



**THE DATASHEET OF  
SF-1206S1500W-2**





## SingIFuse™ SF-1206S-W Series Features

- Single blow fuse for overcurrent protection
- 3216 (EIA 1206) footprint
- Slow blow fuse
- UL 248-14 compliant
- RoHS compliant\* and halogen free\*\*
- Wire core SMD design
- Surface mount packaging for automated assembly

## SF-1206S-W Series - Slow Blow Wire Core Surface Mount Fuses

### Clearing Time Characteristics for Series

| % of Current Rating | Clearing Time at 25 °C |           |
|---------------------|------------------------|-----------|
|                     | Min.                   | Max.      |
| 100 %               | 4 hours                | —         |
| 250 %               | —                      | 5 seconds |

### Additional Information

Click these links for more information:



### Electrical Characteristics

| Model           | Rated Current (A) | Resistance (Ω) Typ.*** | Rated Voltage | Interrupting Rating | Typical I <sup>2</sup> t (A <sup>2</sup> s)**** | Certifications               |                                |
|-----------------|-------------------|------------------------|---------------|---------------------|---|------------------------------|--------------------------------|
|                 |                   |                        |               |                     |   | cUL: <a href="#">E198545</a> | TUV <a href="#">R 50432923</a> |
| SF-1206S150W-2  | 1.50              | 0.0498                 | 65 VDC        | 50 A @ 65 VDC       | 0.374   | ✓                            | ✓                              |
| SF-1206S160W-2  | 1.60              | 0.0428                 |               |                     | 0.525   | ✓                            | ✓                              |
| SF-1206S200W-2  | 2.00              | 0.0318                 |               |                     | 0.889   | ✓                            | ✓                              |
| SF-1206S250W-2  | 2.50              | 0.0279                 |               |                     | 1.11  | ✓                            | ✓                              |
| SF-1206S300W-2  | 3.00              | 0.0219                 |               |                     | 1.92  | ✓                            | ✓                              |
| SF-1206S315W-2  | 3.15              | 0.0199                 |               |                     | 2.22  | ✓                            | ✓                              |
| SF-1206S350W-2  | 3.50              | 0.0179                 |               |                     | 2.63  | ✓                            |                                |
| SF-1206S400W-2  | 4.00              | 0.0159                 |               |                     | 3.33  | ✓                            | ✓                              |
| SF-1206S500W-2  | 5.00              | 0.0129                 | 32 VDC        | 50 A @ 32 VDC       | 5.45  | ✓                            | ✓                              |
| SF-1206S630W-2  | 6.30              | 0.0100                 |               |                     | 8.99  | ✓                            | ✓                              |
| SF-1206S700W-2  | 7.00              | 0.0092                 |               |                     | 10.50   | ✓                            |                                |
| SF-1206S800W-2  | 8.00              | 0.0084                 |               |                     | 13.64   | ✓                            | ✓                              |
| SF-1206S1000W-2 | 10.00             | 0.0050                 |               |                     | 11.31   | ✓                            |                                |
| SF-1206S1200W-2 | 12.00             | 0.0041                 |               |                     | 15.2  | ✓                            |                                |
| SF-1206S1500W-2 | 15.00             | 0.0035                 |               |                     | 24.75   | ✓                            |                                |

\*\*\* Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±25 %.

\*\*\*\* Melting I<sup>2</sup>t calculated at 0.001 second pre-arcing time.



**Asia-Pacific:** Tel: +886-2 2562-4117 • Email: [asiacus@bourns.com](mailto:asiacus@bourns.com)

**EMEA:** Tel: +36 88 885 877 • Email: [eurocus@bourns.com](mailto:eurocus@bourns.com)

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**WARNING Cancer and Reproductive Harm**  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

\*RoHS Directive 2015/863, Mar 31, 2015 and Annex.

\*\*Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

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Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

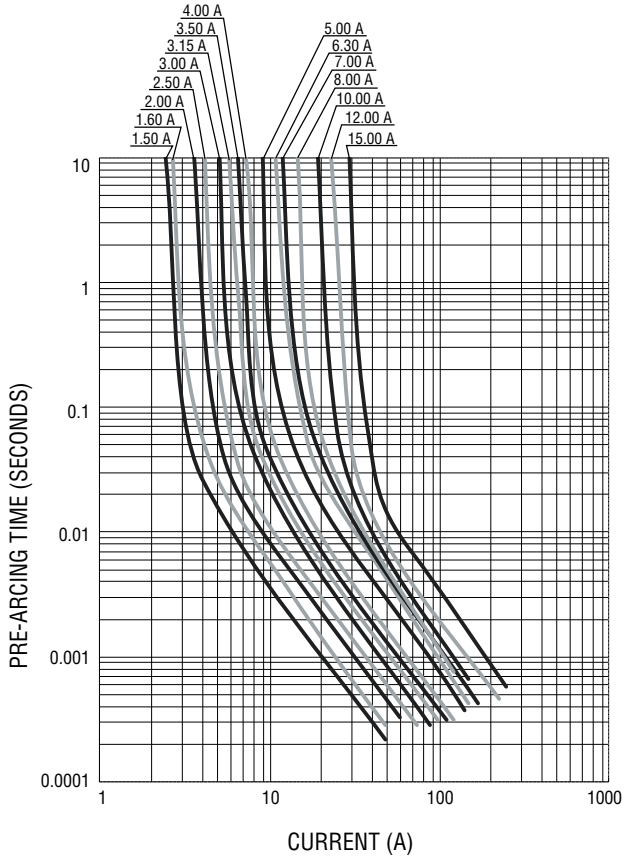
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# SinglFuse™ SF-1206S-W Series Applications

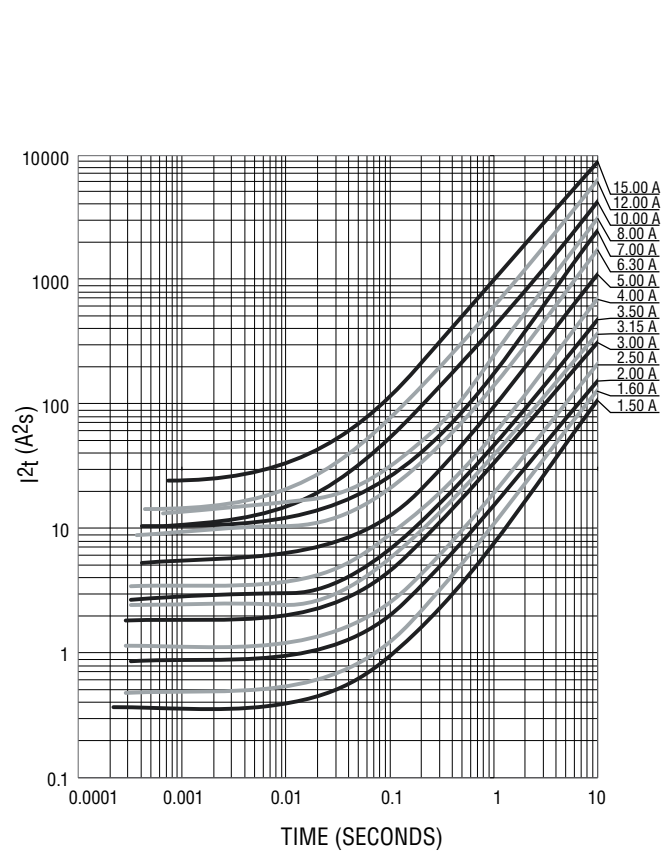
- LCD monitors
- Backlight drivers
- Set top boxes
- DC/DC converters
- Notebooks / ultrabooks
- Low voltage lighting power
- Industrial controllers

**SF-1206S-W Series – Slow Blow Wire Core Surface Mount Fuses** **BOURNS®**

**Average Pre-Arcing Time vs. Current Curves**



**Average I²t vs. t Curves**



**Environmental Characteristics**

|                                  |                                 |
|----------------------------------|---------------------------------|
| Operating Temperature.....       | -55 °C to +125 °C               |
| Storage Conditions               |                                 |
| Temperature .....                | +5 °C to +35 °C                 |
| Humidity.....                    | 40 % to 75 %                    |
| Shelf Life.....                  | 2 years from manufacturing date |
| Moisture Sensitivity Level ..... | 1                               |
| ESD Classification (HBM).....    | Class 6                         |

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# SF-1206S-W Series – Slow Blow Wire Core Surface Mount Fuses



## Typical Part Marking

Represents total content. Layout may vary.



RATED CURRENT (A)

|          |           |
|----------|-----------|
| G = 1.50 | N = 5.00  |
| T = 1.60 | O = 6.30  |
| I = 2.00 | P = 7.00  |
| J = 2.50 | R = 8.00  |
| K = 3.00 | Q = 10.00 |
| V = 3.15 | X = 12.00 |
| L = 3.50 | Y = 15.00 |
| M = 4.00 |           |

## How to Order

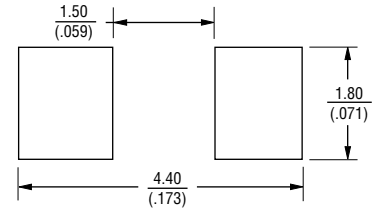
**SF - 1206 S 150 W - 2**

SinglFuse™  
 Product Designator  
 SMD Footprint  
 1206 = 3216 (EIA1206) size  
 Fuse Blow Type  
 S = Slow Blow  
 Rated Current  
 150 ~ 1500 (1.50 A ~ 15.00 A)  
 Structure Type  
 W = Wire Core  
 Packaging Type  
 - 2 = Tape & Reel

## Packaging

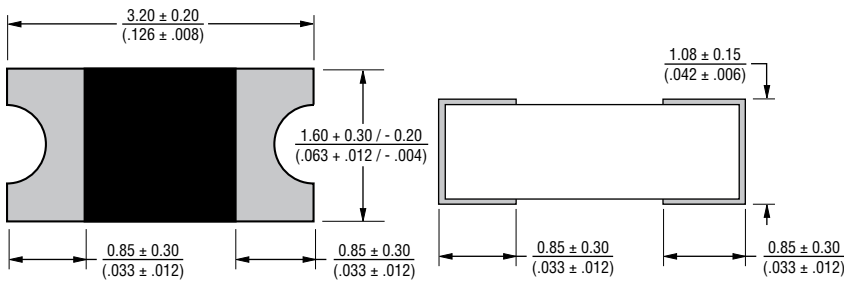
|                |                      |
|----------------|----------------------|
| Reel Dimension | 7-inch Tape and Reel |
| Specification  | EIA 481-2            |
| Quantity       | 3,500 pieces         |
| Packaging Code | -2                   |

## Recommended Pad Layout

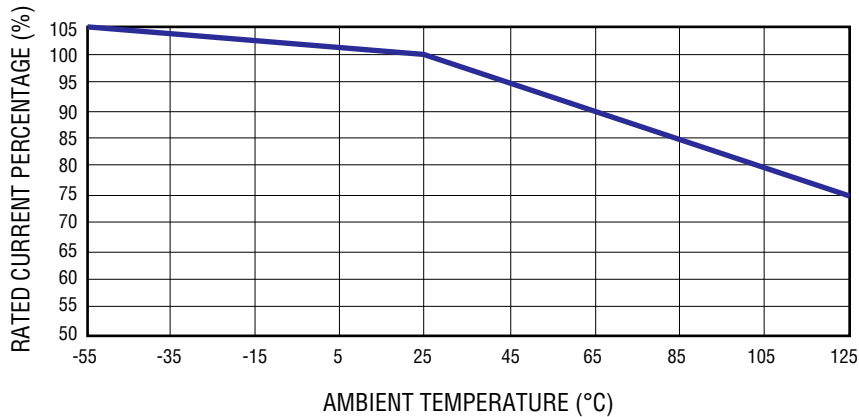


DIMENSIONS:  $\frac{\text{MM}}{\text{(INCHES)}}$

## Product Dimensions



## Current Rating Thermal Derating Curve



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**Solder Reflow Recommendations**



| Profile Feature   | Pb-Free Assembly                   |
|---|------------------------------------|
| Preheat / Soak:<br>Temperature Min. ( $T_{smin}$ )<br>Temperature Max. ( $T_{smax}$ )<br>Time ( $t_s$ ) from ( $T_{smin}$ to $T_{smax}$ ) | 150 °C<br>200 °C<br>60-120 seconds |
| Ramp Up Rate ( $T_L$ to $T_p$ )   | 3 °C / second max.                 |
| Liquidous Temperature ( $T_L$ )<br>Time ( $t_L$ ) maintained above $T_L$  | 217 °C<br>60-150 seconds           |
| Peak Package Body Temperature ( $T_p$ )   | 260 °C                             |
| Time ( $t_p$ )* within 5 °C of the specified classification temperature ( $T_c$ )   | 30 seconds*                        |
| Ramp Down Rate ( $T_p$ to $T_L$ )   | 6 °C / second max.                 |
| Time 25 °C to Peak Temperature  | 8 minutes max.                     |

\* ~~Total peak~~ Total peak profile temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum.

**Recommended Temperature Profile for Wave Soldering**



Wave soldering is suitable for 1206 size models.

## Reliability Testing

| No. | Test                      | Requirement  | Test Condition  | Test Reference         |
|-----|---------------------------|--|---|------------------------|
| 1   | Reflow and bend           | DCR change $\leq 20\%$ ( $\leq 10\%$ for $\leq 1\text{ A}$ )<br>No mechanical damage                       | 3 reflows at 245 °C followed by a 2 mm bend   | Refer to STP document  |
| 2   | Solderability             | Minimum 90 % coverage  | One dip at 245 °C for 5 seconds   | MIL-STD-202 Method 208 |
| 3   | Soldering heat resistance | DCR change $\leq 20\%$ ( $\leq 10\%$ for $\leq 1\text{ A}$ )<br>New solder coverage $\leq 75\%$            | One dip at 260 °C for 10 seconds  | MIL-STD-202 Method 210 |
| 4   | Moisture resistance       | DCR change $\leq \pm 15\%$<br>No excessive corrosion   | 10 cycles   | MIL-STD-202 Method 106 |
| 5   | Salt spray                | DCR change $\leq \pm 10\%$<br>No excessive corrosion   | 48 hour exposure, 5 % salt solution   | MIL-STD-202 Method 101 |
| 6   | Mechanical vibration      | DCR change $\leq \pm 10\%$<br>No mechanical damage   | 0.4 inch D.A. or 30 G between 5-3000 Hz   | MIL-STD-202 Method 204 |
| 7   | Mechanical shock          | DCR change $\leq \pm 10\%$<br>No mechanical damage   | 1500 G, 0.5 ms, half-sine shocks  | MIL-STD-202 Method 213 |
| 8   | Thermal Shock             | DCR change $\leq \pm 10\%$<br>No mechanical damage   | 100 cycles between -65 °C and +125 °C   | MIL-STD-202 Method 107 |
| 9   | Life                      | No electrical “opens” during testing<br>Voltage drop change shall be less than $\pm 20\%$ of initial value | 80 % rated current (75 % for $< 1\text{ A}$ fuses) for 2000 hours at ambient temperature +25 °C | Refer to STP document  |

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