



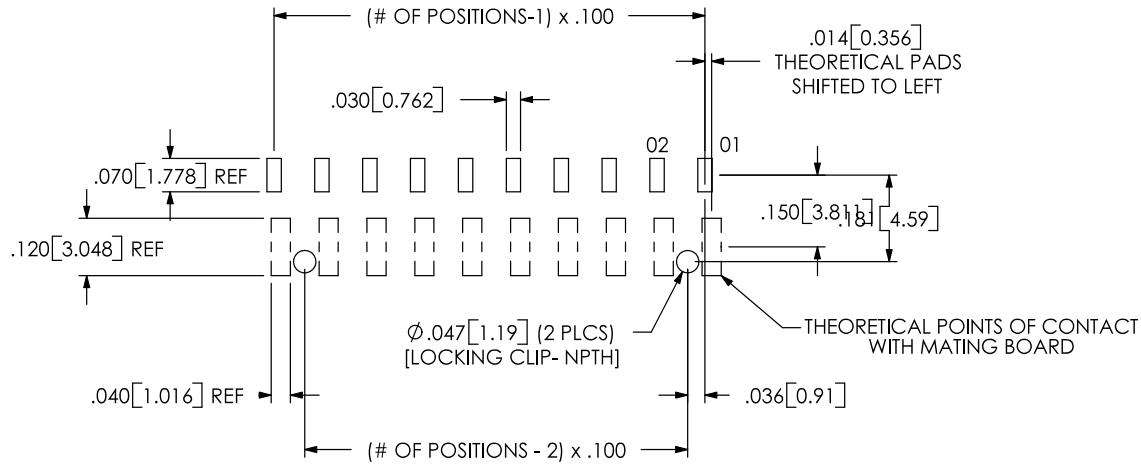
**THE DATASHEET OF  
SIB-102-02-F-S**



**FIG. 1**

SCALE= 2.5 : 1.0

SIB-110-02-X-S or SIB-110-02-X-S-LC



**TABLE 1: THREADED INSERT OPTION**

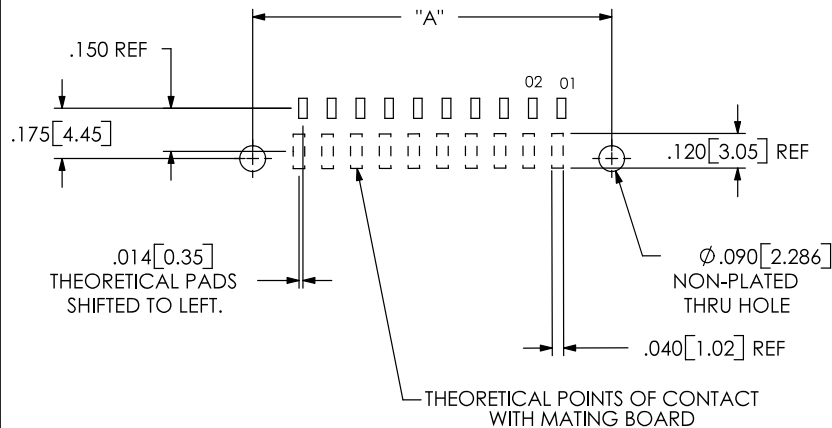
POS	"A"	"B"
-05	.750[19.05]	N/A
-10	1.250[31.75]	N/A
-15	1.750[44.45]	N/A
-20	2.550[64.77]	1.275[32.39]
-25	3.050[77.47]	1.475[37.47]

ALL DIMENSIONS ARE SYMMETRIC ABOUT THE CENTERLINE.

**FIG. 2**

SCALE= 1.5 : 1.0

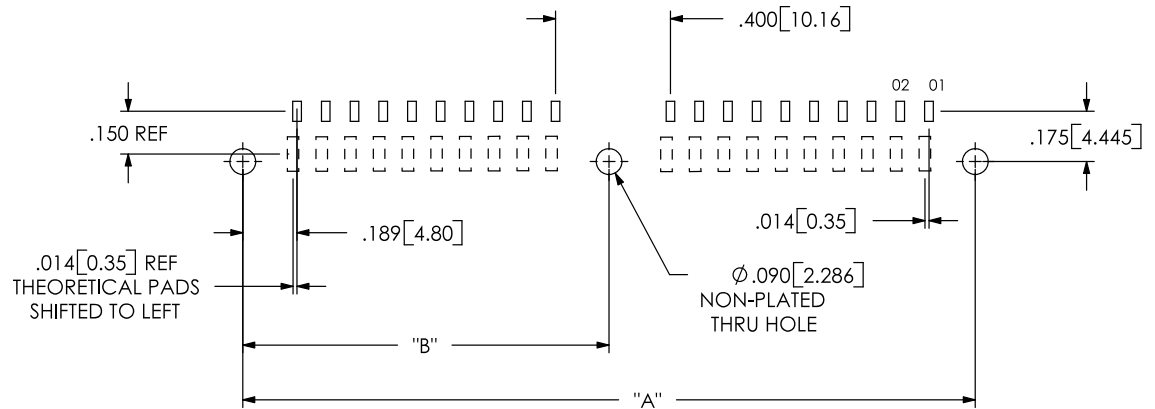
-E & -M OPTIONS FOR POSITIONS -05, -10, -15  
(SAME AS FIGURE 1 UNLESS OTHERWISE STATED)



**FIG. 3**

SCALE= 1.5 : 1.0

-E & -M OPTIONS FOR POSITIONS -20, -25  
(SAME AS FIGURE 1 UNLESS OTHERWISE STATED)



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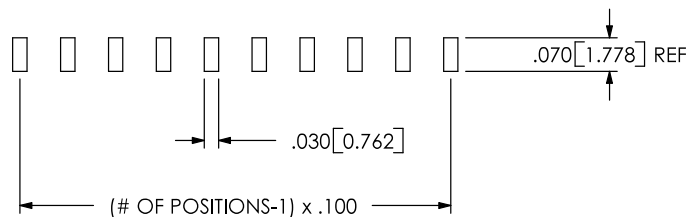
**SAMTEC**

520 PARK EAST BLVD, NEW ALBANY, IN 47150  
\* PHONE: 812.944.6733 FAX: 812.948.5047  
e-Mail: [INFO@SAMTEC.COM](mailto:INFO@SAMTEC.COM) CODE: 55322

NOTE:  
STENCIL TO BE .0060[.152] THICK.

**FIG. 4**

SCALE= 2.5 : 1.0

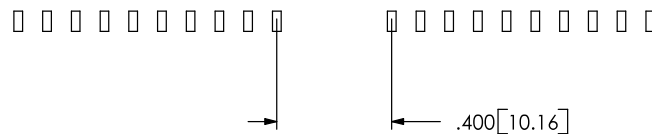


ALL DIMENSIONS ARE SYMMETRIC ABOUT THE CENTERLINE.

**FIG. 5**

SCALE= 1.5 : 1.0

-E & -M OPTIONS FOR POSITIONS -20, -25  
(SAME AS FIGURE 1 UNLESS OTHERWISE STATED)



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520 PARK EAST BLVD, NEW ALBANY, IN 47150  
\* PHONE: 812.944.6733 FAX: 812.948.5047  
e-Mail: [INFO@SAMTEC.COM](mailto:INFO@SAMTEC.COM) CODE: 55322

NOTE:  
PLATING TO BE .000030 INCHES GOLD WITH HARDNESS  
OF 120-200 KNOOP PER ASTM B488 TYPE 2, GRADE C.

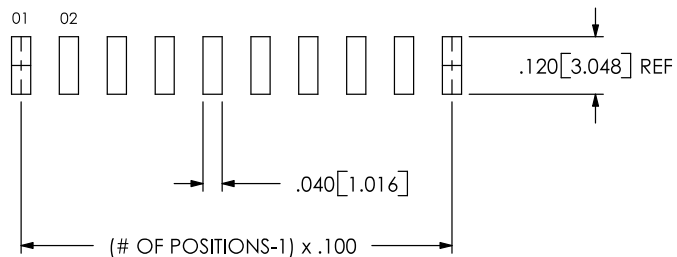
ALL DIMENSIONS ARE SYMMETRIC ABOUT THE CENTERLINE.

C

**FIG. 6**

SCALE= 2.5 : 1.0

LOCKING CLIP & NON-LOCKING CLIP



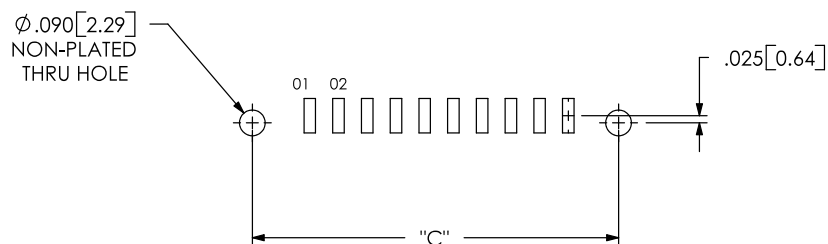
**TABLE 1: THREADED INSERT OPTION**

POS	"C"	"D"
-05	.750[19.05]	N/A
-10	1.250[31.75]	N/A
-15	1.750[44.45]	N/A
-20	2.550[64.77]	1.275[32.39]
-25	3.050[77.47]	1.475[37.47]

**FIG. 7**

SCALE= 1.5 : 1.0

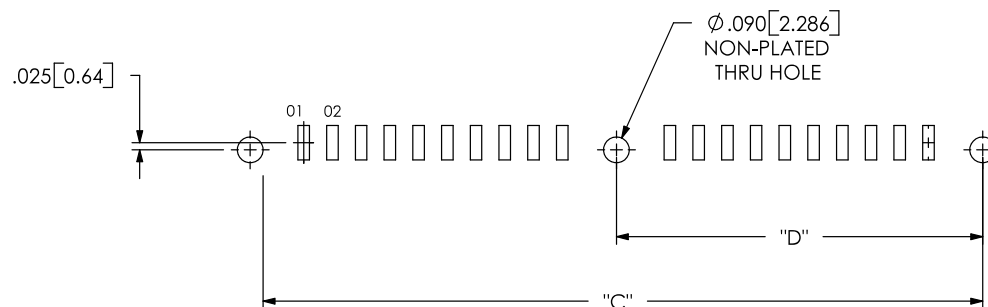
-E & -M OPTIONS FOR POSITIONS -05, -10, -15  
(SAME AS FIGURE 1 UNLESS OTHERWISE STATED)



**FIG. 8**

SCALE= 1.5 : 1.0

-E & -M OPTIONS FOR POSITIONS -20, -25  
(SAME AS FIGURE 1 UNLESS OTHERWISE STATED)



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\* PHONE: 812.944.6733 FAX: 812.948.5047  
e-Mail: [INFO@SAMTEC.COM](mailto:INFO@SAMTEC.COM) CODE: 55322

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