THE DATASHEET OF

SPMWHT541MP5WAQMSD

www.win-source.net 0086-755-83957316

Rev: 002

Product Family Data Sheet

LM561B – 5630 Middle Power LED

Introduction

Features

- Beam Angle: 120˚
- Precondition : JEDEC Level 2a
- Dimension : 5.6 x 3.0 x 0.8 mm
- ESD withstand Voltage : up to ± 5KV [HBM]

Applications

- INDOOR LIGHTING : Ambient Light, LED tube, Down light, LED bulb and Ceiling Light

SAMSUNG ELECTRONICS
95, Samsung2-Ro, Giheung-Gu,
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1. Product Code Information

1) Luminous Flux Bins (T_s = 25℃)

Nominal CCT	Product Code	Flux Rank	Sorting Condition lm @65mA
			Flux Range (Φ_v, lm)
2700K	SPMWHT541MD5WAW☆SB	S2	26.0 ~ 28.0
		S3	28.0 ~ 30.0
	SPMWHT541MD5WAW☆SC	S3	28.0 ~ 30.0
		S4	30.0 ~ 32.0
	SPMWHT541MD5WAW☆SD	S4	30.0 ~ 32.0
		S5	32.0 ~ 34.0
3000K	SPMWHT541MD5WAV☆SB	S2	26.5 ~ 28.5
		S3	28.5 ~ 30.5
	SPMWHT541MD5WAV☆SC	S3	28.5 ~ 30.5
		S4	30.5 ~ 32.5
	SPMWHT541MD5WAV☆SD	S4	30.5 ~ 32.5
		S5	32.5 ~ 34.5
3500K	SPMWHT541MD5WAU☆SB	S2	27.0 ~ 29.0
		S3	29.0 ~ 31.0
	SPMWHT541MD5WAU☆SC	S3	29.0 ~ 31.0
		S4	31.0 ~ 33.0
	SPMWHT541MD5WAU☆SD	S4	31.0 ~ 33.0
		S5	33.0 ~ 35.0
4000K	SPMWHT541MD5WAT☆SB	S2	28.0 ~ 30.0
		S3	30.0 ~ 32.0
	SPMWHT541MD5WAT☆SC	S3	30.0 ~ 32.0
		S4	32.0 ~ 34.0
	SPMWHT541MD5WAT☆SD	S4	32.0 ~ 34.0
		S5	34.0 ~ 36.0
5000K	SPMWHT541MD5WAR☆SB	S2	29.0 ~ 31.0
		S3	31.0 ~ 33.0
	SPMWHT541MD5WAR☆SC	S3	31.0 ~ 33.0
		S4	33.0 ~ 35.0
	SPMWHT541MD5WAR☆SD	S4	33.0 ~ 35.0
		S5	35.0 ~ 37.0

1) Luminous Flux Bins (T_s = 25℃)

Nominal CCT	Product Code	Flux Rank	Sorting Condition Im @65mA
			Flux Range (Φ_v, lm)
5700K	SPMWHT541MD5WAQ☆SB	S2	28.5 ~ 30.5
		S3	30.5 ~ 32.5
	SPMWHT541MD5WAQ☆SC	S3	30.5 ~ 32.5
		S4	32.5 ~ 34.5
	SPMWHT541MD5WAQ☆SD	S4	32.5 ~ 34.5
		S5	34.5 ~ 36.5
6500K	SPMWHT541MD5WAP☆SB	S2	28.0 ~ 30.0
		S3	30.0 ~ 32.0
	SPMWHT541MD5WAP☆SC	S3	30.0 ~ 32.0
		S4	32.0 ~ 34.0
	SPMWHT541MD5WAP☆SD	S4	32.0 ~ 34.0
		S5	34.0 ~ 36.0

Notes:

1)SAMSUNG ELECTRONICS maintains a tolerance of ±5% on Luminous Flux measurements.

2)Warm white : "☆" can be "0"(Whole Bin), "H"(Half Bin) or "M"(Quarter Bin) of the color binning.

Cool white : "☆" can be "0"(Whole Bin) or "M"(Quarter Bin) of the color binning.

2) Color Bins (T_s = 25℃)

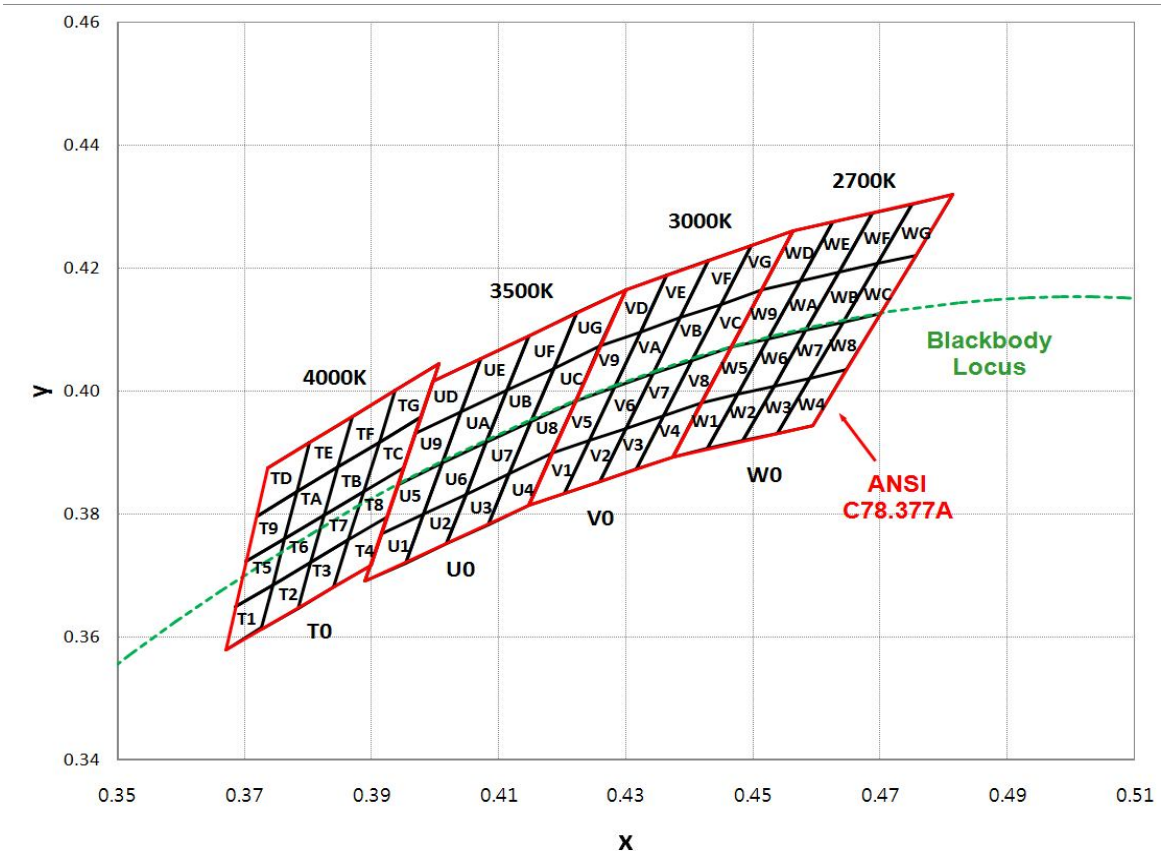
1) Color Binning

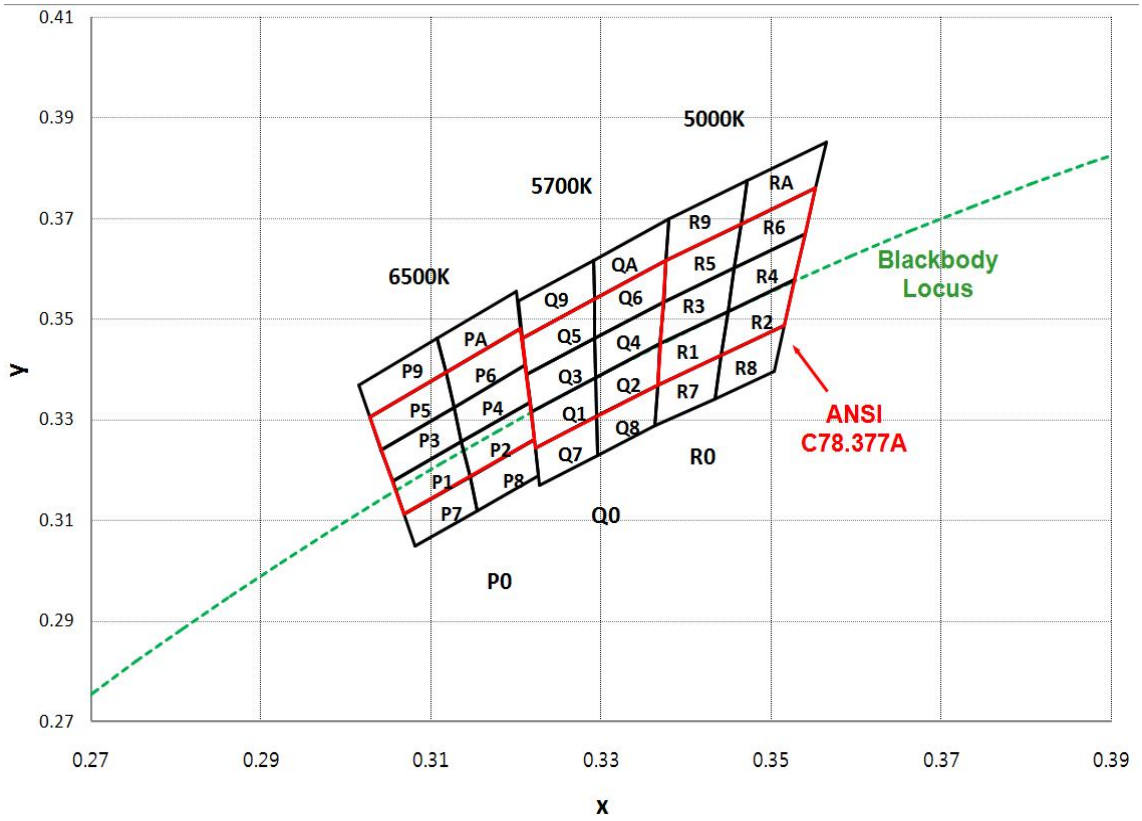
Nominal CCT	Product Code	Color Rank	Chromaticity Bins
2700K	SPMWHT541MD5WAW0SB SPMWHT541MD5WAW0SC SPMWHT541MD5WAW0SD	W0 (Whole bin)	W1, W2, W3, W4, W5, W6, W7, W8, W9, WA, WB, WC, WD, WE, WF, WG
	SPMWHT541MD5WAWHSB SPMWHT541MD5WAWHSC SPMWHT541MD5WAWHSD	WH (Half bin)	W5, W6, W7, W8, W9, WA, WB, WC
	SPMWHT541MD5WAWMSB SPMWHT541MD5WAWMSC SPMWHT541MD5WAWMSD	WM (Quarter bin)	W6, W7, WA, WB
3000K	SPMWHT541MD5WAV0SB SPMWHT541MD5WAV0SC SPMWHT541MD5WAV0SD	V0 (Whole bin)	V1, V2, V3, V4, V5, V6, V7, V8, V9, VA, VB, VC, VD, VE, VF, VG
	SPMWHT541MD5WAVHSB SPMWHT541MD5WAVHSC SPMWHT541MD5WAVHSD	VH (Half bin)	V5, V6, V7, V8, V9, VA, VB, VC
	SPMWHT541MD5WAVMSB SPMWHT541MD5WAVMSC SPMWHT541MD5WAVMSD	VM (Quarter bin)	V6, V7, VA, VB
3500K	SPMWHT541MD5WAU0SB SPMWHT541MD5WAU0SC SPMWHT541MD5WAU0SD	U0 (Whole bin)	U1, U2, U3, U4, U5, U6, U7, U8, U9, UA, UB, UC, UD, UE, UF, UG
	SPMWHT541MD5WAUHSB SPMWHT541MD5WAUHSC SPMWHT541MD5WAUHSD	UH (Half bin)	U5, U6, U7, U8, U9, UA, UB, UC
	SPMWHT541MD5WAUMSB SPMWHT541MD5WAUMSC SPMWHT541MD5WAUMSD	UM (Quarter bin)	U6, U7, UA, UB

1) Color Binning (Continued)

Nominal CCT	Product Code	Color Rank	Chromaticity Bins
4000K	SPMWHT541MD5WAT0SB SPMWHT541MD5WAT0SC SPMWHT541MD5WAT0SD	T0 (Whole bin)	T1, T2, T3, T4, T5, T6, T7, T8, T9, TA, TB, TC, TD, TE, TF, TG
	SPMWHT541MD5WATHSB SPMWHT541MD5WATHSC SPMWHT541MD5WATHSD	TH (Half bin)	T5, T6, T7, T8, T9, TA, TB, TC
	SPMWHT541MD5WATMSB SPMWHT541MD5WATMSC SPMWHT541MD5WATMSD	TM (Quarter bin)	T6, T7, TA, TB
5000K	SPMWHT541MD5WAR0SB SPMWHT541MD5WAR0SC SPMWHT541MD5WAR0SD	R0 (Whole bin)	R1, R2, R3, R4, R5 R6, R7, R8, R9 ,RA
	SPMWHT541MD5WARMSB SPMWHT541MD5WARMSC SPMWHT541MD5WARMSD	RM (Quarter bin)	R1, R2, R3, R4, R5, R6
5700K	SPMWHT541MD5WAQ0SB SPMWHT541MD5WAQ0SC SPMWHT541MD5WAQ0SD	Q0 (Whole bin)	Q1, Q2, Q3, Q4, Q5 Q6, Q7, Q8, Q9, QA
	SPMWHT541MD5WAQMSB SPMWHT541MD5WAQMSC SPMWHT541MD5WAQMSD	QM (Quarter bin)	Q1, Q2, Q3, Q4, Q5, Q6
6500K	SPMWHT541MD5WAP0SB SPMWHT541MD5WAP0SC SPMWHT541MD5WAP0SD	P0 (Whole bin)	P1, P2, P3, P4, P5 P6, P7, P8, P9, PA
	SPMWHT541MD5WAPMSB SPMWHT541MD5WAPMSC SPMWHT541MD5WAPMSD	PM (Quarter bin)	P1, P2, P3, P4, P5, P6

2) Chromaticity Region & Coordinates





2) Chromaticity Region & Coordinates (Continued)

Region	CIE X	CIE Y	Region	CIE X	CIE Y
W rank (2700K)					
W1	0.4373	0.3893	W9	0.4465	0.4071
	0.4418	0.3981		0.4513	0.4164
	0.4475	0.3994		0.4573	0.4178
	0.4428	0.3906		0.4523	0.4085
W2	0.4428	0.3906	WA	0.4523	0.4085
	0.4475	0.3994		0.4573	0.4178
	0.4532	0.4008		0.4634	0.4193
	0.4483	0.3919		0.4582	0.4099
W3	0.4483	0.3919	WB	0.4582	0.4099
	0.4532	0.4008		0.4634	0.4193
	0.4589	0.4021		0.4695	0.4207
	0.4538	0.3931		0.4641	0.4112
W4	0.4538	0.3931	WC	0.4641	0.4112
	0.4589	0.4021		0.4695	0.4207
	0.4646	0.4034		0.4756	0.4221
	0.4593	0.3944		0.4700	0.4126
W5	0.4418	0.3981	WD	0.4513	0.4164
	0.4465	0.4071		0.4562	0.4260
	0.4523	0.4085		0.4624	0.4274
	0.4475	0.3994		0.4573	0.4178
W6	0.4475	0.3994	WE	0.4573	0.4178
	0.4523	0.4085		0.4624	0.4274
	0.4582	0.4099		0.4687	0.4289
	0.4532	0.4008		0.4634	0.4193
W7	0.4532	0.4008	WF	0.4634	0.4193
	0.4582	0.4099		0.4687	0.4289
	0.4641	0.4112		0.4750	0.4304
	0.4589	0.4021		0.4695	0.4207
W8	0.4589	0.4021	WG	0.4695	0.4207
	0.4641	0.4112		0.4750	0.4304
	0.4700	0.4126		0.4813	0.4319
	0.4646	0.4034		0.4756	0.4221

Region	CIE X	CIE Y	Region	CIE X	CIE Y
V rank (3000K)					
V1	0.4147	0.3814	V9	0.4221	0.3984
	0.4183	0.3898		0.4259	0.4073
	0.4242	0.3919		0.4322	0.4096
	0.4203	0.3833		0.4281	0.4006
V2	0.4203	0.3833	VA	0.4281	0.4006
	0.4242	0.3919		0.4322	0.4096
	0.4300	0.3939		0.4385	0.4119
	0.4259	0.3853		0.4342	0.4028
V3	0.4259	0.3853	VB	0.4342	0.4028
	0.4300	0.3939		0.4385	0.4119
	0.4359	0.3960		0.4449	0.4141
	0.4316	0.3873		0.4403	0.4049
V4	0.4316	0.3873	VC	0.4403	0.4049
	0.4359	0.3960		0.4449	0.4141
	0.4418	0.3981		0.4513	0.4164
	0.4373	0.3893		0.4465	0.4071
V5	0.4183	0.3898	VD	0.4259	0.4073
	0.4221	0.3984		0.4299	0.4165
	0.4281	0.4006		0.4364	0.4188
	0.4242	0.3919		0.4322	0.4096
V6	0.4242	0.3919	VE	0.4322	0.4096
	0.4281	0.4006		0.4364	0.4188
	0.4342	0.4028		0.4430	0.4212
	0.4300	0.3939		0.4385	0.4119
V7	0.4300	0.3939	VF	0.4385	0.4119
	0.4342	0.4028		0.4430	0.4212
	0.4403	0.4049		0.4496	0.4236
	0.4359	0.3960		0.4449	0.4141
V8	0.4359	0.3960	VG	0.4449	0.4141
	0.4403	0.4049		0.4496	0.4236
	0.4465	0.4071		0.4562	0.4260
	0.4418	0.3981		0.4513	0.4164

2) Chromaticity Region & Coordinates (Continued)

Region	CIE X	CIE Y	Region	CIE X	CIE Y
U rank (3500K)					
U1	0.3889	0.3690	U9	0.3941	0.3848
	0.3915	0.3768		0.3968	0.3930
	0.3981	0.3800		0.4040	0.3966
	0.3953	0.3720		0.4010	0.3882
U2	0.3953	0.3720	UA	0.4010	0.3882
	0.3981	0.3800		0.4040	0.3966
	0.4048	0.3832		0.4113	0.4001
	0.4017	0.3751		0.4080	0.3916
U3	0.4017	0.3751	UB	0.4080	0.3916
	0.4048	0.3832		0.4113	0.4001
	0.4116	0.3865		0.4186	0.4037
	0.4082	0.3782		0.4150	0.3950
U4	0.4082	0.3782	UC	0.4150	0.3950
	0.4116	0.3865		0.4186	0.4037
	0.4183	0.3898		0.4259	0.4073
	0.4147	0.3814		0.4221	0.3984
U5	0.3915	0.3768	UD	0.3968	0.3930
	0.3941	0.3848		0.3996	0.4015
	0.4010	0.3882		0.4071	0.4052
	0.3981	0.3800		0.4040	0.3966
U6	0.3981	0.3800	UE	0.4040	0.3966
	0.4010	0.3882		0.4071	0.4052
	0.4080	0.3916		0.4146	0.4089
	0.4048	0.3832		0.4113	0.4001
U7	0.4048	0.3832	UF	0.4113	0.4001
	0.4080	0.3916		0.4146	0.4089
	0.4150	0.3950		0.4222	0.4127
	0.4116	0.3865		0.4186	0.4037
U8	0.4116	0.3865	UG	0.4186	0.4037
	0.4150	0.3950		0.4222	0.4127
	0.4221	0.3984		0.4299	0.4165
	0.4183	0.3898		0.4259	0.4073

Region	CIE X	CIE Y	Region	CIE X	CIE Y
T rank (4000K)					
T1	0.367	0.3578	T9	0.3702	0.3722
	0.3726	0.3612		0.3763	0.376
	0.3744	0.3685		0.3782	0.3837
	0.3686	0.3649		0.3719	0.3797
T2	0.3726	0.3612	TA	0.3763	0.3760
	0.3783	0.3646		0.3825	0.3798
	0.3804	0.3721		0.3847	0.3877
	0.3744	0.3685		0.3782	0.3837
T3	0.3783	0.3646	TB	0.3825	0.3798
	0.3840	0.3681		0.3887	0.3836
	0.3863	0.3758		0.3912	0.3917
	0.3804	0.3721		0.3847	0.3877
T4	0.384	0.3681	TC	0.3887	0.3837
	0.3898	0.3716		0.395	0.3875
	0.3924	0.3794		0.3978	0.3958
	0.3863	0.3758		0.3912	0.3917
T5	0.3686	0.3649	TD	0.3719	0.3797
	0.3744	0.3685		0.3782	0.3837
	0.3763	0.376		0.3802	0.3916
	0.3702	0.3722		0.3736	0.3874
T6	0.3744	0.3685	TE	0.3782	0.3837
	0.3804	0.3721		0.3847	0.3877
	0.3825	0.3798		0.3869	0.3958
	0.3763	0.376		0.3802	0.3916
T7	0.3804	0.3721	TF	0.3847	0.3877
	0.3863	0.3758		0.3912	0.3917
	0.3887	0.3836		0.3937	0.4001
	0.3825	0.3798		0.3869	0.3958
T8	0.3863	0.3758	TG	0.3912	0.3917
	0.3924	0.3794		0.3978	0.3958
	0.395	0.3875		0.4006	0.4044
	0.3887	0.3836		0.3937	0.4001

2) Chromaticity Region & Coordinates (Continued)

Region	CIE X	CIE Y	Region	CIE X	CIE Y
R rank (5000K)					
R1	0.3366	0.3369	R6	0.3456	0.3601
	0.3441	0.3428		0.3539	0.3669
	0.3449	0.3515		0.3551	0.3760
	0.3369	0.3451		0.3464	0.3688
R2	0.3441	0.3428	R7	0.3363	0.3287
	0.3515	0.3487		0.3433	0.3341
	0.3527	0.3578		0.3441	0.3428
	0.3449	0.3515		0.3366	0.3369
R3	0.3369	0.3451	R8	0.3433	0.3341
	0.3449	0.3515		0.3503	0.3396
	0.3456	0.3601		0.3515	0.3487
	0.3373	0.3534		0.3441	0.3428
R4	0.3449	0.3515	R9	0.3376	0.3616
	0.3527	0.3578		0.3464	0.3688
	0.3539	0.3669		0.3471	0.3775
	0.3456	0.3601		0.3379	0.3698
R5	0.3373	0.3534	RA	0.3464	0.3688
	0.3456	0.3601		0.3551	0.3760
	0.3464	0.3688		0.3564	0.3851
	0.3376	0.3616		0.3471	0.3775
Q rank (5700K)					
Q1	0.3222	0.3243	Q6	0.3292	0.3461
	0.3294	0.3306		0.3373	0.3534
	0.3293	0.3384		0.3376	0.3616
	0.3217	0.3316		0.3292	0.3539
Q2	0.3294	0.3306	Q7	0.3227	0.3170
	0.3366	0.3369		0.3295	0.3228
	0.3369	0.3451		0.3294	0.3306
	0.3293	0.3384		0.3222	0.3243
Q3	0.3217	0.3316	Q8	0.3295	0.3228
	0.3293	0.3384		0.3363	0.3287
	0.3292	0.3461		0.3366	0.3369
	0.3212	0.3389		0.3294	0.3306
Q4	0.3293	0.3384	Q9	0.3207	0.3462
	0.3369	0.3451		0.3292	0.3539
	0.3373	0.3534		0.3291	0.3617
	0.3292	0.3461		0.3202	0.3535
Q5	0.3212	0.3389	QA	0.3292	0.3539
	0.3292	0.3461		0.3376	0.3616
	0.3292	0.3539		0.3379	0.3698
	0.3207	0.3462		0.3291	0.3617

Region	CIE X	CIE Y	Region	CIE X	CIE Y
P rank (6500K)					
P1	0.3068	0.3113	P6	0.3126	0.3324
	0.3145	0.3187		0.3210	0.3408
	0.3135	0.3256		0.3205	0.3481
	0.3055	0.3177		0.3117	0.3393
P2	0.3145	0.3187	P7	0.3081	0.3049
	0.3221	0.3261		0.3154	0.3119
	0.3216	0.3334		0.3145	0.3187
	0.3135	0.3256		0.3068	0.3113
P3	0.3055	0.3177	P8	0.3154	0.3119
	0.3135	0.3256		0.3226	0.3188
	0.3126	0.3324		0.3221	0.3261
	0.3041	0.3240		0.3145	0.3187
P4	0.3135	0.3256	P9	0.3028	0.3304
	0.3216	0.3334		0.3117	0.3393
	0.3210	0.3408		0.3107	0.3461
	0.3126	0.3324		0.3015	0.3368
P5	0.3041	0.3240	PA	0.3117	0.3393
	0.3126	0.3324		0.3205	0.3481
	0.3117	0.3393		0.3200	0.3554
	0.3028	0.3304		0.3107	0.3461

Notes: SAMSUNG ELECTRONICS maintains ±0.005 tolerance of Cx, Cy

2. Characteristics

1) Absolute Maximum Rating

Item	Symbol	Rating	Condition
Operating temperature range	T_{op}	-40℃ ~ +85℃	-
Storage temperature range	T_{stg}	-40℃ ~ +120℃	-
LED junction temperature	T_J	110℃	-
Forward Current	I_F	150 mA	
Peak Pulsed Forward Current	I_{FP}	300 mA	Duty 1/10 pulse width 10ms
Assembly Process Temperature	-	260℃, < 10sec	-
ESD	-	5kV	HBM

2) Electro-optical Characteristics

Item	Unit	Nominal CCT	Product Code	Rank		Min	Typ	Max
Forward Voltage[1] (V_F) (@65 mA, Ts = 25℃)	V	-	-	WA	AZ	2.70	-	2.80
					A1	2.80	-	2.90
					A2	2.90	-	3.00
					A3	3.00	-	3.10
					A4	3.10	-	3.20
Luminous Flux[2] (Φ_v) (@65 mA, Ts = 25℃)	lm	2700K	*WAW☆SB	S2		26.0	-	28.0
				S3		28.0	-	30.0
			*WAW☆SC	S3		28.0	-	30.0
				S4		30.0	-	32.0
			*WAW☆SD	S4		30.0	-	32.0
				S5		32.0	-	34.0
		3000K	*WAV☆SB	S2		26.5	-	28.5
				S3		28.5	-	30.5
			*WAV☆SC	S3		28.5	-	30.5
				S4		30.5	-	32.5
			*WAV☆SD	S4		30.5	-	32.5
				S5		32.5	-	34.5
		3500K	*WAU☆SB	S2		27.0	-	29.0
				S3		29.0	-	31.0
			*WAU☆SC	S3		29.0	-	31.0
				S4		31.0	-	33.0
			*WAU☆SD	S4		31.0	-	33.0
				S5		33.0	-	35.0
		4000K	*WAT☆SB	S2		28.0	-	30.0
				S3		30.0	-	32.0
			*WAT☆SC	S3		30.0	-	32.0
				S4		32.0	-	34.0
			*WAT☆SD	S4		32.0	-	34.0
				S5		34.0	-	36.0
		5000K	*WAR☆SB	S2		29.0	-	31.0
				S3		31.0	-	33.0
			*WAR☆SC	S3		31.0	-	33.0
				S4		33.0	-	35.0
			*WAR☆SD	S4		33.0	-	35.0
				S5		35.0	-	37.0
		5700K	*WAQ☆SB	S2		28.5	-	30.5
				S3		30.5	-	32.5
			*WAQ☆SC	S3		30.5	-	32.5
				S4		32.5	-	34.5
			*WAQ☆SD	S4		32.5	-	34.5
				S5		34.5	-	36.5
		6500K	*WAP☆SB	S2		28.0	-	30.0
				S3		30.0	-	32.0
			*WAP☆SC	S3		30.0	-	32.0
				S4		32.0	-	34.0
			*WAP☆SD	S4		32.0	-	34.0
				S5		34.0	-	36.0

2) Electro-optical Characteristics

Item	Unit	Nominal CCT	Product Code	Rank	Min	Typ	Max
Reverse Voltage (@5 mA, Ts = 25℃)	V	-	-	-	0.7	-	1.2
Color Rendering Index[3] (R_a)	-	-	-	5	80	-	-
Special CRI[4] (R9)	-	-	-	-	0	-	-
Thermal resistance($R_{th,\ j\text{-}s}$)	℃/W	-	-	-	-	16	-

Notes:

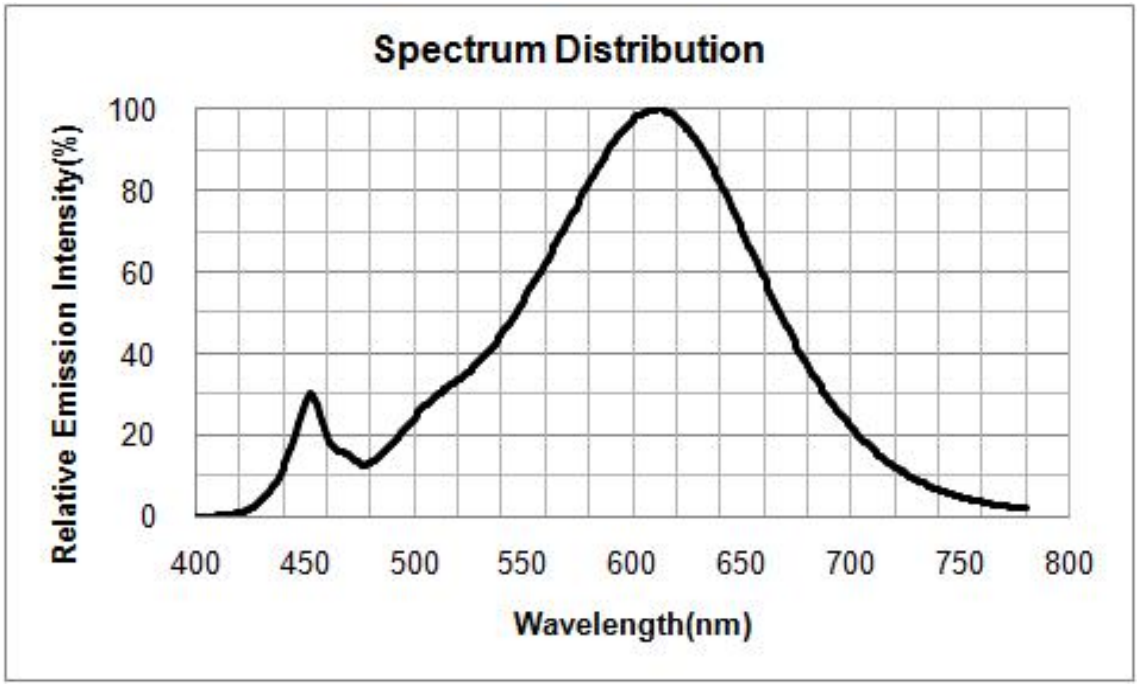
1)~4) SAMSUNG ELECTRONICS maintains a tolerance of V_F:±0.1 V, Φ_V:±5 %, R_a :±3.0, R9 :±6.5 on measurements

5) " * " is Product Code of "SPMWHT541MD5"

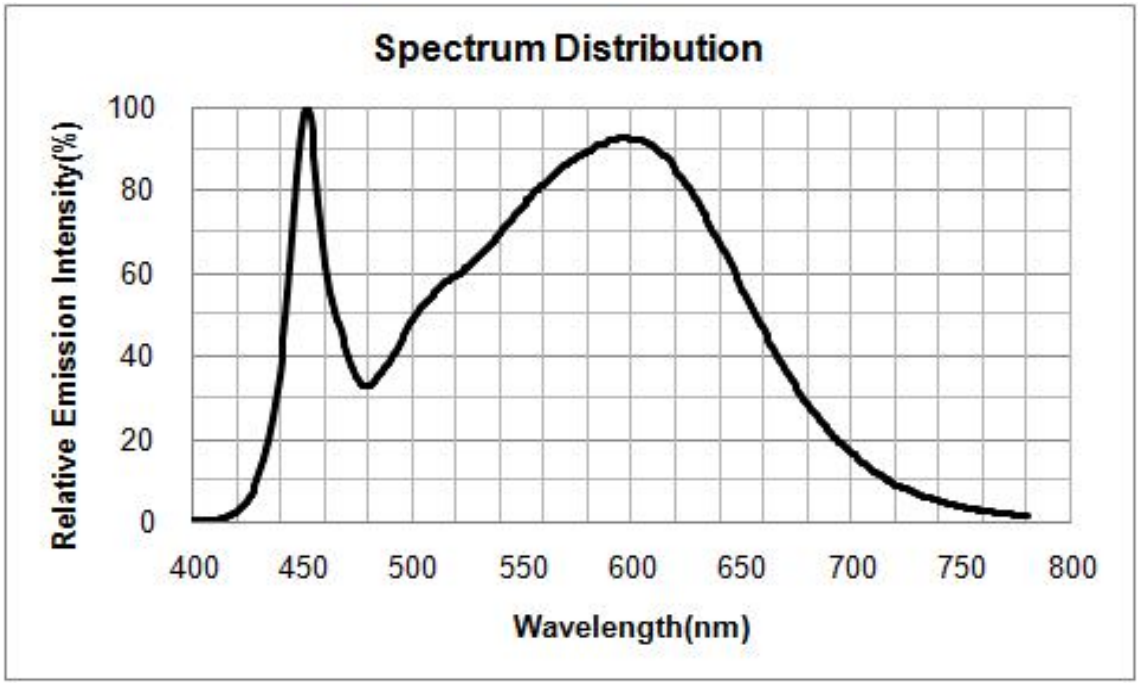
3. Typical Characteristics Graph (T_s = 25℃)

1) Spectrum Distribution

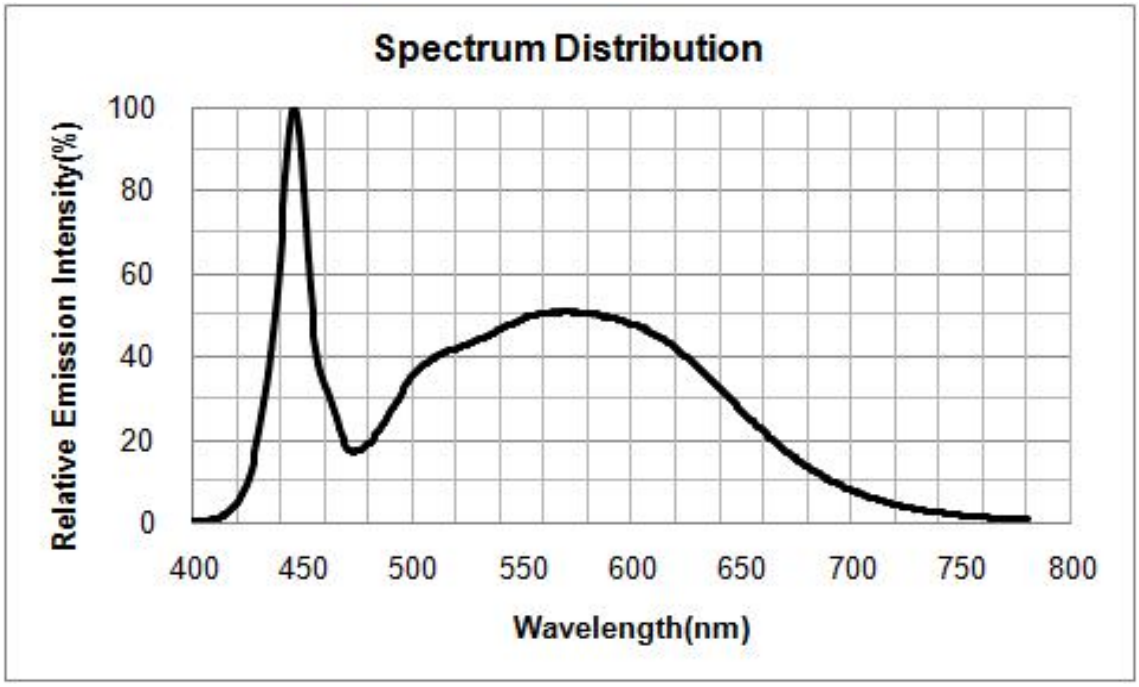
[CCT : 2700K & 3000K]



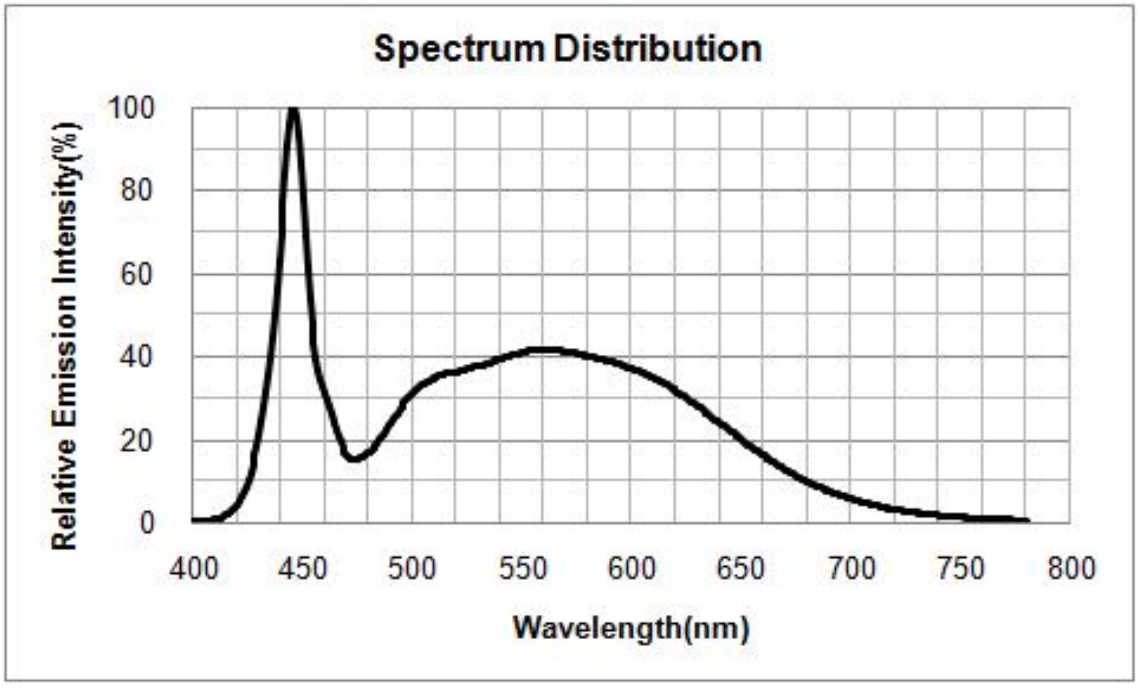
[CCT : 3500K & 4000K]



[CCT : 5000K & 5700K]



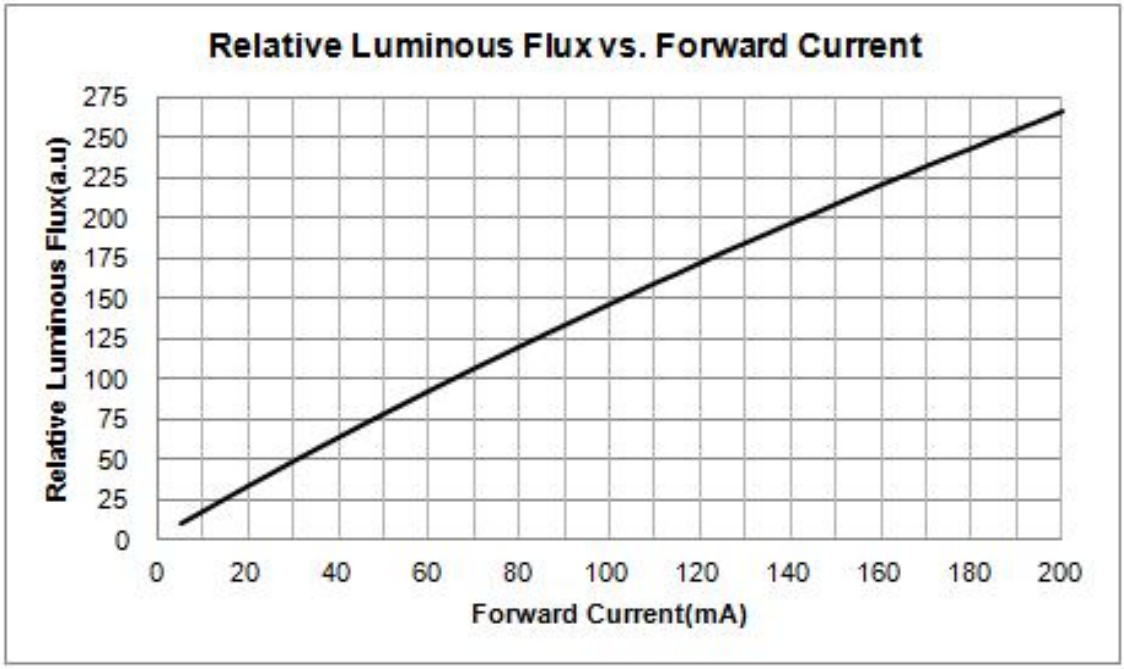
[CCT : 6500K]



2) Forward Current Characteristics

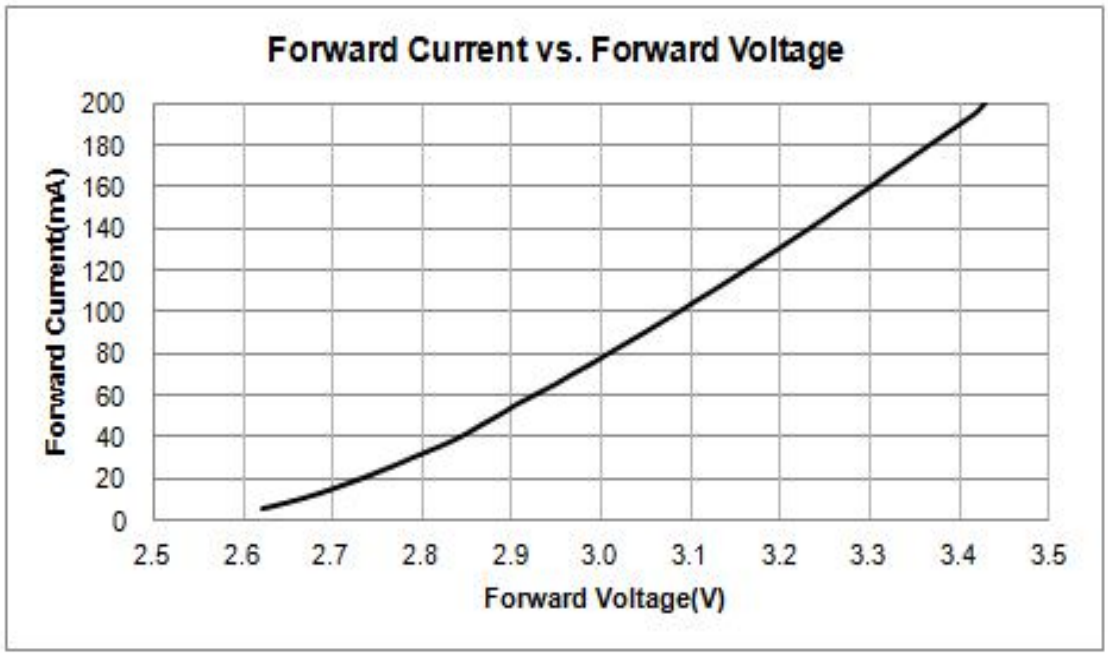
[Relative Luminous Flux vs. Forward Current]

(T_s = 25℃)



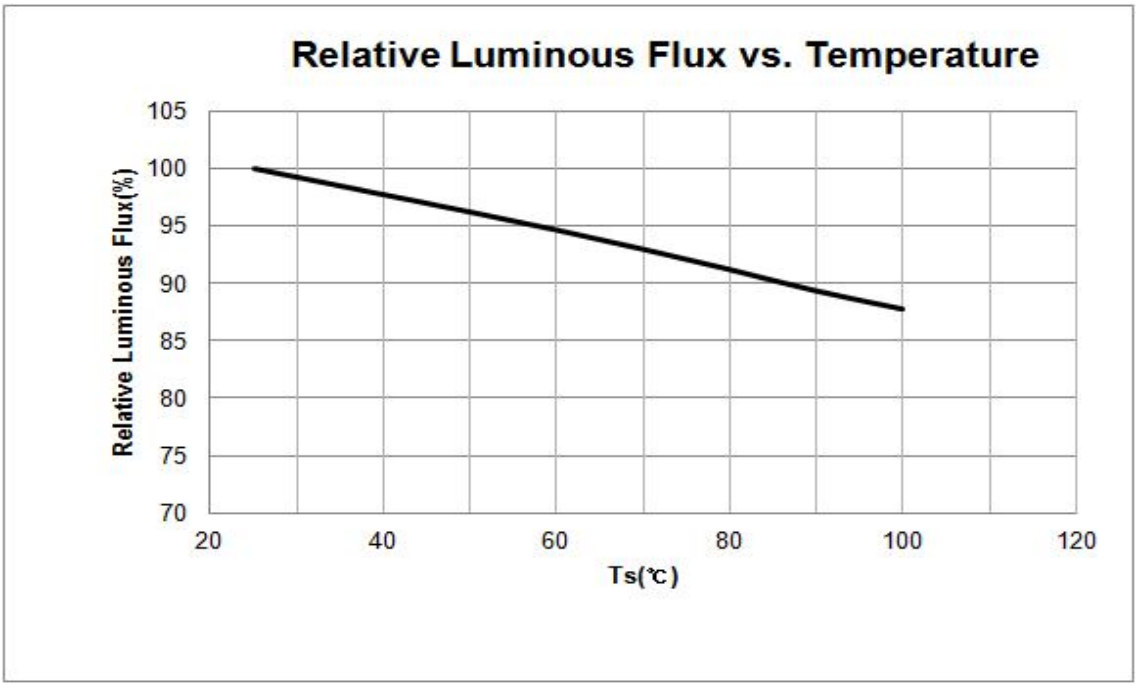
[Forward Current vs. Forward Voltage]

(T_s = 25℃)

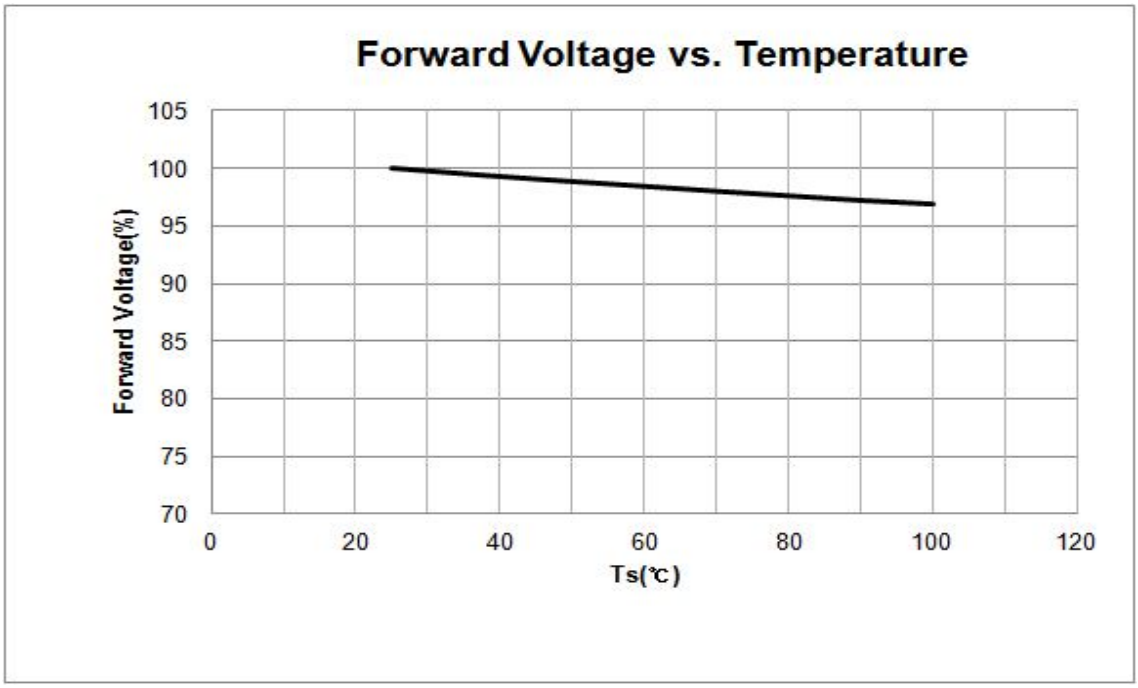


3) Temperature Characteristics

[Relative Luminous Flux vs. Ts] **(I_F = 65mA)**



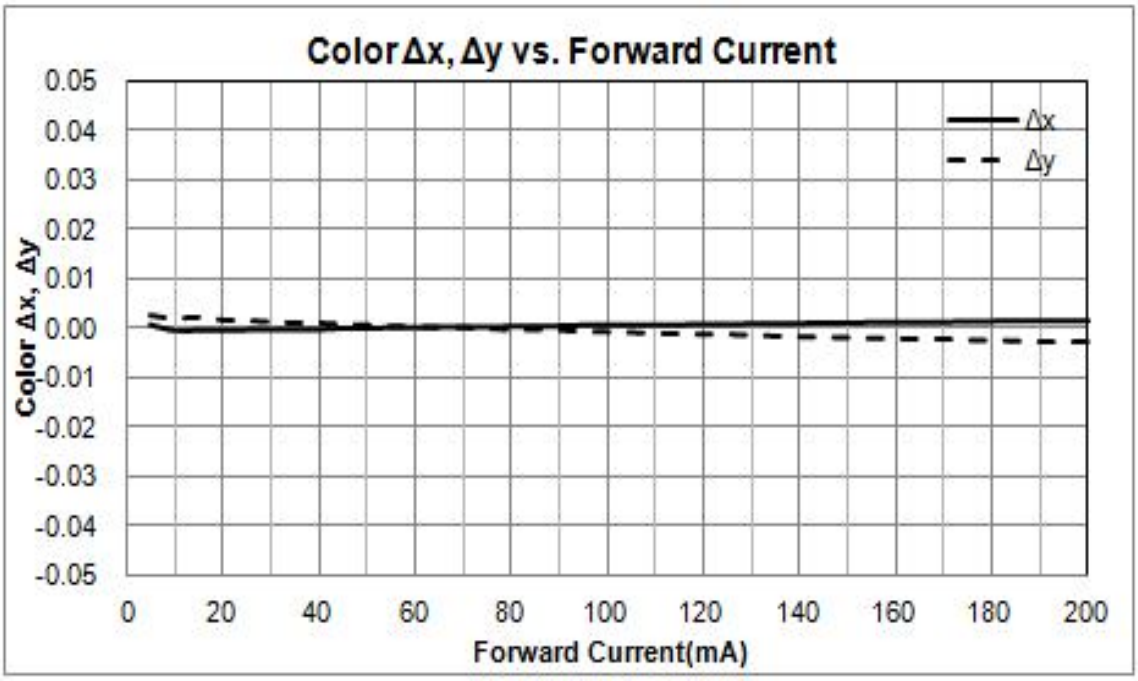
[Forward Voltage vs. Ts] **(I_F = 65mA)**



4) Color shift Characteristics

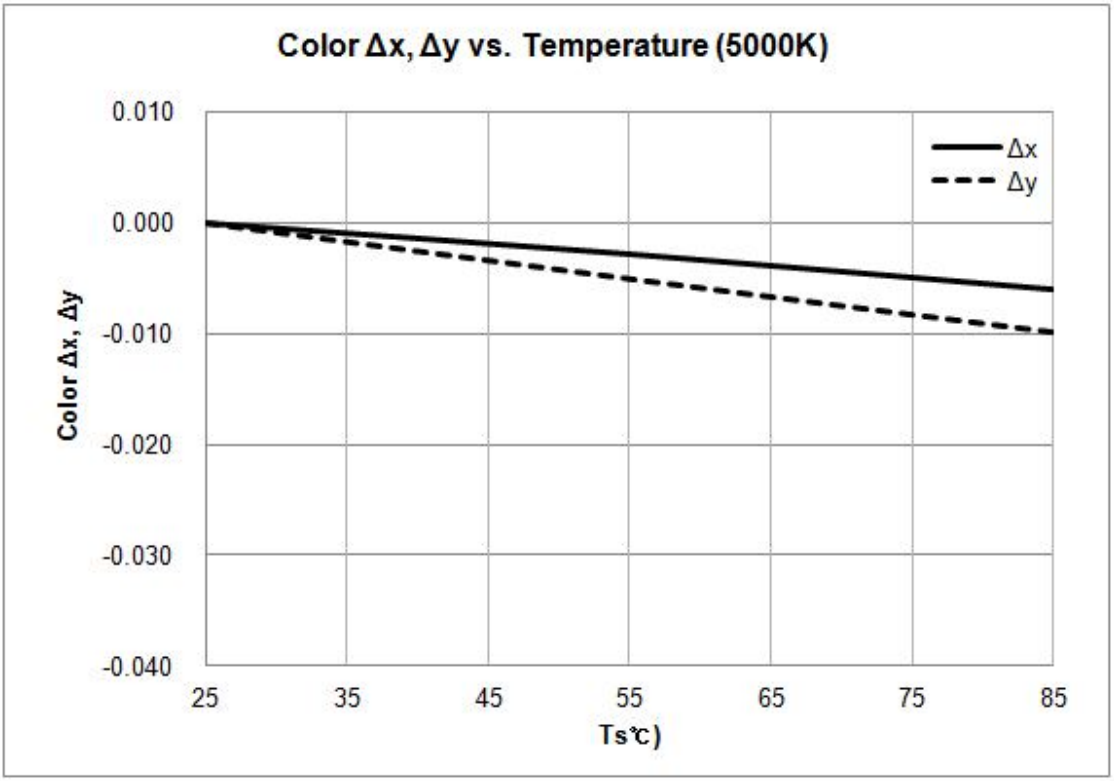
[Color Δx, Δy vs. Forward Current]

(T_s = 25℃)



[Color Δx, Δy vs. Ts]

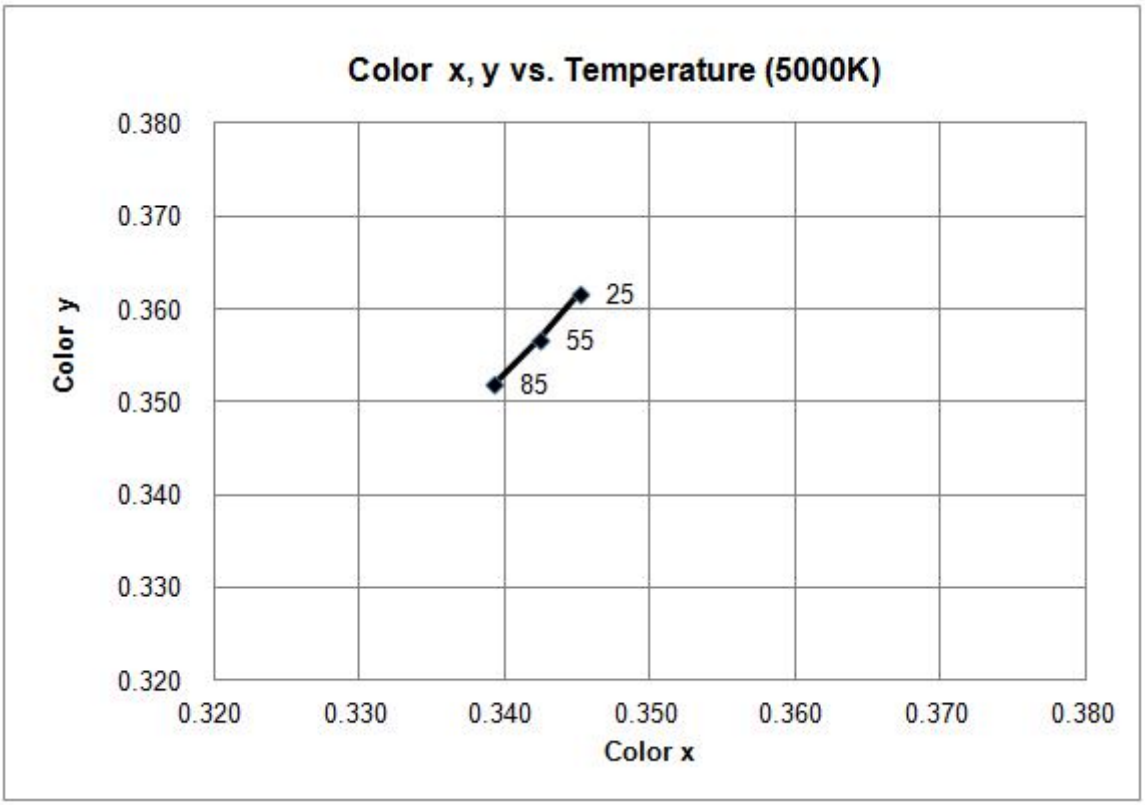
(I_F = 65mA)



4) Color shift Characteristics

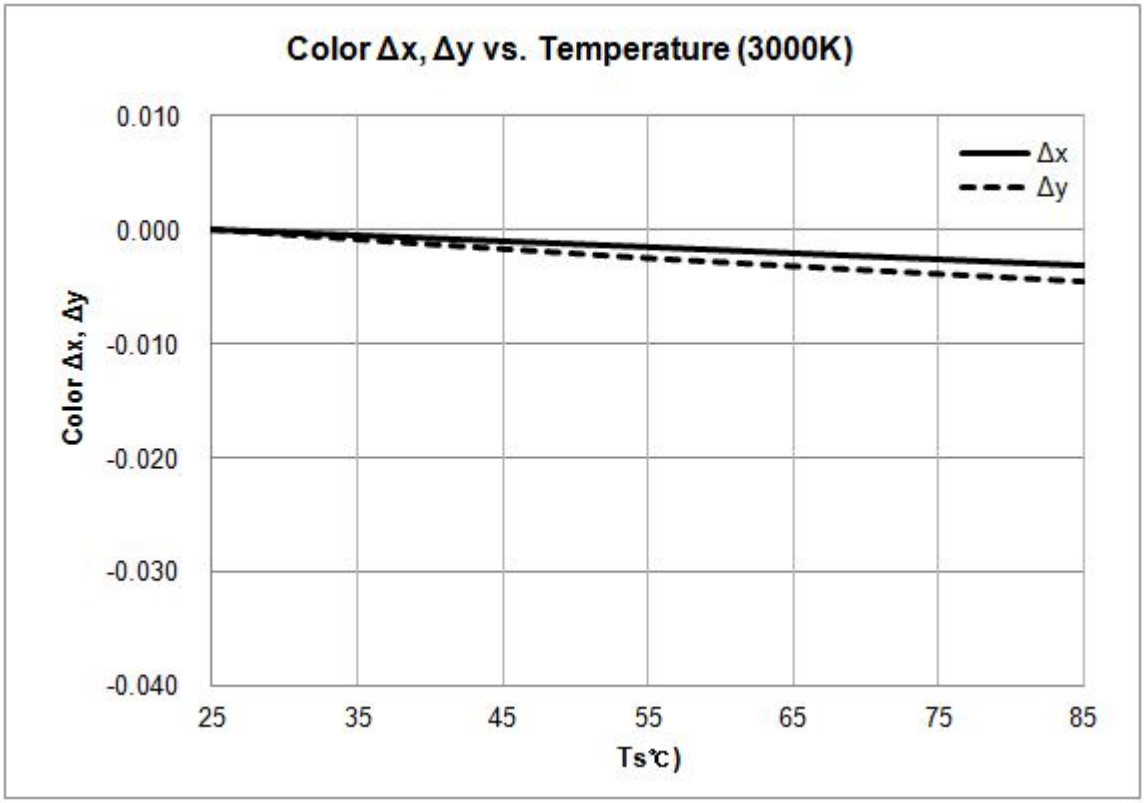
[Color x, y vs. Ts]

(I_F = 65mA)



[Color Δx, Δy vs. Ts]

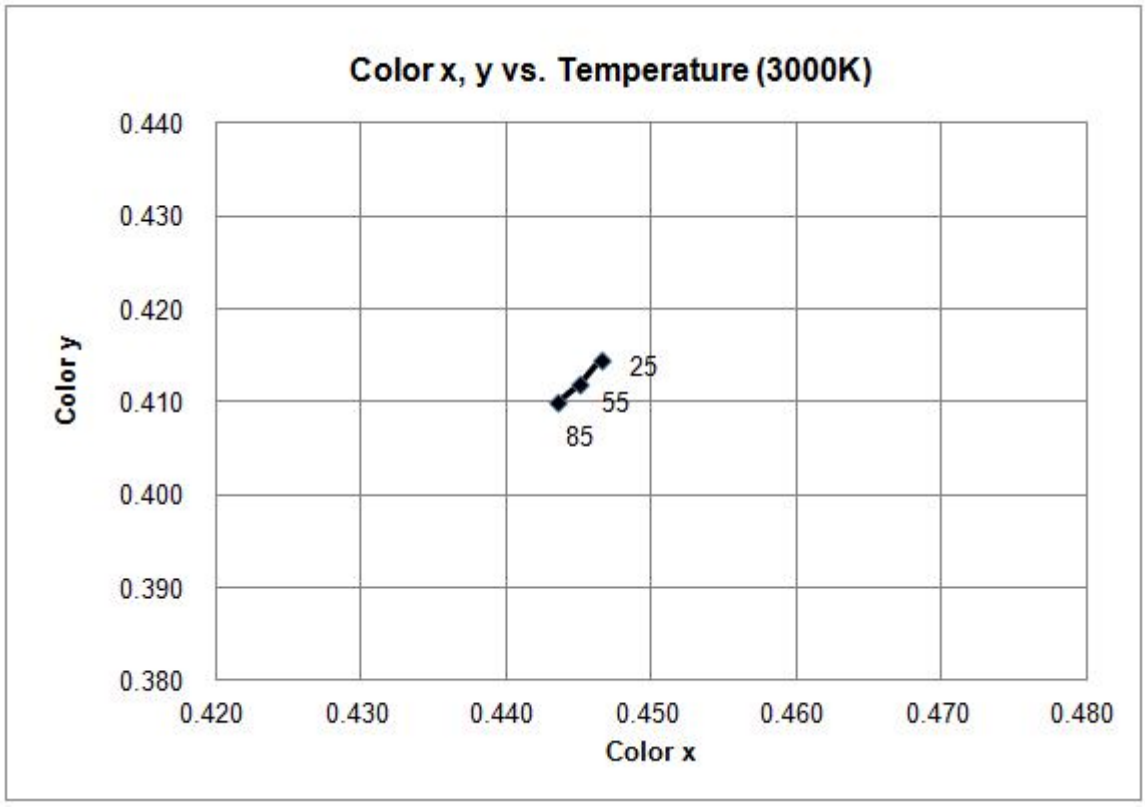
(I_F = 65mA)



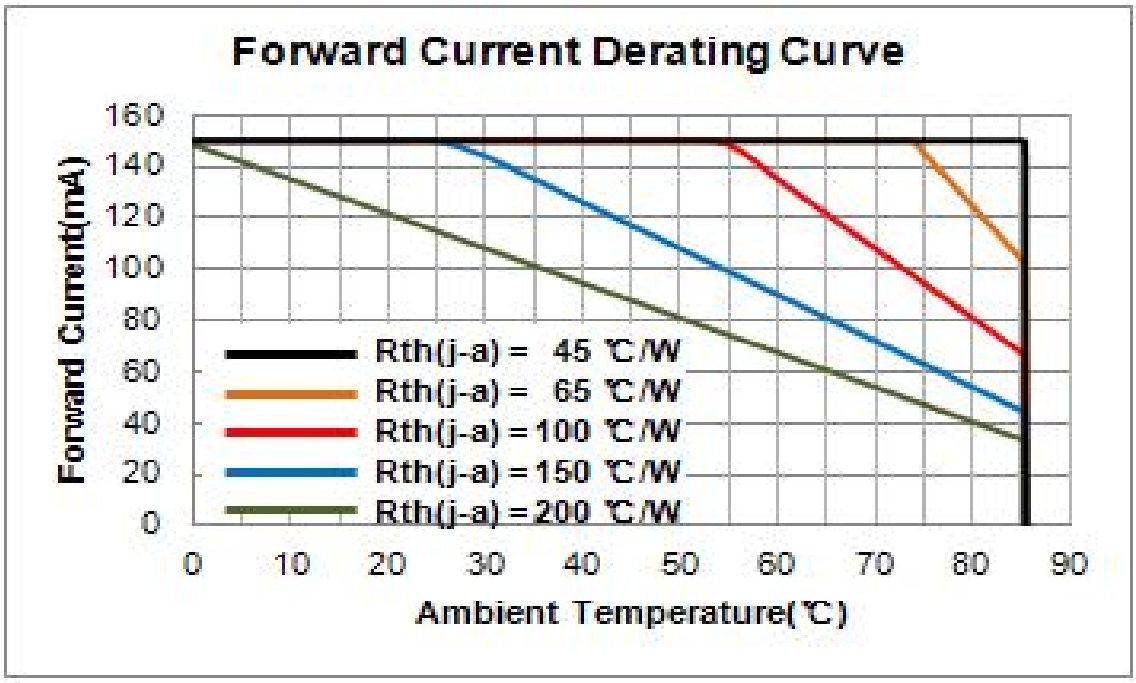
4) Color shift Characteristics

[Color x, y vs. Ts]

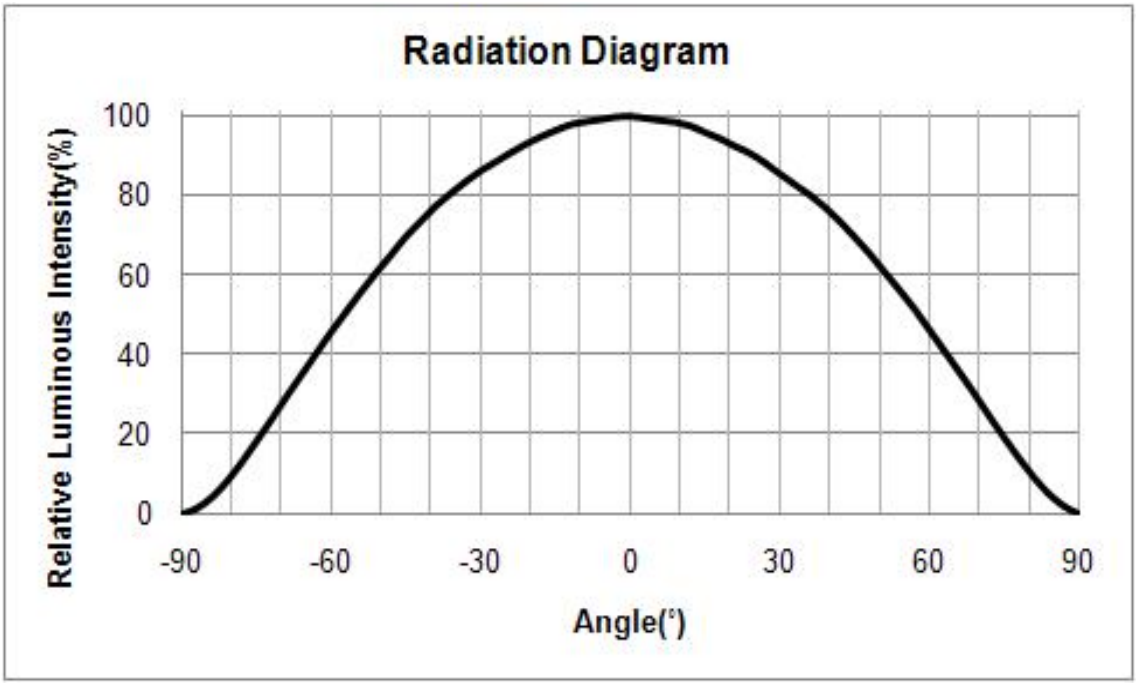
(T_s = 25℃)



5) Derating Curve



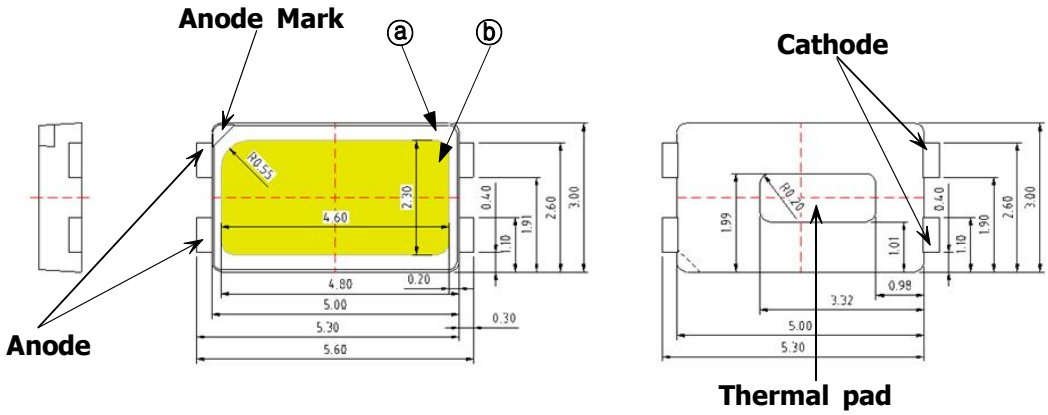
6) Beam Angle Characteristics (I_F = 65mA & Ta = 25℃)



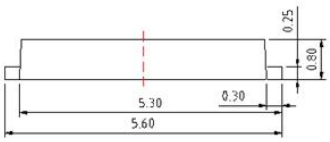
4. Outline Drawing & Dimension

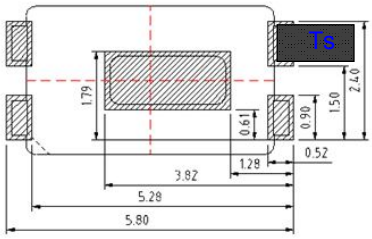
1. Tolerance is ±0.10 mm
2. The maximum compressing force is 15N on the body ⓐ
3. Do not place pressure on the encapsulation resin ⓑ

Left Side View **Top View** **Bottom View**



Front View





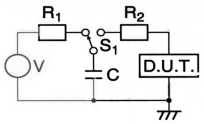
Recommended Land Pattern

Notes:

1) This LED has built-in ESD protection device(s) connected in parallel to LED Chip(s).
2) Ts point & measurement method
   ① Measure the nearest point to the thermal pad. If necessary, remove PSR of PCB to reach Ts point.
   ② Thermal pad must be soldered to the PCB to dissipate heat properly. Otherwise, LED can be damaged.
3) The thermal pad is electrically connected to the cathode contact pads
4) Precautions
   ① The pressure on the LEDs will influence to the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the LEDs. Do not put stress on the LEDs during heating.
   ② Re-soldering should not be done after the LEDs have been soldered. If re-soldering is unavoidable, LED`s characteristics should be carefully checked before and after such repair.
   ③ Do not stack assembled PCBs together. Since materials of LEDs is soft, abrasion between two PCB assembled with LED might cause catastrophic failure of the LEDs.

5. Reliability Test Items and Conditions

1) Test Items

Test Item	Test Conditions		Test Hours/Cycles	Sample No
MSL Test	125 ℃ 24hrs drying → 60 ℃, 60 %RH 120hrs → 260 ℃ 10sec 3 cycles		1 cycle	11
Room Temperature life test	25 ℃±3 ℃, DC150 ㎃		1,000 hrs	22
High Temperature life test	85 ℃±3 ℃, DC150 ㎃		1,000 hrs	22
High Temperature humidity life test	85 ℃±3 ℃, 85 %±2 %RH, DC150 ㎃		1,000 hrs	22
Low Temperature life test	-40 ℃±3 ℃, DC150 ㎃		1,000 hrs	22
Powered Temperature Cycle test	-45℃/20 min ↔ 85℃/20 min, Sweep 100min cycle on/off: each 5 min, DC 150 ㎃		100 cycle	22
Thermal Shock	-45 ℃/15 min ↔ 125 ℃/15 min → Hot plate 180 ℃		500 cycle	100
High Temperature Storage	Ta=120 ℃±3 ℃		1000 hrs	11
Low Temperature Storage	Ta=-40 ℃±3 ℃		1000 hrs	11
ESD(HBM)		R1:10 ㏁, R2:1.5 ㏀, C:100 ㎊, V = ±5 kV	5 times	5
ESD(MM)		R1:10 ㏁, R2: 0, C:200 ㎊, V = ±0.5 kV	5 times	5
Vibration Test	20~2000~20 Hz 200 m/s², Sweep 4 min X, Y, Z 3 direction, each 1 cycle		4 cycles	11
Mechanical Shock Test	1500G, 0.5 ms,		5 cycles	11

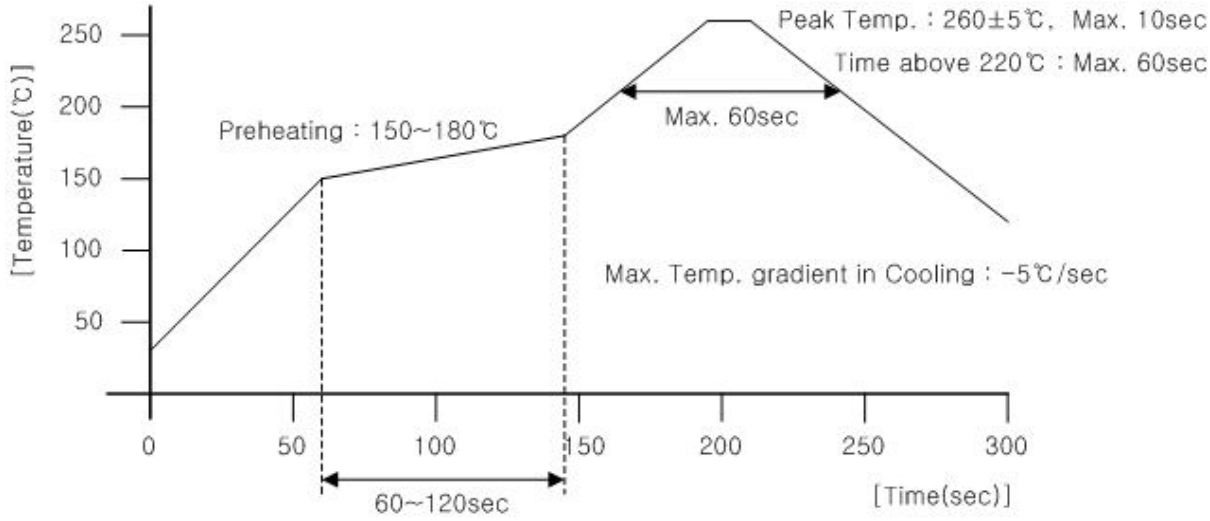
2) Criteria for Judging the Damage

Item	Symbol	Test Condition	Limit	
			Min	Max
Forward Voltage	V_F	I_F = 65 ㎃	Init. Value*0.9	Init. Value*1.1
Luminous Flux	Φ_v	I_F = 65 ㎃	Init. Value*0.7	Init. Value*1.2

6. Solder Conditions

1) Reflow Conditions (Pb Free)

Reflow Frequency : 2 times max.



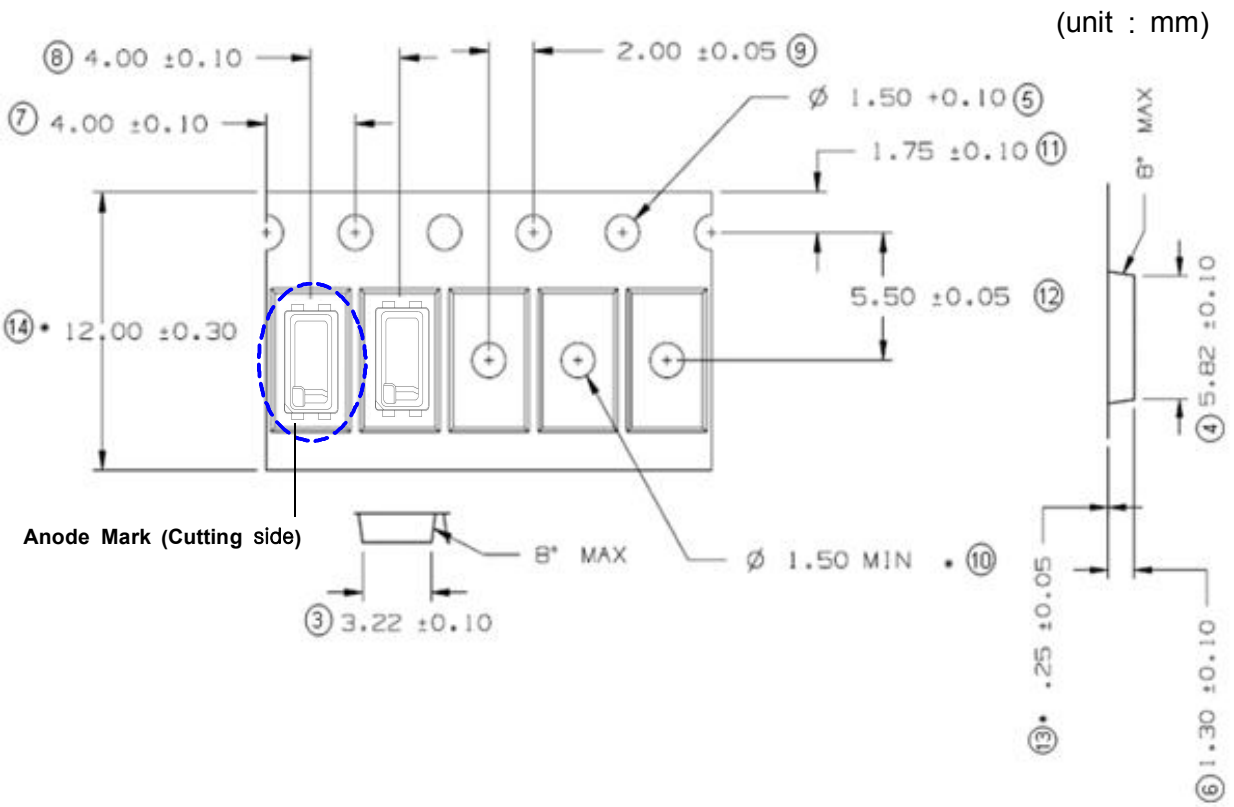
2) For Manual Soldering

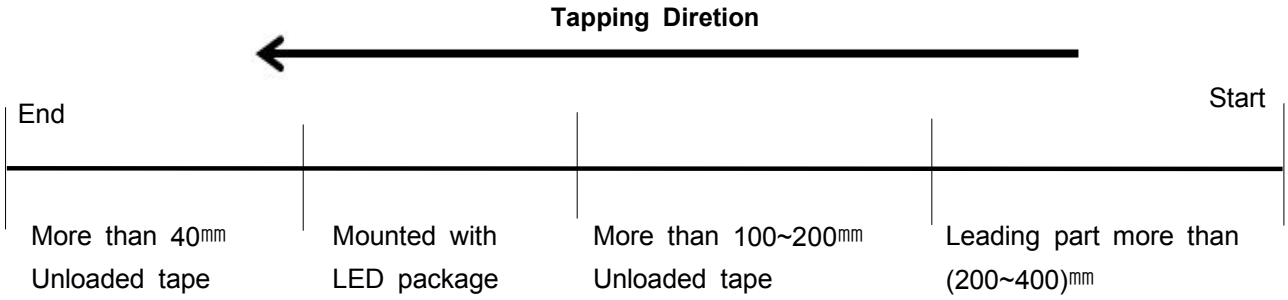
Not more than 5 seconds @Max. 300℃, under soldering iron.

7. Tape & Reel

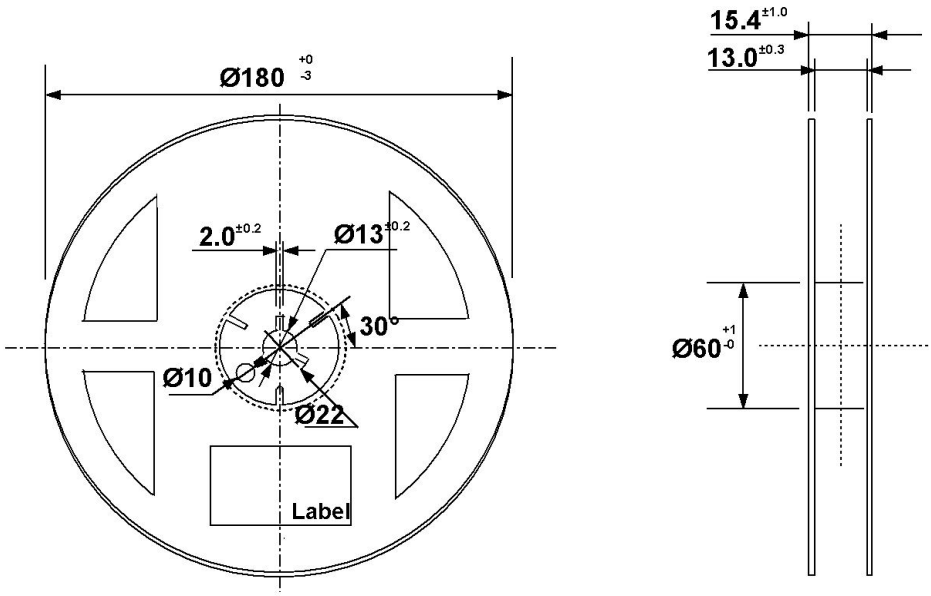
1) Taping Dimension

(unit : mm)





2) Reel Dimension (max 2,500 pcs)

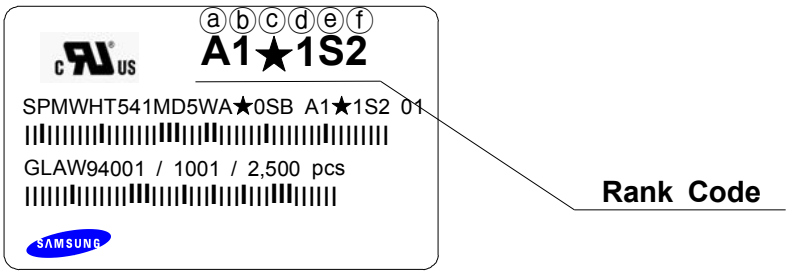


Tolerance ±0.2 , Unit:mm

(1) Quantity : The quantity/Reel to be 2,500 pcs
(2) Cumulative Tolerance : Cumulative tolerance/10 pitches to be ±0.2mm
(3) Adhesion Strength of Cover Tape : Adhesion strength to be 0.1-0.7N when the cover tape is turned off from the carrier tape at 10℃ angle to be the carrier tape.
(4) Packaging : P/N, Manufacturing data code no. and quantity to be indicated on a damp proof Package.

8. Label Structure

1) Label Structure



N.B) Denoted rank is the only example.

'★' means All kind of Chromaticity Coordinate Rank.

Rank Code

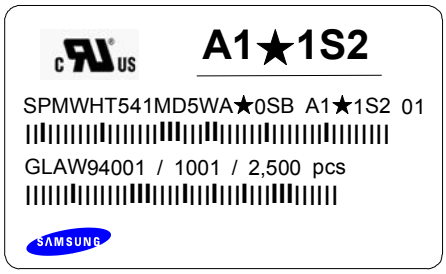
ⓐⓑ : Forward Voltage(V_F) Rank (refer to page. 11)

ⓒⓓ : Chromaticity Coordinate Rank (refer to page. 5~10)

ⓔⓕ : Luminous Flux(Φ_v, lm) Rank (refer to page. 3)

2) LOT Number

The Lot number is composed of the following characters



①②③④⑤⑥⑦⑧⑨ / 1ⓐⓑⓒ / 2,500 or 10,000 PCS

① : Production Site (S:SAMSUNG ELECTRONICS, G:TIAJIN CHINA)

② : L (LED)

③ : Product State (A:Normality, B:Bulk, C:First Production, R:Reproduction, S:Sample)

④ : Year (Y:2014, Z:2015, A:2016...)

⑤ : Month (1 ~ 9, A, B, C)

⑥ : Day (1 ~ 9, A, B ~ V)

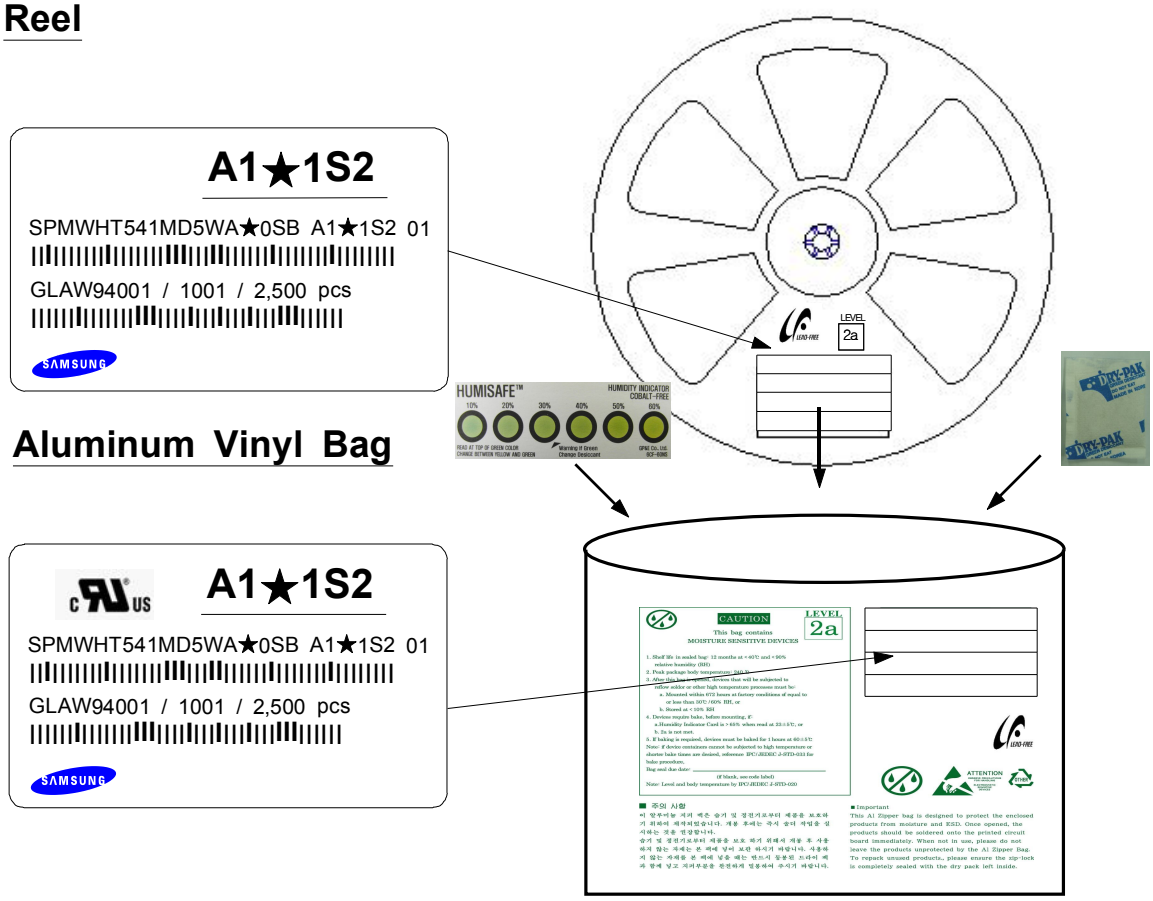
⑦⑧⑨ : SAMSUNG ELECTRONICS LED Product number (1 ~ 999)

ⓐⓑⓒ : Reel Number (1 ~ 999)

9. Packing Structure

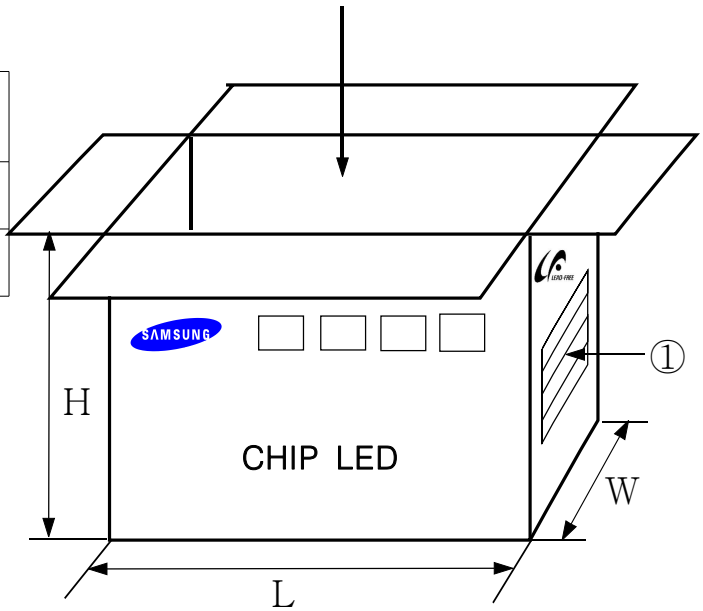
1) Packing Process (The quantity of PKG on the Reel to be Max 2,500 pcs)

Reel

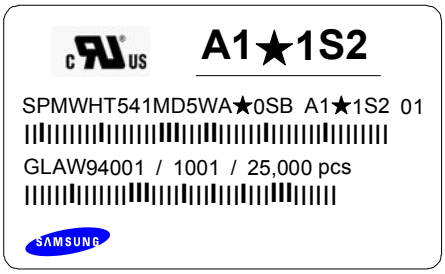


Material : Paper(SW3B(B))

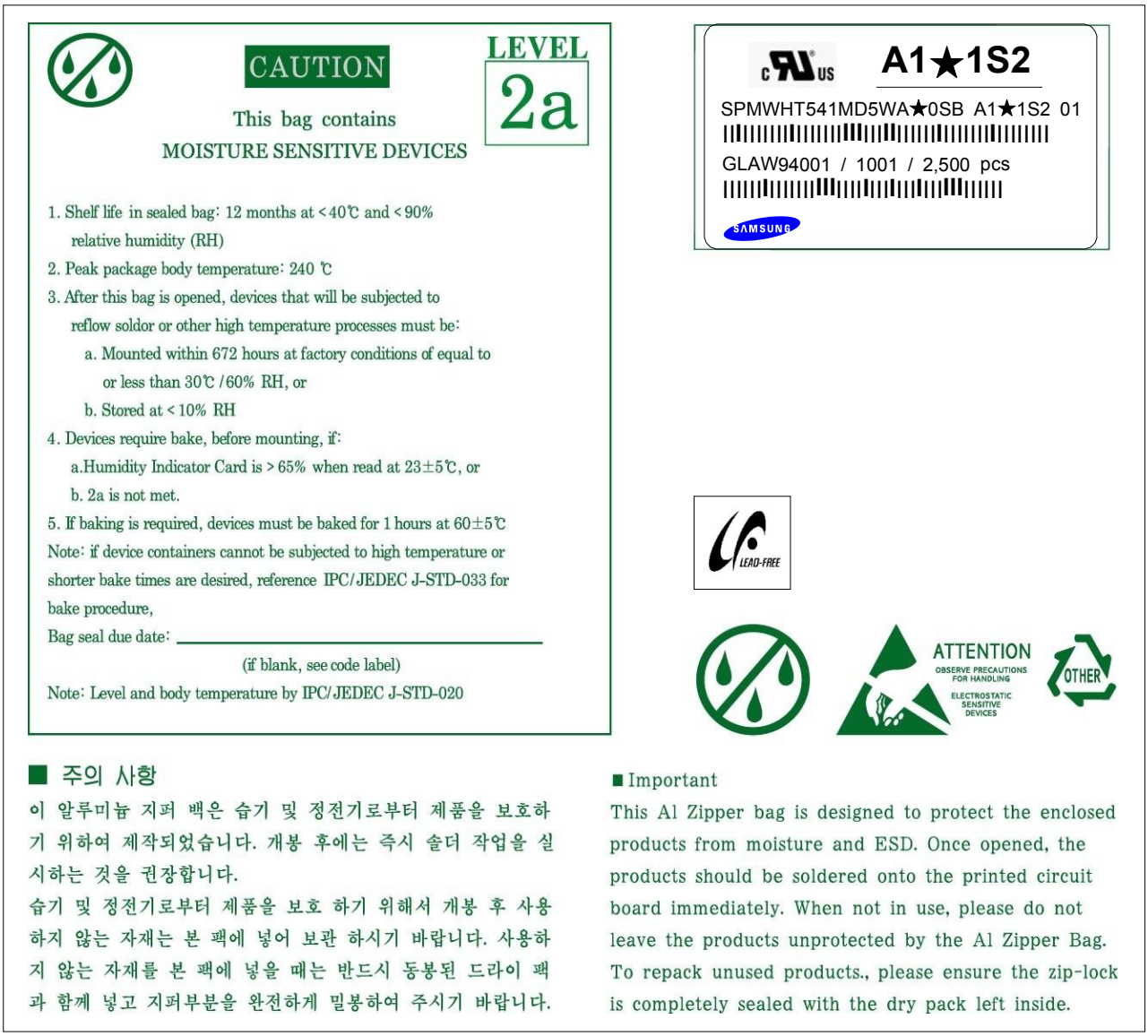
TYPE	SIZE(mm)			Notes
	L	W	H	
7inch L	245±5	220±5	182±5	Up to 10 Reels
7inch S	245±5	220±5	86±5	Up to 5 Reels



① SIDE



2) Aluminum Packing Bag



■ 주의 사항

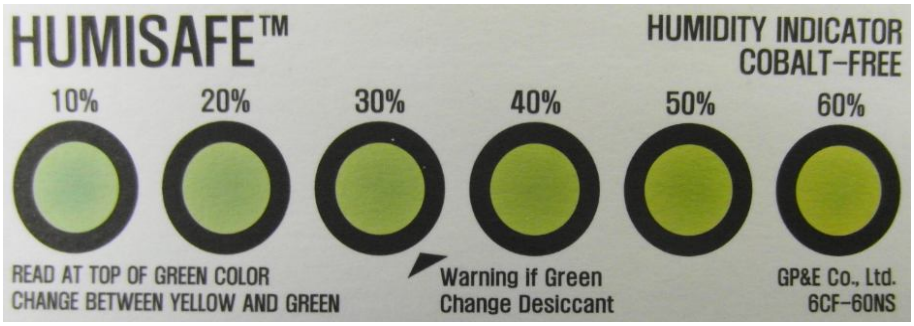
이 알루미늄 지퍼 백은 습기 및 정전기로부터 제품을 보호하기 위하여 제작되었습니다. 개봉 후에는 즉시 솔더 작업을 실시하는 것을 권장합니다.

습기 및 정전기로부터 제품을 보호 하기 위해서 개봉 후 사용하지 않는 자재는 본 팩에 넣어 보관 하시기 바랍니다. 사용하지 않는 자재를 본 팩에 넣을 때는 반드시 동봉된 드라이 팩과 함께 넣고 지퍼부분을 완전하게 밀봉하여 주시기 바랍니다.

■ Important

This Al Zipper bag is designed to protect the enclosed products from moisture and ESD. Once opened, the products should be soldered onto the printed circuit board immediately. When not in use, please do not leave the products unprotected by the Al Zipper Bag. To repack unused products., please ensure the zip-lock is completely sealed with the dry pack left inside.

Silica gel & Humidity Indicator Card in Aluminum Vinyl Bag



10. Precaution for use

1) For over-current-proof function, customers are recommended to apply resistors to prevent sudden change of the current caused by slight shift of the voltage.

2) This device should not be used in any type of fluid such as water, oil, organic solvent, etc. When washing is required, IPA is recommended to use.

3) When the LEDs illuminate, operating current should be decided after considering the ambient maximum temperature.

4) LEDs must be stored in a clean environment.
If the LEDs are to be stored for 3 months or more after being shipped from Samsung Electronics, they should be packed by a sealed container with nitrogen gas injected.(Shelf life of sealed bags: 12 months, temp. ~40℃, ~90%RH)

5) After storage bag is open, device subjected to soldering, solder reflow, or other high temperature processes must be:

a. Mounted within 672 hours(28 days) at an assembly line with a condition of no more than 30℃/60%RH
b. Stored at <10%RH.

6) Repack unused Products with anti-moisture packing, fold to close any opening and then store in a dry place.

7) Devices require baking before mounting, if humidity card reading is >60% at 23±5℃.

8) Devices must be baked for 1 hour at 60±5℃, if baking is required.

9) The LEDs are sensitive to the static electricity and surge. It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

If voltage exceeding the absolute maximum rating is applied to LEDs, it may cause damage or even destruction to LED devices.

Damaged LEDs may show some unusual characteristics such as increase in leak current, lowered turn-on voltage, or abnormal lighting of LEDs at low current.

10) VOCs (volatile organic compounds) can be generated from adhesives, flux, hardener or organic additives used in luminaires (fixtures).
Transparent LED silicone encapsulant is permeable to those chemicals and they may lead a discoloration of encapsualnt when they expose to heat or light.

This phenomenon can cause a significant loss of light emitted(output) from the luminaires(fixtures).

In order to prevent these problems, we recommend you to know the physical properties of the materials used in luminaires, They must be selected carefully.

11) Risk of Sulfurization (or Tarnishing)
The LED from Samsung Electronics uses a silver-plated lead frame and its surface color may change to black(or dark colored) when it is exposed to sulfur(S), chlorine (Cl) or other halogen compound.

Sulfurization of lead frame may cause intensity degradation, change of chromaticity coordinates and, in extreme cases, open circuit. It requires caution.

Due to possible sulfurization of lead frame, LED should not be used and stored together with oxidizing substances made of materials in a following list,
: Rubber, plain paper, lead solder cream and so on.

11. Hazard Substance Analysis

1) RoHS Report

Test Report No. F690101/LF-CTSAYAA13-55130 Issued Date: 2013. 12. 11 Page 1 of 6

To: **SAMSUNG ELECTRONICS CO., LTD.**
129 Samsung-ro,
Yeongtong-gu,
Suwon-si,
Gyeonggi-do
Korea

The following merchandise was submitted and identified by the client as :

SGS File No.	: AYAA13-55130
Product Name	: 5630 White PKG
Item No./Part No.	: N/A
Received Date	: 2013. 12. 04
Test Period	: 2013. 12. 05 to 2013. 12. 11
Test Results	: For further details, please refer to following page(s)
Test Performed	: SGS Korea tested the sample(s) selected by applicant with following results.

SGS Korea Co., Ltd.

Timothy Jeon
Jinhee Kim
Cindy Park
Jerry Jung/ Testing Person

Jeff Jang / Chemical Lab Mgr

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SGS

Test Report No. F690101/LF-CTSAYAA13-55130 Issued Date: 2013. 12. 11 Page 2 of 6

Sample No. : AYAA13-55130.001
Sample Description : 5630 White PKG
Item No./Part No. : N/A
Materials : N/A

Heavy Metals

Test Items	Unit	Test Method	MDL	Results
Cadmium (Cd)	mg/kg	With reference to IEC 62321:2013, ICP	0.5	N.D.
Lead (Pb)	mg/kg	With reference to IEC 62321:2013, ICP	5	N.D.
Mercury (Hg)	mg/kg	With reference to IEC 62321:2013, ICP	2	N.D.
Hexavalent Chromium (Cr VI)	mg/kg	With reference to IEC 62321:2008, UV-VIS	1	N.D.

Flame Retardants-PBBs/PBDEs

Test Items	Unit	Test Method	MDL	Results
Monobromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Dibromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Tribromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Tetrabromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Pentabromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Hexabromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Heptabromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Octabromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Nonabromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Decabromobiphenyl	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Dibromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Tribromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Tetrabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Pentabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Hexabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Heptabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Octabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Nonabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.
Decabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008, GC-MS	5	N.D.

NOTE:
(1) N.D. = Not detected.(<MDL)
(2) mg/kg = ppm
(3) MDL = Method Detection Limit
(4) - = No regulation
(5) Negative = Undetectable / Positive = Detectable
(6) ** = Qualitative analysis (No Unit)
(7) * = Boiling-water-extraction:
Negative = Absence of CrVI coating
Positive = Presence of CrVI coating; the detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm2 sample surface area.

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SGS

Test Report No. F690101/LF-CTSAYAA13-55130 Issued Date: 2013. 12. 11 Page 3 of 6

Sample No. : AYAA13-55130.001
Sample Description : 5630 White PKG
Item No./Part No. : N/A
Materials : N/A

Halogen Content

Test Items	Unit	Test Method	MDL	Results
Bromine(Br)	mg/kg	BS EN 14582:2007 , IC	30	N.D.
Chlorine(Cl)	mg/kg	BS EN 14582:2007 , IC	30	N.D.
Fluorine(F)	mg/kg	BS EN 14582:2007 , IC	30	67
Iodine(I)	mg/kg	BS EN 14582:2007 , IC	50	N.D.

Other(s)

Test Items	Unit	Test Method	MDL	Results
PFOS (Perfluorooctane Sulfonates-Acid/Metal Salt/Amide)	mg/kg	US EPA 3540C/3550C, LC/MS	1	N.D.

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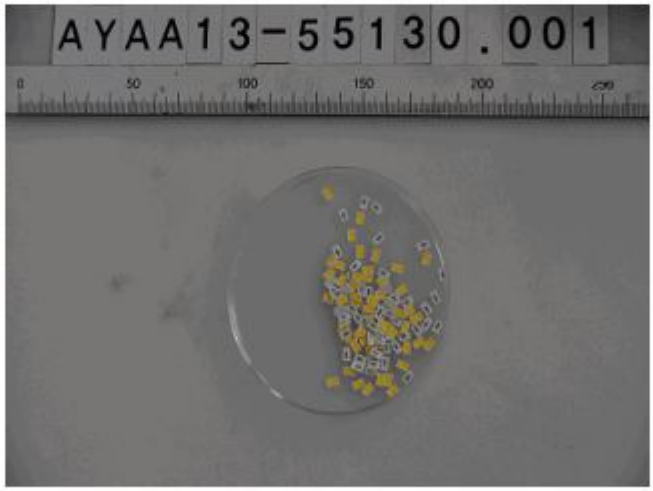
Picture of Sample as Received:



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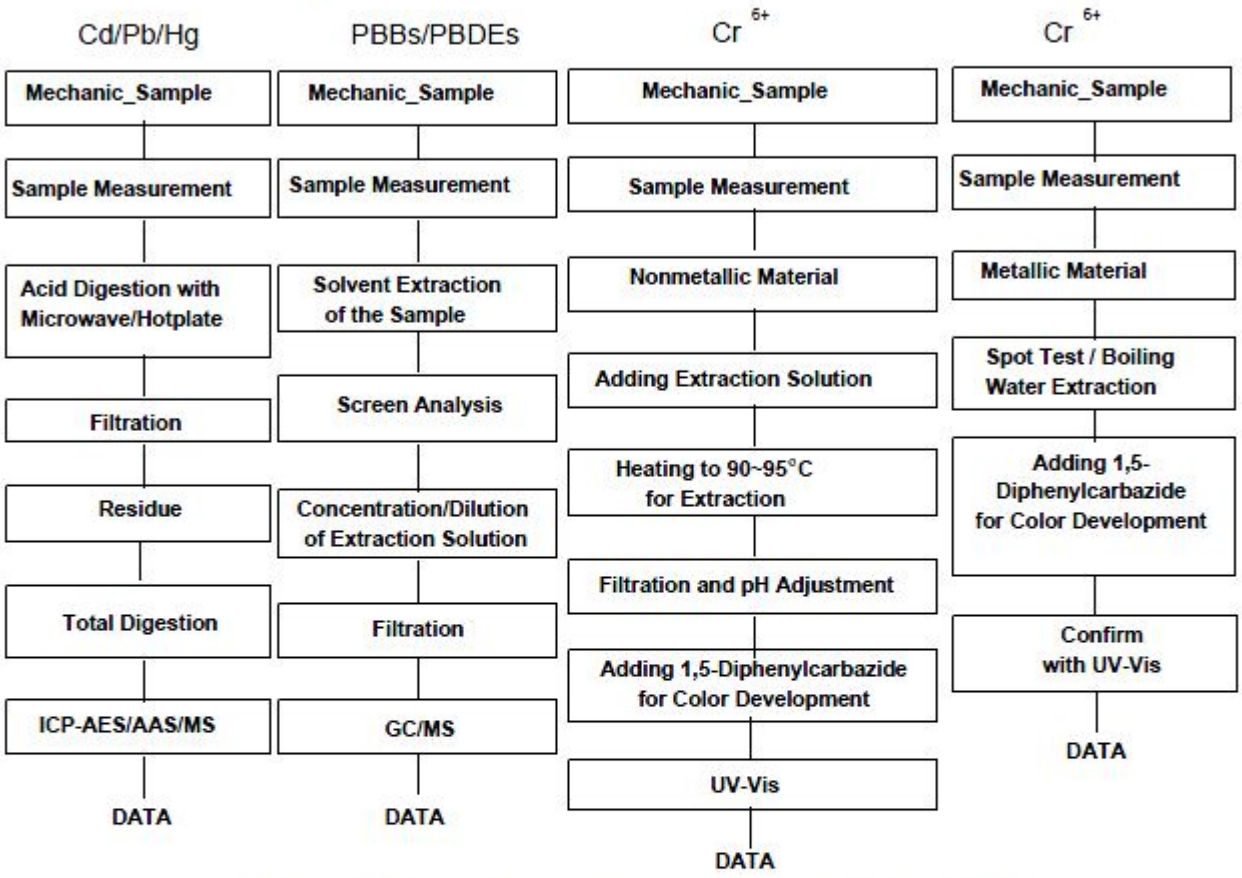
Testing Flow Chart for RoHS:Cd/Pb/Hg/Cr^{6+} /PBBs&PBDEs Testing



The samples were dissolved totally by pre-conditioning method according to above flow chart for Cd,Pb,Hg.
Section Chief : Gilsae Yi

NOTE:

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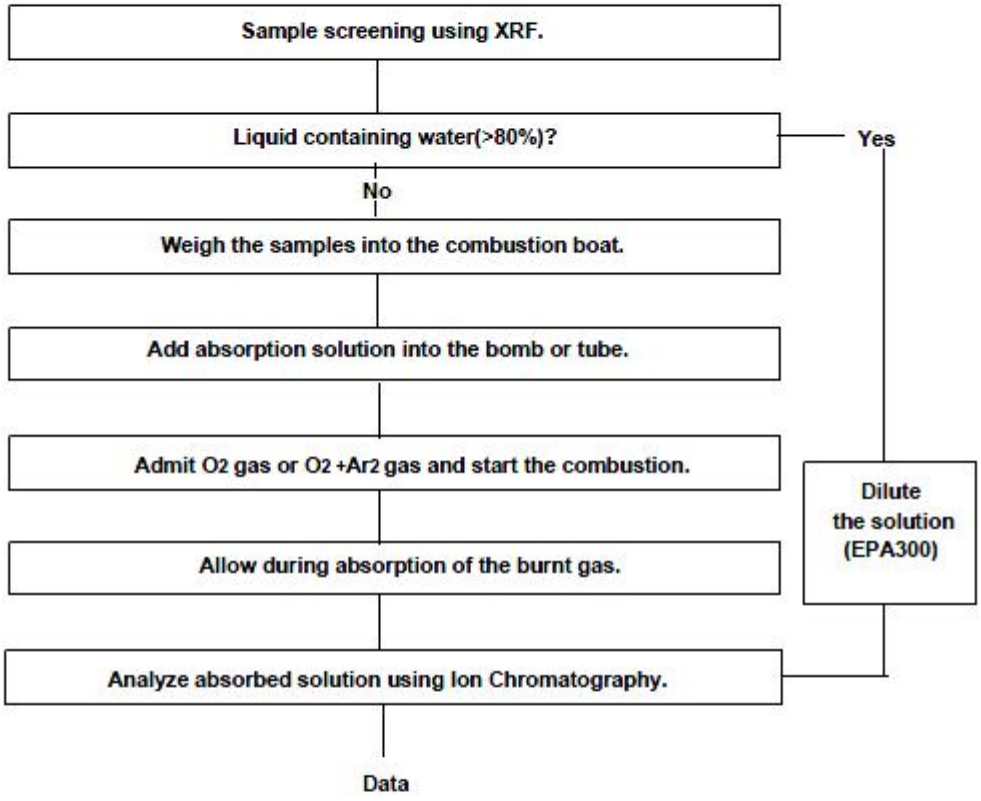
Flow Chart for Halogen Test



*** End ***

NOTE:

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2) SVHC (REACH)

SGS

Test Report No. F690101/LF-CTSAYAA13-55129 Issued Date: 2013. 12. 11 Page 1 of 16

To. **SAMSUNG ELECTRONICS CO., LTD.**
95, Samsung 2-ro
Giheung-gu
Yongin-si
Gyeonggi-do
Korea

The following sample(s) was/were submitted and identified by/on behalf of the client as:-

Product Name	:	5630 White PKG
Item/Part Name	:	N/A
SGS File No.	:	AYAA13-55129
Received Date	:	2013. 12. 04
Test Period	:	2013. 12. 05 ~ 2013. 12. 11
Test Performed	:	SGS Korea tested the sample(s) selected by applicant with following results
Test Requested	:	One hundred-forty four (144) substances in the Candidate List of Substances of Very High Concern (SVHC) for authorization published by European Chemicals Agency (ECHA) on June 20, 2013 regarding Regulation (EC) No 1907/2006 concerning the REACH. Seven(7) substances in the Public Consultation List of potential Substances of Very High Concern (SVHC) published by European Chemicals Agency (ECHA) on September 02, 2013 regarding Regulation (EC) No 1907/2006 concerning the REACH.
Test Method	:	Please refer to next page(s).
Test Result(s)	:	Please refer to next page(s).
Summary	:	According to the specified scope and analytical technique, concentrations of all SVHC are <0.1% in the submitted sample(s).

SGS Korea Co., Ltd

Timothy Jeon
Cindy park
Jinhee Kim
Sophia Kim
/Testing Person

Jeff Jang

Jeff Jang / Chemical Lab Mgr

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Test Method:

SGS In-House method - Analyzed by ICP-OES, PLM, UV/VIS, LC/MS ,GC/MS and colorimetric method

Remarks:

1. The chemical analysis of specified SVHC is performed by means of currently available analytical techniques against the following SVHC related documents published by ECHA:
   http://echa.europa.eu/web/guest/candidate-list-table (Candidate list)
   http://echa.europa.eu/proposals-to-identify-substances-of-very-high-concern-previous-consultations?p_p_id=substancetypelist_WAR_substanceportlet&p_p_lifecycle=0&p_p_state=normal&p_p_mode=view&p_p_col_id=column-1&p_p_col_pos=2&p_p_col_count=4&_substancetypelis
   (Proposals to identify SVHC consulations)
   This list is under evaluation by ECHA and may subject to change in the future.
2. In accordance with Regulation (EC) No 1907/2006, any producer or importer of articles shall notify ECHA, in accordance with paragraph 2 of Article 7, if a substance meets the criteria in Article 57 and is identified in accordance with Article 59(1) of the Regulation, if (a) the substance is present in those articles in quantities totaling over one tonne per producer or importer per year; and (b) the substance is present in those articles above a concentration of **0.1 %** weight by weight (w/w).
3. Article 33 of Regulation (EC) No 1907/2006 requires supplier of an article containing a substance meeting the criteria in Article 57 and identified in accordance with Article 59(1) in a concentration above **0.1 %** weight by weight (w/w) shall provide the recipient of the article with sufficient information, available to the supplier, to allow safe use of the article including, as a minimum, the name of that substance in the Candidate List.
4. SGS adopts the interpretation of ECHA for SVHC in article unless indicated otherwise. Detail explanation is available at the following link:
   http://webstage.contribute.sgs.net/corpreach/documents/SGS-CTS_SVHC-paper-EN-11.pdf
5. Test results in this report are based on the tested sample. This report refers to testing result of composite material group by equal weight proportion. The material in each composite test group may come from one article.
6. If a SVHC is found over the reporting limit, client is suggested to identify the component which contains the SVHC and the exact concentration of the SVHC by requesting further quantitative analysis from the laboratory.

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Test Result(s)

Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Alkanes, C10-13, chloro (Short Chain Chlorinated Paraffins)	85535-84-8	287-476-5	N.D.	0.05	PBT
Anthracene	120-12-7	204-371-1	N.D.	0.05	PBT
Benzyl butyl phthalate (BBP)	85-68-7	201-622-7	N.D.	0.05	Toxic for Reproduction
Bis(2-ethylhexyl)phthalate (DEHP)	117-81-7	204-211-0	N.D.	0.05	Toxic for Reproduction
Bis(tributyltin)oxide	56-35-9	200-268-0	N.D.	0.05	PBT
Cobalt dichloride*	7646-79-9	231-589-4	N.D.	0.005	Carcinogen Toxic for Reproduction
4,4-Diaminodiphenylmethane	101-77-9	202-974-4	N.D.	0.05	Carcinogen
Diarsenic pentaoxide*	1303-28-2	215-116-9	N.D.	0.005	Carcinogen
Diarsenic trioxide*	1327-53-3	215-481-4	N.D.	0.005	Carcinogen
Dibutyl phthalate (DBP)	84-74-2	201-557-4	N.D.	0.05	Toxic for Reproduction
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α-HBCDD, β-HBCDD, γ-HBCDD)	25637-99-4 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8)	247-148-4 221-695-9	N.D.	0.05	PBT
Lead hydrogen arsenate*	7784-40-9	232-064-2	N.D.	0.005	Carcinogen Toxic for Reproduction
Sodium dichromate* (Sodium dichromate, dehydrate)	10588-01-9 (7789-12-0)	234-190-3	N.D.	0.005	Carcinogen Mutagen Toxic for Reproduction
5-tert-butyl-2,4,6-trinitro-m-xylene (musk xylene)	81-15-2	201-329-4	N.D.	0.05	vPvB
Triethyl arsenate*	15606-95-8	427-700-2	N.D.	0.005	Carcinogen

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Di-isobutyl phthalate(DIBP)	84-69-5	201-553-2	N.D.	0.05	Toxic for Reproduction
2,4-Dinitrotoluene	121-14-2	204-450-0	N.D.	0.05	Carcinogen
Tris(2-chloroethyl) phosphate	115-96-8	204-118-5	N.D.	0.05	Toxic for Reproduction
Anthracene oil	90640-80-5	292-602-7	N.D.	0.05	PBT; vPvB Carcinogen
Anthracene oil, anthracene paste; distn. Lights	91995-17-4	295-278-5	N.D.	0.05	PBT; vPvB Carcinogen Mutagen
Anthracene oil, anthracene paste, anthracene fraction	91995-15-2	295-275-9	N.D.	0.05	PBT; vPvB Carcinogen Mutagen
Anthracene oil, anthracene-low	90640-82-7	292-604-8	N.D.	0.05	PBT; vPvB Carcinogen Mutagen
Anthracene oil, anthracene paste	90640-81-6	292-603-2	N.D.	0.05	PBT; vPvB Carcinogen Mutagen
Coal tar pitch, high temperature	65996-93-2	266-028-2	N.D.	0.05	PBT; vPvB Carcinogen
Lead sulfochromate yellow (C.I. Pigment Yellow 34)*	1344-37-2	215-693-7	N.D.	0.005	Carcinogen Toxic for Reproduction
Lead chromate molybdate sulfate red (C.I. Pigment Red 104)*	12656-85-8	235-759-9	N.D.	0.005	Carcinogen Toxic for Reproduction
Lead chromate*	7758-97-6	231-846-0	N.D.	0.005	Carcinogen Toxic for Reproduction
Acrylamide	79-06-01	201-173-7	N.D.	0.05	Carcinogen Mutagen

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Boric acid*	10043-35-3 11113-50-1	233-139-2 234-343-4	N.D.	0.005	Toxic for Reproduction
Disodium tetraborate, anhydrous*	1330-43-4 12179-04-3 1303-96-4	215-540-4	N.D.	0.005	Toxic for Reproduction
Tetraboron disodium heptaoxide, hydrate*	12267-73-1	235-541-3	N.D.	0.005	Toxic for Reproduction
Trichloroethylene	79-01-6	201-167-4	N.D.	0.05	Carcinogen
Sodium chromate*	7775-11-3	231-889-5	N.D.	0.005	Carcinogen Mutagen Toxic for Reproduction
Ammonium dichromate*	7789-09-5	232-143-1	N.D.	0.005	Carcinogen Mutagen Toxic for Reproduction
Potassium dichromate*	7778-50-9	231-906-6	N.D.	0.005	Carcinogen Mutagen Toxic for Reproduction
Potassium chromate*	7789-00-6	232-140-5	N.D.	0.005	Carcinogen Mutagen

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Cobalt(II) sulphate*	10124-43-3	233-334-2	N.D.	0.005	Carcinogen Toxic for Reproduction
Cobalt(II) dinitrate*	10141-05-6	233-402-1	N.D.	0.005	Carcinogen Toxic for Reproduction
Cobalt(II) carbonate*	513-79-1	208-169-4	N.D.	0.005	Carcinogen Toxic for Reproduction
Cobalt(II) diacetate*	71-48-7	200-755-8	N.D.	0.005	Carcinogen Toxic for Reproduction
2-Methoxyethanol	109-86-4	203-713-7	N.D.	0.05	Toxic for Reproduction
2-Ethoxyethanol	110-80-5	203-804-1	N.D.	0.05	Toxic for Reproduction
Chromium trioxide*	1333-82-0	215-607-8	N.D.	0.005	Carcinogen Mutagen
Acids generated from chromium trioxide and their oligomers: Chromic acid Dichromic acid Oligomers of chromic acid and dichromic acid*	 7738-94-5 13530-68-2 -	 231-801-5 236-881-5 -	N.D.	0.005	Carcinogen
1-methyl-2-pyrrolidone	872-50-4	212-828-1	N.D.	0.05	Toxic for Reproduction
2-ethoxyethyl acetate	111-15-9	203-839-2	N.D.	0.05	Toxic for Reproduction
1,2-benzenedicarboxylic acid, di-C6-8-branced alkyl esters, C7-rich	71888-89-6	276-158-1	N.D.	0.05	Toxic for Reproduction
1,2-benzenedicarboxylic acid, di-C7-11-branched and linear alkyl esters	68515-42-4	271-084-6	N.D.	0.05	Toxic for Reproduction
1,2,3-trichloropropane	96-18-4	202-486-1	N.D.	0.05	Carcinogen Toxic for Reproduction
Hydrazine	7803-57-8 302-01-2	206-114-9	N.D.	0.05	Carcinogen
Strontium chromate*	7789-06-2	232-142-6	N.D.	0.005	Carcinogen

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
1,2-Dichloroethane	107-06-2	203-458-1	N.D.	0.05	Carcinogenic
2,2'-dichloro-4,4'-methylenedianiline (MOCA)	101-14-4	202-918-9	N.D.	0.05	Carcinogenic
2-Methoxyaniline o-Anisidine	90-04-0	201-963-1	N.D.	0.05	Carcinogenic
4-(1,1,3,3-tetramethylbutyl) phenol, (4-tert-Octylphenol)	140-66-9	205-426-2	N.D.	0.05	Equivalent level of concern having probable serious effects to the environment
Aluminosilicate Refractory Ceramic Fibres* (RCF)	650-017-00-8 (Index no.)	-	N.D.	0.005	Carcinogenic
Arsenic acid*	7778-39-4	231-901-9	N.D.	0.005	Carcinogenic
Bis(2-methoxyethyl) ether	111-96-6	203-924-4	N.D.	0.05	Toxic for reproduction
Bis(2-methoxyethyl) phthalate	117-82-8	204-212-6-	N.D.	0.05	Toxic for reproduction
Calcium arsenate*	7778-44-1	231-904-5	N.D.	0.005	Carcinogenic
Dichromium tris(chromate)*	24613-89-6	246-356-2	N.D.	0.005	Carcinogenic
Formaldehyde, oligomeric reaction products with aniline (technical MDA)	25214-70-4	500-036-1	N.D.	0.05	Carcinogenic
Lead diazide*	13424-46-9	236-542-1	N.D.	0.005	Toxic for reproduction
Lead dipicrate*	6477-64-1	229-335-2	N.D.	0.005	Toxic for reproduction
Lead styphnate*	15245-44-0	239-290-2	N.D.	0.005	Toxic for reproduction
N,N-dimethylacetamide (DMAC)	127-19-5	204-826-4	N.D.	0.05	Toxic for reproduction
Pentazinc chromate octahydroxide*	49663-84-5	256-418-0	N.D.	0.005	Carcinogenic
Phenolphthalein	77-09-8	201-004-7	N.D.	0.05	Carcinogenic
Potassium hydroxyocta-oxodizincatedichromate*	11103-86-9	234-329-8	N.D.	0.005	Carcinogenic
Trilead diarsenate*	3687-31-8	222-979-5	N.D.	0.005	Carcinogenic Toxic for reproduction
Zirconia Aluminosilicate Refractory Ceramic Fibres (Zr-RCF)*	650-017-00-8 (Index no.)	-	N.D.	0.005	Carcinogenic

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
1,2-bis(2-methoxyethoxy) ethane (TEGDME; triglyme)	112-49-2	203-977-3	N.D.	0.05	Toxic for reproduction
1,2-dimethoxyethane; ethylene glycol dimethyl ether (EGDME)	110-71-4	203-794-9	N.D.	0.05	Toxic for reproduction
Diboron trioxide*	1303-86-2	215-125-8	N.D.	0.005	Toxic for reproduction
Formamide	75-12-7	200-842-0	N.D.	0.05	Toxic for reproduction
Lead(II) bis(methanesulfonate)*	17570-76-2	401-750-5	N.D.	0.005	Toxic for reproduction
TGIC(1,3,5-tris (oxiranyl methyl)-1,3,5-triazine-2,4,6(1H,3H,5H)-trione)	2451-62-9	219-514-3	N.D.	0.05	Mutagenic
β-TGIC (1,3,5-tris[(2S and 2R)-2,3-epoxypropyl]-1,3,5-triazine-2,4,6-(1H,3H,5H)-trione)**	59653-74-6	423-400-0	N.D.	0.05	Mutagenic
4,4'-bis(dimethylamino) benzophenone (Michler's ketone)	90-94-8	202-027-5	N.D.	0.05	Carcinogenic
N,N,N',N'-tetramethyl-4,4'-methylenedianiline (Michler's base)	101-61-1	202-959-2	N.D.	0.05	Carcinogenic
[4-[4,4'-bis(dimethylamino) benzhydrylidene]cyclohexa-2,5-dien-1-ylidene] dimethylammonium chloride (C.I. Basic Violet 3)	548-62-9	208-953-6	N.D.	0.05	Carcinogenic
[4-[[4-anilino-1-naphthyl][4-(dimethylamino)phenyl]methylene]cyclohexa-2,5-dien-1-ylidene] dimethylammonium chloride (C.I. Basic Blue 26)	2580-56-5	219-943-6	N.D.	0.05	Carcinogenic
α,α-Bis[4-(dimethylamino) phenyl]-4 (phenylamino) naphthalene-1-methanol (C.I. Solvent Blue 4)	6786-83-0	229-851-8	N.D.	0.05	Carcinogenic
4,4'-bis(dimethylamino)-4''-(methylamino)trityl alcohol	561-41-1	209-218-2	N.D.	0.05	Carcinogenic

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Bis(pentabromophenyl) ether (DecaBDE)	1163-19-5	214-604-9	N.D.	0.05	PBT vPvB
Pentacosafluorotridecanoic acid	72629-94-8	276-745-2	N.D.	0.05	vPvB
Tricosafluorododecanoic acid	307-55-1	206-203-2	N.D.	0.05	vPvB
Henicosafluoroundecanoic acid	2058-94-8	218-165-4	N.D.	0.05	vPvB
Heptacosafluorotetradecanoic acid	376-06-7	206-803-4	N.D.	0.05	vPvB
4-(1,1,3,3-tetramethylbutyl) phenol, ethoxylated - covering well-defined substances and UVCB substances, polymers and homologues	-	-	N.D.	0.05	Equivalent level of concern - probable serious effects on the environment
4-Nonylphenol, branched and linear – substances with a linear and/or branched alkyl chain with a carbon number of 9 covalently bound in position 4 to phenol, covering also UVCB- and well-defined substances which include any of the individual isomers or a combination thereof	-	-	N.D.	0.05	Equivalent level of concern - probable serious effects on the environment
Diazene-1,2-dicarboxamide (C,C'-azodi(formamide))	123-77-3	204-650-8	N.D.	0.05	Equivalent level of concern - probable serious effects on human health
Cyclohexane-1,2-dicarboxylic anhydride (Hexahydrophthalic anhydride - HHPA)	85-42-7	201-604-9	N.D.	0.05	Equivalent level of concern - probable serious effects on human health

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Hexahydromethylphathalic anhydride, Hexahydro-4-methylphathalic anhydride, Hexahydro-1-methylphathalic anhydride, Hexahydro-3-methylphathalic anhydride	25550-51-0, 19438-60-9, 48122-14-1, 57110-29-9	247-094-1, 243-072-0, 256-356-4, 260-566-1	N.D.	0.05	Equivalent level of concern - probable serious effects on human health
Methoxy acetic acid	625-45-6	210-894-6	N.D.	0.05	Toxic for reproduction equivalent level of concern -probable serious effects on human health and the environment
1,2-Benzenedicarboxylic acid, dipentylester, branched and linear	84777-06-0	284-032-2	N.D.	0.05	Toxic for reproduction
Diisopentylphthalate (DIPP)	605-50-5	210-088-4	N.D.	0.05	Toxic for reproduction
N-pentyl-isopentylphtalate	-	-	N.D.	0.05	Toxic for reproduction
1,2-Diethoxyethane	629-14-1	211-076-1	N.D.	0.05	Toxic for reproduction
N,N-dimethylformamide; dimethyl formamide	68-12-2	200-679-5	N.D.	0.05	Toxic for reproduction
Dibutyltin dichloride (DBT)	683-18-1	211-670-0	N.D.	0.05	Toxic for reproduction
Acetic acid, lead salt, basic*	51404-69-4	257-175-3	N.D.	0.005	Toxic for reproduction
Basic lead carbonate (trilead bis(carbonate)dihydroxide)*	1319-46-6	215-290-6	N.D.	0.005	Toxic for reproduction
Lead oxide sulfate (basic lead sulfate)*	12036-76-9	234-853-7	N.D.	0.005	Toxic for reproduction
[Phthalato(2-)]dioxotrilead (dibasic lead phthalate)*	69011-06-9	273-688-5	N.D.	0.005	Toxic for reproduction

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Dioxobis(stearato)trilead*	12578-12-0	235-702-8	N.D.	0.005	Toxic for reproduction
Fatty acids, C16-18, lead salts*	91031-62-8	292-966-7	N.D.	0.005	Toxic for reproduction
Lead bis(tetrafluoroborate)*	13814-96-5	237-486-0	N.D.	0.005	Toxic for reproduction
Lead cyanamidate*	20837-86-9	244-073-9	N.D.	0.005	Toxic for reproduction
Lead dinitrate*	10099-74-8	233-245-9	N.D.	0.005	Toxic for reproduction
Lead oxide (lead monoxide)*	1317-36-8	215-267-0	N.D.	0.005	Toxic for reproduction
Lead tetroxide (orange lead)*	1314-41-6	215-235-6	N.D.	0.005	Toxic for reproduction
Lead titanium trioxide*	12060-00-3	235-038-9	N.D.	0.005	Toxic for reproduction
Lead Titanium Zirconium Oxide*	12626-81-2	235-727-4	N.D.	0.005	Toxic for reproduction
Pentalead tetraoxide sulphate*	12065-90-6	235-067-7	N.D.	0.005	Toxic for reproduction
Pyrochlore, antimony lead yellow*	8012-00-8	232-382-1	N.D.	0.005	Toxic for reproduction
Silicic acid, barium salt, lead-doped*	68784-75-8	272-271-5	N.D.	0.005	Toxic for reproduction
Silicic acid, lead salt*	11120-22-2	234-363-3	N.D.	0.005	Toxic for reproduction
Sulfurous acid, lead salt, dibasic*	62229-08-7	263-467-1	N.D.	0.005	Toxic for reproduction
Tetraethyllead*	78-00-2	201-075-4	N.D.	0.005	Toxic for reproduction
Tetralead trioxide sulphate*	12202-17-4	235-380-9	N.D.	0.005	Toxic for reproduction

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Trilead dioxide phosphonate*	12141-20-7	235-252-2	N.D.	0.005	Toxic for reproduction
Furan	110-00-9	203-727-3	N.D.	0.05	Carcinogenic
Propylene oxide; 1,2-epoxypropane; methyloxirane	75-56-9	200-879-2	N.D.	0.05	Carcinogenic Mutagenic
Diethyl sulphate	64-67-5	200-589-6	N.D.	0.05	Carcinogenic Mutagenic
Dimethyl sulphate	77-78-1	201-058-1	N.D.	0.05	Carcinogenic
3-ethyl-2-methyl-2-(3-methylbutyl)-1,3-oxazolidine	143860-04-2	421-150-7	N.D.	0.05	Toxic for reproduction
Dinoseb	88-85-7	201-861-7	N.D.	0.05	Toxic for reproduction
4,4'-methylenedi-o-toluidine	838-88-0	212-658-8	N.D.	0.05	Carcinogenic
4,4'-oxydianiline and its salts	101-80-4	202-977-0	N.D.	0.05	Carcinogenic Mutagenic
4-Aminoazobenzene; 4-Phenylazoaniline	60-09-3	200-453-6	N.D.	0.05	Carcinogenic
4-methyl-m-phenylenediamine (2,4-toluene-diamine)	95-80-7	202-453-1	N.D.	0.05	Carcinogenic
6-methoxy-m-toluidine (p-cresidine)	120-71-8	204-419-1	N.D.	0.05	Carcinogenic
Biphenyl-4-ylamine	92-67-1	202-177-1	N.D.	0.05	Carcinogenic
o-aminoazotoluene	97-56-3	202-591-2	N.D.	0.05	Carcinogenic
o-Toluidine; 2-Aminotoluene	95-53-4	202-429-0	N.D.	0.05	Carcinogenic
N-methylacetamide	79-16-3	201-182-6	N.D.	0.05	Toxic for reproduction
1-bromopropane; n-propyl bromide	106-94-5	203-445-0	N.D.	0.05	Toxic for reproduction

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Cadmium	7440-43-9	231-152-8	N.D.	0.005	Carcinogenic
Cadmium oxide	1306-19-0	215-146-2	N.D.	0.005	Carcinogenic
Dipentyl phthalate (DPP)	131-18-0	205-017-9	N.D.	0.05	Toxic for reproduction
4-Nonylphenol, branched and linear, ethoxylated [substances with a linear and/or branched alkyl chain with a carbon number of 9 covalently bound in position 4 to phenol, ethoxylated covering UVCB- and well-defined substances, polymers and homologues, which include any of the individual isomers and/or combinations thereof]	-	-	N.D.	0.05	Equivalent level of concern having probable serious effects to the environment
Ammonium pentadecafluorooctanoate (APFO)	3825-26-1	223-320-4	N.D.	0.05	Toxic for reproduction
Pentadecafluorooctanoic acid (PFOA)	335-67-1	206-397-9	N.D.	0.05	Toxic for reproduction

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Dihexyl phthalate	84-75-3	201-559-5	N.D.	0.05	Toxic for reproduction
Trixylyl phosphate	25155-23-1	246-677-8	N.D.	0.05	Toxic for reproduction
Imidazolidine-2-thione; 2-imidazoline-2-thiol	96-45-7	202-506-9	N.D.	0.05	Toxic for reproduction
Disodium 4-amino-3-[[4'-[(2,4-diaminophenyl)azo][1,1'-biphenyl]-4-yl]azo] -5-hydroxy-6-(phenylazo)naphthalene-2,7-disulphonate (C.I. Direct Black 38)	1937-37-7	217-710-3	N.D.	0.05	Carcinogenic
Disodium 3,3'-[[1,1'-biphenyl]-4,4'-diylbis(azo)]bis(4-aminonaphthalene-1-sulphonate) (C.I. Direct Red 28)	573-58-0	209-358-4	N.D.	0.05	Carcinogenic
Cadmium sulphide	1306-23-6	215-147-8	N.D.	0.005	Carcinogenic Equivalent level of concern having probable serious effects to human health
Lead di(acetate)	301-04-2	206-104-4	N.D.	0.005	Toxic for reproduction

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Note:

1. RL = Reporting Limit
2. N.D. = Not detected (lower than RL)

   N.A. = Not applicable for respective material type.

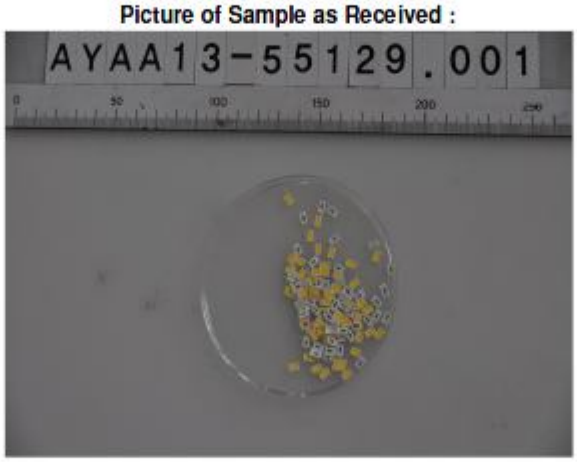
   The submitted sample was found to contain significant amount of specific element(s) of SVHC. Upon further test verification and also information provided from client, the possibility that the element(s) content originate from SVHC is very unlikely, even though their presence cannot be exclude entirely. It may be assumed that the detected element(s) have a non-SVHC source.
3. Definition of classification is listed in Appendix A of this report in accordance with 67/548/EEC and Regulation (EC) No 1907/2006. For detail information, Detail explanation is available at the following link:
   http://echa.europa.eu/web/guest/candidate-list-table (Candidate list)
   http://echa.europa.eu/proposals-to-identify-substances-of-very-high-concern-previous-consultations?p_p_id=substancetypelist_WAR_substanceportlet&p_p_lifecycle=0&p_p_state=normal&p_p_mode=view&p_p_col_id=column-1&p_p_col_pos=2&p_p_col_count=4&_substancetypelis
   (Proposals to identify SVHC consulations)
4. *.The test result is based on the calculation of selected element(s) / marker(s) and to the worst-case scenario. For detail information, please refer to the SGS REACH website: www.reach.sgs.com/substance-of-very-high-concern-analysis-information-page.htm

   The client is advised to review the chemical formulation to ascertain above metal substances present in the article.

   RL = 0.005% is evaluated for element (i.e. cobalt, arsenic, lead, sodium, chromium, chromium(VI), silicon, aluminum, zirconium, boron, and potassium respectively), except molybdenum RL=0.0005%

   0.1% (w/w) = 1,000 ppm = 1,000 mg/kg
5. **.β-TGIC is one of the isomers for TGIC compounds and hence, tested together. The reported test result is based the proposed ratio as according to ECHA dossier.

Picture of Sample as Received :



*** End of Report ***

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Appendix A

Classification	Definition under 67/548/EEC and Regulation (EC) No 1907/2006
Carcinogen Category 1:	Substances known to be carcinogenic to man. There is sufficient evidence to establish a causal association between human exposure to a substance and the development of cancer.
Carcinogen Category 2:	Substances which should be regarded as if they are carcinogenic to man. There is sufficient evidence to provide a strong presumption that human exposure to a substance may result in the development of cancer. Generally on the basis of: - appropriate long-term animal studies - other relevant information.
Mutagen Category 1:	Substances known to be mutagenic to man. There is sufficient evidence to establish a causal association between human exposure to a substance and heritable genetic damage.
Mutagen Category 2:	Substances which should be regarded as if they are mutagenic to man. There is sufficient evidence to provide a strong presumption that human exposure to the substance may result in the development of heritable genetic damage, generally on the basis of: - appropriate animal studies, - other relevant information.
Toxic to Reproduction Category 1:	Substances known to impair fertility in humans. There is sufficient evidence to establish a causal relationship between human exposure to the substance and impaired fertility. Substances known to cause developmental toxicity in humans. There is sufficient evidence to establish a causal relationship between human exposure to the substance and subsequent developmental toxic effects in the progeny.
Toxic to Reproduction Category 2:	Substances which should be regarded as if they impair fertility in humans. There is sufficient evidence to provide a strong presumption that human exposure to the substance may result in impaired fertility on the basis of: - clear evidence in animal studies of impaired fertility in the absence of toxic effects, or, evidence of impaired fertility occurring at around the same dose levels as other toxic effects but which is not a secondary nonspecific consequence of the other toxic effects, - other relevant information. Substances which should be regarded as if they cause developmental toxicity to humans. There is sufficient evidence to provide a strong presumption that human exposure to the substance may result in developmental toxicity, generally on the basis of: - clear results in appropriate animal studies where effects have been observed in the absence of signs of marked maternal toxicity, or at around the same dose levels as other toxic effects but which are not a secondary non-specific consequence of the other toxic effects, - other relevant information.
PBT & vPvB:	Substances which are persistent, bioaccumulative and toxic (PBT) or very persistent and very bioaccumulative (vPvB) pose a particular challenge to the chemicals safety management. For these substances a "safe" concentration in the environment cannot be established with sufficient reliability.

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Revision History

Date	No.	Revision History	Writer	
			Drawn	Approved
2014.03.17	001	New version.	Y.J Cho	S.B Yun
2014.07.25	002	Addtion of SD Flux Bin	Y.J Cho	S.B Yun

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