



**THE DATASHEET OF  
BM2SC121FP2-LBZE2**



# Quasi-resonant AC/DC Converter Built-in 1700 V SiC-MOSFET

## BM2SC12xFP2-LBZ Series

### General Description

This is the product guarantees long time support in industrial market.

BM2SC12xFP2-LBZ series is a quasi-resonant AC/DC converter that provides an optimum system for all products which has an electrical outlet. Quasi-resonant operation enables soft switching and helps to keep the EMI low.

This IC can be designed easily because it includes the 1700 V SiC (Silicon-Carbide) MOSFET.

Design with a high degree of flexibility is achieved with current detection resistors as external devices. The burst operation reduces an electric power at light load.

BM2SC12xFP2-LBZ series includes various protection functions, such as soft start function, burst operation function, over current limiter per cycle, over voltage protection, overload protection.

### Features

- Long Time Support Product for Industrial Applications
- TO263-7L Package
- Built-in 1700 V SiC-MOSFET
- Quasi-resonant Type (Low EMI)
- Frequency Reduction Function
- Low Current Consumption (19  $\mu$ A) during Standby
- Burst Operation at Light Load
- SOURCE Pin Leading Edge Blanking
- VCC UVLO (Under Voltage Lock Out)
- VCC OVP (Over Voltage Protection)
- Over Current Protection Circuit per Cycle
- Soft Start Function
- ZT Pin Trigger Mask Function
- ZT OVP (Over Voltage Protection)
- BR UVLO (Under Voltage Lock Out)

### Key Specifications

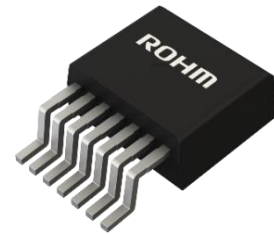
- Operating Power Supply Voltage Range:
  - VCC: 15.0 V to 27.5 V
  - DRAIN: 1700 V (Max)
- Normal Operating Current: 800  $\mu$ A (Typ)
- Burst Operating Current: 500  $\mu$ A (Typ)
- Maximum Operating Frequency: 120 kHz (Typ)
- Operating Temperature: -40  $^{\circ}$ C to +105  $^{\circ}$ C

### Package

TO263-7L

### W (Typ) x D (Typ) x H (Max)

10.18 mm x 15.5 mm x 4.43 mm



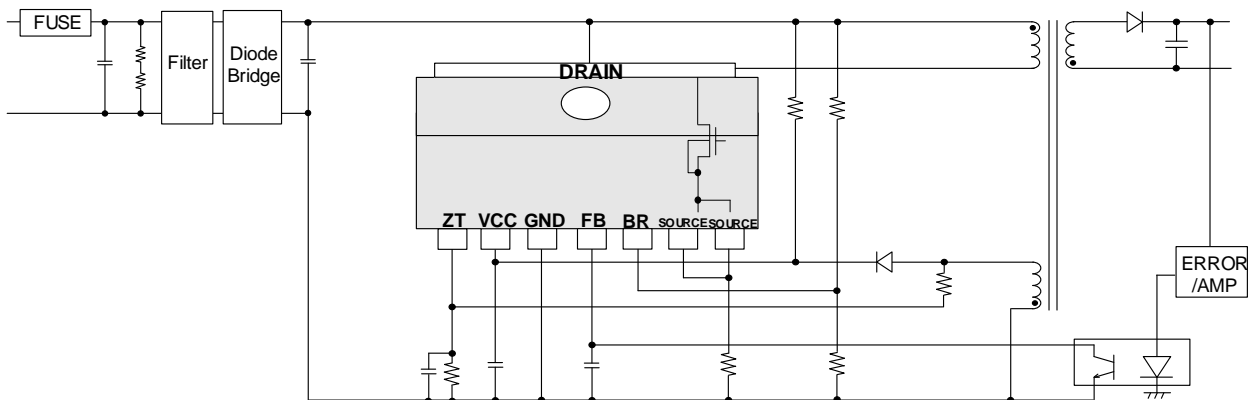
### Lineup

| Product name    | FB OLP       | VCC OVP      |
|-----------------|--------------|--------------|
| BM2SC121FP2-LBZ | Auto Restart | Latch        |
| BM2SC122FP2-LBZ | Latch        | Latch        |
| BM2SC123FP2-LBZ | Auto Restart | Auto Restart |
| BM2SC124FP2-LBZ | Latch        | Auto Restart |

### Applications

Industrial Equipment, AC Adaptor, Household Appliances

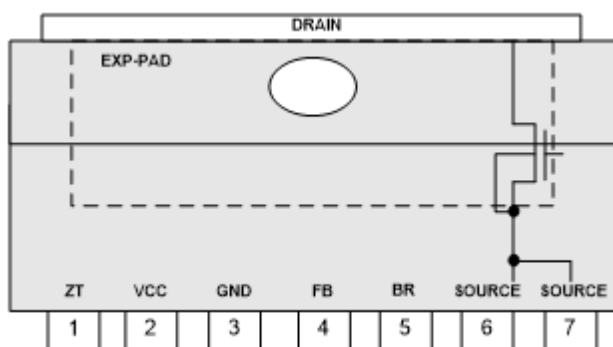
### Typical Application Circuit



○Product structure : Silicon integrated circuit ○This product has no designed protection against radioactive rays.

Pin Configuration

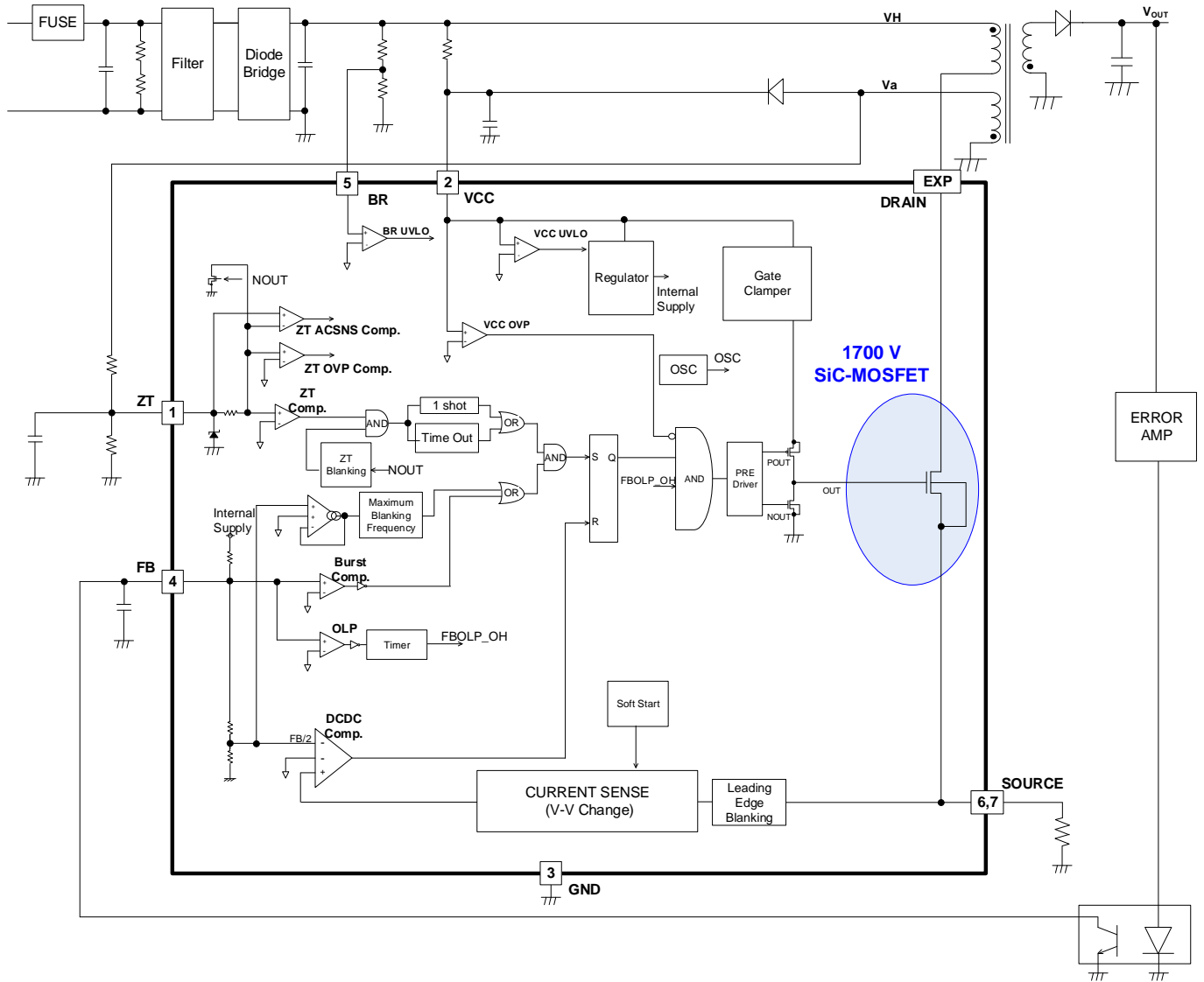
(TOP VIEW)



Pin Descriptions

| Pin No. | Pin Name | I/O | Function                   | ESD Diode |     |
|---------|----------|-----|----------------------------|-----------|-----|
|         |          |     |                            | VCC       | GND |
| 1       | ZT       | I   | Zero current detection pin | -         | ○   |
| 2       | VCC      | I   | Power supply input pin     | -         | ○   |
| 3       | GND      | I/O | GND pin                    | ○         | -   |
| 4       | FB       | I   | Feedback signal input pin  | ○         | ○   |
| 5       | BR       | I   | AC voltage detect pin      | -         | ○   |
| 6       | SOURCE   | I   | MOSFET SOURCE pin          | ○         | ○   |
| 7       | SOURCE   | I   | MOSFET SOURCE pin          | ○         | ○   |
| EXP-PAD | DRAIN    | I/O | MOSFET DRAIN pin           | -         | ○   |

Block Diagram



Description of Blocks

1 Startup Sequences (FB OLP: Auto Restart Mode)

The BM2SC12xFP2-LBZ's startup sequence is shown in Figure 1. See the sections below for the detailed descriptions.

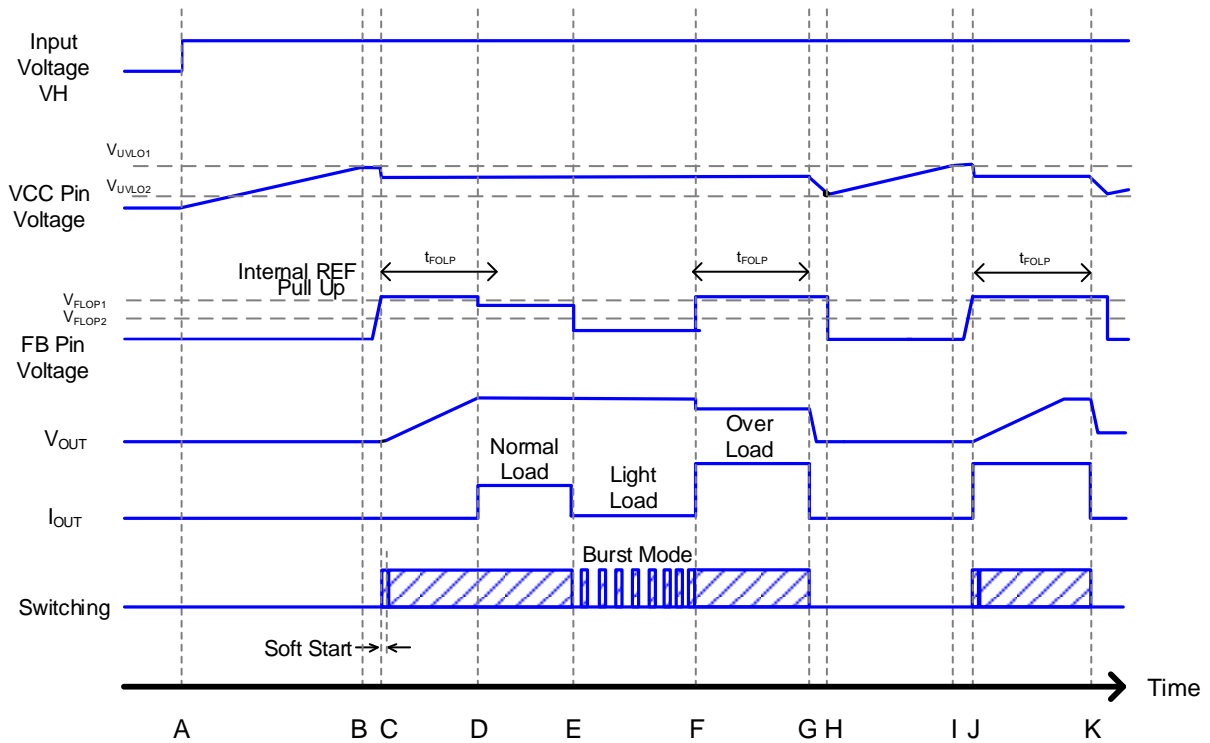


Figure 1. Startup Sequence Timing Chart

- A: The input voltage  $V_H$  is applied. The VCC pin voltage rises due to start resistor  $R_{START}$ .
- B: This IC starts operating when the VCC pin voltage becomes higher than  $V_{UVLO1}$  (Typ = 19.5 V).
- C: When the protection functions are judged as normal status, the switching operation starts. At that time, since the VCC pin voltage value always drops due to the pin's consumption current, it is necessary to set the VCC pin voltage to more than  $V_{UVLO2}$  (Typ = 14.0 V). The IC has a soft start function which regulates the voltage level at the SOURCE pin to prevent an excessive rise in voltage and current. And when the switching operation starts,  $V_{OUT}$  rises.
- D: At startup, the output voltage should be set to the regulated voltage within  $t_{FOLP}$  period (Typ = 128 ms).
- E: At a light load, the IC starts burst operation in order to keep power consumption down.
- F: Overload operation.
- G: When the FB pin voltage keeps being more than  $V_{FOLP1}$  (Typ = 2.8 V) for  $t_{FOLP}$  (Typ = 128 ms) or more, the switching operation is stopped by the overload protection circuit. If the FB pin voltage status becomes less than  $V_{FOLP2}$  (Typ = 2.6 V) even once,  $t_{FOLP}$  (Typ = 128 ms) timer is reset.
- H: When the VCC pin voltage becomes less than  $V_{UVLO2}$  (Typ = 14.0 V), IC is restarted.
- I: Same as B.
- J: Same as F.
- K: Same as G.

## 1 Startup Sequences (FB OLP: Auto Restart Mode) – continued

Start resistance  $R_{START}$  is the resistance required to start the IC. If the start resistance  $R_{START}$  value is set to low, the standby power becomes high and the startup time becomes short. Conversely, if the start resistance  $R_{START}$  value is set to high, standby power becomes low and the startup time becomes long. The standby current  $I_{OFF}$  of BM2SC12xFP2-LBZ is 30  $\mu$ A (Max). However, this is the minimum current required to start the IC. It is necessary to set the appropriate current value for the set target.

e.g. Start Resistance  $R_{START}$  Setting

$$R_{START} < (V_{MIN} - V_{UVLO}(Max)) \div I_{OFF} \quad [\Omega]$$

Where:

$R_{START}$  is the start resistance.

$V_{MIN}$  is the minimum DC input voltage.

$V_{UVLO}$  is the VCC UVLO voltage.

$I_{OFF}$  is the operation current at standby.

When the AC input voltage is AC 80 V,  $V_{MIN} = 113$  V.

At this time, it can be calculated as  $(113 - 20) / 30 \mu\text{A} = 3.1 \text{ M}\Omega$  because  $V_{UVLO1}(\text{Max}) = 20.0$  V.

Considering the optimal value for the resistor which is 3.1  $\text{M}\Omega$  or less and set  $R_{START}$  to 3.0  $\text{M}\Omega$ .

Description of Blocks – continued

2 VCC Pin Protection Function

BM2SC12xFP2-LBZ includes the VCC low voltage protection function VCC UVLO and the VCC over voltage protection function VCC OVP. These functions prevent the abnormal voltage-related break in MOSFETs used for switching. The VCC UVLO function is an auto restart type comparator with voltage hysteresis and the VCC OVP function is the comparator uses latch mode or auto restart mode. After latch function is detected by VCC OVP, latching is released (reset) when the condition the VCC pin voltage  $< V_{LATCH}$  (Typ =  $V_{UVLO2} - 3.5$  V) is met. Figure 2 is shown about VCC OVP Latch Mode and Figure 3 is shown about VCC OVP Auto Restart Mode. VCC OVP has a built-in mask time  $t_{LATCH}$  (Typ = 150  $\mu$ s). This function masks such as the surges occur at the pin.

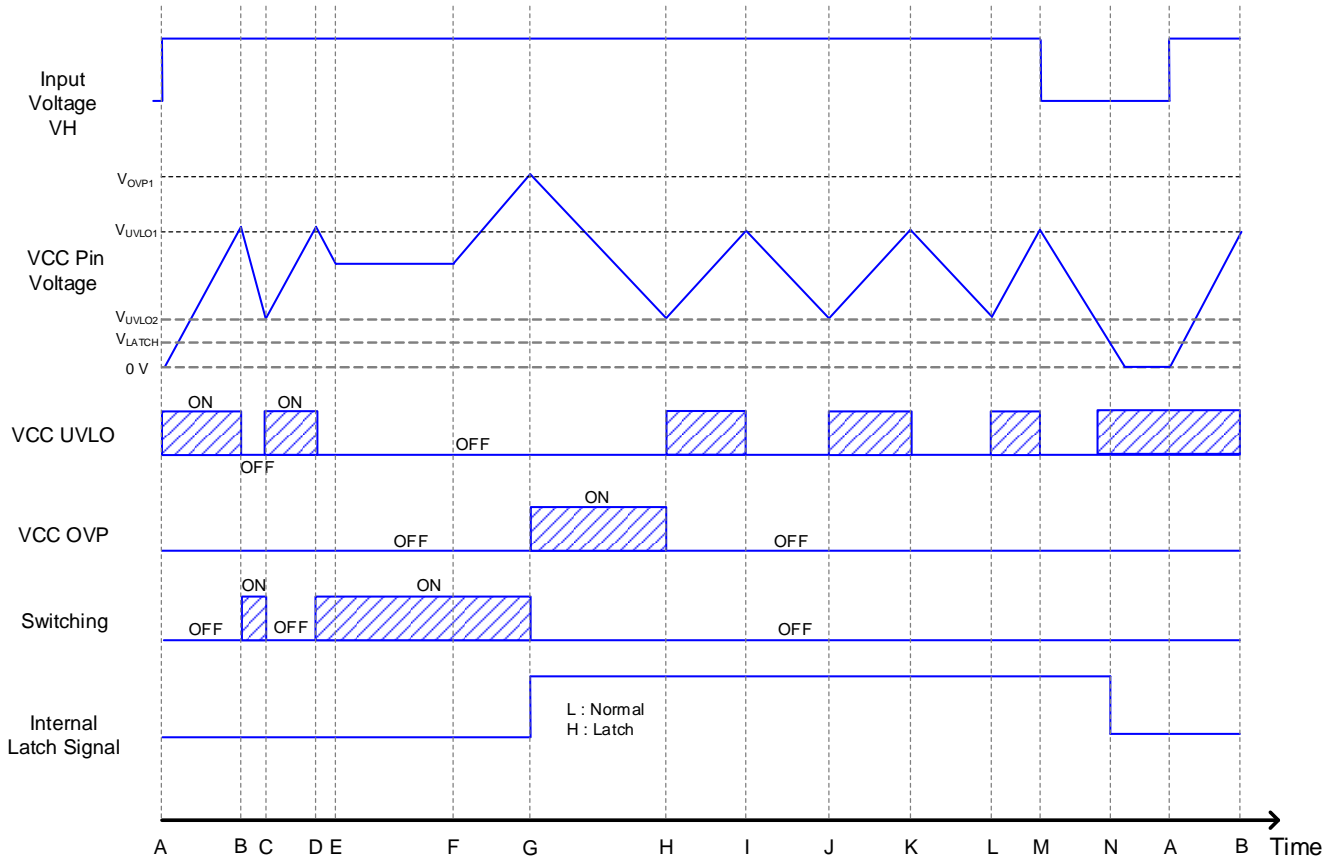


Figure 2. VCC UVLO/OVP (Latch Mode)

- A:  $V_H$  is applied, the VCC pin voltage rises.
- B: When the VCC pin voltage becomes higher than  $V_{UVLO1}$  (Typ = 19.5 V), the VCC UVLO function is released and the switching operation starts.
- C: When the VCC pin voltage becomes lower than  $V_{UVLO2}$  (Typ = 14.0 V), the switching operation stops by the VCC UVLO function.
- D: When the VCC pin voltage becomes higher than  $V_{UVLO1}$  (Typ = 19.5 V), the VCC UVLO function is released the switching operation starts.
- E: The VCC pin voltage drops until the output voltage is stabilized.
- F: The VCC pin voltage rises.
- G: When the VCC pin voltage becomes higher than  $V_{OVP1}$  (Typ = 29.5 V), the switching is stopped by an internal latch signal. When the switching operation stops, power supply from the auxiliary coil stops and the VCC pin voltage drops.
- H: When the VCC pin voltage becomes lower than  $V_{UVLO2}$  (Typ = 14.0 V), the VCC pin voltage rises because the IC consumption current drops.
- I: When the VCC pin voltage becomes higher than  $V_{UVLO1}$  (Typ = 19.5 V), there are no switching operations because the IC is during latch operation. The VCC pin voltage drops because the switching stops.
- J: Same as H.
- K: Same as I.
- L:  $V_H$  is OPEN (unplugged). The VCC pin voltage drops.
- M: When the VCC pin voltage lower than  $V_{LATCH}$  (Typ =  $V_{UVLO2} - 3.5$  V), it is latch-released.

2 VCC Pin Protection Function – continued

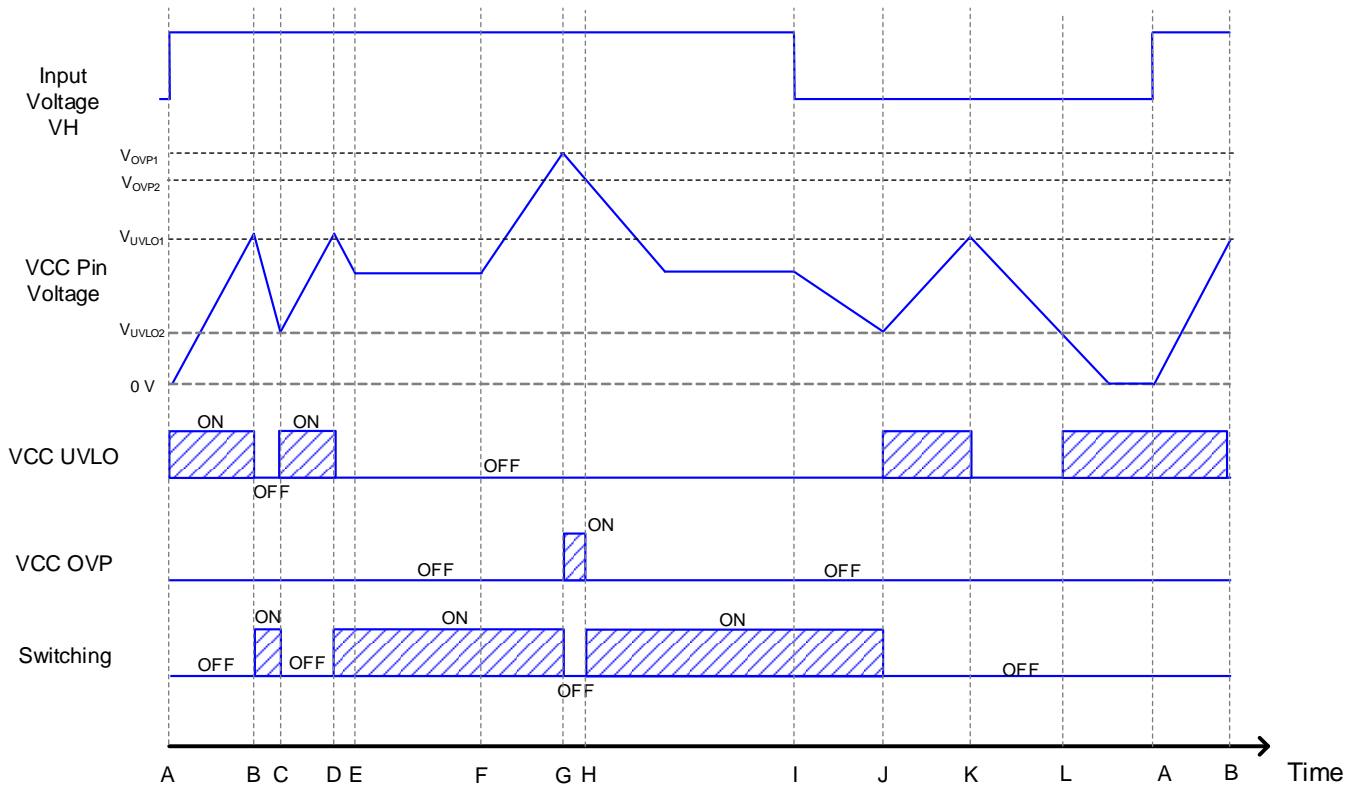


Figure 3. VCC UVLO/OVP (Auto Restart Mode)

- A:  $V_H$  is applied, the VCC pin voltage rises.
- B: When the VCC pin voltage becomes higher than  $V_{UVLO1}$  (Typ = 19.5 V), the VCC UVLO function is released and the switching operation starts.
- C: When the VCC pin voltage becomes lower than  $V_{UVLO2}$  (Typ = 14.0 V), the switching operation stops by the VCC UVLO function.
- D: When the VCC pin voltage becomes higher than  $V_{UVLO1}$  (Typ = 19.5 V), the VCC UVLO function is released and the switching operation starts.
- E: The VCC pin voltage drops until the output voltage is stabilized.
- F: The VCC pin voltage rises.
- G: When the VCC pin voltage becomes higher than  $V_{OVP1}$  (Typ = 29.5 V), the switching is stopped by the VCC OVP function. When the switching operation stops, power supply from the auxiliary coil stops and the VCC pin voltage drops.
- H: When the VCC pin voltage becomes lower than  $V_{OVP2}$  (Typ = 23.0 V), the switching operation starts by auto restart.
- I:  $V_H$  is OPEN (unplugged). The VCC pin voltage drops.
- J: Same as C.
- K: When the VCC pin voltage becomes higher than  $V_{UVLO1}$  (Typ = 19.5 V), the VCC UVLO function is released and the VCC pin voltage drops. However, the switching operation doesn't restart because  $V_H$  is OPEN.
- L: When the VCC pin voltage becomes lower than  $V_{UVLO2}$  (Typ = 14.0 V), the VCC UVLO function operates. However, the VCC pin voltage continues to drop because  $V_H$  is OPEN.

Description of Blocks – continued

3 DC/DC Converter Function

BM2SC12xFP2-LBZ uses PFM (Pulse Frequency Modulation) mode control. The FB pin, the ZT pin, and the SOURCE pin are monitored to provide a system optimized as DC/DC. The switching MOSFET ON width (turn OFF) is controlled by the FB pin and the SOURCE pin, and the OFF width (turn ON) is controlled by the ZT pin. By setting maximum frequency, PFM mode will control it to meet noise regulation. A detailed description is below. (Refer to Figure 4)

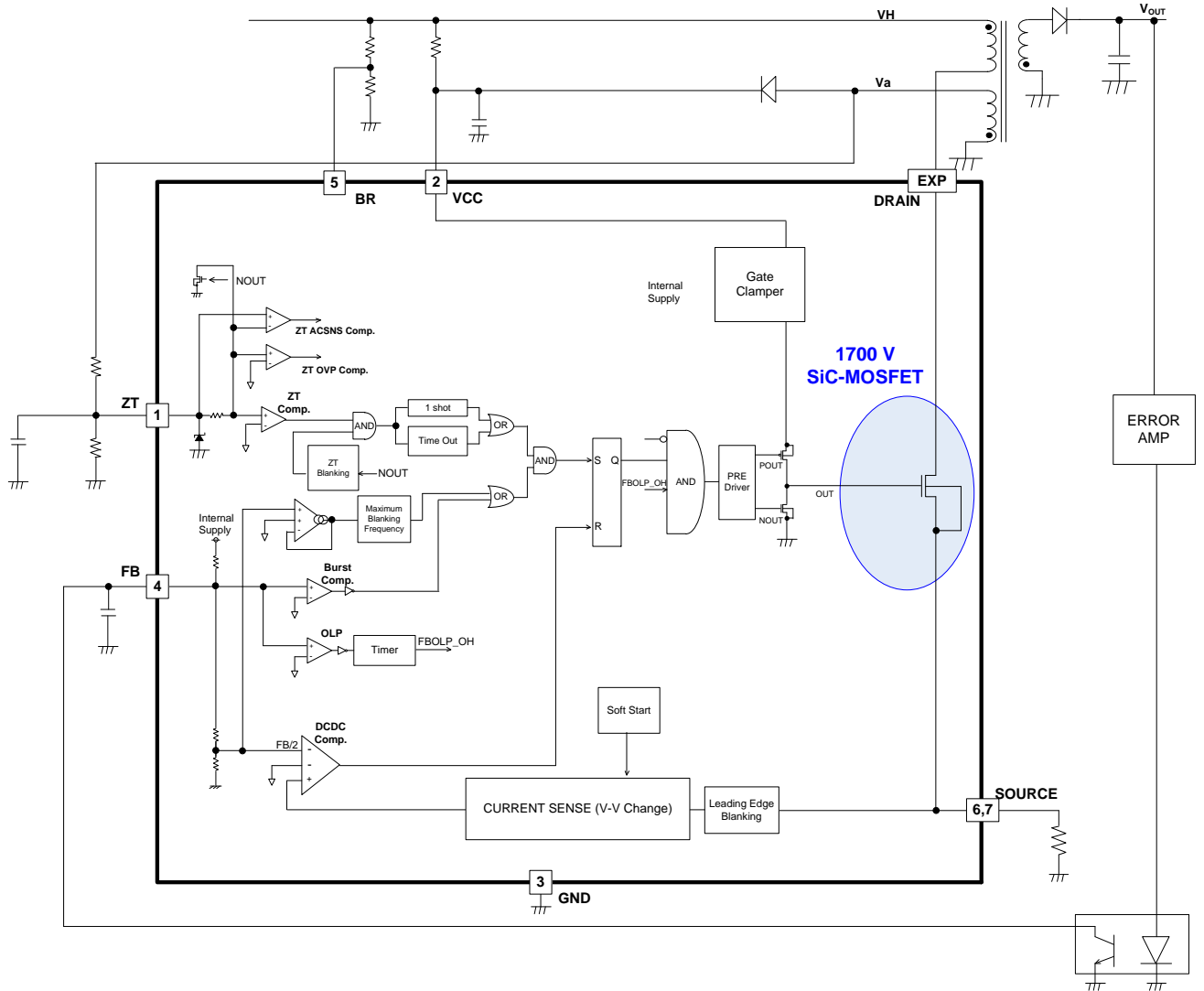


Figure 4. Block Diagram of DC/DC Operations

3 DC/DC Converter Function – continued

3.1 Determination of ON Width (Turn OFF)

ON width is controlled by the FB pin and the SOURCE pin. The ON width is determined by comparing the FB pin voltage at  $1/AV$  (Typ = 1/2) with the SOURCE pin voltage. In addition, the comparator level is changed by comparing with the IC's internally generated  $V_{LIM1A}$  (Typ = 1.0 V), as is shown in Figure 5. The SOURCE pin is also used for the over current limiter circuit per pulse. Changes at the FB pin changes in the maximum blanking frequency and over current limiter level.

- mode 1: Burst operation
- mode 2: Frequency reduction operation (reduces maximum frequency)
- mode 3: Maximum frequency operation (operates at maximum frequency)
- mode 4: Overload operation (pulse operation is stopped when overload is detected)

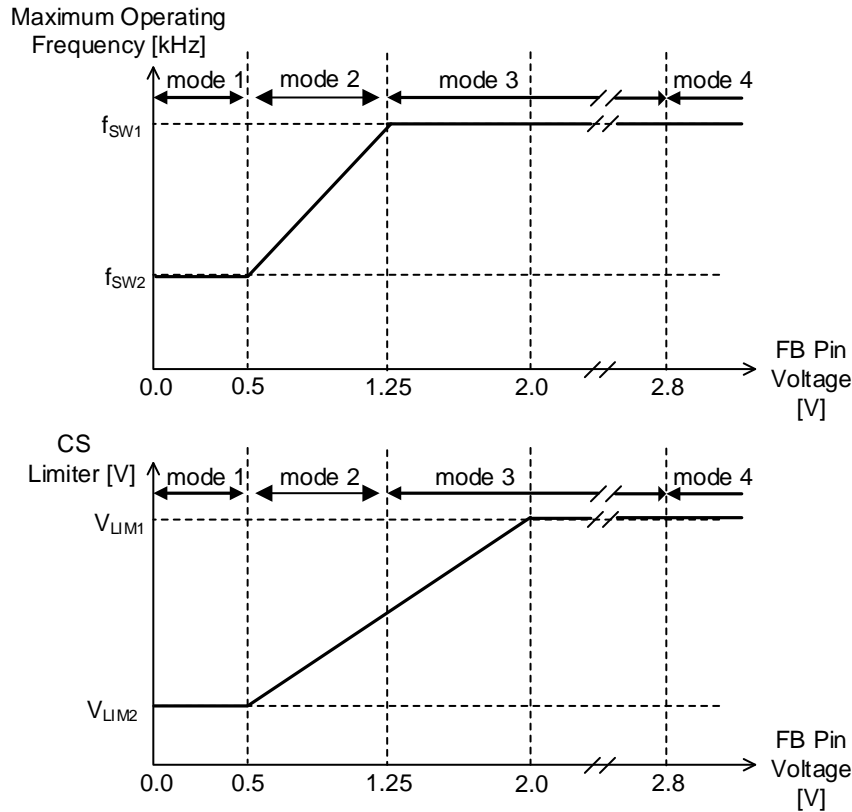


Figure 5. Relationship of FB Pin Voltage to Over Current Limiter and Maximum Frequency

The switch of over current protection in the soft start function and input voltage is performed by adjusting the over current limiter level. In this case, the  $V_{LIM1}$  and  $V_{LIM2}$  values are as listed below.

Table 1. Over Current Protection Voltage

| Soft Start                     | $I_{ZT} \geq -1.0 \text{ mA}$ |             | $I_{ZT} < -1.0 \text{ mA}$ |             |
|--------------------------------|-------------------------------|-------------|----------------------------|-------------|
|                                | $V_{LIM1A}$                   | $V_{LIM2A}$ | $V_{LIM1B}$                | $V_{LIM2B}$ |
| from startup to less than 1 ms | 0.250 V                       | 0.075 V     | 0.175 V                    | 0.053 V     |
| from 1 ms to less than 4 ms    | 0.500 V                       | 0.150 V     | 0.350 V                    | 0.105 V     |
| 4 ms or more                   | 1.000 V                       | 0.300 V     | 0.700 V                    | 0.210 V     |

3.2 L.E.B. (Leading Edge Blanking) Function

When the switching MOSFET is turned ON, surge current occur at each capacitor component and drive current. Therefore, when the SOURCE pin voltage rises temporarily, detection errors may occur in the over current limiter circuit. To prevent detection errors, BM2SC12xFP2-LBZ has the blanking function. This function masks the SOURCE pin voltage for  $t_{LEB}$  (Typ = 250 ns) after the DRAIN pin changes from high to low. This blanking function reduces the SOURCE pin noise filter.

3 DC/DC Converter Function – continued

3.3 SOURCE Over Current Protection Switching Function

When the input voltage (VH) becomes high, the ON time is shortened and the operating frequency increases. As a result, the maximum allowable power is increased for a certain over current limiter. As a countermeasure, the IC will use its internal over current protection function to switch. In case of high voltage, the over current comparator value which determines the ON time is multiplied by 0.7 of normal operation.

Detection and switch are performed by monitoring the ZT inflow current. When the MOSFET is turned ON, Va becomes a negative voltage dependent on the input voltage (VH). The ZT pin is clamped to nearly 0 V in the IC. The formula used to calculate this is shown below. A block diagram is shown in Figure 6. Also, graphs are shown in Figure 7, Figure 8 and Figure 9.

$$I_{ZT} = (Va - V_{ZT}) \div R_{ZT1} = Va \div R_{ZT1} = (VH \times Na) \div (Np \times R_{ZT1}) \quad [A]$$

$$R_{ZT1} = Va \div I_{ZT} \quad [\Omega]$$

Where:

- $I_{ZT}$  is the ZT inflow current.
- $Va$  is the auxiliary winding voltage.
- $V_{ZT}$  is the ZT pin voltage.
- $R_{ZT1}$  is the ZT pin resistance 1.
- $VH$  is the input voltage.
- $Np$  is the primary side winding.
- $Na$  is the auxiliary winding.

From the above, the VH voltage is set with a resistance value ( $R_{ZT1}$ ). The ZT bottom detection voltage is determined at that time, therefore, set the timing with  $C_{ZT}$ .

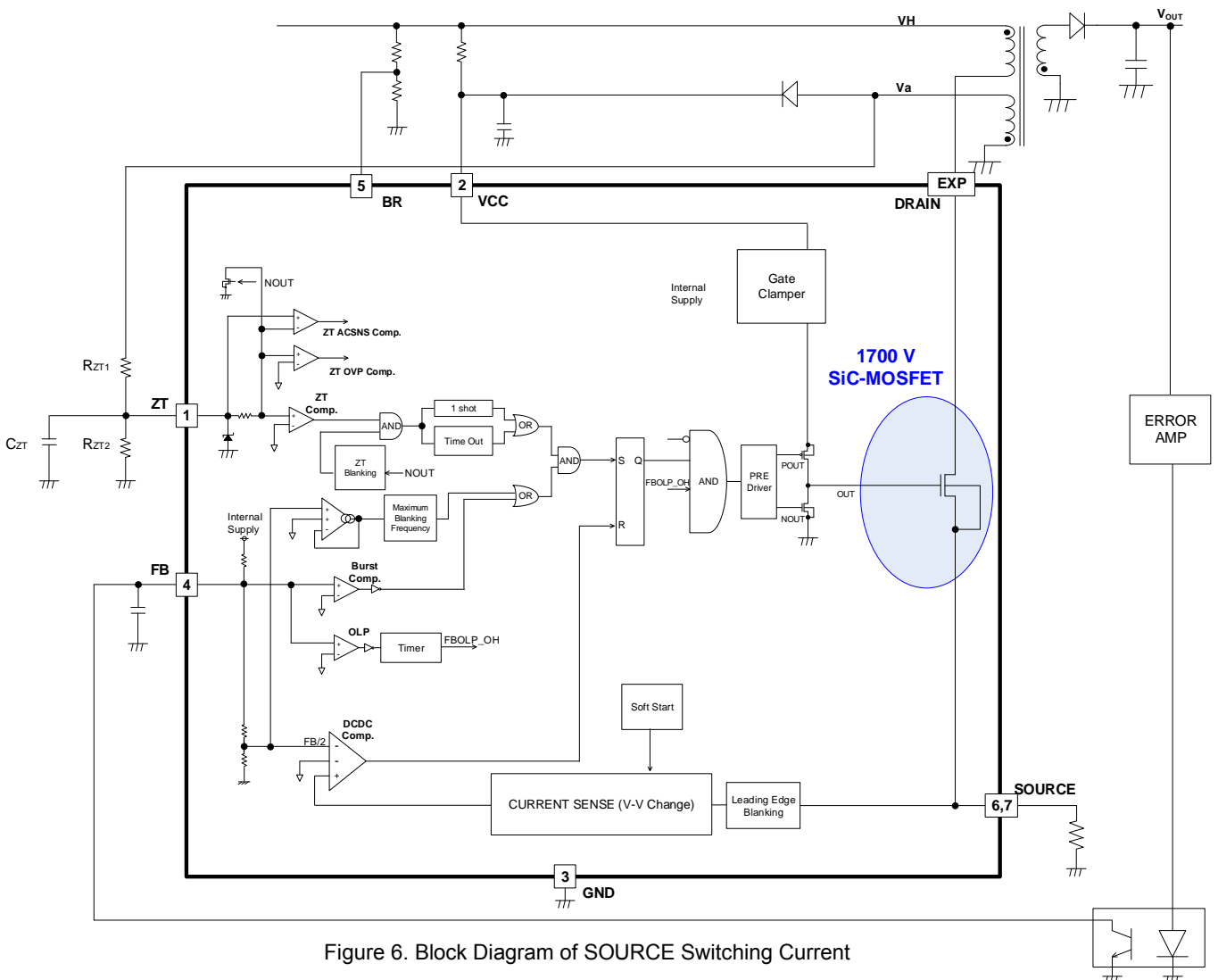


Figure 6. Block Diagram of SOURCE Switching Current

3.3 SOURCE Over Current Protection Switching Function – continued

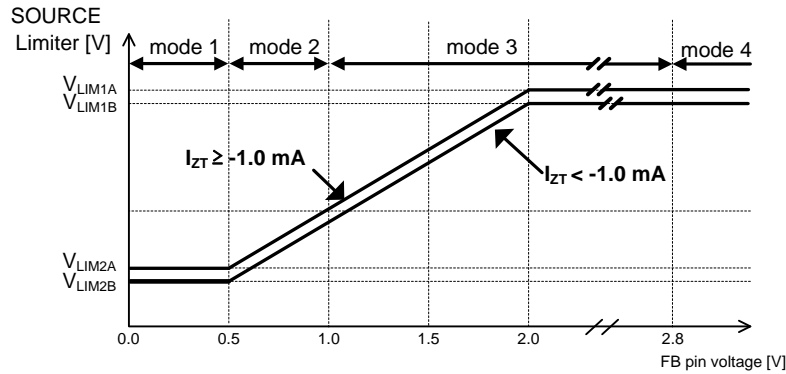


Figure 7. SOURCE Switching: SOURCE Limiter vs FB Pin Voltage

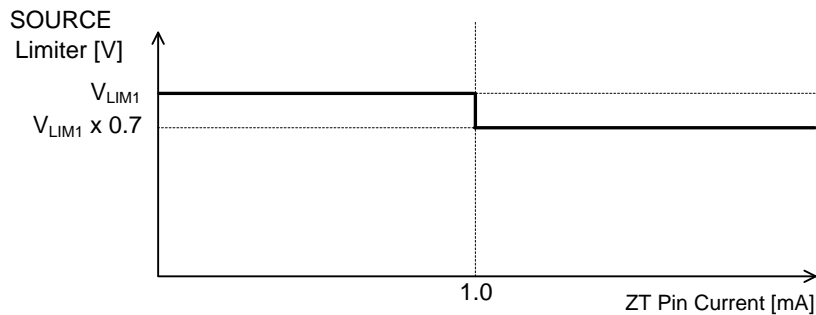


Figure 8. SOURCE Switching: SOURCE Limiter vs ZT Pin Current

e.g. Setup method (for switching between 100 V AC and 220 V AC.)  
 100 V AC: 141 V ±42 V (±30 % margin)  
 220 V AC: 308 V ±62 V (±20 % margin)  
 In the above cases, the SOURCE current is switched in the range from 182 V to 246 V.  
 → This is done when V<sub>H</sub> = 214 V.  
 Given: N<sub>p</sub> = 100, N<sub>a</sub> = 15.

$$V_a = V_{IN} \times N_a \div N_p = 214 \text{ V} \times 15 \div 100 \times (-1) = -32.1 \quad [\text{V}]$$

$$R_{ZT1} = V_a \div I_{ZT} = -32.1 \text{ V} \div -1 \text{ mA} = 32.1 \quad [\text{k}\Omega]$$

Where:  
 V<sub>a</sub> is the auxiliary winding voltage.  
 V<sub>IN</sub> is the input voltage.  
 N<sub>p</sub> is the primary side winding.  
 N<sub>a</sub> is the auxiliary side winding.  
 R<sub>ZT1</sub> is the ZT pin resistance.  
 I<sub>ZT</sub> is the ZT pin inflow current.

According to the above, R<sub>ZT1</sub> = 32 kΩ is set.

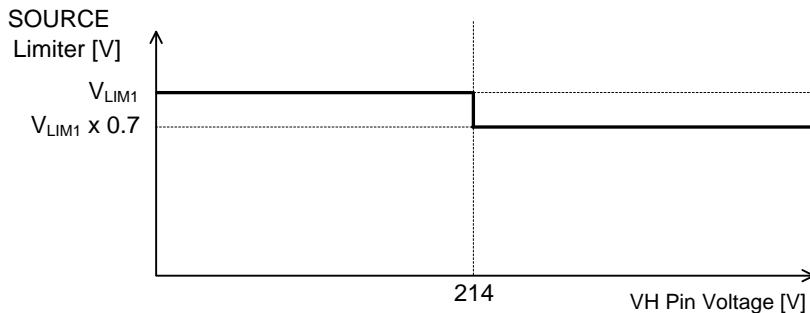


Figure 9. Example of SOURCE Switching: SOURCE Limiter vs V<sub>H</sub> Pin Voltage

3 DC/DC Converter Function – continued

3.4 Determination of OFF Width (Turn ON)

The OFF width is controlled at the ZT pin. While switching is OFF, the power stored in the coil is supplied to the secondary side output capacitor. When this power supply ends, there is no more current flowing to the secondary side, so the DRAIN pin voltage of switching MOS drops. Consequently, the voltage on the auxiliary coil side also drops. A voltage that was resistance-divided by  $R_{ZT1}$  and  $R_{ZT2}$  is applied to the ZT pin. When this voltage level drops to  $V_{ZT1}$  (Typ = 100 mV) or less, switching is turned ON by the ZT comparator. To detect zero current status at the ZT pin, time constants are generated using  $C_{ZT}$ ,  $R_{ZT1}$ , and  $R_{ZT2}$ . Additionally, the ZT pin trigger mask and the ZT pin trigger timeout function are built-in.

3.5 ZT Pin Trigger Mask Function

When the switching is set OFF from ON, superposition of noise may occur at the ZT pin. At this time, the ZT comparator is masked for the  $t_{ZTMASK}$  (Typ = 0.60  $\mu$ s) to prevent the ZT comparator operate errors. (Refer to Figure 10)

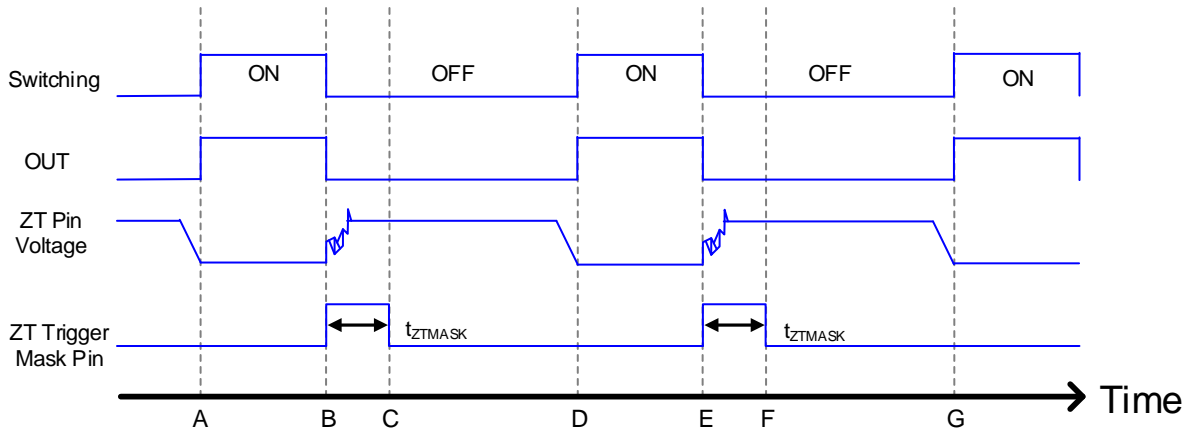


Figure 10. ZT Pin Trigger Mask Function

- A: Switching is OFF→ON.
- B: Switching is ON→OFF.
- C: Because noise occurs at the ZT pin, the ZT comparator is not operated during  $t_{ZTMASK}$  (Typ = 0.60  $\mu$ s).
- D: Same as A.
- E: Same as B.
- F: Same as C.
- G: Same as A.

3 DC/DC Converter Function – continued

3.6 ZT Pin Trigger Timeout Function

ZT Pin Trigger Timeout Function 1

When the ZT pin voltage is not higher than  $V_{ZT2}$  (Typ = 200 mV) during  $t_{ZTOUT1}$  (Typ = 45  $\mu$ s) because of the decrease of output voltage or the shorted ZT pin such as at startup, this function turns on the switching by force.

ZT Pin Trigger Timeout Function 2

After the ZT comparator detects the bottom, the IC turns on the switching by force when the IC does not operate next detection within  $t_{ZTOUT2}$  (Typ = 5.0  $\mu$ s). After the ZT comparator detected signal once, this function operates. For that, it does not operate at startup or at low output voltage. When the IC is not able to detect bottom by decreasing auxiliary winding voltage, the function operates.

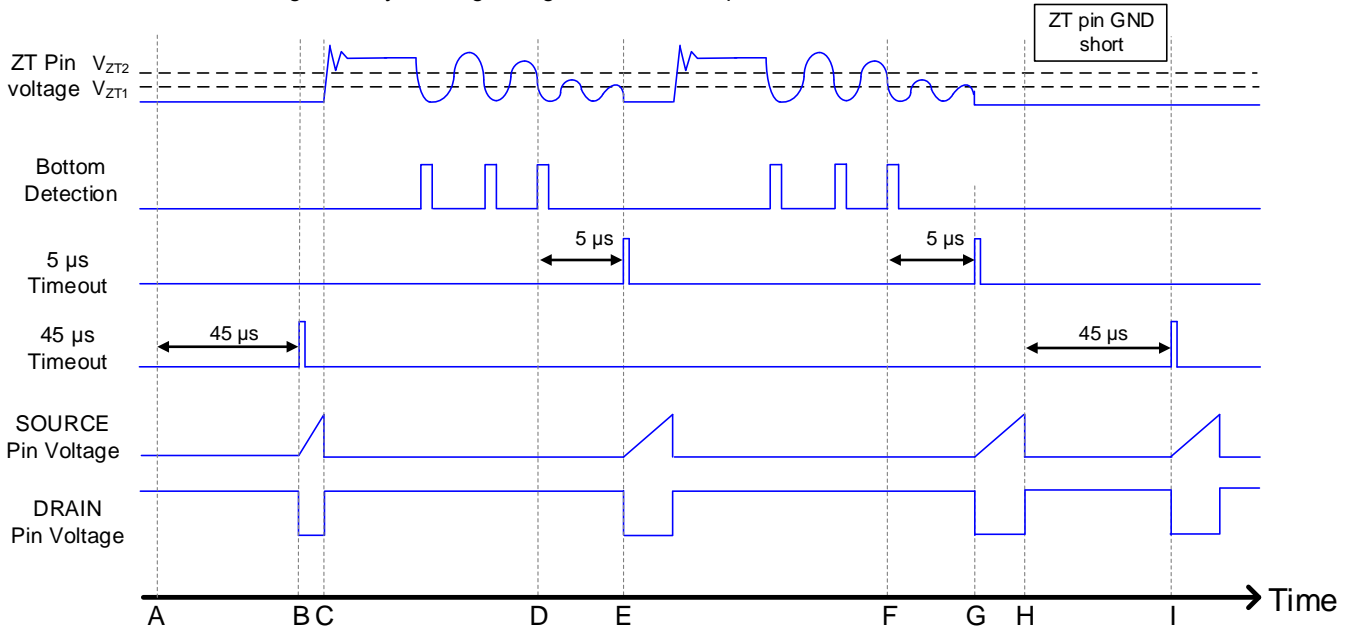


Figure 11. ZT Pin Trigger Timeout Function

- A: At startup, the IC starts to operate by ZT pin trigger timeout function1 because of the ZT pin voltage is 0 V.
- B: MOSFET turns ON.
- C: MOSFET turns OFF.
- D: The ZT pin voltage drops to lower than  $V_{ZT2}$  (Typ = 200 mV) by the oscillation decreasing.
- E: MOSFET turns ON after  $t_{ZTOUT2}$  (Typ = 5.0  $\mu$ s) from D point by ZT pin trigger timeout function 2.
- F: The ZT pin voltage drops to lower than  $V_{ZT2}$  (Typ = 200 mV) by the oscillation decreasing.
- G: MOSFET turns ON after  $t_{ZTOUT2}$  (Typ = 5.0  $\mu$ s) from F point by ZT pin trigger timeout function 2.
- H: The ZT pin is shorted to GND.
- I: MOSFET turns ON after  $t_{ZTOUT1}$  (Typ = 45.0  $\mu$ s) by ZT pin trigger timeout function 1.

Description of Blocks – continued

4 Soft Start Function

Normally, a large current flows to the AC/DC power supply when the AC power supply is turned ON. BM2SC12xFP2-LBZ includes a soft start function to prevent large changes in the output voltage and current during startup. This function is performed when the VCC pin voltage drops to  $V_{UVLO2}$  (Typ = 14.0 V) or less.

Soft start function performs the following operation after startup. (Refer to turn OFF described above in section 3.1).

- from startup to less than 1 ms → Set the SOURCE limiter value to 25 % of normal
- from 1 ms to less than 4 ms → Set the SOURCE limiter value to 50 % of normal
- 4 ms or more → Normal operation

5 FB Over Limited Protection

The overload protection function operates in a latch mode or an auto restart mode. This function monitors the overload status of the secondary output current at the FB pin and fixes the OUT pin at low level when the overload status is detected. During overload status, current no longer flows to the photo-coupler, so the FB pin voltage rises. When this status continues for the  $t_{FOLP}$  (Typ = 128 ms), it judges the status as an overload and the OUT pin is fixed at low level. If the FB pin voltage drops to lower than  $V_{FOLP2}$  (Typ = 2.6 V) within  $t_{FOLP}$  (Typ = 128 ms) after once it exceeds  $V_{FOLP1}$  (Typ = 2.8 V), the overload protection timer is reset.

At startup, the FB pin voltage is pulled up to the internal voltage by a pull-up resistor, so operation starts from  $V_{FOLP1}$  (Typ = 2.8 V) or above. Therefore, it is necessary for the design to set the FB pin voltage at  $V_{FOLP2}$  (Typ = 2.6 V) or less within  $t_{FOLP}$  (Typ = 128 ms). In other words, the startup time of the secondary output voltage must be set to within  $t_{FOLP}$  (Typ = 128 ms) after the IC starts.

To release latching at selecting latch mode is operated when the VCC pin voltage becomes lower than  $V_{LATCH}$  (Typ =  $V_{UVLO2} - 3.5$  V) by unplugging power supply.

6 ZT OVP (Over Voltage Protection) Function

ZT OVP (Over Voltage Protection) function is built-in the ZT pin. When the ZT pin voltage reaches  $V_{ZTL}$  (Typ = 3.5 V), this function operates detection. The ZT pin OVP function is performed in latch mode.

ZT OVP function has a built-in mask time defined as  $t_{LATCH}$  (Typ = 150  $\mu$ s). This operates detection when ZT OVP status continues for  $t_{LATCH}$  (Typ = 150  $\mu$ s). This function masks such as surges those occur at the pin. Refer to Figure 12. (A similar  $t_{LATCH}$  (Typ = 150  $\mu$ s) is built-in VCC OVP.)

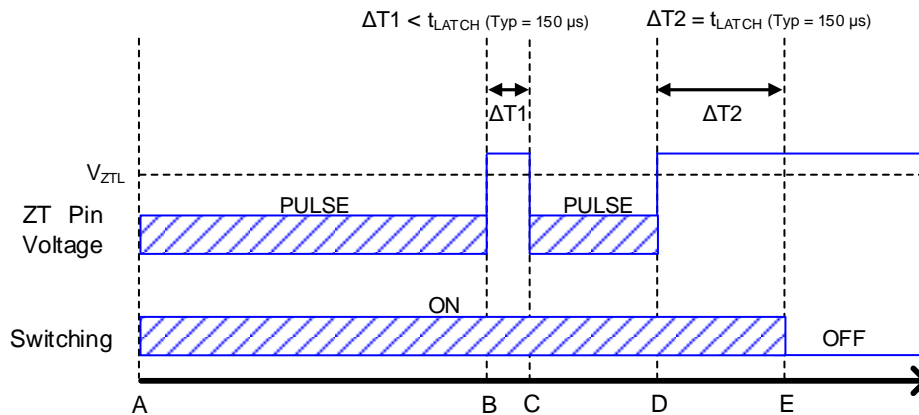


Figure 12. ZT OVP and Latch Mask Function

- A: Switching turns ON and the ZT pin starts pulse operation.
- B: The ZT pin voltage higher than  $V_{ZTL}$  (Typ = 3.5 V).
- C: The status of the ZT pin voltage higher than  $V_{ZTL}$  (Typ = 3.5 V) is within  $t_{LATCH}$  (Typ = 150  $\mu$ s), so the switching is reset to the normal operations.
- D: The ZT pin voltage higher than  $V_{ZTL}$  (Typ = 3.5 V).
- E: The status of ZT pin voltage higher than  $V_{ZTL}$  (Typ = 3.5 V) continues for  $t_{LATCH}$  (Typ = 150  $\mu$ s), so latching occurs and the switching turned OFF.

Description of Blocks – continued

7 Thermal Shutdown Function

Thermal shutdown function is auto restart type. Thermal shutdown function is worked when the ambient temperature > T2 (Typ = 185 °C), switching is stopped. Switching restart when the ambient temperature < T1 (Typ = 135 °C).

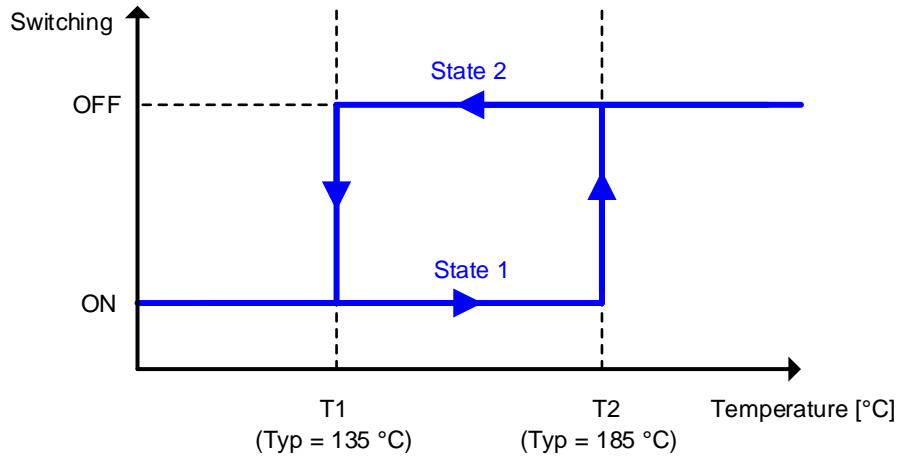


Figure 13. Thermal Shutdown Function

8 BR UVLO (Under Voltage Lock Out) Function

This IC has the BR UVLO function which monitoring the input voltage through the BR pin. If input voltage  $V_H$  is lower, DC/DC function is stopped. Input is connected the BR pin dividing by registers. When the BR pin voltage is over  $V_{BR1}$  (Typ = 1.0 V), the circuit detects the normal status and DC/DC function is operated. This comparator has the voltage hysteresis  $V_{BR3}$  (Typ = 0.2 V).

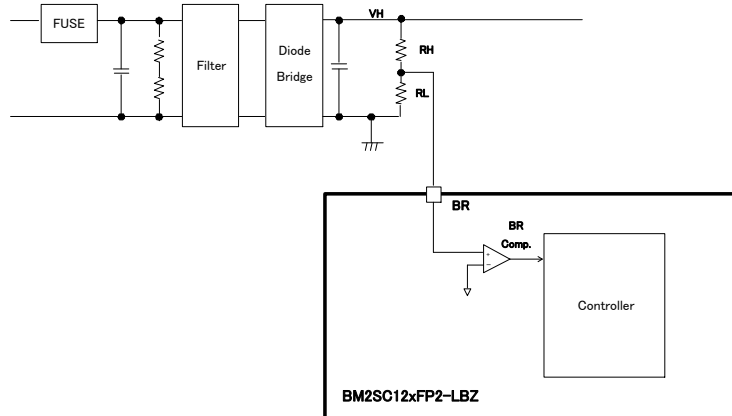


Figure 14. BR UVLO Function

Operation Modes of Protection Circuit

Table 2 below lists the operation modes of the various protection functions.

Table 2. Operation Modes of Protection Circuit

| Item                         | Operation Mode  |
|------------------------------|---|
| VCC Under Voltage Locked Out | Auto Restart  |
| VCC Over Voltage Protection  | BM2SC121FP2-LBZ/BM2SC122FP2-LBZ = Latch<br>BM2SC123FP2-LBZ/BM2SC124FP2-LBZ = Auto Restart |
| FB Over Limited Protection   | BM2SC121FP2-LBZ/BM2SC123FP2-LBZ = Auto Restart<br>BM2SC122FP2-LBZ/BM2SC124FP2-LBZ = Latch |
| ZT Over Voltage Protection   | Latch   |
| Thermal Shutdown             | Auto Restart  |

**Absolute Maximum Ratings (Ta = 25 °C)**

| Parameter                    | Symbol            | Rating        | Unit | Conditions                               |
|------------------------------|-------------------|---------------|------|--|
| Maximum Applied Voltage 1    | V <sub>MAX1</sub> | -0.3 to +32.0 | V    | VCC pin                                  |
| Maximum Applied Voltage 2    | V <sub>MAX2</sub> | -0.3 to +6.5  | V    | SOURCE pin, FB pin, ZT pin               |
| Maximum Applied Voltage 3    | V <sub>MAX3</sub> | -0.3 to +15.0 | V    | BR pin                                   |
| Maximum Applied Voltage 4    | V <sub>MAX4</sub> | -0.3 to +1700 | V    | DRAIN pin                                |
| DRAIN Pin Current (Pulse)    | I <sub>DD</sub>   | 9.2           | A    | P <sub>W</sub> = 10 μs, Duty cycle = 1 % |
| ZT Pin Maximum Current       | I <sub>SZT</sub>  | ±3.0          | mA   |  |
| Maximum Junction Temperature | T <sub>jmax</sub> | 150           | °C   |  |
| Storage Temperature Range    | T <sub>stg</sub>  | -55 to +150   | °C   |  |

**Caution 1:** Operating the IC over the absolute maximum ratings may damage the IC. The damage can either be a short circuit between pins or an open circuit between pins and the internal circuitry. Therefore, it is important to consider circuit protection measures, such as adding a fuse, in case the IC is operated over the absolute maximum ratings.

**Caution 2:** Should by any chance the maximum junction temperature rating be exceeded the rise in temperature of the chip may result in deterioration of the properties of the chip. In case of exceeding this absolute maximum rating, design a PCB with thermal resistance taken into consideration by increasing board size and copper area so as not to exceed the maximum junction temperature rating.

**Thermal Resistance (Note 1)**

| Parameter  | Symbol          | Thermal Resistance (Typ) |                          | Unit |
|--|-----------------|--------------------------|--------------------------|------|
|  |                 | 1s <sup>(Note 3)</sup>   | 2s2p <sup>(Note 4)</sup> |      |
| TO263-7L   |                 |                          |                          |      |
| Junction to Ambient  | θ <sub>JA</sub> | 77.5                     | 20.4                     | °C/W |
| Junction to Top Characterization Parameter <sup>(Note 2)</sup> | Ψ <sub>JT</sub> | 18                       | 5                        | °C/W |

(Note 1) Based on JESD51-2A (Still-Air), using a BM2SC12xFP2-LBZ chip.

(Note 2) The thermal characterization parameter to report the difference between junction temperature and the temperature at the top center of the outside surface of the component package.

(Note 3) Using a PCB board based on JESD51-3.

(Note 4) Using a PCB board based on JESD51-5, 7.

| Layer Number of Measurement Board | Material | Board Size                    |
|-----------------------------------|----------|-------------------------------|
| Single                            | FR-4     | 114.3 mm x 76.2 mm x 1.57 mmt |

| Top                   |           |
|-----------------------|-----------|
| Copper Pattern        | Thickness |
| Footprints and Traces | 70 μm     |

| Layer Number of Measurement Board | Material | Board Size                   | Thermal Via <sup>(Note 5)</sup> |          |
|-----------------------------------|----------|------------------------------|---------------------------------|----------|
|                                   |          |                              | Pitch                           | Diameter |
| 4 Layers                          | FR-4     | 114.3 mm x 76.2 mm x 1.6 mmt | 1.20 mm                         | Φ0.30 mm |

| Top                   |           | 2 Internal Layers |           | Bottom            |           |
|-----------------------|-----------|-------------------|-----------|-------------------|-----------|
| Copper Pattern        | Thickness | Copper Pattern    | Thickness | Copper Pattern    | Thickness |
| Footprints and Traces | 70 μm     | 74.2 mm x 74.2 mm | 35 μm     | 74.2 mm x 74.2 mm | 70 μm     |

(Note 5) This thermal via connects with the copper pattern of all layers.

**Recommended Operating Conditions**

| Parameter                              | Symbol             | Min  | Typ  | Max   | Unit | Conditions        |
|--|--------------------|------|------|-------|------|-------------------|
| Operating Power Supply Voltage Range 1 | V <sub>CC</sub>    | 15.0 | 24.0 | 27.5  | V    | VCC pin voltage   |
| Operating Power Supply Voltage Range 2 | V <sub>DRAIN</sub> | -0.3 | -    | +1700 | V    | DRAIN pin voltage |
| Operating Temperature                  | Topr               | -40  | +25  | +105  | °C   |                   |

Electrical Characteristics (Unless otherwise specified  $V_{CC} = 24\text{ V}$ ,  $T_a = 25\text{ }^\circ\text{C}$ )

| Parameter   | Symbol        | Min   | Typ               | Max   | Unit             | Conditions  |
|---|---------------|-------|-------------------|-------|------------------|---|
| [MOSFET]  |               |       |                   |       |                  |   |
| Voltage between DRAIN and SOURCE Pins             | $V_{(BR)DDS}$ | 1700  | -                 | -     | V                | $I_D = 1\text{ mA}$   |
| DRAIN Leak Current                                | $I_{DSS}$     | -     | -                 | 100   | nA               | $V_{DS} = 1700\text{ V}$  |
| On Resistance                                     | $R_{DS(ON)}$  | -     | 1.15              | 2.00  | $\Omega$         | $I_D = 1.1\text{ A}$  |
| [Operating Current]                               |               |       |                   |       |                  |   |
| Standby Operating Current                         | $I_{OFF}$     | 10    | 19                | 30    | $\mu\text{A}$    | $V_{CC} = 18.0\text{ V}$<br>( $V_{CC\text{ UVLO}} = \text{Disable}$ ) |
| Normal Operating Current                          | $I_{ON1}$     | 300   | 800               | 1300  | $\mu\text{A}$    | FB Pin Voltage = 2.0 V<br>(At Pulse Operation)                        |
| Burst Operating Current                           | $I_{ON2}$     | 150   | 500               | 1000  | $\mu\text{A}$    | FB Pin Voltage = 0.0 V<br>(At Burst Operation)                        |
| Protection Circuit Operating Current              | $I_{PROTECT}$ | 800   | 1600              | 2200  | $\mu\text{A}$    | FB OLP, $V_{CC\text{ OVP}}$ ,<br>ZT OVP                               |
| [VCC Pin Protection Function]                     |               |       |                   |       |                  |   |
| VCC UVLO Voltage 1                                | $V_{UVLO1}$   | 19.00 | 19.50             | 20.00 | V                | VCC pin voltage rising  |
| VCC UVLO Voltage 2                                | $V_{UVLO2}$   | 13.00 | 14.00             | 15.00 | V                | VCC pin voltage falling   |
| VCC UVLO Hysteresis Voltage                       | $V_{UVLO3}$   | -     | 5.50              | -     | V                | $V_{UVLO3} = V_{UVLO1} - V_{UVLO2}$                                   |
| VCC OVP Voltage 1                                 | $V_{OVP1}$    | 27.50 | 29.50             | 31.50 | V                | VCC pin voltage rising  |
| VCC OVP Voltage 2                                 | $V_{OVP2}$    | 21.00 | 23.00             | 25.00 | V                | VCC pin voltage falling   |
| VCC OVP Hysteresis Voltage                        | $V_{OVP3}$    | -     | 6.50              | -     | V                | $V_{OVP3} = V_{OVP1} - V_{OVP2}$                                      |
| Latch Released Voltage                            | $V_{LATCH}$   | -     | $V_{UVLO2} - 3.5$ | -     | V                | VCC pin Voltage   |
| Latch Mask Time                                   | $t_{LATCH}$   | 50    | 150               | 250   | $\mu\text{s}$    |   |
| Over Temperature Protection 1 <sup>(Note 6)</sup> | $T_{SD1}$     | 160   | 185               | 200   | $^\circ\text{C}$ | Control IC block's $T_j$<br>rising                                    |
| Over Temperature Protection 2 <sup>(Note 6)</sup> | $T_{SD2}$     | 120   | 135               | 150   | $^\circ\text{C}$ | Control IC block's $T_j$<br>falling                                   |
| Over Temperature Protection Hysteresis            | $T_{SD3}$     | -     | 50                | -     | $^\circ\text{C}$ |   |
| [BR Pin Protection Function]                      |               |       |                   |       |                  |   |
| BR UVLO Voltage 1                                 | $V_{BR1}$     | 0.920 | 1.000             | 1.080 | V                |   |
| BR UVLO Voltage 2                                 | $V_{BR2}$     | -     | 0.800             | -     | V                |   |
| BR UVLO Hysteresis Voltage                        | $V_{BR3}$     | 0.140 | 0.200             | 0.260 | V                | $V_{BR3} = V_{BR1} - V_{BR2}$   |
| [DC/DC Converter Block (Turn OFF)]                |               |       |                   |       |                  |   |
| FB Pin Pull-up Resistance                         | $R_{FB}$      | 15    | 20                | 25    | k $\Omega$       |   |
| SOURCE Pin Over Current Detection Voltage 1A      | $V_{LIM1A}$   | 0.950 | 1.000             | 1.050 | V                | FB pin voltage = 2.2 V<br>( $I_{ZT} \geq -1.0\text{ mA}$ )            |
| SOURCE Pin Over Current Detection Voltage 1B      | $V_{LIM1B}$   | 0.620 | 0.700             | 0.780 | V                | FB pin voltage = 2.2 V<br>( $I_{ZT} < -1.0\text{ mA}$ )               |
| SOURCE Pin Over Current Detection Voltage 2A      | $V_{LIM2A}$   | 0.200 | 0.300             | 0.400 | V                | FB pin voltage = 0.6 V<br>( $I_{ZT} \geq -1.0\text{ mA}$ )            |
| SOURCE Pin Over Current Detection Voltage 2B      | $V_{LIM2B}$   | 0.140 | 0.210             | 0.280 | V                | FB pin voltage = 0.6 V<br>( $I_{ZT} < -1.0\text{ mA}$ )               |
| SOURCE Pin Switching ZT Pin Current               | $I_{ZT}$      | 0.900 | 1.000             | 1.100 | mA               |   |
| SOURCE Pin Leading Edge Blanking Time             | $t_{LEB}$     | -     | 250               | -     | ns               |   |
| Minimum ON Width                                  | $t_{MIN}$     | -     | 0.500             | -     | $\mu\text{s}$    |   |

(Note 6) Over temperature protection operates over Maximum Junction Temperature. This IC cannot guarantee for the thermal destruction in case of the operation over Maximum Junction Temperature, always operate at Maximum Junction Temperature or less.

Electrical Characteristics (Unless otherwise specified  $V_{CC} = 24\text{ V}$ ,  $T_a = 25\text{ °C}$ ) – continued

| Parameter                                | Symbol       | Min   | Typ   | Max   | Unit          | Conditions                                     |
|--|--------------|-------|-------|-------|---------------|--|
| [DC/DC Converter Block (Turn ON)]        |              |       |       |       |               |  |
| Maximum Operating Frequency 1            | $f_{SW1}$    | 106   | 120   | 134   | kHz           | FB pin voltage = 2.0 V                         |
| Maximum Operating Frequency 2            | $f_{SW2}$    | 20    | 30    | 40    | kHz           | FB pin voltage = 0.5 V                         |
| FB Pin Frequency Reduction Start Voltage | $V_{FBSW1}$  | 1.100 | 1.250 | 1.400 | V             |  |
| FB Pin Frequency Reduction End Voltage 1 | $V_{FBSW2}$  | 0.400 | 0.500 | 0.600 | V             |  |
| FB Pin Frequency Reduction End Voltage 2 | $V_{FBSW3}$  | -     | 0.550 | -     | V             |  |
| Voltage Gain                             | $AV$         | 1.700 | 2.000 | 2.300 | V/V           | $\Delta V_{FB}/\Delta V_{SOURCE}$              |
| ZT Pin Comparator Voltage 1              | $V_{ZT1}$    | 60    | 100   | 140   | mV            | ZT pin voltage falling                         |
| ZT Pin Comparator Voltage 2              | $V_{ZT2}$    | 120   | 200   | 280   | mV            | ZT pin voltage rising                          |
| ZT Pin Trigger Mask Time                 | $t_{ZTMASK}$ | 0.25  | 0.60  | 0.95  | $\mu\text{s}$ | For noise prevention after OUT pin voltage H→L |
| ZT Pin Trigger Timeout Period 1          | $t_{ZTOUT1}$ | 30.0  | 45.0  | 90.0  | $\mu\text{s}$ | Count from final ZT pin trigger                |
| ZT Pin Trigger Timeout Period 2          | $t_{ZTOUT2}$ | 2.0   | 5.0   | 8.0   | $\mu\text{s}$ | Count from final ZT pin trigger (2 stages)     |
| Maximum ON Time                          | $t_{ZTON}$   | 27.0  | 45.0  | 62.0  | $\mu\text{s}$ |  |
| [DC/DC Protection Functions]             |              |       |       |       |               |  |
| Soft Start Time 1                        | $t_{SS1}$    | 0.600 | 1.000 | 1.400 | ms            |  |
| Soft Start Time 2                        | $t_{SS2}$    | 2.400 | 4.000 | 5.600 | ms            |  |
| FB OLP Voltage 1                         | $V_{FOLP1}$  | 2.500 | 2.800 | 3.100 | V             | FB pin voltage rising                          |
| FB OLP Voltage 2                         | $V_{FOLP2}$  | 2.300 | 2.600 | 2.900 | V             | FB pin voltage falling                         |
| FB OLP Timer                             | $t_{FOLP}$   | 90    | 128   | 166   | ms            |  |
| ZT OVP Voltage                           | $V_{ZTL}$    | 3.250 | 3.500 | 3.750 | V             |  |

Typical Performance Curves

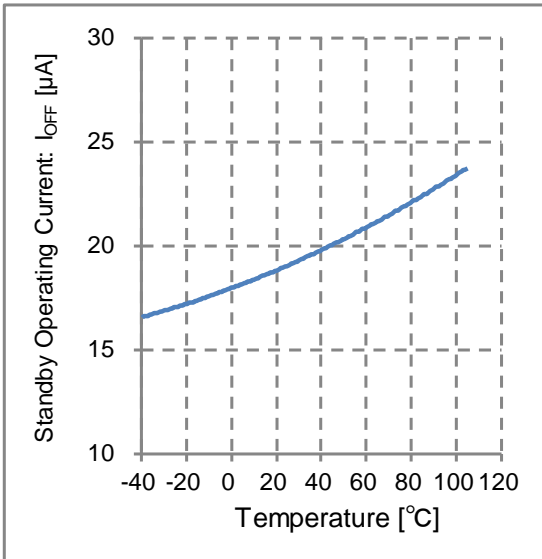


Figure 15. Standby Operating Current vs Temperature

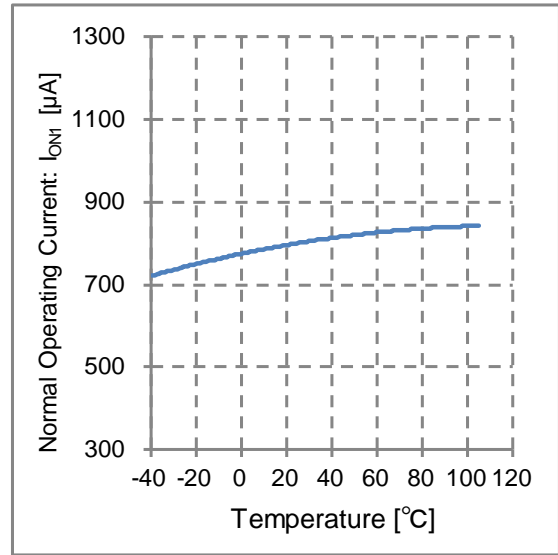


Figure 16. Normal Operating Current vs Temperature

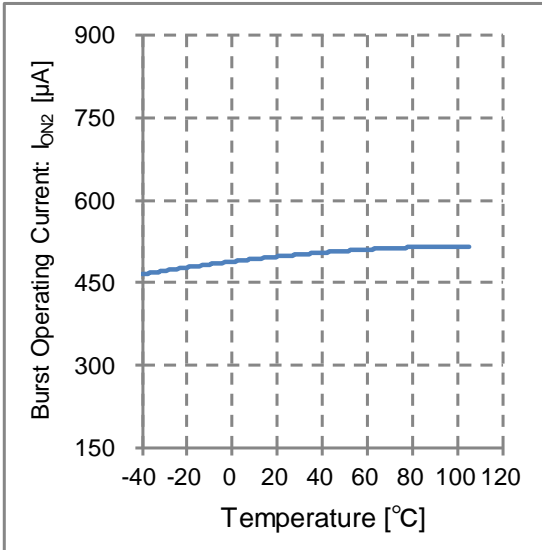


Figure 17. Burst Operating Current vs Temperature

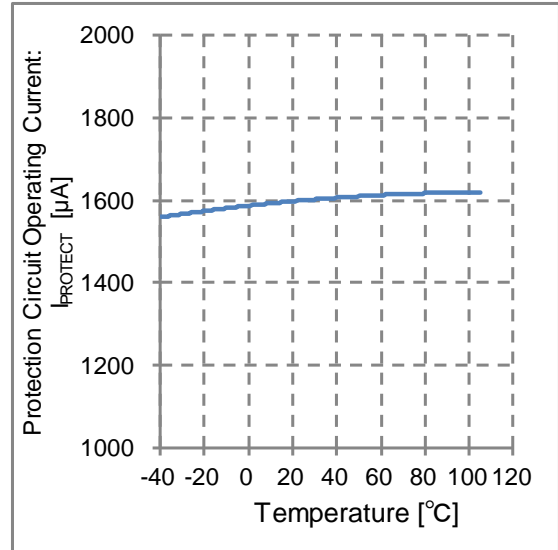


Figure 18. Protection Circuit Operating Current vs Temperature

Typical Performance Curves - continued

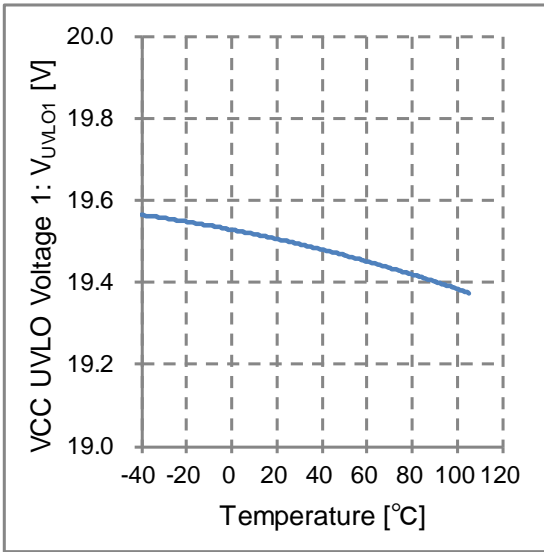


Figure 19. VCC UVLO Voltage 1 vs Temperature

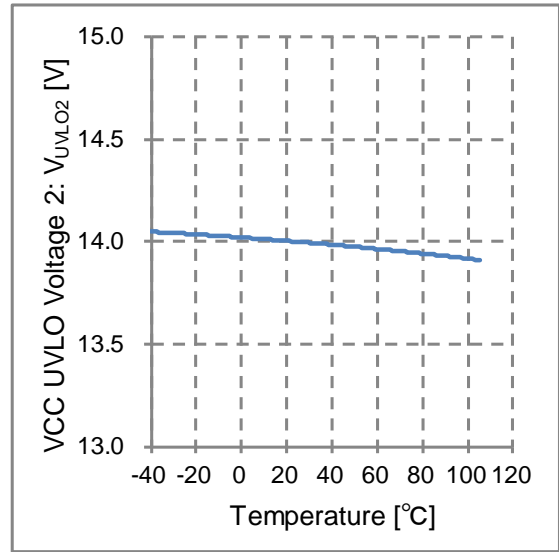


Figure 20. VCC UVLO Voltage 2 vs Temperature

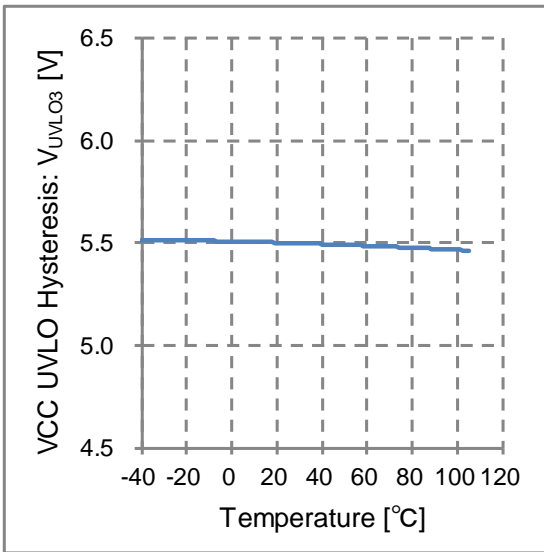


Figure 21. VCC UVLO Hysteresis Voltage vs Temperature

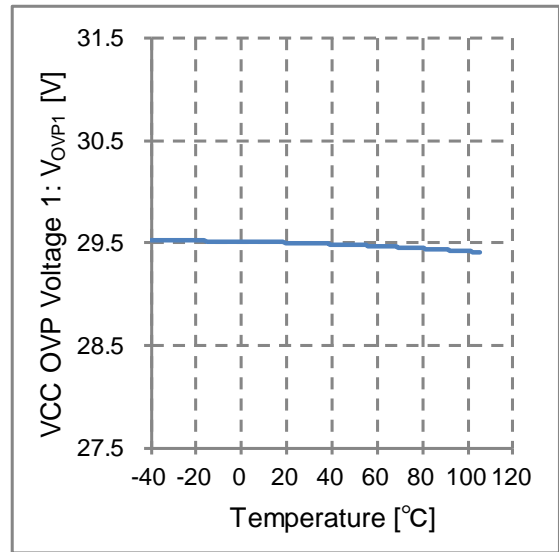


Figure 22. VCC OVP Voltage 1 vs Temperature

Typical Performance Curves - continued

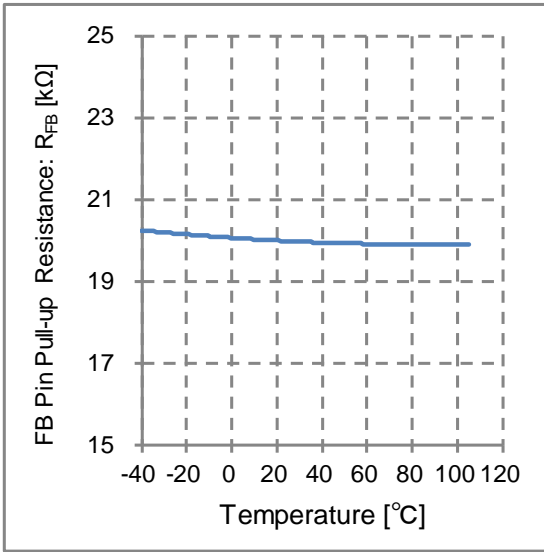


Figure 23. FB Pin Pull-up Resistance vs Temperature

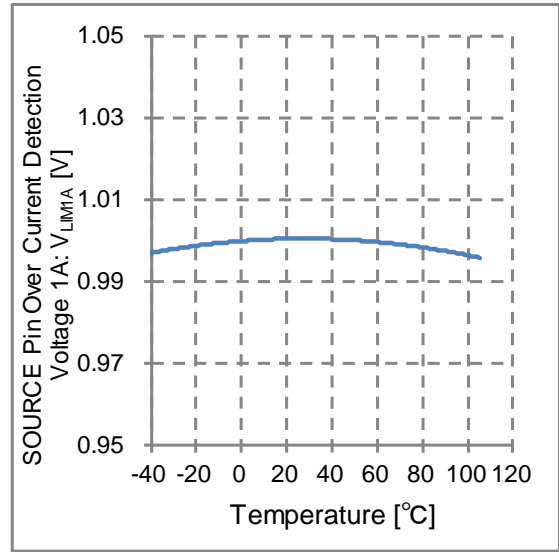


Figure 24. SOURCE Pin Over Current Detection Voltage 1A vs Temperature

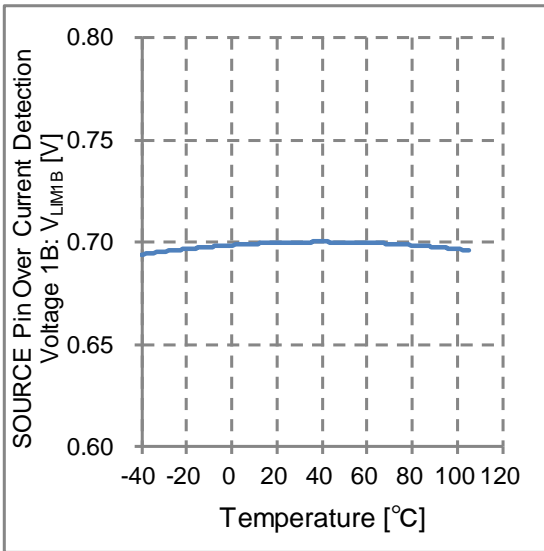


Figure 25. SOURCE Pin Over Current Detection Voltage 1B vs Temperature

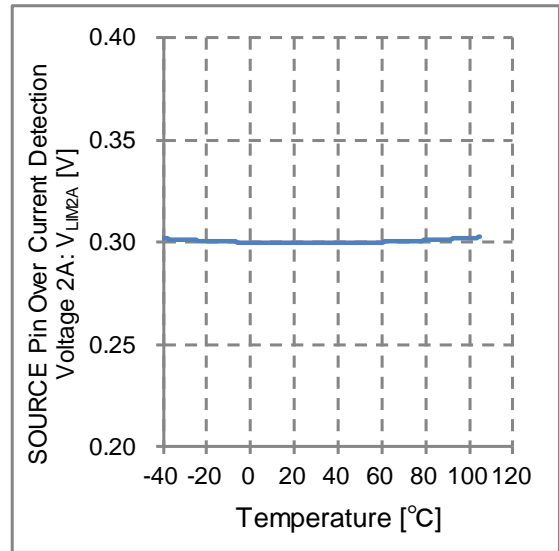


Figure 26. SOURCE Pin Over Current Detection Voltage 2A vs Temperature

Typical Performance Curves - continued

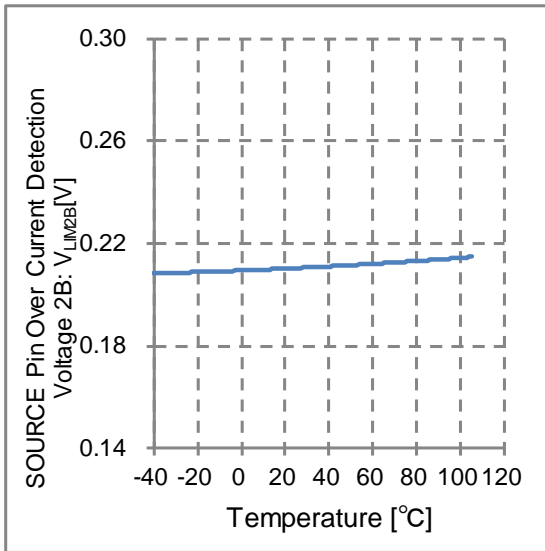


Figure 27. SOURCE Pin Over Current Detection Voltage 2B vs Temperature

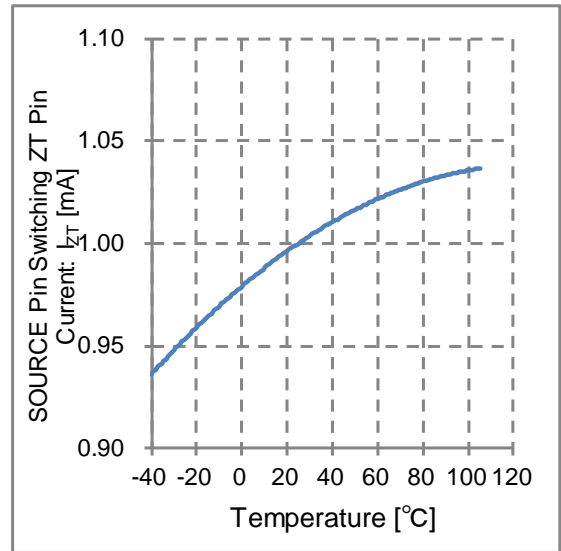


Figure 28. SOURCE Pin Switching ZT Pin Current vs Temperature

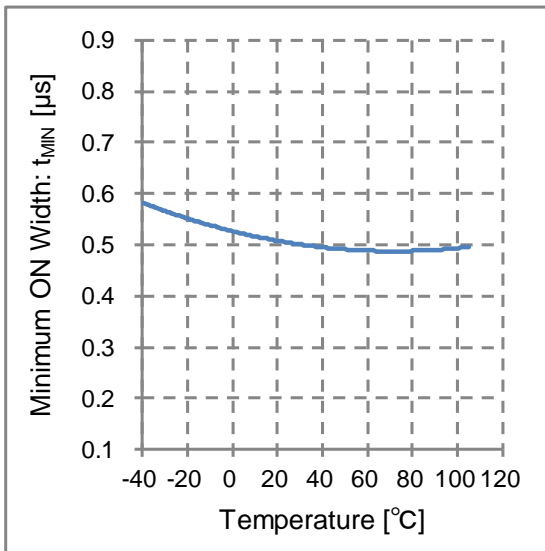


Figure 29. Minimum ON Width vs Temperature

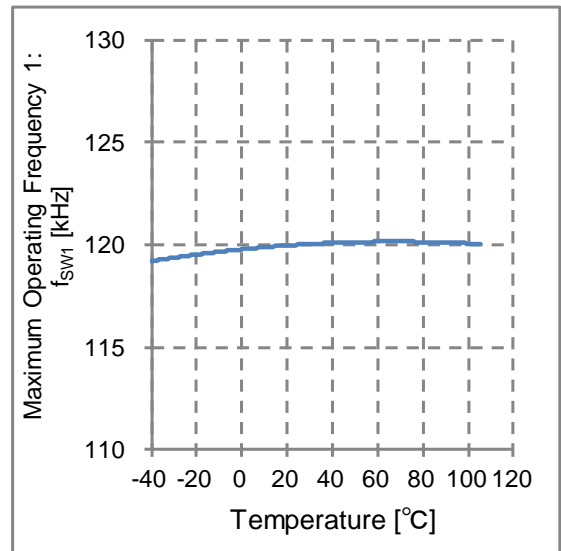


Figure 30. Maximum Operating Frequency 1 vs Temperature

Typical Performance Curves - continued

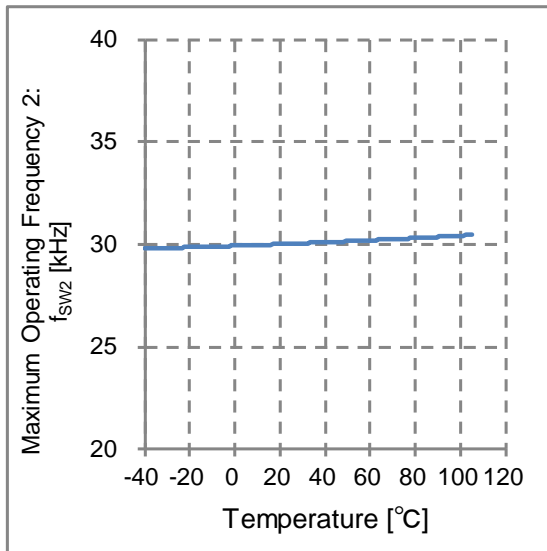


Figure 31. Maximum Operating Frequency 2 vs Temperature

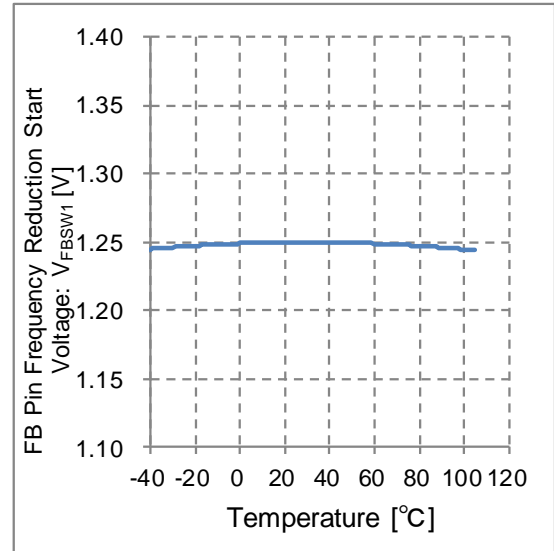


Figure 32. FB Pin Frequency Reduction Start Voltage vs Temperature

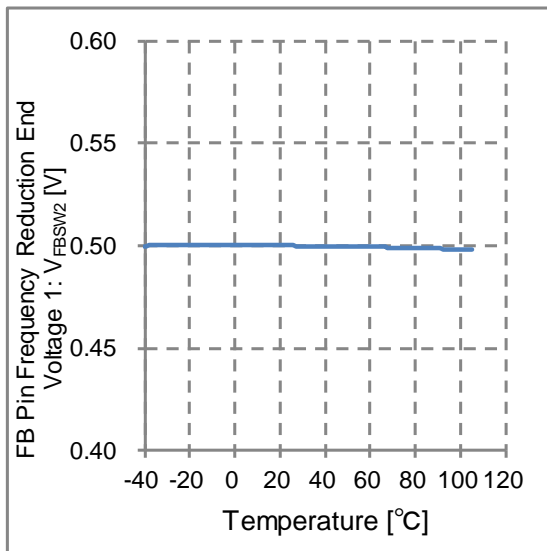


Figure 33. FB Pin Frequency Reduction End Voltage 1 vs Temperature

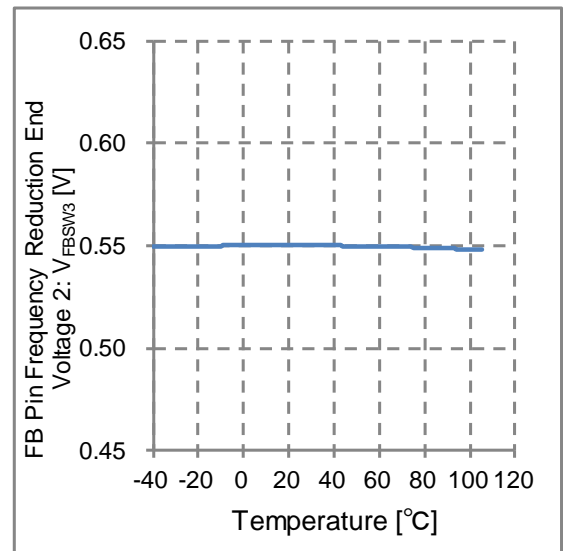


Figure 34. FB Pin Frequency Reduction End Voltage 2 vs Temperature

Typical Performance Curves - continued

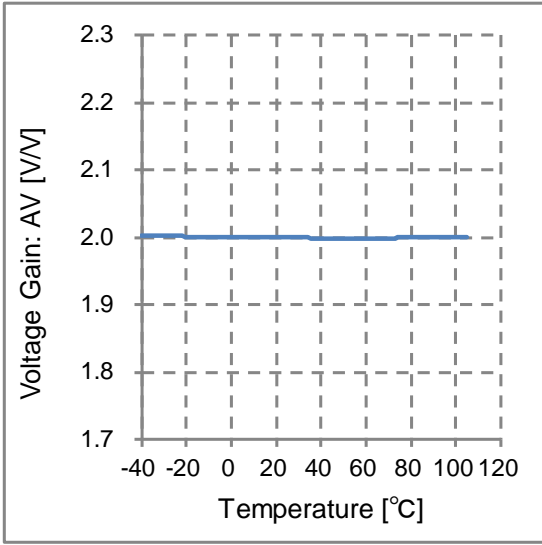


Figure 35. Voltage Gain vs Temperature

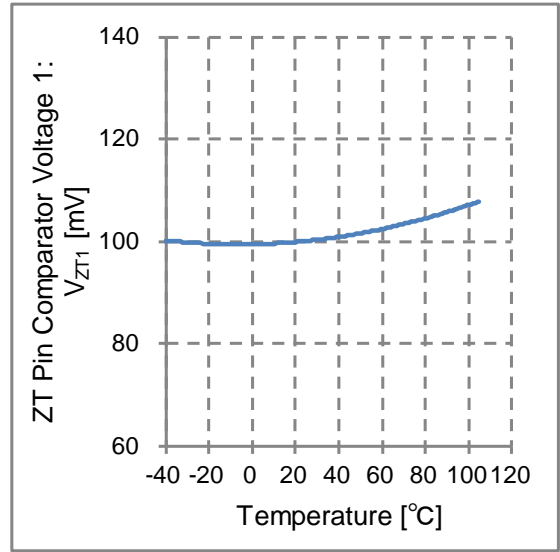


Figure 36. ZT Pin Comparator Voltage 1 vs Temperature

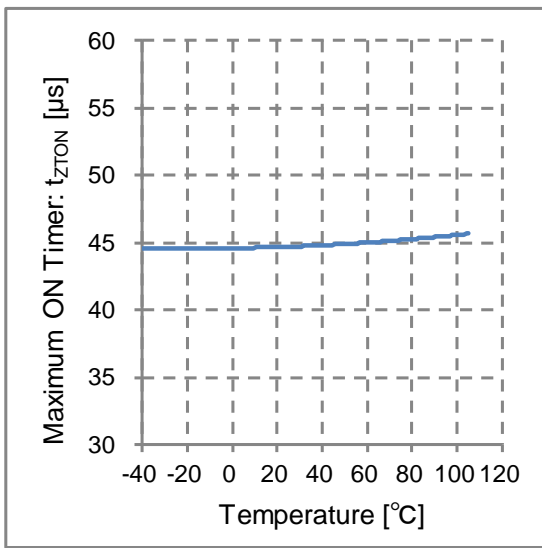


Figure 37. Maximum ON Time vs Temperature

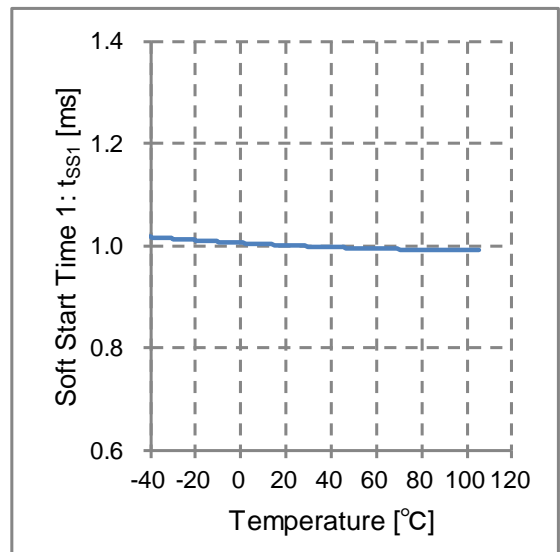


Figure 38. Soft Start Time 1 vs Temperature

Typical Performance Curves - continued

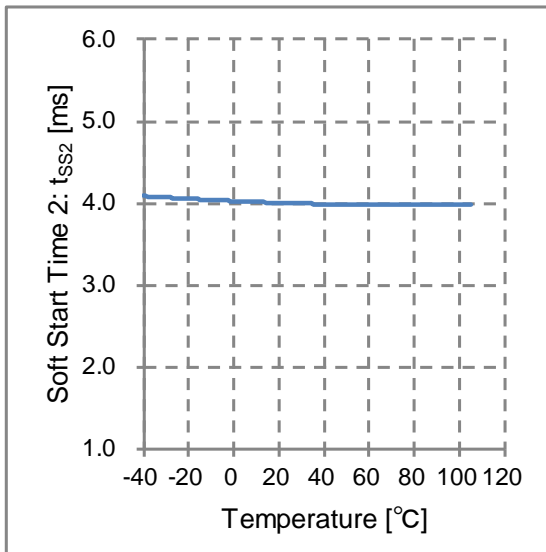


Figure 39. Soft Start Time 2 vs Temperature

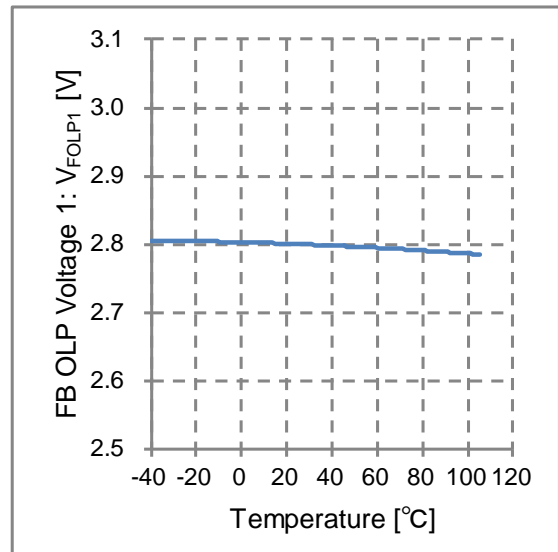


Figure 40. FB OLP Voltage 1 vs Temperature

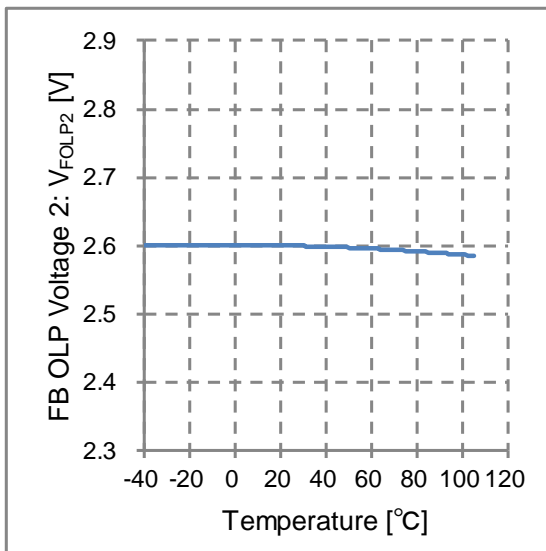


Figure 41. FB OLP Voltage 2 vs Temperature

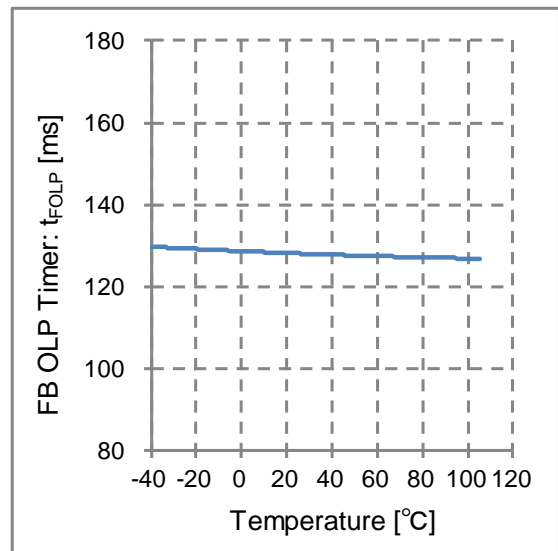


Figure 42. FB OLP Timer vs Temperature

Typical Performance Curves - continued

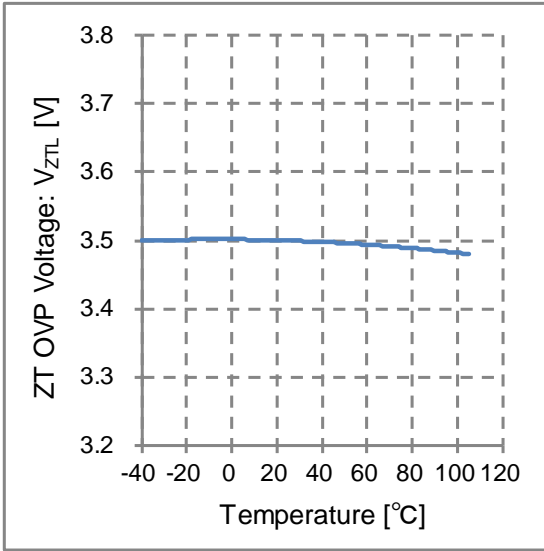


Figure 43. ZT OVP Voltage vs Temperature

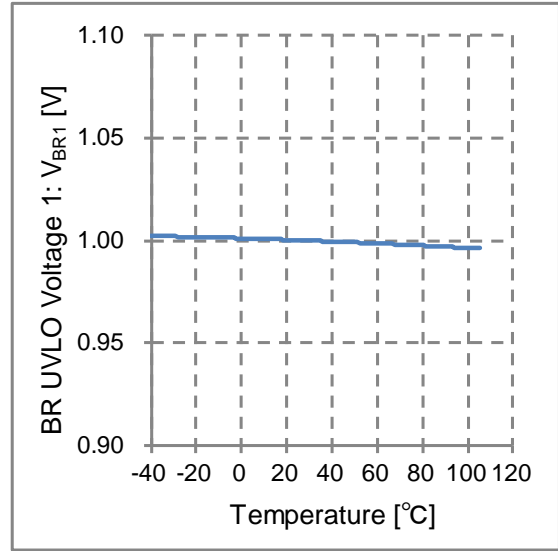


Figure 44. BR UVLO Voltage 1 vs Temperature

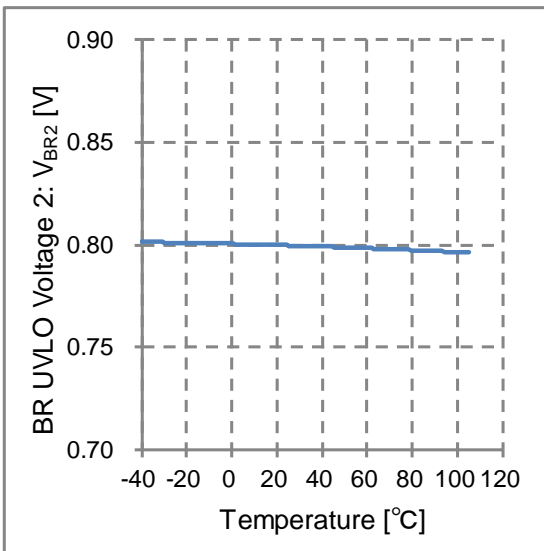


Figure 45. BR UVLO Voltage 2 vs Temperature

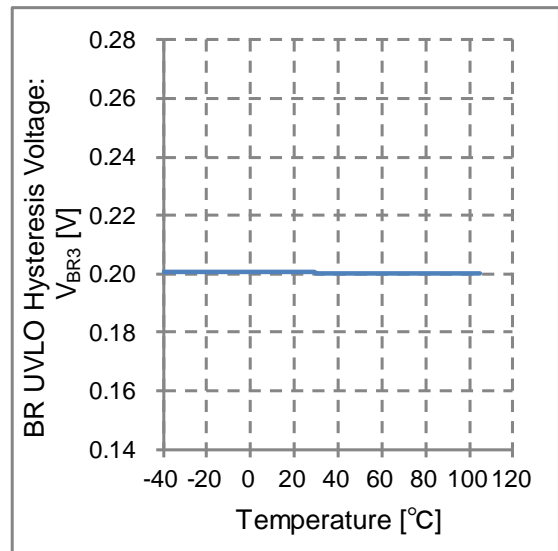


Figure 46. BR UVLO Hysteresis Voltage vs Temperature

Typical Performance Curves - continued

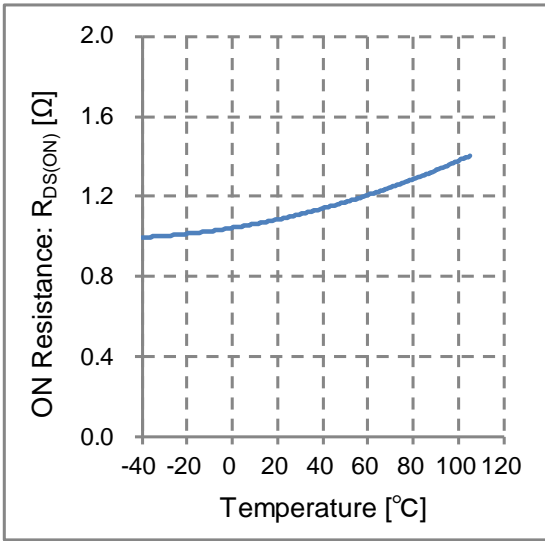


Figure 47. On Resistance vs Temperature

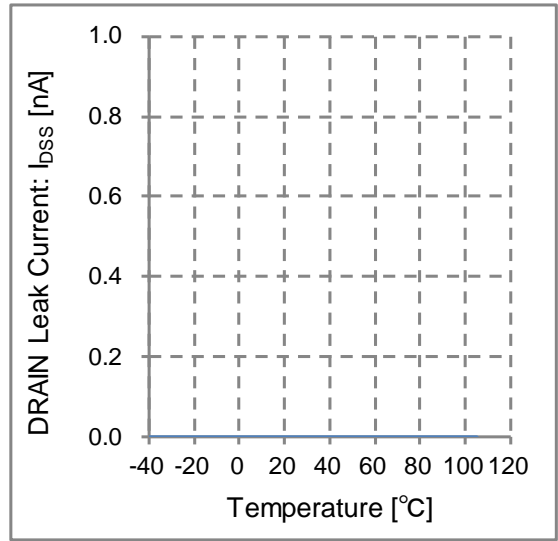


Figure 48. DRAIN Leak Current vs Temperature

I/O Equivalence Circuits

| 1 | ZT | 2 | VCC    | 3 | GND    | 4       | FB    |
|---|----|---|--------|---|--------|---------|-------|
|   |    |   |        |   |        |         |       |
| 5 | BR | 6 | SOURCE | 7 | SOURCE | EXP-PAD | DRAIN |
|   |    |   |        |   |        |         |       |

## Operational Notes

### 1. Reverse Connection of Power Supply

Connecting the power supply in reverse polarity can damage the IC. Take precautions against reverse polarity when connecting the power supply, such as mounting an external diode between the power supply and the IC's power supply pins.

### 2. Power Supply Lines

Design the PCB layout pattern to provide low impedance supply lines. Furthermore, connect a capacitor to ground at all power supply pins. Consider the effect of temperature and aging on the capacitance value when using electrolytic capacitors.

### 3. Ground Voltage

Ensure that no pins are at a voltage below that of the ground pin at any time, even during transient condition.

### 4. Ground Wiring Pattern

When using both small-signal and large-current ground traces, the two ground traces should be routed separately but connected to a single ground at the reference point of the application board to avoid fluctuations in the small-signal ground caused by large currents. Also ensure that the ground traces of external components do not cause variations on the ground voltage. The ground lines must be as short and thick as possible to reduce line impedance.

### 5. Recommended Operating Conditions

The function and operation of the IC are guaranteed within the range specified by the recommended operating conditions. The characteristic values are guaranteed only under the conditions of each item specified by the electrical characteristics.

### 6. Inrush Current

When power is first supplied to the IC, it is possible that the internal logic may be unstable and inrush current may flow instantaneously due to the internal powering sequence and delays, especially if the IC has more than one power supply. Therefore, give special consideration to power coupling capacitance, power wiring, width of ground wiring, and routing of connections.

### 7. Testing on Application Boards

When testing the IC on an application board, connecting a capacitor directly to a low-impedance output pin may subject the IC to stress. Always discharge capacitors completely after each process or step. The IC's power supply should always be turned off completely before connecting or removing it from the test setup during the inspection process. To prevent damage from static discharge, ground the IC during assembly and use similar precautions during transport and storage.

### 8. Inter-pin Short and Mounting Errors

Ensure that the direction and position are correct when mounting the IC on the PCB. Incorrect mounting may result in damaging the IC. Avoid nearby pins being shorted to each other especially to ground, power supply and output pin. Inter-pin shorts could be due to many reasons such as metal particles, water droplets (in very humid environment) and unintentional solder bridge deposited in between pins during assembly to name a few.

### 9. Unused Input Pins

Input pins of an IC are often connected to the gate of a MOS transistor. The gate has extremely high impedance and extremely low capacitance. If left unconnected, the electric field from the outside can easily charge it. The small charge acquired in this way is enough to produce a significant effect on the conduction through the transistor and cause unexpected operation of the IC. So unless otherwise specified, unused input pins should be connected to the power supply or ground line.

Operational Notes – continued

10. Regarding the Input Pin of the IC

This IC contains P+ isolation and P substrate layers between adjacent elements in order to keep them isolated. P-N junctions are formed at the intersection of the P layers with the N layers of other elements, creating a parasitic diode or transistor. For example (refer to figure below):

When GND > Pin A and GND > Pin B, the P-N junction operates as a parasitic diode.  
 When GND > Pin B, the P-N junction operates as a parasitic transistor.

Parasitic diodes inevitably occur in the structure of the IC. The operation of parasitic diodes can result in mutual interference among circuits, operational faults, or physical damage. Therefore, conditions that cause these diodes to operate, such as applying a voltage lower than the GND voltage to an input pin (and thus to the P substrate) should be avoided.

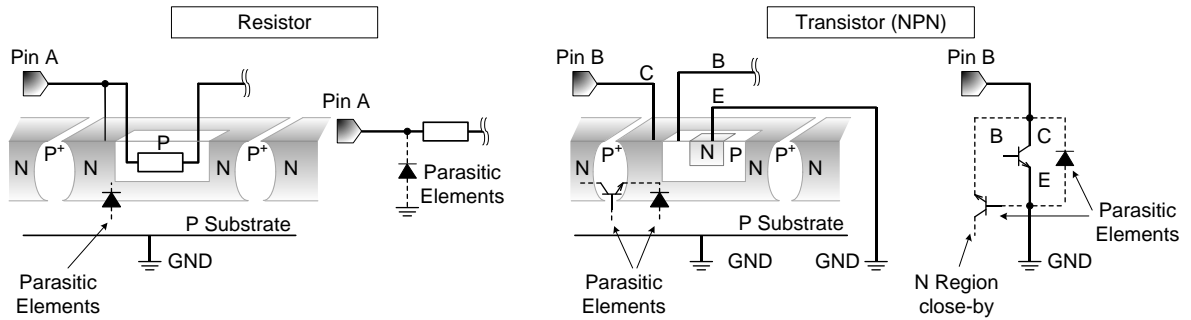


Figure 49. Example of IC Structure

11. Ceramic Capacitor

When using a ceramic capacitor, determine a capacitance value considering the change of capacitance with temperature and the decrease in nominal capacitance due to DC bias and others.

12. Thermal Shutdown Circuit (TSD)

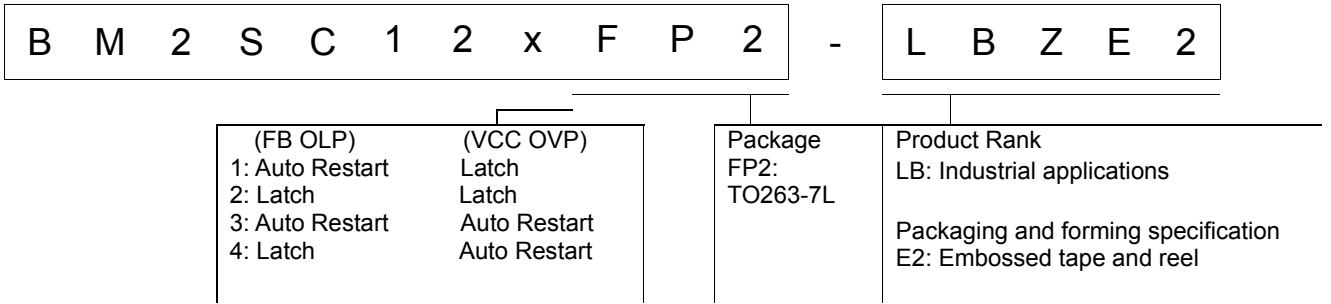
This IC has a built-in thermal shutdown circuit that prevents heat damage to the IC. Normal operation should always be within the IC's maximum junction temperature rating. If however the rating is exceeded for a continued period, the junction temperature (Tj) will rise which will activate the TSD circuit that will turn OFF power output pins. When the Tj falls below the TSD threshold, the circuits are automatically restored to normal operation.

Note that the TSD circuit operates in a situation that exceeds the absolute maximum ratings and therefore, under no circumstances, should the TSD circuit be used in a set design or for any purpose other than protecting the IC from heat damage.

13. Over Current Protection Circuit (OCP)

This IC incorporates an integrated overcurrent protection circuit that is activated when the load is shorted. This protection circuit is effective in preventing damage due to sudden and unexpected incidents. However, the IC should not be used in applications characterized by continuous operation or transitioning of the protection circuit.

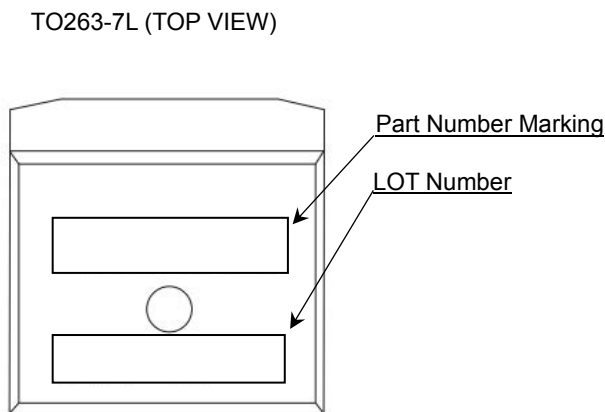
Ordering Information



Lineup

| Orderable Part Number | FB OLP       | VCC OVP      | Package  | Part Number Marking |
|-----------------------|--------------|--------------|----------|---------------------|
| BM2SC121FP2-LBZE2     | Auto Restart | Latch        | TO263-7L | M2SC121FP           |
| BM2SC122FP2-LBZE2     | Latch        | Latch        |          | M2SC122FP           |
| BM2SC123FP2-LBZE2     | Auto Restart | Auto Restart |          | M2SC123FP           |
| BM2SC124FP2-LBZE2     | Latch        | Auto Restart |          | M2SC124FP           |

Marking Diagram





Revision History

| Date        | Revision | Changes     |
|-------------|----------|-------------|
| 09.Apr.2021 | 001      | New Release |

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(Note1) Medical Equipment Classification of the Specific Applications

| JAPAN     | USA       | EU         | CHINA     |
|-----------|-----------|------------|-----------|
| CLASS III | CLASS III | CLASS II b | CLASS III |
| CLASS IV  |           | CLASS III  |           |

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  - [c] Use of our Products in places where the Products are exposed to sea wind or corrosive gases, including Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, and NO<sub>2</sub>
  - [d] Use of our Products in places where the Products are exposed to static electricity or electromagnetic waves
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  - [f] Sealing or coating our Products with resin or other coating materials
  - [g] Use of our Products without cleaning residue of flux (Exclude cases where no-clean type fluxes is used. However, recommend sufficiently about the residue.); or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
  - [h] Use of the Products in places subject to dew condensation
4. The Products are not subject to radiation-proof design.
5. Please verify and confirm characteristics of the final or mounted products in using the Products.
6. In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse, is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power; exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.
7. De-rate Power Dissipation depending on ambient temperature. When used in sealed area, confirm that it is the use in the range that does not exceed the maximum junction temperature.
8. Confirm that operation temperature is within the specified range described in the product specification.
9. ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

## Precaution for Mounting / Circuit board design

1. When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.
2. In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

### Precautions Regarding Application Examples and External Circuits

1. If change is made to the constant of an external circuit, please allow a sufficient margin considering variations of the characteristics of the Products and external components, including transient characteristics, as well as static characteristics.
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### Precaution for Electrostatic

This Product is electrostatic sensitive product, which may be damaged due to electrostatic discharge. Please take proper caution in your manufacturing process and storage so that voltage exceeding the Products maximum rating will not be applied to Products. Please take special care under dry condition (e.g. Grounding of human body / equipment / solder iron, isolation from charged objects, setting of Ionizer, friction prevention and temperature / humidity control).

### Precaution for Storage / Transportation

1. Product performance and soldered connections may deteriorate if the Products are stored in the places where:
  - [a] the Products are exposed to sea winds or corrosive gases, including Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, and NO<sub>2</sub>
  - [b] the temperature or humidity exceeds those recommended by ROHM
  - [c] the Products are exposed to direct sunshine or condensation
  - [d] the Products are exposed to high Electrostatic
2. Even under ROHM recommended storage condition, solderability of products out of recommended storage time period may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is exceeding the recommended storage time period.
3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

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