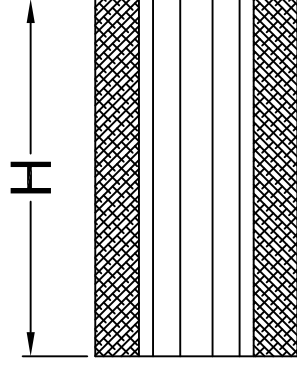


REV.	DESCRIPTION
D	Engineering Update w
E	Removed SRS-3 Fron
F	Updated SRS-2 Minor
G	SRS-5 Obsolete

MINOR I.D.

Ø.250 [Ø6.4mm]



I.D.

PART NO.	SCREW SIZE	MINOR I.D.	I.D.	"H" - IN .005"(.127mm) INCREMENT
SRS-1	#4	.107"(2.7mm)	.142"(3.6mm)	.050"~1.250"(1.3~31.8mm)
SRS-2	#6 (M3.5)	.125"(3.1mm)	.174"(4.4mm)	.050"~1.250"(1.3~31.8mm)
SRS-4	M3	.113"(2.9mm)	.144"(3.7mm)	.050"~1.250"(1.3~31.8mm)

4. TOLERANCE "H" DIMENSION:

H ≤ 0.500 (12.7mm) ±0.005(0.1mm)
 0.500 > H (12.7mm) ±0.010(0.3mm)

3. MATERIAL: PVC, 94V-0, GREY. BIVAR MATERIAL CODE 37-GY.
 M.A HANNA PVC CONCENTRATE, 10062077 GREY.

2. MATERIAL: PVC, 94V-0, WHITE. BIVAR MATERIAL CODE 28-WE.
 ALPHAGARY DURAL PVC, 250M UV WHITE 3300.

1. GENERAL SPECIFICATIONS: BIVAR EXTRUDED COMPONENT SPECIFICATION BV00-E102.

STANDARD TOLERANCE (UNLESS OTHERWISE SPECIFIED)		DATE:
DECIMALS	±.1	05/2/19
ANGULAR	X° ±.01	DATE:
	.XXX ±.005	02/19
DESIGNED:		DATE:
Shane Irving		05/2/19
CHECKED:		DATE:
M. Chen		02/19

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