening torque for all terminals: 0.43 to 0.58 N·m



E5GC-□C
Controllers with Screwless Clamp Terminal Blocks



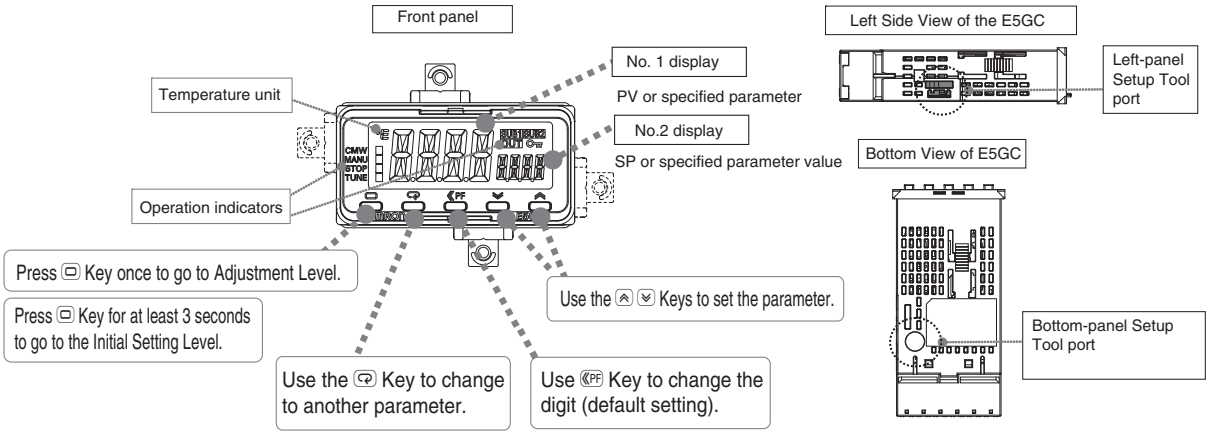
Controllers with Screwless Clamp Terminals Blocks
- Wire stripping length: 8 to 12 mm
- Ferrules: 8 to 12 mm

Wires:AWG24 to AWG18 (equal to a cross-sectional area of 0.21 to 0.82 mm^2) braided or solid wires

Note: Refer to *Precautions When Wiring E5GC (Controllers with Screwless Clamp Terminal Blocks)* on page 132 for information on wiring Controllers with screwless clamp terminal blocks.

Nomenclature

E5GC

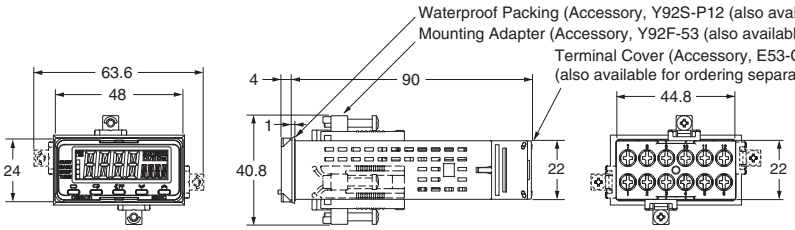


Dimensions

(Unit: mm)

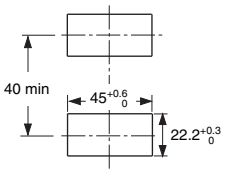
Controllers

E5GC-□6
Controllers with Screw Terminal Blocks

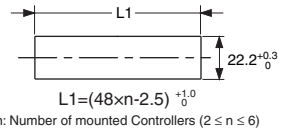


- Use two Mounting Adapters, either on the top and bottom or on the right and left.
- Setup Tool ports are provided as standard feature. Use these ports to connect a computer to the Digital Temperature Controller. The E58-CIFQ2 USB-Serial Conversion Cable is required to connect to the port on the side panel. The E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Communications Conversion Cable are required to connect to the port on the bottom panel. (You cannot leave either port connected constantly during operation.)

Mounted Separately



Horizontally Group Mounted

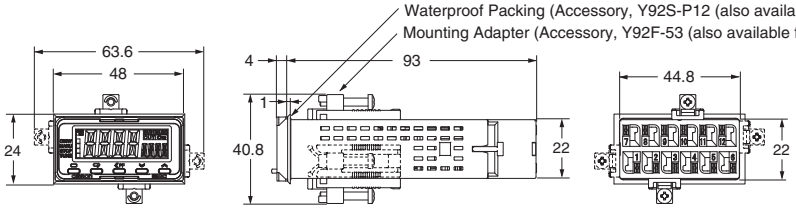


To mount the Temperature Controller so that it is waterproof, insert the Waterproof Packing onto the Temperature Controller. Group mounting does not allow waterproofing.

- To install the Temperature Controller, insert it into a square hole in a panel with a thickness of 1 to 8 mm, and then insert the enclosed adapter so that it locks into the grooves on the top and bottom or on the left and right of the rear case.
- Tighten the two mounting screws on the top and bottom or on the right and left of the Mounting Adapters alternately little by little to maintain a balance, and tighten them to a torque of between 0.29 and 0.39 N·m.
- When two or more Temperature Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature range given below.

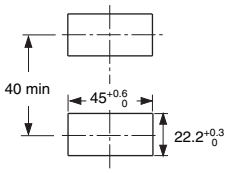
  Horizontal group mounting: −10 to 55°C
- Use Temperature Controllers with Screwless Clamp Terminal Blocks for vertical group mounting.

E5GC-□C
Controllers with Screwless Clamp Terminal Blocks

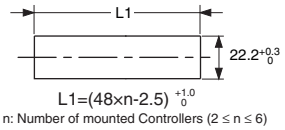


- Use two Mounting Adapters, either on the top and bottom or on the right and left.
- Setup Tool ports are provided as standard feature. Use these ports to connect a computer to the Digital Temperature Controller. The E58-CIFQ2 USB-Serial Conversion Cable is required to connect to the port on the side panel. The E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Communications Conversion Cable are required to connect to the port on the bottom panel. (You cannot leave either port connected constantly during operation.)

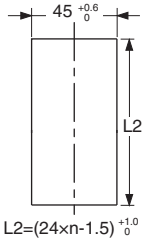
Mounted Separately



Horizontally Group Mounted



Vertically Group Mounted



To mount the Temperature Controller so that it is waterproof, insert the Waterproof Packing onto the Temperature Controller. Group mounting does not allow waterproofing.

- To install the Temperature Controller, insert it into a square hole in a panel with a thickness of 1 to 8 mm, and then insert the enclosed adapter so that it locks into the grooves on the top and bottom or on the left and right of the rear case.
- Tighten the two mounting screws on the top and bottom or on the right and left of the Mounting Adapters alternately little by little to maintain a balance, and tighten them to a torque of between 0.29 and 0.39 N·m.
- When two or more Temperature Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature range given below.

  Horizontal group mounting: −10 to 55°C

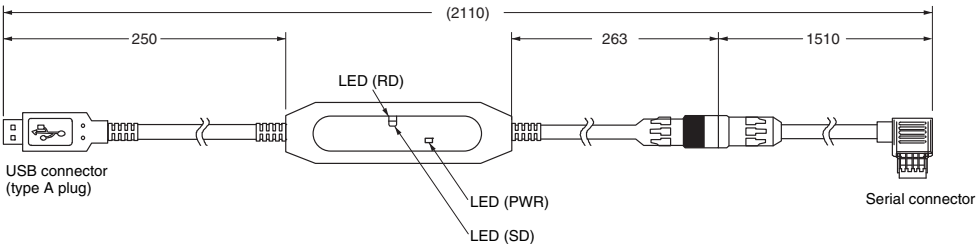
  Vertical group mounting of two Controllers: −10 to 45°C

  Vertical group mounting of three or more Controllers: −10 to 40°C
- If you use vertical group mounting, you cannot draw out the interior body of the Controller.

Accessories (Order Separately)

USB-Serial Conversion Cable

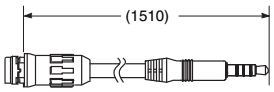
E58-CIFQ2



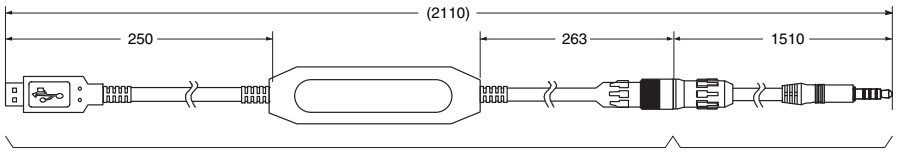
Conversion Cable

E58-CIFQ2-E

Conversion Cable



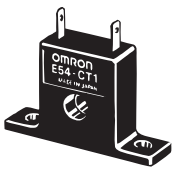
Connecting to the E58-CIFQ2 USB-Serial Conversion Cable

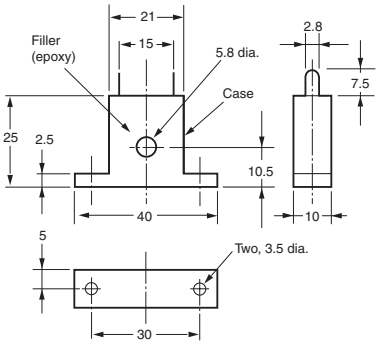


Note: Always use this product together with the E58-CIFQ2.

Current Transformers

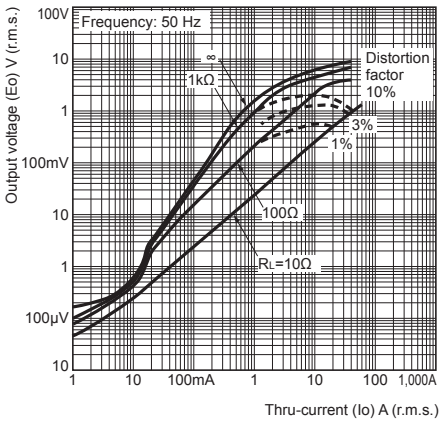
E54-CT1



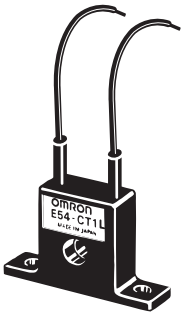


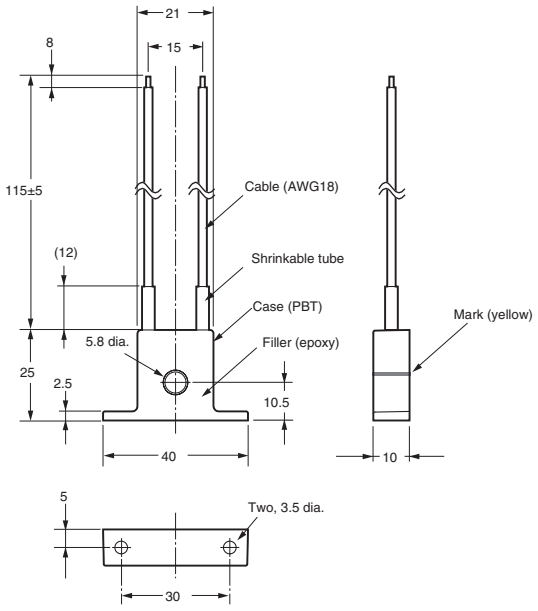
Thru-current (Io) vs. Output Voltage (Eo) (Reference Values)
E54-CT1 or E54-CT1L

Maximum continuous heater current: 50 A (50/60 Hz)
Number of windings: 400±2
Winding resistance: 18±2 Ω

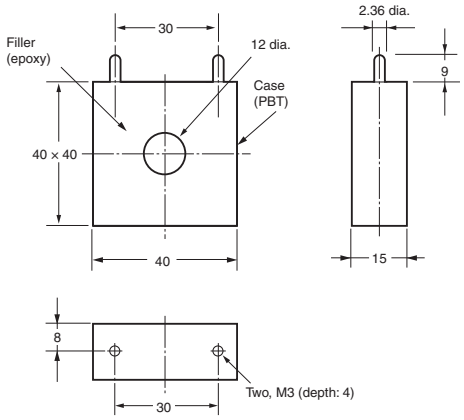


E54-CT1L



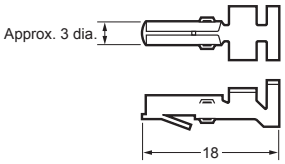


E54-CT3

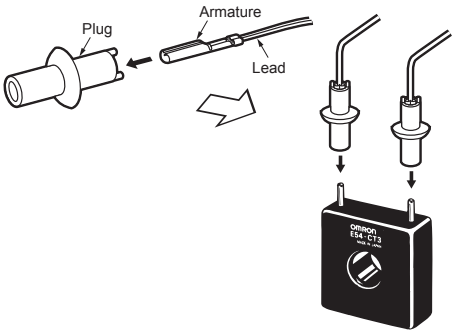


E54-CT3 Accessories

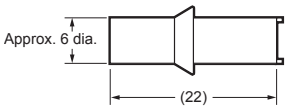
- **Armature**



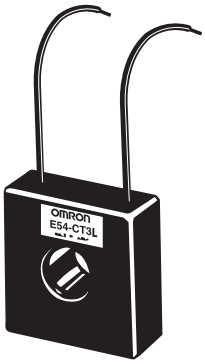
Connection Example

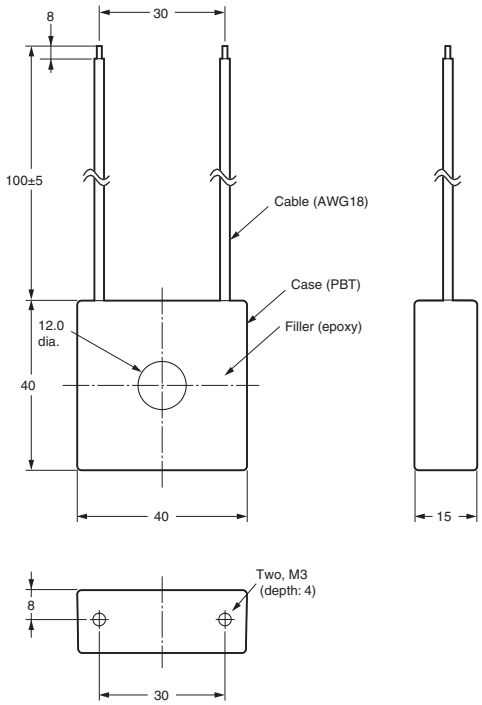


- **Plug**



E54-CT3L



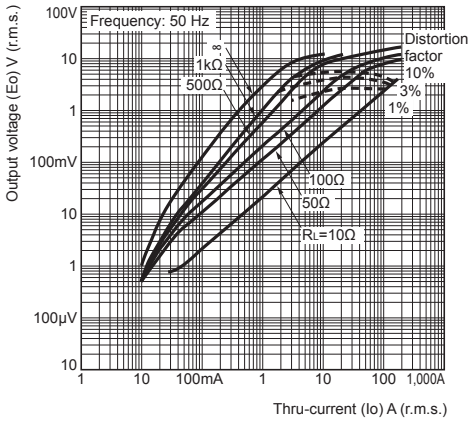


Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT3 or E54-CT3L

Maximum continuous heater current: 120 A (50/60 Hz)
(Maximum continuous heater current for an OMRON Digital Temperature Controller is 50 A.)

Number of windings: 400±2

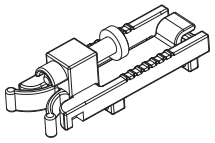
Winding resistance: 8±0.8 Ω

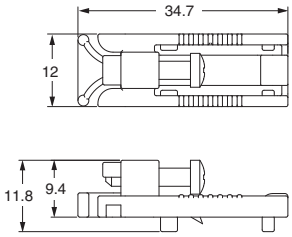


Mounting Adapter

Y92F-53 (Two provided.)

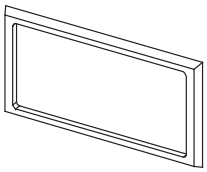
One pair is provided with the Temperature Controller. Order the Mounting Adapter separately if it becomes lost or damaged.





Waterproof Packing

Y92S-P12



The Waterproof Packing is provided with the Temperature Controller.

Order the Waterproof Packing separately if it becomes lost or damaged.

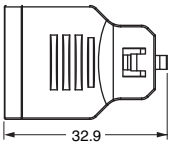
The Waterproof Packing can be used to achieve an IP66 degree of protection.

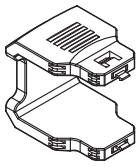
(Deterioration, shrinking, or hardening of the waterproof packing may occur depending on the operating environment. Therefore, periodic replacement is recommended to ensure the level of waterproofing specified in IP66. The time for periodic replacement depends on the operating environment. Be sure to confirm this point at your site. Consider three years a rough standard.)

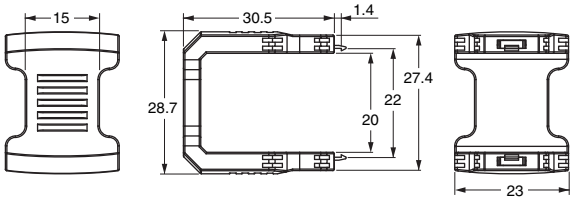
Draw-out Jig

Y92F-55

Use this Draw-out Jig to remove the interior body of the Digital Temperature Controller from the case to perform maintenance without removing the terminal wiring.



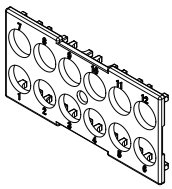


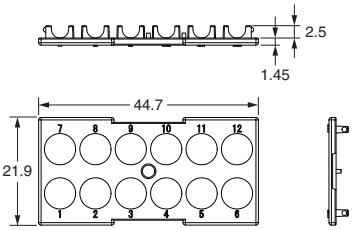


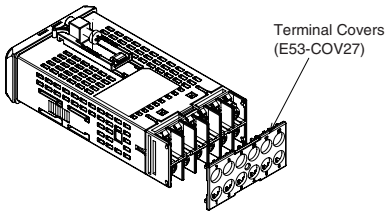
Terminal Covers

E53-COV27

The Terminal Covers is provided with the Digital Temperature Controller. Order the Terminal Covers separately if it becomes lost or damaged.







MEMO

Digital Temperature Controller

E5CC/E5CC-B/E5CC-U (48 × 48 mm)

A clearer display that is easier to read. Easy setup/operation and packed with performance.

- The white PV display with a height of 15.2 mm improves visibility.
- High-speed sampling at 50 ms.
- Select from models with screw terminal blocks, models with Push-In Plus terminal blocks for reduced wiring work, and Plug-in Models that can be removed from the terminal block.
- Short body with depth of only 60 mm. (Screw Terminal Blocks)
- Easy connections to a PLC with programless communications. Use component communications to link Temperature Controllers to each other.
- Set up the Controller without wiring the power supply by connecting to the computer with a Communications Conversion Cable (sold separately). Setup is easy with the CX-Thermo (sold separately).

* CSA conformance evaluation by UL.

48 × 48 mm Screw Terminal Blocks E5CC

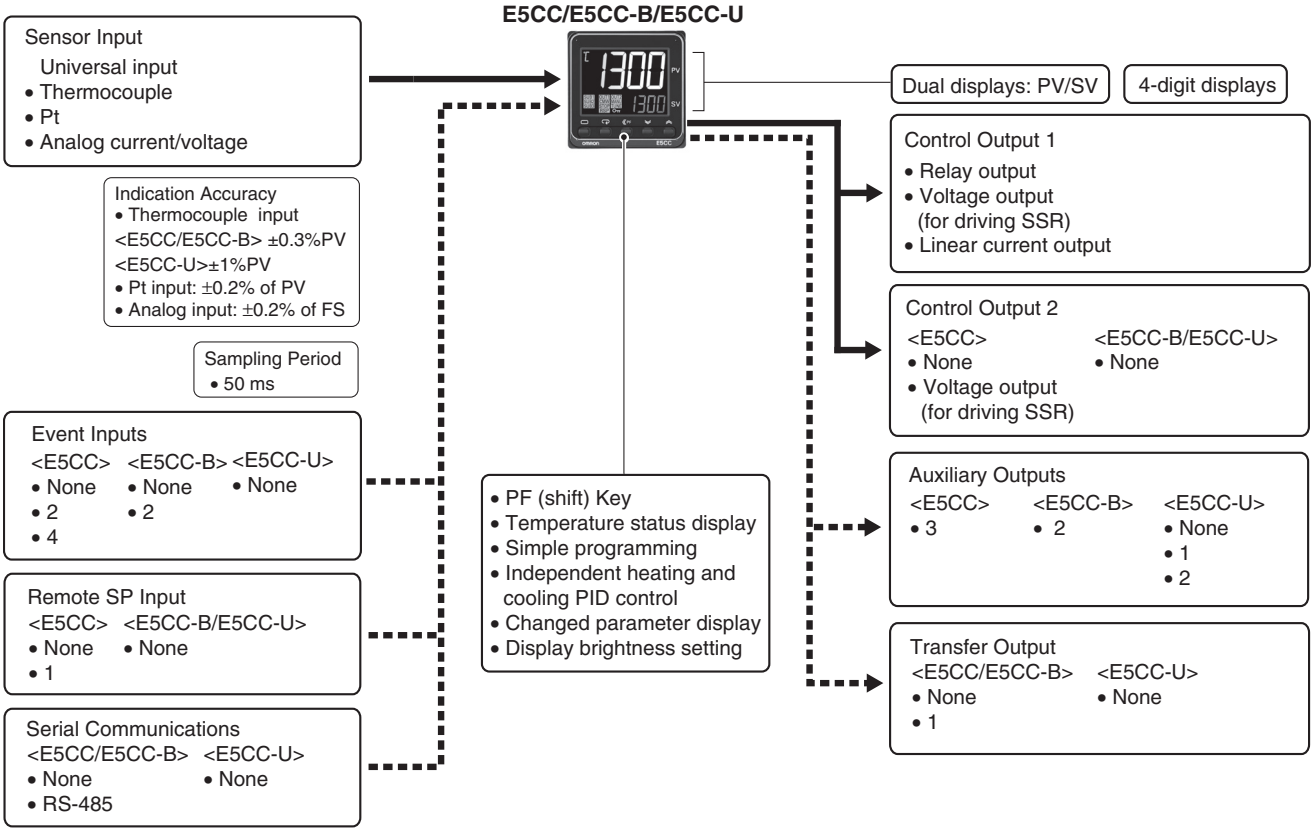
48 × 48 mm Push-In Plus Terminal Blocks E5CC-B

48 × 48 mm Plug-in Models E5CC-U

Refer to your OMRON website for the most recent information on applicable safety standards.

Refer to Safety Precautions on 122.

Main I/O Functions



This datasheet is provided as a guideline for selecting products.
Be sure to refer to the following manuals for application precautions and other information required for operation before attempting to use the product.
E5□C Digital Temperature Controllers User's Manual (Cat. No. H174)
E5□C Digital Temperature Controllers Communications Manual (Cat. No. H175)

Model Number Legend and Standard Models

Model Number Legend

Models with Screw Terminal Blocks

E5CC-□□ 3 □ 5 M-□□□ (Example: E5CC-RX3A5M-000)

①②③④⑤⑥

Model	① Control outputs 1 and 2	② No. of auxiliary outputs	③ Power supply voltage	④ Terminal type	⑤ Input type	⑥ Options	Meaning	
E5CC							48 × 48 mm	
							Control output 1	Control output 2
	RX						Relay output	None
	QX						Voltage output (for driving SSR)	None
∗1 ∗3	CX						Linear current output ∗2	None
	QQ						Voltage output (for driving SSR)	Voltage output (for driving SSR)
	CQ						Linear current output ∗2	Voltage output (for driving SSR)
		3					3 (one common)	
			A				100 to 240 VAC	
			D				24 VAC/DC	
				5			Screw terminal blocks (with cover)	
					M		Universal input	

		HB alarm and HS alarm	Communications	Event inputs	Remote SP Input	Transfer output
	000	---	---	---	---	---
∗1	001	1	---	2	---	---
∗1	003	2 (for 3-phase heaters)	RS-485	---	---	---
∗3	004	---	RS-485	2	---	---
	005	---	---	4	---	---
	006	---	---	2		Provided.
	007	---	---	2	Provided.	---

∗1. Options with HB and HS alarms (001 and 003) cannot be selected if a linear current output is selected for the control output.
∗2. The control output cannot be used as a transfer output.
∗3. Option 004 can be selected only when "CX" is selected for the control outputs.
Note: Draw-out-type models of the E5CC are available. Ask your OMRON representative for details.

Heating and Cooling Control

Using Heating and Cooling Control

① Control Output Assignment
If there is no control output 2, an auxiliary output is used as the cooling control output.
If there is a control output 2, the two control outputs are used for heating and cooling.
(It does not matter which output is used for heating and which output is used for cooling.)
② Control
If PID control is used, you can set PID control separately for heating and cooling.
This allows you to handle control systems with different heating and cooling response characteristics.

Model Number Legend

Models with Push-In Plus Terminal Blocks

E5CC-□□ 2 □ B M-□□□ (Example: E5CC-RX2ABM-000)

①②③④⑤⑥

Model	① Control outputs 1 and 2	② No. of auxiliary outputs	③ Power supply voltage	④ Terminal type	⑤ Input type	⑥ Options	Meaning	
E5CC							48 × 48 mm	
							Control output 1	Control output 2
	RX						Relay output	None
	QX						Voltage output (for driving SSR)	None
✻1	CX						Linear current output ✻2	None
		2					2 (one common)	
			A				100 to 240 VAC	
			D				24 VAC/DC	
				B			Push-in plus terminal blocks	
					M		Universal input	

		HB alarm and HS alarm	Communications	Event inputs	Remote SP Input	Transfer output
	000	---	---	---	---	---
✻1	001	1	---	2	---	---
✻1	002	1	RS-485	---	---	---
	004	---	RS-485	2	---	---
	006	---	---	2	---	Provided.

✻1. Options with HB and HS alarms (001, 002) cannot be selected if a linear current output is selected for the control output.
✻2. The control output cannot be used as a transfer output.

Heating and Cooling Control

Using Heating and Cooling Control

① Control Output Assignment
An auxiliary output is used as the cooling control output.
② Control
If PID control is used, you can set PID control separately for heating and cooling.
This allows you to handle control systems with different heating and cooling response characteristics.

Model Number Legend

Plug-in Models

E5CC-□□ □ □ U M -000 **(Example: E5CC-RW0AUM-000)**

①②③④⑤⑥

Model	① Control outputs 1 and 2	② No. of auxiliary outputs	③ Power supply voltage	④ Terminal type	⑤ Input type	⑥ Options	Meaning	
E5CC							48 × 48 mm	
							Control output 1	Control output 2
	RW						Relay output (SPDT)	None
	QX						Voltage output (for driving SSR)	None
	CX						Linear current output ✻	None
		0					None	
		1					1	
		2					2 (one common)	
			A				100 to 240 VAC	
			D				24 VAC/DC	
				U			Plug-in model	
					M		Universal input	

⑥ Options	HB alarm and HS alarm	Communi-cations	Event inputs	Remote SP Input	Transfer output
000	---	---	---	---	---

✻ The control output can be used as a simple transfer output for the Digital Temperature Controllers manufactured in May 2014 or later.

List of Models

Control output	No. of auxiliary outputs	Options			Model	Model
		HB alarm and HS alarm	No. of event inputs	Communications	Power supply voltage	Power supply voltage
					100 to 240 VAC	24 VAC/DC
Relay output	---	---	---	---	E5CC-RW0AUM-000	E5CC-RW0DUM-000
	1				E5CC-RW1AUM-000	E5CC-RW1DUM-000
	2				E5CC-RW2AUM-000	E5CC-RW2DUM-000
Voltage output (for driving SSR)	---	---	---	---	E5CC-QX0AUM-000	E5CC-QX0DUM-000
	1				E5CC-QX1AUM-000	E5CC-QX1DUM-000
	2				E5CC-QX2AUM-000	E5CC-QX2DUM-000
Linear current output	---	---	---	---	E5CC-CX0AUM-000	E5CC-CX0DUM-000
	1				E5CC-CX1AUM-000	E5CC-CX1DUM-000
	2				E5CC-CX2AUM-000	E5CC-CX2DUM-000

Heating and Cooling Control

Using Heating and Cooling Control

① Control Output Assignment
An auxiliary output is used as the cooling control output.
② Control
If PID control is used, you can set PID control separately for heating and cooling.
This allows you to handle control systems with different heating and cooling response characteristics.

Optional Products (Order Separately)

USB-Serial Conversion Cable

Model
E58-CIFQ2

Terminal Covers (for E5CC)

Model
E53-COV17
E53-COV23 (3pcs)

Note: The E53-COV10 cannot be used.
Refer to page 33 for the mounted dimensions.

Waterproof Packing

Model
Y92S-P8

Note: The Waterproof Packing is provided only with E5CC/E5CC-B Controllers.
The E5CC-U cannot be waterproofed even if the Waterproof Packing is attached.

Current Transformers (CTs)

Hole diameter	Model
5.8 mm	**E54-CT1**
5.8 mm	**E54-CT1L ✻**
12.0 mm	**E54-CT3**
12.0 mm	**E54-CT3L ✻**

✻Lead wires are included with these CTs. If UL certification is required, use these CTs.

Adapter

Model
Y92F-45

Note: Use this Adapter when the panel has already been prepared for an E5B□ Controller.

Waterproof Cover

Model
Y92A-48N

Mounting Adapter

Model
Y92F-49

Note: This Mounting Adapter is provided with the Digital Temperature Controller.

DIN Track Mounting Adapter (for E5CC)

Model
Y92F-52

Sockets (for E5CC-U)

Type	Model
Front-connecting Socket	**P2CF-11**
Front-connecting Socket with Finger Protection	**P2CF-11-E**
Back-connecting Socket	**P3GA-11**
Terminal Cover for Back-connecting socket with Finger Protection	**Y92A-48G**

Front Covers

Type	Model
Hard Front Cover	**Y92A-48H**
Soft Front Cover	**Y92A-48D**

CX-Thermo Support Software

Model
EST2-2C-MV4

Note: CX-Thermo version 4.5 or higher is required for the E5CC.
CX-Thermo version 4.61 or higher is required for the E5CC-U.
CX-Thermo version 4.65 or higher is required for the E5CC-B.
CX-Thermo version 4.67 or higher is required for the E5CC-B linear current output type.
For the system requirements for the CX-Thermo, refer to information on the EST2-2C-MV4 on the OMRON website (www.ia.omron.com).

Specifications

Ratings

Power supply voltage		A in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC
Operating voltage range		85% to 110% of rated supply voltage
Power consumption		Models with option selection of 000:5.2 VA max. at 100 to 240 VAC, and 3.1 VA max. at 24 VAC or 1.6 W max. at 24 VDC All other models: 6.5 VA max. at 100 to 240 VAC, and 4.1 VA max. at 24 VAC or 2.3 W max. at 24 VDC
Sensor input		Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, C/W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, 0 to 10 V,or 0 to 50 mV (The 0 to 50 mV range applies to the E5CC-U only for those manufactured in May 2014 or later.)
Input impedance		Current input: 150 Ω max., Voltage input: 1 MΩ min. (Use a 1:1 connection when connecting the ES2-HB-N/THB-N.)
Control method		ON/OFF control or 2-PID control (with auto-tuning)
Control output	**Relay output**	E5CC/E5CC-B: SPST-NO, 250 VAC, 3 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value) E5CC-U: SPDT, 250 VAC, 3 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value)
	Voltage output (for driving SSR)	Output voltage: 12 VDC ±20% (PNP), max. load current: 21 mA, with short-circuit protection circuit
	Linear current output	4 to 20 mA DC/0 to 20 mA DC, load: 500 Ω max., resolution: approx. 10,000
Auxiliary output	**Number of outputs**	E5CC: 3 E5CC-B: 2 E5CC-U: 1 or 2 (depends on model)
	Output specifications	SPST-NO relay outputs, 250 VAC, Models with 1 output: 3 A (resistive load), E5CC-U models with 2 outputs: 3 A (resistive load), E5CC-B models with 2 outputs: 2 A (resistive load), Models with 3 outputs: 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value)
Event input ✻1	**Number of inputs**	E5CC: 2 or 4 (depends on model) E5CC-B: 2 (depends on model)
	External contact input specifications	Contact input: ON: 1 kΩ max., OFF: 100 kΩ min.
		Non-contact input: ON: Residual voltage: 1.5 V max., OFF: Leakage current: 0.1 mA max.
		Current flow: Approx. 7 mA per contact
Transfer output ✻1	**Number of outputs**	1 (only on models with a transfer output)
	Output specifications	Current output: 4 to 20 mA DC, load: 500 Ω max., resolution: approx. 10,000 Linear voltage output: 1 to 5 VDC, load: 1 kΩ min., resolution: Approx. 10,000
Setting method		Digital setting using front panel keys
Remote SP input ✻1 ✻2		Current input: 4 to 20 mA DC or 0 to 20 mA DC (input impedance: 150 Ω max.) Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V (input impedance: 1 MΩ min.)
Indication method		11-segment digital display and individual indicators Character height: PV: 15.2 mm, SV: 7.1 mm
Multi SP ✻3		Up to eight set points (SP0 to SP7) can be saved and selected using the event inputs, key operations, or serial communications.
Bank switching		None
Other functions		Manual output, heating/cooling control, loop burnout alarm, SP ramp, other alarm functions, heater burnout (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, self tuning, robust tuning, PV input shift, run/stop, protection functions, extraction of square root, MV change rate limit, logic operations, temperature status display, simple programming, moving average of input value, and display brightness setting
Ambient operating temperature		−10 to 55°C (with no condensation or icing), For 3-year warranty: −10 to 50°C with standard mounting (with no condensation or icing)
Ambient operating humidity		25% to 85%
Storage temperature		-25 to 65°C (with no condensation or icing)
Altitude		2,000 m max.
Recommended fuse		T2A, 250 VAC, time-lag, low-breaking capacity
Installation environment		Overvoltage category II, Pollution Degree 2 (EN/IEC/UL 61010-1)

✻1. There are no optional functions for the E5CC-U. Refer to *Model Number Legend* and *List of Models* on page 21.
✻2. This function is not supported by the E5CC-B. Refer to *Model Number Legend* on page 20.
✻3. With the E5CC-B, there can be up to four set points if event inputs are used to select them.

Input Ranges

Thermocouple/Platinum Resistance Thermometer (Universal inputs)

Sensor type	Platinum resistance thermometer					Thermocouple															Infrared temperature sensor			
Sensor specification	Pt100			JPt100		K		J		T		E	L	U		N	R	S	B	C/W	PLII	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
Temperature range (°C)	850	500.0	100.0 / 0.0	500.0	100.0 / 0.0	1300 / -200	500.0 / -20.0	850 / -100	400.0 / -20.0	400 / -200	400.0 / -199.9	600 / -200	850 / -100	400 / -200	400.0 / -199.9	1300 / -200	1700 / 0	1700 / 0	1800 / 100	2300 / 0	1300 / 0	90 / 0	120 / 0	165 / 0	260 / 0
Set value	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS C 1602-2015, IEC 60584-1

L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985

C/W: W5Re/W26Re, JIS C 1602-2015, ASTM E988-1990

JPt100: JIS C 1604-1989, JIS C 1606-1989

Pt100: JIS C 1604-1997, IEC 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

Analog input

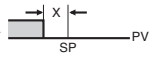
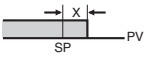
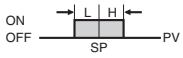
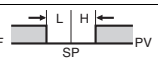
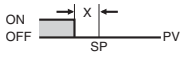
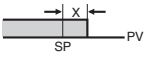
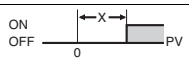
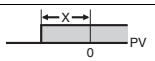
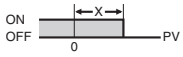
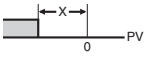
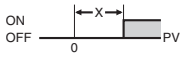
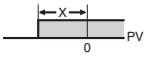
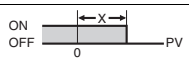
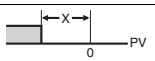
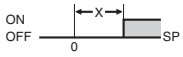
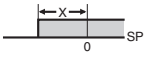
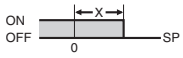
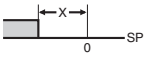
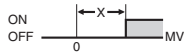
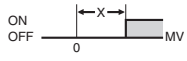
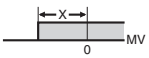
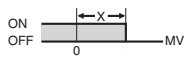
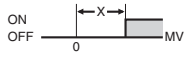
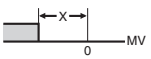
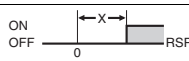
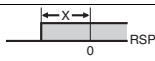
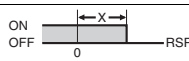
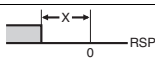
Input type	Current		Voltage			
Input specification	4 to 20 mA	0 to 20 mA	1 to 5 V	0 to 5 V	0 to 10 V	0 to 50 mV✻
Setting range	Usable in the following ranges by scaling: -1999 to 9999, -199.9 to 999.9, -19.99 to 99.99 or -1.999 to 9.999					
Set value	25	26	27	28	29	30

✻ The range applies to the E5CC-U only for those manufactured in May 2014 or later.

Alarm Types

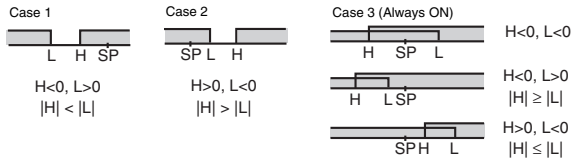
Each alarm can be independently set to one of the following 19 alarm types. The default is 2: Upper limit. (see note.)
Auxiliary outputs are allocated for alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

Note: In the default settings for models with HB or HS alarms, alarm 1 is set to a heater alarm (HA) and the Alarm Type 1 parameter is not displayed. To use alarm 1, set the output assignment to alarm 1.

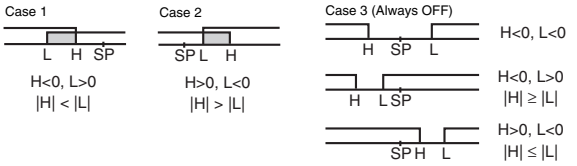
Set value	Alarm type	Alarm output operation		Description of function
		When alarm value X is positive	When alarm value X is negative	
0	Alarm function OFF	Output OFF		No alarm
1	Upper- and lower-limit ✻1		✻2	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range.
2 (default)	Upper-limit			Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more.
3	Lower-limit			Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more.
4	Upper- and lower-limit range ✻1		✻3	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range.
5	Upper- and lower-limit with standby sequence ✻1	✻5 	✻4	A standby sequence is added to the upper- and lower-limit alarm (1). ✻6
6	Upper-limit with standby sequence			A standby sequence is added to the upper-limit alarm (2). ✻6
7	Lower-limit with standby sequence			A standby sequence is added to the lower-limit alarm (3). ✻6
8	Absolute-value upper-limit			The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.
9	Absolute-value lower-limit			The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.
10	Absolute-value upper-limit with standby sequence			A standby sequence is added to the absolute-value upper-limit alarm (8). ✻6
11	Absolute-value lower-limit with standby sequence			A standby sequence is added to the absolute-value lower-limit alarm (9). ✻6
12	LBA (alarm 1 type only)	-		✻7
13	PV change rate alarm	-		✻8
14	SP absolute-value upper-limit alarm			This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X).
15	SP absolute-value lower-limit alarm			This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X).
16	MV absolute-value upper-limit alarm ✻9	Standard Control  Heating/Cooling Control (Heating MV) 	Standard Control  Heating/Cooling Control (Heating MV) Always ON	This alarm type turns ON the alarm when the manipulated variable (MV) is higher than the alarm value (X).
17	MV absolute-value lower-limit alarm ✻9	Standard Control  Heating/Cooling Control (Cooling MV) 	Standard Control  Heating/Cooling Control (Cooling MV) Always ON	This alarm type turns ON the alarm when the manipulated variable (MV) is lower than the alarm value (X).
18	RSP absolute-value upper-limit alarm ✻10			This alarm type turns ON the alarm when the remote SP (RSP) is higher than the alarm value (X).
19	RSP absolute-value lower-limit alarm ✻10			This alarm type turns ON the alarm when the remote SP (RSP) is lower than the alarm value (X).

∗1. With set values 1, 4 and 5, the upper and lower limit values can be set independently for each alarm type, and are expressed as "L" and "H."

∗2. Set value: 1, Upper- and lower-limit alarm



∗3. Set value: 4, Upper- and lower-limit range



∗4. Set value: 5, Upper- and lower-limit with standby sequence

For Upper- and Lower-Limit Alarm Described Above *2

- Case 1 and 2

  Always OFF when the upper-limit and lower-limit hysteresis overlaps.
- Case 3: Always OFF

∗5. Set value: 5, Upper- and lower-limit with standby sequence

Always OFF when the upper-limit and lower-limit hysteresis overlaps.

∗6. Refer to the *E5□C Digital Temperature Controllers User's Manual* (Cat. No. H174) for information on the operation of the standby sequence.

∗7. Refer to the *E5□C Digital Temperature Controllers User's Manual* (Cat. No.H174) for information on the loop burnout alarm (LBA).

∗8. Refer to the *E5□C Digital Temperature Controllers User's Manual* (Cat. No. H174) for information on the PV change rate alarm.

∗9. When heating/cooling control is performed, the MV absolute upper limit alarm functions only for the heating operation and the MV absolute lower limit alarm functions only for the cooling operation.

∗10. This value is displayed only when a remote SP input is used. It functions in both Local SP Mode and Remote SP Mode. Remote SP input is supported only for the E5CC.

Characteristics

Indication accuracy (at the ambient temperature of 23°C)		E5CC/E5CC-B Thermocouple: (±0.3% of indication value or ±1°C, whichever is greater) ±1 digit max. ✻1 Platinum resistance thermometer: (±0.2% of indication value or ±0.8°C, whichever is greater) ±1 digit max. Analog input: ±0.2% FS ±1 digit max. CT input: ±5% FS ±1 digit max. E5CC-U Thermocouple: (±1% of indication value or ±2°C, whichever is greater) ±1 digit max. ✻1 Platinum resistance thermometer: (±0.2% of indication value or ±0.8°C, whichever is greater) ±1 digit max. Analog input: ±0.2% FS ±1 digit max.
Transfer output accuracy		±0.3% FS max.
Simple transfer output accuracy		±0.3% FS max.✻2
Remote SP Input Type		±0.2% FS ±1 digit max.
Influence of temperature ✻3		Thermocouple input (R, S, B, C/W, PL II): (±1% of indication value or ±10°C, whichever is greater) ±1 digit max. Other thermocouple input: (±1% of indication value or ±4°C, whichever is greater) ±1 digit max. ✻4 Platinum resistance thermometer: (±1% of indication value or ±2°C, whichever is greater) ±1 digit max. Analog input: ±1%FS ±1 digit max. CT input: ±5% FS ±1 digit max. Remote SP input: ±1% FS ±1 digit max.
Influence of voltage ✻3		
Influence of EMS. (at EN 61326-1)		
Input sampling period		50 ms
Hysteresis		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.01% to 99.99% FS (in units of 0.01% FS)
Proportional band (P)		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)
Integral time (I)		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻5
Derivative time (D)		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻5
Proportional band (P) for cooling		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)
Integral time (I) for cooling		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻5
Derivative time (D) for cooling		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻5
Control period		0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s)
Manual reset value		0.0 to 100.0% (in units of 0.1%)
Alarm setting range		-1999 to 9999 (decimal point position depends on input type)
Influence of signal source resistance		Thermocouple: 0.1°C/Ω max. (100 Ωmax.) Platinum resistance thermometer: 0.1°C/Ω max. (10 Ω max.)
Insulation resistance		20 MΩ min. (at 500 VDC)
Dielectric strength		3,000 VAC, 50/60 Hz for 1 min between terminals of different charge
Vibration	**Malfunction**	10 to 55 Hz, 20 m/s^2 for 10 min each in X, Y, and Z directions
	Resistance	10 to 55 Hz, 20 m/s^2 for 2 hrs each in X, Y, and Z directions
Shock	**Malfunction**	100 m/s^2, 3 times each in X, Y, and Z directions
	Resistance	300 m/s^2, 3 times each in X, Y, and Z directions
Weight		E5CC/E5CC-B: Controller: Approx. 120 g, Mounting Adapter: Approx. 10 g E5CC-U: Controller: Approx. 100 g, Mounting Adapter: Approx. 10 g
Degree of protection		E5CC/E5CC-B: Front panel: IP66, Rear case: IP20, Terminals: IP00 E5CC-U: Front panel: IP50, Rear case: IP20, Terminals: IP00
Memory protection		Non-volatile memory (number of writes: 1,000,000 times)
Setup Tool		E5CC: CX-Thermo version 4.5 or higher E5CC-B: CX-Thermo version 4.65 or higher ✻7 E5CC-U: CX-Thermo version 4.61 or higher
Setup Tool port		E5CC/E5CC-B/E5CC-U top panel: An E58-CIFQ2 USB-Serial Conversion Cable is used to connect to a USB port on the computer. ✻6

✻1. The indication accuracy of K thermocouples in the -200 to 1,300°C range, T and N thermocouples at a temperature of -100°C max., and U and L thermocouples at any temperatures is ±2°C ±1 digit max. The indication accuracy of the B thermocouple at a temperature of 400°C max. is not specified. The indication accuracy of B thermocouples at a temperature of 400 to 800°C is ±3°C max. The indication accuracy of the R and S thermocouples at a temperature of 200°C max. is ±3°C ±1 digit max. The indication accuracy of C/W thermocouples is (±0.3% of PV or ±3°C, whichever is greater) ±1 digit max. The indication accuracy of PL II thermocouples is (±0.3% of PV or ±2°C, whichever is greater) ±1 digit max.
✻2. However, the precision between 0 and 4 mA for a 0 to 20 mA output is ±1% FS max.
✻3. Ambient temperature: -10°C to 23°C to 55°C, Voltage range: -15% to 10% of rated voltage
✻4. K thermocouple at -100°C max.: ±10°C max.
✻5. The unit is determined by the setting of the Integral/Derivative Time Unit parameter.
✻6. External communications (RS-485) and USB-serial conversion cable communications can be used at the same time.
✻7. CX-Thermo version 4.67 or higher is required for the E5CC-B linear current output type.

Standards	**Approved standards**	cULus: UL 61010-1/CSA C22.2 No.61010-1 ✻8, KOSHA (S Mark) certification (Some models only.) ✻9, Korean wireless regulations (Radio law: KC Mark) (Some models only.) ✻9, Lloyd's standards ✻10, EAC	
	Conformed standards	EN 61010-1 (IEC 61010-1), RCM	
EMC		EMI:	EN 61326-1 ✻11
		Radiated Interference Electromagnetic Field Strength:	EN 55011 Group 1, class A
		Noise Terminal Voltage:	EN 55011 Group 1, class A
		EMS:	EN 61326-1 ✻11
		ESD Immunity:	EN 61000-4-2
		Electromagnetic Field Immunity:	EN 61000-4-3
		Burst Noise Immunity:	EN 61000-4-4
		Conducted Disturbance Immunity:	EN 61000-4-6
		Surge Immunity:	EN 61000-4-5
		Voltage Dip/Interrupting Immunity:	EN 61000-4-11

✻**8.** The E5CC-U plug-in model is certified for UL listing only when used together with the OMRON P2CF-11 or P2CF-11-E Socket. The P3GA-11 is not certified for UL listing.
✻**9.** Access the following website for information on certified models. *http://www.ia.omron.com/support/models/index.html*
✻**10.** Refer to information on maritime standards in *Shipping Standards* on page 124 for compliance with Lloyd's Standards.
✻**11.** Industrial electromagnetic environment (EN/IEC 61326-1 Table 2)

USB-Serial Conversion Cable

Applicable OS	Windows XP/Vista/7/8/10 ✻1
Applicable software	CX-Thermo version 4.5 or higher (Version 4.61 or higher is required for the E5CC-U, Version 4.65 or higher is required for the E5CC-B ✻3.)
Applicable models	E5□C-T Series, E5□C Series, and E5CB Series
USB interface standard	Conforms to USB Specification 2.0.
DTE speed	38400 bps
Connector specifications	Computer: USB (type A plug) Digital Temperature Controller: Special serial connector
Power supply	Bus power (Supplied from USB host controller.)✻2
Power supply voltage	5 VDC
Current consumption	450 mA max.
Output voltage	4.7±0.2 VDC (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Output current	250 mA max. (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Ambient operating temperature	0 to 55°C (with no condensation or icing)
Ambient operating humidity	10% to 80%
Storage temperature	-20 to 60°C (with no condensation or icing)
Storage humidity	10% to 80%
Altitude	2,000 m max.
Weight	Approx. 120 g

Windows is a registered trademark of Microsoft Corporation in the United States and or other countries.

✻1. CX-Thermo version 4.65 or higher runs on Windows 10.
✻2. Use a high-power port for the USB port.
✻3. CX-Thermo version 4.67 or higher is required for the E5CC-B linear current output type.

Note: A driver must be installed on the computer. Refer to the *Instruction Manual* included with the Cable for the installation procedure.

Communications Specifications

Transmission line connection method	RS-485: Multidrop
Communications	RS-485 (two-wire, half duplex)
Synchronization method	Start-stop synchronization
Protocol	CompoWay/F, or Modbus
Baud rate ✻	9600, 19200, 38400, or 57600 bps
Transmission code	ASCII
Data bit length ✻	7 or 8 bits
Stop bit length ✻	1 or 2 bits
Error detection	Vertical parity (none, even, odd) Block check character (BCC) with CompoWay/F or CRC-16 Modbus
Flow control	None
Interface	RS-485
Retry function	None
Communications buffer	217 bytes
Communications response wait time	0 to 99 ms Default: 20 ms

✻ The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

Communications Functions

Programless communications ✻1	You can use the memory in the PLC to read and write E5□C parameters, start and stop operation, etc. The E5□C automatically performs communications with PLCs. No communications programming is required. Number of connected Digital Temperature Controllers: 32 max. (Up to 16 for the FX Series) Applicable PLCs OMRON PLCs CS Series, CJ Series, CP Series, NJ Series, or NX1P Mitsubishi Electric PLCs MELSEC Q Series, L Series, FX3 Series, or iQ-R Series KEYENCE PLCs KEYENCE KV Series
Component Communications ✻1	When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master)
Copying ✻2	When Digital Temperature Controllers are connected, the parameters can be copied from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves.

MELSEC is a registered trademark of Mitsubishi Electric Corporation.
KEYENCE is a registered trademark of Keyence Corporation.

✻1. A Temperature Controller with version 1.1 or higher is required. A Temperature Controller with version 2.1 or higher is required for the FX Series or the KV Series.
✻2. Both the programless communications and the component communications support the copying.

Current Transformer (Order Separately) Ratings

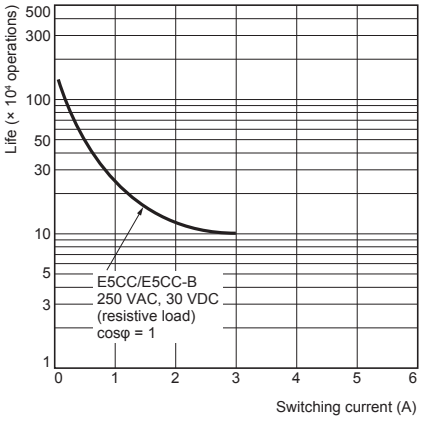
	E54-CT1 E54-CT3	E54-CT1L E54-CT3L
Dielectric strength	1,000 VAC for 1 min	1,500 VAC for 1 min
Vibration resistance	50 Hz, 98 m/s^2	
Weight	E54-CT1: Approx. 11.5 g E54-CT3: Approx. 50 g	E54-CT1L: Approx. 14 g E54-CT3L: Approx. 57 g
Accessories	E54-CT3 Only Armatures (2) Plugs (2)	None

Heater Burnout Alarms and SSR Failure Alarms

CT input (for heater current detection)	Models with detection for single-phase heaters: One input Models with detection for singlephase or three-phase heaters: Two inputs
Maximum heater current	50 A AC
Input current indication accuracy	±5% FS ±1 digit max.
Heater burnout alarm setting range ✻1	0.1 to 49.9 A (in units of 0.1 A) Minimum detection ON time: 100 ms ✻3
SSR failure alarm setting range ✻2	0.1 to 49.9 A (in units of 0.1 A) Minimum detection OFF time: 100 ms ✻4

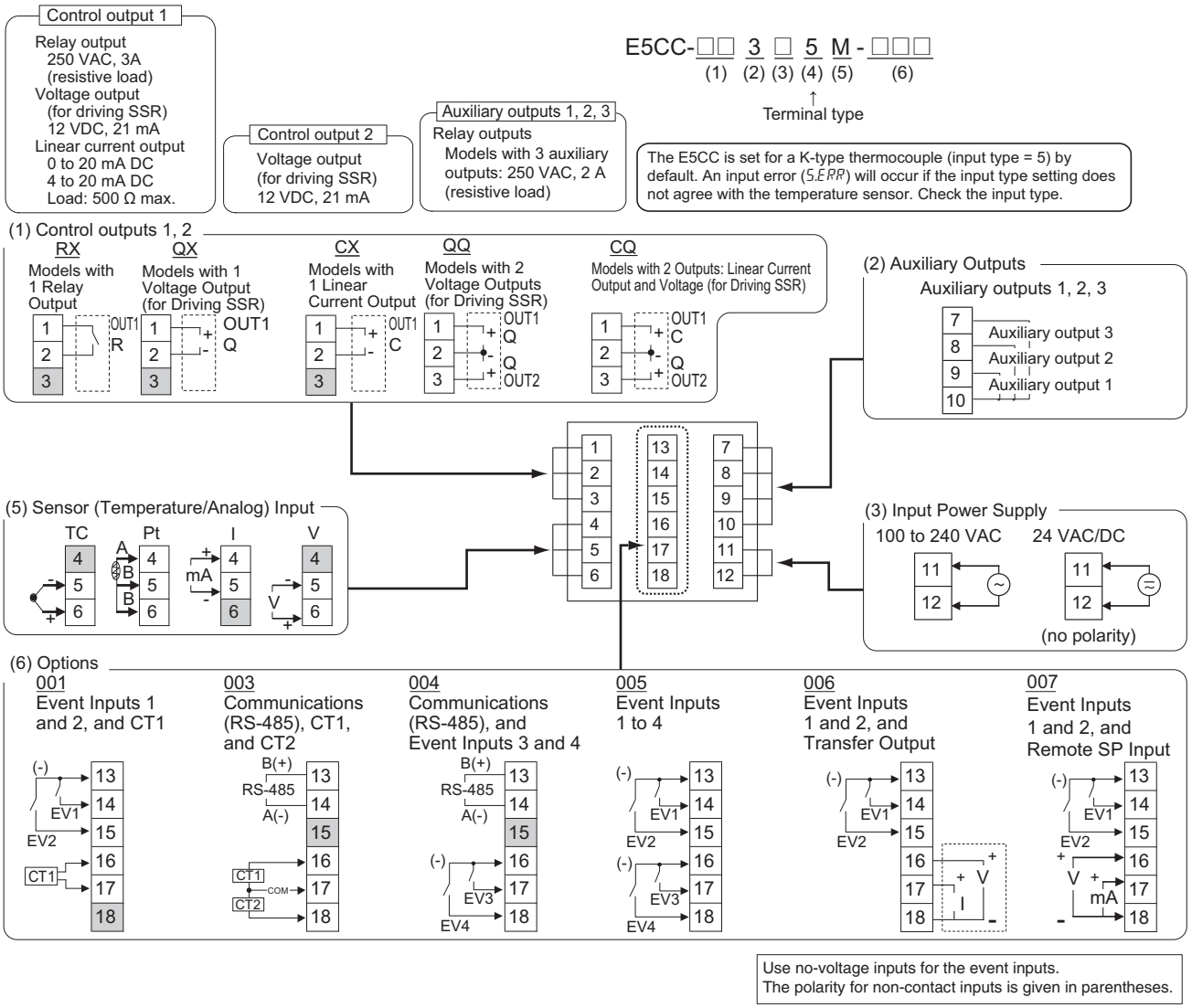
✻1. For heater burnout alarms, the heater current will be measured when the control output is ON, and the output will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).
✻2. For SSR failure alarms, the heater current will be measured when the control output is OFF, and the output will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).
✻3. The value is 30 ms for a control period of 0.1 s or 0.2 s.
✻4. The value is 35 ms for a control period of 0.1 s or 0.2 s.

Electrical Life Expectancy Curve for Control Output Relays (Reference Values)



External Connections

E5CC (Screw Terminal Blocks)



Note: 1. The application of the terminals depends on the model.

2. Do not wire the terminals that are shown with a gray background.

3. When complying with EMC standards, the cable that connects the sensor must be 30 m or less. If the cable length exceeds 30 m, compliance with EMC standards will not be possible.

4. Connect M3 crimped terminals.

5. Due to UL Listing requirements, use the E54-CT1L or E54-CT3L Current Transformer with the factory wiring (internal wiring). Use a UL category XOBA or XOBA7 current transformer that is UL Listed for field wiring (external wiring) and not the factory wiring (internal wiring).

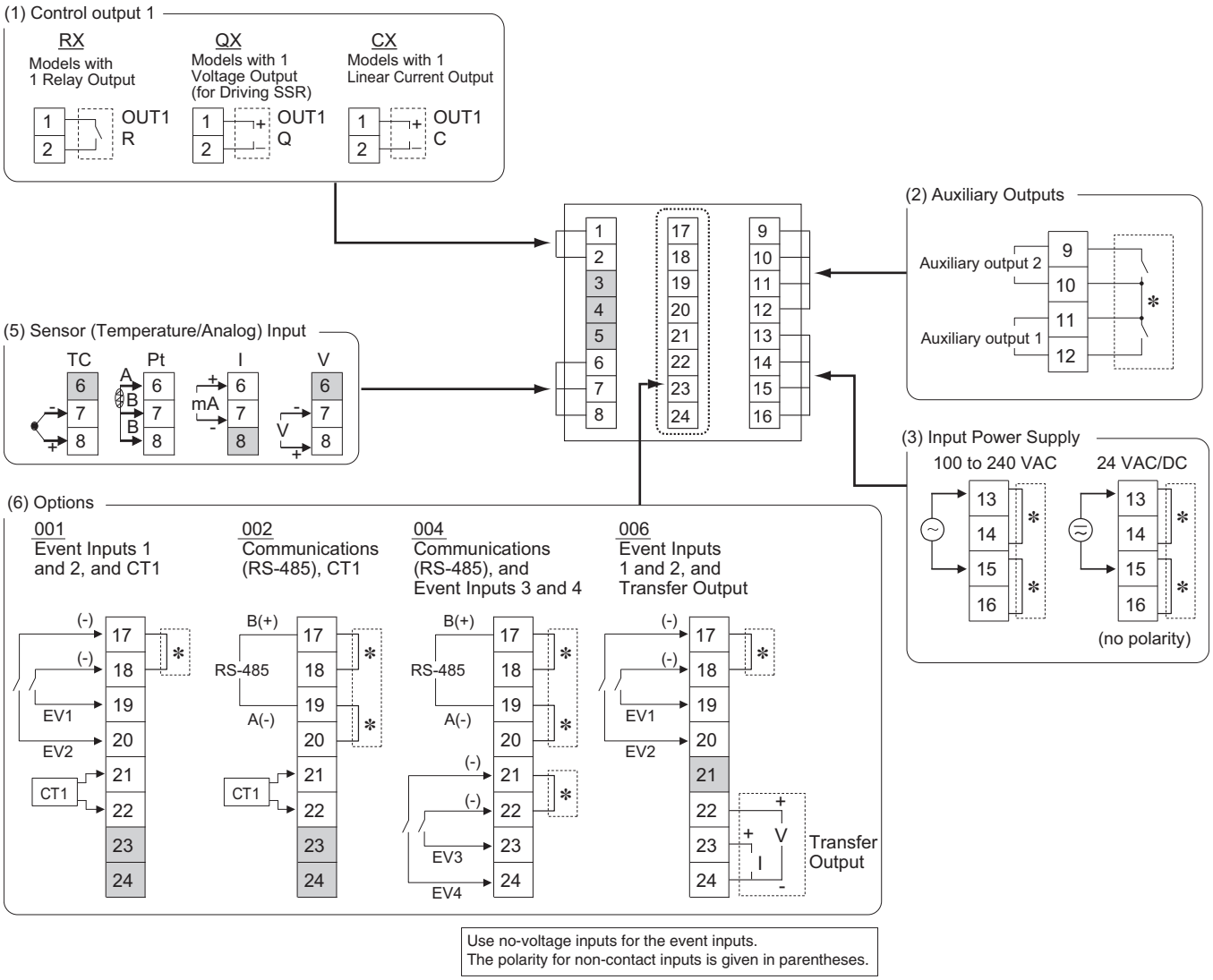
E5CC-B (Push-In Plus Terminal Blocks)

E5CC-□□ 2 □ B M - □□□
(1) (2) (3) (4) (5) (6)
↑ Terminal type

Control output 1
Relay output
250 VAC, 3A
(resistive load)
Voltage output
(for driving SSR)
12 VDC, 21 mA

Auxiliary outputs 1, 2
Relay outputs
outputs: 250 VAC, 2 A
(resistive load)

The E5CC is set for a K-type thermocouple (input type = 5) by default. An input error (5.ERR) will occur if the input type setting does not agree with the temperature sensor. Check the input type.



Use no-voltage inputs for the event inputs.
The polarity for non-contact inputs is given in parentheses.

Note: 1. The application of the terminals depends on the model.

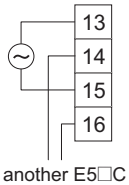
2. Do not wire the terminals that are shown with a gray background.

3. When complying with EMC standards, the cable that connects the sensor must be 30 m or less. If the cable length exceeds 30 m, compliance with EMC standards will not be possible.

4. Refer to *Wiring Precautions for E5□C-B (Controllers with Push-In Plus Terminal Blocks)* on page 133 for wire specifications and wiring methods.

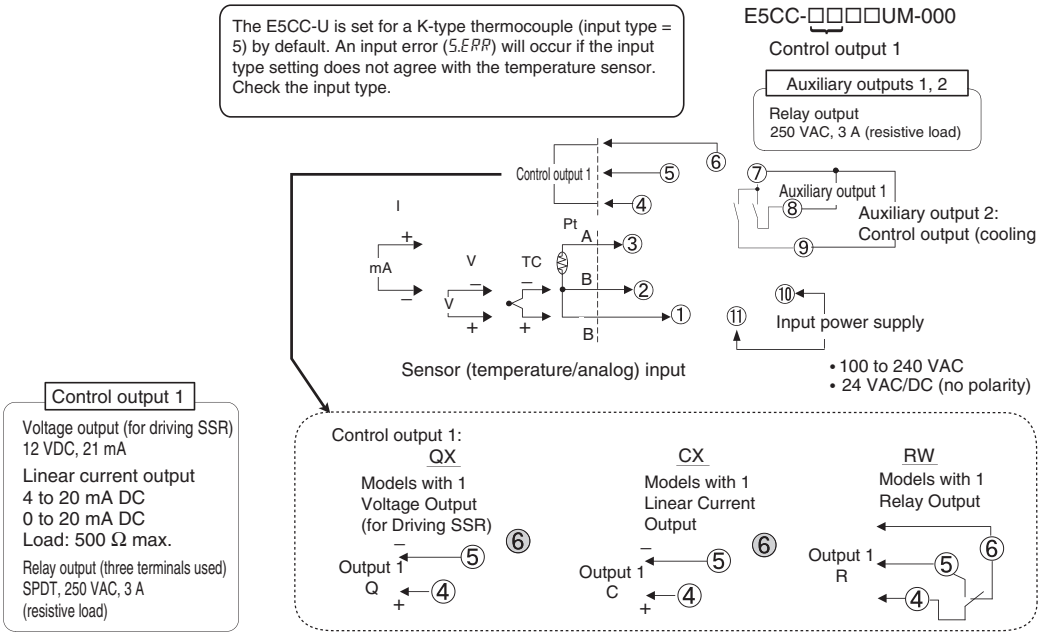
5. Common terminals are indicated with asterisks (✻). You can use the input power supply and communications common terminals for crossover wiring. Do not exceed the maximum number of Temperature Controllers given below if you use crossover wiring for the input power supply.
100 to 240 VAC Controllers: 16 max.
24 VAC/VDC Controllers: 8 max.

Wiring Example:



6. Due to UL Listing requirements, use the E54-CT1L or E54-CT3L Current Transformer with the factory wiring (internal wiring). Use a UL category XOBA or XOBA7 current transformer that is UL Listed for field wiring (external wiring) and not the factory wiring (internal wiring).

E5CC-U (Plug-in Models)

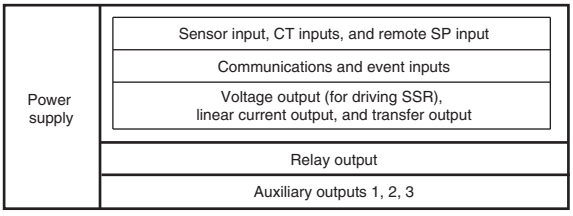


Note: 1. The application of the terminals depends on the model.
2. Do not wire the terminals that are shown with a gray background.
3. When complying with EMC standards, the cable that connects the sensor must be 30 m or less. If the cable length exceeds 30 m, compliance with EMC standards will not be possible.
4. Connect M3.5 crimped terminals.

Isolation/Insulation Block Diagrams

E5CC

Models with 3 Auxiliary Outputs

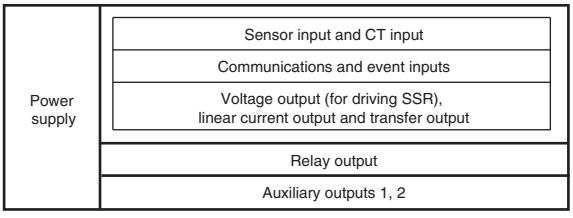


: Reinforced insulation
: Functional isolation

Note: Auxiliary outputs 1 to 3 are not insulated.

E5CC-B

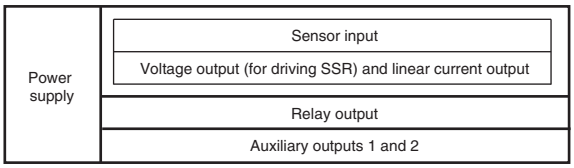
Models with 2 Auxiliary Outputs



: Reinforced insulation
: Functional isolation

E5CC-U

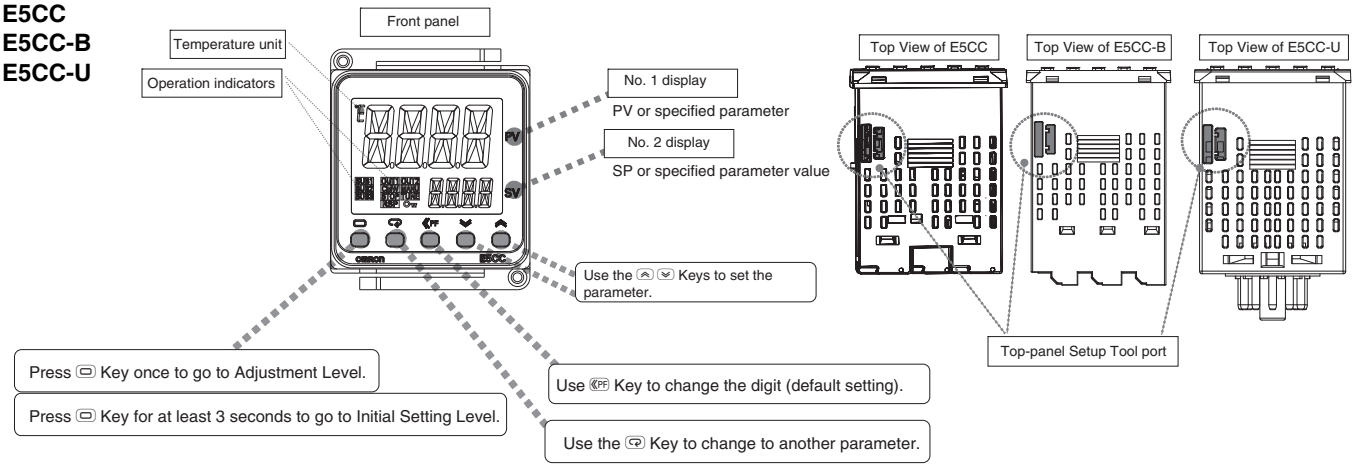
Models with 2 Auxiliary Outputs



: Reinforced insulation
: Functional isolation

Nomenclature

E5CC
E5CC-B
E5CC-U

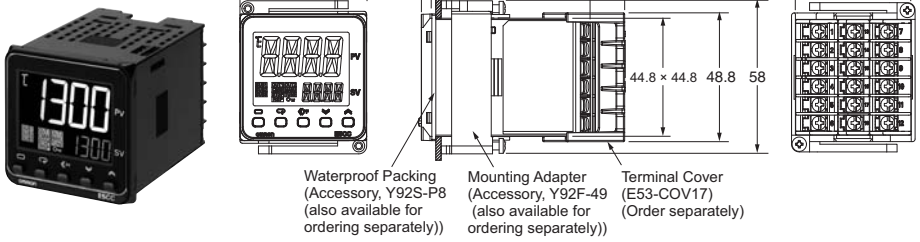


Dimensions

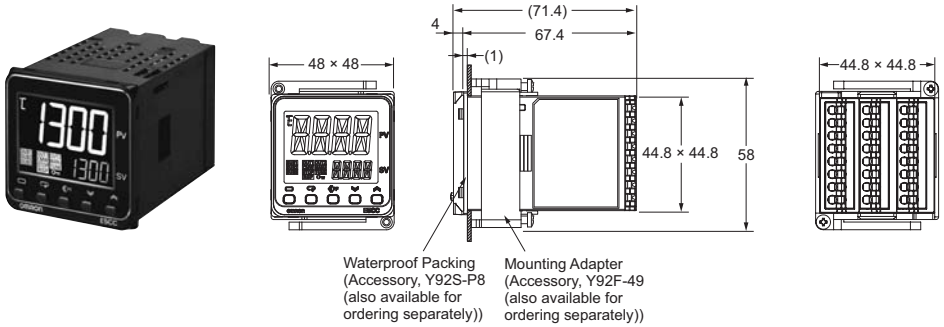
(Unit: mm)

Controllers

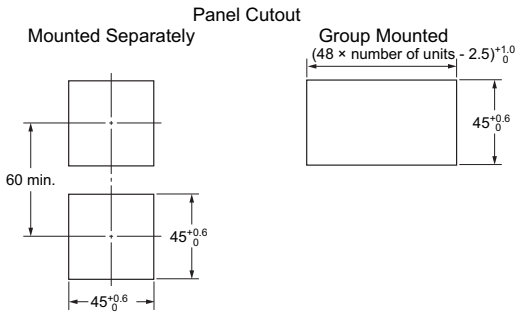
E5CC



E5CC-B

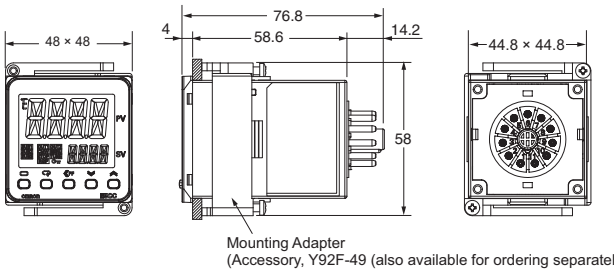


The Setup Tool port is on the top of the Temperature Controller.
It is used to connect the Temperature Controller to the computer to use the Setup Tool.
The E58-CIFQ2 USB-Serial Conversion Cable is required to make the connection.
Refer to the instructions that are provided with the USB-Serial Conversion Cable for the connection procedure.
Note: Do not leave the USB-Serial Conversion Cable connected when you use the Temperature Controller.

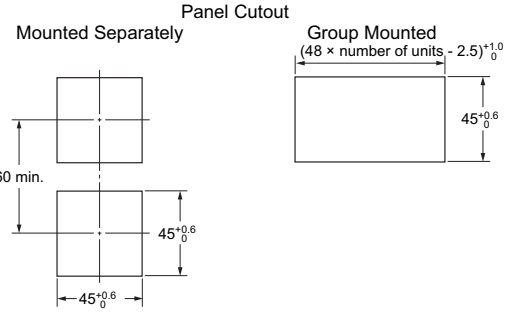


- Recommended panel thickness is 1 to 5 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- To mount the Controller so that it is waterproof, insert the waterproof packing onto the Controller.
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.
- Use a control panel thickness of 1 to 3 mm if the Y92A-48N and a USB-Serial Conversion Cable are used together.

E5CC-U



The Setup Tool port is on the top of the Temperature Controller.
It is used to connect the Temperature Controller to the computer to use the Setup Tool.
The E58-CIFQ2 USB-Serial Conversion Cable is required to make the connection.
Refer to the instructions that are provided with the USB-Serial Conversion Cable for the connection procedure.
Note: Do not leave the USB-Serial Conversion Cable connected when you use the Temperature Controller.

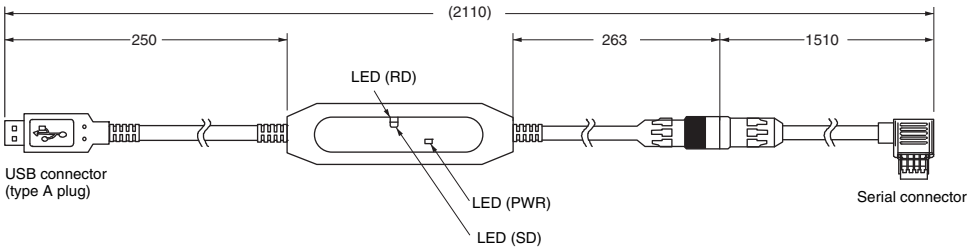


- Recommended panel thickness is 1 to 5 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.
- Use a control panel thickness of 1 to 3 mm if the Y92A-48N and a USB-Serial Conversion Cable are used together.

Accessories (Order Separately)

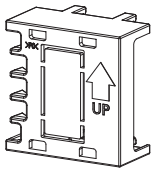
USB-Serial Conversion Cable

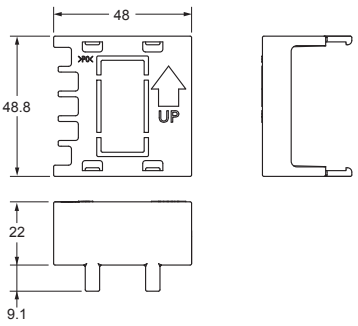
E58-CIFQ2



Terminal Covers

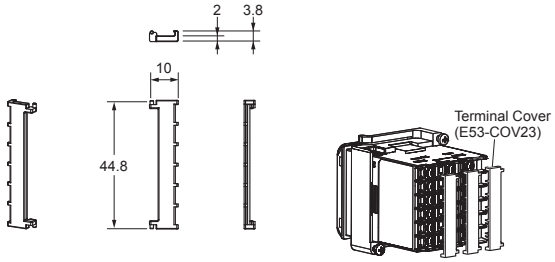
E53-COV17





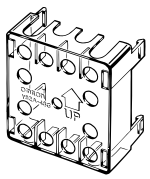
Terminal Covers

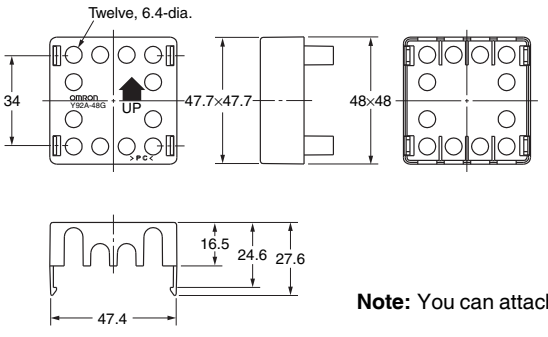
E53-COV23 (Three Covers provided.)



Terminal Cover (for the P3GA-11 Back-connecting Socket)

Y92A-48G

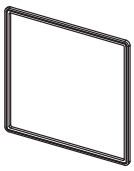




Note: You can attach the P3GA-11 Back-connecting Socket for finger protection.

Waterproof Packing

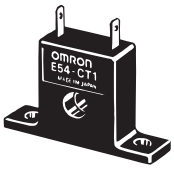
Y92S-P8 (for DIN 48 × 48)

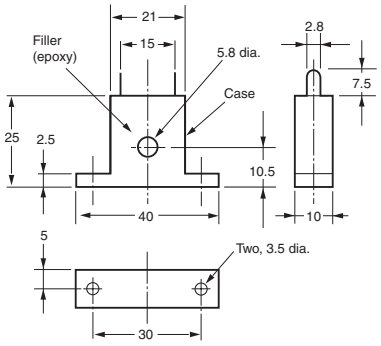


The Waterproof Packing is provided only with the E5CC/E5CC-B.
It is not included with the E5CC-U.
Order the Waterproof Packing separately if it becomes lost or damaged.
The Waterproof Packing can be used to achieve an IP66 degree of protection.
(Deterioration, shrinking, or hardening of the waterproof packing may occur depending on the operating environment. Therefore, periodic replacement is recommended to ensure the level of waterproofing specified in IP66. The time for periodic replacement depends on the operating environment. Be sure to confirm this point at your site.
Consider three years as a rough standard.)
The E5CC-U cannot be waterproofed even if the Waterproof Packing is attached.

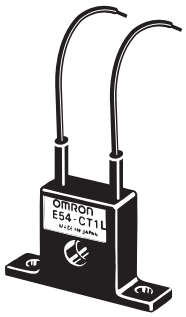
Current Transformers

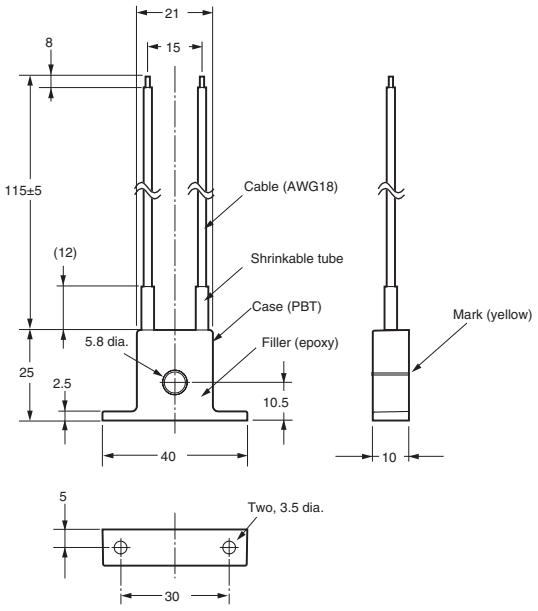
E54-CT1





E54-CT1L

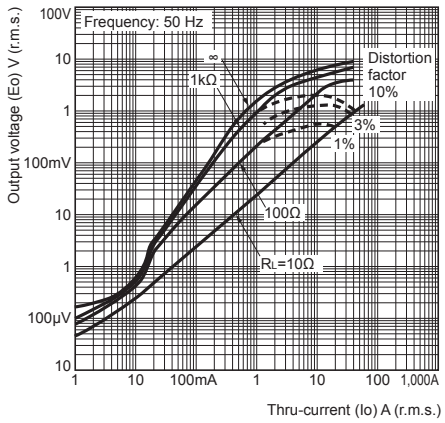




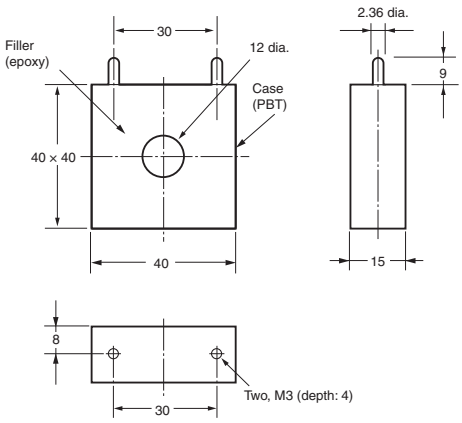
Thru-current (Io) vs. Output Voltage (Eo) (Reference Values)

E54-CT1 or E54-CT1L

Maximum continuous heater current: 50 A (50/60 Hz)
Number of windings: 400±2
Winding resistance: 18±2 Ω

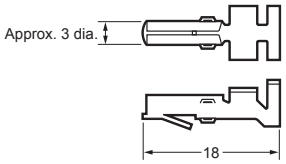


E54-CT3

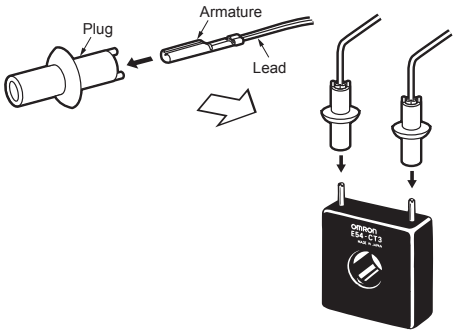


E54-CT3 Accessories

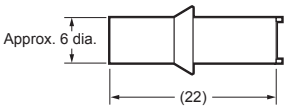
- **Armature**



Connection Example



- **Plug**



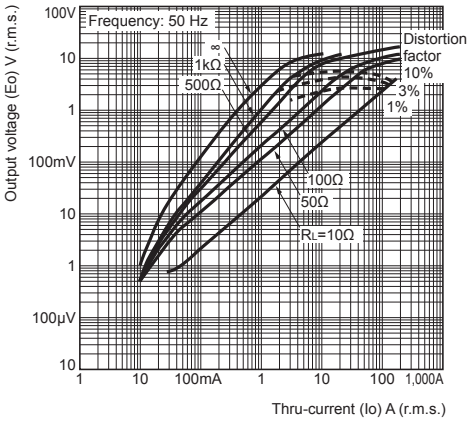
Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT3 or E54-CT3L

Maximum continuous heater current: 120 A (50/60 Hz)

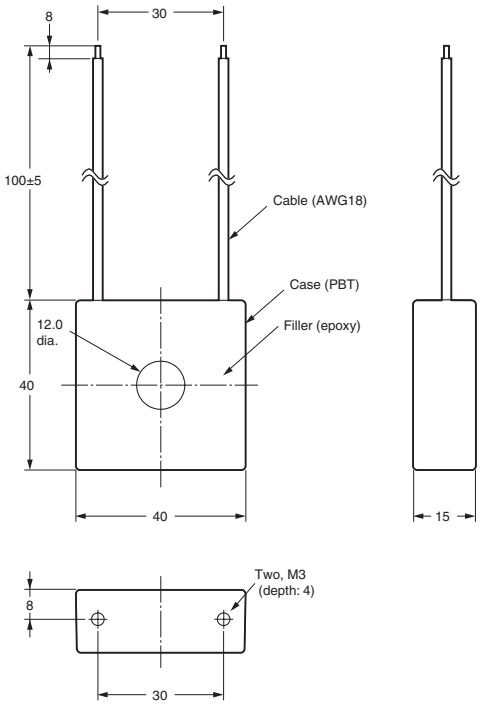
(Maximum continuous heater current for an OMRON Digital Temperature Controller is 50 A.)

Number of windings: 400±2

Winding resistance: 8±0.8 Ω



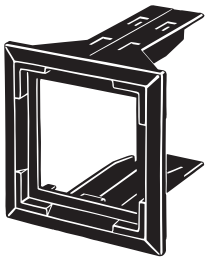
E54-CT3L

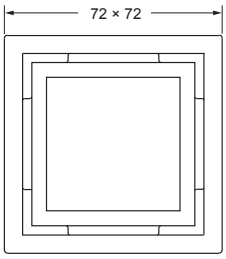


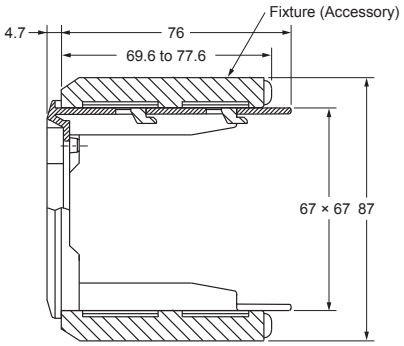
Adapter

Y92F-45

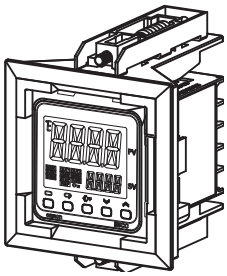
Note: 1. Use this Adapter when the Front Panel has already been prepared for the E5B□.
2. Only black is available.
3. You cannot use the E58-CIFQ2 USB-Serial Conversion Cable if you use the Y92F-45 Adapter. To use the USB-Serial Conversion Cable to make the settings, do so before you mount the Temperature Controller in the panel.
4. You cannot use it together with the Y92F-49 Adapter that is enclosed with the Controller.

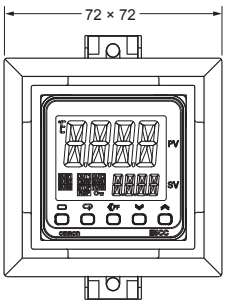


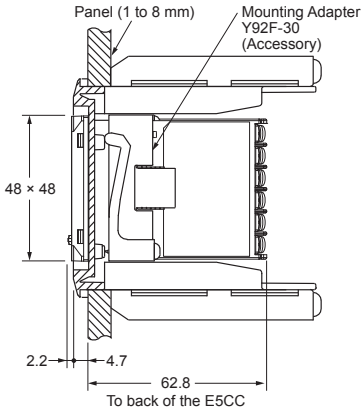




Mounted to E5CC



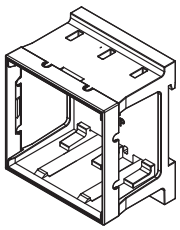


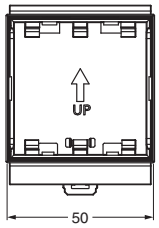


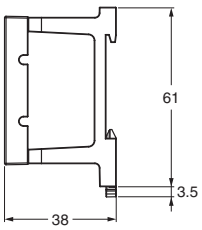
DIN Track Mounting Adapter

Y92F-52

Note: This Adapter cannot be used together with the Terminal Cover.
Remove the Terminal Cover to use the Adapter.

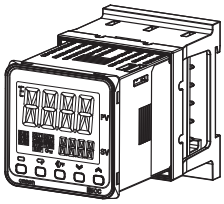


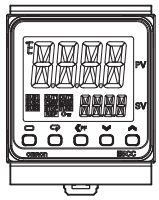


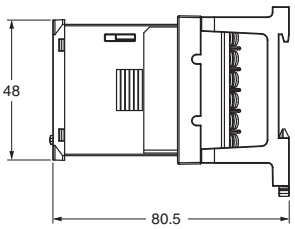


This Adapter is used to mount the E5CC to a DIN Track.
If you use the Adapter, there is no need for a plate to mount in the panel or to drill mounting holes in the panel.

Mounted to E5CC

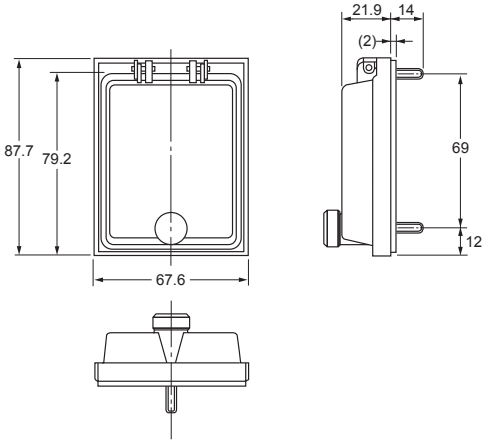






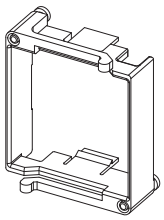
Watertight Cover

Y92A-48N



Mounting Adapter

Y92F-49

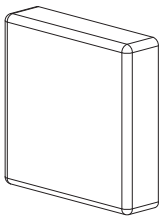


The Mounting Adapter is provided with the Temperature Controller.
Order the Mounting Adapter separately if it becomes lost or damaged.

Protective Cover

Y92A-48D

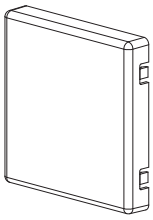
Note: This Protective Cover cannot be used if the Waterproof Packing is installed.



This Protective Cover is soft type.
It is able to operate the controller with using this cover.

Protective Cover

Y92A-48H

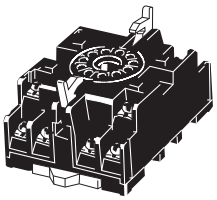


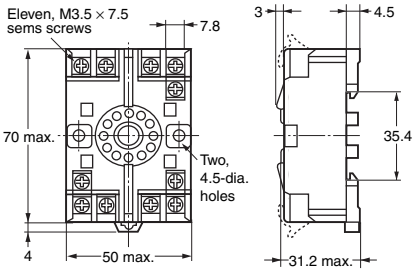
This Protective Cover is hard type.
Please use it for the mis-operation prevention etc.

E5CC-U Wiring Socket

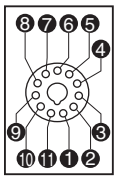
Front-connecting Socket

P2CF-11

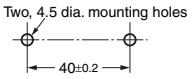




Terminal Layout/Internal Connections
(Top View)



Mounting Holes

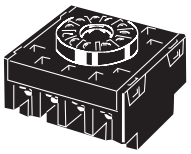


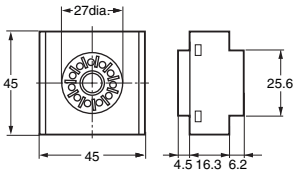
Note: Can also be mounted to a DIN track

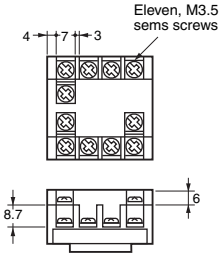
Note: 1. A model with finger protection (P2CF-11-E) is also available.
2. You cannot use the P2CF-11 or P2CF-11-E together with the Y92F-45.

Back-connecting Socket

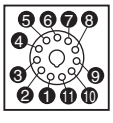
P3GA-11







Terminal Layout/Internal Connections
(Bottom View)



Note: 1. Using any other sockets will adversely affect accuracy. Use only the specified sockets.
2. A Protective Cover for finger protection (Y92A-48G) is also available.
3. You cannot use the P3GA-11 together with the Y92F-45.

MEMO

Digital Temperature Controller

E5EC/E5EC-B/E5AC (48 × 96 mm/96 × 96 mm)

A clearer display that is easier to read. Easy setup/operation and packed with performance.

* CSA conformance evaluation by UL.

- A white LCD PV display with a height of approx. 18 mm for the E5EC/E5EC-B and 25 mm for the E5AC improves visibility.
- High-speed sampling at 50 ms.
- With 48 x 96-mm Controllers, you can select between screw terminal blocks or Push-In Plus terminal blocks to save wiring work.
- Short body with depth of only 60 mm. (Screw Terminal Blocks)
- Easy connections to a PLC with programless communications. Use component communications to link Temperature Controllers to each other.
- Tool ports are provided both on the top panel and the front panel. Set up the Controller without wiring the power supply by connecting to the computer with a Communications Conversion Cable (sold separately). Setup is easy with the CX-Thermo (sold separately).

48 × 96 mm Screw Terminal Blocks E5EC

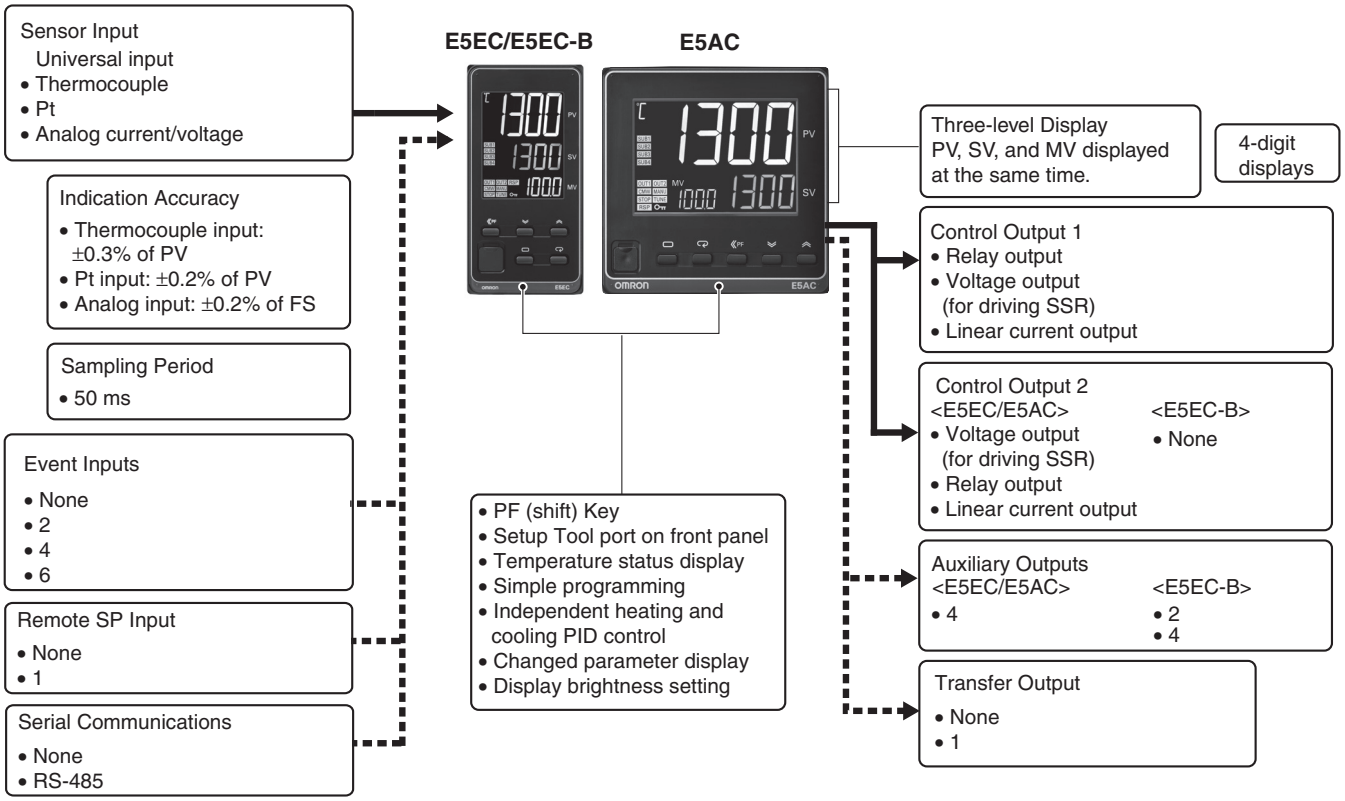
48 × 96 mm Push-In Plus Terminal Blocks E5EC-B

96 × 96 mm Screw Terminal Blocks E5AC

Refer to your OMRON website for the most recent information on applicable safety standards.

Refer to Safety Precautions on page 122.

Main I/O Functions



This datasheet is provided as a guideline for selecting products.
Be sure to refer to the following manuals for application precautions and other information required for operation before attempting to use the product.
E5□C Digital Temperature Controllers User's Manual (Cat. No. H174)
E5□C Digital Temperature Controllers Communications Manual (Cat. No. H175)

Model Number Legend and Standard Models

Model Number Legend

Models with Screw Terminal Blocks

E5EC-□□ 4 □ 5 M-□□□ (Example: E5EC-RX4A5M-000)
① ②③④⑤ ⑥

E5AC-□□ 4 □ 5 M-□□□ (Example: E5AC-RX4A5M-000)
① ②③④⑤ ⑥

Model	① Control outputs 1 and 2	② No. of auxiliary outputs	③ Power supply voltage	④ Terminal type	⑤ Input type	⑥ Options	Meaning	
E5EC							48 × 96 mm	
E5AC							96 × 96 mm	
							Control output 1	Control output 2
	RX						Relay output	None
	QX						Voltage output (for driving SSR)	None
✻2	CX						Linear current output	None
	QQ						Voltage output (for driving SSR)	Voltage output (for driving SSR)
	QR						Voltage output (for driving SSR)	Relay output
	RR						Relay output	Relay output
✻2	CC						Linear current output	Linear current output
✻2	CQ						Linear current output	Voltage output (for driving SSR)
	PR						Position-proportional relay output	Position-proportional relay output
		✻3 4					4 (auxiliary outputs 1 and 2 with same common and auxiliary outputs 3 and 4 with same common)	
			A				100 to 240 VAC	
			D				24 VAC/DC	
				5			Screw terminal blocks (with cover)	
					M		Universal input	

Option selection conditions ✻1	Control outputs 1 and 2				HB alarm and HS alarm	Communications	Event inputs	Remote SP Input	Transfer output
	For RX, QX, QQ, QR, RR, or CQ	For CX or CC	For PR						
	Selectable	Selectable	Selectable	000	---	---	---	---	---
		Selectable	Selectable	004	---	RS-485	2	---	---
		Selectable		005	---	---	4	---	---
	Selectable			009	2 (for 3-phase heaters)	RS-485	2	---	---
	Selectable			010	1	---	4	---	---
	Selectable			011	1	---	6	Provided.	Provided.
		Selectable		013	---	---	6	Provided.	Provided.
		Selectable	Selectable	014	---	RS-485	4	Provided.	Provided.

✻1. The options that can be selected depend on the type of control output.
✻2. The control output cannot be used as a transfer output.
✻3. A model with four auxiliary outputs must be selected.
Note: Draw-out-type models of the E5EC and E5AC are available. Ask your OMRON representative for details.

Heating and Cooling Control

Using Heating and Cooling Control

① Control Output Assignment
If there is no control output 2, an auxiliary output is used as the cooling control output.
If there is a control output 2, the two control outputs are used for heating and cooling.
(It does not matter which output is used for heating and which output is used for cooling.)
② Control
If PID control is used, you can set PID control separately for heating and cooling.
This allows you to handle control systems with different heating and cooling response characteristics.

Model Number Legend

Models with Push-In Plus Terminal Blocks

E5EC-□□ □ □ B M -□□□ (Example: E5EC-RX4ABM-000)

①②③④⑤⑥

Model	① Control outputs 1 and 2	② No. of auxiliary outputs	③ Power supply voltage	④ Terminal type	⑤ Input type	⑥ Options	Meaning	
E5EC							48 × 96 mm	
							Control output 1	Control output 2
✻1	RX						Relay output	None
✻2	QX						Voltage output (for driving SSR)	None
✻2	CX						Linear current output ✻3	None
		2					2 independent points	
		4					4 (auxiliary outputs 1 and 2 with same common and auxiliary outputs 3 and 4 with same common)	
			A				100 to 240 VAC	
			D				24 VAC/DC	
				B			Push-in plus terminal blocks	
					M		Universal input	

	⑥ Options	HB alarm and HS alarm	Communications	Event inputs	Remote SP Input	Transfer output
	000	---	---	---	---	---
✻1	004	---	RS-485	2	---	---
✻2	008	1	RS-485	2	---	---
✻2	010	1	---	4	---	---
✻2	011	1	---	6	Provided.	Provided.
✻1	014	---	RS-485	4	Provided.	Provided.

✻1. Option 004 and 014 cannot be selected if RX or QX is selected for the control output.
✻2. Option 008, 010 and 011 cannot be selected if CX is selected for the control output.
✻3. The control output cannot be used as a simple transfer output.

Heating and Cooling Control

Using Heating and Cooling Control

① Control Output Assignment
An auxiliary output is used as the cooling control output.
② Control
If PID control is used, you can set PID control separately for heating and cooling.
This allows you to handle control systems with different heating and cooling response characteristics.

Optional Products (Order Separately)

USB-Serial Conversion Cable

Model
E58-CIFQ2

Communications Conversion Cable

Model
E58-CIFQ2-E

Note: Always use this product together with the E58-CIFQ2. This Cable is used to connect to the front-panel Setup Tool port.

Terminal Covers (for E5EC/E5AC)

Model
E53-COV24 (3pcs)

Note: The Terminal Covers E53-COV24 are provided with the Digital Temperature Controller.

Waterproof Packing

Applicable Controller	Model
E5EC/E5EC-B	Y92S-P9
E5AC	Y92S-P10

Note: This Waterproof Packing is provided with the Digital Temperature Controller.

Waterproof Cover

Applicable Controller	Model
E5EC/E5EC-B	Y92A-49N
E5AC	Y92A-96N

Front Port Cover

Model
Y92S-P7

Note: This Front Port Cover is provided with the Digital Temperature Controller.

Mounting Adapter

Model
Y92F-51 (2pcs)

Note: This Mounting Adapter is provided with the Digital Temperature Controller.

Current Transformers (CTs)

Hole diameter	Model
5.8 mm	E54-CT1
5.8 mm	E54-CT1L ✻
12.0 mm	E54-CT3
12.0 mm	E54-CT3L ✻

✻ Lead wires are included with these CTs. If UL certification is required, use these CTs.

CX-Thermo Support Software

Model
EST2-2C-MV4

Note: CX-Thermo version 4.5 or higher is required for the E5EC/E5AC.
CX-Thermo version 4.65 or higher is required for the E5EC-B.
CX-Thermo version 4.67 or higher is required for the E5CC-B linear current output type.
For the system requirements for the CX-Thermo, refer to information on the EST2-2C-MV4 on the OMRON website (www.ia.omron.com).

Specifications

Ratings

Power supply voltage		A in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC
Operating voltage range		85 to 110% of rated supply voltage
Power consumption	**E5EC/ E5EC-B**	Models with option selection of 000: 6.6 VA max. at 100 to 240 VAC, and 4.1 VA max. at 24 VAC or 2.3 W max. at 24 VDC All other models: 8.3 VA max. at 100 to 240 VAC, and 5.5 VA max. at 24 VAC or 3.2 W max. at 24 VDC
	E5AC	Models with option selection of 000: 7.0 VA max. at 100 to 240 VAC, and 4.2 VA max. at 24 VAC or 2.4 W max. at 24 VDC All other models: 9.0 VA max. at 100 to 240 VAC, and 5.6 VA max. at 24 VAC or 3.4 W max. at 24 VDC
Sensor input		Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, C/W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V
Input impedance		Current input: 150 Ω max., Voltage input: 1 MΩ min. (Use a 1:1 connection when connecting the ES2-HB-N/THB-N.)
Control method		ON/OFF or 2-PID control (with auto-tuning)
Control output	**Relay output**	SPST-NO, 250 VAC, 5 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value)
	Voltage output (for driving SSR)	Output voltage: 12 VDC ±20% (PNP), max. load current: 40 mA, with short-circuit protection circuit (The maximum load current is 21 mA for models with two control outputs.)
	Linear current output	4 to 20 mA DC/0 to 20 mA DC, load: 500 Ω max., resolution: approx. 10,000
Auxiliary output	**Number of outputs**	E5EC/E5AC: 4 E5EC-B: 2 or 4 (depends on model)
	Output specifications	SPST-NO. relay outputs, 250 VAC, Models with 2 outputs: 3 A (resistive load), Models with 4 outputs: 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value)
Event input	**Number of inputs**	2, 4 or 6 (depends on model)
	External contact input specifications	Contact input: ON: 1 kΩ max., OFF: 100 kΩ min.
		Non-contact input: ON: Residual voltage: 1.5 V max., OFF: Leakage current: 0.1 mA max.
		Current flow: Approx. 7 mA per contact
Transfer output	**Number of outputs**	1 (only on models with a transfer output)
	Output specifications	Current output: 4 to 20 mA DC, Load: 500 Ω max., Resolution: Approx. 10,000 Linear voltage output: 1 to 5 VDC, load: 1 kΩ min., Resolution: Approx. 10,000
Remote SP input		Current input: 4 to 20 mA DC or 0 to 20 mA DC (input impedance: 150 Ω max.) Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V (input impedance: 1 MΩ min.)
Potentiometer input ✻		100 Ω to 10 kΩ
Setting method		Digital setting using front panel keys
Indication method		11-segment digital display and individual indicators Character height: E5EC/E5EC-B: PV: 18.0 mm, SV: 11.0 mm, MV: 7.8 mm E5AC: PV: 25.0 mm, SV: 15.0 mm, MV: 9.5 mm Three displays Contents: PV/SV/MV, PV/SV/Multi-SP, or PV/SV/Remaining soak time, etc Numbers of digits: 4 digits each for PM, SV, and MV displays
Multi SP		Up to eight set points (SP0 to SP7) can be saved and selected using the event inputs, key operations, or serial communications.
Bank switching		None
Other functions		Manual output, heating/cooling control, loop burnout alarm, SP ramp, other alarm functions, heater burnout (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, self tuning, robust tuning, PV input shift, run/stop, protection functions, extraction of square root, MV change rate limit, logic operations, temperature status display, simple programming, moving average of input value, and display brightness setting
Ambient operating temperature		−10 to 55°C (with no condensation or icing), For 3-year warranty: −10 to 50°C with standard mounting (with no condensation or icing)
Ambient operating humidity		25 to 85%
Storage temperature		-25 to 65°C (with no condensation or icing)
Altitude		2,000 m max.
Recommended fuse		T2A, 250 VAC, time-lag, low-breaking capacity
Installation environment		Overvoltage category II, Pollution Degree 2 (EN/IEC/UL 61010-1)

✻ This function is not supported by the E5EC-B. Refer to *Model Number Legend* on page 42.

Input Ranges

Thermocouple/Platinum Resistance Thermometer (Universal inputs)

Sensor type	Platinum resistance thermometer					Thermocouple															Infrared temperature sensor			
Sensor specification	Pt100			JPt100		K		J		T		E	L	U		N	R	S	B	C/W	PLII	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
Temperature range (°C)	850 / -200	500.0 / -199.9	100.0 / 0.0	500.0 / -199.9	100.0 / 0.0	1300 / -200	500.0 / -20.0	850 / -100	400.0 / -20.0	400 / -200	400.0 / -199.9	600 / -200	850 / -100	400 / -200	400.0 / -199.9	1300 / -200	1700 / 0	1700 / 0	1800 / 100	2300 / 0	1300 / 0	90 / 0	120 / 0	165 / 0	260 / 0
Set value	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS C 1602-2015, IEC 60584-1

L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985

C/W: W5Re/W26Re, JIS C 1602-2015, ASTM E988-1990

JPt100: JIS C 1604-1989, JIS C 1606-1989

Pt100: JIS C 1604-1997, IEC 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

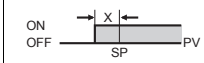
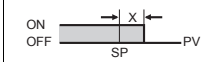
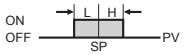
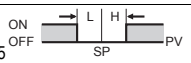
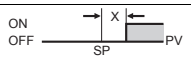
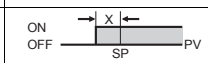
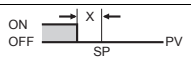
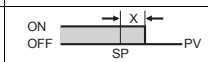
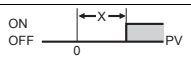
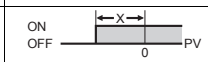
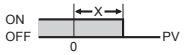
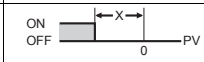
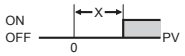
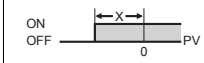
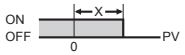
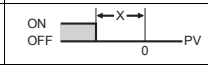
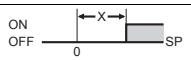
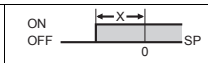
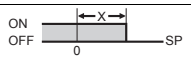
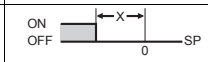
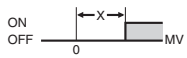
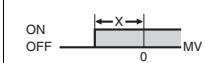
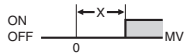
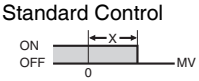
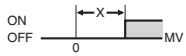
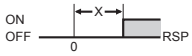
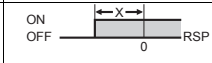
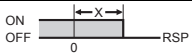
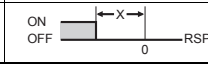
Analog input

Input type	Current		Voltage		
Input specification	4 to 20 mA	0 to 20 mA	1 to 5 V	0 to 5 V	0 to 10 V
Setting range	Usable in the following ranges by scaling: -1999 to 9999, -199.9 to 999.9, -19.99 to 99.99 or -1.999 to 9.999				
Set value	25	26	27	28	29

Alarm Types

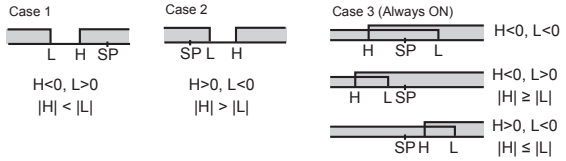
Each alarm can be independently set to one of the following 19 alarm types. The default is 2: Upper limit. (see note.)
Auxiliary outputs are allocated for alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

Note: In the default settings for models with HB or HS alarms, alarm 1 is set to a heater alarm (HA) and the Alarm Type 1 parameter is not displayed. To use alarm 1, set the output assignment to alarm 1.

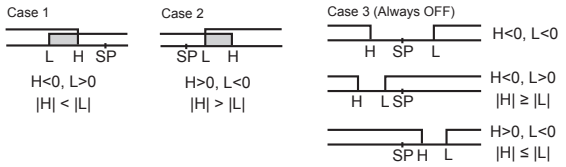
Set value	Alarm type	Alarm output operation		Description of function
		When alarm value X is positive	When alarm value X is negative	
0	Alarm function OFF	Output OFF		No alarm
1	Upper- and lower-limit ✻1		✻2	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range.
2 (default)	Upper-limit			Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more.
3	Lower-limit			Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more.
4	Upper- and lower-limit range ✻1		✻3	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range.
5	Upper- and lower-limit with standby sequence ✻1	✻5 	✻4	A standby sequence is added to the upper- and lower-limit alarm (1). ✻6
6	Upper-limit with standby sequence			A standby sequence is added to the upper-limit alarm (2). ✻6
7	Lower-limit with standby sequence			A standby sequence is added to the lower-limit alarm (3). ✻6
8	Absolute-value upper-limit			The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.
9	Absolute-value lower-limit			The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.
10	Absolute-value upper-limit with standby sequence			A standby sequence is added to the absolute-value upper-limit alarm (8). ✻6
11	Absolute-value lower-limit with standby sequence			A standby sequence is added to the absolute-value lower-limit alarm (9). ✻6
12	LBA (alarm 1 type only)	-		✻7
13	PV change rate alarm	-		✻8
14	SP absolute-value upper-limit alarm			This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X).
15	SP absolute-value lower-limit alarm			This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X).
16	MV absolute-value upper-limit alarm ✻9	Standard Control 	Standard Control 	This alarm type turns ON the alarm when the manipulated variable (MV) is higher than the alarm value (X).
		Heating/Cooling Control (Heating MV) 	Heating/Cooling Control (Heating MV) Always ON	
17	MV absolute-value lower-limit alarm ✻9	Standard Control 	Standard Control	This alarm type turns ON the alarm when the manipulated variable (MV) is lower than the alarm value (X).
		Heating/Cooling Control (Cooling MV) 	Heating/Cooling Control (Cooling MV) Always ON	
18	RSP absolute-value upper-limit alarm ✻10			This alarm type turns ON the alarm when the remote SP (RSP) is higher than the alarm value (X).
19	RSP absolute-value lower-limit alarm ✻10			This alarm type turns ON the alarm when the remote SP (RSP) is lower than the alarm value (X).

***1.** With set values 1, 4 and 5, the upper and lower limit values can be set independently for each alarm type, and are expressed as "L" and "H."

***2.** Set value: 1, Upper- and lower-limit alarm



***3.** Set value: 4, Upper- and lower-limit range



***4.** Set value: 5, Upper- and lower-limit with standby sequence

For Upper- and Lower-Limit Alarm Described Above *2

- Case 1 and 2
  Always OFF when the upper-limit and lower-limit hysteresis overlaps.
- Case 3: Always OFF

***5.** Set value: 5, Upper- and lower-limit with standby sequence
Always OFF when the upper-limit and lower-limit hysteresis overlaps.

***6.** Refer to the *E5□C Digital Temperature Controllers User's Manual* (Cat. No. H174) for information on the operation of the standby sequence.

***7.** Refer to the *E5□C Digital Temperature Controllers User's Manual* (Cat. No. H174) for information on the loop burnout alarm (LBA). This setting cannot be used with a position-proportional model.

***8.** Refer to the *E5□C Digital Temperature Controllers User's Manual* (Cat. No. H174) for information on the PV change rate alarm.

***9.** When heating/cooling control is performed, the MV absolute upper limit alarm functions only for the heating operation and the MV absolute lower limit alarm functions only for the cooling operation.

***10.** This value is displayed only when a remote SP input is used. It functions in both Local SP Mode and Remote SP Mode.

Characteristics

Indication accuracy (at the ambient temperature of 23°C)		Thermocouple: (±0.3% of indication value or ±1°C, whichever is greater) ±1 digit max. ✻1 Platinum resistance thermometer: (±0.2% of indication value or ±0.8°C, whichever is greater) ±1 digit max. Analog input: ±0.2% FS ±1 digit max. CT input: ±5% FS ±1 digit max. Potentiometer input: ±5% FS ±1 digit max.
Transfer output accuracy		±0.3% FS max.
Remote SP Input Type		±0.2% FS ±1 digit max.
Influence of temperature ✻2		Thermocouple input (R, S, B, C/W, PL II): (±1% of indication value or ±10°C, whichever is greater) ±1 digit max. Other thermocouple input: (±1% of indication value or ±4°C, whichever is greater) ±1 digit max. ✻3 Platinum resistance thermometer: (±1% of indication value or ±2°C, whichever is greater) ±1 digit max. Analog input: ±1%FS ±1 digit max. CT input: ±5% FS ±1 digit max. Remote SP input: ±1% FS ±1 digit max.
Influence of voltage ✻2		
Influence of EMS. (at EN 61326-1)		
Input sampling period		50ms
Hysteresis		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or°F) Analog input: 0.01% to 99.99% FS (in units of 0.01% FS)
Proportional band (P)		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1 to 999.9% FS (in units of 0.1% FS)
Integral time (I)		Standard, heating/cooling, or Position-proportional (Close): 0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) Position-proportional (Floating): 1 to 9999 s (in units of 1 s), 0.1 to 999.9 s (in units of 0.1 s)✻4
Derivative time (D)		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻4
Proportional band (P) for cooling		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1 to 999.9% FS (in units of 0.1% FS)
Integral time (I) for cooling		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻4
Derivative time (D) for cooling		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻4
Control period		0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s)
Manual reset value		0.0 to 100.0% (in units of 0.1%)
Alarm setting range		-1999 to 9999 (decimal point position depends on input type)
Influence of signal source resistance		Thermocouple: 0.1°C/Ω max. (100 Ω max.) Platinum resistance thermometer: 0.1°C/Ω max. (10 Ω max.)
Insulation resistance		20 MΩ min. (at 500 VDC)
Dielectric strength		3,000 VAC, 50/60 Hz for 1 min between terminals of different charge
Vibration	**Malfunction**	10 to 55 Hz, 20 m/s^2 for 10 min each in X, Y, and Z directions
	Resistance	10 to 55 Hz, 20 m/s^2 for 2 hrs each in X, Y, and Z directions
Shock	**Malfunction**	100 m/s^2, 3 times each in X, Y, and Z directions
	Resistance	300 m/s^2, 3 times each in X, Y, and Z directions
Weight		E5EC/E5EC-B: Controller: Approx. 210 g, Mounting Adapter: Approx. 4 g × 2 E5AC: Controller: Approx. 250 g, Mounting Adapter: Approx. 4 g × 2
Degree of protection		Front panel: IP66, Rear case: IP20, Terminals: IP00
Memory protection		Non-volatile memory (number of writes: 1,000,000 times)
Setup Tool		E5EC/E5AC: CX-Thermo version 4.5 or higher E5EC-B: CX-Thermo version 4.65 or higher ✻9
Setup Tool port		E5EC/E5EC-B/E5AC top panel: An E58-CIFQ2 USB-Serial Conversion Cable is used to connect to a USB port on the computer.✻5 E5EC/E5EC-B/E5AC front panel: An E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Conversion Cable are used together to connect to a USB port on the computer.✻5
Standards	**Approved standards**	cULus: UL 61010-1/CSA C22.2 No.61010-1, Korean wireless regulations (Radio law: KC Mark) (Some models only.) ✻6, Lloyd's standards ✻7, EAC
	Conformed standards	EN 61010-1 (IEC 61010-1), RCM
EMC		EMI: EN 61326-1 ✻8 Radiated Interference Electromagnetic Field Strength: EN 55011 Group 1, class A Noise Terminal Voltage: EN 55011 Group 1, class A EMS: EN 61326-1 ✻8 ESD Immunity: EN 61000-4-2 Electromagnetic Field Immunity: EN 61000-4-3 Burst Noise Immunity: EN 61000-4-4 Conducted Disturbance Immunity: EN 61000-4-6 Surge Immunity: EN 61000-4-5 Voltage Dip/Interrupting Immunity: EN 61000-4-11

✻1. The indication accuracy of K thermocouples in the -200 to 1,300°C range, T and N thermocouples at a temperature of -100°C max., and U and L thermocouples at any temperatures is ±2°C ±1 digit max. The indication accuracy of the B thermocouple at a temperature of 400°C max. is not specified. The indication accuracy of B thermocouples at a temperature of 400 to 800°C is ±3°C max. The indication accuracy of the R and S thermocouples at a temperature of 200°C max. is ±3°C ±1 digit max. The indication accuracy of C/W thermocouples is (±0.3% of PV or ±3°C, whichever is greater) ±1 digit max. The indication accuracy of PL II thermocouples is (±0.3% of PV or ±2°C, whichever is greater) ±1 digit max.
✻2. Ambient temperature: -10°C to 23°C to 55°C, Voltage range: -15% to 10% of rated voltage
✻3. K thermocouple at -100°C max.: ±10°C max.
✻4. The unit is determined by the setting of the Integral/Derivative Time Unit parameter.
✻5. External communications (RS-485) and USB-serial conversion cable communications can be used at the same time.
✻6. Refer to your OMRON website for the most recent information on applicable models.
✻7. Refer to information on maritime standards in *Shipping Standards* on page 124 for compliance with Lloyd's Standards.
✻8. Industrial electromagnetic environment (EN/IEC 61326-1 Table 2)
✻9. CX-Thermo version 4.67 or higher is required for the E5CC-B linear current output type.

USB-Serial Conversion Cable

Applicable OS	Windows XP/Vista/7/8/10 ✻1
Applicable software	E5EC/E5AC:CX-Thermo version 4.5 or higher E5EC-B:CX-Thermo version 4.65 or higher ✻3
Applicable models	E5□C-T Series, E5□C Series, and E5CB Series
USB interface standard	Conforms to USB Specification 2.0.
DTE speed	38,400 bps
Connector specifications	Computer: USB (type A plug) Digital Temperature Controller: Special serial connector
Power supply	Bus power (Supplied from USB host controller.) ✻2
Power supply voltage	5 VDC
Current consumption	450 mA max.
Output voltage	4.7±0.2 VDC (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Output current	250 mA max. (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Ambient operating temperature	0 to 55°C (with no condensation or icing)
Ambient operating humidity	10% to 80%
Storage temperature	-20 to 60°C (with no condensation or icing)
Storage humidity	10% to 80%
Altitude	2,000 m max.
Weight	Approx. 120 g

Windows is a registered trademark of Microsoft Corporation in the United States and or other countries.

✻1. CX-Thermo version 4.65 or higher runs on Windows 10.

✻2. Use a high-power port for the USB port.

✻3. CX-Thermo version 4.67 or higher is required for the E5CC-B linear current output type.

Note: A driver must be installed on the computer. Refer to the *Instruction Manual* included with the Cable for the installation procedure.

Communications Specifications

Transmission line connection method	RS-485: Multidrop
Communications	RS-485 (two-wire, half duplex)
Synchronization method	Start-stop synchronization
Protocol	CompoWay/F, or Modbus
Baud rate ✻	9600, 19200, 38400, or 57600 bps
Transmission code	ASCII
Data bit length ✻	7 or 8 bits
Stop bit length ✻	1 or 2 bits
Error detection	Vertical parity (none, even, odd) Block check character (BCC) with CompoWay/F or CRC-16 Modbus
Flow control	None
Interface	RS-485
Retry function	None
Communications buffer	217 bytes
Communications response wait time	0 to 99 ms Default: 20 ms

✻ The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

Communications Functions

Programless communications ✻1	You can use the memory in the PLC to read and write E5□C parameters, start and stop operation, etc. The E5□C automatically performs communications with PLCs. No communications programming is required. Number of connected Digital Temperature Controllers: 32 max. (Up to 16 for the FX Series) Applicable PLCs OMRON PLCs CS Series, CJ Series, CP Series, NJ Series, or NX1P Mitsubishi Electric PLCs MELSEC Q Series, L Series, FX3 Series, or iQ-R Series KEYENCE PLCs KEYENCE KV Series
Component Communications ✻1	When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master)
Copying ✻2	When Digital Temperature Controllers are connected, the parameters can be copied from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves.

MELSEC is a registered trademark of Mitsubishi Electric Corporation.

KEYENCE is a registered trademark of Keyence Corporation.

✻1. A Temperature Controller with version 1.1 or higher is required. A Temperature Controller with version 2.1 or higher is required for the FX Series or the KV Series.

✻2. Both the programless communications and the component communications support the copying.

Current Transformer (Order Separately) Ratings

	E54-CT1 E54-CT3	E54-CT1L E54-CT3L
Dielectric strength	1,000 VAC for 1 min	1,500 VAC for 1 min
Vibration resistance	50 Hz, 98 m/s^2	
Weight	E54-CT1: Approx. 11.5 g E54-CT3: Approx. 50 g	E54-CT1L: Approx. 14 g E54-CT3L: Approx. 57 g
Accessories	E54-CT3 Only Armatures (2) Plugs (2)	None

Heater Burnout Alarms and SSR Failure Alarms

CT input (for heater current detection)	Models with detection for singlephase heaters: One input Models with detection for singlephase or three-phase heaters: Two inputs
Maximum heater current	50 A AC
Input current indication accuracy	±5% FS ±1 digit max.
Heater burnout alarm setting range ✻1	0.1 to 49.9 A (in units of 0.1 A) Minimum detection ON time: 100 ms ✻3
SSR failure alarm setting range ✻2	0.1 to 49.9 A (in units of 0.1 A) Minimum detection OFF time: 100 ms ✻4

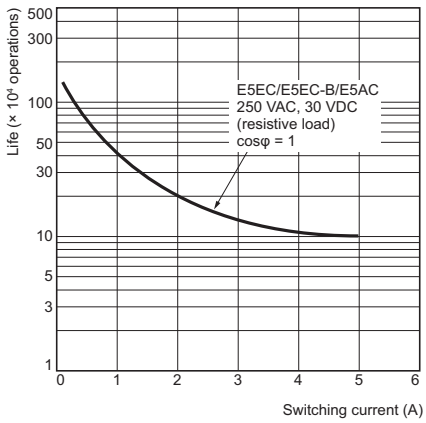
✻1. For heater burnout alarms, the heater current will be measured when the control output is ON, and the output will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).

✻2. For SSR failure alarms, the heater current will be measured when the control output is OFF, and the output will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).

✻3. The value is 30 ms for a control period of 0.1 s or 0.2 s.

✻4. The value is 35 ms for a control period of 0.1 s or 0.2 s.

Electrical Life Expectancy Curve for Control Output Relays (Reference Values)



External Connections

E5EC/E5AC (Screw Terminal Blocks)

E5EC-□□ 4 □ 5 M - □□□
(1) (2) (3) (4) (5) (6)
↑ Terminal type

E5AC-□□ 4 □ 5 M - □□□
(1) (2) (3) (4) (5) (6)
↑ Terminal type

The E5EC is set for a K-type thermocouple (input type = 5) by default. An input error (5.ERR) will occur if the input type setting does not agree with the temperature sensor. Check the input type.

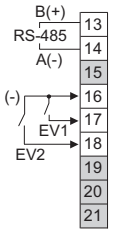
Control output 1
Relay output
250 VAC, 5 A
(resistive load)
Voltage output
(for driving SSR)
12 VDC, 40 mA
When There Is a Control Output 2: 21 mA
Linear current output
0 to 20 mA DC
4 to 20 mA DC
Load: 500 Ω max.

Control output 2
Relay output
250 VAC, 5 A
(resistive load)
Voltage output
(for driving SSR)
12 VDC, 21 mA
Linear current output
0 to 20 mA DC
4 to 20 mA DC
Load: 500 Ω max.

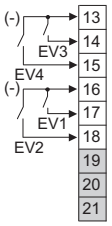
Auxiliary outputs 1, 2, 3, 4
Relay output
Models with 4 auxiliary outputs: 250 VAC, 2 A
(resistive load)

(6) Options

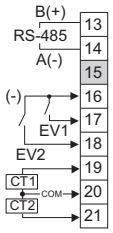
004
Communications and 2 event inputs



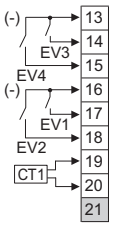
005
4 event inputs



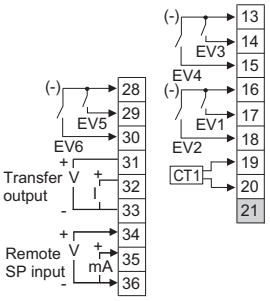
009
Communications, 2 event inputs, and 2 CT inputs



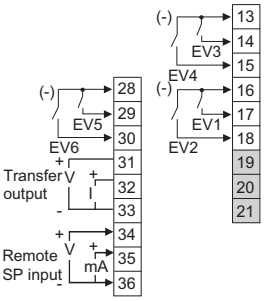
010
4 event inputs and 1 CT input



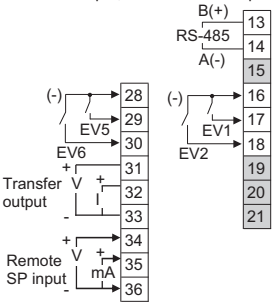
011
6 event Inputs, 1 CT input, transfer output, and remote SP input



013
6 event Inputs, transfer output, and remote SP input

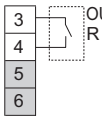


014
Communications, 4 event Inputs, transfer output, and remote SP input

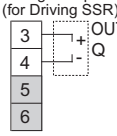


(1) Control output

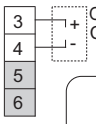
RX
Models with 1 Relay Output



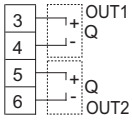
QX
Models with 1 Voltage Output (for Driving SSR)



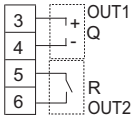
CX
Models with 1 Linear Current Output



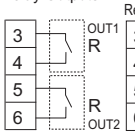
QQ
Models with 2 Voltage Outputs (for Driving SSR)



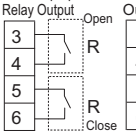
QR
Models with Voltage Output (for Driving SSR) and Relay Output



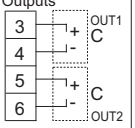
RR
Models with 2 Relay Outputs



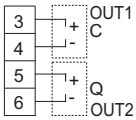
PR
Models with 2 Position-proportional Relay Output



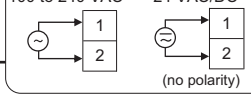
CC
Models with 2 Linear Current Outputs

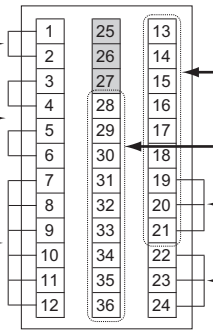


CQ
Models with 2 Outputs: Linear Current Output and Voltage (for Driving SSR)



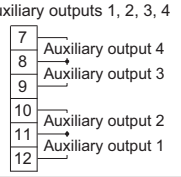
(3) Input Power Supply



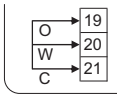


(2) Auxiliary Outputs

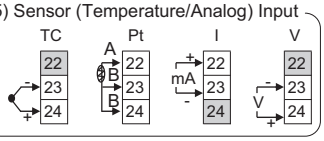
Auxiliary outputs 1, 2, 3, 4



Potentiometer Input



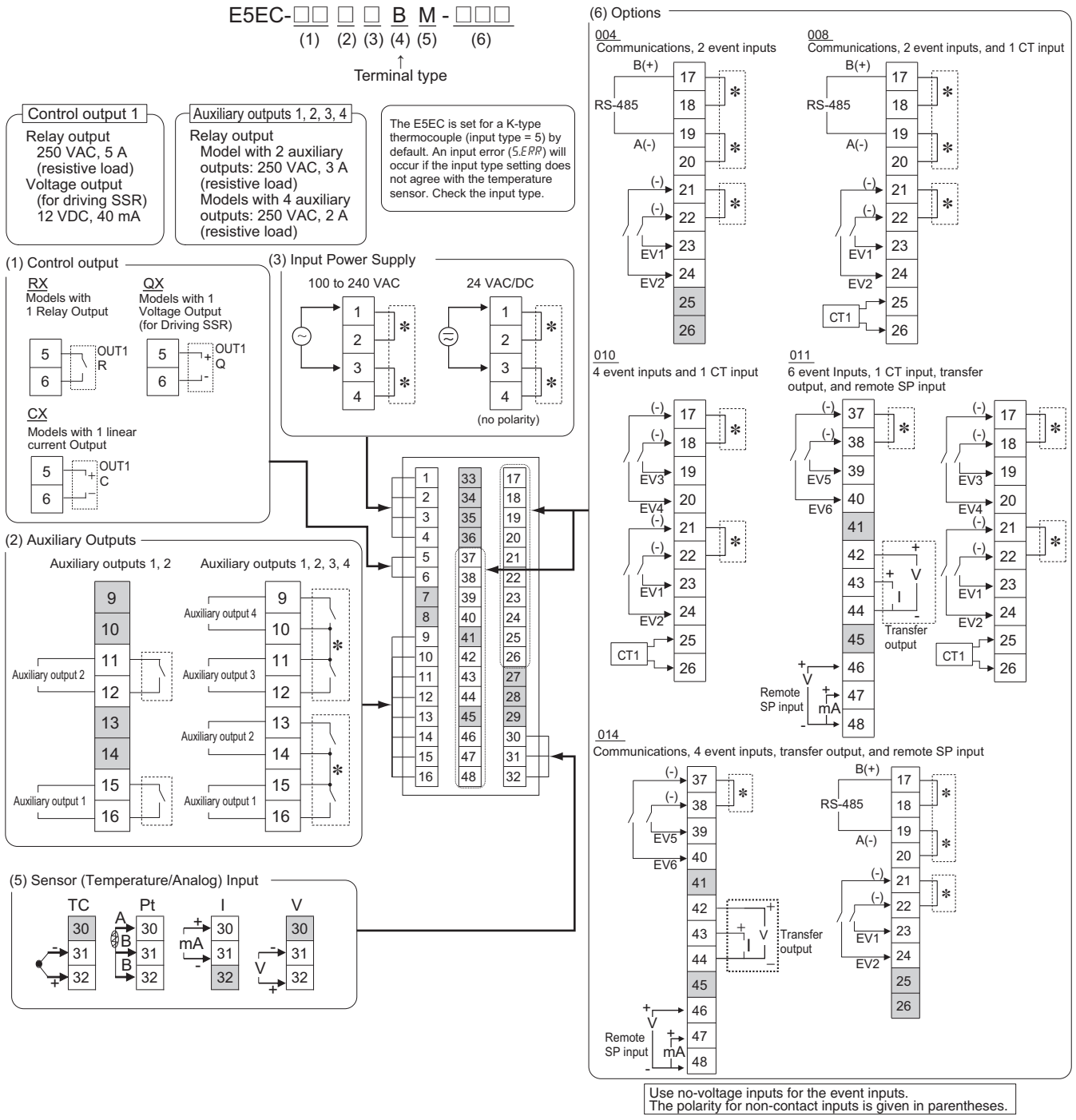
(5) Sensor (Temperature/Analog) Input



Use no-voltage inputs for the event inputs.
The polarity for non-contact inputs is given in parentheses.

Note: 1. The application of the terminals depends on the model.
2. Do not wire the terminals that are shown with a gray background.
3. When complying with EMC standards, the cable that connects the sensor must be 30 m or less. If the cable length exceeds 30 m, compliance with EMC standards will not be possible.
4. Connect M3 crimped terminals.
5. Due to UL Listing requirements, use the E54-CT1L or E54-CT3L Current Transformer with the factory wiring (internal wiring). Use a UL category XOBA or XOBA7 current transformer that is UL Listed for field wiring (external wiring) and not the factory wiring (internal wiring).

E5EC-B (Push-In Plus Terminal Blocks)



Use no-voltage inputs for the event inputs.
The polarity for non-contact inputs is given in parentheses.

Note: 1. The application of the terminals depends on the model.

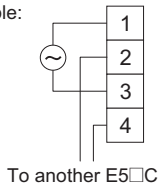
2. Do not wire the terminals that are shown with a gray background.

3. When complying with EMC standards, the cable that connects the sensor must be 30 m or less. If the cable length exceeds 30 m, compliance with EMC standards will not be possible.

4. Refer to *Wiring Precautions for E5□C-B (Controllers with Push-In Plus Terminal Blocks)* on page 133 for wire specifications and wiring methods.

5. Common terminals are indicated with asterisks (✻). You can use the input power supply and communications common terminals for crossover wiring. Do not exceed the maximum number of Temperature Controllers given below if you use crossover wiring for the input power supply.
100 to 240 VAC Controllers: 16 max.
24 VAC/DC Controllers: 8 max.

Wiring Example:

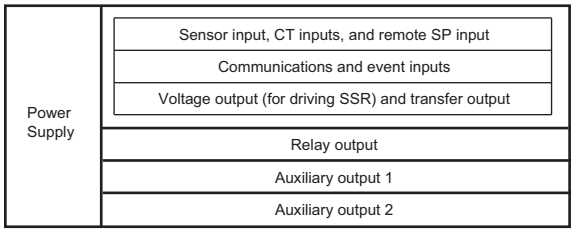


6. Due to UL Listing requirements, use the E54-CT1L or E54-CT3L Current Transformer with the factory wiring (internal wiring). Use a UL category XOBA or XOBA7 current transformer that is UL Listed for field wiring (external wiring) and not the factory wiring (internal wiring).

E5EC/E5EC-B/E5AC

Isolation/Insulation Block Diagrams

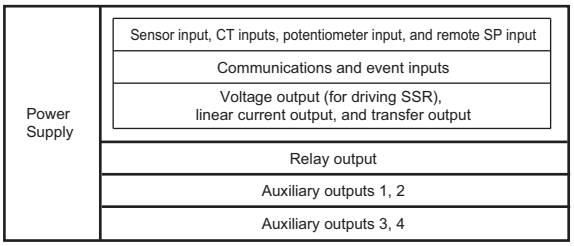
Models with 2 Auxiliary Outputs



: Reinforced insulation

: Functional isolation

Models with 4 Auxiliary Outputs



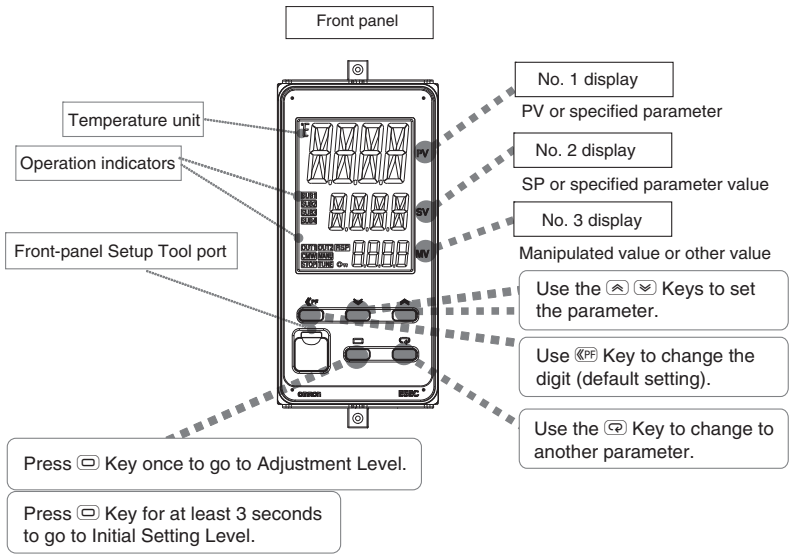
: Reinforced insulation

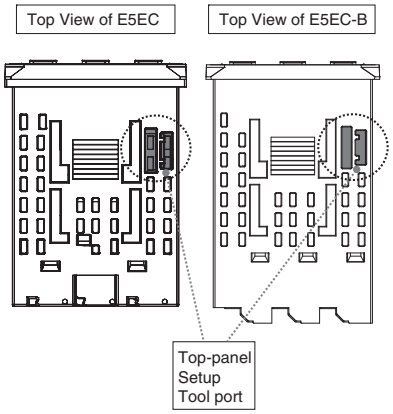
: Functional isolation

Note: Auxiliary outputs 1 to 2 and 3 to 4 are not insulated.

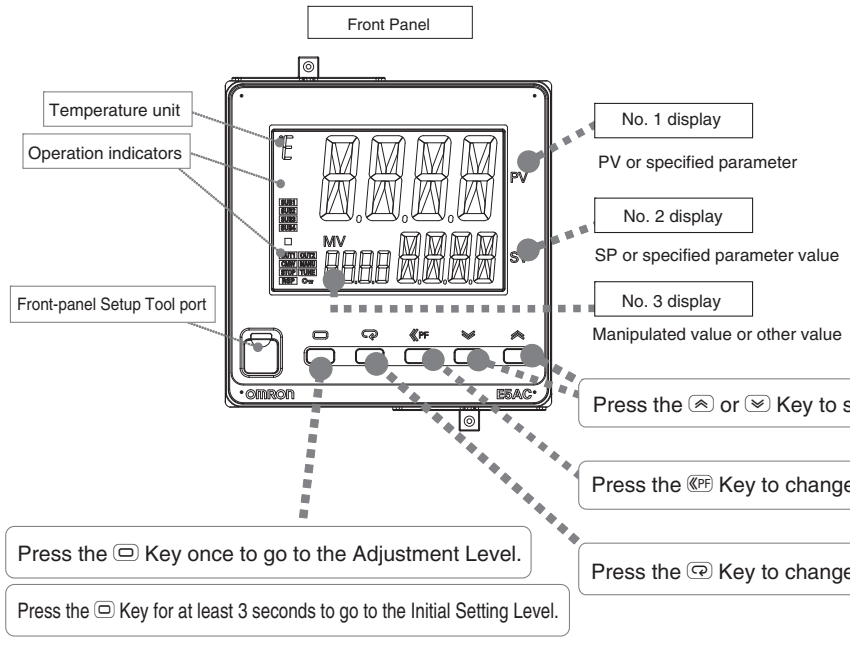
Nomenclature

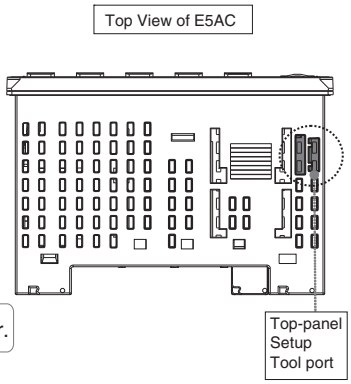
E5EC/E5EC-B





E5AC



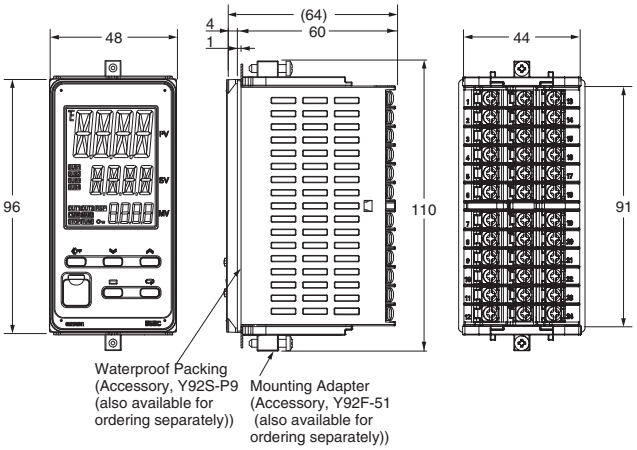


Dimensions

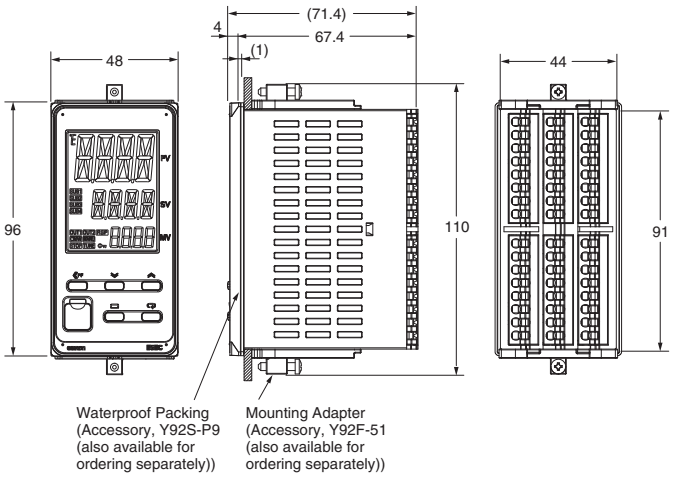
(Unit: mm)

Controllers

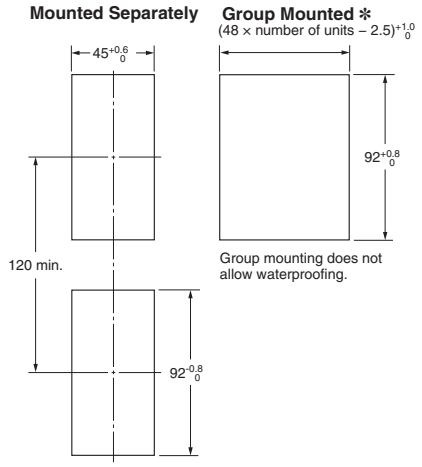
E5EC



E5EC-B

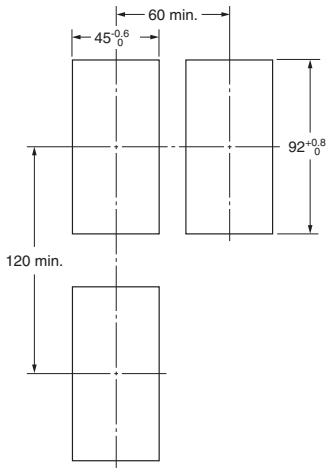


- Setup Tool ports are provided as standard feature. Use these ports to connect a computer to the Digital Temperature Controller. The E58-CIFQ2 USB-Serial Conversion Cable is required to connect to the port on the top panel. The E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Communications Conversion Cable are required to connect to the port on the front panel. (You cannot leave either port connected constantly during operation.)

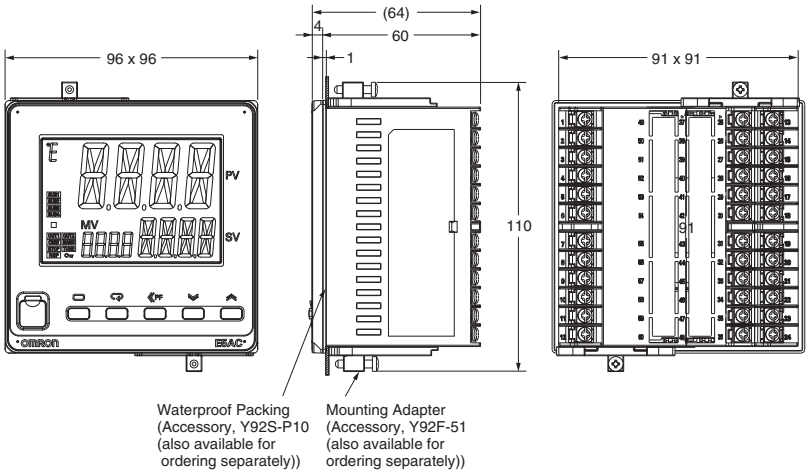


- Recommended panel thickness is 1 to 8 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- To mount the Controller so that it is waterproof, insert the waterproof packing onto the Controller.
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.

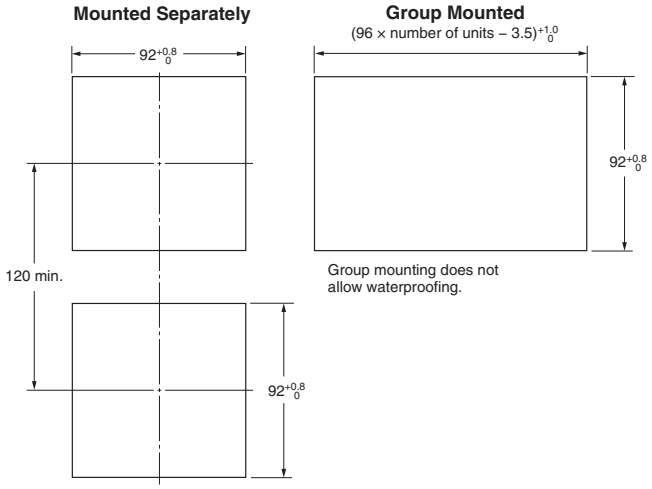
✻ E5EC:
Selections for Control Outputs 1 and 2: QQ, QR, RR, CC, PR, or CQ
If you also specify 011, 013, or 014 for the option selection and use group mounting, the ambient temperature must be 45°C or less. Maintain the following spacing when more than one Digital Controller is installed at an ambient temperature of 55°C.



E5AC



- Setup Tool ports are provided as standard feature. Use these ports to connect a computer to the Digital Temperature Controller. The E58-CIFQ2 USB-Serial Conversion Cable is required to connect to the port on the top panel. The E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Communications Conversion Cable are required to connect to the port on the front panel. (You cannot leave either port connected constantly during operation.)

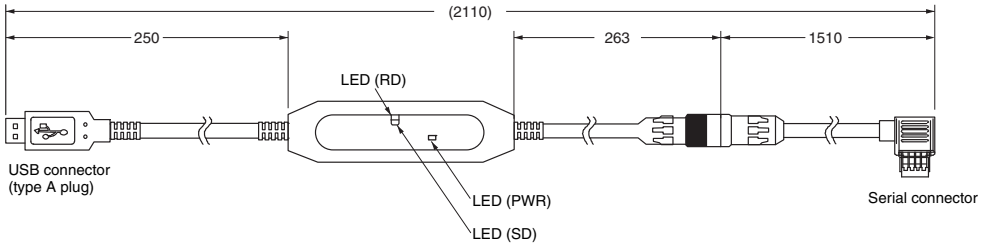


- Recommended panel thickness is 1 to 8 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- To mount the Controller so that it is waterproof, insert the waterproof packing onto the Controller.
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.

Accessories (Order Separately)

USB-Serial Conversion Cable

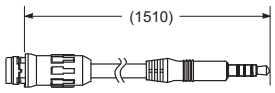
E58-CIFQ2



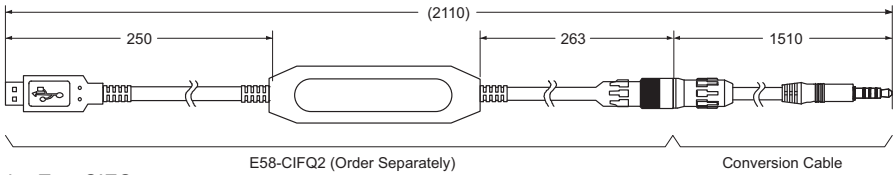
Conversion Cable

E58-CIFQ2-E

Conversion Cable



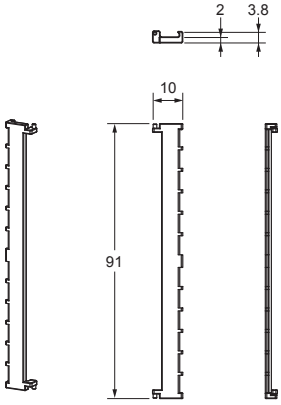
Connecting to the E58-CIFQ2 USB-Serial Conversion Cable



Note: Always use this product together with the E58-CIFQ2.

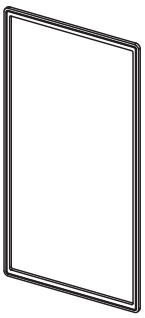
Terminal Covers

E53-COV24 (Three Covers provided.)

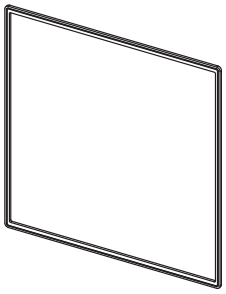


Waterproof Packing

Y92S-P9 (for DIN 48 × 96)



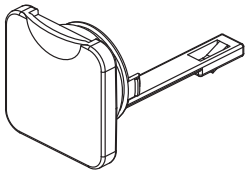
Y92S-P10 (for DIN 96 × 96)



The Waterproof Packing is provided with the Temperature Controller.
Order the Waterproof Packing separately if it becomes lost or damaged.
The degree of protection when the Waterproof Packing is used is IP66.
Also, keep the Port Cover on the front-panel Setup Tool port of the E5EC/E5EC-B/E5AC securely closed.
To maintain an IP66 degree of protection, the Waterproof Packing and the Port Cover for the front-panel Setup Tool port must be periodically replaced because they may deteriorate, shrink, or harden depending on the operating environment. The replacement period will vary with the operating environment.
Check the required period in the actual application.
Use 3 years or sooner as a guideline.

Setup Tool Port Cover for top panel

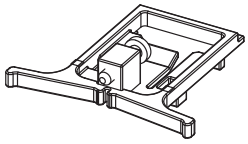
Y92S-P7



Order this Port Cover separately if the Port Cover on the front-panel Setup Tool port is lost or damaged. The Waterproof Packing must be periodically replaced because it may deteriorate, shrink, or harden depending on the operating environment.

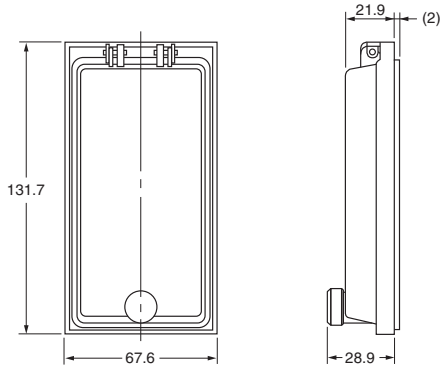
Mounting Adapter

Y92F-51 (Two Adapters provided.)

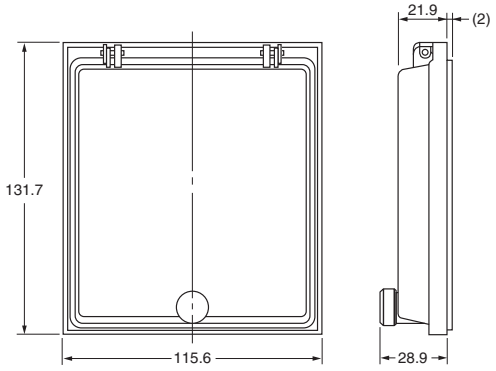


One pair is provided with the Controller.
Order the Mounting Adapter separately if it becomes lost or damaged.

Watertight Cover
Y92A-49N (48 × 96)

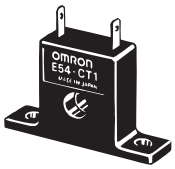


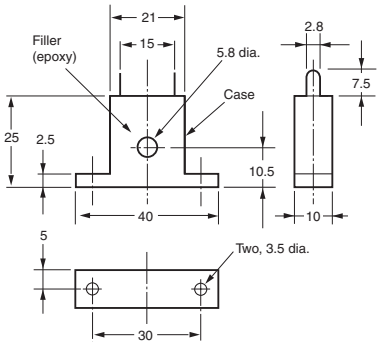
Watertight Cover
Y92A-96N (96 × 96)



Current Transformers

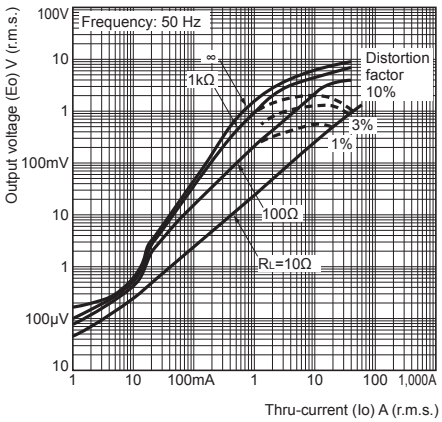
E54-CT1



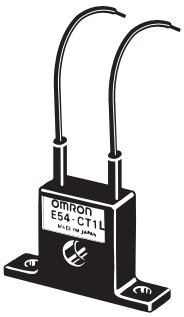


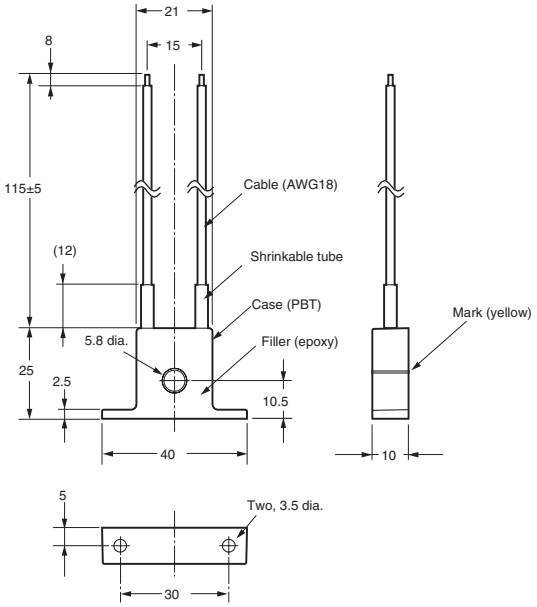
Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT1 or E54-CT1L

Maximum continuous heater current: 50 A (50/60 Hz)
Number of windings: 400±2
Winding resistance: 18±2 Ω

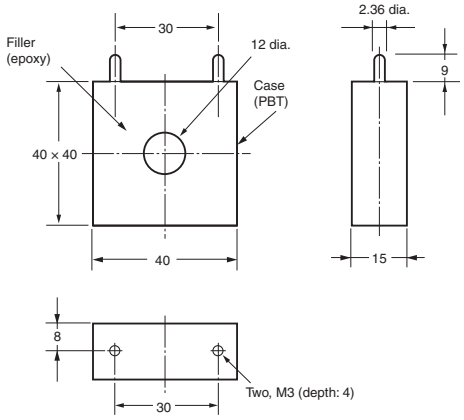


E54-CT1L



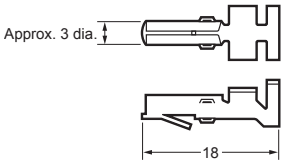


E54-CT3

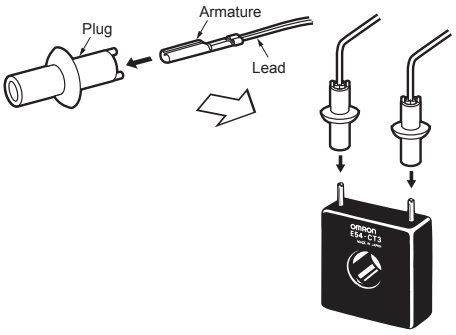


E54-CT3 Accessories

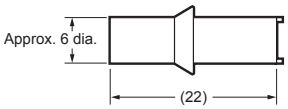
- **Armature**



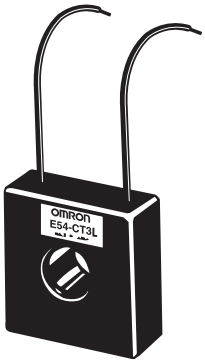
Connection Example

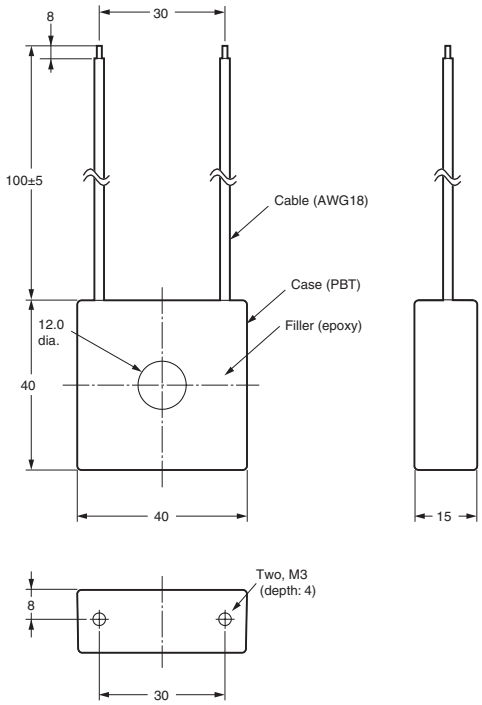


- **Plug**



E54-CT3L





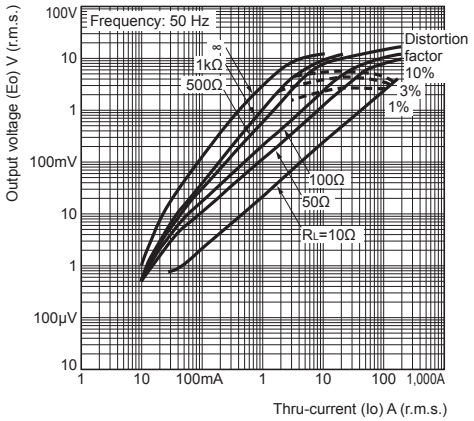
Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT3 or E54-CT3L

Maximum continuous heater current: 120 A (50/60 Hz)

(Maximum continuous heater current for an OMRON Digital Temperature Controller is 50 A.)

Number of windings: 400±2

Winding resistance: 8±0.8 Ω



Digital Temperature Controller

E5DC/E5DC-B (22.5 mm Wide, and DIN Track-mounting Type)

The E5DC is an ultra-slim DIN mounted Temperature controller that is ideal for in-panel applications. Connections to HMI and PLCs are seamless and do not require programming.

* CSA conformance evaluation by UL.

- A slim body at 85 × 22.5 mm (D × W) that fits into narrow control panels and mounts to DIN Track.
- Removable terminal block for easy replacement to simplify maintenance.
- Select from models with screw terminal blocks and models with Push-In Plus terminal blocks for reduced wiring work.
- No need for power supply and communication line wiring when using connectors with Push-In Plus terminal blocks. (Maximum connectable units: 16)
- High-speed sampling at 50 ms for applications with high-speed temperature increases.
- Easy connections to a PLC with programless communications.
- Set up the Controller without wiring the power supply by connecting to the computer with a Communications Conversion Cable (sold separately). Setup is easy with the CX-Thermo (sold separately).
- Models are available with up to 2 auxiliary outputs and 1 event input to complete basic functions.
- A white PV display (height: 8.5 mm) is easy to read when setting up, checking alarms, and making settings in a control panel.

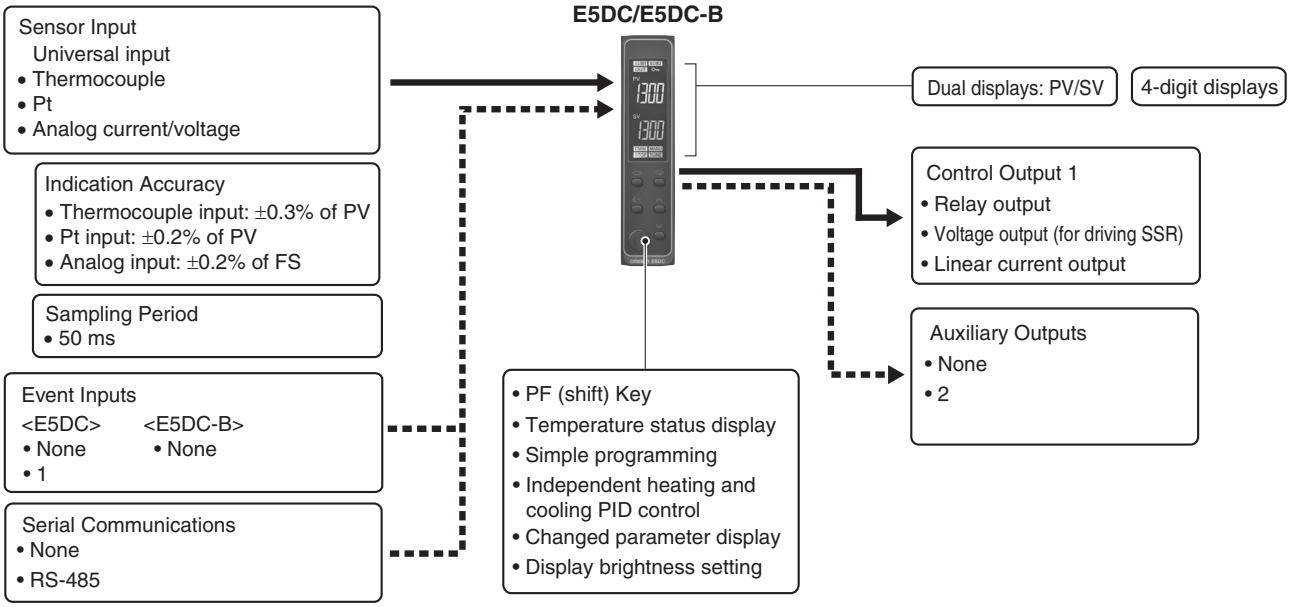
22.5 mm Wide, and DIN Track-mounting Type Models with Push-In Plus Terminal Blocks E5DC-B

22.5 mm Wide, and DIN Track-mounting Type Models with Screw Terminal Blocks E5DC

Refer to your OMRON website for the most recent information on applicable safety standards.

⚠ **Refer to *Safety Precautions* on page 122.**

Main I/O Functions



This datasheet is provided as a guideline for selecting products.
Be sure to refer to the following manuals for application precautions and other information required for operation before attempting to use the product.
E5□C Digital Temperature Controllers User's Manual (Cat. No. H174)
E5□C Digital Temperature Controllers Communications Manual (Cat. No. H175)

Model Number Legend and Standard Models

Model Number Legend

Models with Screw Terminal Blocks

E5DC-□□ □ □ □ M -□□□ (Example: E5DC-RX0ASM-015)

①②③④⑤⑥

Model	① Control outputs 1 and 2	② No. of auxiliary outputs	③ Power supply voltage	④ Terminal type	⑤ Input type	⑥ Options	Meaning	
E5DC							22.5 mm wide and mounts to DIN Track	
							Control output 1	Control output 2
	RX						Relay output	None
	QX						Voltage output (for driving SSR)	None
✻1	CX						Linear current output ✻1	None
		0					None	
		2					2 (one common)	
			A				100 to 240 VAC	
			D				24 VAC/DC	
				S			Screw terminal blocks (Main Unit and Terminal Unit together)	
				U			Main Unit only (no Terminal Unit)	
					M		Universal input	
							HB alarm and HS alarm	Communications	Event input
						✻2 000	---	---	---
						✻3 002	1	RS-485	---
						✻4 015	---	RS-485	---
						✻5 016	---	---	1
						✻3 017	1	---	1

✻1. The control output can be used as a simple transfer output for the Digital Temperature Controllers manufactured in July 2014 or later.
✻2. Option 000 can be selected only if two auxiliary outputs are selected.
✻3. Options 002 and 017 can be selected only if the control output is a relay output or voltage output and two auxiliary outputs are selected.
✻4. Option 015 cannot be selected if the control output is a relay output or voltage output and two auxiliary outputs are selected.
✻5. Options 016 can be selected only if the control output is a linear current output and two auxiliary outputs are selected.

Heating and Cooling Control

Using Heating and Cooling Control

① Control Output Assignment
An auxiliary output is used as the cooling control output.

② Control
If PID control is used, you can set PID control separately for heating and cooling.
This allows you to handle control systems with different heating and cooling response characteristics.

List of Models

Control output	No. of auxiliary outputs	Options			Model	Model
		HB alarm and HS alarm	No. of event inputs	Communications	Power supply voltage	Power supply voltage
					100 to 240 VAC	24 VAC/DC
Relay output	---	---	---	RS-485	E5DC-RX0ASM-015	E5DC-RX0DSM-015
					E5DC-RX0AUM-015	E5DC-RX0DUM-015
	2			---	E5DC-RX2ASM-000	E5DC-RX2DSM-000
					E5DC-RX2AUM-000	E5DC-RX2DUM-000
		Detection for single-phase heater		RS-485	E5DC-RX2ASM-002	E5DC-RX2DSM-002
					E5DC-RX2AUM-002	E5DC-RX2DUM-002
			1	---	E5DC-RX2ASM-017	E5DC-RX2DSM-017
					E5DC-RX2AUM-017	E5DC-RX2DUM-017
Voltage output (for driving SSR)	---	---	---	RS-485	E5DC-QX0ASM-015	E5DC-QX0DSM-015
					E5DC-QX0AUM-015	E5DC-QX0DUM-015
	2			---	E5DC-QX2ASM-000	E5DC-QX2DSM-000
					E5DC-QX2AUM-000	E5DC-QX2DUM-000
		Detection for single-phase heater		RS-485	E5DC-QX2ASM-002	E5DC-QX2DSM-002
					E5DC-QX2AUM-002	E5DC-QX2DUM-002
			1	---	E5DC-QX2ASM-017	E5DC-QX2DSM-017
					E5DC-QX2AUM-017	E5DC-QX2DUM-017
Linear current output	---	---	---	RS-485	E5DC-CX0ASM-015	E5DC-CX0DSM-015
					E5DC-CX0AUM-015	E5DC-CX0DUM-015
	2			---	E5DC-CX2ASM-000	E5DC-CX2DSM-000
					E5DC-CX2AUM-000	E5DC-CX2DUM-000
				RS-485	E5DC-CX2ASM-015	E5DC-CX2DSM-015
					E5DC-CX2AUM-015	E5DC-CX2DUM-015
			1	---	E5DC-CX2ASM-016	E5DC-CX2DSM-016
					E5DC-CX2AUM-016	E5DC-CX2DUM-016

Model Number Legend

Models with Push-In Plus Terminal Blocks

E5DC-□□ □ □ B M-□□□ (Example: E5DC-QX2ABM-002)

① ② ③ ④ ⑤ ⑥

Model	① Control outputs 1 and 2	② No. of auxiliary outputs	③ Power supply voltage	④ Terminal type	⑤ Input type	⑥ Options	Meaning	
E5DC							22.5 mm wide and mounts to DIN Track	
							Control output 1	Control output 2
	RX						Relay output	None
	QX						Voltage output (for driving SSR)	None
✻1	CX						Linear current output ✻1	None
		0					None	
		2					2 (one common)	
			A				100 to 240 VAC	
			D				24 VAC/DC	
				B			Push-In Plus Terminal Blocks	
					M		Universal input	
							HB alarm and HS alarm	Communications
						✻2 000	---	---
						✻3 002	1	RS-485
						✻4 015	---	RS-485

✻1. The control output can be used as a simple transfer output for the Digital Temperature Controllers manufactured in July 2014 or later.
✻2. Option 000 can be selected only if two auxiliary outputs are selected.
✻3. Options 002 and 017 can be selected only if the control output is a relay output or voltage output and two auxiliary outputs are selected.
✻4. Option 015 cannot be selected if the control output is a relay output or voltage output and two auxiliary outputs are selected.

Heating and Cooling Control

Using Heating and Cooling Control

① Control Output Assignment
An auxiliary output is used as the cooling control output.

② Control
If PID control is used, you can set PID control separately for heating and cooling.
This allows you to handle control systems with different heating and cooling response characteristics.

List of Models

Control output	No. of auxiliary outputs	Options		Model	Model
		HB alarm and HS alarm	Communications	Power supply voltage	Power supply voltage
				100 to 240 VAC	24 VAC/DC
Relay output	2	---	---	E5DC-RX2ABM-000	E5DC-RX2DBM-000
		Detection for single-phase heater	RS-485	E5DC-RX2ABM-002	E5DC-RX2DBM-002
	---	---		E5DC-RX0ABM-015	E5DC-RX0DBM-015
Voltage output (for driving SSR)	2	---	---	E5DC-QX2ABM-000	E5DC-QX2DBM-000
		Detection for single-phase heater	RS-485	E5DC-QX2ABM-002	E5DC-QX2DBM-002
	---	---		E5DC-QX0ABM-015	E5DC-QX0DBM-015
Linear current output	2	---	---	E5DC-CX2ABM-000	E5DC-CX2DBM-000
	---		RS-485	E5DC-CX0ABM-015	E5DC-CX0DBM-015
	2			E5DC-CX2ABM-015	E5DC-CX2DBM-015

Optional Products (Order Separately)

Terminal Unit

Model
E5DC-SCT1S

Push-In Plus Terminal Unit

Model
E5DC-SCT1B

USB-Serial Conversion Cable

Model
E58-CIFQ2

Communications Conversion Cable

Model
E58-CIFQ2-E

Note: Always use this product together with the E58-CIFQ2. This Cable is used to connect to the front-panel Setup Tool port.

Current Transformers (CTs)

Hole diameter	Model
5.8 mm	E54-CT1
5.8 mm	E54-CT1L✻
12.0 mm	E54-CT3
12.0 mm	E54-CT3L✻

✻Lead wires are included with these CTs. If UL certification is required, use these CTs.

Mounting Adapter

Model
Y92F-53 (2pcs)

Short Bars (for E5DC)

Model
Y92S-P11 (4 pcs)

CX-Thermo Support Software

Model
EST2-2C-MV4

Note: CX-Thermo version 4.6 or higher is required for the E5DC. CX-Thermo version 4.69 or higher is required for the E5DC-B. For the system requirements for the CX-Thermo, refer to information on the EST2-2C-MV4 on the OMRON website (www.ia.omron.com).

End Plate

Model
PFP-M

Spacer

Model
PFP-S

DIN Tracks

Model
PFP-100N
PFP-50N

Unit Labels

Model
Y92S-L2

End Cover

Model
Y92F-54

Connector Cover (for E5DC-B)

Model
E53-COV26

Specifications

Ratings

Power supply voltage		A in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC
Operating voltage range		85 to 110% of rated supply voltage
Power consumption		4.9 VA max. at 100 to 240 VAC, and 2.8 VA max. at 24 VDC or 1.5 W max. at 24 VDC
Sensor input		Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, C/W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V
Input impedance		Current input: 150 Ω max., Voltage input: 1 MΩ min. (Use a 1:1 connection when connecting the ES2-HB-N/THB-N.)
Control method		ON/OFF control or 2-PID control (with auto-tuning)
Control output	**Relay output**	SPST-NO, 250 VAC, 3 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value)
	Voltage output (for driving SSR)	Output voltage 12 VDC ±20% (PNP), max. Load current: 21 mA, with short-circuit protection circuit
	Linear current output	4 to 20 mA DC/0 to 20 mA DC, load: 500 Ω max., resolution: Approx. 10,000
Auxiliary output	**Number of outputs**	2 (depends on model)
	Output specifications	SPST-NO relay outputs: 250 VAC, 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value)
Event input ✻1	**Number of inputs**	1 (depends on model)
	External contact input specifications	Contact input ON: 1 kΩ max., OFF: 100 kΩ min.
		Non-contact input ON: Residual voltage 1.5 V max.; OFF: Leakage current 0.1 mA max.
		Current flow: approx. 7 mA per contact
Setting method		Digital setting using front panel keys
Indication method		11-segment digital displays and individual indicators Character height: PV: 8.5 mm, SV: 8.0 mm
Multi SP		Up to eight set points (SP0 to SP7) can be saved and selected using the event inputs, key operations, or serial communications. ✻2
Bank switching		None
Other functions		Manual output, heating/cooling control, loop burnout alarm, SP ramp, other alarm functions, heater burnout (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, self tuning, robust tuning, PV input shift, run/stop, protection functions, extraction of square root, MV change rate limit, logic operations, temperature status display, simple programming, moving average of input value, display brightness setting, simple transfer output, ✻3 and work bit message ✻3
Ambient operating temperature		−10 to 55°C (with no condensation or icing), For 3-year warranty: −10 to 50°C with standard mounting (with no condensation or icing)
Ambient operating humidity		25 to 85%
Storage temperature		−25 to 65°C (with no condensation or icing)
Altitude		2,000 m max.
Recommended fuse		T2A, 250 VAC, time-lag, low-breaking capacity
Installation environment		Overvoltage category II, Pollution Degree 2 (EN/IEC/UL 61010-1)

✻1. This function is not supported by the E5DC-B. Refer to *Model Number Legend* on page 60.
✻2. Only two set points are selectable for event inputs.
✻3. Usage is possible for the Digital Temperature Controllers manufactured in July 2014 or later.

Input Ranges

Thermocouple/Platinum Resistance Thermometer (Universal inputs)

Sensor type	Platinum resistance thermometer					Thermocouple															Infrared temperature sensor			
Sensor specification	Pt100			JPt100		K		J		T		E	L	U		N	R	S	B	C/W	PLII	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
Temperature range (°C)	850 / -200	500.0 / -199.9	100.0 / 0.0	500.0 / -199.9	100.0 / 0.0	1300 / -200	500.0 / -20.0	850 / -100	400.0 / -20.0	400 / -200	400.0 / -199.9	600 / -200	850 / -100	400 / -200	400.0 / -199.9	1300 / -200	1700 / 0	1700 / 0	1800 / 100	2300 / 0	1300 / 0	90 / 0	120 / 0	165 / 0	260 / 0
Set value	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS C 1602-2015, IEC 60584-1

L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985

C/W: W5Re/W26Re, JIS C 1602-2015, ASTM E988-1990

JPt100: JIS C 1604-1989, JIS C 1606-1989

Pt100: JIS C 1604-1997, IEC 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

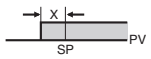
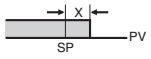
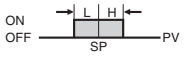
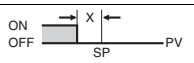
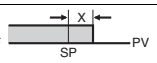
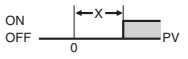
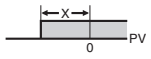
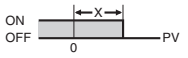
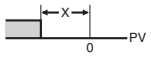
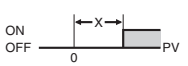
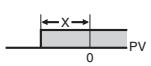
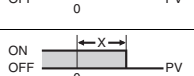
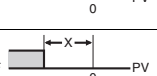
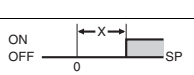
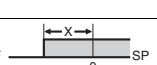
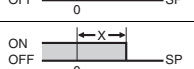
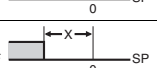
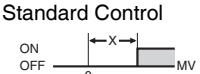
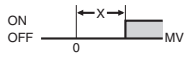
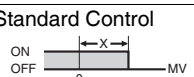
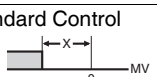
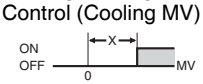
Analog input

Input type	Current		Voltage		
Input specification	4 to 20 mA	0 to 20 mA	1 to 5 V	0 to 5 V	0 to 10 V
Setting range	Usable in the following ranges by scaling: -1999 to 9999, -199.9 to 999.9, -19.99 to 99.99 or -1.999 to 9.999				
Set value	25	26	27	28	29

Alarm Types

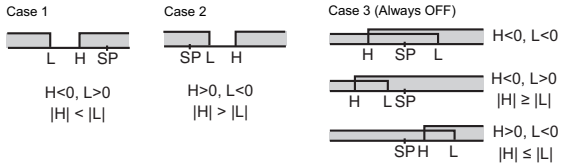
Each alarm can be independently set to one of the following 17 alarm types. The default is 2: Upper limit. (See note.)
Auxiliary outputs are allocated to alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

Note: In the default settings for models with HB or HS alarms, alarm 1 is set to a heater alarm (HA) and the Alarm Type 1 parameter is not displayed. To use alarm 1, set the output assignment to alarm 1.

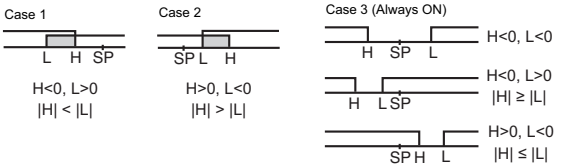
Set value	Alarm type	Alarm output operation		Description of function
		When alarm value X is positive	When alarm value X is negative	
0	Alarm function OFF	Output OFF		No alarm
1	Upper- and lower-limit ✻1		✻2	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range.
2 (default)	Upper-limit			Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more.
3	Lower-limit			Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more.
4	Upper- and lower-limit range ✻1		✻3	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range.
5	Upper- and lower-limit with standby sequence ✻1	✻5	✻4	A standby sequence is added to the upper- and lower-limit alarm (1). ✻6
6	Upper-limit with standby sequence			A standby sequence is added to the upper-limit alarm (2). ✻6
7	Lower-limit with standby sequence			A standby sequence is added to the lower-limit alarm (3). ✻6
8	Absolute-value upper-limit			The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.
9	Absolute-value lower-limit			The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.
10	Absolute-value upper-limit with standby sequence			A standby sequence is added to the absolute-value upper-limit alarm (8). ✻6
11	Absolute-value lower-limit with standby sequence			A standby sequence is added to the absolute-value lower-limit alarm (9). ✻6
12	LBA (alarm 1 type only)	-		✻7
13	PV change rate alarm	-		✻8
14	SP absolute-value upper-limit alarm			This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X).
15	SP absolute-value lower-limit alarm			This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X).
16	MV absolute-value upper-limit alarm ✻9	Standard Control 	Standard Control 	This alarm type turns ON the alarm when the manipulated variable (MV) is higher than the alarm value (X).
		Heating/Cooling Control (Heating MV) 	Heating/Cooling Control (Heating MV) Always ON	
17	MV absolute-value lower-limit alarm ✻9	Standard Control 	Standard Control 	This alarm type turns ON the alarm when the manipulated variable (MV) is lower than the alarm value (X).
		Heating/Cooling Control (Cooling MV) 	Heating/Cooling Control (Cooling MV) Always ON	

***1.** With set values 1, 4, and 5, the upper- and lower-limit values can be set independently for each alarm type, and are expressed as “L” and “H.”

***2.** Set value: 1, Upper- and lower-limit alarm



***3.** Set value: 4, Upper- and lower-limit range



***4.** Set value: 5, Upper- and lower-limit with standby sequence
For Upper- and Lower-Limit Alarm Described Above at *2

- In cases 1 and 2 above, the alarm is always OFF if the upper- and lower-limit hysteresis overlaps.
- In case 3, the alarm is always OFF.

***5.** Set value: 5, Upper- and lower-limit alarm with standby sequence
The alarm is always OFF if upper- and lower-limit hysteresis overlaps.

***6.** Refer to the *E5□C Digital Temperature Controllers User’s Manual* (Cat. No. H174) for information on the operation of the standby sequence.

***7.** Refer to the *E5□C Digital Temperature Controllers User’s Manual* (Cat. No. H174) for information on the LBA.

***8.** Refer to the *E5□C Digital Temperature Controllers User’s Manual* (Cat. No. H174) for information on the PV change rate alarm.

***9.** When heating/cooling control is performed, the MV absolute-value upper-limit alarm functions only for the heating operation and the MV absolute-value lower-limit alarm functions only for the cooling operation.

Characteristics

Indication accuracy (when mounted individually, ambient temperature of 23°C)		Thermocouple: (±0.3 % of indication value or ±1°C, whichever is greater) ±1 digit max.✻1 Platinum resistance thermometer: (±0.2 % of indication value or ±0.8°C, whichever is greater) ±1 digit max. Analog input: ±0.2% FS ±1 digit max. CT input: ±5% FS ±1 digit max.
Simple transfer output accuracy		±0.3% FS max.✻2
Influence of temperature ✻3		Thermocouple input (R, S, B, C/W, PL II): (±1% of indication value or ±10°C, whichever is greater) ±1 digit max. Other thermocouple input: (±1% of indication value or ±4°C, whichever is greater) ±1 digit max. ✻4 Platinum resistance thermometer: (±1% of indication value or ±2°C, whichever is greater) ±1 digit max. Analog input: ±1% FS ±1 digit max. CT input: ±5% FS ±1 digit max.
Influence of voltage ✻3		
Influence of EMS. (at EN 61326-1)		
Installation influence (E5DC only)		R, S, B, W, or PLII thermocouple: (±1% of PV or ±10°C, whichever is greater) ±1 digit max. Other thermocouple: (±1% of PV or ±4°C, whichever is greater) ±1 digit max. ✻4
Input sampling period		50 ms
Hysteresis		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.01% to 99.99% FS (in units of 0.01% FS)
Proportional band (P)		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)
Integral time (I)		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻5
Derivative time (D)		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻5
Proportional band (P) for cooling		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)
Integral time (I) for cooling		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻5
Derivative time (D) for cooling		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻5
Control period		0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s)
Manual reset value		0.0% to 100.0% (in units of 0.1%)
Alarm setting range		−1,999 to 9,999 (decimal point position depends on input type)
Influence of signal source resistance		Thermocouple: 0.1°C/Ω max. (100 Ω max.), Platinum resistance thermometer: 0.1°C/Ω max. (10 Ω max.)
Insulation resistance		20 MΩ min. (at 500 VDC)
Dielectric strength		3,000 VAC, 50/60 Hz for 1 min between terminals of different charge
Vibration	**Malfunction**	10 to 55 Hz, 20 m/s² for 10 min each in X, Y and Z directions
	Resistance	10 to 55 Hz, 20 m/s² for 2 hr each in X, Y, and Z directions
Shock	**Malfunction**	100 m/s², 3 times each in X, Y, and Z directions
	Resistance	300 m/s², 3 times each in X, Y, and Z directions
Weight		Main unit: Approx. 80 g, Models with Screw Terminal Unit: Approx. 40 g, Models with Push-In Plus Terminal Unit: Approx. 40 g
Degree of protection		Main unit: IP20, Terminal unit: IP00
Memory protection		Non-volatile memory (number of writes: 1,000,000 times)
Setup Tool		CX-Thermo version 4.6 or higher
Setup Tool port		E5DC/E5DC-B bottom panel: An E58-CIFQ2 USB-Serial Conversion Cable is used to connect a USB port on the computer. ✻6 E5DC/E5DC-B front panel: An E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Conversion Cable are used together to connect a USB port on the computer.✻6
Standards	**Approved standards**	cULus: UL 61010-1/CSA C22.2 No.61010-1, Korean wireless regulations (Radio law: KC Mark) (Some models only.) ✻7, Lloyd's standards (E5DC only) ✻8, EAC
	Conformed standards	EN 61010-1 (IEC 61010-1), RCM
EMC		EMI: EN61326-1 ✻9 Radiated Interference Electromagnetic Field Strength: EN55011 Group 1, class A Noise Terminal Voltage: EN55011 Group 1, class A EMS: EN61326-1 ✻9 ESD Immunity: EN61000-4-2 Electromagnetic Field Immunity: EN61000-4-3 Burst Noise Immunity: EN61000-4-4 Conducted Disturbance Immunity: EN61000-4-6 Surge Immunity: EN61000-4-5 Voltage Dip/Interrupting Immunity: EN61000-4-11

✻1. The indication accuracy of K thermocouples in the −200 to 1,300°C range, T and N thermocouples at a temperature of −100°C max., and U and L thermocouples at any temperature is ±2°C ±1 digit max. The indication accuracy of B thermocouples at a temperature of 400°C max. is not specified. The indication accuracy of B thermocouples at a temperature of 400 to 800°C is ±3°C max.
The indication accuracy of R and S thermocouples at a temperature of 200°C max. is ±3°C ±1 digit max. The indication accuracy of C/W thermocouples is (±0.3% of PV or ±3°C, whichever is greater) ±1 digit max.
The indication accuracy of PLII thermocouples is (±0.3% of PV or ±2°C, whichever is greater) ±1 digit max.
✻2. However, the precision between 0 and 4 mA for a 0 to 20 mA output is ±1% FS max.
✻3. Ambient temperature: −10°C to 23°C to 55°C, Voltage range: −15% to 10% of rated voltage
✻4. K thermocouple at −100°C max.: ±10°C max.
✻5. The unit is determined by the setting of the Integral/Derivative Time Unit parameter.
✻6. External serial communications (RS-485) and USB-Serial Conversion Cable communications can be used at the same time.
✻7. Refer to your OMRON website for the most recent information on applicable models.
✻8. Refer to information on maritime standards in *Shipping Standards* on page 124 for compliance with Lloyd's Standards.
✻9. Industrial electromagnetic environment (EN/IEC 61326-1 Table 2)

USB-Serial Conversion Cable

Applicable OS	Windows XP/Vista/7/8/10 ✻1
Applicable software	CX-Thermo version 4.6 or higher
Applicable models	E5□C-T Series, E5□C Series, and E5CB Series
USB interface standard	Conforms to USB Specification 2.0
DTE speed	38,400 bps
Connector specifications	Computer: USB (Type A plug) Digital Temperature Controller: Special serial connector
Power supply	Bus power (Supplied from the USB host controller) ✻2
Power supply voltage	5 VDC
Current consumption	450 mA max.
Output voltage	4.7±0.2 VDC (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Output current	250 mA max. (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Ambient operating temperature	0 to 55°C (with no condensation or icing)
Ambient operating humidity	10% to 80%
Storage temperature	–20 to 60°C (with no condensation or icing)
Storage humidity	10% to 80%
Altitude	2,000 m max.
Weight	Approx. 120 g

Windows is a registered trademark of Microsoft Corporation in the United States and or other countries.

✻1. CX-Thermo version 4.65 or higher runs on Windows 10.

✻2. Use a high-power port for the USB port.

Note: A driver must be installed on the computer. Refer to the *Instruction Manual* included with the Cable for the installation procedure.

Communications Specifications

Transmission line connection method	RS-485: Multidrop
Communications	RS-485 (two-wire, half duplex)
Synchronization method	Start-stop synchronization
Protocol	CompoWay/F, or Modbus
Baud rate ✻	9,600, 19,200, 38,400, or 57,600 bps
Transmission code	ASCII
Data bit length ✻	7 or 8 bits
Stop bit length ✻	1 or 2 bits
Error detection	Vertical parity (none, even, odd) Block check character (BCC) with CompoWay/F or CRC-16 with Modbus
Flow control	None
Interface	RS-485
Retry function	None
Communications buffer	217 bytes
Communications response wait time	0 to 99 ms Default: 20 ms

✻ The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

Communications Functions

Programless communications ✻1	You can use the memory in the PLC to read and write E5□C parameters, start and stop operation, etc. The E5□C automatically performs communications with PLCs. No communications programming is required. Number of connected Digital Temperature Controllers: 32 max. (Up to 16 for the FX Series) Applicable PLCs OMRON PLCs: CS Series, CJ Series, CP Series, NJ Series, or NX1P Mitsubishi Electric PLCs: MELSEC Q Series, L Series, FX3 Series, or iQ-R Series KEYENCE PLCs: KEYENCE KV Series
Component Communications ✻1	When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master)
Copying ✻2	When Digital Temperature Controllers are connected, the parameters can be copied from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves.

MELSEC is a registered trademark of Mitsubishi Electric Corporation.

KEYENCE is a registered trademark of Keyence Corporation.

✻1. A Temperature Controller with version 2.1 or higher is required for the FX Series or the KV Series.

✻2. Both the programless communications and the component communications support the copying.

Current Transformer (Order Separately) Ratings

	E54-CT1 E54-CT3	E54-CT1L E54-CT3L
Dielectric strength	1,000 VAC for 1 min	1,500 VAC for 1 min
Vibration resistance	50 Hz, 98 m/s^2	
Weight	E54-CT1: Approx. 11.5 g E54-CT3: Approx. 50 g	E54-CT1L: Approx. 14 g E54-CT3L: Approx. 57 g
Accessories	E54-CT3 Only Armatures (2) Plugs (2)	None

Heater Burnout Alarms and SSR Failure Alarms

CT input (for heater current detection)	Models with detection for single-phase heaters: One input
Maximum heater current	50 A AC
Input current indication accuracy	±5% FS ±1 digit max.
Heater burnout alarm setting range ✻1	0.1 to 49.9 A (in units of 0.1 A) Minimum detection ON time: 100 ms ✻3
SSR failure alarm setting range ✻2	0.1 to 49.9 A (in units of 0.1 A) Minimum detection OFF time: 100 ms ✻4

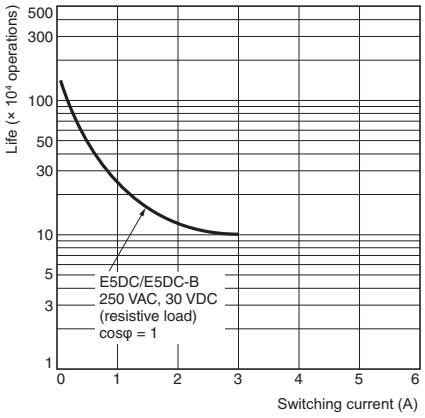
✻1. For heater burnout alarms, the heater current will be measured when the control output is ON, and the output will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).

✻2. For SSR failure alarms, the heater current will be measured when the control output is OFF, and the output will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).

✻3. The value is 30 ms for a control period of 0.1 s or 0.2 s.

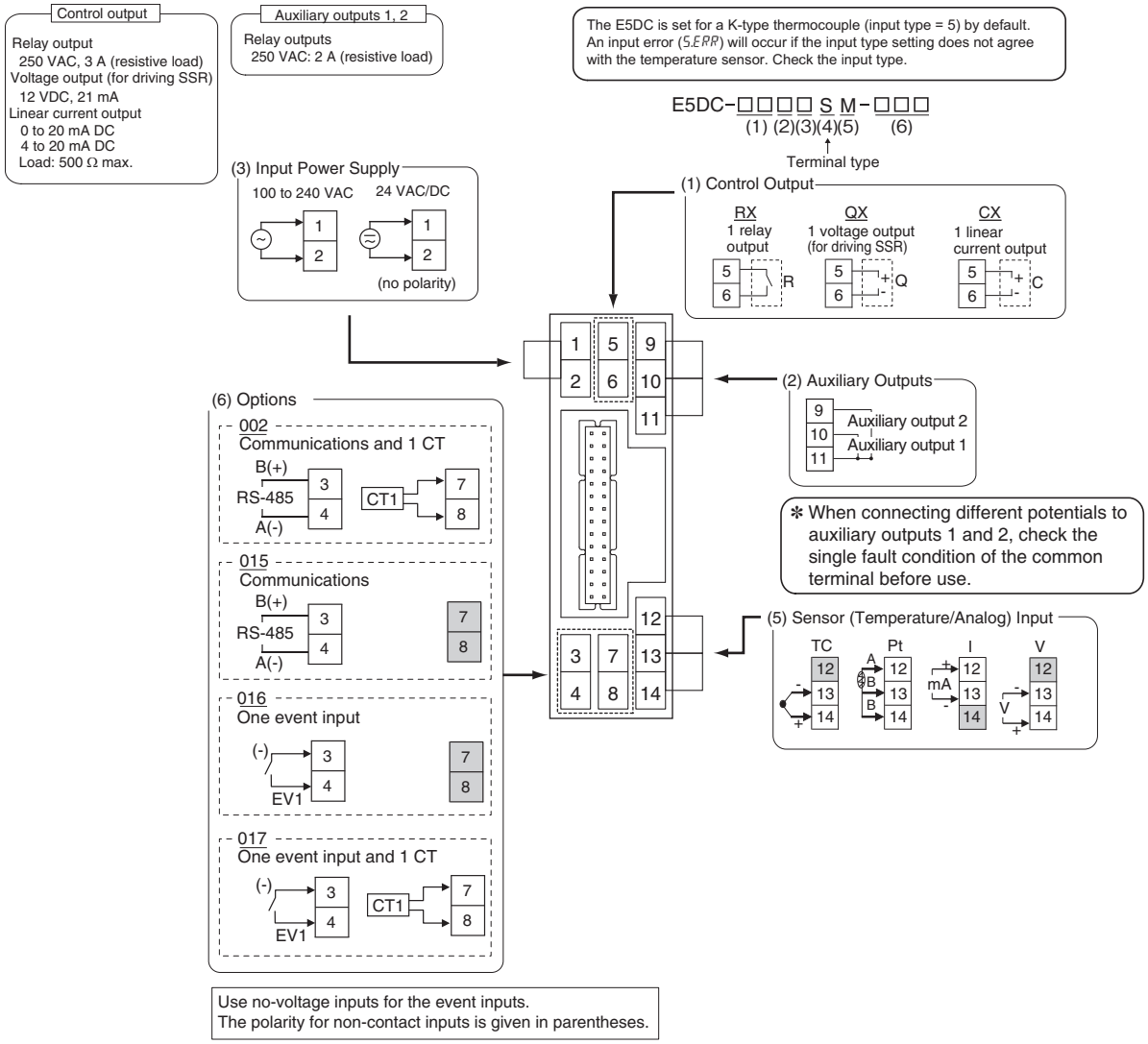
✻4. The value is 35 ms for a control period of 0.1 s or 0.2 s.

Electrical Life Expectancy Curve for Control Output Relay (Reference Values)



External Connections

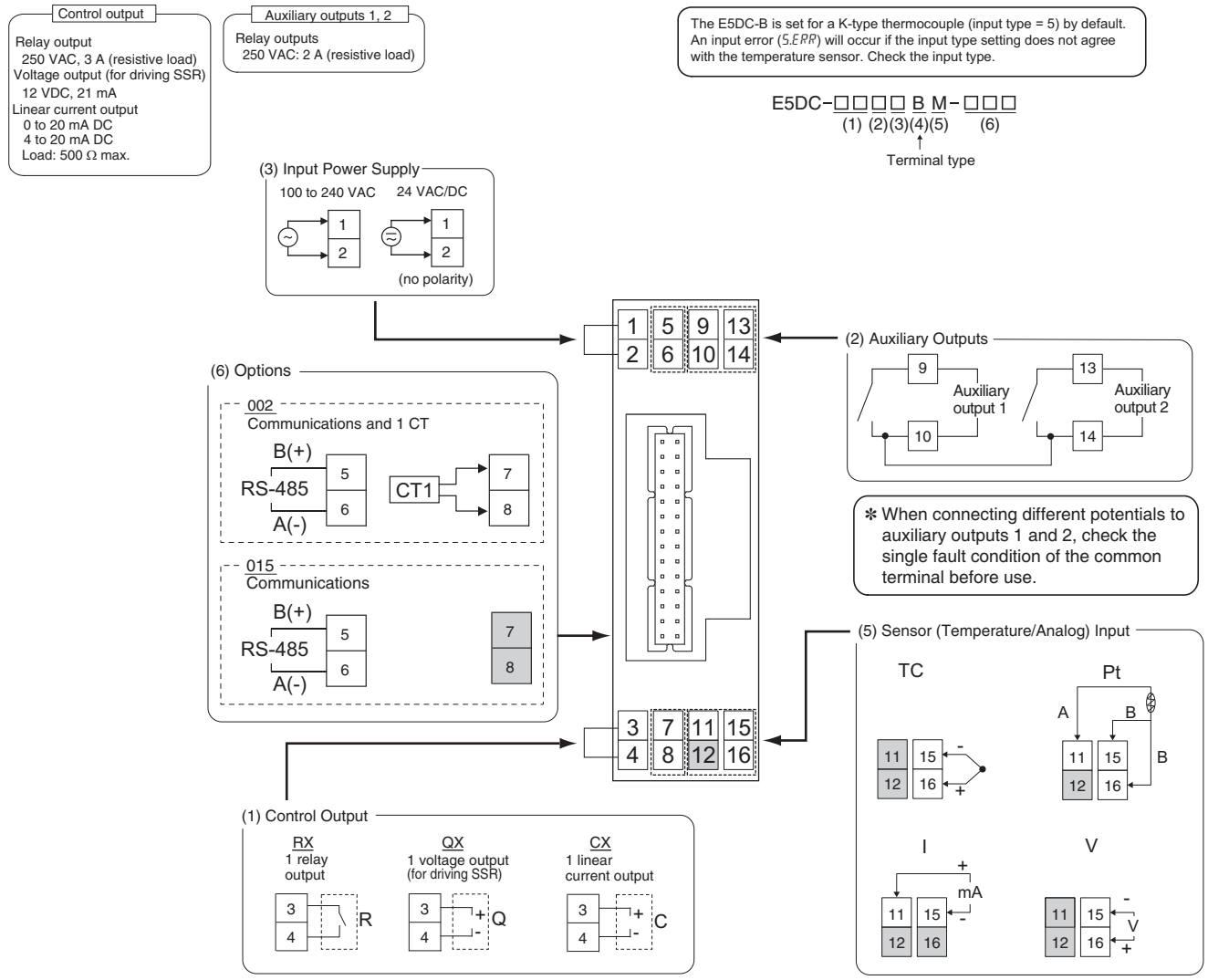
E5DC (Models with Screw Terminal Blocks)



✻ When connecting different potentials to auxiliary outputs 1 and 2, check the single fault condition of the common terminal before use.

Note: 1. The application of the terminals depends on the model.
2. Do not wire the terminals that are shown with a gray background.
3. When complying with EMC standards, the cable that connects the sensor must be 30 m or less. If the cable length exceeds 30m, compliance with EMC standards will not be possible.
4. Connect M3 crimped terminals.
5. Due to UL Listing requirements, use the E54-CT1L or E54-CT3L Current Transformer with the factory wiring (internal wiring). Use a UL category XOBA or XOBA7 current transformer that is UL Listed for field wiring (external wiring) and not the factory wiring (internal wiring).
6. The terminal layout is different than models with Push-In Plus terminal blocks. Check the terminal arrangement before wiring.

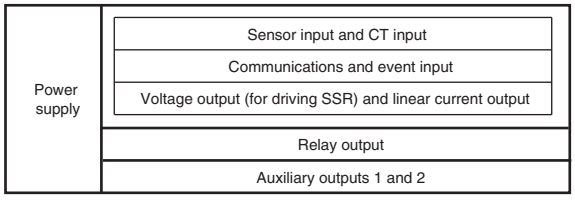
E5DC-B (Models with Push-In Plus Terminal Blocks)



Note: 1. The application of the terminals depends on the model.
2. Do not wire the terminals that are shown with a gray background.
3. When complying with EMC standards, the cable that connects the sensor must be 30 m or less. If the cable length exceeds 30m, compliance with EMC standards will not be possible.
4. Refer to Wiring Precautions for *E5□C-B (Controllers with Push-In Plus Terminal Blocks)* on page 133 for wire specifications and wiring methods.
5. Due to UL Listing requirements, use the E54-CT1L or E54-CT3L Current Transformer with the factory wiring (internal wiring). Use a UL category XOBA or XOBA7 current transformer that is UL Listed for field wiring (external wiring) and not the factory wiring (internal wiring).
6. The terminal layout is different than models with screw terminal blocks. Check the terminal arrangement before wiring.
7. The event input specification main unit is not used with models with Push-In Plus terminal blocks.

Isolation/Insulation Block Diagrams

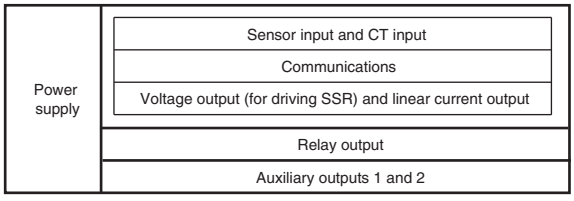
E5DC



: Reinforced insulation
: Functional isolation

Note: Auxiliary outputs 1 to 2 are not insulated.

E5DC-B

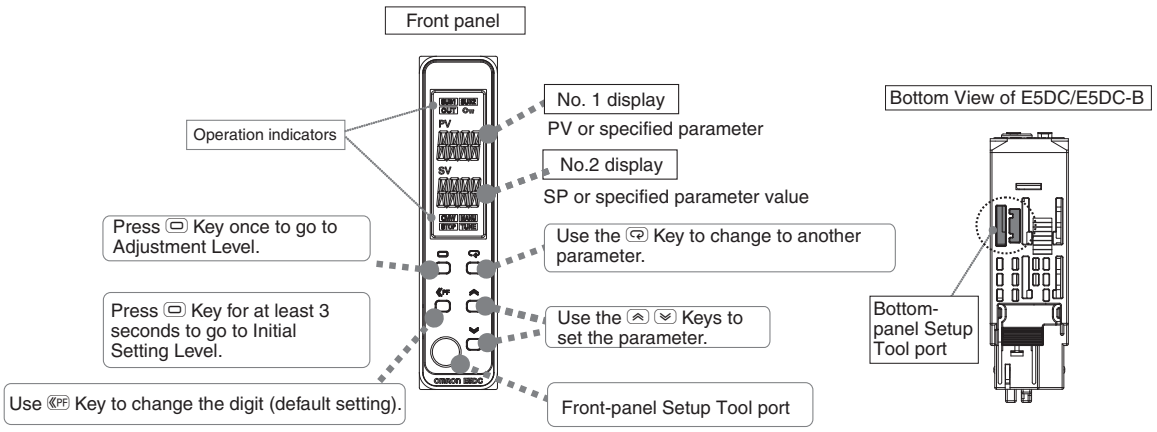


: Reinforced insulation
: Functional isolation

Note: Auxiliary outputs 1 to 2 are not insulated.

Nomenclature

E5DC
E5DC-B



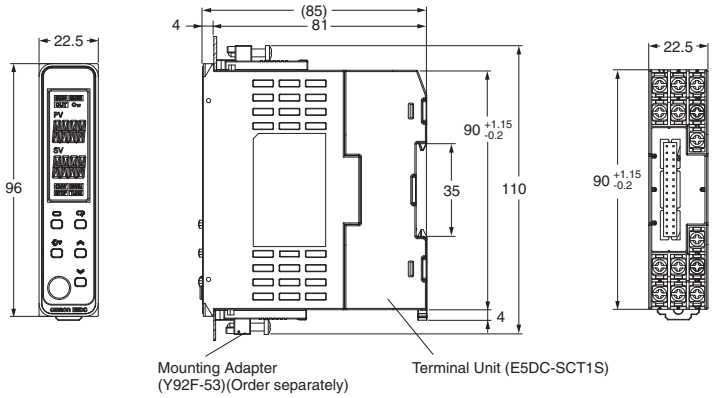
Dimensions

(Unit: mm)

Controllers

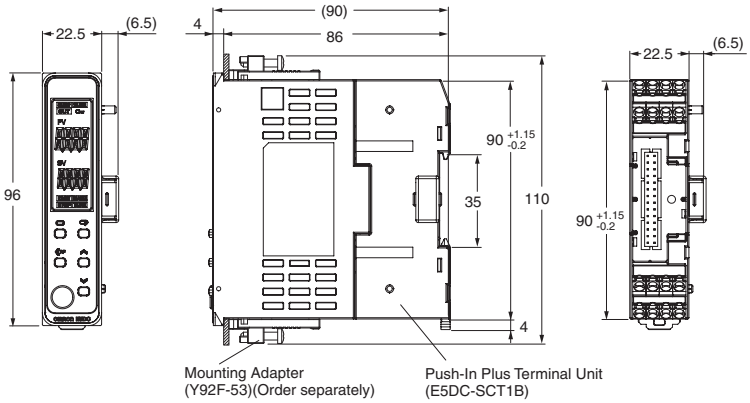
E5DC

The above figure shows the Terminal Unit attached to the Main Unit.

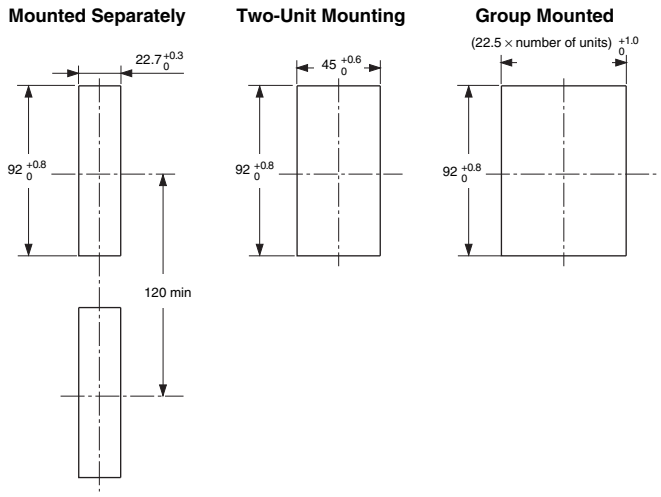


E5DC-B

The above figure shows the Push-In Plus Terminal Unit attached to the Main Unit.



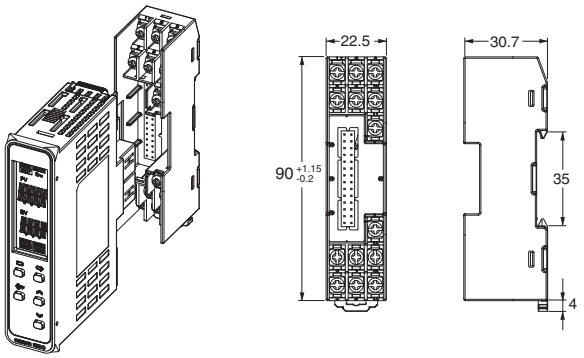
- Setup Tool ports are provided as standard feature. Use these ports to connect a computer to the Digital Temperature Controller. The E58-CIFQ2 USB-Serial Conversion Cable is required to connect to the port on the bottom panel. The E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Communications Conversion Cable are required to connect to the port on the front panel. (You cannot leave either port connected constantly during operation.)



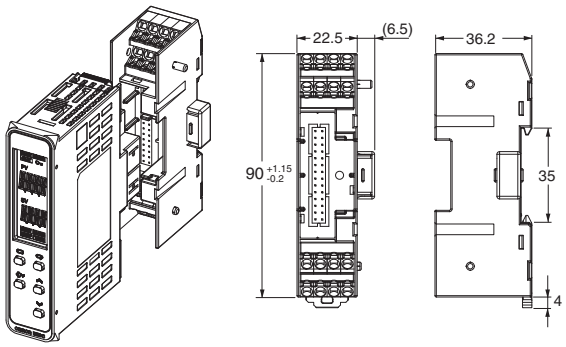
- Recommended panel thickness is 1 to 8 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- When two or more Digital Temperature Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.

Accessories (Order Separately)

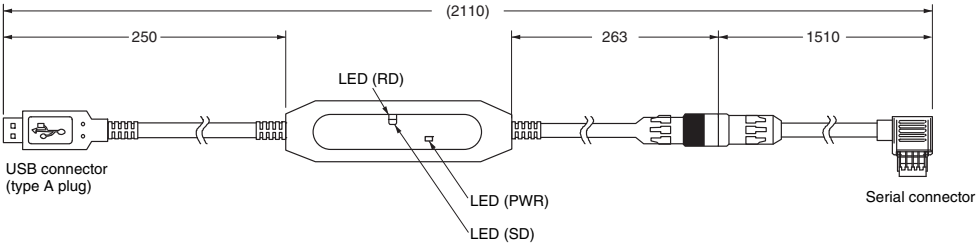
Terminal Unit
E5DC-SCT1S



Push-In Plus Terminal Unit
E5DC-SCT1B

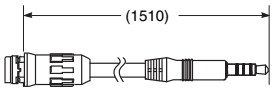


USB-Serial Conversion Cable
E58-CIFQ2

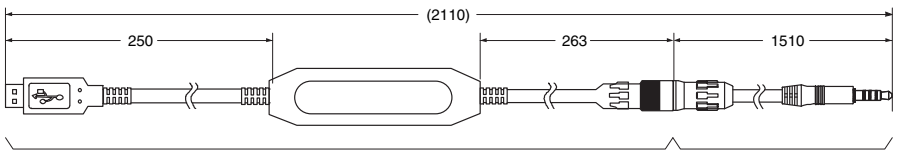


Conversion Cable
E58-CIFQ2-E

Conversion Cable



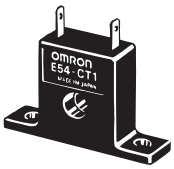
Connecting to the E58-CIFQ2 USB-Serial Conversion Cable

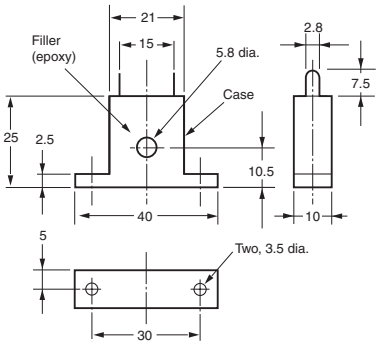


Note: Always use this product together with the E58-CIFQ2.

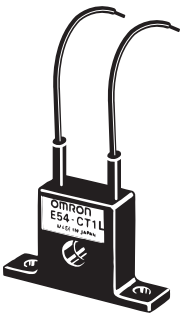
Current Transformers

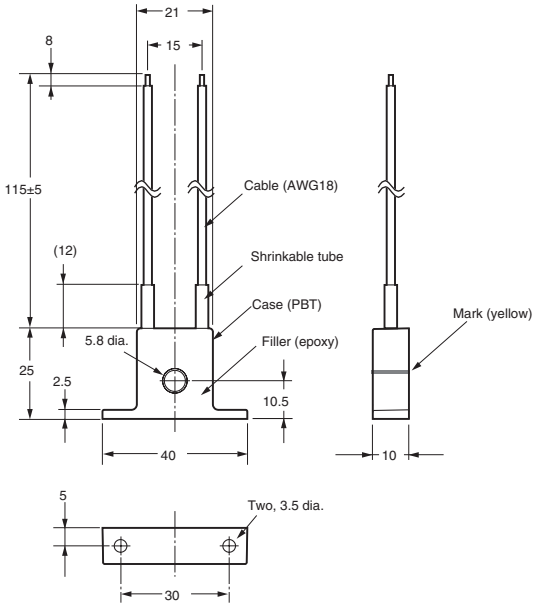
E54-CT1





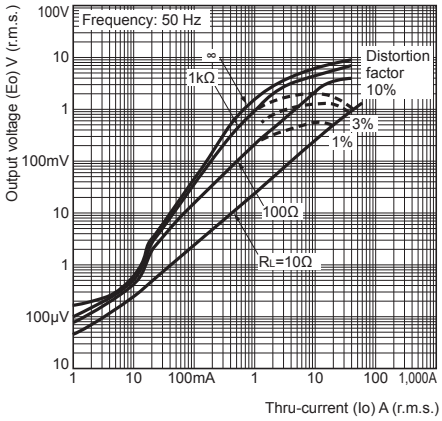
E54-CT1L



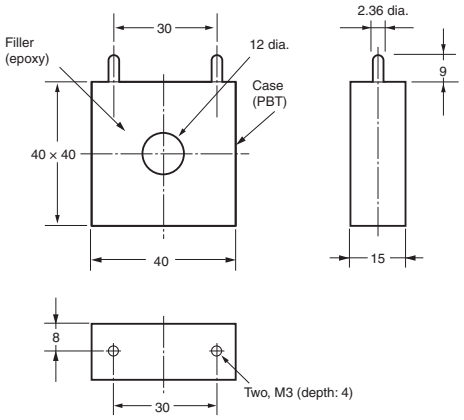


Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT1 or E54-CT1L

Maximum continuous heater current: 50 A (50/60 Hz)
Number of windings: 400±2
Winding resistance: 18±2 Ω

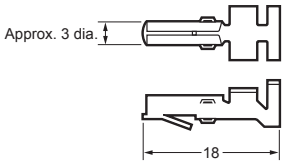


E54-CT3

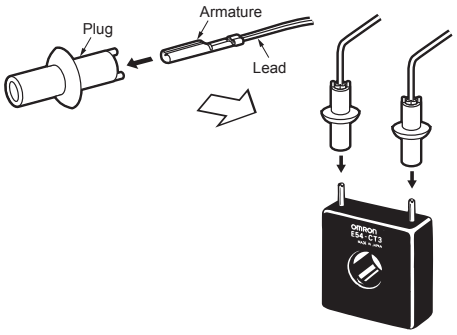


E54-CT3 Accessories

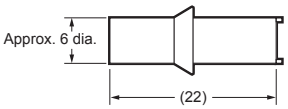
- **Armature**



Connection Example

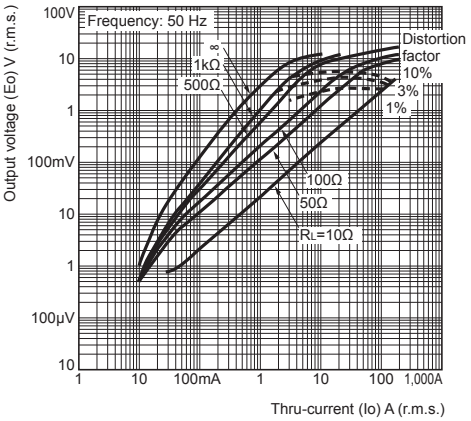


- **Plug**

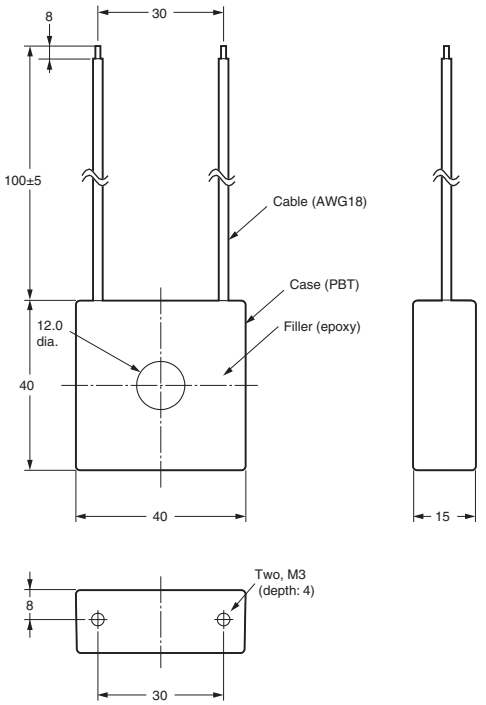


Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT3 or E54-CT3L

Maximum continuous heater current: 120 A (50/60 Hz)
(Maximum continuous heater current for an OMRON Digital Temperature Controller is 50 A.)
Number of windings: 400±2
Winding resistance: 8±0.8 Ω



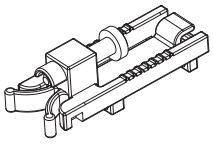
E54-CT3L

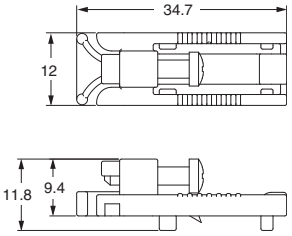


Mounting Adapters

Y92F-53 (Two included.)

This accessory is not included with the product. Order it separately to mount the product to a panel.

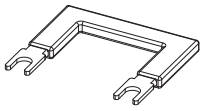


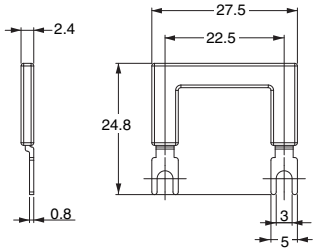


Short Bars

Y92S-P11 (Four included.)

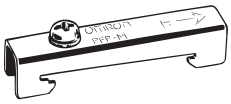
Use this product to connect between terminals (for power supplies, communications, etc.) when you use multiple E5DC Controllers.

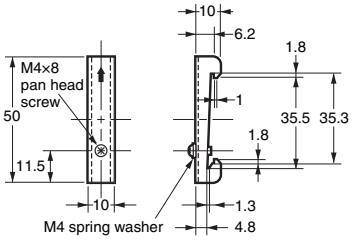




End Plate

PFP-M

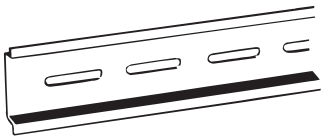


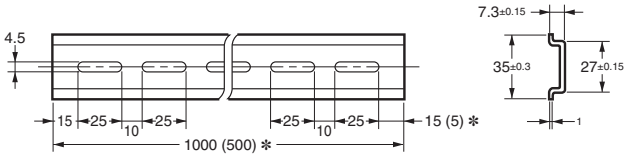


DIN Tracks

PFP-100N

PFP-50N

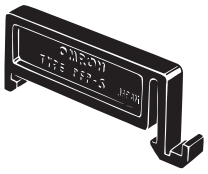


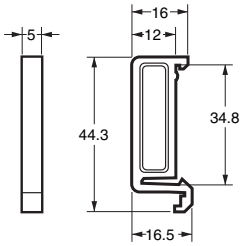


✻Dimensions in parentheses are for the PFP-50N.

Spacer

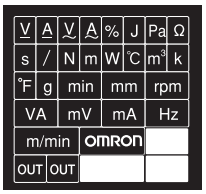
PFP-S





Unit Labels

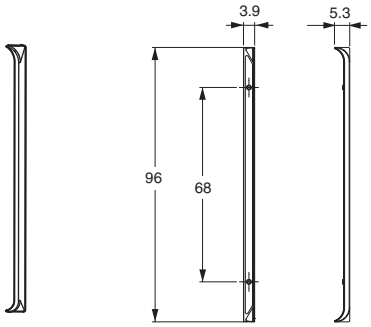
Y92S-L2



The Unit Labels for the Digital Panel Meter are used. Use either the °C or °F label from the sheet.

End Cover

Y92F-54 (Two included.)

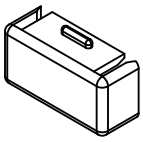


Use the End Cover when you mount the E5DC/E5DC-B to a panel to hide the gap between the Controller and the panel.

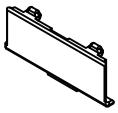
Connector Cover

E53-COV26

Male connector cover



Female connector cover



E5DC-B Push-In Plus Terminal Units are mounted with both a male and female connector cover (E53-COV26).
Order the connector cover separately if it becomes lost or damaged.

MEMO

Programmable Temperature Controller (Digital Controller)

E5CC-T (48 × 48 mm)

The E5CC-T is a more intelligent model of the E5CC series. This programmable controller can handle up to 256 segments and has a ramp/soak feature.

- Set up to 8 Programs (Patterns) with 32 Segments (Steps) Each
- The white PV display with a height of 15.2 mm improves visibility.
- High-speed sampling at 50 ms.
- Models are available with up to 3 auxiliary outputs, up to 4 event inputs, and a transfer output to cover a wide range of applications.
- Short body with depth of only 60 mm.
- Set up the Controller without wiring the power supply by connecting to the computer with a Communications Conversion Cable (sold separately). Setup is easy with the CX-Thermo (sold separately).
- Easy connections to a PLC with programless communications. Use component communications to link Temperature Controllers to each other.

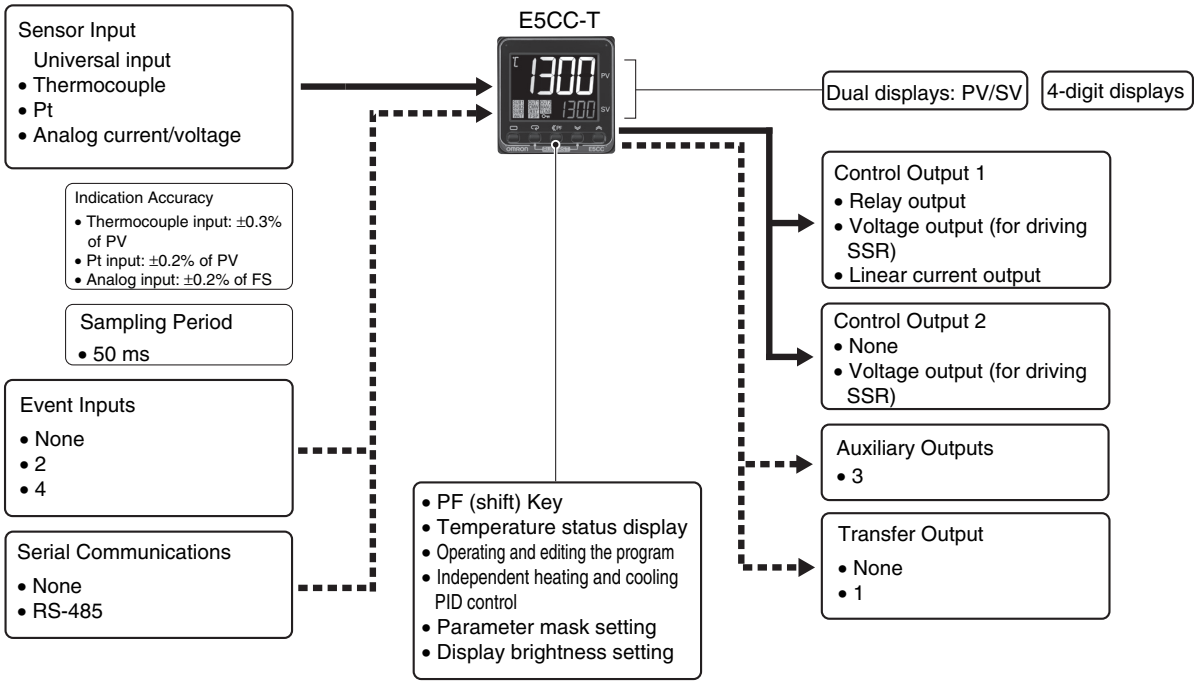
* CSA conformance evaluation by UL.

48 × 48 mm
E5CC-T

Refer to your OMRON website for the most recent information on applicable safety standards.

⚠ **Refer to Safety Precautions on page 122.**

Main I/O Functions



This datasheet is provided as a guideline for selecting products.
Be sure to refer to the following manuals for application precautions and other information required for operation before attempting to use the product.
E5□C-T Digital Temperature Controllers Programmable Type User's Manual (Cat. No. H185)
E5□C-T Digital Temperature Controllers Programmable Type Communications Manual (Cat. No. H186)

Model Number Legend and Standard Models

Model Number Legend

Models with Screw Terminal Blocks

E5CC-T □□3 □5 M -□□□ (Example: E5CC-TRX3A5M-000)

①②③④⑤⑥

Model	A	B	C	D	E	F	Meaning	
	Control outputs 1 and 2	No. of auxiliary outputs	Power supply voltage	Terminal type	Input type	Options		
E5CC-T							48 × 48 mm Programmable Type	
							Control output 1	Control output 2
	RX						Relay output	None
	QX						Voltage output (for driving SSR)	None
✻1	CX						Linear current output ✻2	None
	QQ						Voltage output (for driving SSR)	Voltage output (for driving SSR)
	CQ						Linear current output ✻2	Voltage output (for driving SSR)
		3					3 (one common)	
			A				100 to 240 VAC	
			D				24 VAC/DC	
				5			Screw terminal blocks (with cover)	
					M		Universal input	

		HB alarm and HS alarm	Communications	Event inputs	Transfer output
	000	---	---	---	---
✻1	001	1	---	2	---
✻1	003	2 (for 3-phase heaters)	RS-485	---	---
✻3	004	---	RS-485	2	---
	005	---	---	4	---
	006	---	---	2	Provided.

✻1. Options with HB and HS alarms (001 and 003) cannot be selected if a linear current output is selected for the control output.
✻2. The linear current output cannot be used as a transfer output.
✻3. Option 004 can be selected only when "CX" is selected for the control outputs.

Heating and Cooling Control

Using Heating and Cooling Control

① Control Output Assignment
If there is no control output 2, an auxiliary output is used as the cooling control output.
If there is a control output 2, the two control outputs are used for heating and cooling.
(It does not matter which output is used for heating and which output is used for cooling.)
② Control
If PID control is used, you can set PID control separately for heating and cooling.
This allows you to handle control systems with different heating and cooling response characteristics.

Optional Products (Order Separately)

USB-Serial Conversion Cable

Model
E58-CIFQ2

Terminal Covers

Model
E53-COV17
E53-COV23 (3pcs)

Note: The Terminal Covers E53-COV23 are provided with the Digital Temperature Controller. The E53-COV10 cannot be used. Refer to page 89 for the mounted dimensions.

Waterproof Packing

Model
Y92S-P8

Note: The Waterproof Packing is provided with the Digital Temperature Controller.

Current Transformers (CTs)

Hole diameter	Model
5.8 mm	**E54-CT1**
5.8 mm	**E54-CT1L✻**
12.0 mm	**E54-CT3**
12.0 mm	**E54-CT3L✻**

✻Lead wires are included with these CTs. If UL certification is required, use these CTs.

Adapter

Model
Y92F-45

Note: Use this Adapter when the panel has already been prepared for an E5B□ Controller.

Waterproof Cover

Model
Y92A-48N

Mounting Adapter

Model
Y92F-49

Note: This Mounting Adapter is provided with the Digital Temperature Controller.

DIN Track Mounting Adapter

Model
Y92F-52

Front Covers

Type	Model
Hard Front Cover	**Y92A-48H**
Soft Front Cover	**Y92A-48D**

CX-Thermo Support Software

Model
EST2-2C-MV4

Note: CX-Thermo version 4.61 or higher is required for the E5CC-T. For the system requirements for the CX-Thermo, refer to information on the EST2-2C-MV4 on the OMRON website (www.ia.omron.com).

Specifications

Ratings

Power supply voltage		A in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC
Operating voltage range		85 to 110% of rated supply voltage
Power consumption		7.5 VA max. at 100 to 240 VAC, and 4.1 VA max. at 24 VAC or 2.3 W max. at 24 VDC
Sensor input		Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, C/W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V
Input impedance		Current input: 150 Ω max., Voltage input: 1 MΩ min. (Use a 1:1 connection when connecting the ES2-HB-N/THB-N.)
Control method		2-PID control (with auto-tuning) or ON/OFF control
Control output	**Relay output**	SPST-NO, 250 VAC, 3 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value)
	Voltage output (for driving SSR)	Output voltage: 12 VDC ±20% (PNP), max. load current: 21 mA, with short-circuit protection circuit
	Linear current output	4 to 20 mA DC/0 to 20 mA DC, load: 500 Ω max., resolution: approx. 10,000
Auxiliary output	**Number of outputs**	3
	Output specifications	SPST-NO relay outputs, 250 VAC, Models with 3 outputs: 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value)
Event input	**Number of inputs**	2 or 4 (depends on model)
	External contact input specifications	Contact input: ON: 1 kΩ max., OFF: 100 kΩ min.
		Non-contact input: ON: Residual voltage: 1.5 V max., OFF: Leakage current: 0.1 mA max.
		Current flow: Approx. 7 mA per contact
Transfer output	**Number of outputs**	1 (only on models with a transfer output)
	Output specifications	Current output: 4 to 20 mA DC, load: 500 Ω max., resolution: approx. 10,000 Linear voltage output: 1 to 5 VDC, load: 1 kΩ min., resolution: Approx. 10,000
Setting method		Digital setting using front panel keys
Indication method		11-segment digital display and individual indicators Character height: PV: 15.2 mm, SV: 7.1 mm
Bank switching		None
Other functions		Manual output, heating/cooling control, loop burnout alarm, other alarm functions, heater burnout (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, robust tuning, PV input shift, protection functions, extraction of square root, MV change rate limit, logic operations, temperature status display, moving average of input value, and display brightness setting
Ambient operating temperature		−10 to 55°C (with no condensation or icing), For 3-year warranty: −10 to 50°C with standard mounting (with no condensation or icing)
Ambient operating humidity		25 to 85%
Storage temperature		−25 to 65°C (with no condensation or icing)
Altitude		2,000 m max.
Recommended fuse		T2A, 250 VAC, time-lag, low-breaking capacity
Installation environment		Overvoltage category II, Pollution Degree 2 (EN/IEC/UL 61010-1)

Input Ranges

Thermocouple/Platinum Resistance Thermometer (Universal inputs)

Sensor type	Platinum resistance thermometer					Thermocouple															Infrared temperature sensor			
Sensor specification	Pt100			JPt100		K		J		T		E	L	U		N	R	S	B	C/W	PLII	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
Temperature range (°C)	850	500.0	100.0 / 0.0	500.0	100.0 / 0.0	1300	500.0	850	400.0	400	400.0	600	850	400	400.0	1300	1700	1700	1800 / 100	2300	1300	90	120	165	260
	-200	-199.9		199.9		-200	-20.0	-100	-20.0	-200	-199.9	-200	-100	-200	-199.9	-200	0	0		0	0	0	0	0	0
Set value	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS C 1602-2015, IEC 60584-1

L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985

C/W: W5Re/W26Re, JIS C 1602-2015, ASTM E988-1990

JPt100: JIS C 1604-1989, JIS C 1606-1989

Pt100: JIS C 1604-1997, IEC 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

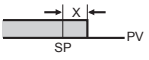
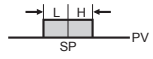
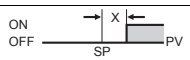
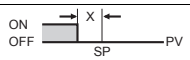
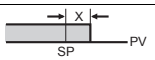
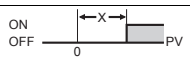
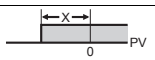
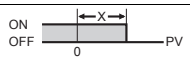
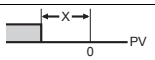
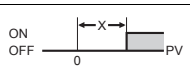
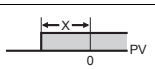
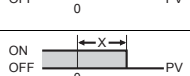
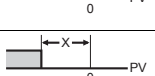
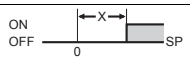
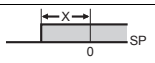
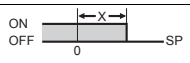
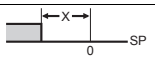
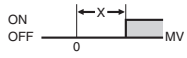
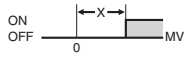
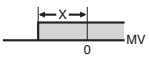
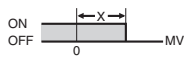
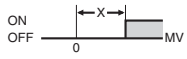
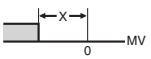
Analog input

Input type	Current		Voltage		
Input specification	4 to 20 mA	0 to 20 mA	1 to 5 V	0 to 5 V	0 to 10 V
Setting range	Usable in the following ranges by scaling: -1999 to 9999, -199.9 to 999.9, -19.99 to 99.99 or -1.999 to 9.999				
Set value	25	26	27	28	29

Alarm Types

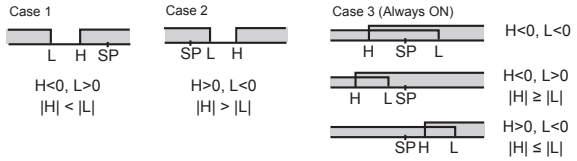
Each alarm can be independently set to one of the following 17 alarm types. The default is 2: Upper limit. (see note.)
Auxiliary outputs are allocated for alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

Note: In the default settings for models with HB or HS alarms, alarm 1 is set to a heater alarm (HA) and the Alarm Type 1 parameter is not displayed. To use alarm 1, set the output assignment to alarm 1.

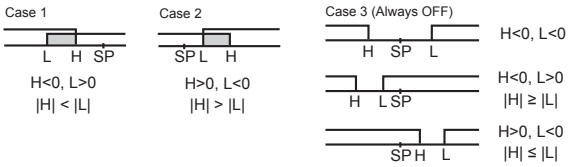
Set value	Alarm type	Alarm output operation		Description of function
		When alarm value X is positive	When alarm value X is negative	
0	Alarm function OFF	Output OFF		No alarm
1	Upper- and lower-limit ✻1		✻2	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range.
2 (default)	Upper-limit			Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more.
3	Lower-limit			Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more.
4	Upper- and lower-limit range ✻1		✻3	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range.
5	Upper- and lower-limit with standby sequence ✻1	✻5	✻4	A standby sequence is added to the upper- and lower-limit alarm (1). ✻6
6	Upper-limit with standby sequence			A standby sequence is added to the upper-limit alarm (2). ✻6
7	Lower-limit with standby sequence			A standby sequence is added to the lower-limit alarm (3). ✻6
8	Absolute-value upper-limit			The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.
9	Absolute-value lower-limit			The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.
10	Absolute-value upper-limit with standby sequence			A standby sequence is added to the absolute-value upper-limit alarm (8). ✻6
11	Absolute-value lower-limit with standby sequence			A standby sequence is added to the absolute-value lower-limit alarm (9). ✻6
12	LBA (alarm 1 type only)	-		✻7
13	PV change rate alarm	-		✻8
14	SP absolute-value upper-limit alarm			This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X).
15	SP absolute-value lower-limit alarm			This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X).
16	MV absolute-value upper-limit alarm ✻9	Standard Control  Heating/Cooling Control (Heating MV) 	Standard Control  Heating/Cooling Control (Heating MV) Always ON	This alarm type turns ON the alarm when the manipulated variable (MV) is higher than the alarm value (X).
17	MV absolute-value lower-limit alarm ✻9	Standard Control  Heating/Cooling Control (Cooling MV) 	Standard Control  Heating/Cooling Control (Cooling MV) Always ON	This alarm type turns ON the alarm when the manipulated variable (MV) is lower than the alarm value (X).

***1.** With set values 1, 4 and 5, the upper and lower limit values can be set independently for each alarm type, and are expressed as "L" and "H."

***2.** Set value: 1, Upper- and lower-limit alarm



***3.** Set value: 4, Upper- and lower-limit range



***4.** Set value: 5, Upper- and lower-limit with standby sequence

For Upper- and Lower-Limit Alarm Described Above *2

- Case 1 and 2

  Always OFF when the upper-limit and lower-limit hysteresis overlaps.
- Case 3: Always OFF

***5.** Set value: 5, Upper- and lower-limit with standby sequence

Always OFF when the upper-limit and lower-limit hysteresis overlaps.

***6.** Refer to the *E5□C-T Digital Temperature Controllers Programmable Type User's Manual* (Cat. No. H185) for information on the operation of the standby sequence.

***7.** Refer to the *E5□C-T Digital Temperature Controllers Programmable Type User's Manual* (Cat. No. H185) for information on the loop burnout alarm (LBA).

***8.** Refer to the *E5□C-T Digital Temperature Controllers Programmable Type User's Manual* (Cat. No. H185) for information on the PV change rate alarm.

***9.** When heating/cooling control is performed, the MV absolute upper limit alarm functions only for the heating operation and the MV absolute lower limit alarm functions only for the cooling operation.

Characteristics

Indication accuracy (at the ambient temperature of 23°C)		Thermocouple: (±0.3% of indication value or ±1°C, whichever is greater) ±1 digit max. ✻1 Platinum resistance thermometer: (±0.2% of indication value or ±0.8°C, whichever is greater) ±1 digit max. Analog input: ±0.2% FS ±1 digit max. CT input: ±5% FS ±1 digit max.
Transfer output accuracy		±0.3% FS max.
Influence of temperature ✻2		Thermocouple input (R, S, B, C/W, PL II): (±1% of indication value or ±10°C, whichever is greater) ±1 digit max. Other thermocouple input: (±1% of indication value or ±4°C, whichever is greater) ±1 digit max. ✻3 Platinum resistance thermometer: (±1% of indication value or ±2°C, whichever is greater) ±1 digit max. Analog input: ±1%FS ±1 digit max. CT input: ±5% FS ±1 digit max.
Influence of voltage ✻2		
Influence of EMS. (at EN 61326-1)		
Input sampling period		50 ms
Hysteresis		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.01% to 99.99% FS (in units of 0.01% FS)
Proportional band (P)		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)
Integral time (I)		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻4
Derivative time (D)		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻4
Proportional band (P) for cooling		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)
Integral time (I) for cooling		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻4
Derivative time (D) for cooling		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻4
Control period		0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s)
Manual reset value		0.0 to 100.0% (in units of 0.1%)
Alarm setting range		-1999 to 9999 (decimal point position depends on input type)
Influence of signal source resistance		Thermocouple: 0.1°C/Ω max. (100 Ωmax.) Platinum resistance thermometer: 0.1°C/Ω max. (10 Ω max.)
Insulation resistance		20 MΩ min. (at 500 VDC)
Dielectric strength		3,000 VAC, 50/60 Hz for 1 min between terminals of different charge
Vibration	**Malfunction**	10 to 55 Hz, 20 m/s^2 for 10 min each in X, Y, and Z directions
	Resistance	10 to 55 Hz, 20 m/s^2 for 2 hrs each in X, Y, and Z directions
Shock	**Malfunction**	100 m/s^2, 3 times each in X, Y, and Z directions
	Resistance	300 m/s^2, 3 times each in X, Y, and Z directions
Weight		Controller: Approx. 120 g, Mounting Adapter: Approx. 10 g
Degree of protection		Front panel: IP66, Rear case: IP20, Terminals: IP00
Memory protection		Non-volatile memory (number of writes: 1,000,000 times)
Setup Tool		CX-Thermo version 4.61 or higher
Setup Tool port		E5CC-T top panel: An E58-CIFQ2 USB-Serial Conversion Cable is used to connect to a USB port on the computer. ✻5
Standards	**Approved standards**	cULus: UL 61010-1/CSA C22.2 No.61010-1, Korean wireless regulations (Radio law: KC Mark) (Some models only.) ✻6
	Conformed standards	EN 61010-1 (IEC 61010-1), RCM
EMC		EMI: EN 61326-1 ✻7 Radiated Interference Electromagnetic Field Strength: EN 55011 Group 1, class A Noise Terminal Voltage: EN 55011 Group 1, class A EMS: EN 61326-1 ✻7 ESD Immunity: EN 61000-4-2 Electromagnetic Field Immunity: EN 61000-4-3 Burst Noise Immunity: EN 61000-4-4 Conducted Disturbance Immunity: EN 61000-4-6 Surge Immunity: EN 61000-4-5 Voltage Dip/Interrupting Immunity: EN 61000-4-11

✻1. The indication accuracy of K thermocouples in the −200 to 1300°C range, T and N thermocouples at a temperature of −100°C max., and U and L thermocouples at any temperatures is ±2°C ±1 digit max. The indication accuracy of the B thermocouple at a temperature of 400°C max. is not specified. The indication accuracy of B thermocouples at a temperature of 400 to 800°C is ±3°C max. The indication accuracy of the R and S thermocouples at a temperature of 200°C max. is ±3°C ±1 digit max. The indication accuracy of C/W thermocouples is (±0.3% of PV or ±3°C, whichever is greater) ±1 digit max. The indication accuracy of PL II thermocouples is (±0.3% of PV or ±2°C, whichever is greater) ±1 digit max.
✻2. Ambient temperature: −10°C to 23°C to 55°C, Voltage range: −15% to 10% of rated voltage
✻3. K thermocouple at −100°C max.: ±10°C max.
✻4. The unit is determined by the setting of the Integral/Derivative Time Unit parameter.
✻5. External communications (RS-485) and USB-serial conversion cable communications can be used at the same time.
✻6. Refer to your OMRON website for the most recent information on applicable models.
✻7. Industrial electromagnetic environment (EN/IEC 61326-1 Table 2)

Program Control

Number of programs (patterns)		8
Number of segments (steps)		32
Segment setting method		Time setting (Segment set with set point and time.)
		Slope setting (Segment set with segment type, set point, slope, and time.)
Segment times		0 h 0 min to 99 h 59 min
		0 min 0 s to 99 min 59 s
Alarm setting		Set separately for each program.
Reset operation		Select either stopping control or fixed SP operation.
Startup operation		Select continuing, resetting, manual operation, or run mode.
PID sets	**Number of sets**	8
	Setting method	Set separately for each program (automatic PID group selection also supported).
Alarm SP function		Select from ramp SP and target SP.
Program status control	**Segment operation**	Advance, segment jump, hold, and wait
	Program operation	Program repetitions and program links
Wait operation	**Wait method**	Waiting at segment ends
	Wait width setting	Same wait width setting for all programs
Time signals	**Number of outputs**	2
	Number of ON/OFF Operations	1 each per output
	Setting method	Set separately for each program.
Program status output		Program end output (pulse width can be set), run output, stage output
Program startup operation	**PV start**	Select from segment 1 set point, slope-priority PV start
	Standby	0 h 0 min to 99 h 59 min
		0 day 0 h to 99 day 23h
Operation end operation		Select from resetting, continuing control at final set point, and fixed SP control.
Program SP shift		Same program SP shift for all programs

USB-Serial Conversion Cable

Applicable OS	Windows XP/Vista/7/8/10 ✻1
Applicable software	CX-Thermo version 4.61 or higher
Applicable models	E5□C-T Series, E5□C Series, and E5CB Series
USB interface standard	Conforms to USB Specification 2.0.
DTE speed	38400 bps
Connector specifications	Computer: USB (type A plug) Digital Temperature Controller: Special serial connector
Power supply	Bus power (Supplied from USB host controller.) ✻2
Power supply voltage	5 VDC
Current consumption	450 mA max.
Output voltage	4.7±0.2 VDC (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Output current	250 mA max. (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Ambient operating temperature	0 to 55°C (with no condensation or icing)
Ambient operating humidity	10% to 80%
Storage temperature	-20 to 60°C (with no condensation or icing)
Storage humidity	10% to 80%
Altitude	2,000 m max.
Weight	Approx. 120 g

Windows is a registered trademark of Microsoft Corporation in the United States and or other countries.

✻1. CX-Thermo version 4.65 or higher runs on Windows 10.

✻2. Use a high-power port for the USB port.

Note: A driver must be installed on the computer. Refer to the *Instruction Manual* included with the Cable for the installation procedure.

Communications Specifications

Transmission line connection method	RS-485: Multidrop
Communications	RS-485 (two-wire, half duplex)
Synchronization method	Start-stop synchronization
Protocol	CompoWay/F, or Modbus
Baud rate ✻	9600, 19200, 38400, or 57600 bps
Transmission code	ASCII
Data bit length ✻	7 or 8 bits
Stop bit length ✻	1 or 2 bits
Error detection	Vertical parity (none, even, odd) Block check character (BCC) with CompoWay/F or CRC-16 Modbus
Flow control	None
Interface	RS-485
Retry function	None
Communications buffer	217 bytes
Communications response wait time	0 to 99 ms Default: 20 ms

✻ The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

Communications Functions

Programless communications ✻	You can use the memory in the PLC to read and write E5□C-T parameters, start and reset operation, etc. The E5□C-T automatically performs communications with PLCs. No communications programming is required. Number of connected Digital Temperature Controllers: 32 max. Applicable PLCs OMRON PLCs: CS Series, CJ Series, CP Series, NJ Series, or NX1P Mitsubishi Electric PLCs: MELSEC Q Series, L Series, or iQ-R Series
Component Communications	When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master)
Copying ✻	When Digital Temperature Controllers are connected, the parameters can be copied from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves.

MELSEC is a registered trademark of Mitsubishi Electric Corporation.

✻ Both the programless communications and the component communications support the copying.

Current Transformer (Order Separately) Ratings

	E54-CT1 E54-CT3	E54-CT1L E54-CT3L
Dielectric strength	1,000 VAC for 1 min	1,500 VAC for 1 min
Vibration resistance	50 Hz, 98 m/s^2	
Weight	E54-CT1: Approx. 11.5 g E54-CT3: Approx. 50 g	E54-CT1L: Approx. 14 g E54-CT3L: Approx. 57 g
Accessories	E54-CT3 Only Armatures (2) Plugs (2)	None

Heater Burnout Alarms and SSR Failure Alarms

CT input (for heater current detection)	Models with detection for single-phase heaters: One input Models with detection for singlephase or three-phase heaters: Two inputs
Maximum heater current	50 A AC
Input current indication accuracy	±5% FS ±1 digit max.
Heater burnout alarm setting range ✻1	0.1 to 49.9 A (in units of 0.1 A) Minimum detection ON time: 100 ms ✻3
SSR failure alarm setting range ✻2	0.1 to 49.9 A (in units of 0.1 A) Minimum detection OFF time: 100 ms ✻4

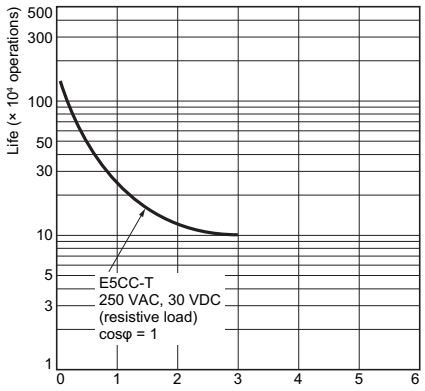
✻1. For heater burnout alarms, the heater current will be measured when the control output is ON, and the output will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).

✻2. For SSR failure alarms, the heater current will be measured when the control output is OFF, and the output will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).

✻3. The value is 30 ms for a control period of 0.1 s or 0.2 s.

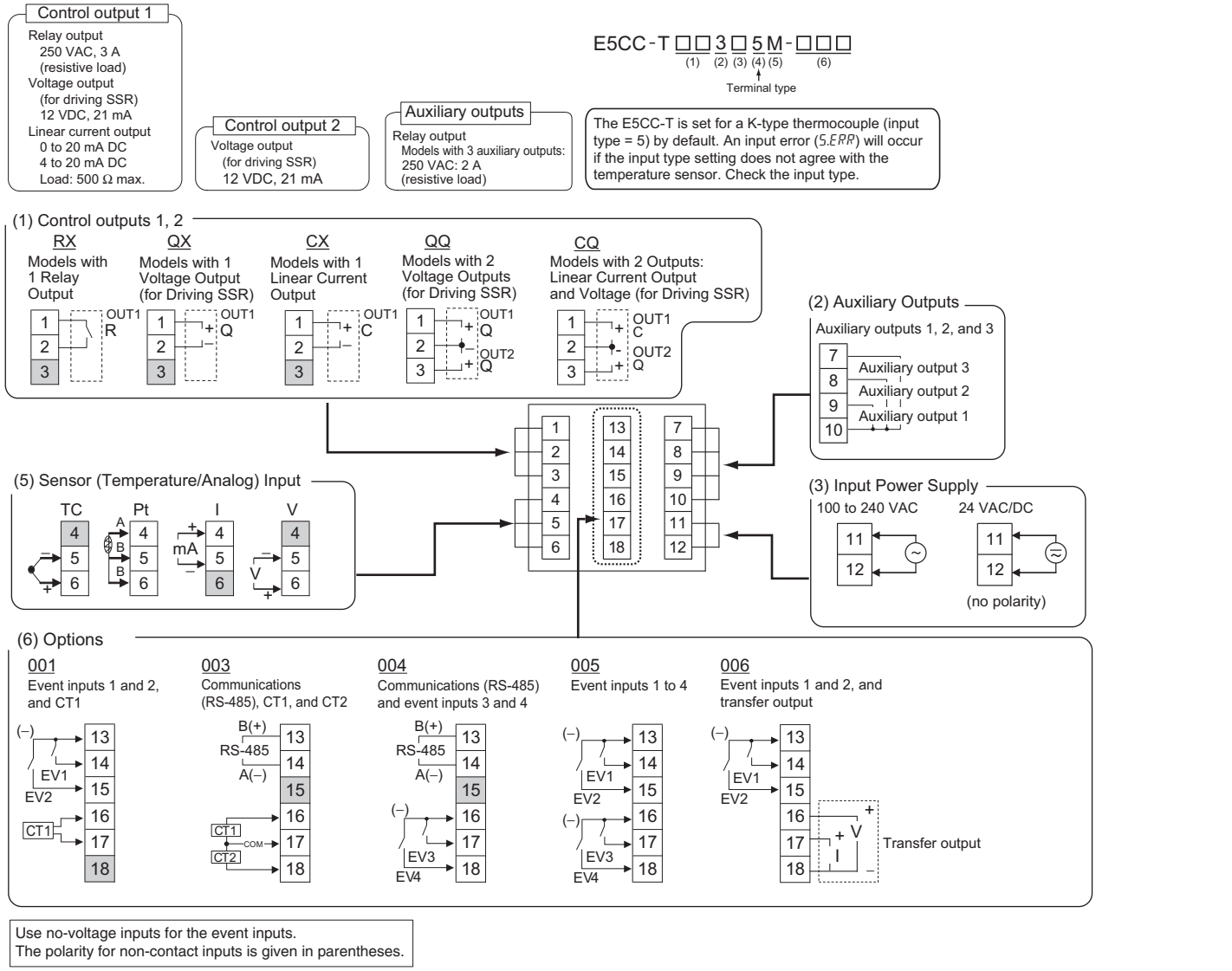
✻4. The value is 35 ms for a control period of 0.1 s or 0.2 s.

Electrical Life Expectancy Curve for Relays (Reference Values)



External Connections

E5CC-T

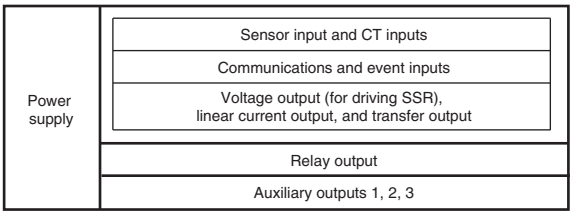


Use no-voltage inputs for the event inputs.
The polarity for non-contact inputs is given in parentheses.

Note: 1. The application of the terminals depends on the model.
2. Do not wire the terminals that are shown with a gray background.
3. When complying with EMC standards, the cable that connects the sensor must be 30 m or less. If the cable length exceeds 30 m, compliance with EMC standards will not be possible.
4. Connect M3 crimped terminals.
5. Due to UL Listing requirements, use the E54-CT1L or E54-CT3L Current Transformer with the factory wiring (internal wiring). Use a UL category XOBA or XOBA7 current transformer that is UL Listed for field wiring (external wiring) and not the factory wiring (internal wiring).

Isolation/Insulation Block Diagrams

Models with 3 Auxiliary Outputs



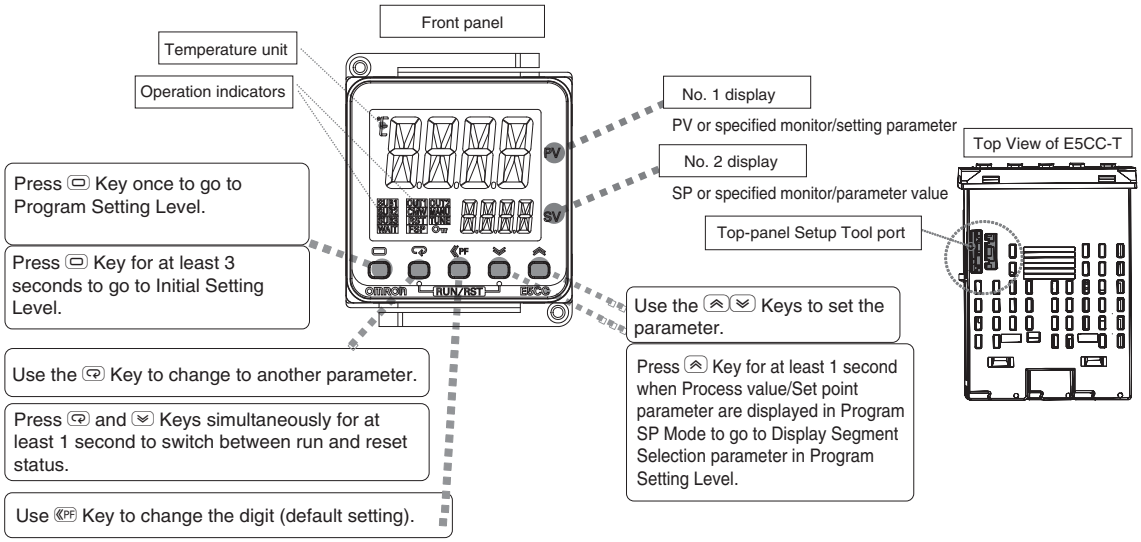
: Reinforced insulation

: Functional isolation

Note: Auxiliary outputs 1 to 3 are not insulated.

Nomenclature

E5CC-T

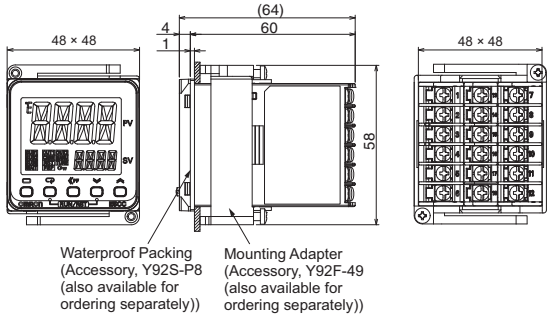


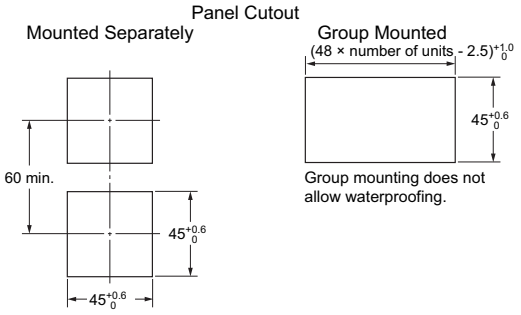
Dimensions

(Unit: mm)

Controllers

E5CC-T





The Setup Tool port is on the top of the Temperature Controller.

It is used to connect the Temperature Controller to the computer to use the Setup Tool.

The E58-CIFQ2 USB-Serial Conversion Cable is required to make the connection.

Refer to the instructions that are provided with the USB-Serial Conversion Cable for the connection procedure.

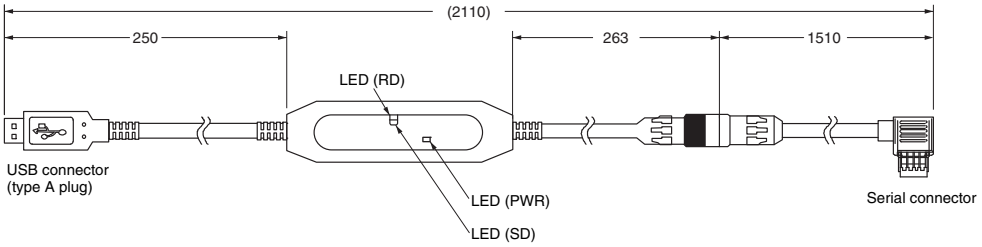
Note: Do not leave the USB-Serial Conversion Cable connected when you use the Temperature Controller.

- Recommended panel thickness is 1 to 5 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- To mount the Controller so that it is waterproof, insert the waterproof packing onto the Controller.
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.
- Use a control panel thickness of 1 to 3 mm if the Y92A-48N and a USB-Serial Conversion Cable are used together.

Accessories (Order Separately)

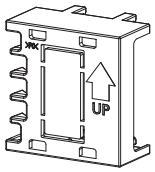
USB-Serial Conversion Cable

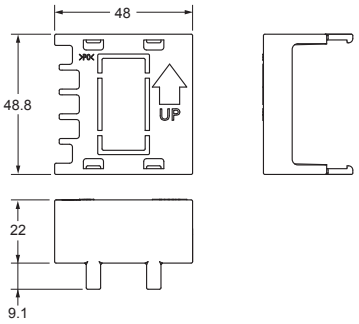
E58-CIFQ2



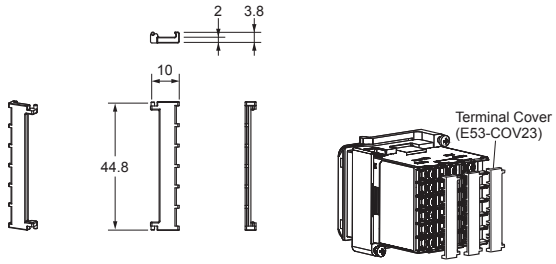
Terminal Covers

E53-COV17



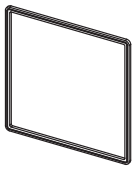


E53-COV23 (Three Covers provided.)



Waterproof Packing

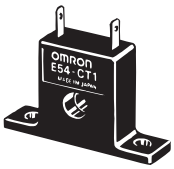
Y92S-P8 (for DIN 48 × 48)

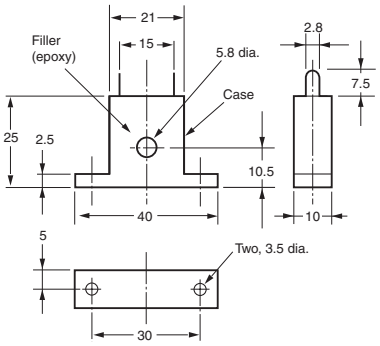


The Waterproof Packing is provided with the Temperature Controller.
Order the Waterproof Packing separately if it becomes lost or damaged.
The Waterproof Packing can be used to achieve an IP66 degree of protection.
(Deterioration, shrinking, or hardening of the waterproof packing may occur depending on the operating environment. Therefore, periodic replacement is recommended to ensure the level of waterproofing specified in IP66. The time for periodic replacement depends on the operating environment. Be sure to confirm this point at your site.
Consider three years as a rough standard.)

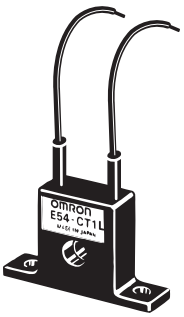
Current Transformers

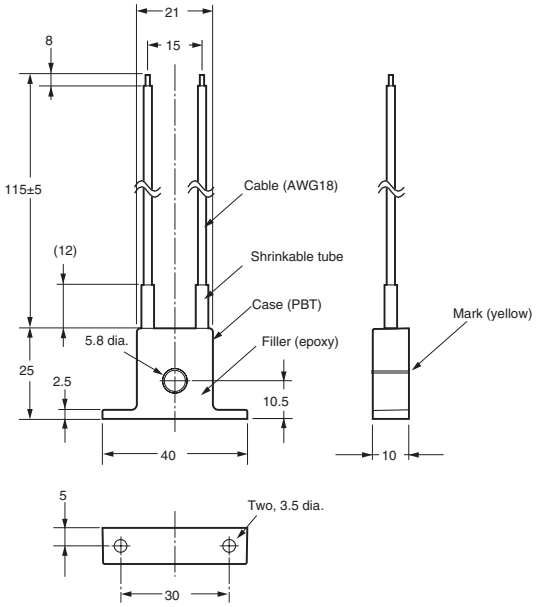
E54-CT1





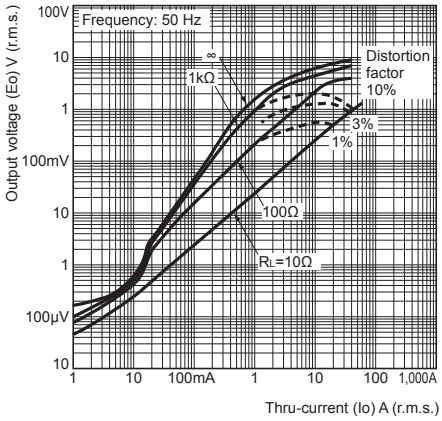
E54-CT1L



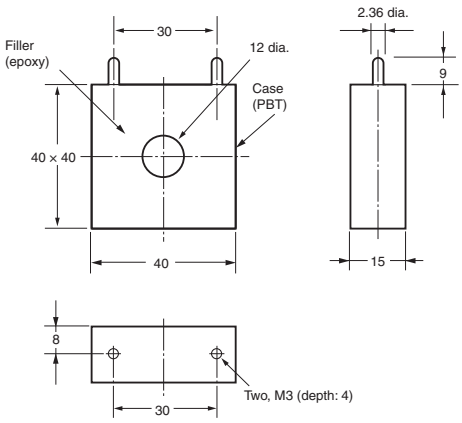


Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT1 or E54-CT1L

Maximum continuous heater current: 50 A (50/60 Hz)
Number of windings: 400±2
Winding resistance: 18±2 Ω

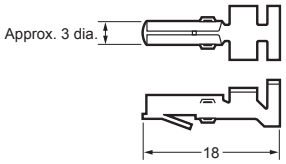


E54-CT3

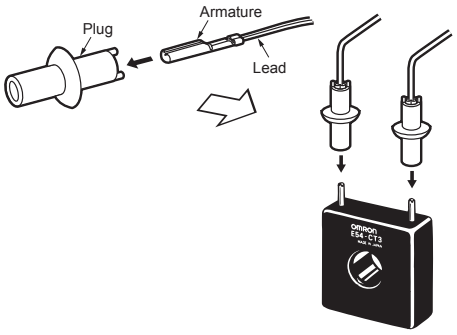


E54-CT3 Accessories

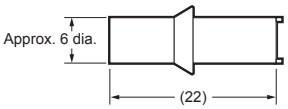
- **Armature**



Connection Example



- **Plug**



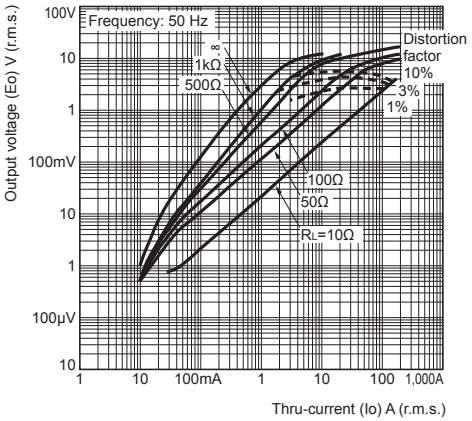
Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT3 or E54-CT3L

Maximum continuous heater current: 120 A (50/60 Hz)

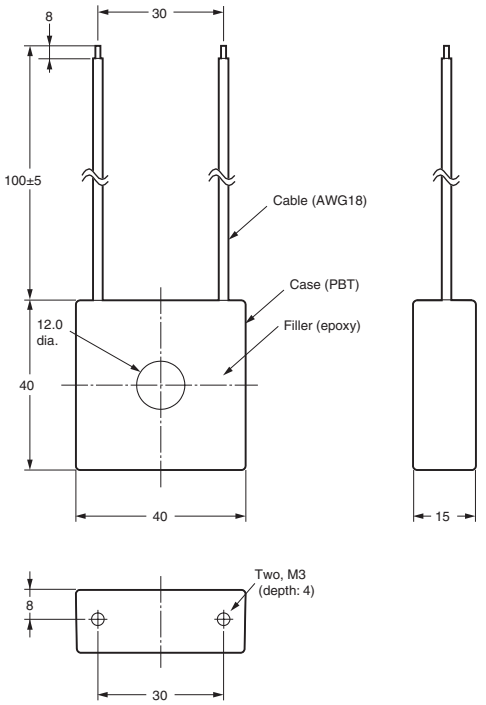
(Maximum continuous heater current for an OMRON Digital Temperature Controller is 50 A.)

Number of windings: 400±2

Winding resistance: 8±0.8 Ω



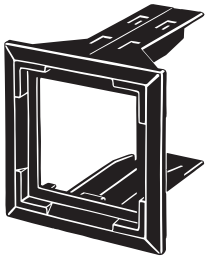
E54-CT3L

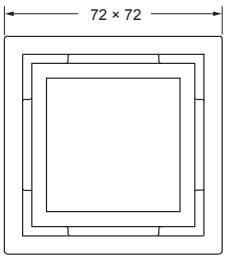


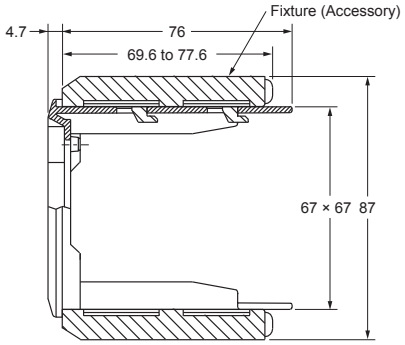
Adapter

Y92F-45

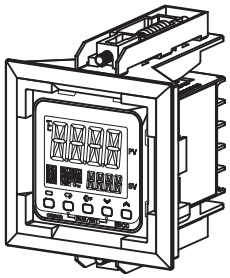
Note: 1. Use this Adapter when the Front Panel has already been prepared for the E5B□.
2. Only black is available.
3. You cannot use the E58-CIFQ2 USB-Serial Conversion Cable if you use the Y92F-45 Adapter. To use the USB-Serial Conversion Cable to make the settings, do so before you mount the Temperature Controller in the panel.
4. You cannot use this Adapter together with the Y92F-49 Adapter that is provided with the E5CC-T Temperature Controller.

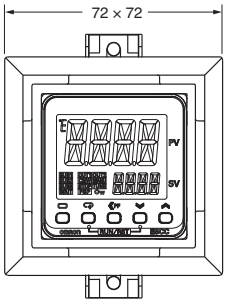


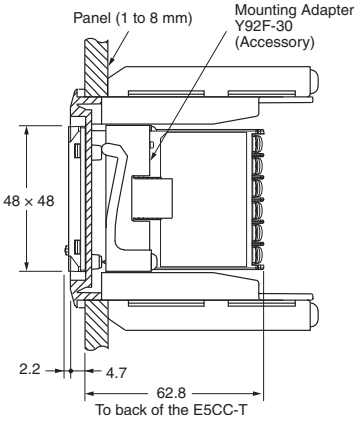




Mounted to E5CC-T



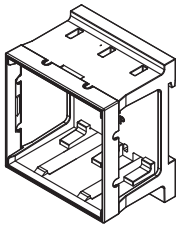


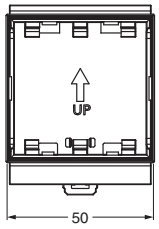


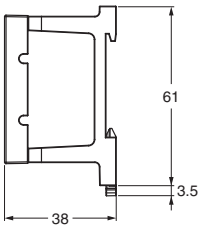
DIN Track Mounting Adapter

Y92F-52

Note: This Adapter cannot be used together with the Terminal Cover.
Remove the Terminal Cover to use the Adapter.

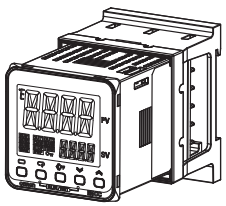


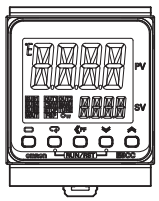


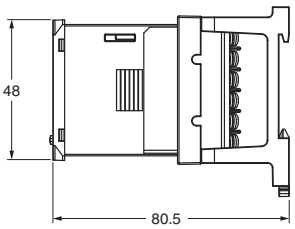


This Adapter is used to mount the E5CC-T to a DIN Track.
If you use the Adapter, there is no need for a plate to mount in the panel or to drill mounting holes in the panel.

Mounted to E5CC-T

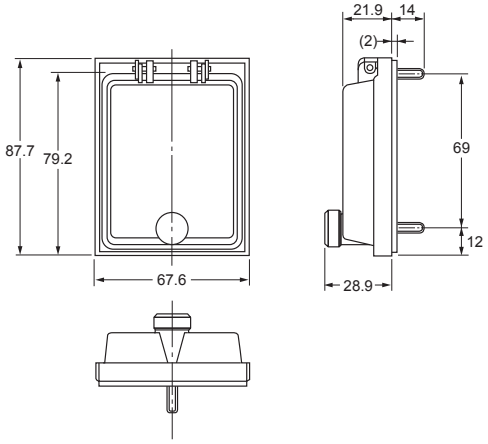






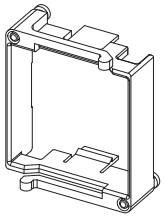
Watertight Cover

Y92A-48N



Mounting Adapter

Y92F-49

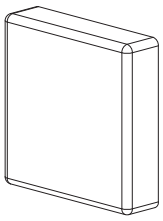


The Mounting Adapter is provided with the Temperature Controller.
Order the Mounting Adapter separately if it becomes lost or damaged.

Protective Cover

Y92A-48D

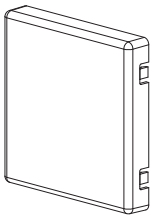
Note: This Protective Cover cannot be used if the Waterproof Packing is installed.



This Protective Cover is soft type.
It is able to operate the controller with using this cover.

Protective Cover

Y92A-48H



This Protective Cover is hard type.
Please use it for the mis-operation prevention etc.

MEMO

Programmable Temperature Controller (Digital Controller)

E5EC-T/E5AC-T (48 × 96 mm/96 × 96 mm)

The E5EC-T/E5AC-T is a more intelligent model of the E5EC/E5AC series. This programmable controller can handle up to 256 segments and has a ramp/soak feature.

* CSA conformance evaluation by UL.

48 × 96 mm
E5EC-T

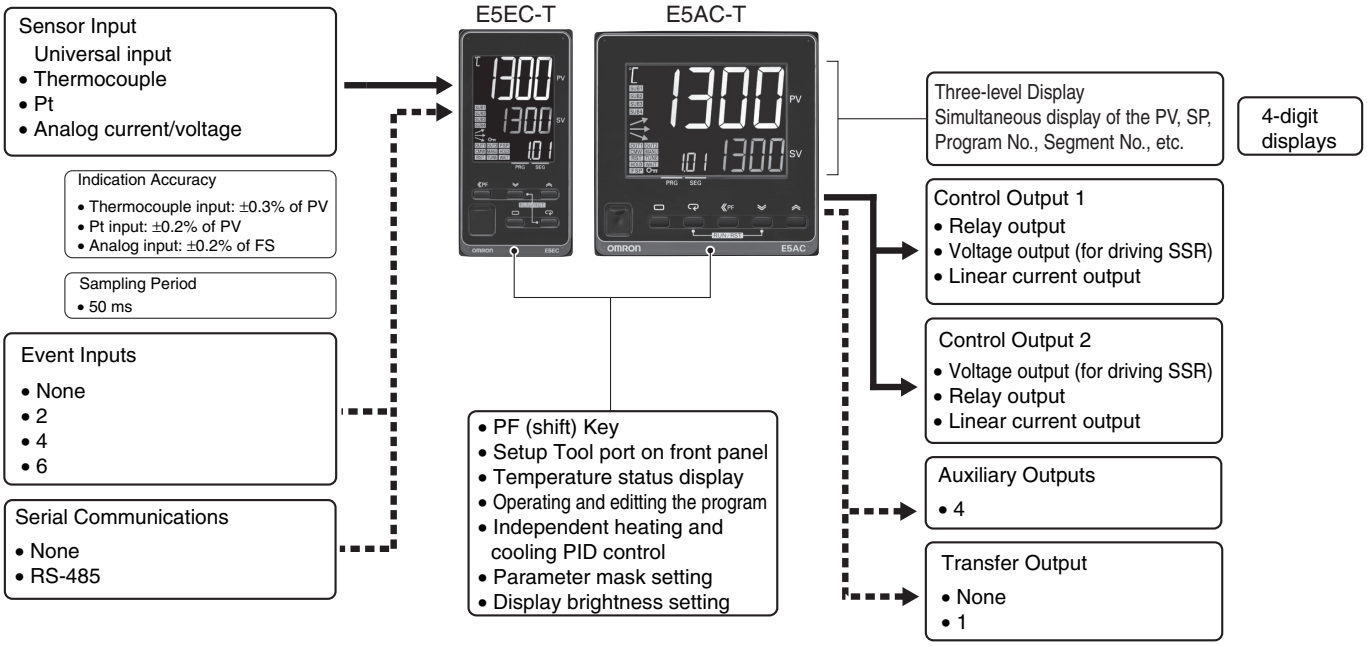
96 × 96 mm
E5AC-T

Refer to your OMRON website for the most recent information on applicable safety standards.

Refer to Safety Precautions on page 122.

- Set up to 8 Programs (Patterns) with 32 Segments (Steps) Each
- A white LCD PV display with a height of approx. 18 mm for the E5EC-T and 25 mm for the E5AC-T improves visibility.
- Tool ports are provided both on the top panel and the front panel. Set up the Controller without wiring the power supply by connecting to the computer with a Communications Conversion Cable (sold separately). Setup is easy with the CX-Thermo (sold separately).
- High-speed sampling at 50 ms.
- Models are available with up to 4 auxiliary outputs, up to 6 event inputs, and a transfer output to cover a wide range of applications.
- Short body with depth of only 60 mm.
- Easy connections to a PLC with programless communications. Use component communications to link Temperature Controllers to each other.
- The new position-proportional control models allow you to control valves as well.

Main I/O Functions



This datasheet is provided as a guideline for selecting products.
Be sure to refer to the following manuals for application precautions and other information required for operation before attempting to use the product.
E5□C-T Digital Temperature Controllers Programmable Type User's Manual (Cat. No. H185)
E5□C-T Digital Temperature Controllers Programmable Type Communications Manual (Cat. No. H186)

Model Number Legend and Standard Models

Model Number Legend

Models with Screw Terminal Blocks

E5EC-T□□ 4 □ 5 M-□□□ (Example: E5EC-TRX4A5M-000)

① ② ③ ④ ⑤ ⑥

E5AC-T□□ 4 □ 5 M-□□□ (Example: E5AC-TRX4A5M-000)

① ② ③ ④ ⑤ ⑥

Model	① Control outputs 1 and 2	② No. of auxiliary outputs	③ Power supply voltage	④ Terminal type	⑤ Input type	⑥ Options	Meaning	
E5EC-T							48 × 96 mm Programmable Type	
E5AC-T							96 × 96 mm Programmable Type	
							Control output 1	**Control output 2**
	RX						Relay output	None
	QX						Voltage output (for driving SSR)	None
✻2	CX						Linear current output	None
	QQ						Voltage output (for driving SSR)	Voltage output (for driving SSR)
	QR						Voltage output (for driving SSR)	Relay output
	RR						Relay output	Relay output
✻2	CC						Linear current output	Linear current output
✻2	CQ						Linear current output	Voltage output (for driving SSR)
	PR						Position-proportional relay output	Position-proportional relay output
		4					4 (auxiliary outputs 1 and 2 with same common and auxiliary outputs 3 and 4 with same common)	
			A				100 to 240 VAC	
			D				24 VAC/DC	
				5			Screw terminal blocks (with cover)	
					M		Universal input	

Option selection conditions ✻1	Control outputs 1 and 2								
	For RX, QX, QQ, QR, RR, or CQ	For CX or CC	For PR		HB alarm and HS alarm	Communications	Event inputs	Transfer output
	Selectable	Selectable	Selectable	000	---	---	---	---
		Selectable	Selectable	004	---	RS-485	2	---
		Selectable		005	---	---	4	---
	Selectable			008	1	RS-485	2	---
	Selectable			010	1	---	4	---
	Selectable			019	1	---	6	Provided.
		Selectable		021	---	---	6	Provided.
		Selectable	Selectable	022	---	RS-485	4	Provided.

✻1. The options that can be selected depend on the type of control output.
✻2. The linear current output cannot be used as a transfer output.

Heating and Cooling Control

Using Heating and Cooling Control

① Control Output Assignment
If there is no control output 2, an auxiliary output is used as the cooling control output.
If there is a control output 2, the two control outputs are used for heating and cooling.
(It does not matter which output is used for heating and which output is used for cooling.)
② Control
If PID control is used, you can set PID control separately for heating and cooling.
This allows you to handle control systems with different heating and cooling response characteristics.

Optional Products (Order Separately)

USB-Serial Conversion Cable

Model
E58-CIFQ2

Communications Conversion Cable

Model
E58-CIFQ2-E

Note: Always use this product together with the E58-CIFQ2. This Cable is used to connect to the front-panel Setup Tool port.

Terminal Covers

Model
E53-COV24 (3pcs)

Note: The Terminal Covers E53-COV24 are provided with the Digital Temperature Controller.

Waterproof Packing

Applicable Controller	Model
E5EC-T	Y92S-P9
E5AC-T	Y92S-P10

Note: This Waterproof Packing is provided with the Digital Temperature Controller.

Waterproof Cover

Applicable Controller	Model
E5EC-T	Y92A-49N
E5AC-T	Y92A-96N

Front Port Cover

Model
Y92S-P7

Note: This Front Port Cover is provided with the Digital Temperature Controller.

Mounting Adapter

Model
Y92F-51 (2pcs)

Note: This Mounting Adapter is provided with the Digital Temperature Controller.

Current Transformers (CTs)

Hole diameter	Model
5.8 mm	E54-CT1
5.8 mm	E54-CT1L✻
12.0 mm	E54-CT3
12.0 mm	E54-CT3L✻

✻Lead wires are included with these CTs. If UL certification is required, use these CTs.

CX-Thermo Support Software

Model
EST2-2C-MV4

Note: CX-Thermo version 4.61 or higher is required for the E5EC-T/E5AC-T.
For the system requirements for the CX-Thermo, refer to information on the EST2-2C-MV4 on the OMRON website (www.ia.omron.com).

Specifications

Ratings

Power supply voltage			A in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC
Operating voltage range			85 to 110% of rated supply voltage
Power consumption		**E5EC-T**	8.7 VA max. at 100 to 240 VAC, and 5.5 VA max. at 24 VAC or 3.2 W max. at 24 VDC
		E5AC-T	9.0 VA max. at 100 to 240 VAC, and 5.6 VA max. at 24 VAC or 3.4 W max. at 24 VDC
Sensor input			Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, C/W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V
Input impedance			Current input: 150 Ω max., Voltage input: 1 MΩ min. (Use a 1:1 connection when connecting the ES2-HB-N/THB-N.)
Control method			2-PID control (with auto-tuning) or ON/OFF control
Control output	**Relay output**		SPST-NO, 250 VAC, 5 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value)
	Voltage output (for driving SSR)		Output voltage: 12 VDC ±20% (PNP), max. load current: 40 mA, with short-circuit protection circuit (The maximum load current is 21 mA for models with two control outputs.)
	Linear current output		4 to 20 mA DC/0 to 20 mA DC, load: 500 Ω max., resolution: approx. 10,000
Auxiliary output	**Number of outputs**		4
	Output specifications		SPST-NO. relay outputs, 250 VAC, Models with 4 outputs: 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value)
Event input	**Number of inputs**		2, 4 or 6 (depends on model)
	External contact input specifications		Contact input: ON: 1 kΩ max., OFF: 100 kΩ min.
			Non-contact input: ON: Residual voltage: 1.5 V max., OFF: Leakage current: 0.1 mA max.
			Current flow: Approx. 7 mA per contact
Transfer output	**Number of outputs**		1 (only on models with a transfer output)
	Output specifications		Current output: 4 to 20 mA DC, Load: 500 Ω max., Resolution: Approx. 10,000 Linear voltage output: 1 to 5 VDC, load: 1 kΩ min., Resolution: Approx. 10,000
Potentiometer input			100 Ω to 10 kΩ
Setting method			Digital setting using front panel keys
Indication method			11-segment digital display and individual indicators Character height: E5EC-T: PV: 18.0 mm, SV: 11.0 mm, MV: 7.8 mm E5AC-T: PV: 25.0 mm, SV: 15.0 mm, MV: 9.5 mm Three displays. Contents: PV, SP, program No. and segment No., remaining segment time, or MV (valve opening) Numbers of digits: 4 digits
Bank switching			None
Other functions			Manual output, heating/cooling control, loop burnout alarm, other alarm functions, heater burnout (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, robust tuning, PV input shift, protection functions, extraction of square root, MV change rate limit, logic operations, temperature status display, moving average of input value, and display brightness setting
Ambient operating temperature			−10 to 55°C (with no condensation or icing), For 3-year warranty: −10 to 50°C with standard mounting (with no condensation or icing)
Ambient operating humidity			25 to 85%
Storage temperature			−25 to 65°C (with no condensation or icing)
Altitude			2,000 m max.
Recommended fuse			T2A, 250 VAC, time-lag, low-breaking capacity
Installation environment			Overvoltage category II, Pollution Degree 2 (EN/IEC/UL 61010-1)

Input Ranges

Thermocouple/Platinum Resistance Thermometer (Universal inputs)

Sensor type	Platinum resistance thermometer					Thermocouple															Infrared temperature sensor			
Sensor specification	Pt100			JPt100		K		J		T		E	L	U		N	R	S	B	C/W	PLII	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
Temperature range (°C)	850	500.0	100.0 / 0.0	500.0	100.0 / 0.0	1300 / -200	500.0 / -20.0	850 / -100	400.0 / -20.0	400 / -200	400.0 / -199.9	600 / -200	850 / -100	400 / -200	400.0 / -199.9	1300 / -200	1700 / 0	1700 / 0	1800 / 100	2300 / 0	1300 / 0	90 / 0	120 / 0	165 / 0	260 / 0
Set value	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS C 1602-2015, IEC 60584-1

L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985

C/W: W5Re/W26Re, JIS C 1602-2015, ASTM E988-1990

JPt100: JIS C 1604-1989, JIS C 1606-1989

Pt100: JIS C 1604-1997, IEC 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

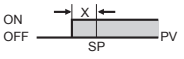
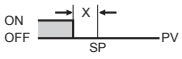
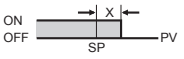
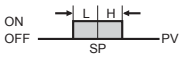
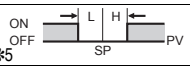
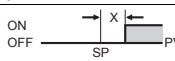
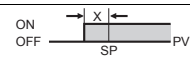
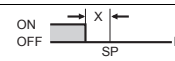
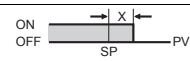
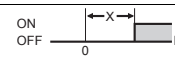
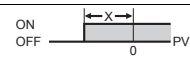
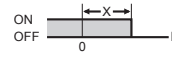
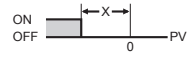
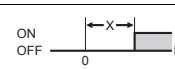
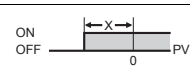
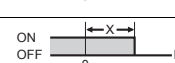
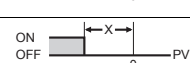
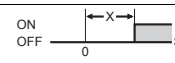
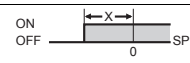
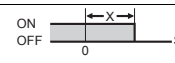
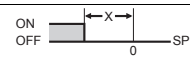
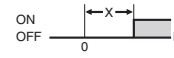
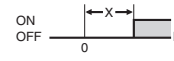
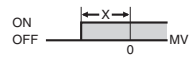
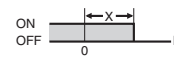
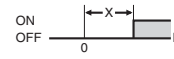
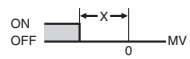
Analog input

Input type	Current		Voltage		
Input specification	4 to 20 mA	0 to 20 mA	1 to 5 V	0 to 5 V	0 to 10 V
Setting range	Usable in the following ranges by scaling: -1999 to 9999, -199.9 to 999.9, -19.99 to 99.99 or -1.999 to 9.999				
Set value	25	26	27	28	29

Alarm Types

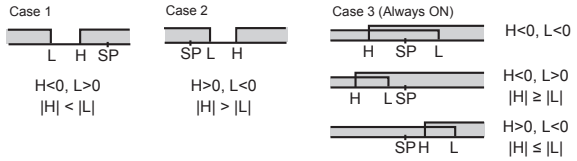
Each alarm can be independently set to one of the following 17 alarm types. The default is 2: Upper limit. (see note.)
Auxiliary outputs are allocated for alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

Note: In the default settings for models with HB or HS alarms, alarm 1 is set to a heater alarm (HA) and the Alarm Type 1 parameter is not displayed. To use alarm 1, set the output assignment to alarm 1.

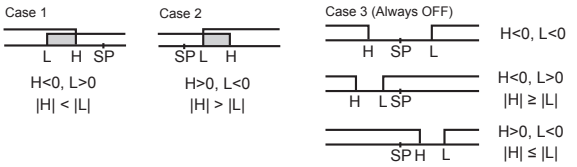
Set value	Alarm type	Alarm output operation		Description of function
		When alarm value X is positive	When alarm value X is negative	
0	Alarm function OFF	Output OFF		No alarm
1	Upper- and lower-limit ✻1		✻2	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range.
2 (default)	Upper-limit			Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more.
3	Lower-limit			Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more.
4	Upper- and lower-limit range ✻1		✻3	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range.
5	Upper- and lower-limit with standby sequence ✻1	 ✻5	✻4	A standby sequence is added to the upper- and lower-limit alarm (1). ✻6
6	Upper-limit with standby sequence			A standby sequence is added to the upper-limit alarm (2). ✻6
7	Lower-limit with standby sequence			A standby sequence is added to the lower-limit alarm (3). ✻6
8	Absolute-value upper-limit			The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.
9	Absolute-value lower-limit			The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.
10	Absolute-value upper-limit with standby sequence			A standby sequence is added to the absolute-value upper-limit alarm (8). ✻6
11	Absolute-value lower-limit with standby sequence			A standby sequence is added to the absolute-value lower-limit alarm (9). ✻6
12	LBA (alarm 1 type only)	-		✻7
13	PV change rate alarm	-		✻8
14	SP absolute-value upper-limit alarm			This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X).
15	SP absolute-value lower-limit alarm			This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X).
16	MV absolute-value upper-limit alarm ✻9	Standard Control  Heating/Cooling Control (Heating MV) 	Standard Control  Heating/Cooling Control (Heating MV) Always ON	This alarm type turns ON the alarm when the manipulated variable (MV) is higher than the alarm value (X).
17	MV absolute-value lower-limit alarm ✻9	Standard Control  Heating/Cooling Control (Cooling MV) 	Standard Control  Heating/Cooling Control (Cooling MV) Always ON	This alarm type turns ON the alarm when the manipulated variable (MV) is lower than the alarm value (X).

∗1. With set values 1, 4 and 5, the upper and lower limit values can be set independently for each alarm type, and are expressed as “L” and “H.”

∗2. Set value: 1, Upper- and lower-limit alarm



∗3. Set value: 4, Upper- and lower-limit range



∗4. Set value: 5, Upper- and lower-limit with standby sequence

For Upper- and Lower-Limit Alarm Described Above *2

- Case 1 and 2

  Always OFF when the upper-limit and lower-limit hysteresis overlaps.
- Case 3: Always OFF

∗5. Set value: 5, Upper- and lower-limit with standby sequence

Always OFF when the upper-limit and lower-limit hysteresis overlaps.

∗6. Refer to the *E5□C-T Digital Temperature Controllers Programmable Type User's Manual* (Cat. No. H185) for information on the operation of the standby sequence.

∗7. Refer to the *E5□C-T Digital Temperature Controllers Programmable Type User's Manual* (Cat. No. H185) for information on the loop burnout alarm (LBA). This setting cannot be used with a position-proportional model.

∗8. Refer to the *E5□C-T Digital Temperature Controllers Programmable Type User's Manual* (Cat. No. H185) for information on the PV change rate alarm.

∗9. When heating/cooling control is performed, the MV absolute upper limit alarm functions only for the heating operation and the MV absolute lower limit alarm functions only for the cooling operation.

Characteristics

Indication accuracy (at the ambient temperature of 23°C)			Thermocouple: (±0.3% of indication value or ±1°C, whichever is greater) ±1 digit max. ✻1 Platinum resistance thermometer: (±0.2% of indication value or ±0.8°C, whichever is greater) ±1 digit max. Analog input: ±0.2% FS ±1 digit max. CT input: ±5% FS ±1 digit max. Potentiometer input: ±5% FS ±1 digit max.
Transfer output accuracy			±0.3% FS max.
Influence of temperature ✻2			Thermocouple input (R, S, B, C/W, PL II): (±1% of indication value or ±10°C, whichever is greater) ±1 digit max. Other thermocouple input: (±1% of indication value or ±4°C, whichever is greater) ±1 digit max. ✻3 Platinum resistance thermometer: (±1% of indication value or ±2°C, whichever is greater) ±1 digit max. Analog input: ±1%FS ±1 digit max. CT input: ±5% FS ±1 digit max.
Influence of voltage ✻2			
Influence of EMS. (at EN 61326-1)			
Input sampling period			50ms
Hysteresis			Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or°F) Analog input: 0.01% to 99.99% FS (in units of 0.01% FS)
Proportional band (P)			Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1 to 999.9% FS (in units of 0.1% FS)
Integral time (I)			Standard, heating/cooling, or Position-proportional (Close): 0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) Position-proportional (Floating): 1 to 9999 s (in units of 1 s), 0.1 to 999.9 s (in units of 0.1 s) ✻4
Derivative time (D)			0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻4
Proportional band (P) for cooling			Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1 to 999.9% FS (in units of 0.1% FS)
Integral time (I) for cooling			0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻4
Derivative time (D) for cooling			0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) ✻4
Control period			0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s)
Manual reset value			0.0 to 100.0% (in units of 0.1%)
Alarm setting range			-1999 to 9999 (decimal point position depends on input type)
Influence of signal source resistance			Thermocouple: 0.1°C/Ω max. (100 Ω max.) Platinum resistance thermometer: 0.1°C/Ω max. (10 Ω max.)
Insulation resistance			20 MΩ min. (at 500 VDC)
Dielectric strength			3,000 VAC, 50/60 Hz for 1 min between terminals of different charge
Vibration	**Malfunction**		10 to 55 Hz, 20 m/s^2 for 10 min each in X, Y, and Z directions
	Resistance		10 to 55 Hz, 20 m/s^2 for 2 hrs each in X, Y, and Z directions
Shock	**Malfunction**		100 m/s^2, 3 times each in X, Y, and Z directions
	Resistance		300 m/s^2, 3 times each in X, Y, and Z directions
Weight		**E5EC-T**	Controller: Approx. 210 g, Mounting Adapter: Approx. 4 g × 2
		E5AC-T	Controller: Approx. 250 g, Mounting Adapter: Approx. 4 g × 2
Degree of protection			Front panel: IP66, Rear case: IP20, Terminals: IP00
Memory protection			Non-volatile memory (number of writes: 1,000,000 times)
Setup Tool			CX-Thermo version 4.61 or higher
Setup Tool port			E5EC-T/E5AC-T top panel: An E58-CIFQ2 USB-Serial Conversion Cable is used to connect to a USB port on the computer.✻5 E5EC-T/E5AC-T front panel: An E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Conversion Cable are used together to connect to a USB port on the computer.✻5
Standards	**Approved standards**		cULus: UL 61010-1/CSA C22.2 No.61010-1, Korean wireless regulations (Radio law: KC Mark) (Some models only.) ✻6
	Conformed standards		EN 61010-1 (IEC 61010-1), RCM
EMC			EMI: EN 61326-1 ✻7 Radiated Interference Electromagnetic Field Strength: EN 55011 Group 1, class A Noise Terminal Voltage: EN 55011 Group 1, class A EMS: EN 61326-1 ✻7 ESD Immunity: EN 61000-4-2 Electromagnetic Field Immunity: EN 61000-4-3 Burst Noise Immunity: EN 61000-4-4 Conducted Disturbance Immunity: EN 61000-4-6 Surge Immunity: EN 61000-4-5 Voltage Dip/Interrupting Immunity: EN 61000-4-11

✻1. The indication accuracy of K thermocouples in the -200 to 1300°C range, T and N thermocouples at a temperature of -100°C max., and U and L thermocouples at any temperatures is ±2°C ±1 digit max. The indication accuracy of the B thermocouple at a temperature of 400°C max. is not specified. The indication accuracy of B thermocouples at a temperature of 400 to 800°C is ±3°C max. The indication accuracy of the R and S thermocouples at a temperature of 200°C max. is ±3°C ±1 digit max. The indication accuracy of C/W thermocouples is (±0.3% of PV or ±3°C, whichever is greater) ±1 digit max. The indication accuracy of PL II thermocouples is (±0.3% of PV or ±2°C, whichever is greater) ±1 digit max.
✻2. Ambient temperature: -10°C to 23°C to 55°C, Voltage range: -15% to 10% of rated voltage
✻3. K thermocouple at -100°C max.: ±10°C max.
✻4. The unit is determined by the setting of the Integral/Derivative Time Unit parameter.
✻5. External communications (RS-485) and USB-serial conversion cable communications can be used at the same time.
✻6. Refer to your OMRON website for the most recent information on applicable models.
✻7. Industrial electromagnetic environment (EN/IEC 61326-1 Table 2)

Program Control

Number of programs (patterns)		8
Number of segments (steps)		32
Segment setting method		Time setting (Segment set with set point and time.)
		Slope setting (Segment set with segment type, set point, slope, and time.)
Segment times		0 h 0 min to 99 h 59 min
		0 min 0 s to 99 min 59 s
Alarm setting		Set separately for each program.
Reset operation		Select either stopping control or fixed SP operation.
Startup operation		Select continuing, resetting, manual operation, or run mode.
PID sets	**Number of sets**	8
	Setting method	Set separately for each program (automatic PID group selection also supported).
Alarm SP function		Select from ramp SP and target SP.
Program status control	**Segment operation**	Advance, segment jump, hold, and wait
	Program operation	Program repetitions and program links
Wait operation	**Wait method**	Waiting at segment ends
	Wait width setting	Same wait width setting for all programs
Time signals	**Number of outputs**	2
	Number of ON/OFF Operations	1 each per output
	Setting method	Set separately for each program.
Program status output		Program end output (pulse width can be set), run output, stage output
Program startup operation	**PV start**	Select from segment 1 set point, slope-priority PV start
	Standby	0 h 0 min to 99 h 59 min
		0 day 0 h to 99 day 23h
Operation end operation		Select from resetting, continuing control at final set point, and fixed SP control.
Program SP shift		Same program SP shift for all programs

USB-Serial Conversion Cable

Applicable OS	Windows XP/Vista/7/8/10 ✻1
Applicable software	CX-Thermo version 4.61 or higher
Applicable models	E5□C-T Series, E5□C Series, and E5CB Series
USB interface standard	Conforms to USB Specification 2.0.
DTE speed	38400 bps
Connector specifications	Computer: USB (type A plug) Digital Temperature Controller: Special serial connector
Power supply	Bus power (Supplied from USB host controller.) ✻2
Power supply voltage	5 VDC
Current consumption	450 mA max.
Output voltage	4.7±0.2 VDC (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Output current	250 mA max. (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Ambient operating temperature	0 to 55°C (with no condensation or icing)
Ambient operating humidity	10% to 80%
Storage temperature	-20 to 60°C (with no condensation or icing)
Storage humidity	10% to 80%
Altitude	2,000 m max.
Weight	Approx. 120 g

Windows is a registered trademark of Microsoft Corporation in the United States and or other countries.

✻1. CX-Thermo version 4.65 or higher runs on Windows 10.

✻2. Use a high-power port for the USB port.

Note: A driver must be installed on the computer. Refer to the *Instruction Manual* included with the Cable for the installation procedure.

Communications Specifications

Transmission line connection method	RS-485: Multidrop
Communications	RS-485 (two-wire, half duplex)
Synchronization method	Start-stop synchronization
Protocol	CompoWay/F, or Modbus
Baud rate ✻	9600, 19200, 38400, or 57600 bps
Transmission code	ASCII
Data bit length ✻	7 or 8 bits
Stop bit length ✻	1 or 2 bits
Error detection	Vertical parity (none, even, odd) Block check character (BCC) with CompoWay/F or CRC-16 Modbus
Flow control	None
Interface	RS-485
Retry function	None
Communications buffer	217 bytes
Communications response wait time	0 to 99 ms Default: 20 ms

✻ The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

Communications Functions

Programless communications ✻	You can use the memory in the PLC to read and write E5□C-T parameters, start and reset operation, etc. The E5□C-T automatically performs communications with PLCs. No communications programming is required. Number of connected Digital Temperature Controllers: 32 max. Applicable PLCs OMRON PLCs: CS Series, CJ Series, CP Series, NJ Series, or NX1P Mitsubishi Electric PLCs: MELSEC Q Series, L Series, or iQ-R Series
Component Communications	When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master)
Copying ✻	When Digital Temperature Controllers are connected, the parameters can be copied from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves.

MELSEC is a registered trademark of Mitsubishi Electric Corporation.

✻ Both the programless communications and the component communications support the copying.

Current Transformer (Order Separately) Ratings

	E54-CT1 E54-CT3	E54-CT1L E54-CT3L
Dielectric strength	1,000 VAC for 1 min	1,500 VAC for 1 min
Vibration resistance	50 Hz, 98 m/s^2	
Weight	E54-CT1: Approx. 11.5 g E54-CT3: Approx. 50 g	E54-CT1L: Approx. 14 g E54-CT3L: Approx. 57 g
Accessories	E54-CT3 Only Armatures (2) Plugs (2)	None

Heater Burnout Alarms and SSR Failure Alarms

CT input (for heater current detection)	Models with detection for single-phase heaters: One input
Maximum heater current	50 A AC
Input current indication accuracy	±5% FS ±1 digit max.
Heater burnout alarm setting range ✻1	0.1 to 49.9 A (in units of 0.1 A) Minimum detection ON time: 100 ms ✻3
SSR failure alarm setting range ✻2	0.1 to 49.9 A (in units of 0.1 A) Minimum detection OFF time: 100 ms ✻4

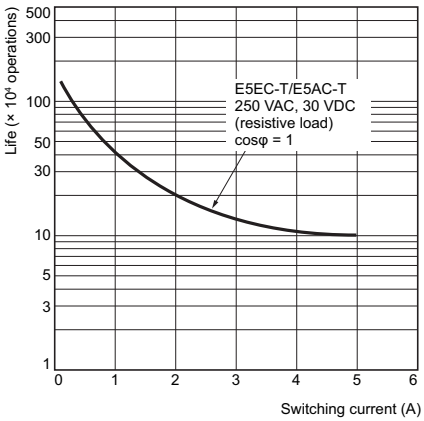
✻1. For heater burnout alarms, the heater current will be measured when the control output is ON, and the output will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).

✻2. For SSR failure alarms, the heater current will be measured when the control output is OFF, and the output will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).

✻3. The value is 30 ms for a control period of 0.1 s or 0.2 s.

✻4. The value is 35 ms for a control period of 0.1 s or 0.2 s.

Electrical Life Expectancy Curve for Relays (Reference Values)

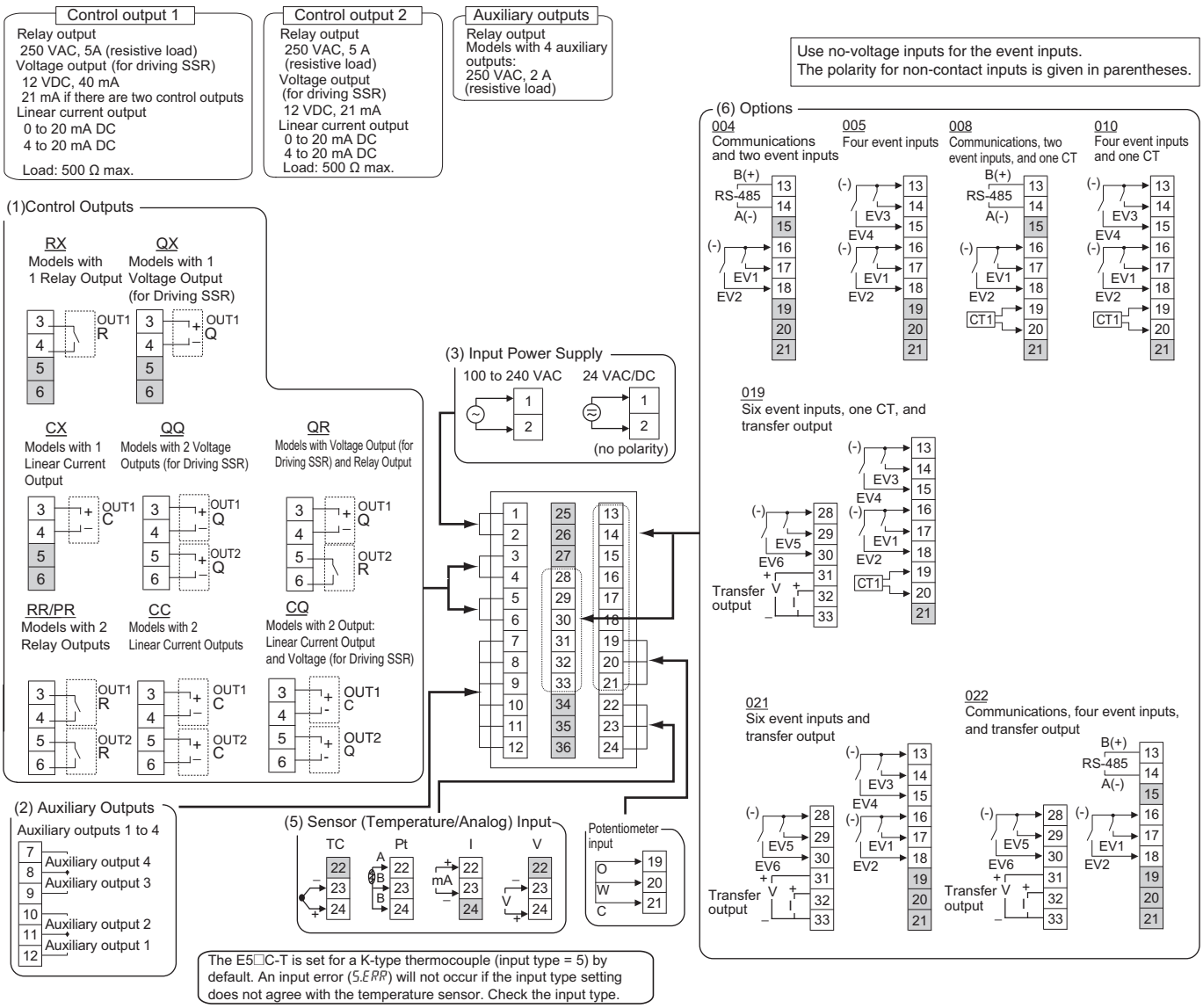


External Connections

E5EC-T/E5AC-T

E5EC - T□□4□5M - □□□ (1) (2) (3) (4) (5) (6) — (4): Terminal type

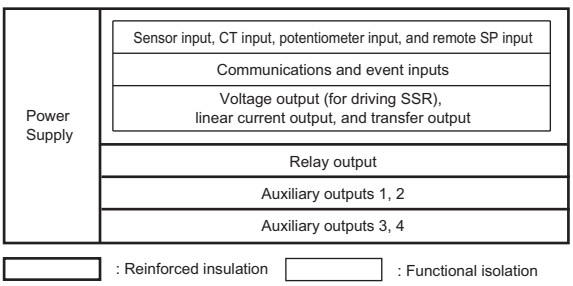
E5AC - T□□4□5M - □□□ (1) (2) (3) (4) (5) (6) — (4): Terminal type



Note: 1. The application of the terminals depends on the model.
2. Do not wire the terminals that are shown with a gray background.
3. When complying with EMC standards, the cable that connects the sensor must be 30 m or less. If the cable length exceeds 30 m, compliance with EMC standards will not be possible.
4. Connect M3 crimped terminals.
5. Due to UL Listing requirements, use the E54-CT1L or E54-CT3L Current Transformer with the factory wiring (internal wiring). Use a UL category XOBA or XOBA7 current transformer that is UL Listed for field wiring (external wiring) and not the factory wiring (internal wiring).

Isolation/Insulation Block Diagrams

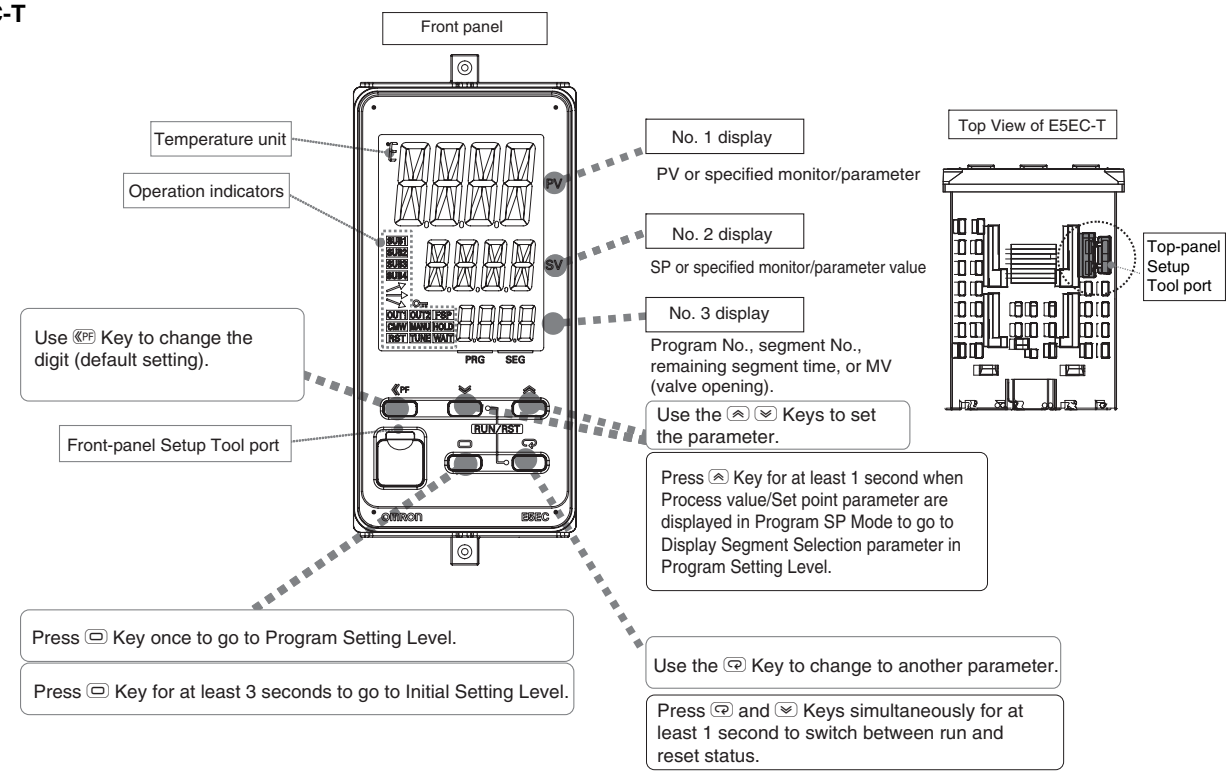
Models with 4 Auxiliary Outputs



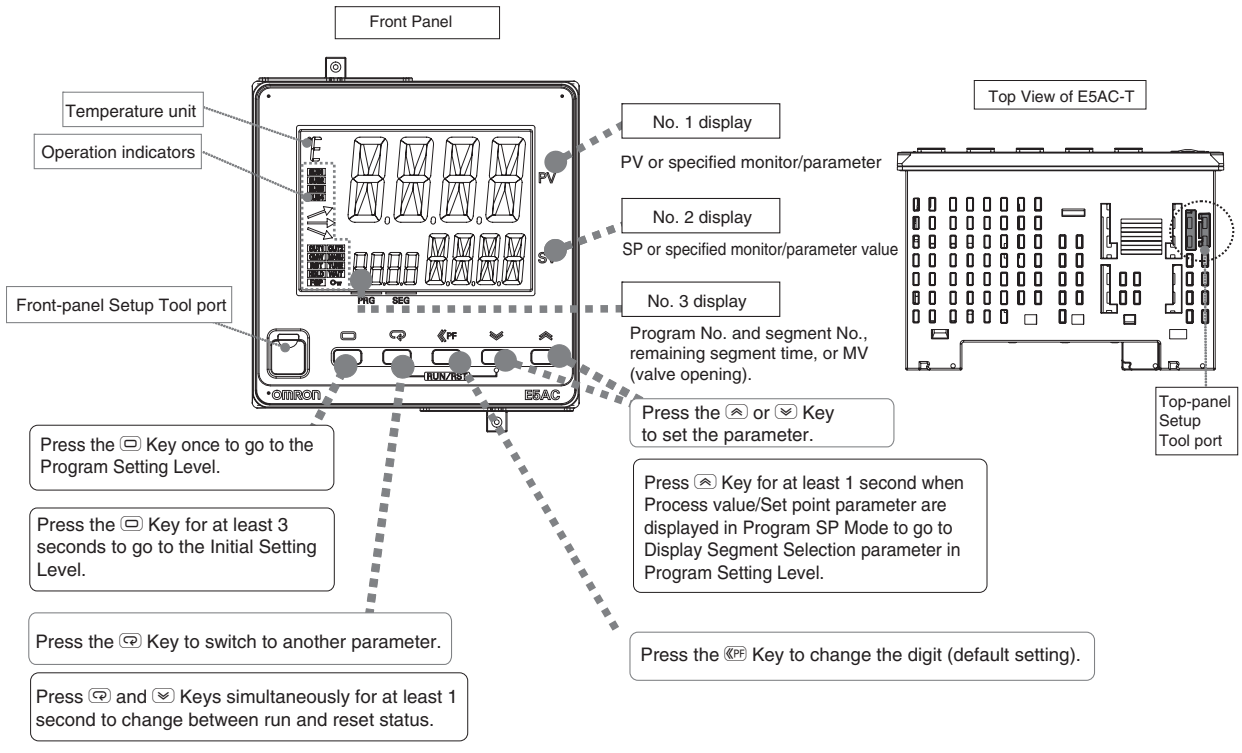
Note: Auxiliary outputs 1 to 2 and 3 to 4 are not insulated.

Nomenclature

E5EC-T



E5AC-T

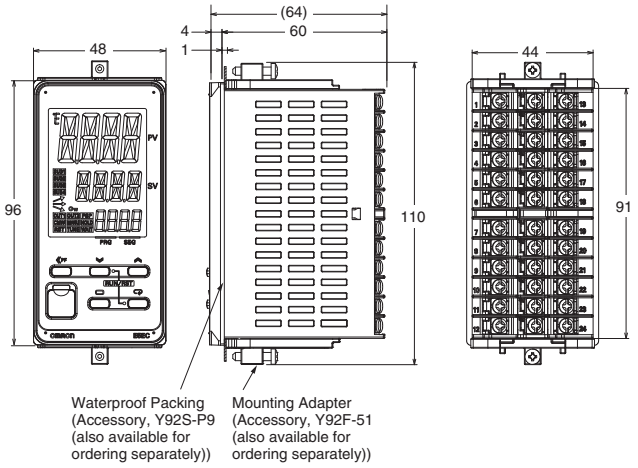


Dimensions

(Unit: mm)

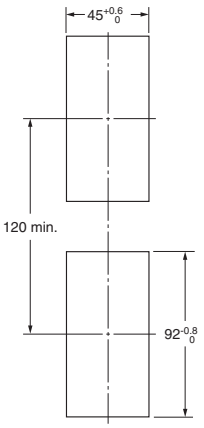
Controllers

E5EC-T

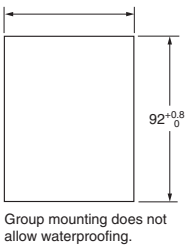


- Setup Tool ports are provided as standard feature. Use these ports to connect a computer to the Digital Temperature Controller. The E58-CIFQ2 USB-Serial Conversion Cable is required to connect to the port on the top panel. The E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Communications Conversion Cable are required to connect to the port on the front panel. (You cannot leave either port connected constantly during operation.)

Mounted Separately



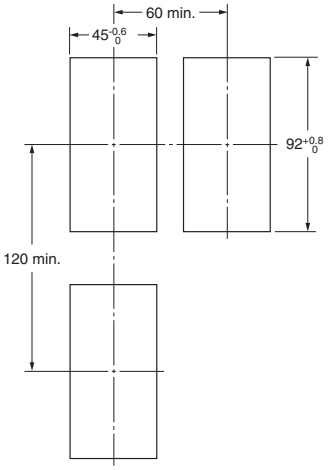
Group Mounted ✻
$(48 \times \text{number of units} - 2.5)^{+1.0}_{0}$



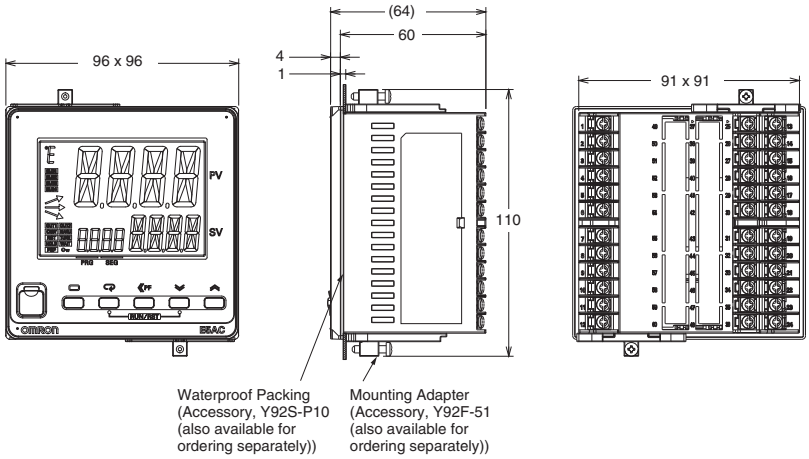
Group mounting does not allow waterproofing.

- Recommended panel thickness is 1 to 8 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- To mount the Controller so that it is waterproof, insert the waterproof packing onto the Controller.
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.

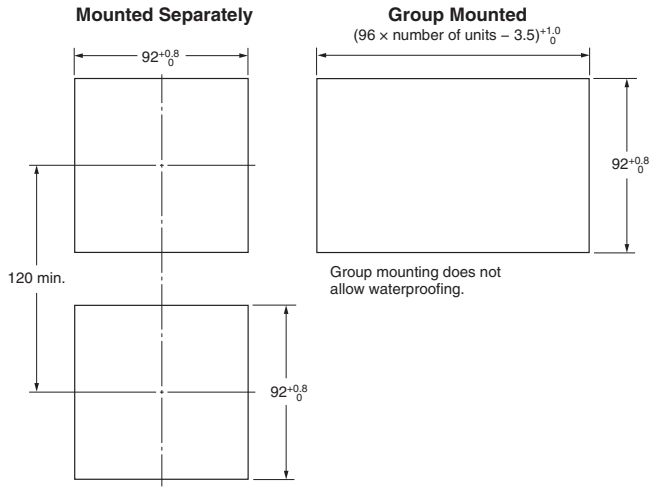
✻ Selections for Control Outputs 1 and 2: QQ, QR, RR, CC, PR, or CQ If you also specify 019, 021, 022 for the option selection and use group mounting, the ambient temperature must be 45°C or less. Maintain the following spacing when more than one Digital Controller is installed at an ambient temperature of 55°C.



E5AC-T



- Setup Tool ports are provided as standard feature. Use these ports to connect a computer to the Digital Temperature Controller. The E58-CIFQ2 USB-Serial Conversion Cable is required to connect to the port on the top panel. The E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Communications Conversion Cable are required to connect to the port on the front panel. (You cannot leave either port connected constantly during operation.)

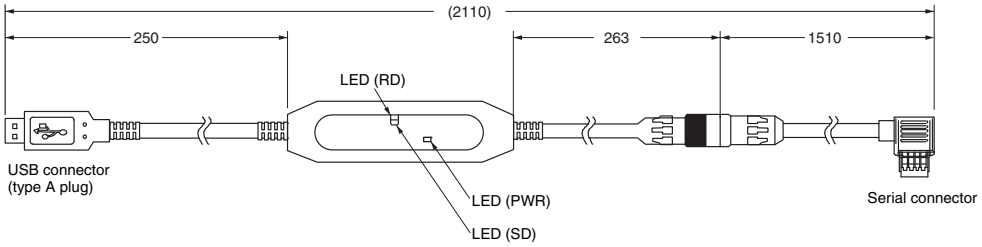


- Recommended panel thickness is 1 to 8 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- To mount the Controller so that it is waterproof, insert the waterproof packing onto the Controller.
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.

Accessories (Order Separately)

USB-Serial Conversion Cable

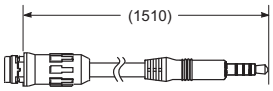
E58-CIFQ2



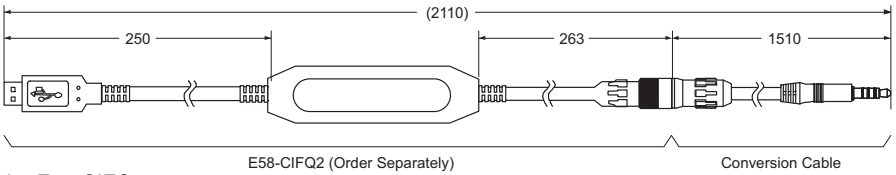
Conversion Cable

E58-CIFQ2-E

Conversion Cable



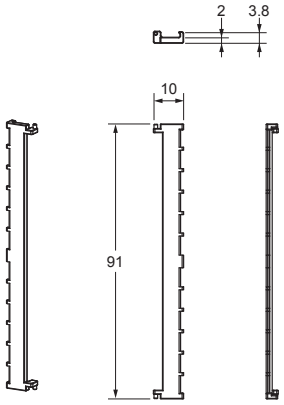
Connecting to the E58-CIFQ2 USB-Serial Conversion Cable



Note: Always use this product together with the E58-CIFQ2.

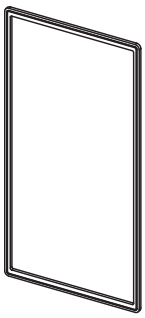
Terminal Covers

E53-COV24 (Three Covers provided.)

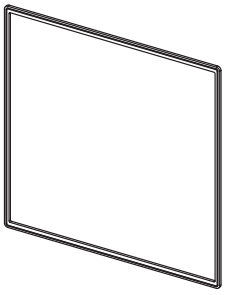


Waterproof Packing

Y92S-P9 (for DIN 48 × 96)



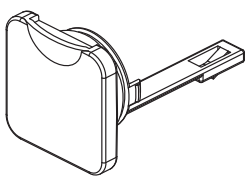
Y92S-P10 (for DIN 96 × 96)



The Waterproof Packing is provided with the Temperature Controller.
Order the Waterproof Packing separately if it becomes lost or damaged.
The degree of protection when the Waterproof Packing is used is IP66.
Also, keep the Port Cover on the front-panel Setup Tool port of the E5EC-T/E5AC-T securely closed.
To maintain an IP66 degree of protection, the Waterproof Packing and the Port Cover for the front-panel Setup Tool port must be periodically replaced because they may deteriorate, shrink, or harden depending on the operating environment. The replacement period will vary with the operating environment.
Check the required period in the actual application.
Use 3 years or sooner as a guideline.

Setup Tool Port Cover for top panel

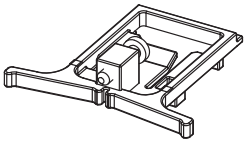
Y92S-P7



Order this Port Cover separately if the Port Cover on the front-panel Setup Tool port is lost or damaged. The Waterproof Packing must be periodically replaced because it may deteriorate, shrink, or harden depending on the operating environment.

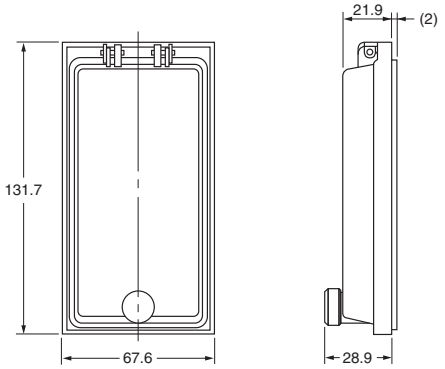
Mounting Adapter

Y92F-51 (Two Adapters provided.)

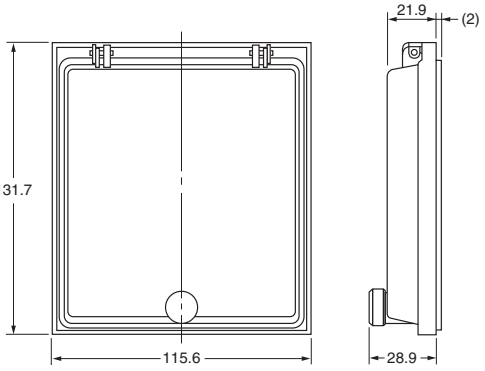


One pair is provided with the Controller.
Order the Mounting Adapter separately if it becomes lost or damaged.

Watertight Cover
Y92A-49N (48 × 96)

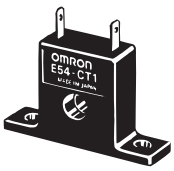


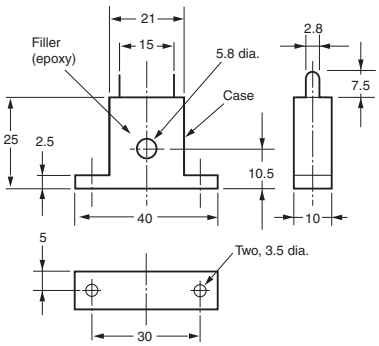
Watertight Cover
Y92A-96N (96 × 96)



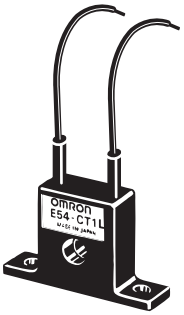
Current Transformers

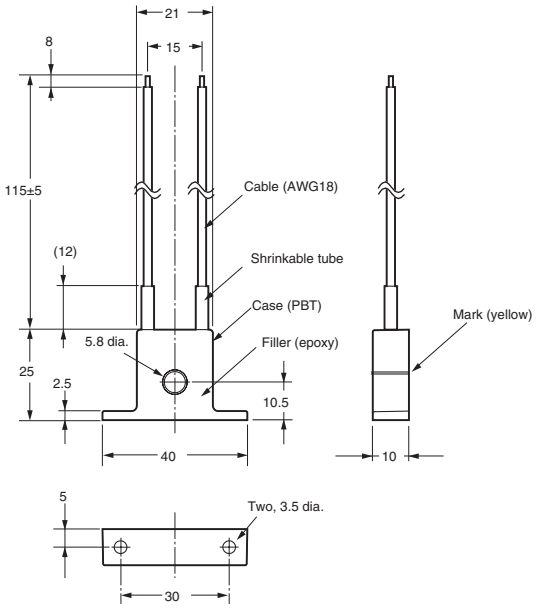
E54-CT1





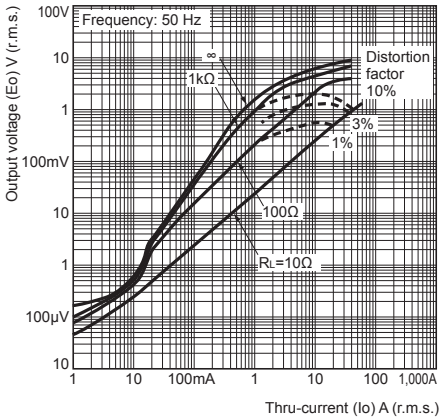
E54-CT1L



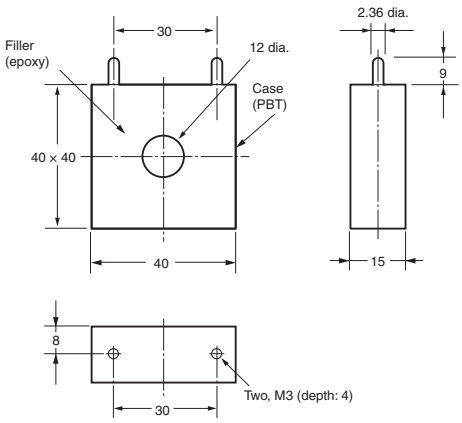


Thru-current (Io) vs. Output Voltage (Eo) (Reference Values)
E54-CT1 or E54-CT1L

Maximum continuous heater current: 50 A (50/60 Hz)
Number of windings: 400±2
Winding resistance: 18±2 Ω

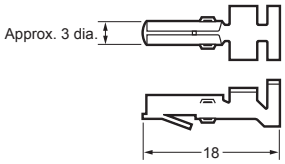


E54-CT3

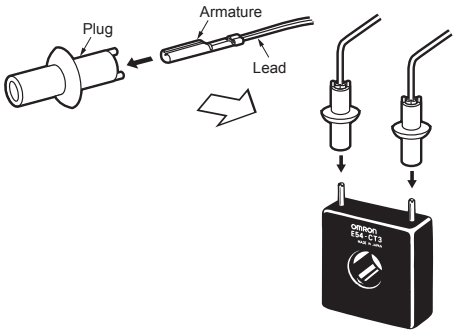


E54-CT3 Accessories

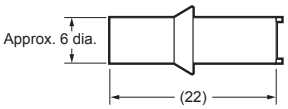
- **Armature**



Connection Example



- **Plug**



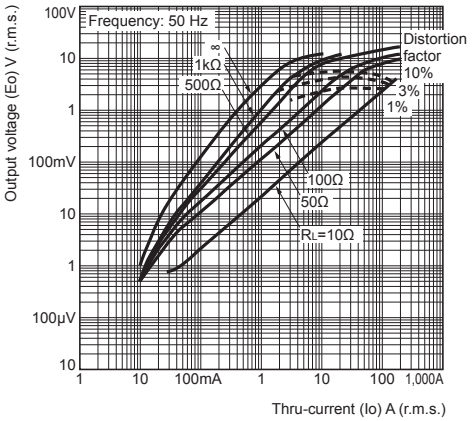
Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT3 or E54-CT3L

Maximum continuous heater current: 120 A (50/60 Hz)

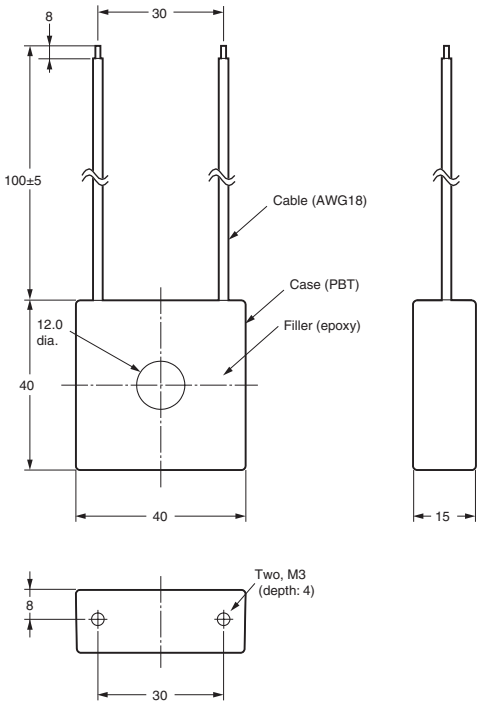
(Maximum continuous heater current for an OMRON Digital Temperature Controller is 50 A.)

Number of windings: 400±2

Winding resistance: 8±0.8 Ω



E54-CT3L



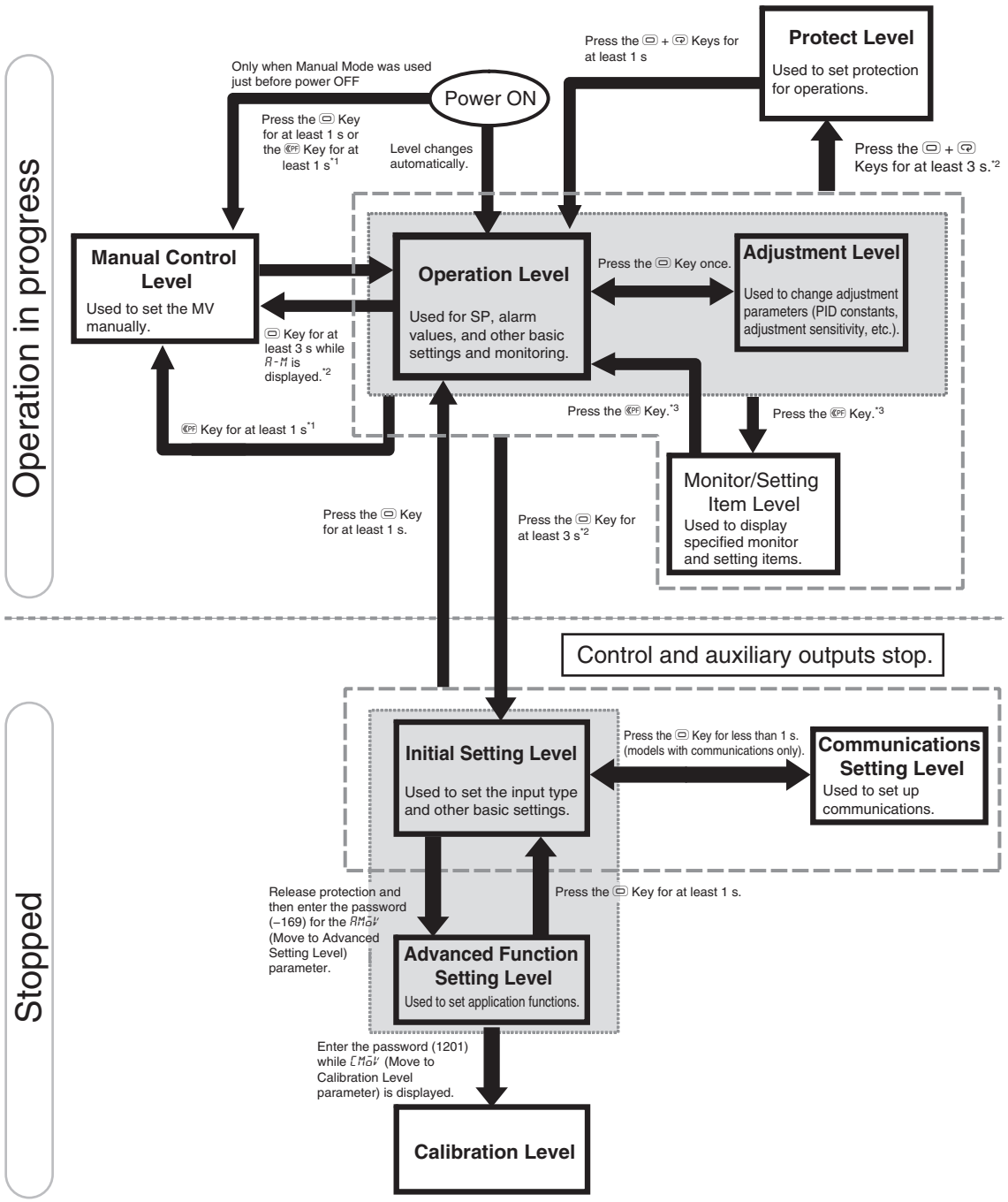
MEMO

Operation

Setting Levels Diagram

E5□C

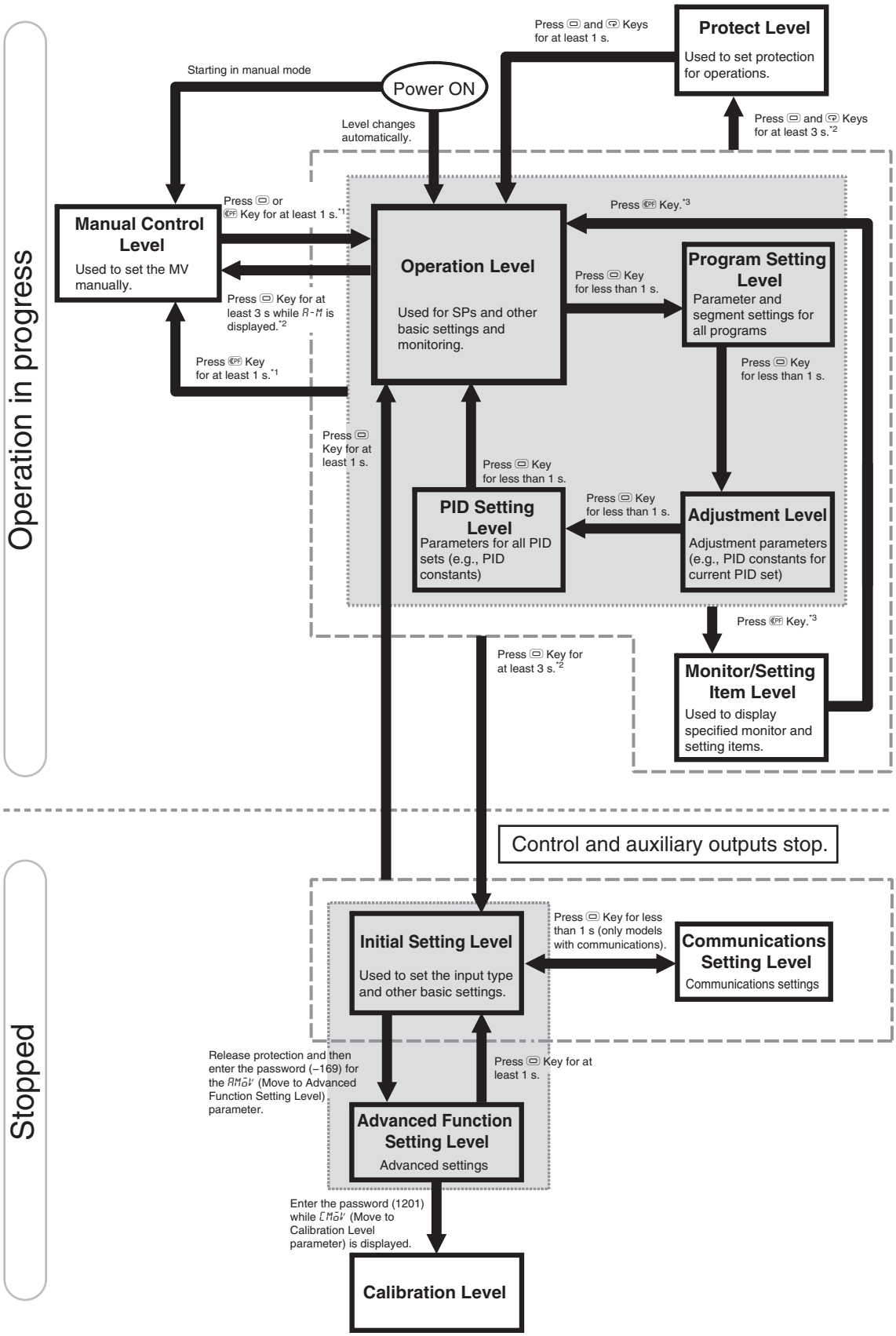
This diagram shows all of the setting levels. To move to the advanced function setting level and calibration level, you must enter passwords. Some parameters are not displayed depending on the protect level setting and the conditions of use.
Control stops when you move from the operation level to the initial setting level.



***1.** Set the PF Setting parameter to A-M (Auto/Manual).
***2.** The No. 1 display will flash when the keys are pressed for 1 s or longer.
***3.** Set the PF Setting parameter to PFdP (monitor/setting items).

E5□C-T

This diagram shows all of the setting levels. To move to the advanced function setting level and calibration level, you must enter passwords. Some parameters are not displayed depending on the protect level setting and the conditions of use.



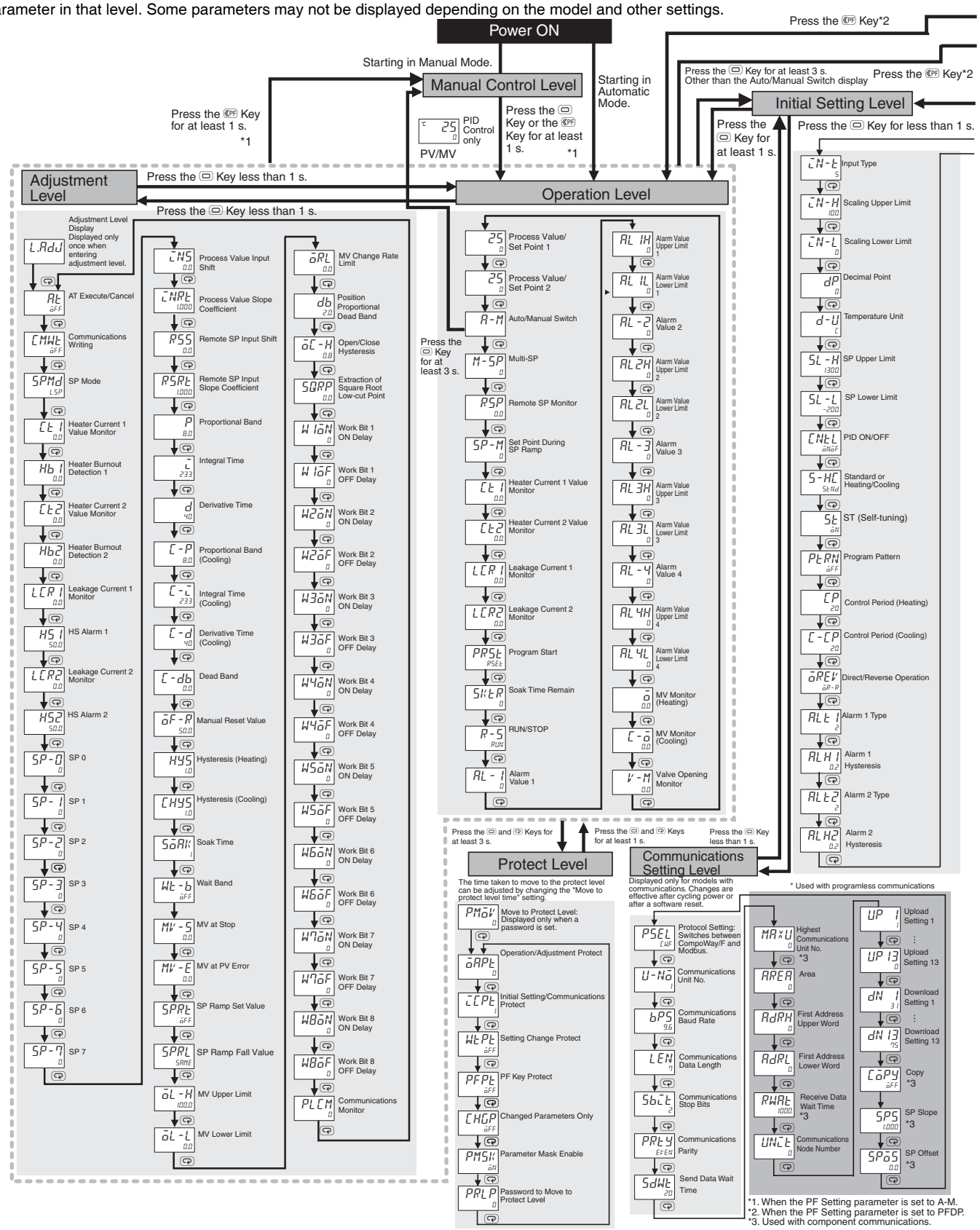
***1.** Set the PF Setting parameter to R-M (Auto/Manual).
***2.** The No. 1 display will flash when the keys are pressed for 1 s or longer.
***3.** Set the PF Setting parameter to PFDP (monitor/setting items).

Operation

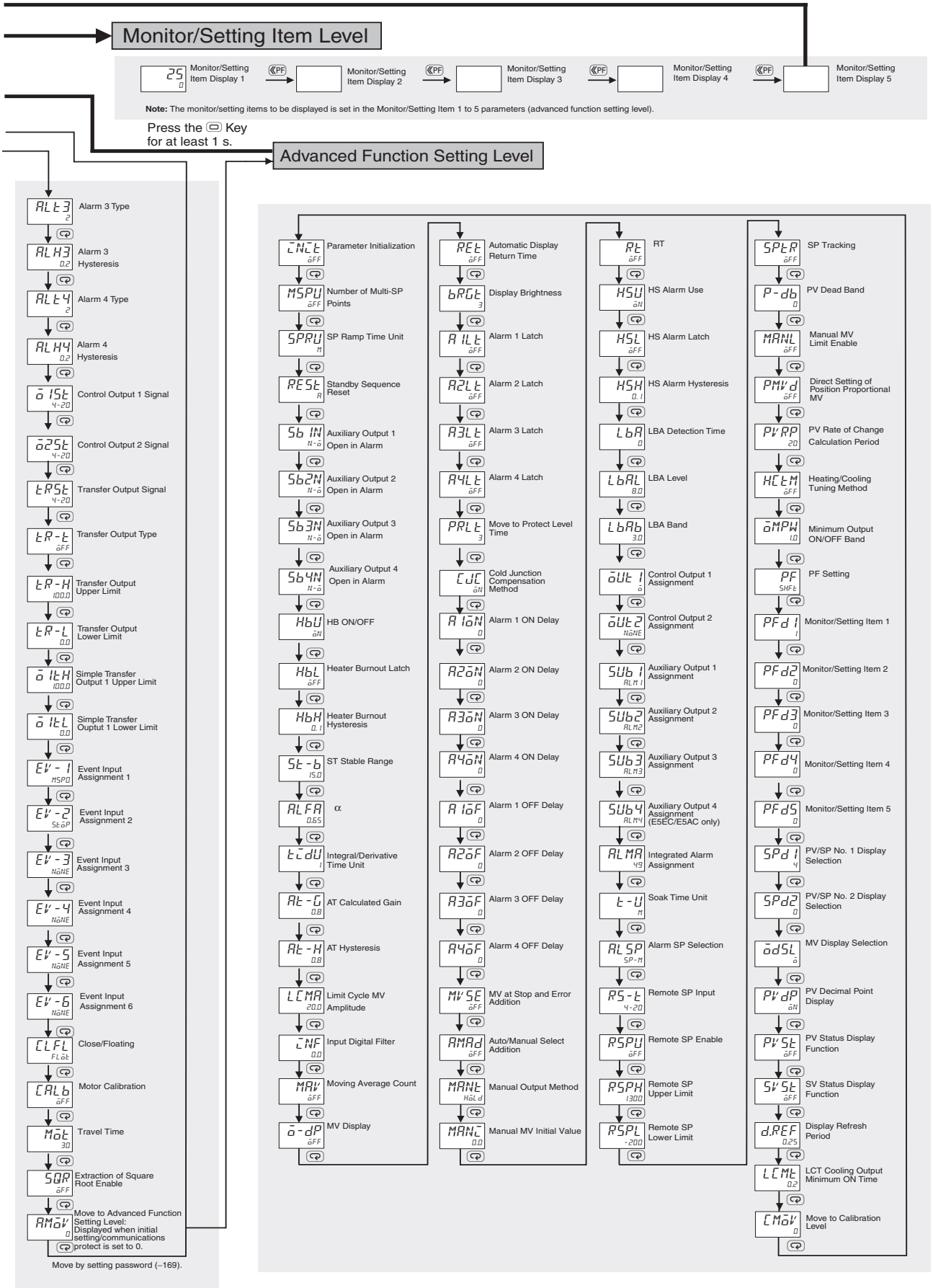
Parameters

E5□C

The following pages describe the parameters set in each level. Pressing the (Mode) Key at the last parameter in each level returns to the top parameter in that level. Some parameters may not be displayed depending on the model and other settings.

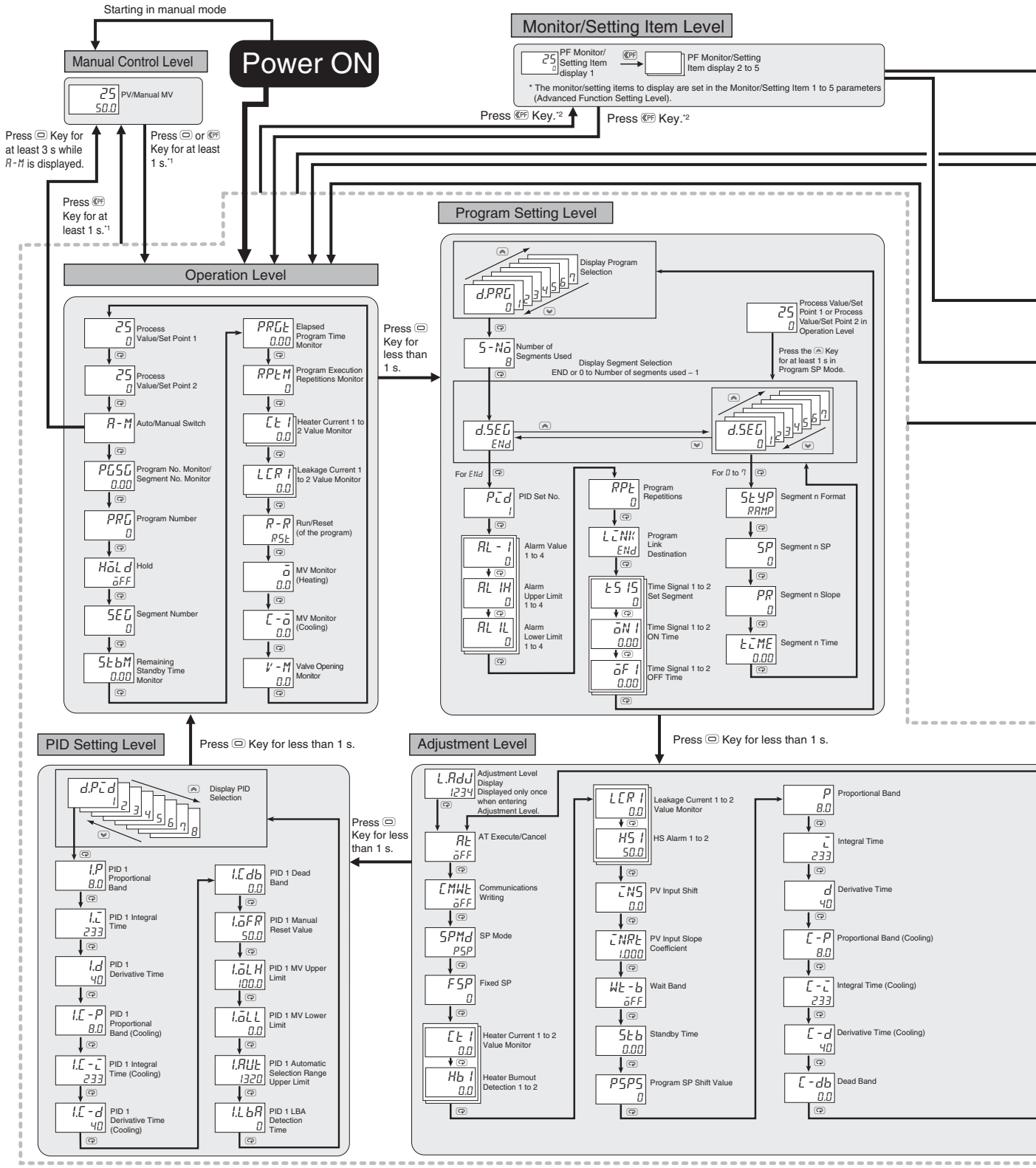


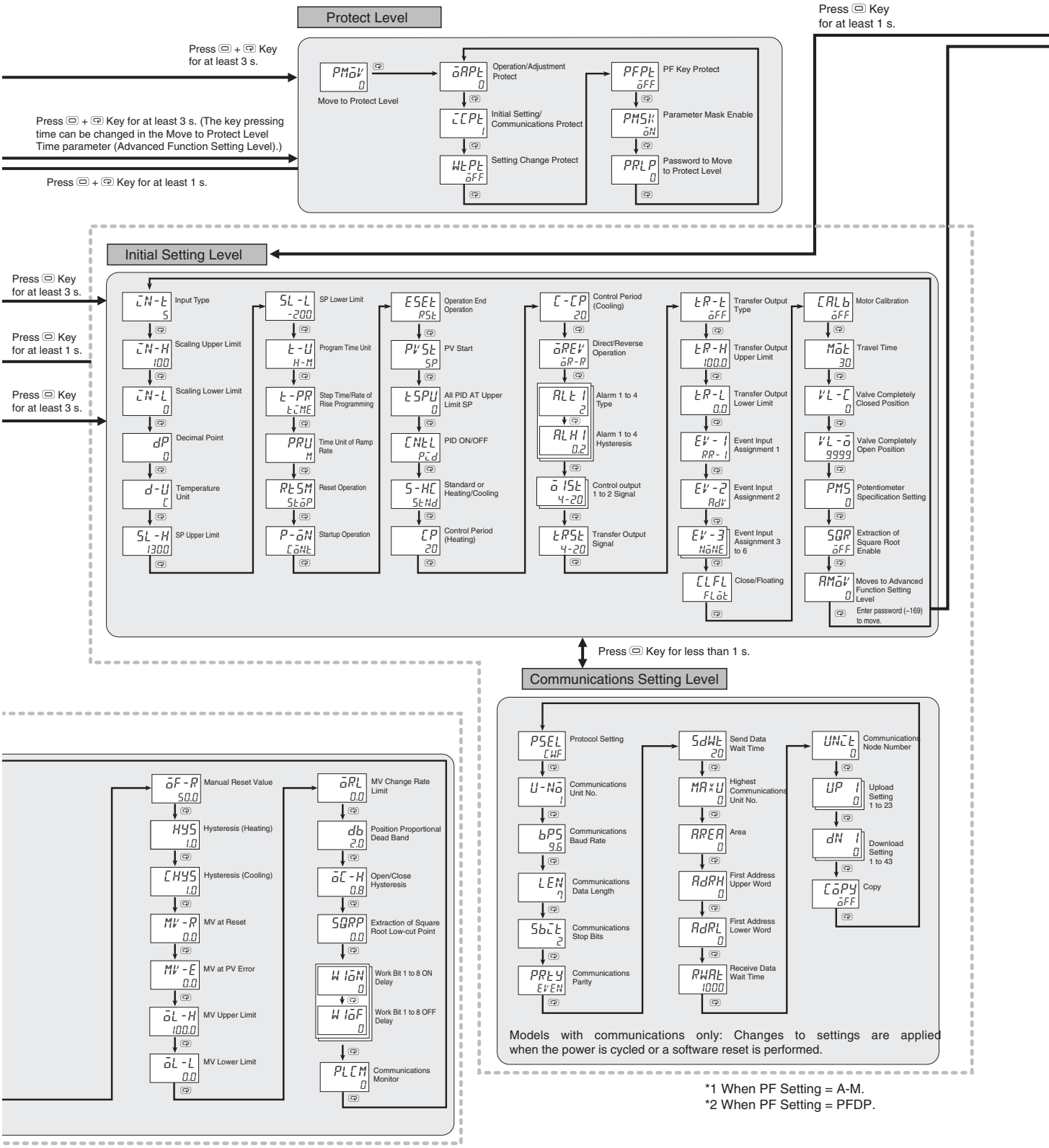
*1. When the PF Setting parameter is set to A-M.
*2. When the PF Setting parameter is set to PFDP.
*3. Used with component communications.


Monitor/Setting Item Level
Monitor/Setting Item Display 1
Monitor/Setting Item Display 2
Monitor/Setting Item Display 3
Monitor/Setting Item Display 4
Monitor/Setting Item Display 5
Note: The monitor/setting items to be displayed is set in the Monitor/Setting Item 1 to 5 parameters (advanced function setting level).
Press the Key for at least 1 s.
Advanced Function Setting Level
Alarm 3 Type
Alarm 3 Hysteresis
Alarm 4 Type
Alarm 4 Hysteresis
Control Output 1 Signal
Control Output 2 Signal
Transfer Output Signal
Transfer Output Type
Transfer Output Upper Limit
Transfer Output Lower Limit
Simple Transfer Output 1 Upper Limit
Simple Transfer Ouptut 1 Lower Limit
Event Input Assignment 1
Event Input Assignment 2
Event Input Assignment 3
Event Input Assignment 4
Event Input Assignment 5
Event Input Assignment 6
Close/Floating
Motor Calibration
Travel Time
Extraction of Square Root Enable
Move to Advanced Function Setting Level: Displayed when initial setting/communications protect is set to 0.
Move by setting password (–169).
Parameter Initialization
Number of Multi-SP Points
SP Ramp Time Unit
Standby Sequence Reset
Auxiliary Output 1 Open in Alarm
Auxiliary Output 2 Open in Alarm
Auxiliary Output 3 Open in Alarm
Auxiliary Output 4 Open in Alarm
HB ON/OFF
Heater Burnout Latch
Heater Burnout Hysteresis
ST Stable Range
α
Integral/Derivative Time Unit
AT Calculated Gain
AT Hysteresis
Limit Cycle MV Amplitude
Input Digital Filter
Moving Average Count
MV Display
Automatic Display Return Time
Display Brightness
Alarm 1 Latch
Alarm 2 Latch
Alarm 3 Latch
Alarm 4 Latch
Move to Protect Level Time
Cold Junction Compensation Method
Alarm 1 ON Delay
Alarm 2 ON Delay
Alarm 3 ON Delay
Alarm 4 ON Delay
Alarm 1 OFF Delay
Alarm 2 OFF Delay
Alarm 3 OFF Delay
Alarm 4 OFF Delay
MV at Stop and Error Addition
Auto/Manual Select Addition
Manual Output Method
Manual MV Initial Value
RT
HS Alarm Use
HS Alarm Latch
HS Alarm Hysteresis
LBA Detection Time
LBA Level
LBA Band
Control Output 1 Assignment
Control Output 2 Assignment
Auxiliary Output 1 Assignment
Auxiliary Output 2 Assignment
Auxiliary Output 3 Assignment
Auxiliary Output 4 Assignment (E5EC/E5AC only)
Integrated Alarm Assignment
Soak Time Unit
Alarm SP Selection
Remote SP Input
Remote SP Enable
Remote SP Upper Limit
Remote SP Lower Limit
SP Tracking
PV Dead Band
Manual MV Limit Enable
Direct Setting of Position Proportional MV
PV Rate of Change Calculation Period
Heating/Cooling Tuning Method
Minimum Output ON/OFF Band
PF Setting
Monitor/Setting Item 1
Monitor/Setting Item 2
Monitor/Setting Item 3
Monitor/Setting Item 4
Monitor/Setting Item 5
PV/SP No. 1 Display Selection
PV/SP No. 2 Display Selection
MV Display Selection
PV Decimal Point Display
PV Status Display Function
SV Status Display Function
Display Refresh Period
LCT Cooling Output Minimum ON Time
Move to Calibration Level

E5□C-T

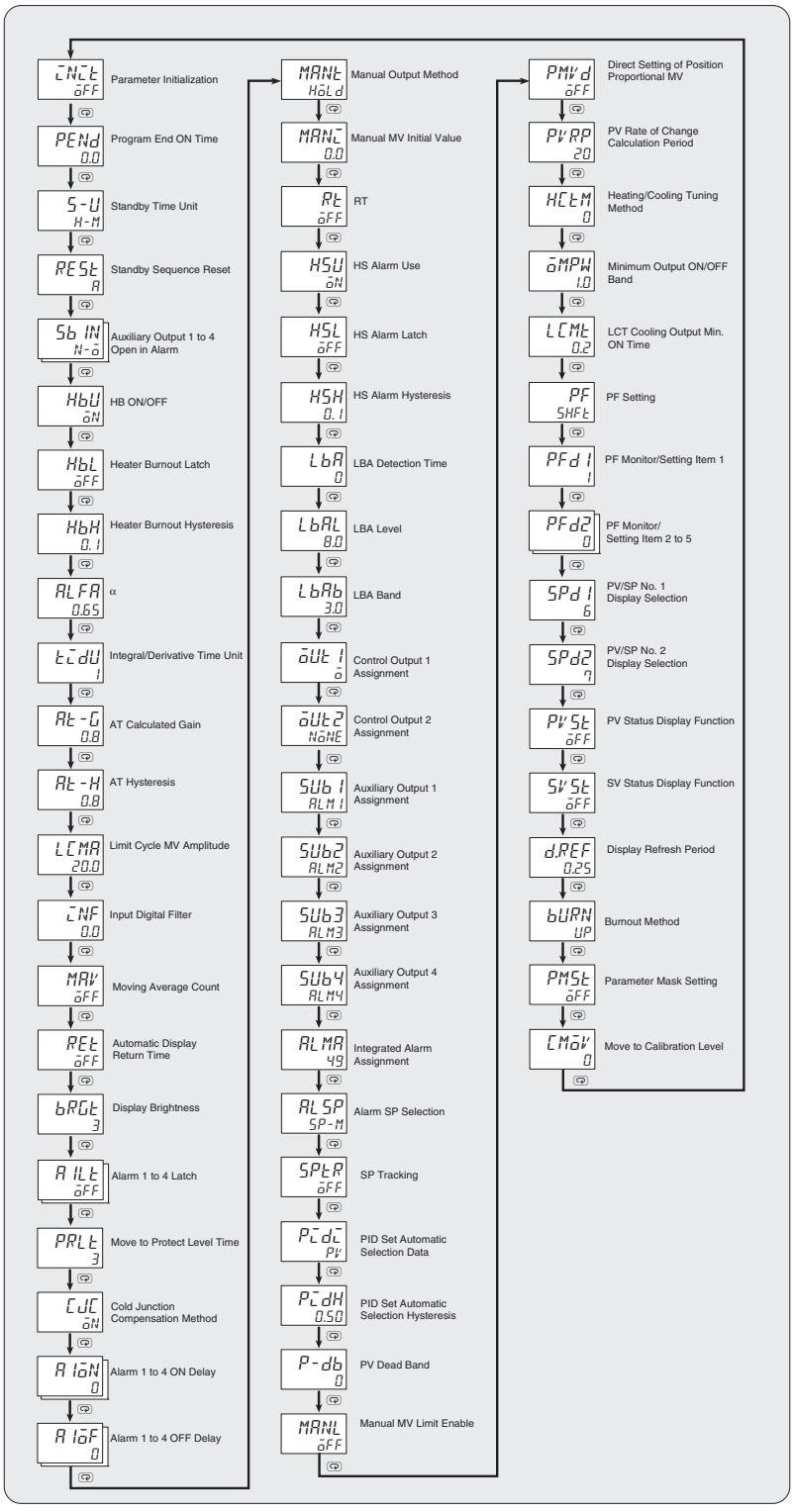
Some parameters may not be displayed depending on the model and other settings.





*1 When PF Setting = A-M.
*2 When PF Setting = PFDP.

Advanced Function Setting Level



Error Displays (Troubleshooting)

When an error occurs, the No. 1 display or No. 2 display shows the error code.
Take necessary measure according to the error code, referring the following table.

Display	Name	Meaning	Action	Operation
S.ERR	Input error	The input value exceeded the control range.* The input type is not set correctly. The sensor is disconnected or short-circuited. The sensor is not wired correctly. The sensor is not wired. ✻ Control Range Temperature resistance thermometer or thermocouple input: SP Lower Limit - 20°C to SP Upper Limit + 20°C (SP Lower Limit - 40°F to SP Upper Limit + 40°F) ESIB input: Same as specified input range. Analog input: Scaling range -5% to 105%	Check the wiring for input to be sure it is wired correctly, not broken, and not shorted. Also check the input type. If there are no problems in the wiring or input type settings, cycle the power supply. If the display remains the same, replace the Digital Temperature Controller. If the display is restored to normal, then the probable cause is external noise affecting the control system. Check for external noise. **Note:** For a temperature resistance thermometer, the input is considered disconnected if the A, B, or B' line is broken.	After the error occurs and it is displayed, the alarm output will operate as if the upper limit was exceeded. It will also operate as if transfer output exceeded the upper limit. If an input error is assigned to a control output or auxiliary output, the output will turn ON when the input error occurs. The error message will appear in the display for the PV. **Note: 1.** The heating and cooling control outputs will turn OFF. **2.** When the manual MV, MV at stop, MV at reset, or MV at error is set, the control output is determined by the set value.
-cccc Display range exceeded	Display range exceeded	Below -1,999 This is not an error. It is displayed when the control range is wider than the display range and the PV exceeds the display range. The PV is displayed for the range that is given on the left (the number without the decimal point).	-	Control continues and operation is normal. The value will appear in the display for the PV. Refer to the E5□C Digital Temperature Controllers User's Manual (Cat. No. H174) or the E5□C-T Digital Temperature Controllers Programmable Type User's Manual (Cat. No. H185) for information on the controllable range.
ccccc Display range exceeded		Above 9,999		
E333	A/D converter error	There is an error in the internal circuits.	After checking the input error, turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise.	The control outputs, auxiliary outputs, and transfer outputs turn OFF. (A current output will be approx. 0 mA and a linear voltage output will be approx. 0V.)
E111	Memory error	There is an error in the internal memory operation.	First, cycle the power supply. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise.	The control outputs, auxiliary outputs, and transfer outputs turn OFF. (A current output will be approx. 0 mA and a linear voltage output will be approx. 0V.)
FFFF	Overcurrent	This error is displayed when the peak current exceeds 55.0 A.	-	Control continues and operation is normal. The error message will appear for the following displays. Heater Current Value 1 Monitor Heater Current Value 2 Monitor Leakage Current Value 1 Monitor Leakage Current Value 2 Monitor
CT1 CT2 LCR1 LCR2	HB or HS alarm	If there is a HB or HS alarm, the No. 1 display will flash in the relevant setting level.	-	The No. 1 display for the following parameter flashes in Operation Level or Adjustment Level. Heater Current Value 1 Monitor Heater Current Value 2 Monitor Leakage Current Value 1 Monitor Leakage Current Value 2 Monitor However, control continues and operation is normal.
----	Potentiometer Input Error (Position-proportional Models Only)	"----" will be displayed for the Valve Opening Monitor parameter if any of the following error occurs. • Motor calibration has not been performed. • The wiring of the potentiometer is incorrect or broken. • The potentiometer input value is incorrect (e.g., the input is out of range or the potentiometer has failed).	Check for the above errors.	Close control: The control output is OFF or the value that is set for the MV at PV Error parameter is output. Floating control: Operation will be normal.

Safety Precautions

Be sure to read the precautions for all E5□C/E5□C-T models in the website at: http://www.ia.omron.com/.

Warning Indications

⚠ CAUTION	**Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or in property damage.**
Precautions for Safe Use	**Supplementary comments on what to do or avoid doing, to use the product safely.**
Precautions for Correct Use	**Supplementary comments on what to do or avoid doing, to prevent failure to operate, malfunction or undesirable effect on product performance.**

Meaning of Product Safety Symbols

	Used to warn of the risk of electric shock under specific conditions.
	Used for general prohibitions for which there is no specific symbol.
	Used to indicate prohibition when there is a risk of minor injury from electrical shock or other source if the product is disassembled.
	Used for general CAUTION, WARNING, or DANGER precautions for which there is no specified symbol. (This symbol is also used as the alerting symbol, but shall not be used in this meaning on the product.)
	Used for general mandatory action precautions for which there is no specified symbol.

⚠ CAUTION

Do not touch the terminals while power is being supplied.
Doing so may occasionally result in minor injury due to electric shock.

Electric shock may occur. Do not touch any cables or connectors with wet hands.

Minor electric shock, fire, or malfunction may occasionally occur. Do not allow any metal, conductors, chips from mounting work, or water to enter the interior of the Digital Controller, the Setting Tool port, or between the pins on the Setting Tool cable connector.
If you do not use the Setting Tool port on the front panel, close the cover securely so that the above foreign matter does not enter.

Do not use the Digital Temperature Controller where subject to flammable or explosive gas. Otherwise, minor injury from explosion may occasionally occur.

Not doing so may occasionally result in fire. Do not allow dirt or other foreign objects to enter the Setup Tool port or ports, or between the pins on the connectors on the Setup Tool cable.

Minor electric shock or fire may occasionally occur. Do not use any cables that are damaged.

Never disassemble, modify, or repair the product or touch any of the internal parts. Minor electric shock, fire, or malfunction may occasionally occur.

CAUTION - Risk of Fire and Electric Shock

1. This product is UL listed ✻1 as Open Type Process Control Equipment. It must be mounted in an enclosure that does not allow fire to escape externally.
2. More than one disconnect switch may be required to de-energize the equipment before servicing the product.
3. Signal inputs are SELV, limited energy. ✻2
4. Caution: To reduce the risk of fire or electric shock, do not interconnect the outputs of different Class 2 circuits. ✻3

If the output relays are used past their life expectancy, contact fusing or burning may occasionally occur. Always consider the application conditions and use the output relays within their rated load and electrical life expectancy. The life expectancy of output relays varies considerably with the output load and switching conditions.

Even if you replace only the Main Unit of the E5DC/E5DC-B, check the condition of the Terminal Unit. If corroded terminals are used, contact failure in the terminals may cause the temperature inside the Digital Temperature Controller to increase, possibly resulting in fire. If the terminals are corroded, replace the Terminal Unit as well.

Tighten the terminal screws to the rated torque of between 0.43 and 0.58 N•m. ✻4
Loose screws may occasionally result in fire.

Set the parameters of the product so that they are suitable for the system being controlled. If they are not suitable, unexpected operation may occasionally result in property damage or accidents.

A malfunction in the product may occasionally make control operations impossible or prevent alarm outputs, resulting in property damage.
To maintain safety in the event of malfunction of the product, take appropriate safety measures, such as installing a monitoring device on a separate line.

✻1. E5CC, E5EC, E5AC, and E5DC Digital Temperature Controllers that were shipped through November 2013 are UL recognized.
✻2. An SELV (separated extra-low voltage) system is one with a power supply that has double or reinforced insulation between the primary and the secondary circuits and has an output voltage of 30 V r.m.s. max. and 42.4 V peak max. or 60 VDC max.
✻3. A class 2 circuit is one tested and certified by UL as having the current and voltage of the secondary output restricted to specific levels.
✻4. The specified torque is 0.5 N·m for the E5CC-U.

Precautions for Safe Use

Be sure to observe the following precautions to prevent malfunction or adverse affects on the performance or functionality of the product. Not doing so may occasionally result in faulty operation. Do not handle the Digital Temperature Controller in ways that exceed the ratings.

1. This product is specifically designed for indoor use only.
   Do not use this product in the following places:
   - Places directly subject to heat radiated from heating equipment.
   - Places subject to splashing liquid or oil atmosphere.
   - Places subject to direct sunlight.
   - Places subject to dust or corrosive gas (in particular, sulfide gas and ammonia gas).
   - Places subject to intense temperature change.
   - Places subject to icing and condensation.
   - Places subject to vibration and large shocks.
2. Use and store the product within the rated ambient temperature and humidity.
   Gang-mounting two or more Digital Temperature Controllers, or mounting Digital Temperature Controllers above each other may cause heat to build up inside the Digital Temperature Controllers, which will shorten their service life. In such a case, use forced cooling by fans or other means of air ventilation to cool down the Digital Temperature Controllers.
3. To allow heat to escape, do not block the area around the Digital Temperature Controller.
   Do not block the ventilation holes on the Digital Temperature Controller.
4. Be sure to wire properly with correct signal name and polarity of terminals.
5. Use copper stranded or solid wires to connect bare wires.

Recommended Wire

Model	Wire Size	Wire Stripping length
E5CC/E5EC/ E5AC/E5DC/ E5□C-T/E5GC (Controllers with Screw Terminal Blocks)	AWG24 to AWG18 (0.21 to 0.82mm^2)	6 to 8 mm
E5GC (Controllers with Screwless Clamp Terminal Blocks)		8 to 12 mm
E5CC-U (Plug-in model)	AWG24 to 14 (0.21 to 2.08mm^2)	5 to 6 mm
E5□C-B (Controllers with Push-In Plus Terminal Blocks)	0.25 to 1.5mm^2 Equivalent to AWG24 to 16	Ferrules used: 10 mm ✻1 Ferrules not used: 8 mm

✻1. Please use Ferrules with UL certification (R/C).

Use the specified size of crimped terminals to wire the E5CC, E5EC, E5AC, E5DC, and E5GC (models with screw terminal blocks) and the E5□C-T and E5CC-U (plug-in models).

Recommended Crimped Terminal Size

Model	Wire Size
E5CC/E5EC/E5AC/E5DC/E5□C-T/ E5GC (Controllers with Screw Terminal Blocks)	M3, Width: 5.8 mm max.
E5CC-U (Plug-in model)	M3.5, Width: 7.2 mm max.

For the E5□C-B(Push-In Plus model), connect only one wire to each terminal.

For other models, up to two wires of same size and type, or two crimp terminals, can be inserted into a single terminal.

When connecting two wires to one terminal on an E5GC Digital Temperature Controller with a screwless clamp terminal blocks, use two crimped ferrules with a diameter of 0.8 to 1.4 mm and an exposed conductor length of 8 to 12 mm. ✻2

✻2. The E5GC Digital Temperature Controller with screwless clamp terminal blocks underwent UL testing with one braided wire connected.

6. Do not wire the terminals that are not used.
7. Use a commercial power supply for the power supply voltage input to a Digital Temperature Controller with AC input specifications. Do not use the output from an inverter as the power supply. Depending on the output characteristics of the inverter, temperature increases in the Digital Temperature Controller may cause smoke or fire damage even if the inverter has a specified output frequency of 50/60 Hz.
8. To avoid inductive noise, keep the wiring for the product's terminal block away from power cables carry high voltages or large currents. Also, do not wire power lines together with or parallel to product wiring. Using shielded cables and using separate conduits or ducts is recommended.
   Attach a surge suppressor or noise filter to peripheral devices that generate noise (in particular, motors, transformers, solenoids, magnetic coils, or other equipment that have an inductance component).
   When a noise filter is used at the power supply, first check the voltage or current, and attach the noise filter as close as possible to the product.
   Allow as much space as possible between the product and devices that generate powerful high frequencies (high-frequency welders, high-frequency sewing machines, etc.) or surge.
9. Use this product within the rated load and power supply.
10. Make sure that the rated voltage is attained within two seconds of turning ON the power using a switch or relay contact. If the voltage is applied gradually, the power may not be reset or output malfunctions may occur.
11. Make sure that the Digital Temperature Controller has 30 minutes or more to warm up after turning ON the power before starting actual control operations to ensure the correct temperature display.
12. When executing self-tuning with E5□C, turn ON power to the load (e.g., heater) at the same time as or before supplying power to the product. If power is turned ON to the product before turning ON power to the load, self-tuning will not be performed properly and optimum control will not be achieved.
13. A switch or circuit breaker must be provided close to the product. The switch or circuit breaker must be within easy reach of the operator, and must be marked as a disconnecting means for this unit.
14. Use a soft and dry cloth to clean the product carefully. Do not use organic solvent, such as paint thinner, benzine or alcohol to clean the product.
15. Design the system (e.g., control panel) considering the 2 seconds of delay that the product's output to be set after power ON.
16. The output may turn OFF when you move to the initial setting level. Take this into consideration when performing control operations.
17. The number of non-volatile memory write operations is limited. Therefore, use RAM write mode when frequently overwriting data during communications or other operations.
18. Always touch a grounded piece of metal before touching the Digital Temperature Controller to discharge static electricity from your body.
19. Use suitable tools when taking the Digital Temperature Controller apart for disposal. Sharp parts inside the Digital Temperature Controller may cause injury.
20. For compliance with Lloyd's standards, the E5CC, E5CC-B, E5EC-B, E5CC-U, E5EC, E5AC, and E5DC must be installed under the conditions that are specified in *Shipping Standards*.
21. For the Digital Temperature Controller with two Setup Tool ports (E5EC/E5EC-B/E5AC/E5DC/E5DC-B/E5GC), do not connect cables to both ports at the same time. The Digital Temperature Controller may be damaged or may malfunction.
22. Do not place heavy object on the Conversion Cable, bend the cable past its natural bending radius, or pull on the cable with undue force. The Digital Temperature Controller may be damaged.

23. Do not disconnect the Communications Conversion Cable or the USB-Serial Conversion Cable while communications are in progress. Damage or malfunction may occur.
24. Do not touch the external power supply terminals or other metal parts on the Digital Temperature Controller.
25. Do not exceed the communications distance that is given in the specifications and use the specified communications cable. Refer to the E5□C Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the communications distances and cables for the E5□C.
For details on the E5□C-T, refer to the *E5□C-T Digital Temperature Controllers Programmable Type User's Manual* (Cat. No. H185).
26. Do not bend the communications cables past their natural bending radius. Do not pull on the communications cables.
27. Do not turn the power supply to the Digital Temperature Controller ON or OFF while the USB-Serial Conversion Cable is connected. The Digital Temperature Controller may malfunction.
28. Make sure that the indicators on the USB-Serial Conversion Cable are operating properly. Depending on the application conditions, deterioration in the connectors and cable may be accelerated, and normal communications may become impossible. Perform periodic inspection and replacement.
29. Connectors may be damaged if they are inserted with excessive force. When connecting a connector, always make sure that it is oriented correctly. Do not force the connector if it does not connect smoothly.
30. Noise may enter on the USB-Serial Conversion Cable, possibly causing equipment malfunctions. Do not leave the USB-Serial Conversion Cable connected constantly to the equipment.
31. For the E5DC/E5DC-B, when you attach the Main Unit to the Terminal Unit, make sure that the hooks on the Main Unit are securely inserted into the Terminal Unit.
32. For the E5CC-U, when you attach the Main Unit to the socket, make sure that the hooks on the socket are securely inserted into the Main Unit.
33. Install the DIN Track vertically to the ground.
34. For the E5DC/E5DC-B, always turn OFF the power supply before connecting the Main Unit to or disconnecting the Main Unit from the Terminal Unit, and never touch nor apply shock to the terminals or electronic components. When connecting or disconnecting the Main Unit, do not allow the electronic components to touch the case.
35. Observe the following precautions when you remove the terminal block or pulling out the interior of the product of the E5GC.
- Always follow the instructions provided in the E5□C Digital Temperature Controllers User's Manual (Cat. No. H174).
- Turn OFF the power supply before you start and never touch nor apply shock to the terminals or electric components. When you insert the interior body of the Digital Temperature Controller, do not allow the electronic components to touch the case.
- Check for any corrosion on the terminals.
- When you insert the interior body into the rear case, confirm that the hooks on the top and bottom are securely engaged with the case.

36. Observe the following precautions when you wire the E5□C-B.
- Always follow the wiring instructions provided in Wiring *Precautions for E5□C-B (Controllers with Push-In Plus Terminal Blocks)* on page 133.
- Do not wire anything to the release holes.
- Do not tilt or twist a flat-blade screwdriver while it is inserted into a release hole on the terminal block. The terminal block may be damaged.
- Insert a flat-blade screwdriver into the release holes at an angle. The terminal block may be damaged if you insert the screwdriver straight in.
- Do not allow the flat-blade screwdriver to fall out while it is inserted into a release hole.
- Do not bend a wire past its natural bending radius or pull on it with excessive force. Doing so may cause the wire to break.
- Do not use crossover wiring except for the input power supply and communications.
- Do not use crossover wiring for the E5CC-B/E5EC-B except for the input power supply and communications.
  Do not use crossover wiring for the E5DC-B.

Shipping Standards

The E5CC, E5CC-B, E5CC-U, E5EC, E5EC-B, E5AC, and E5DC comply with Lloyd's standards. When applying the standards, the following installation requirements must be met in the application. Also insert the Waterproof Packing on the backside of the front panel.

Application Conditions

Installation Location

The E5CC, E5CC-B, E5CC-U, E5EC, E5EC-B, E5AC, and E5DC comply with installation category ENV1 and ENV2 of Lloyd's standards. Therefore, they must be installed in a location equipped with air conditioning. They cannot be used on the bridge or decks, or in a location subject to strong vibration.

Precautions for Correct Use

Service Life

1. Use the product within the following temperature and humidity ranges:
Temperature: -10 to 55°C (with no icing or condensation)
Humidity: 25% to 85%
If the product is installed inside a control board, the ambient temperature must be kept to under 55°C, including the temperature around the product.
2. The service life of electronic devices like Digital Temperature Controllers is determined not only by the number of times the relay is switched but also by the service life of internal electronic components. Component service life is affected by the ambient temperature: the higher the temperature, the shorter the service life and, the lower the temperature, the longer the service life. Therefore, the service life can be extended by lowering the temperature of the Digital Temperature Controller.
3. When two or more Digital Temperature Controllers are mounted horizontally close to each other or vertically next to one another, the internal temperature will increase due to heat radiated by the Digital Temperature Controllers and the service life will decrease. In such a case, use forced cooling by fans or other means of air ventilation to cool down the Digital Temperature Controllers. When providing forced cooling, however, be careful not to cool down the terminals sections alone to avoid measurement errors.

Measurement Accuracy

1. When extending or connecting the thermocouple lead wire, be sure to use compensating wires that match the thermocouple types.
2. When extending or connecting the lead wire of the platinum resistance thermometer, be sure to use wires that have low resistance and keep the resistance of the three lead wires the same.
3. Mount the product so that it is horizontally level.
4. If the measurement accuracy is low, check to see if input shift has been set correctly.

Waterproofing (Not applicable to the E5CC-U/ E5DC/E5DC-B.)

The degree of protection is as shown below. Sections without any specification on their degree of protection or those with IP□0 are not waterproof.

Front panel: IP66, Rear case: IP20, Terminal section: IP00

When waterproofing is required, insert the Waterproof Packing on the backside of the front panel. Keep the Port Cover on the front-panel Setup Tool port of the E5EC/E5EC-B/E5AC/E5EC-T/E5AC-T securely closed. The degree of protection when the Waterproof Packing is used is IP66. To maintain an IP66 degree of protection, the Waterproof Packing and the Port Cover for the front-panel Setup Tool port must be periodically replaced because they may deteriorate, shrink, or harden depending on the operating environment. The replacement period will vary with the operating environment. Check the required period in the actual application. Use 3 years or sooner as a guideline.

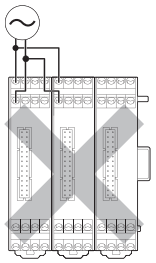
Operating Precautions

1. When using self-tuning, turn ON power for the load (e.g., heater) at the same time as or before supplying power to the Digital Temperature Controller. If power is turned ON for the Digital Temperature Controller before turning ON power for the load, self-tuning will not be performed properly and optimum control will not be achieved.
   When starting operation after the Digital Temperature Controller has warmed up, turn OFF the power and then turn it ON again at the same time as turning ON power for the load. (Instead of turning the Digital Temperature Controller OFF and ON again, switching from STOP mode to RUN mode can also be used.)
2. Avoid using the Digital Temperature Controller in places near a radio, television set, or wireless installing. These devices can cause radio disturbances which adversely affect the performance of the Controller.

Others

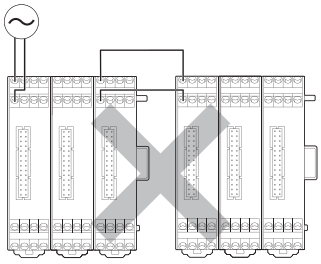
1. Do not Connect or disconnect the Conversion Cable connector repeatedly over a short period of time.
   The computer may malfunction.
2. After connecting the Conversion Cable to the computer, check the COM port number before starting communications. The computer requires time to recognize the cable connection. This delay does not indicate failure.
3. Do not connect the Conversion Cable through a USB hub. Doing so may damage the Conversion Cable.
4. Do not use an extension cable to extend the Conversion Cable length when connecting to the computer. Doing so may damage the Conversion Cable.
5. Wiring
   When linking the units together, connect the power cable only to the unit at the left end of the linkage block. Incorrect wiring can be shorted inside the unit resulting in damage to the unit. Do not perform crossover wiring between each linkage block, or to another device. This could result in a breakdown or incorrect operation.

Prohibited Multiplex Power Input Wirin



Incorrect

Prohibited Crossover Wiring



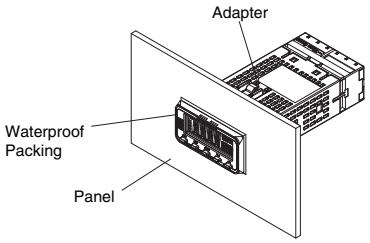
Incorrect

6. When N units are linked together, the inrush current will be equal to N times that for 1 unit. Be sure to use the external fuse with the appropriate fusing characteristics, and the breaker with the appropriate tripping characteristics to ensure that the fuse does not melt and the breaker is not activated due to the inrush current. The inrush current per Unit is 30 A or less.
7. Do not remove the connector cover from connectors that are not to be linked. The connector covers have been mounted on the product during shipment.
8. Do not add or separate the units during power-on.

Mounting

Mounting to a Panel

E5GC

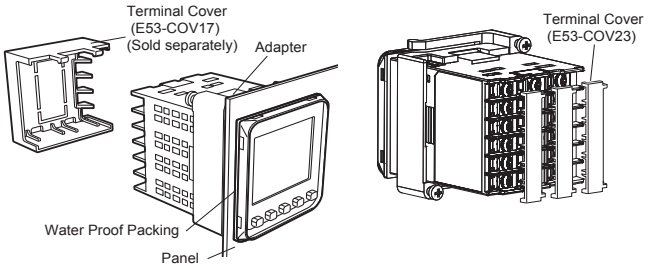


1. For waterproof mounting, waterproof packing must be installed on the Digital Temperature Controller. Waterproofing is not possible when group mounting several Digital Temperature Controllers.
2. Insert the E5GC into the mounting hole in the panel.
3. Use two Mounting Adapters, either on the top and bottom or on the right and left.
4. Push the Adapters from the terminals up to the panel, and temporarily fasten the E5GC.
5. Tighten the two fastening screws on the Adapter. Alternately tighten the two screws little by little to maintain a balance. Tighten the screws to a torque of 0.29 to 0.39 N·m.

E5CC/E5CC-B/E5CC-U/E5CC-T

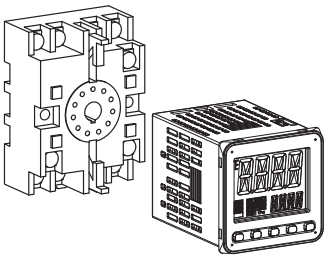
• E5CC/E5CC-T

There are two models of Terminal Covers that you can use with the E5CC/E5CC-T.



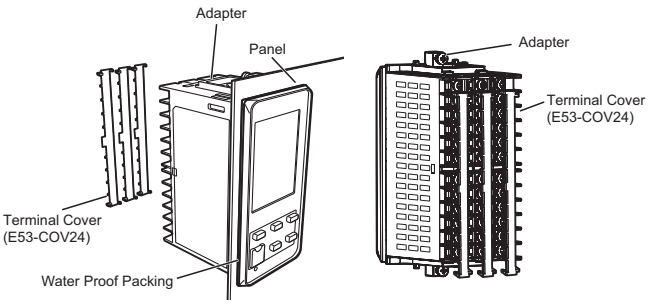
• E5CC-U

For the Wiring Socket for the E5CC-U, purchase the P2CF-11 or PG3A-11 separately.



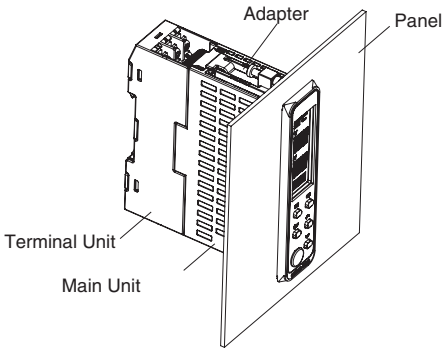
1. For waterproof mounting, waterproof packing must be installed on the Digital Temperature Controller. Waterproofing is not possible when group mounting several Digital Temperature Controllers. The E5CC-U cannot be waterproofed even if the Waterproof Packing is inserted.
2. Insert the E5CC/E5CC-B/E5CC-U/E5CC-T into the mounting hole in the panel.
3. Push the adapter from the terminals up to the panel, and temporarily fasten the E5CC/E5CC-B/E5CC-U/E5CC-T.
4. Tighten the two fastening screws on the adapter. Alternately tighten the two screws little by little to maintain a balance. Tighten the screws to a torque of 0.29 to 0.39 N·m.

E5EC/E5EC-B/E5AC/E5EC-T/E5AC-T



1. For waterproof mounting, waterproof packing must be installed on the Digital Temperature Controller. Waterproofing is not possible when group mounting several Digital Temperature Controllers.
2. Insert the E5EC/E5EC-B/E5AC/E5EC-T/E5AC-T into the mounting hole in the panel.
3. Push the adapter from the terminals up to the panel, and temporarily fasten the E5EC/E5EC-B/E5AC/E5EC-T/E5AC-T.
4. Tighten the two fastening screws on the adapter. Alternately tighten the two screws little by little to maintain a balance. Tighten the screws to a torque of 0.29 to 0.39 N·m.

E5DC/E5DC-B



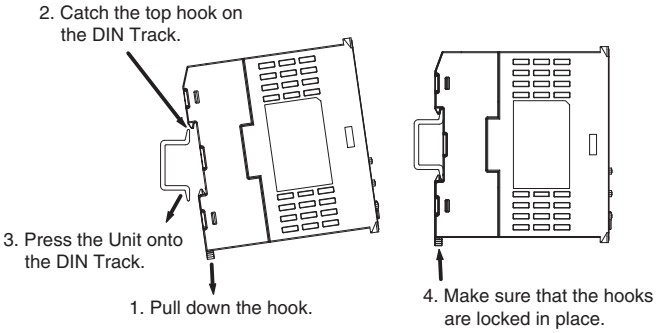
1. Insert the E5DC/E5DC-B into the mounting hole in the panel. (Attach the Terminal Unit after you insert the Main Unit.)
2. Push the Adapter from the Terminal Unit up to the panel, and temporarily fasten the E5DC/E5DC-B.
3. Tighten the two fastening screws on the Adapter. Alternately tighten the two screws little by little to maintain a balance. Tighten the screws to a torque of 0.29 to 0.39 N·m.

E5DC
Mounting to and Removing from DIN Track

• Mounting a Unit

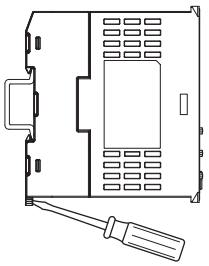
Pull down the DIN Track hook on the Terminal Unit and catch the top hook on the DIN Track.

Press the Unit onto the DIN Track until the DIN Track hooks are locked in place.



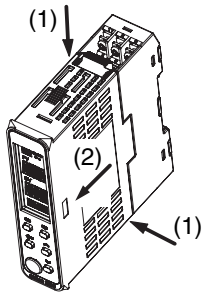
• Removing a Unit

Pull down on the DIN Track Hook with a flat-blade screwdriver and lift up the Unit.



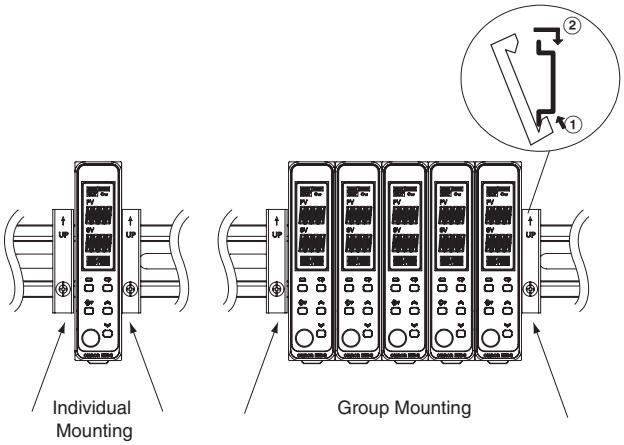
Removing the Main Unit

Press in the two hooks on the Main Unit and remove the Main Unit from the Terminal Unit.



End Plate Installation

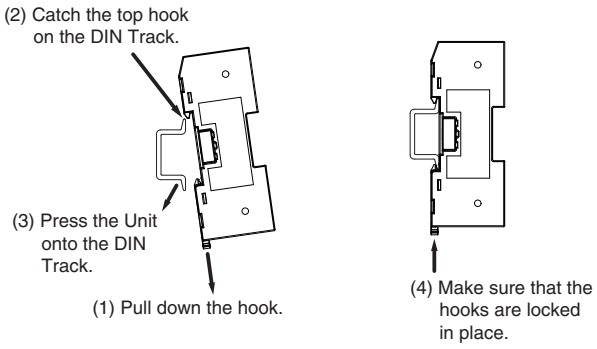
Make sure to attach PFP-M End Plates to the ends of the Units.



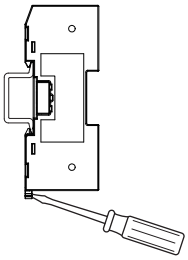
E5DC-B

Mounting to and Removing from DIN Track

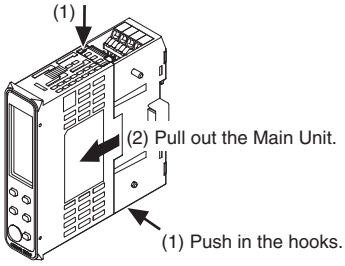
- Mounting a Unit
  Mount the Main Unit after first mounting the Terminal Unit on the DIN Track.



- Removing a Unit
  Pull down on the DIN Track Hook with a flat-blade screwdriver and lift up the Unit.

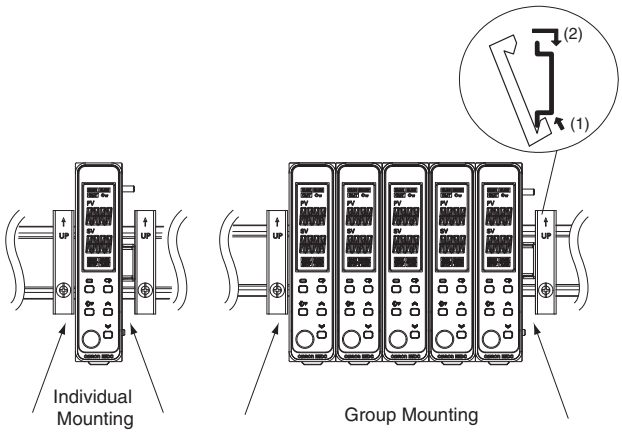


Removing the Main Unit



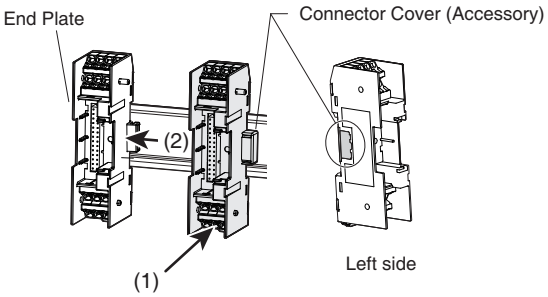
End Plate Installation

Make sure to attach PFP-M End Plates to the ends of the Units.

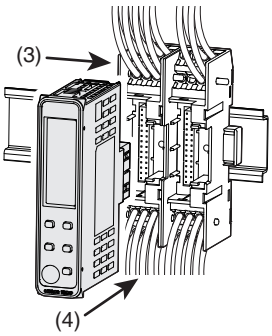


Mounting to a DIN Track in Connection

1. Remove the connector cover on the side to use for connecting to another terminal unit, and attach the unit to the DIN Track.
2. Connect the terminal unit connector to the next unit.

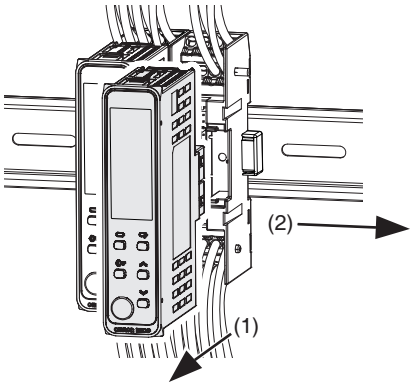


3. Wire the terminal units.
4. Insert the main units into the terminal units.

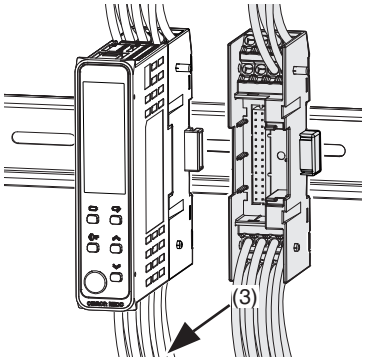


Removing from the DIN Track

1. Remove the Main Unit from the Terminal Unit.
2. Remove the Terminal Units.

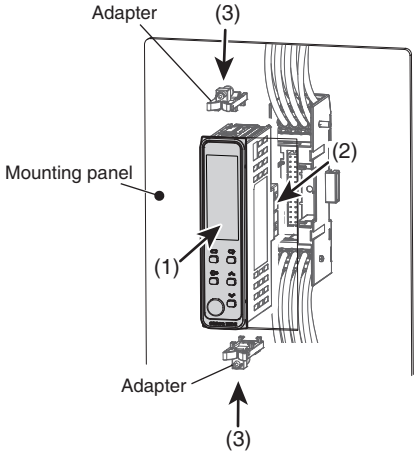


3. Remove the Terminal Units from the DIN Track.



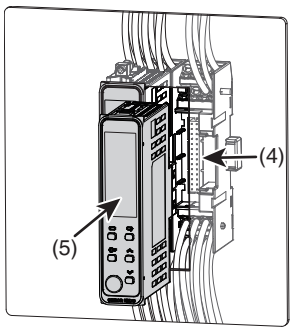
Mounting to a Panel in Connection

1. Insert the main unit into the mounting hole in the panel.
2. Mount the previously rewired terminal unit to the main unit.
3. Push the adapter from the terminal unit side until it comes into contact with the panel to temporarily secure the unit, and then tighten the two fastening screws on the adapter. Alternately tighten the two screws little by little to maintain a balance. Tighten the screws to a torque of 0.29 to 0.39 N·m.

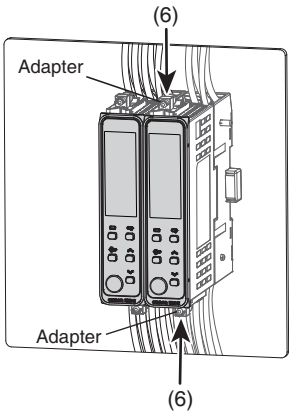


4. On the wired terminal unit, remove the connector cover on the side to use for connection to another terminal unit, and then connect the units together.

5. Insert the main unit into the mounting hole in the panel, and then mount the terminal unit.

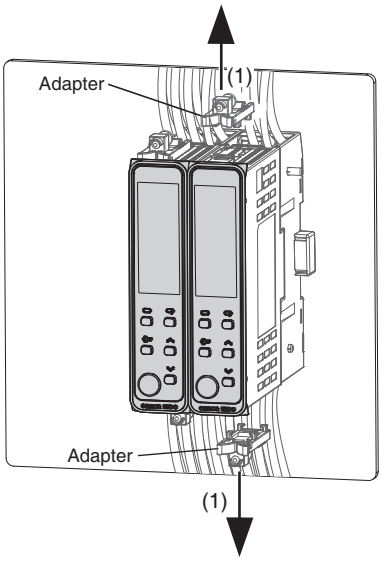


6. Push the adapter from the terminal unit side until it comes into contact with the panel to temporarily secure the unit, and then tighten the two fastening screws on the adapter. Alternately tighten the two screws little by little to maintain a balance. Tighten the screws to a torque of 0.29 to 0.39 N·m.

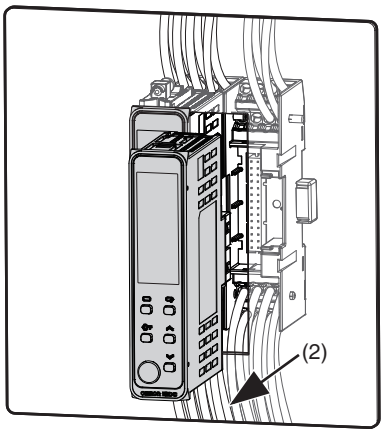


Removing from the Mounting Panel

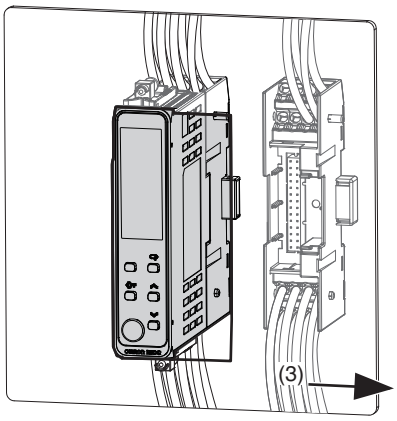
1. Remove the Adapter attached to the Main Unit.



2. Remove the Main Unit from the Terminal Unit.



3. Remove the Terminal Units.

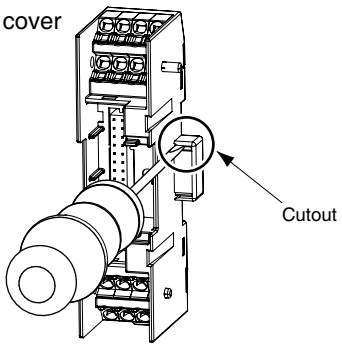


Removing the Connector Cover

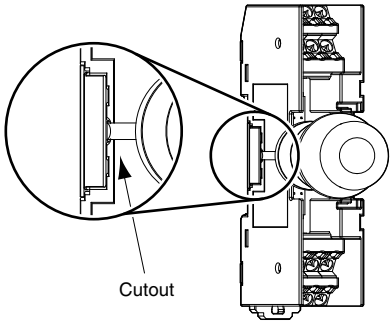
E5DC-B

1. For both male and female covers, insert the tip of a flat-blade screwdriver into the cutout on the connector cover to remove the connector cover.

Male connector cover



Female connector cover

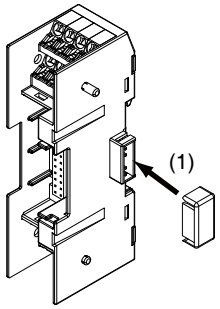


Attaching the Connector Cover

E5DC-B

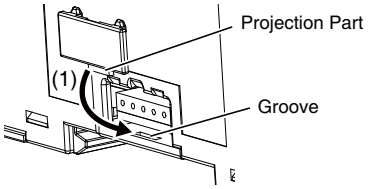
For male connector covers

1. Press on the connector cover until it clicks into place. There is no vertical direction for male connector covers.

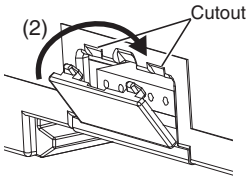


For female connector covers

1. Insert the projecting part on the female connector cover into the groove on the terminal unit.



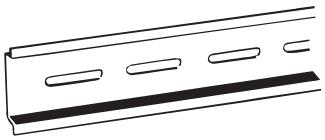
2. Press on the female connector cover until it clicks into place in the cutout.



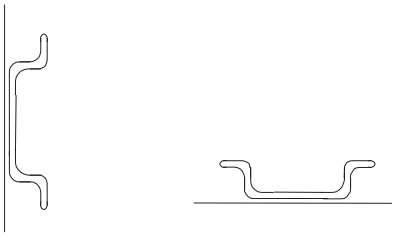
Mounting the DIN Track

Attach the DIN Track to the inside of the control panel with screws to at least three locations.

- DIN Track (sold separately)
  PFP-50N (50 cm) and PFP-100N (100 cm)



Install the DIN Track vertically to the ground.



Vertical: OK

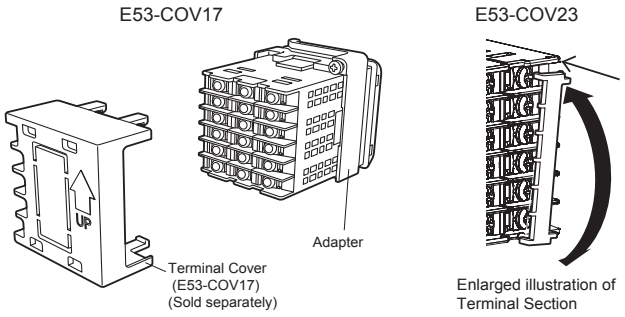
Horizontal: NG

Mounting the Terminal Cover

E5CC/E5CC-T

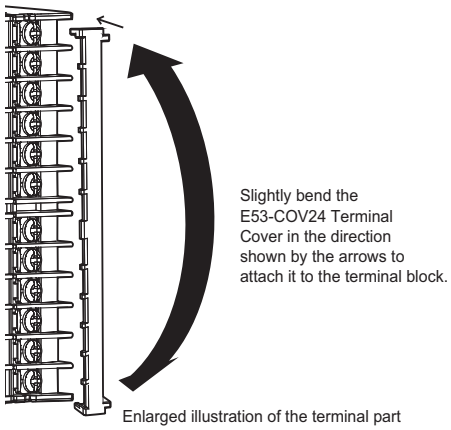
Slightly bend the E53-COV23 Terminal Cover to attach it to the terminal block as shown in the following diagram. The Terminal Cover cannot be attached in the opposite direction. E53-COV17 Terminal Cover can be also attached.

Make sure that the "UP" mark is facing up, and then attach the E53-COV17 Terminal Cover to the holes on the top and bottom of the Digital Temperature Controller.



E5EC/E5AC/E5EC-T/E5AC-T

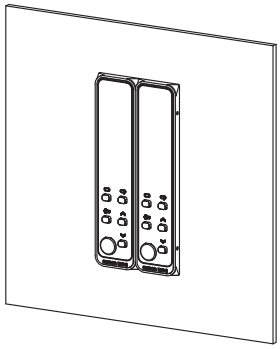
Slightly bend the E53-COV24 Terminal Cover to attach it to the terminal block as shown in the following diagram. The Terminal Cover cannot be attached in the opposite direction.



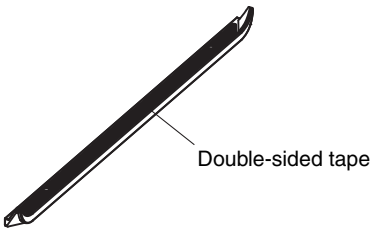
Attaching the End Cover

E5DC/E5DC-B

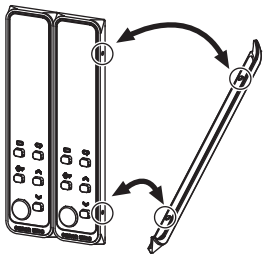
1. Install the E5DC/E5DC-B in a panel.

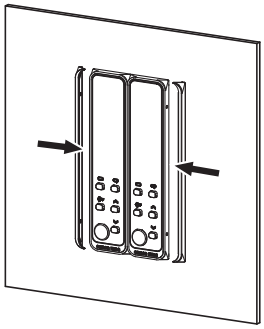


2. Peel off the release paper from the double-sided tape on the End Cover.

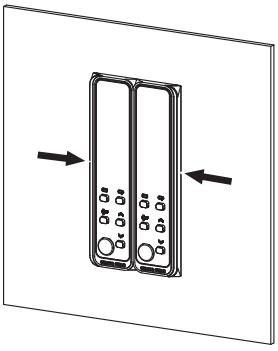


3. Align the tabs on the End Cover with the depressions on the E5DC/E5DC-B and attach the End Cover.





4. Secure the End Cover so that the double-sided tape is firmly attached.

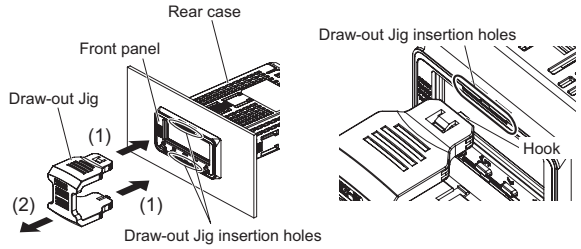


Removing the Digital Temperature Controller from the case E5GC

You can use the Y92F-55 Draw-out Jig to remove the interior body of the Digital Temperature Controller from the case to perform maintenance without removing the terminal wiring. This is possible only for the E5GC. Check the specifications of the case and Digital Temperature Controller before removing the Digital Temperature Controller from the case.

1. Draw out the interior body from the rear case.

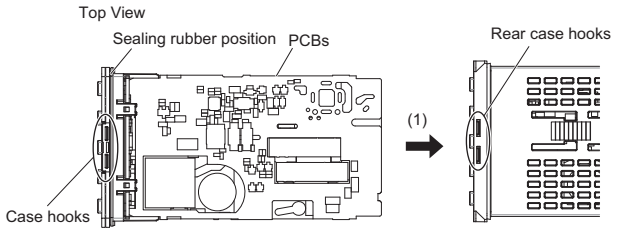
1. Slowly insert the Draw-out Jig into the Draw-out Jig insertion holes laterally until it clicks into place. (There is a hole at both the top and bottom.) (If you attempt to draw out the interior body of the Digital Controller when only one hook is engaged, the Digital Controller may be damaged.)



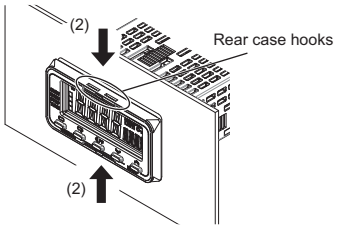
2. Pull out the Draw-out Jig together with the front panel. Do not pull with excessive force. Slowly pull out the Digital Controller laterally. (If you pull the interior body out at an angle, the Digital Controller may be damaged.)
3. After the interior body is free from the rear case, support the interior body with one hand and draw it out slowly in a horizontal direction.

2. Insert the new interior body into the rear case.

1. When inserting the interior body back into the rear case, make sure the PCBs are parallel to each other, mount the sealing rubber, and press the interior body toward the rear case and into position, making sure that the sealing rubber does not move.
2. When you press the Digital Controller into position, press down on the rear case hooks so that the case hooks securely lock in place. (There are rear case hooks at both the top and bottom of the rear case.) If the Digital Controller is not correctly mounted into the rear case, the rear case may not be waterproof. When inserting the Digital Controller, do not allow the electronic components to touch the rear case.



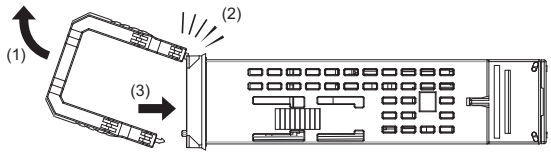
✻ Make sure that the top and bottom PCBs are parallel to each other and insert them into the rear case.



Removing the draw-out jig when only one hook is caught in the draw-out jig insertion hole

1. Pull the Draw-out Jig slowly in the direction shown in the figure. (This step is the same even if the other hook is caught.)
2. Confirm that the Draw-out jig is free of the Draw-out jig insertion hole.
3. If the interior body separates from the rear case, slowly press the interior body into the rear case in a horizontal direction.

If you do not follow the procedures above, the Digital Controller may be damaged.



Precautions when Wiring

- Separate input leads and power lines in order to prevent external noise.
- Use crimp terminals when wiring the screw terminal blocks.
- Use the suitable wiring material and crimp tools for crimp terminals.
- Tighten the terminal screws to a torque of 0.43 to 0.58 N·m. The specified torque is 0.5 N·m for the E5CC-U.

E5CC/E5EC/E5AC/E5DC/E5□C-T/E5GC (Controllers with Screw Terminal Blocks) and E5CC-U (Plug-in model)

Wire Size

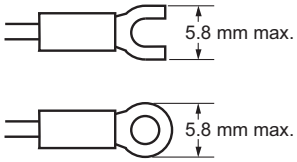
Use the wire sizes and stripping lengths given in the following table.

Model	Wire Size	Stripping length
E5CC/E5EC/E5AC/ E5DC/E5GC (Controllers with Screw Terminal Blocks) / E5□C-T	AWG24 to AWG18 (0.21 to 0.82 mm^2)	6 to 8 mm (without crimp terminals)
E5CC-U	AWG24 to AWG14 (0.21 to 2.08 mm^2)	5 to 6 mm (without crimp terminals)

- If you use crimp terminals, use the stripping length that is recommended by the manufacturer of the crimp terminals.
- To reduce the affects of noise, use shielded twisted-pair cable for the signal lines.

Crimp Terminal

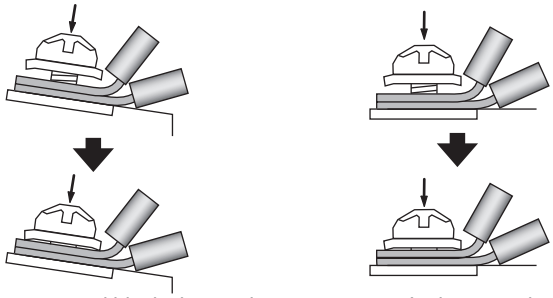
For the E5CC/E5EC/E5AC/E5DC/E5GC (Controllers with Screw Terminal Blocks) or E5□C-T, use the following types of crimp terminals for M3 screws.



Although you can connect two crimp terminals with insulation sleeves to one terminal, you cannot do so if the diameter of the insulation sleeves is too large.
Select a crimp terminal that can be tightened as shown below. (Excluding the E5CC-U)

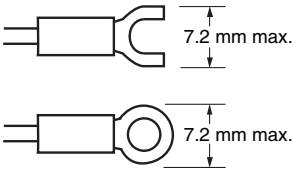
E5CC, E5EC, E5AC, or E5□C-T **E5GC or E5DC**

Note: Be careful in the tightening direction, as the terminal block is at an angle.

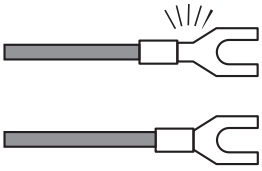


Some terminal blocks have a large crimp part. In this case, bend the terminal in advance as shown in the figure, and tighten slowly to ensure that the terminal screw is vertical to the terminal surface of the terminal block.

For the E5CC-U, use the following types of crimp terminals for M3.5 screws.



- If you use crimp terminals for the E5DC, use crimp terminals with insulation sleeves. If you use a bare crimp terminal with no insulation, the terminal may short with the terminal above or below it. If you use bare crimp terminals, cover the crimped sections with insulating marking tubes. Secure the marking tubes so that they do not move.



Recommended Crimp Terminals with Insulation Sleeves for the E5DC

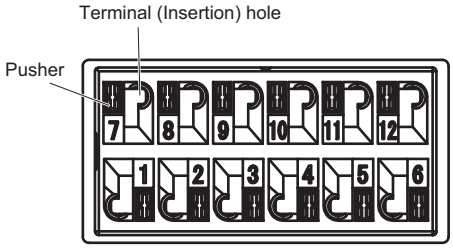
Manufacturer	Model number
J.S.T. Mfg. Co.	V1.25-B3A V0.5-3A

E5GC (Controllers with Screwless Clamp Terminal Blocks)

1. Connection Method for Screwless Clamp Terminals

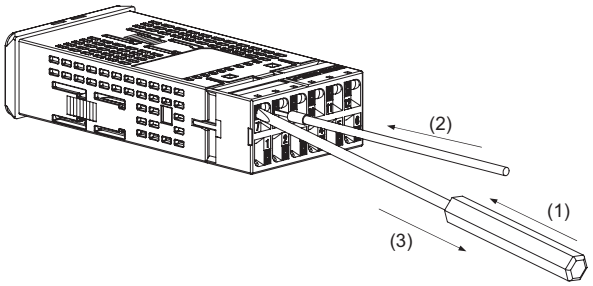
The same method is used to connect stranded wires, solid wires, and ferrules.

Part Names of the Terminal Block



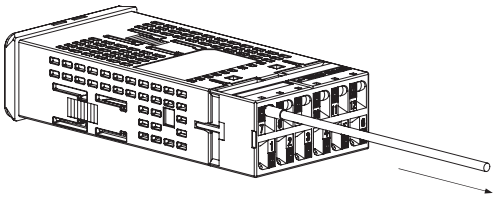
Connection Method

1. Press the pusher with a flat-blade screwdriver.
2. With the screwdriver still pressing the pusher, insert the wire into the terminal (Insertion) hole.
3. Remove the flat-blade screwdriver from the pusher.



Checking Connections

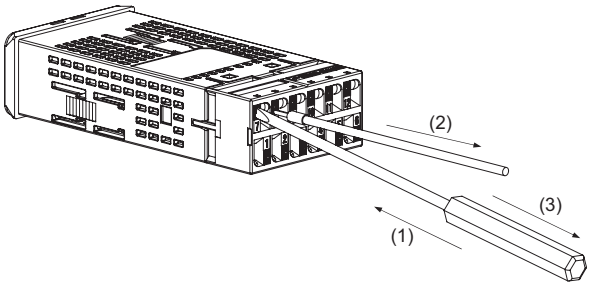
- After insertion, pull gently on the wire to make sure that it will not come out (i.e., to confirm that it is held by the terminal block).



2. Removal Method for Screwless Clamp Terminals

The same method is used to remove stranded wires, solid wires, and ferrules.

1. Press the pusher with a flat-blade screwdriver.
2. With the screwdriver still pressing the pusher, pull the wire out of the terminal (Insertion) hole.
3. Remove the flat-blade screwdriver from the pusher.



3. Recommended Wire Size and Ferrules

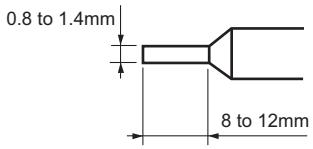
Wire Size

Use the wire sizes and stripping lengths given in the following table.

Wire Size	Stripping length
AWG24 to AWG18 (0.21 to 0.82 mm^2)	8 to 12 mm

Ferrules

Ferrules must be 0.8 to 1.4 mm in diameter.
The exposed conductor inserted into the terminal must be 8 to 12 mm in length.



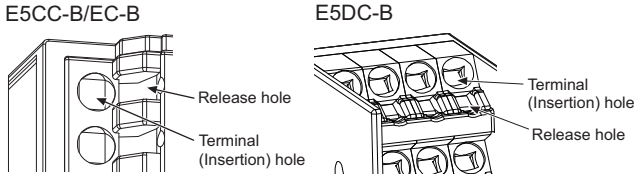
Recommended ferrules

Manufacturer name		Model number
Altech Corp.		2623.0
Daido Solderless Terminal Mfg. Co.		AVA-0.5
J.S.T. Mfg. Co.		TUB-0.5
Nichifu Co., Ltd.	Single (1 wire)	TGNTC-1.25-9T TGVTC-1.25-11T TGNTC-1.25-11T TC0.3-9.5 TC1.25-11S-ST TC1.25-11S TC2-11S
	Double (2 wires)	TGWVTC-1.25-9T TGWVTC-1.25-11T

E5□C-B (Controllers with Push-In Plus Terminal Blocks)

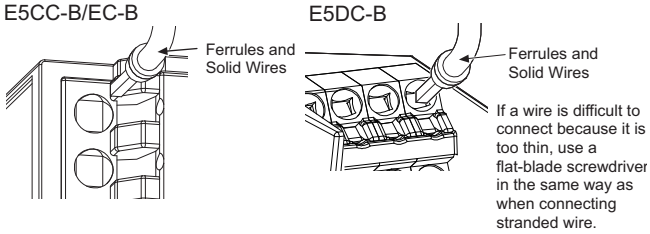
1. Connecting Wires to the Push-In Plus Terminal Block

Part Names of the Terminal Block



Connecting Wires with Ferrules and Solid Wires

Insert the solid wire or ferrule straight into the terminal block until the end touches the terminal block.

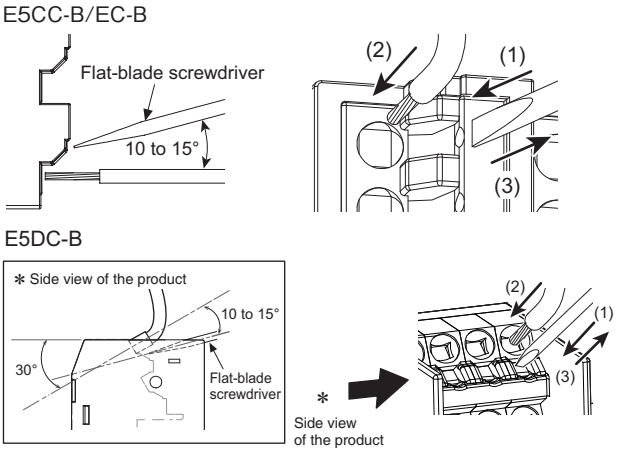


If a wire is difficult to connect because it is too thin, use a flat-blade screwdriver in the same way as when connecting stranded wire.

Connecting Stranded Wires

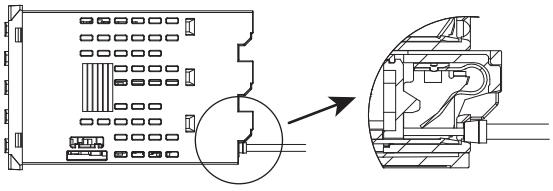
Use the following procedure to connect the wires to the terminal block.

1. Hold a flat-blade screwdriver at an angle and insert it into the release hole. The angle should be between 10° and 15°.
   If the flat-blade screwdriver is inserted correctly, you will feel the spring in the release hole.
2. With the flat-blade screwdriver still inserted into the release hole, insert the wire into the terminal hole until it strikes the terminal block.
3. Remove the flat-blade screwdriver from the release hole.



Checking Connections

- After the insertion, pull gently on the wire to make sure that it will not come off and the wire is securely fastened to the terminal block.
- To prevent short circuits, insert stripped part of a stranded or solid wire or the conductor part of a ferrule until it is hidden inside the terminal insertion hole. (See the following diagram.)

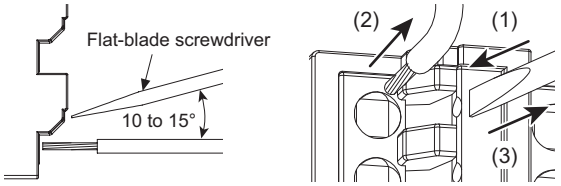


2. Removing Wires from the Push-In Plus Terminal Block

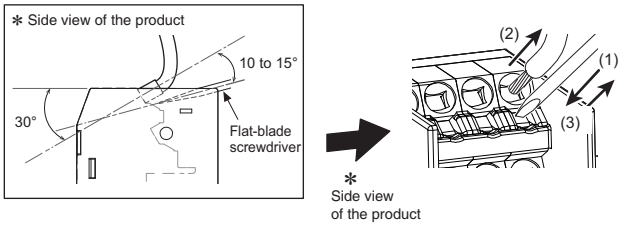
Use the following procedure to remove wires from the terminal block. The same method is used to remove stranded wires, solid wires, and ferrules.

1. Hold a flat-blade screwdriver at an angle and insert it into the release hole.
2. With the flat-blade screwdriver still inserted into the release hole, remove the wire from the terminal insertion hole.
3. Remove the flat-blade screwdriver from the release hole.

E5CC-B/EC-B



E5DC-B



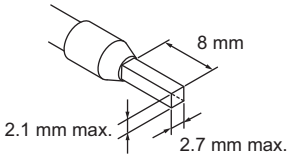
3. Recommended Ferrules and Crimp Tools

Recommended ferrules

Applicable wire		Ferrule Conductor length (mm)	Recommended ferrules		
mm²	AWG		Manufactured by Phoenix Contact	Manufactured by Weidmuller	Manufactured by Wago
0.25	24	8	AI0.25-8	H0.25/12	FE-0.25-8N-YE
0.34	22	8	AI0.34-8	H0.34/12	FE-0.34-8N-TQ
0.5	20	8	AI0.5-8	H0.5/14	FE-0.5-8N-WH
0.75	18	8	AI0.75-8	H0.75/14	FE-0.75-8N-GY
1	18	8	AI1-8	H1.0/14	FE-1.0-8N-RD
1.5	16	8	AI1.5-8	H1.5/14	FE-1.5-8N-BK
Recommended crimp tool			CRIMPFOX6 CRIMPFOX6T-F CRIMPFOX10S	PZ6 roto	Variocrimp4

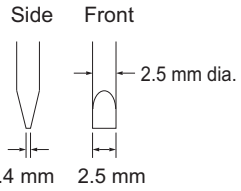
Note: 1. Make sure that the outer diameter of the wire coating is smaller than the inner diameter of the insulation sleeve of the recommended ferrule.

2. Make sure that the ferrule processing dimensions conform to the following figures.



Recommended Flat-blade Screwdriver

Use a flat-blade screwdriver to connect and remove wires.
Use the following flat-blade screwdriver.
The following table shows manufacturers and models as of 2015/Dec.



Model	Manufacturer
ESD 0,40×2,5	Wera
SZS 0,4×2,5 SZF 0-0,4×2,5 ✻	Phoenix Contact
0.4×2.5×75 302	Wiha
AEF.2,5×75	Facom
210-719	Wago
SDIS 0.4×2.5×75	Weidmuller
9900 (-2.5×75)	Vessel

✻ OMRON's exclusive purchase model XW4Z-00B is available to order as SZF 0-0,4 x 2,5 (manufactured by Phoenix Contact).

Three-year Guarantee

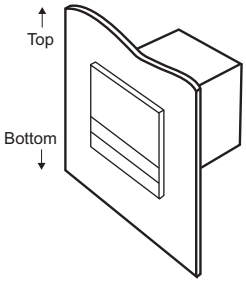
Period of Guarantee

The guarantee period of the Unit is three years starting from the date the Unit is shipped from the factory.

Scope of Guarantee

The Unit is guaranteed under the following operating conditions.

1. Average Operating Temperature (see note): –10°C to 50°C
2. Mounting Method: Standard mounting (Mounted to panel or DIN Track.)



Example: Mounted to Panel

Note: Average Operating Temperature
Refer to the process temperature of the Unit mounted to a control panel and connected to peripheral devices on condition that the Unit is in stable operation, sensor input type K is selected for the Unit, the positive and negative thermocouple input terminals of the Unit are short-circuited, and the ambient temperature is stable.

Should the Unit malfunction during the guarantee period, OMRON shall repair the Unit or replace any parts of the Unit at the expense of OMRON.

MEMO

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