



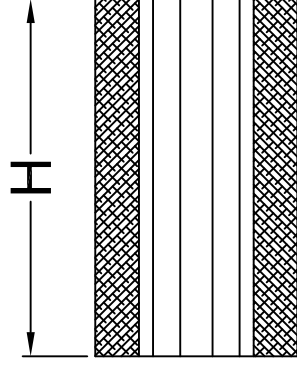
**THE DATASHEET OF
SRS-2-180**



| REV. | DESCRIPTION |
|------|----------------------|
| D | Engineering Update w |
| E | Removed SRS-3 Fron |
| F | Updated SRS-2 Minor |
| G | SRS-5 Obsolete |

MINOR I.D.

Ø.250 [Ø6.4mm]



I.D.

| PART NO. | SCREW SIZE | MINOR I.D. | I.D. | "H" - IN .005"(.127mm) INCREMENT |
|----------|------------|--------------|--------------|----------------------------------|
| SRS-1 | #4 | .107"(2.7mm) | .142"(3.6mm) | .050"~1.250"(1.3~31.8mm) |
| SRS-2 | #6 (M3.5) | .125"(3.1mm) | .174"(4.4mm) | .050"~1.250"(1.3~31.8mm) |
| SRS-4 | M3 | .113"(2.9mm) | .144"(3.7mm) | .050"~1.250"(1.3~31.8mm) |

4. TOLERANCE "H" DIMENSION:

H ≤ 0.500 (12.7mm) ±0.005(0.1mm)
 0.500 > H (12.7mm) ±0.010(0.3mm)

3. MATERIAL: PVC, 94V-0, GREY. BIVAR MATERIAL CODE 37-GY.
 M.A HANNA PVC CONCENTRATE, 10062077 GREY.

2. MATERIAL: PVC, 94V-0, WHITE. BIVAR MATERIAL CODE 28-WE.
 ALPHAGARY DURAL PVC, 250M UV WHITE 3300.

1. GENERAL SPECIFICATIONS: BIVAR EXTRUDED COMPONENT SPECIFICATION BV00-E102.

| STANDARD TOLERANCE (UNLESS OTHERWISE SPECIFIED) | | DATE: |
|--|------------|---------|
| DECIMALS | ±.1 | 05/2/19 |
| ANGULAR | X° ±.01 | DATE: |
| | .XXX ±.005 | 02/19 |
| DESIGNED: | | DATE: |
| Shane Irving | | 05/2/19 |
| CHECKED: | | DATE: |
| M. Chen | | 02/19 |

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 [Bivar Inc. Information](#)

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