



**THE DATASHEET OF
SR30-10PG-6P(71)**



Circular connectors for small electronic devices

SR30 Series



■ Features

1. Compact and light weight design

Optimally suited for use in small electronic devices such as radio equipment, the SR30 has a maximum outer shell diameter of $\phi 15$.

2. Robustness

The metal construction provides for a small but robust connector.

3. Smart design

The flexible strain relief is strong enough to maintain its shape and resist bending stresses.

4. Variation

| Items | |
|----------------------------|--|
| No. of Contacts | 4 contacts, 6 contacts, 7 contacts |
| Connector type | Plug and jack : Straight Receptacle : Straight |
| Termination version | Plug and jack : Soldering Receptacle : Soldering |
| Receptacle mounting method | Tightened with nuts on either of the front or back of the panel (6-contact only) |

■ Product Specifications

| | | | | |
|---------|---------------|------------------|-----------------------------|--------------|
| Ratings | Rated current | 1A | Operation temperature range | -10 to +60°C |
| | Rated voltage | 100V AC, 140V DC | Storage temperature range | -10 to +60°C |

| Items | Specifications | Conditions |
|--------------------------|--|---|
| 1. Contact resistance | 10m Ω max | Measured at 1A DC |
| 2. Insulation resistance | 200M Ω min | Measured at 100V DC |
| 3. Withstanding voltage | No flashover or dielectric breakdown. | 300V AC for 1 minute |
| 4. Vibration resistance | No electrical discontinuity for 10 μ s or greater. | 10 to 55Hz/cycle, amplitude : 0.75mm, 3 axis directions, 2 hours each |
| 5. Shock resistance | No electrical discontinuity for 10 μ s or greater. | Acceleration : 490m/s ² , duration : 11ms, 3 axis directions, 3 cycles each |
| 6. Mating cycle | Contact resistance : 15m Ω max | 1,000 times |
| 7. Temperature cycle | Insulation resistance : 200M Ω min | -30°C : 30 minutes → Normal temperature : 10 to 15 minutes → 85°C : 30 minutes → Normal Temperature : 10 to 15 minutes, left for 5 cycles |
| 8. Humidity resistance | Insulation resistance : 10M Ω min (at high humidities) 100M Ω min (when dry) | Temperature : 40°C, relative humidity : 90 to 95%, left for 96 hours |

■ Materials / Finish

| Items | Material | Finish | Remarks |
|------------|-----------|--------------------------|----------------------------|
| Plug Jack | Insulator | Polyacetal resin | — |
| | Contact | Brass or phosphor bronze | Gold plating |
| | Shell | Brass or zinc die-cast | Nickel or Chromium plating |
| | Hood | Chloroprene rubber | — |
| | Clamp | Brass | — |
| | Screw | Steel | Nickel plating |
| Receptacle | Insulator | Polyacetal resin | — |
| | Contact | Phosphor bronze | Gold plating |
| | Shell | Brass | Chromium plating |
| | Gasket | Polyamide resin | — |
| | Nut | Steel | Nickel plating |

■ Product Number Structure

Refer to the chart below when determining the product specifications from the product number.
Please select from the product numbers listed in this catalog when placing orders.

● Connector

SR30 - 10 W P A - 6 P A (**)

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

| |
|--|
| ① Model name : SR30 Series |
| ② Shell size : Shell size is the outer diameter of the mating end of the plug. |
| ③ Particularity : No indication : Standard W : Waterproof |
| ④ Shell type P : Plug R : Receptacle J : Jack |
| ⑤ Shell variation : Connectors are distinguished by A, B, or C if another variation is applied in the same form. |
| ⑥ Number of contacts : Indicates the number of contacts. |
| ⑦ Contact form P : Male contact S : Female contact |
| ⑧ Variation of insulator A : Insulator material : Fluorinated synthetic resin |
| ⑨ Other specifications : 2 numerical digits will be added when there is a specification change other than shown in positions ①~⑧ |

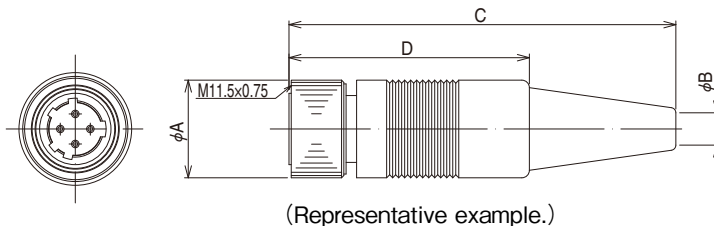
● Accessory

SR30 - 10 RC 1 (**)

① ② ③ ④ ⑤

| |
|--|
| ① Model name : SR30 Series |
| ② Shell size : Shell size is the outer diameter of the mating end of the plug. |
| ③ Accessory name : RC : Receptacle cap |
| ④ Form type : A number is added if there are some variations. |
| ⑤ Other specifications : 2 numerical digits will be added when there is a specification change other than shown in positions ①~④ |

■ Plug



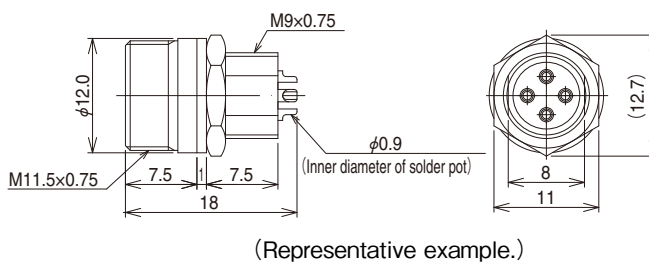
| Part No. | HRS No. | No. of contacts | φA | φB | C | D | Remarks |
|-------------------|---------------|-----------------|----------------------------|-----|------|----|-----------------------------|
| SR30-10PE-4P(71) | 103-0265-2 71 | 4 | 13 | 4.3 | 51.5 | 32 | — |
| SR30-10PE-6P(74) | 103-0258-7 74 | 6 | | 5.2 | 49.0 | 31 | See Note 1 |
| SR30-10PG-6P(31) | 103-0273-0 31 | | 6 | 5.7 | — | — | See Note 1 |
| SR30-10PX-6P(31) | 103-0336-9 31 | 7 | | 5.5 | 55.0 | — | Silver plated contacts only |
| SR30-10PF-6P(71) | 103-0319-0 71 | | 4 | 5.7 | 49.0 | — | — |
| SR30-10PF-7P(71) | 103-0316-1 71 | 4 | | 5.7 | 49.0 | — | — |
| SR30-10PM-4P(31) | 103-0341-9 31 | | 6 | 4.3 | 57.5 | 38 | Screw attached |
| SR30-10PM-6P(31) | 103-0288-8 31 | 6 | | 5.1 | 51.5 | 32 | Waterproof |
| SR30-10PQ-6P(71) | 103-0313-3 71 | | 6 | 5.1 | 51.5 | 32 | Waterproof |
| SR30-10WP-6PA(71) | 103-0350-0 71 | 6 | | 5.1 | 51.5 | 32 | Waterproof |
| SR30-P | 103-0266-5 | | Metal fitting for clamping | | | | — |

Note 1 : When ordering the SR30-10PE-6P or SR30-10PX-6P, order SR30-P cable clamps separately, because such plugs have no cable clamps.

Note 2 : The inner diameter of solder pot for male contact is φ0.8.

Note 3 : Cable clamping force, cable rotation force, and other aspects may differ depending on the cable construction. We recommend that you verify the suitability of the cable assembly before use or production.

■ Receptacle (Jam nut to be fastened)



| Part No. | HRS No. | No. of contacts | Remarks |
|-------------------|---------------|-----------------|------------------------|
| SR30-10R-4S(71) | 103-0264-0 71 | 4 | — |
| SR30-10R-6S(71) | 103-0239-2 71 | 6 | — |
| SR30-10R-7S(71) | 103-0317-4 71 | 7 | Silver plated contacts |
| SR30-10WR-6SA(71) | 103-0349-0 71 | 6 | Waterproof |

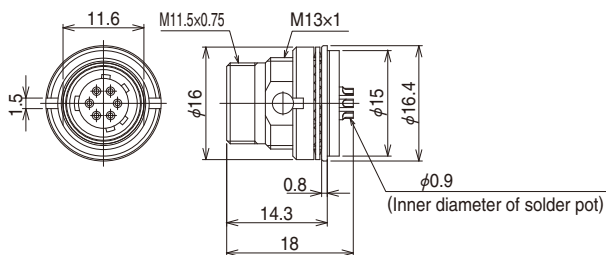
(Remarks) The mounting panel thickness should be 5mm or less.

Note 1 : Some dimensions on the waterproof types differ from those given below.

■ Receptacle (Jam nut to be fastened from front panel)



SR30-10RD-6S(71)



(Representative example.)

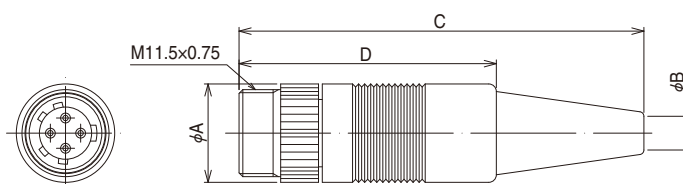
| Part No. | HRS No. | No. of contacts |
|------------------|---------------|-----------------|
| SR30-10RD-6S(71) | 103-0302-7 71 | 6 |

(Remarks) The mounting panel thickness should be 3 mm or less.

■ Jack



SR30-10JE-6S(72)



(Representative example.)

| Part No. | HRS No. | No. of contacts | φA | φB | C | D | Remarks |
|------------------|---------------|-----------------|----|-----|------|----|------------------------|
| SR30-10JE-4S(71) | 103-0301-4 71 | 4 | 13 | 4.3 | 53.5 | 34 | Note 1) |
| SR30-10JE-6S(72) | 103-0259-0 72 | 6 | | 5.7 | 51 | — | |
| SR30-10JM-6S(71) | 103-0292-5 71 | 6 | | 5.5 | 57 | — | Silver plated contacts |
| SR30-10JF-7S(71) | 103-0330-2 71 | 7 | | — | — | — | — |

Note 1 : When ordering the SR30-10JE-6S receptacles, order SR30-P (103-0266-5) cable clamps separately, because they have no cable clamps.

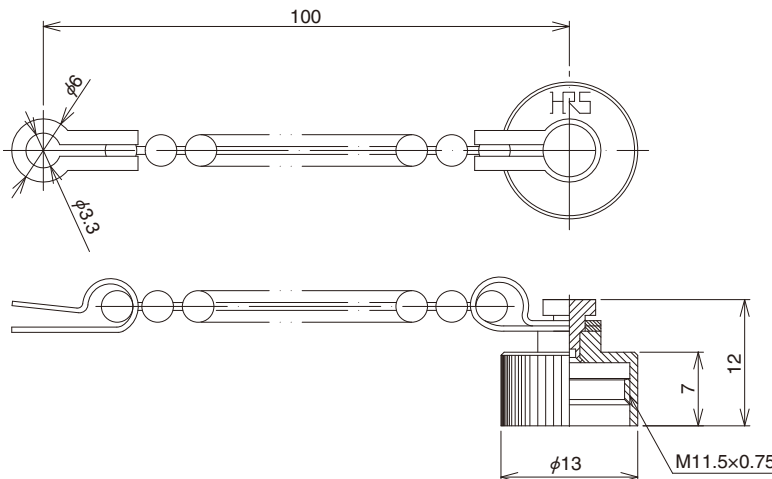
Note 2 : The inner diameter of solder pot for male contact is φ0.9.

Note 3 : Cable clamping force, cable rotation force, and other aspects may differ depending on the cable construction. We recommend that you verify the suitability of the cable assembly before use or production.

■ Cap

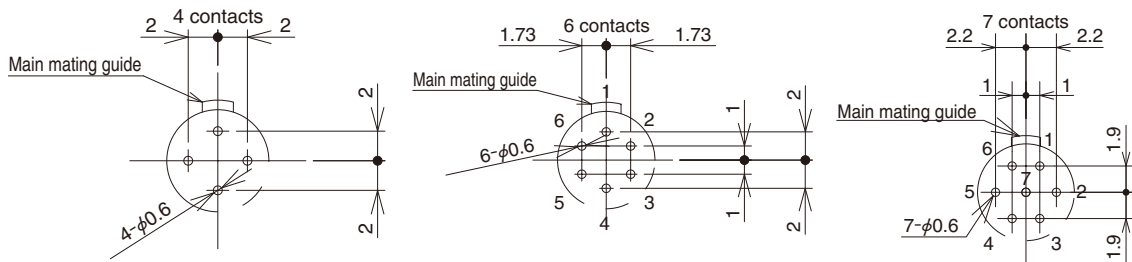


SR30-10RC1(71)



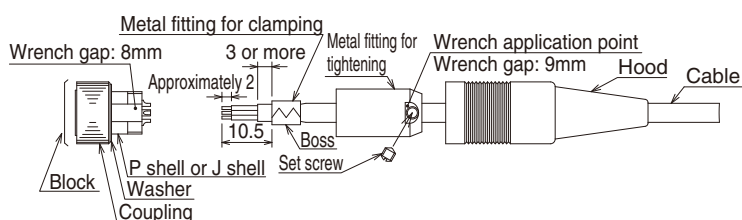
| Part No. | HRS No. | Remarks |
|----------------|---------------|---------|
| SR30-10RC1(71) | 103-0344-7 71 | — |

◆ Dip post arrangement sizes for receptacles



- (Remarks) 1. Figures are views from the mating side of the receptacle.
 2. A machining tolerance of $\pm 0.05\text{mm}$ is recommended for the PCB layout dimensions.

◆ Reference termination procedure (plug and jack sides)



For details on usage, please contact our Engineering Dept. or Sales Dept.



Jig for termination

Crimping Tool

(for use with cable diameters between $\phi 4.2\text{mm}$ and 4.8mm)



(handle shape is shown as an example.)

○ Assembly procedure

1. Please use the cables with a finished outer diameter of between $\phi 4.2$ and 4.8 and the nominal conductor cross section of 0.3mm^2 .
2. Pass the cable through the hood and metal fitting for tightening in order. Cut the cable end at an approximate length as shown in the figure on the left.
3. Insert the block into the jig for termination and terminate the cable by soldering.
4. Crimp the cable onto the metal fitting for clamping (SR30-P) several times with using the crimping tool (SR30-10PE-T), in such a way that the outer diameter becomes approximately $\phi 5.2$.
5. After termination, tighten the metal fitting for tightening into the threaded section on the block (P shell, J shell) to a torque of approximately $2\text{ N}\cdot\text{m}$ ($20\text{ kg}\cdot\text{cm}$), using a single-acting torque wrench. When performing tightening on the jack side, be sure to fix the wrench application point on the J shell.
6. Secure the metal fitting for clamping by tightening a set screw on either side of the two bosses on the metal fitting for clamping to a torque of approximately $0.1\text{ N}\cdot\text{m}$ ($1\text{ kg}\cdot\text{cm}$) in such a way that the tip of the set screw slightly sinks.
7. Place the hood over the metal fitting for tightening. The procedure has been completed. Please be sure to apply a small amount of thread adhesive to prevent loosening.

USA:

HIROSE ELECTRIC (U.S.A.), INC. HEADQUARTERS CHICAGO OFFICE
2300 Warrenville Road, Suite 150,
Downers Grove, IL 60515
Phone : +1-630-282-6700
<http://www.hirose.com/us/>

USA:

HIROSE ELECTRIC (U.S.A.), INC. SAN JOSE OFFICE
2841 Junction Ave, Suite 200
San Jose, CA. 95134
Phone : +1-408-253-9640
Fax : +1-408-253-9641
<http://www.hirose.com/us/>

USA:

HIROSE ELECTRIC (U.S.A.), INC. DETROIT OFFICE (AUTOMOTIVE)
17197 N. Laurel Park Drive, Suite 253,
Livonia, MI 48152
Phone : +1-734-542-9963
Fax : +1-734-542-9964
<http://www.hirose.com/us/>

USA:

HIROSE ELECTRIC (U.S.A.), INC. BOSTON OFFICE
300 Brickstone Square Suite 201,
Andover, MA 01810
Phone : +1-978-662-5255

THE NETHERLANDS:

HIROSE ELECTRIC EUROPE B.V.
Hogehillweg #8 1101 CC Amsterdam Z-0
Phone : +31-20-6557460
Fax : +31-20-6557469
<http://www.hirose.com/eu/>

GERMANY:

HIROSE ELECTRIC EUROPE B.V. GERMAN BRANCH
Schoenbergstr. 20, 73760 ostfildern
Phone : +49-711-456002-1
Fax : +49-711-456002-299
<http://www.hirose.com/eu/>

GERMANY:

HIROSE ELECTRIC EUROPE B.V. NUREMBERG OFFICE
Neumeyerstrasse 22-26, 90411 Nurnberg
Phone : +49-911 32 68 89 63
Fax : +49-911 32 68 89 69
<http://www.hirose.com/eu/>

GERMANY:

HIROSE ELECTRIC EUROPE B.V. HANOVER OFFICE
Bayernstr. 3, Haus C 30855 Langenhagen, Germany
Phone : +49-511 97 82 61 30
Fax : +49-511 97 82 61 35
<http://www.hirose.com/eu/>

FRANCE:

HIROSE ELECTRIC EUROPE B.V. PARIS OFFICE
130 Avenue Joseph Kessel, Bat E, 78960
Voisins le Bretonneux, France
Phone : +33-1-85764886
Fax : +33-1-85764823
<http://www.hirose.com/eu/>

UNITED KINGDOM:

HIROSE ELECTRIC EUROPE BV (UK BRANCH)
4 Newton Court, Kelvin Drive, Knowlhill,
Milton Keynes, MK5 8NH
Phone : +44-1908 202050
Fax : +44-1908 202058
<http://www.hirose.com/eu/>

CHINA:

HIROSE ELECTRIC (CHINA) CO., LTD. (SHANGHAI, HEADQUARTERS)
18, Enterprise Center Tower 2, 209# Gong He
Road, Jing'an District, Shanghai, CHINA 200070
Phone : +86-21-6391-3355
Fax : +86-21-6391-3335
<http://www.hirose.com/cn/>

CHINA:

HIROSE ELECTRIC (CHINA) CO.,LTD. BEIJING BRANCH
A1001, Ocean International Center, Building 56# East 4th
Ring Middle Road, ChaoYang District, Beijing, 100025
Phone : +86-10-5165-9332
Fax : +86-10-5908-1381
<http://www.hirose.com/cn/>

CHINA:

HIROSE ELECTRIC (CHINA) CO., LTD. SHENZHEN BRANCH
Room 09-13, 19/F, Office Tower Shun Hing Square, Di Wang Commercial Centre,
5002 Shen Nan Dong Road, Shenzhen City, Guangdong Province, 518008
Phone : +86-755-8207-0851
Fax : +86-755-8207-0873
<http://www.hirose.com/cn/>

HONG KONG:

HIROSE ELECTRIC HONGKONG TRADING CO., LTD.
Room 1001, West Wing, Tsim Sha Tsui Centre, 66
Mody Road, Tsim Sha Tsui East, Kowloon, Hong Kong
Phone : +852-2803-5338
Fax : +852-2591-6560
<http://www.hirose.com/hk/>

TAIWAN:

HIROSE ELECTRIC TAIWAN CO., LTD.
103 8F, No.87, Zhengzhou Rd., Taipei
Phone : +886-2-2555-7377
Fax : +886-2-2555-7355
<http://www.hirose.com/tw/>

KOREA:

HIROSE KOREA CO.,LTD.
143, Gongdan 1-daero, Siheung-si,
Gyeonggi-do, 15084, Korea
Phone : +82-31-496-7000
Fax : +82-31-496-7100
<http://www.hirose.co.kr/>

SINGAPORE:

HIROSE ELECTRIC SINGAPORE PTE. LTD.
03, Anson Road, #20-01, Springleaf Tower,
Singapore 079909
Phone : +65-6324-6113
Fax : +65-6324-6123
<http://www.hirose.com/sg/>

INDIA:

HIROSE ELECTRIC SINGAPORE PTE. LTD. DELHI LIAISON OFFICE
Office NO.552, Regus-Green Boulevard, Level5, Tower C,
Sec62, Plot B-9A, Block B, Noida, 201301, Uttar Pradesh, India
Phone : +91-12-660-8018
Fax : +91-120-4804949
<http://www.hirose.com/sg/>

INDIA:

HIROSE ELECTRIC SINGAPORE PTE. LTD. BANGALORE LIAISON OFFICE
Unit No-403, 4th Floor, No-84, Barton Centre, Mahatma
Gandhi (MG) Road, Bangalore 560 001, Karnataka, India
Phone : +91-80-4120 1907
Fax : +91-80-4120 9908
<http://www.hirose.com/sg/>

MALAYSIA:

PENANG REPRESENTATIVE OFFICE
73-3-1, Ideal@The One, Jalan Mahsuri, Bayan
Lepas Penang, 11950, Malaysia
Phone : +604-648-5536
<http://www.hirose.com/sg/>

THAILAND:

BANGKOK OFFICE (REPRESENTATIVE OFFICE)
Unit 4703, 47th FL., 1 Empire Tower, South Sathorn
Road, Yannawa, Sathorn, Bangkok 10120 Thailand
Phone : +66-2-686-1255
Fax : +66-2-686-3433
<http://www.hirose.com/sg/>





HIROSE ELECTRIC CO.,LTD.

2-6-3,Nakagawa Chuoh,Tsuzuki-Ku,Yokohama-Shi 224-8540,JAPAN
TEL: +81-45-620-3526 Fax: +81-45-591-3726
<http://www.hirose.com>
<http://www.hirose-connectors.com>

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