



THE DATASHEET OF SMCJ28CA-HRAT7



SMCJ-HRA Series



Agency Approvals

Agency	Agency File Number
	E230531

Maximum Ratings and Thermal Characteristics
($T_A = 25^\circ\text{C}$ unless otherwise noted)

Parameter	Symbol	Value	Unit
Peak Pulse Power Dissipation at $T_A = 25^\circ\text{C}$ by 10/1000 μs waveform (Fig. 1)(Note 1), (Note 2)	P_{PPM}	1500	W
Power Dissipation on infinite heat sink at $T_A = 50^\circ\text{C}$	$P_{M(AV)}$	6.5	W
Peak Forward Surge Current, 8.3ms Single Half Sine Wave (Note 3)	I_{FSM}	200	A
Maximum Instantaneous Forward Voltage at 100A for Unidirectional only (Note 4)	V_F	3.5/5.0	V
Operating Junction and Storage Temperature Range	T_J, T_{STG}	-65 to 150	$^\circ\text{C}$
Typical Thermal Resistance Junction to Lead	$R_{\theta JL}$	15	$^\circ\text{C/W}$
Typical Thermal Resistance Junction to Ambient	$R_{\theta JA}$	75	$^\circ\text{C/W}$

- Notes:**
1. Non-repetitive current pulse, per Fig. 3 and derated above $T_A = 25^\circ\text{C}$ per Fig. 2.
 2. Mounted on copper pad area of 0.31x0.31" (8.0 x 8.0mm) to each terminal.
 3. Measured on 8.3ms single half sine wave or equivalent square wave for unidirectional device only, duty cycle=4 per minute maximum.
 4. $V_F < 3.5\text{V}$ for $V_{BR} \leq 200\text{V}$ and $V_F < 5.0\text{V}$ for $V_{BR} \geq 201\text{V}$.

Functional Diagram



Description

The SMCJ-HRA High Reliability series is designed specifically to protect sensitive electronic equipment from voltage transients induced by lightning and other transient voltage events. These are available with a variety of up-screening options for enhanced reliability.

Features

- High reliability devices with fabrication and assembly lots traceability
- Enhanced reliability screening options are available in reference to MIL-PRF-19500. Refer to screen process table for more detail on screening options
- For surface mounted applications to optimize board space
- Low profile package
- Built-in strain relief
- $V_{BR} @ T_J = V_{BR} @ 25^\circ\text{C} \times (1 + \alpha T \times (T_J - 25))$ (αT : Temperature Coefficient)
- Glass passivated chip junction
- 1500W peak pulse power capability at 10/1000 μs waveform, repetition rate (duty cycles):0.01 %
- Fast response time: typically less than 1.0ps from 0V to BV min
- Excellent clamping capability
- Low incremental surge resistance
- Typical I_R less than 1 μA above 12V
- High Temperature soldering guaranteed: 260 $^\circ\text{C}$ /40 seconds at terminals
- Plastic package has Underwriters laboratory flammability 94V-0
- Meet MSL level1, per J-STD-020, LF maximum peak of 260 $^\circ\text{C}$
- Matte tin lead-free plated
- Halogen free and RoHS compliant
- 2nd level interconnect is Pb-free per IPC/JEDEC J-STD-609A.01
- Recognized to UL 497B as an Isolated Loop Circuit Protector

Applications

SMCJ-HRA devices are ideal for the high reliability protection of I/O Interfaces, V_{CC} bus and other vulnerable circuits used in Telecom, Computer, Industrial and Consumer electronic applications.

Electrical Characteristics

Part Number (Uni)	Part Number (Bi)	Marking		Reverse Stand off Voltage V_R (Volts)	Breakdown Voltage V_{BR} (Volts) @ I_T		Test Current I_T (mA)	Maximum Clamping Voltage V_C @ I_{PP} (V)	Maximum Peak Pulse Current I_{PP} (A)	Maximum Reverse Leakage I_R @ V_R (μ A)	Agency Approval 
		Uni	Bi		Min	Max					
SMCJ5.0A-HRA	SMCJ5.0CA-HRA	GDEH	BDEH	5.0	6.40	7.00	10	9.2	163.0	800	X
SMCJ6.0A-HRA	SMCJ6.0CA-HRA	GDGH	BDGH	6.0	6.67	7.37	10	10.3	145.7	800	X
SMCJ6.5A-HRA	SMCJ6.5CA-HRA	GDKH	BDKH	6.5	7.22	7.98	10	11.2	134.0	500	X
SMCJ7.0A-HRA	SMCJ7.0CA-HRA	GDMH	BDMH	7.0	7.78	8.60	10	12.0	125.0	200	X
SMCJ7.5A-HRA	SMCJ7.5CA-HRA	GDPH	BDPH	7.5	8.33	9.21	1	12.9	116.3	100	X
SMCJ8.0A-HRA	SMCJ8.0CA-HRA	GDRH	BDRH	8.0	8.89	9.83	1	13.6	110.3	50	X
SMCJ8.5A-HRA	SMCJ8.5CA-HRA	GDTH	BDTH	8.5	9.44	10.40	1	14.4	104.2	20	X
SMCJ9.0A-HRA	SMCJ9.0CA-HRA	GDVH	BDVH	9.0	10.00	11.10	1	15.4	97.4	10	X
SMCJ10A-HRA	SMCJ10CA-HRA	GDXH	BDXH	10.0	11.10	12.30	1	17.0	88.3	5	X
SMCJ11A-HRA	SMCJ11CA-HRA	GDZH	BDZH	11.0	12.20	13.50	1	18.2	82.5	1	X
SMCJ12A-HRA	SMCJ12CA-HRA	GEEH	BEEH	12.0	13.30	14.70	1	19.9	75.4	1	X
SMCJ13A-HRA	SMCJ13CA-HRA	GEGH	BEGH	13.0	14.40	15.90	1	21.5	69.8	1	X
SMCJ14A-HRA	SMCJ14CA-HRA	GEKH	BEKH	14.0	15.60	17.20	1	23.2	64.7	1	X
SMCJ15A-HRA	SMCJ15CA-HRA	GEMH	BEMH	15.0	16.70	18.50	1	24.4	61.5	1	X
SMCJ16A-HRA	SMCJ16CA-HRA	GEPH	BEPH	16.0	17.80	19.70	1	26.0	57.7	1	X
SMCJ17A-HRA	SMCJ17CA-HRA	GERH	BERH	17.0	18.90	20.90	1	27.6	54.4	1	X
SMCJ18A-HRA	SMCJ18CA-HRA	GETH	BETH	18.0	20.00	22.10	1	29.2	51.4	1	X
SMCJ20A-HRA	SMCJ20CA-HRA	GEVH	BEVH	20.0	22.20	24.50	1	32.4	46.3	1	X
SMCJ22A-HRA	SMCJ22CA-HRA	GEXH	BEXH	22.0	24.40	26.90	1	35.5	42.3	1	X
SMCJ24A-HRA	SMCJ24CA-HRA	GEZH	BEZH	24.0	26.70	29.50	1	38.9	38.6	1	X
SMCJ26A-HRA	SMCJ26CA-HRA	GFEH	BFEH	26.0	28.90	31.90	1	42.1	35.7	1	X
SMCJ28A-HRA	SMCJ28CA-HRA	GFGH	BFGH	28.0	31.10	34.40	1	45.4	33.1	1	X
SMCJ30A-HRA	SMCJ30CA-HRA	GFKH	BFKH	30.0	33.30	36.80	1	48.4	31.0	1	X
SMCJ33A-HRA	SMCJ33CA-HRA	GFMH	BFMH	33.0	36.70	40.60	1	53.3	28.2	1	X
SMCJ36A-HRA	SMCJ36CA-HRA	GFPH	BFPH	36.0	40.00	44.20	1	58.1	25.9	1	X
SMCJ40A-HRA	SMCJ40CA-HRA	GFRH	BFRH	40.0	44.40	49.10	1	64.5	23.3	1	X
SMCJ43A-HRA	SMCJ43CA-HRA	GFTH	BFTH	43.0	47.80	52.80	1	69.4	21.7	1	X
SMCJ45A-HRA	SMCJ45CA-HRA	GFVH	BFVH	45.0	50.00	55.30	1	72.7	20.6	1	X
SMCJ48A-HRA	SMCJ48CA-HRA	GFXH	BFXH	48.0	53.30	58.90	1	77.4	19.4	1	X
SMCJ51A-HRA	SMCJ51CA-HRA	GFZH	BFZH	51.0	56.70	62.70	1	82.4	18.2	1	X
SMCJ54A-HRA	SMCJ54CA-HRA	GGEH	BGEH	54.0	60.00	66.30	1	87.1	17.3	1	X
SMCJ58A-HRA	SMCJ58CA-HRA	GGGH	BGGH	58.0	64.40	71.20	1	93.6	16.1	1	X
SMCJ60A-HRA	SMCJ60CA-HRA	GGKH	BGKH	60.0	66.70	73.70	1	96.8	15.5	1	X
SMCJ64A-HRA	SMCJ64CA-HRA	GGMH	BGMH	64.0	71.10	78.60	1	103.0	14.6	1	X
SMCJ70A-HRA	SMCJ70CA-HRA	GGPH	BGPH	70.0	77.80	86.00	1	113.0	13.3	1	X
SMCJ75A-HRA	SMCJ75CA-HRA	GGRH	BGRH	75.0	83.30	92.10	1	121.0	12.4	1	X
SMCJ78A-HRA	SMCJ78CA-HRA	GGTH	BGTH	78.0	86.70	95.80	1	126.0	11.9	1	X
SMCJ85A-HRA	SMCJ85CA-HRA	GGVH	BGVH	85.0	94.40	104.00	1	137.0	11.0	1	X
SMCJ90A-HRA	SMCJ90CA-HRA	GGXH	BGXH	90.0	100.00	111.00	1	146.0	10.3	1	X
SMCJ100A-HRA	SMCJ100CA-HRA	GGZH	BGZH	100.0	111.00	123.00	1	162.0	9.3	1	X
SMCJ110A-HRA	SMCJ110CA-HRA	GHEH	BHEH	110.0	122.00	135.00	1	177.0	8.5	1	X
SMCJ120A-HRA	SMCJ120CA-HRA	GHGH	BHGH	120.0	133.00	147.00	1	193.0	7.8	1	X
SMCJ130A-HRA	SMCJ130CA-HRA	GHKH	BHKH	130.0	144.00	159.00	1	209.0	7.2	1	X
SMCJ150A-HRA	SMCJ150CA-HRA	GHHH	BHHH	150.0	167.00	185.00	1	243.0	6.2	1	X
SMCJ160A-HRA	SMCJ160CA-HRA	GHPH	BHPH	160.0	178.00	197.00	1	259.0	5.8	1	X
SMCJ170A-HRA	SMCJ170CA-HRA	GHRH	BHRH	170.0	189.00	209.00	1	275.0	5.5	1	X

Note:
 1.SMCJ-HRA voltage binning can be specified by customer's request via contacting Littelfuse service

Screen Process

100% vision inspection	MIL-STD-750 method 2074
100% High Temperature Storage Life (168hrs, 150C)	MIL-STD-750 method 1031
100% X-RAY inspection	MIL-STD-750 method 2076
100% Temperature cycle test (-55-150C, 20 cycles, dwell time 15 min)	MIL-STD-750 method 1051
100% Reflow (2X)	JEDEC J-STD-020
100% surge test (2x)	MIL-STD-750 method 4066
100% HTRB(150C, Bias=VR(80% breakdown voltage), 96hrs), for Bi-direction products, 96hrs for each direction	MIL-STD-750 method 1038
Final electrical test(100% 3 sigma limit, 100% dynamic test and PAT limit)	MIL-STD-750 method 4016.4021.4011

Note: Up-screen program can be specified by customer's request via contacting Littelfuse service

I-V Curve Characteristics



- PPPM Peak Pulse Power Dissipation** – Max power dissipation
- VR Stand-off Voltage** – Maximum voltage that can be applied to the TVS without operation
- VBR Breakdown Voltage** – Maximum voltage that flows through the TVS at a specified test current (I_T)
- Vc Clamping Voltage** – Peak voltage measured across the suppressor at a specified I_{ppm} (peak impulse current)
- IR Reverse Leakage Current** – Current measured at V_R
- VF Forward Voltage Drop for Uni-directional**

Ratings and Characteristic Curves ($T_A=25^\circ\text{C}$ unless otherwise noted)

Figure 1 - TVS Transients Clamping Waveform



Figure 2 - Peak Pulse Power Rating



Ratings and Characteristic Curves ($T_A=25^\circ\text{C}$ unless otherwise noted) (Continued)

Figure 3 - Pulse Derating Curve



Figure 4 - Pulse Waveform



Figure 5 - Typical Junction Capacitance



Figure 6 - Steady State Power Dissipation Derating Curve



Figure 7 - Maximum Non-Repetitive Peak Forward Surge Current Uni-Directional Only



Soldering Parameters

Reflow Condition		Lead-free assembly
Pre Heat	- Temperature Min ($T_{s(min)}$)	150°C
	- Temperature Max ($T_{s(max)}$)	200°C
	- Time (min to max) (t_s)	60 – 180 secs
Average ramp up rate (Liquidus Temp (T_L) to peak)		3°C/second max
$T_{s(max)}$ to T_L - Ramp-up Rate		3°C/second max
Reflow	- Temperature (T_L) (Liquidus)	217°C
	- Time (min to max) (t_p)	60 – 150 seconds
Peak Temperature (T_p)		260 ^{+0/-5} °C
Time within 5°C of actual peak Temperature (t_p)		20 – 40 seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature (T_p)		8 minutes Max.
Do not exceed		280°C



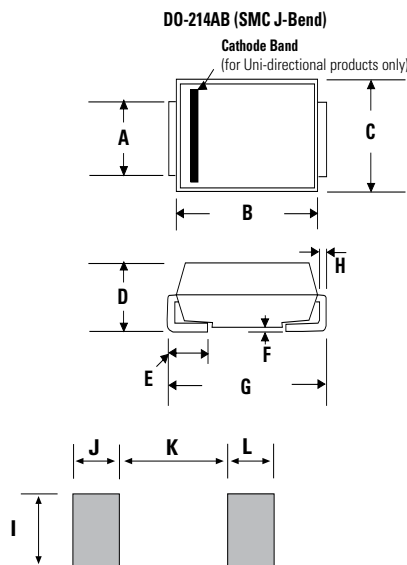
Physical Specifications

Weight	0.007 ounce, 0.21 grams
Case	JEDEC DO214AB. Molded plastic body over glass passivated junction
Polarity	Color band denotes positive end (cathode) except Bidirectional
Terminal	Matte Tin-plated leads, Solderable per JESD22-B102

Environmental Specifications

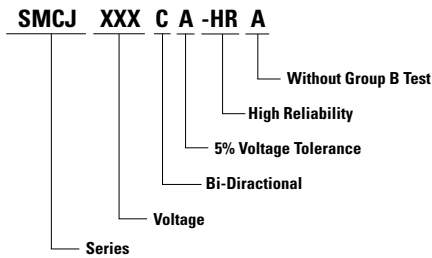
High Temp. Storage	JESD22-A103
HTRB	JESD22-A108
Thermal Shock	JESD22-A106
MSL	JEDEC-J-STD-020, Level 1
H3TRB	JESD22-A101
RSH	JESD22-B106

Dimensions



Dimensions	Inches		Millimeters	
	Min	Max	Min	Max
A	0.114	0.126	2.900	3.200
B	0.260	0.280	6.600	7.110
C	0.220	0.245	5.590	6.220
D	0.079	0.103	2.060	2.620
E	0.030	0.060	0.760	1.520
F	0.002	0.008	0.051	0.203
G	0.305	0.320	7.750	8.130
H	0.006	0.012	0.152	0.305
I	0.129	-	3.300	-
J	0.094	-	2.400	-
K	-	0.165	-	4.200
L	0.094	-	2.400	-

Part Numbering System



Part Marking System



Packaging

Part number	Component Package	Quantity	Packaging Option	Packaging Specification
SMCJxxxXX-HRA	DO-214AB	3000	Tape & Reel – 16mm tape /13" reel	EIA STD RS-481
SMCJxxxXX-HRAT7	DO-214AB	500	Tape & Reel – 16mm tape /7" reel	EIA STD RS-481

Tape and Reel Specification



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